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3	The effect of cup outer sizes on the contact mechanics and cement fixation of			
4	cemented total hip replacements			
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22 Abstract: One important loosening mechanism of the cemented total hip arthroplasty is the 23 mechanical overload at the bone-cement interface and consequent failure of the cement 24 fixation. Clinical studies have revealed that the outer diameter of the acetabular component is 25 a key factor in influencing aseptic loosening of the hip arthroplasty. The aim of the present 26 study was to investigate the influence of the cup outer diameter on the contact mechanics and 27 cement fixation of a cemented total hip replacement (THR) with different wear penetration 28 depths and under different cup inclination angles using finite element (FE) method. A three-29 dimensional FE model was developed based on a typical Charnley hip prosthesis. Two 30 acetabular cup designs with outer diameters of 40 mm and 43 mm were modelled and the 31 effect of cup outer diameter, penetration depth and cup inclination angle on the contact 32 mechanics and cement fixation stresses in the cemented THR were studied. The results 33 showed that for all penetration depths and cup inclination angles considered, the contact 34 mechanics in terms of peak von Mises stress in the acetabular cup and peak contact pressure 35 at the bearing surface for the two cup designs were similar (within 5%). However, the peak 36 von Mises stress, the peak maximum principal stress and peak shear stress in the cement 37 mantle at the bone-cement interface for the 43 mm diameter cup design were predicted to be 38 lower compared to those for the 40 mm diameter cup design. The differences were predicted 39 to be 15%-19%, 15%-22% and 18%-20% respectively for different cup penetration depths 40 and inclination angles, which compares to the clinical difference of aseptic loosening 41 incidence of about 20% between the two cup designs.

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43 Key words: Contact mechanics; Cement fixation; Cup outer diameter; Inclination angle;

44 Penetration; Total hip replacement

46 1. Introduction

The Charnley total hip replacement (THR) has been widely used in clinical practice since 1962. The success of this prosthesis has been attributed mainly to its low frictional torque [1,2]. Follow-up studies of Charnley hip replacements have generally shown the arthroplasty to have excellent long-term functional outcome and survivorship. However, like all the other types of artificial hip joints using a metal-on-polyethylene articulation, aseptic loosening of the components, particularly on the acetabular side, has caused majority of the revision and failure of the prostheses [3-6].

54 The etiology of aseptic loosening of the hip replacement is multifactorial. Osteolytic bone 55 resorption due to the wear particles mainly generated at the articulating surfaces is widely 56 accepted as the main cause [7]. Other mechanisms have also been proposed, including 57 cement damage, bone adaptation, micromotion and high fluid pressure etc. [8]. Particularly, the damage of the cement mantle and subsequent failure of the fixation has been identified as 58 59 one of possible mechanisms that initiates the loosening and eventual failure of the hip 60 prosthesis [9,10]. The damage of the cement mantle can further produce cement particles, 61 which can invade the articulating surfaces and cause more severe third-body articulating wear. 62 The damage can also provide a pathway for the particulate debris to access the bone-cement 63 interface directly, facilitating the propagation of inflammatory and eventual osteolytic events 64 [11,12].

Evidences from finite element (FE) studies and *in vitro* experiments indicate that the damage of the cement mantle and failure of the fixation is closely associated with the mechanical behaviour within the cement mantle and at the bone-cement interface [13,14]. Coultrup et al. developed a computational cement damage accumulation method to investigate the effect of polyethylene wear rate, cement mantle thickness and porosity on the mechanical failure of the cemented hip replacement [15]. They demonstrated that both cup

71 penetration and decreased cement thickness increased the cement stresses, resulting in a 72 reduction in the cement mantle fatigue life. They also suggested that the mechanical factors 73 in the cement mantle make a major contribution to the failure mode of cemented polyethylene 74 cups. Lamvohee et al. investigated the stresses in the cement mantle considering the effect of 75 femoral implant size and bone quality. The FE results indicated that both good quality bone 76 and smaller sized femoral component led to decreased stresses in the cement mantle, resulting 77 in a higher survivorship for the cement [16]. Tong and colleagues conducted a series of FE 78 simulations and *in vitro* experiments to investigate the damage evolution and fatigue failure 79 of the cement mantle in cemented acetabular replacements under different loading conditions. 80 They demonstrated that the failure of the cement fixation initiated in the region where the 81 high stresses were identified from the FE studies [17-21]. All these studies have indicated 82 that high stresses developed in the cement mantle can lead to the damage of the cement 83 mantle and failure of the fixation, which could potentially lead to the loosening of the 84 components and failure of the prostheses.

85 It is generally believed that the performance of the cemented hip replacement and the 86 mechanical behaviour in the cement mantle near the bone-cement interface is related to many 87 factors such as the head diameter [16,22], penetration depth [15,23], cement thickness [15,16], 88 bone quality [16] and cup outer size [24] etc. Specifically, a clinical study has shown that 89 under similar conditions, the incidence of aseptic loosening for the acetabular cup with outer 90 diameter of 43 mm was smaller than that with outer diameter of 40 mm when penetration 91 depth increases. This was attributed to the lower friction torque with larger outer diameter of 92 the acetabular cup in this study [2]. However, whether other factors, such as the wear in the 93 polyethylene cup and the stresses developed in the cement mantle at the bone-cement 94 interface, will contribute to the different clinical performance of the two prosthesis designs is 95 not recognized. The synergistic effect of the cup outer diameter and cup penetration depth on

96 the contact mechanics of the bearing and stresses of the cement fixation for the cemented hip97 replacement is not fully understood.

98 The aims of the present study were therefore to investigate how the cup outer diameters 99 influence the contact mechanics of the bearing and the mechanical behaviour of the cement 100 mantle in the cemented hip replacement with different penetration depths and under different 101 cup inclination angles, and by doing this, to explore whether the contact mechanics and 102 cement mechanical behaviour are the contributed factors causing the different performance of 103 the two sized arthroplasties (with cup outer diameters of 40 mm and 43 mm) observed 104 clinically.

105

106 2. Materials and methods

107 A typical Charnley hip system, consisting of a hemispherical ultra-high molecular weight 108 polyethylene (UHMWPE) cup and a stainless femoral head was analysed. The nominal 109 diameters of the femoral head and inner surface of the cup were 22.225 mm and 22.59 mm 110 respectively [25]. Two acetabular cups with outer diameters of 40 mm and 43 mm, which 111 represent two typical Charnley designs in clinical practice [2], were modelled. The thickness 112 of the polymethylmethacrylate (PMMA) bone cement was assumed to be 2 mm, as previous 113 studies suggested that the thickness of the cement mantle should be not less than 2 mm for 114 the 22.225 sized arthroplasty [16, 26]. The geometries of the acetabular cup and cement layer 115 were assumed to be hemispherical, as shown in Fig. 1 and Fig. 2. Different penetration depths 116 of 1 mm, 2 mm and 4 mm on the acetabular cup and different cup inclination angles of 45°, 117 55° and 65° were considered. Penetration was simulated by intersecting the cup using the 118 femoral head in the direction of resultant load. Firstly, the femoral head was offset in the 119 direction of the load by a distance of the desired penetration depth. The material of the cup

120 overlapped with the femoral head was then removed to get the worn cup. The cup inclination 121 angle was defined as the angle between the plane of the face of the acetabular cup and the 122 anatomical transverse plane. The reconstruction of the penetration and cup inclination angles 123 are illustrated in Fig. 1.

A three-dimensional FE model was developed to simulate the positions of both the femoral head and acetabular cup implanted in a hemi-pelvic bone model (Fig. 2). The hemi-pelvic bone model consisted of a cancellous bone region surrounded by a uniform cortical shell. The acetabular subchondral bone was assumed to have been reamed completely prior to implantation.

129 All the materials in the FE model were modelled as homogenous, isotropic and linearly 130 elastic except the UHMWPE cup which was modelled as a non-linear elastic-plastic material 131 with the plastic stress-strain constitutive relationship shown in Fig. 3 [27]. The other material 132 properties used in this study are given in Table 1. The femoral component was assumed to be 133 rigid because the elastic modulus of this metallic component is at least two orders of 134 magnitude greater than that of the UHMWPE material. The cortical shell and cancellous bone 135 in the pelvis were simulated using three-node shell elements and four-node tetrahedral 136 elements respectively while the acetabular cup and cement mantle were modelled using eight-137 node brick elements and six-node wedge elements. An offset of 1.5 mm was applied for the 138 shell element, representing a thickness of 1.5 mm for the cortical bone of the pelvis [23]. 139 Mesh convergence studies were carried out for the cup design with outer diameter of 40 mm 140 under cup inclination angle of 65° with no penetration in the cup and with penetration depth 141 of 4 mm. Nine models with different levels of mesh density for the pelvis bone (with element 142 numbers of 3032, 5608, 11304), acetabular cup and cement (with element numbers 143 combinations of 1292/3280, 2076/5184, 4416/10720) were tested for each condition. The results showed convergence trends with respect to the peak contact pressure on the bearing 144

surfaces and the peak stresses of the cement mantle in terms of von Mises stress, maximum principal stress and shear stress in the cement mantle at the bone-cement interface, with the differences in the results between the two finest meshes being within 5%. Therefore, the mesh density with approximately 5600, 2100 and 5200 elements for the pelvic bone, acetabular cup and cement mantle respectively was selected for all FE models in the present study.

151 A frictionless sliding contact formulation was applied to the articulating surface between 152 the head and the cup. The nodes situated at the sacroiliac joint and about the pubic symphysis 153 were fully constrained to simulate the sacral and pubic support of the pelvic bone. The 154 interfaces between the bone and the cement as well as between the cement and the prosthesis 155 were fully bonded, aiming to simulate a fully bone cement interlock and perfect fixation. A 156 fixed load of 2500 N with an angle of 10° medially was applied to the model through the 157 centre of the femoral head, simulating the mid-to-terminal stance loading of the gait cycle 158 [28]. The FE analysis was performed using ABAQUS software package (Version 6.9, 159 Abaqus Inc.).

160

161 **3. Results**

The peak contact pressure on the bearing surface for the two cup designs with outer diameters of 40 mm and 43 mm were located at the superior region of the acetabular cup in line with the load vector, and same pattern of the contact pressure was observed between the two designs (Fig. 4).

For all cup inclination angles considered, an increase in the penetration depth in the acetabular cup up to 4 mm led to a marked decrease of both the peak von Mises stress in the acetabular cup and the peak contact pressure on the bearing surface by 20-32% and 41-50% 169 respectively (Fig. 5 a and b). At the same level of penetration depth, the peak von Mises 170 stress and peak contact pressure for the prosthesis with cup outer diameter of 40 mm were 171 observed to be higher than that with outer diameter of 43 mm. However, the discrepancies 172 were negligible (less than 5%) (Fig. 5 a and b).

The peak von Mises stress and peak maximum principal stress of the cement mantle at the bone-cement interface were predicted at the superior region of the cement mantle. The magnitudes for the 40 mm diameter cup design were higher than those for the 43 mm diameter cup (Fig. 6 and Fig. 7).

For all cup inclination angles and two cup designs considered, a modest penetration in the acetabular cup resulted in a decreased peak von Mises stress and peak shear stress, as well as peak maximum principal stress in the cement mantle at the bone-cement interface. However, when the penetration depth was increased to 4 mm, higher peak stresses were predicted (Fig. 8 a, b and c).

At a given penetration depth and cup inclination angle, the peak von Mises stress, peak shear stress and peak maximum principal stress of the cement mantle at the bone-cement interface for the model with 40 mm cup outer diameter were observed to be higher compared to those with 43 mm cup outer diameter. The discrepancies were predicted to be 15%-19%, 15%-22% and 18%-20% respectively. It is also interesting to note that for the cup design with outer diameter of 43 mm, the peak stresses were less influenced by the penetration depths compared to that with outer diameter of 40 mm (Fig. 8 a, b and c).

189

190 4. Discussion

191 The principal objectives of the present study were to determine the effect of cup outer192 diameter, cup penetration depth and cup inclination angle on the contact mechanics of the

193 bearing surface and mechanical behaviour of the cement mantle for a typical cemented metal-194 on-UHMWPE THR, and to explore whether the contact mechanics of the bearing and 195 mechanical behaviour of the cement fixation should be responsible for the different clinical 196 performance of two prosthesis designs. The mechanical behaviour in terms of von Mises 197 stress, shear stress and maximum principal stress in the cement mantle at the bone-cement 198 interface were examined, due to the fact that the von Mises stress and maximum principal 199 stress are directly associated with the fatigue failure and tensile damage of the cement mantle, 200 and the shear stress could be an important contributor to the shear damage at the bone-cement 201 interface, all of which can consequently lead to the loosening and failure of cemented 202 acetabular components [9,10,29,30]. The bone-cement interface was examined in detail, since 203 the failure of the cement fixation is likely to be initiated at this interface [18-21], and the 204 stress variation across the thickness of the cement mantle was found to be within 10%. The 205 validation of the present study was conducted by comparing the present predictions of contact 206 area and contact pressure with the experimental measurement and FE predictions in a 207 previous study carried out by Jin et al [25], for the same prosthesis design and under the same 208 conditions. Excellent agreements were obtained between the present predictions and the 209 previous results, with a maximum difference of 5%.

210 The FE predictions from the present study showed that under the same cup inclination 211 angle condition, similar tribological characteristics in terms of contact pressure on the bearing 212 surface and von Mises stresses in the acetabular cup were observed between the hip 213 prostheses with cup outer diameter of 43 mm and 40 mm at a given penetration depth. This 214 can be explained from the consideration of the cup thickness and conformity. Due to the 215 sufficient thickness of the acetabular cup, for the 40 mm prostheses, the cup thickness is 216 approximately 8.7 mm, an increased diameter of 43 mm results in an increased cup thickness 217 to around 10.2 mm. However, such an increase in the cup thickness is unlikely to cause large changes in the contact mechanics at the articulating surfaces [31]. Even though the severe penetration contributes to the decrease of the cup thickness, the improved conformity could compensate such a loss. Furthermore, the results indicated that wear would not be influenced by the cup outer diameter considered in the present study, since neither the contact area, contact pressure nor the motion between the head and cup were altered markedly by the increased cup outer diameter.

224 It is interesting to note that the peak von Mises stress and peak maximum principal stress 225 of the cement mantle at the bone-cement interface occurred in the superior quadrant of the 226 cement mantle, which was consistent with the region where the initial failure of the cement 227 fixation was observed in vitro [19-21]. The peak von Mises stress, peak maximum principal 228 stress and peak shear stress of the cement mantle at the bone-cement interface for the hip 229 prosthesis with cup outer diameter of 40 mm were predicted to be higher compared to those 230 for the 43 mm prosthesis for all inclination and penetration conditions. This observation was 231 supported by the previous studies conducted by Lamvohee et al [16,32], who reported that 232 both the maximum tensile stress and shear stress in the cement mantle decreased with an 233 increasing acetabular component size. This is presumably due to the fact that for a given 234 penetration depth, a larger cup outer diameter implies an increase in the thickness of the 235 acetabular cup which helped to distribute the stresses better in the acetabular component itself 236 rather than transferring the compressive loading to the cement mantle directly.

A clinical study has shown that under similar conditions, the cup with outer diameter of 43 mm had a smaller chance of aseptic loosening with increasing penetration depths compared to that with outer diameter of 40 mm. This was attributed to the lower friction torque with larger outer diameter of the acetabular cup [2]. The present study, however, provided another explanation. It has been suggested that wear would not be influenced by the cup outer diameter for the two cup designs and therefore is not the major contribution factor to the 243 difference of aseptic loosening incidence observed clinically. However, it is interesting to 244 note that the peak von Mises stress, peak maximum principal stress and peak shear stress of 245 the cement mantle at the bone-cement interface for the 43 mm cup outer diameter hip 246 prosthesis were predicted to be lower compared to those for the 40 mm prosthesis, with the 247 differences of 15%-19%, 15%-22% and 18%-20% respectively. Such discrepancies were 248 found to compare to the difference of aseptic loosening incidence of about 20% between the 249 two cup designs reported clinically [2]. Therefore, it is proposed that in addition to the 250 friction torque, the difference of stresses amplification in the cement mantle at the bone-251 cement interface between the two cup designs could also be responsible for the different 252 incidence of aseptic loosening observed clinically.

253 There were, however, a number of limitations with the present computational simulation. 254 The main limitation was that the cement-implant interface was fully boned in the present 255 study to simulate a perfect cement fixation for purpose of simplifying the FE simulations, 256 which, however, may not conform to the real clinical practice. Therefore, additional 257 simulations, considering a standard contact formulation with friction efficient of 0.16 for the 258 cement-implant interface [33], were conducted for the prosthesis with cup outer diameter of 259 40 mm and for the penetration depths of 0 mm, 1 mm, 2 mm and 4 mm under cup inclination 260 angle of 45°. The simulation results showed that for all these conditions considered, the 261 assumption of considering the cement-implant fixation as being bonded has little effect on the 262 simulation results compared to the case considering a contact formulation for the interface, 263 with differences within 2% and 3% for the peak von Mises stress and contact pressure of the 264 cup respectively, and within 4%, 5% and 3% for the peak von Mises stress, maximum 265 principal stress and shear stress of the cement mantle respectively. This suggested that the 266 assumptions made in the present study were considered to be justified. The geometrical 267 characterization of the penetration in the acetabular cup was simplified by intersecting the

268 cup using the femoral head. Therefore, the local clearance between the femoral head and 269 worn region of the cup was assumed to be zero and the wear direction was assumed towards 270 the direction of the resultant load. However, it is interesting to note in retrieval studies that 271 there were clearances between the worn area of the cup and the femoral head, and the 272 direction of the wear in the cup was generally observed to be lateral with respect to the cup 273 position in the human body [34,35]. Therefore, the specific clearance and wear direction need 274 to be further studied. Additionally, a static constant loading with fixed direction was 275 considered in the present study, representing the maximum contact force on the joint during 276 the normal walking gait. However, both the magnitude and the direction of the contact forces 277 vary during gait which may affect how the contact pressure distributes on the articulating 278 surfaces and potentially the stresses in the cement mantle. Therefore, whilst the case 279 considered in the present study is likely to cause the highest stress in the cement, further 280 studies analysing the whole gait cycle with damage accumulation would provide a better 281 indication of how the location and magnitude of the maximum stress varies and how damage 282 would build up over time [15]. The pelvic bone was assumed as homogenous material in the 283 present study. However, previous studies have shown that the real pelvic bone has a non-284 homogenous, anisotropic property and the material properties of the bone are site-dependent 285 and density-dependent, this assumption may have some effect on the simulated results. A 286 heterogeneous anisotropic material for the bone should be considered in future studies [37, 287 38]. More adverse conditions such as edge loading and microseparation conditions as well as 288 potential impingement with higher cup inclination and anteversion angles should also be 289 investigated to further understand the clinical observations and failure mechanism of hip 290 replacements seen across a real patient cohort [39-42].

291

293 5. Conclusions

294 FE analyses of the present study showed that for a given penetration depth and cup 295 inclination angle, the contact mechanics features at the bearing surface between the hip 296 replacements with cup outer diameter of 43 mm and 40 mm were similar. However, the peak 297 von Mises stress, maximum principal stress and shear stress of the cement mantle at the bone-298 cement interface for the hip arthroplasty with a cup outer diameter of 43 mm were predicted 299 to be lower compared to those for 40 mm arthroplasty, and the differences were found to be 300 comparable to the difference of aseptic loosening incidence between the two cup designs 301 observed clinically. Therefore, the present study suggests that in addition to the friction 302 torque, the difference of stresses developed in the cement mantle between the two cup 303 designs is also responsible for the different incidence of aseptic loosening for the two cup 304 designs observed clinically.

305

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310

311 Conflict of interest

312 JF is a consultant to Depuy.

313

314 Ethical approval

315 Not required.

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425 List of figure captions:

Fig. 1 A schematic cross-section showing the generation of the wear penetration in the acetabular cup.
Firstly, the femoral head was offset in the direction of the load application by a distance of
the penetration depth simulated. The material of the cup overlapped with the femoral head
was then removed to get the desired penetration depth.

430 Fig. 2 The boundary conditions and loading conditions for the three-dimensional FE model. The load
431 was applied to the centre of the femoral head with a direction of 10° medially.

432 Fig. 3 The plastic stress-strain relationship for the UHMWPE [27].

Fig. 4 Contour plots of the predicted contact pressures (MPa) on the bearing surface at cup
inclination angle of 45° and for penetration depth of 1 mm with cup outer diameters of (a) 40 mm and
(b) 43 mm.

Fig. 5 The predicted peak stresses for the acetabular cup as a function of penetration depth with
different cup inclination angles and cup outer diameters: (a) peak von Mises stress in the acetabular
cup, (b) peak contact pressure on the bearing surface.

Fig. 6 Comparison of the predicted von Mises stresses (MPa) of the cement mantle at 45° cup
inclination angle and for 1 mm penetration depth for different cup outer diameters. The images show
the stresses (MPa) at the bone-cement interface for cup outer diameters of (a) 40 mm and (b) 43 mm;
and the stresses within the cement mantle for cup outer diameters of (c) 40 mm and (d) 43 mm.

Fig. 7 Comparison of the predicted maximum principal stresses (MPa) of the cement mantle at 45°
cup inclination angle and for 1 mm penetration depth for different cup outer diameters. The images
show the stresses at the bone-cement interface for cup outer diameters of (a) 40 mm and (b) 43 mm,
and the stresses within the cement mantle for cup outer diameters of (c) 40 mm and (b) 43 mm.

Fig. 8 The predicted peak stresses of the cement mantle as a function of penetration depths with
different cup inclination angles and cup outer diameters: (a) peak von Mises stress, (b) peak
maximum principal stress and (c) peak shear stress at the bone-cement interface.





Fig. 2

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Fig. 3

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Fig. 4

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Fig. 5















Fig. 8

Components	Materials	Young's modulus (GPa)	Poisson's ratio
UHMWPE cup	UHMWPE	1	0.4
Bone cement	PMMA	2.5	0.254
Cortical bone	Cortical bone	17	0.3
Cancellous bone	Cancellous bone	0.8	0.2

543 Table 1. The material properties for the components in the present model [25,36].