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**Effect of Friction and Clearance on Kinematics and Contact Mechanics of Dual Mobility Hip**

**Implant**

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1 **Abstract:** The dual mobility hip implant has been introduced recently and increasingly used in total hip replacement  
2 to maintain the stability and reduce the risk of post-surgery dislocation. However, the kinematics and contact  
3 mechanisms of dual mobility hip implants have not been investigated in details in the literature. Therefore finite  
4 element method was adopted in the present study to investigate dynamics and contact mechanics of a typical  
5 metal-on-polymer dual mobility hip implant under different friction coefficient ratios between the inner and the outer  
6 articulations and clearances/interferences between the ultra-high-molecular-weight polyethylene liner and the metal  
7 back shell. A critical ratio of friction coefficients between the two pairs of contact interfaces was found to mainly  
8 determine the rotating surfaces. Furthermore, an initial clearance between the liner and the back shell facilitated the  
9 rotation of the liner while an initial interference prevented such a motion at the outer articulating interface. In addition,  
10 the contact area and the sliding distance at the outer articulating surface were markedly greater than those at the inner  
11 cup/head interface, potentially leading to extensive wear at the outer surface of the liner.

37 **Key words:** dual mobility hip implant; contact mechanics; dynamics ; friction coefficient; clearance/interference

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13 **1. introduction**

14 Since metal-on-polymer artificial hip joints were introduced by Charnley in the 1960s, the total hip  
15 replacement has been advanced significantly and used successfully in orthopedics to cure severe hip  
16 diseases<sup>1, 2</sup>. However, aseptic loosening caused by long-term wear and dislocation are still two main  
17 problems which limit the clinical lifetime of artificial hip joints<sup>3, 4</sup>. Among various techniques to prevent  
18 dislocation, the dual mobility hip implants first introduced by Gilles showed excellent clinical outcome to

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10 19 prevent dislocation and at the same time to allow a physiological range of motions<sup>5-8</sup>. Consequently, there  
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12 20 is a growing interest in orthopedic communities to develop dual mobility hip implants.

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14 21 The main difference between a dual mobility hip implant and a conventional one is that the liner of  
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17 22 the dual mobility hip is not fixed onto its metal back shell, thus the liner has the potential to rotate with  
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19 23 the head under some conditions. The outside of the liner and the metal shell should not have excessive  
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21 24 sliding under normal walking conditions. Coupled with a large contact area at the interface between the  
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23 25 liner and the metal backing, the rotation of the liner may lead to an excessive wear volume. Geringer<sup>9</sup>  
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25 26 examined the wear volume of 12 retrieval dual mobility cups, and showed that wear occurred at both the  
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27 27 inner and outer surfaces of the liner, and the average outer wear volume occupied over 40% of the  
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29 30 average total wear volume(53.9 mm<sup>3</sup>). These results were also consistent with those obtained by Adam et  
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31 31 al.<sup>10</sup>. In 2010 Saikko tested the wear of both Stafit and Allofit Alpha dual mobility hip implants using a  
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33 32 HUT-4 anatomic hip joint simulator, and found the average inner wear was about 20 mg/10<sup>6</sup> cycles,  
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35 33 consistent with clinical observations<sup>11</sup>. In 2012, Loving tested the dual mobility hips using the MTS hip  
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37 34 simulator under the conditions of normal range of motion and impingement(adjusted the initial position of  
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39 35 the head neck and the liner to make them contact during the movement). The results showed that both the  
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41 36 inner wear volume and volumetric wear rate were little different, and the average volume wear rate was  
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43 37 only about 1.0 mm<sup>3</sup>/10<sup>6</sup> cycles<sup>12</sup>. However, none of them reported the wear of the liner outer surface.  
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52 36 In contrast, Rowe reported a predominant outer motion<sup>13</sup>. In their following investigation, both inner  
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9 37 and outer motions were observed under different conditions<sup>14</sup>. Although the previous studies have showed  
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11 38 different motion statuses and wear performances of dual mobility hip implants both in vivo and in vitro,  
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14 39 to the best of authors' knowledge, there are no comprehensive analyses made on the dynamics and contact  
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17 40 mechanics of a dual mobility hip implant. Consequently, the magnitudes of relative sliding distance and  
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20 41 contact pressure as well as contact area of both two pairs of contact surfaces are still unknown for dual  
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22 42 mobility hip implants, whereas these key data will directly determine the amount of volumetric and linear  
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25 43 wear. There are a number of parameters that could influence this process, including the design parameters  
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27 44 of the radii of the inner and outer bearing diameters and the clearances between the head and the liner and  
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30 45 between the liner and the shell, the friction coefficients between the two interfaces, and the gait motions.  
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32 46 In this first study, only the friction coefficients and clearances were focused. The aim of this study was to  
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34 47 investigate the influences of friction coefficients and initial clearance/interference between the liner and  
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37 48 the back shell on dynamics and contact mechanics of a typical dual mobility hip implant during a normal  
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40 49 walking gait cycle.

## 41 50 **2. Materials and methods**

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44 51 A conceptual dual mobility hip implant was modeled, including four main parts;  
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47 52 cobalt-chromium-molybdenum (CoCrMo) alloy shell, ultra-high-molecular-weight polyethylene  
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50 53 (UHMWPE) liner, head (CoCrMo) and stem(Ti alloy)(Fig.1(a) and (b)). The geometry and dimensions  
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52 54 were adopted from previous studies<sup>15-17</sup>. The main dimensions and materials parameters are listed in Table  
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9 55 1. UHMWPE was modeled as non-linear elastic-plastic material according to Fregley and Kluess<sup>18,19</sup>, and  
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12 56 its yield strength was 23.56 MPa. The initial orientations of the back shell and the liner were positioned  
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15 57 anatomically at a 45°inclination angle while the back shell was fully constrained at its outer surface. The  
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18 58 centre of the femoral head was coincided with the centre of the cup, where the centre of a Cartesian  
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21 59 coordinates was also located(Fig.1(a)).Only normal walking gait from Kang et al.<sup>20</sup> was considered in the  
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24 60 simulation and the corresponding motion and loading conditions were applied at the center of the head  
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27 61 including both flexion-extension (FE) abduction-adduction (AA) and internal-external rotation (IER) and  
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30 62 three-dimensional forces. Besides, the stem was given three initial angles, defined by FE:25.06°,  
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33 63 AA:1.33°, IER:0° so that it corresponded to the beginning position of the walking gait.

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37 64 The Abaqus/Explicit dynamic method(one method of the commercial finite element software Abaqus  
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40 65 version 6.10) was used in the simulation due to its excellent ability to simulate the complex contact  
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43 66 problems of artificial hip implants. Because the elasticity modulus of CoCrMo alloy is two orders of  
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46 67 magnitude higher than that of UHMWPE, both the head and the back shell were treated as rigid while the  
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49 68 liner was considered as an elastic-plastic body. The back shell was meshed with 8-node structured  
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52 69 hexahedral element(about 65700 elements) and the element size was about 0.4 mm. The head was meshed  
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55 70 by 8-node structured hexahedral element while the stem was discretised using 4-node free tetrahedral  
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58 71 element with 0.4 mm and approximate 2.4 mm element size (about 174100 8-node elements, 24800  
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60 72 4-node elements), respectively. The liner was also discretised using 8-node structured hexahedral element,

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10 73 however different element sizes from 1.25 mm, 1.5 mm and 2 mm were chosen to check the mesh  
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12 74 sensitivity and finally 1.5 mm was determined to be appropriate(approximate 6400 elements). Two  
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14 75 face-to-face contact pairs were established using the kinematic contact method (outer contact pairs  
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17 76 between the back shell inner and the liner outer surfaces, inner contact pairs between the liner inner and  
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19 77 head outer surfaces; Abaqus version 6.10). The gait cycle was divided into 41 instants. For each interval,  
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22 78 three different time increments (0.01 s, 0.025 s, 0.05 s) were investigated to ensure the convergence,  
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24 79 finally 0.025 s was determined. In addition, multiple gait cycles were simulated to investigate the  
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27 80 dynamic effect and eventually the first cycle simulation was used as the output results.

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29 81 The nominal condition for the simulation was defined as a zero clearance at the outer interface and a  
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32 82 friction coefficient of 0.08 at both the inner and the outer interfaces. To a dual mobility hip implant, both  
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34 83 the inner and outer surfaces of the UHMWPE liner could experience frictional torque. The rotation of the  
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37 84 liner would depend on whether its inner surface torque was higher than its outer surface torque. A simple  
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39 85 theoretical estimation was made to determine a critical friction coefficient ratio of the inner to the outer  
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42 86 interface(the value was 1.43 for the designing geometry of the present dual mobility hip implant).  
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45 87 Therefore, the liner would rotate if the friction coefficient ratio was greater than 1.43 and otherwise  
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47 88 would be kept static. A fixed friction coefficient of 0.08 was assumed for the inner articulation<sup>21</sup>. The  
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49 89 friction coefficient at the outer articulation was assumed to vary from 0.08, 0.065 to 0.05 to investigate its  
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52 90 influence, corresponding to friction coefficient ratios of the inner to the outer interfaces of 1, 1.23 and 1.6  
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9 91 respectively.

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11 92 Clearances at the articulating surfaces could facilitate the relative sliding, whereas interference would  
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14 93 prevent their relative movement. However, the clearance or interference between the liner and the metal  
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17 94 shell is not generally known. Therefore, different clearances and interferences between the liner and the  
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19 95 metal back were considered. A range of radial clearances from 25, 50 and 90  $\mu\text{m}$  was modeled between  
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21 96 the liner and the metal back at two kinds of fixed friction coefficient ratios of 1.40 and 1.0 (less than the  
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23 97 critical value of 1.43), under which condition the liner would be kept static for a zero clearance. Different  
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25 98 interferences were also considered, from 25, 50 and 90  $\mu\text{m}$  between the liner and the back shell at a fixed  
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27 99 friction coefficient ratio of 1.48 (larger than the critical value).  
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32 100 Before the dynamics simulation of the dual mobility hip implant, the present conceptual model was  
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34 101 slightly modified to just consider the inner articulation as a simple ball-in-socket model with different  
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36 102 geometric parameters<sup>22</sup> to check the predicted relative sliding distance at the inner articulation (Fig. 1(c)  
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38 103 and (d)). The radius of the head was 14 mm, and the inner and outer radius of the cup were 14.1 mm and  
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40 104 22.1 mm, respectively.  
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### 45 105 **3. Results**

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47 106 Element sizes and time increments were checked firstly to ensure the solution convergence as  
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49 107 detailed in Section 2. The convergent models were then used firstly to check the predicted sliding  
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51 108 distance at the inner articulation and then subsequently the dynamics of the dual mobility hip implant. Fig.  
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10 109 2 shows the comparison of the predicted sliding distance between the present method and that using the  
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12 110 method by Kang et al.(2006). Relatively good agreement was obtained, with maximum errors generally  
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14 111 being less than 3%. The distributions of the inner and outer contact pressure and accumulated sliding  
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16 112 distance under the nominal condition are shown in Fig.3(a)-(d). Under this condition, the liner was kept  
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18 113 almost static and the motion mainly occurred at the inner articulation. The inner and outer contact  
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20 114 pressure distributions varied over time during the whole gait, the maximum contact pressure being 13.73  
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22 115 MPa and 7.18 MPa, respectively. The inner accumulated sliding distance gradually increased with time  
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24 116 and reached the maximum value 19.92 mm at the last instant. However, the outer accumulated sliding  
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26 117 only reached 0.72 mm at the first two instants and then nearly kept unchanged in the remaining cycle.  
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28 118 Both the inner and outer accumulated sliding distance distributed continuously over the bearing surfaces  
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30 119 except a fraction in the center of the outer contact area.  
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37 120 Fig.4(a)-(d) show the distributions of the inner and outer contact pressure and accumulated sliding  
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39 121 distance when the friction coefficient ratio of the inner to the outer interface was 1.6. Under this condition,  
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41 122 the rotation of the liner occurred. The variations of the inner and outer contact pressure distribution were  
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43 123 similar to those obtained from the nominal condition, and the inner and outer maximum contact pressure  
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45 124 values were 13.54 MPa and 7.50 MPa. The relative sliding between the liner and the head was small  
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47 125 under this condition, with a maximum value of 1.22 mm. However, the outer accumulated sliding  
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49 126 distance increased over time and reached the maximum value of 29.20 mm in one cycle. Moreover, both  
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10 127 the inner and outer accumulated sliding distance distributions were continuous.

11 128 The results of the inner and outer maximum contact pressure under different friction coefficient ratios  
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14 129 are shown in Fig.5(a) and (b), respectively. Both the inner and outer maximum contact pressure varied  
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17 130 with the applied load in each instant and reached their maximum values at 65% gait where the  
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19 131 corresponding maximum load of 2200 N was applied. Different friction coefficient ratios resulted in  
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22 132 negligible differences in the predicted maximum contact pressure at both the inner and outer interfaces.  
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24 133 The inner and outer maximum accumulated sliding distances under different friction coefficient ratios are  
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27 134 shown in Fig.6(a) and (b), respectively. When the friction coefficient ratios of the inner to the outer  
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29 135 interface were 1 and 1.23, the liner was kept static and its inner and outer maximum accumulated sliding  
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32 136 distances at each instant were nearly the same, about 19.9mm and 0.9mm over the entire gait cycle.  
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34 137 However, with the friction coefficient ratio of 1.6, the liner rotated with the head and its outer maximum  
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37 138 accumulated sliding distance increased rapidly over time and reached the maximum value of 29.20 mm  
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39 139 while the inner maximum sliding distance remained unchanged with a maximum value of 1.22 mm.

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42 140 Fig.7(a) and (b) show the contact area at the inner and outer interfaces under different friction  
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44 141 coefficient ratios. There were no large differences in the inner contact area under this condition. For the  
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47 142 outer interface, the contact area was slightly lower when dual rotation occurred than that of only inner  
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49 143 rotation. The maximum inner contact area was about 320 mm<sup>2</sup> while the maximum outer contact area  
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52 144 achieved 820 mm<sup>2</sup>.

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10 145 For different initial clearances between the liner and the back shell, the maximum accumulated  
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12 146 sliding distance of the inner and outer interfaces are shown in Fig.8 for a friction coefficient ratio of 1.40.  
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14 147 Under the nominal conditions, the primary motion would occur at the inner articulation. Increasing the  
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17 148 clearance resulted in an increased tendency for the outer articulation to occur. It is clear that the maximum  
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19 149 accumulated sliding distance of the inner articulation decreased markedly when the initial clearance  
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22 150 increased, and the maximum value decreased from 19.69 mm to 12.68 mm in the last instant. On the other  
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24 151 hand, the maximum accumulated sliding distance of the outer interface increased at the same instant  
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27 152 while the initial clearance was increased, and the maximum value increased from 1.26 mm to 12.22 mm.  
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29 153 Fig.9 shows the results of the liner inner and outer contact area for different initial clearances between the  
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32 154 liner and the back shell. The liner inner contact area did not vary largely for different initial clearances.  
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34 155 However the liner outer contact area decreased noticeably at the same instant when the initial clearance  
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37 156 was increased. The maximum contact area of the outer interface decreased from 815 mm<sup>2</sup> to 423 mm<sup>2</sup>  
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39 157 over the entire gait cycle. Different clearances resulted in negligible differences in the predicted contact  
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42 158 area at the inner articulation, while an approximately twofold difference at the outer articulation was  
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44 159 found. Different clearances were also considered under a fixed friction coefficient ratio of 1.0, the  
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47 160 comparisons of maximum contact pressure of liner inner and outer surface between this ratio and the ratio  
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49 161 of 1.40 are listed in Table 2. Under the friction coefficient ratio of 1.0, neither the maximum contact  
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52 162 pressure or the accumulated sliding distance showed marked difference for all clearance setup, and the  
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10 163 mean maximum accumulated sliding distance of the inner liner was much higher than that of the outer  
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12 164 liner (about 19.90 mm vs 0.65mm, and the result of maximum accumulated sliding distance distribution  
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14 165 was not shown).

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17 166 Comparisons of both the liner inner and outer maximum accumulated sliding distance for different  
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19 167 initial interferences between the liner and the back shell are made in Fig.10 for a friction coefficient ratio  
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21 168 of 1.48. The liner rotated with the head when there was no initial interference between the liner and the  
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24 169 back shell, and nearly no relative sliding between the liner and the head. The maximum accumulated  
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27 170 sliding distance of the inner articulation was only 4.42 mm while the corresponding value of the outer  
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29 171 reached 24.54 mm. Introducing the interference led to the liner static; the maximum inner accumulated  
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32 172 sliding distance gradually increased to about 19.71 mm, however the corresponding value of the outer  
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34 173 was only about 1.40 mm. Different initial interferences from 25 to 90  $\mu\text{m}$  resulted in negligible  
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37 174 differences in the predicted inner and outer maximum accumulated sliding distances. As to the liner inner  
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39 175 and outer maximum contact pressure, there were little differences for different initial interferences  
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42 176 between the liner and the back shell, and the inner and outer articulation maximum contact pressure were  
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44 177 about 13.68 MPa and 9.78 MPa, respectively (results not shown). In addition, different initial  
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47 178 interferences between the liner and the back shell did not result in marked differences of both the inner  
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49 179 and outer articulating surface contact area, and the corresponding maximum contact area were about 328  
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52 180  $\text{mm}^2$  and 998  $\text{mm}^2$  (results not shown) .  
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181 **4. Discussion**

182 The dynamic contact simulation of a conceptual dual mobility hip implant was successfully  
183 developed in the present study. The direct experimental validation of the present model was beyond the  
184 scope of the present study. A number of attempts were made to ensure the validity of the model; including  
185 the mesh sensitivity study and the comparison of the predicted relative sliding distance with a previous  
186 study<sup>22</sup>. Such a dynamics contact model is able to predict contact pressure and contact area as well as  
187 accumulated sliding distance. Although this method has been widely used for artificial knee joints<sup>23,24</sup>, the  
188 present study is the first application of dynamic contact mechanics simulation to dual mobility hip  
189 implants. This differs from most previous finite element studies of conventional artificial hip joints using  
190 Abaqus/Standard approach which only allows the static contact mechanics examined<sup>25, 26</sup>. For dual  
191 mobility hip implants, it is necessary to apply such a dynamic contact mechanics model.

192 The dual mobility hip implants could experience two different typical motions for different friction  
193 coefficient ratios of the inner to the outer articulations and different initial clearances/interferences  
194 between the liner and the back shell. The rotation of the liner with the head mainly depended on whether  
195 the frictional torque at the inner articulation exceeded the corresponding value at the outer articulation.  
196 The liner rotated with the head when the inner torque was higher than its outer torque, otherwise the liner  
197 would be kept static. There existed a critical friction coefficient ratio to determine the dual motion of the  
198 dual mobility hip implant. For the geometry of the dual mobility hip implant considered, a theoretical

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10 199 value of the critical friction coefficient ratio between the inner and the outer articulations was calculated  
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12 200 as 1.43. This value was quite close to the critical friction coefficient ratio of 1.45 simulated by the present  
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14 201 finite element analysis. Such a small difference was mainly a result of neglecting the clearance between  
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16 202 the liner and the head in the theoretical analysis, which would facilitate the rotation at the outer  
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18 203 articulation. The effects of different friction coefficient ratios on the motions of the liner were broadly in  
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20 204 agreement with those of Rowe et al.<sup>27</sup>. These authors found that only the head rotated if a lubricant was  
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22 205 used at the inner contact pair or at both inner and outer contact pairs, but the liner rotated with the head if  
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24 206 a lubricant was used just at outer contact pair. In addition, design parameters could also influence how the  
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26 207 liner rotated. Increasing the initial clearance between the liner and the back shell would gradually  
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28 208 facilitate the liner rotate with the head when the friction coefficient of ratio was a bit lower than the  
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30 209 predicted critical value(1.45); when the friction coefficient of ratio was close to 1.0, the inner motion  
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32 210 predominated in dual mobility hip implant even the clearance reached 90 micro meters. From long-term,  
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34 211 both the poly polyethylene ages and in-time wear would increase clearance of both inner and outer  
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36 212 articulate interface. When clearance becomes much larger than initial value, the dual mobility rotation  
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38 213 may be easier to occur for dual mobility hip implant. Besides, if interference exists at outer articulate  
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40 214 interface, even a small initial interference of 25  $\mu\text{m}$  could prevent the rotation of the liner.  
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49 215 The liner motion status would directly determine the magnitude of accumulated sliding distance of  
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51 216 both two pairs of articulating surfaces. Under the condition when the liner was kept static, the inner  
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10 217 sliding distance increased over the gait cycle while the outer sliding distance was small. On the contrary  
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12 218 when the liner rotated, the outer sliding distance increased while the inner sliding distance was minimum.  
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14 219 Furthermore, the outer maximum accumulated sliding distance when the liner rotated with the head was  
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16 220 much higher than the inner maximum accumulated sliding distance when the liner was kept static, the  
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18 221 ratio between them was roughly 1.5.  
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22 222 Both different friction coefficient ratios and different initial clearances/interfaces did not result in  
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24 223 marked differences in the inner and outer interfaces contact pressure, but indeed induced the different  
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26 224 motions and eventually led to the change of contact zone. In addition, under these different conditions, the  
27  
28 225 inner interface contact pressure were much higher than the outer interface contact pressure (about 2 times).  
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30 226 As to contact area, the change of friction coefficient ratio and initial interference between the liner and the  
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32 227 back shell did not result in obvious differences both in the inner and outer interface contact area. However,  
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34 228 the increasing of initial clearance between the liner and the back shell largely decreased the outer  
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36 229 interface contact area without apparently influencing the inner interface contact area. Nevertheless, under  
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38 230 both different friction coefficient ratio and different initial clearances/interferences, the outer interface  
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40 231 contact area was much higher than the inner interface contact area.  
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46 232 Wear of UHMWPE cups depends on sliding distance and pressure<sup>28</sup> and the contact area<sup>29</sup>. Therefore,  
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48 233 it would probably result in extensive wear if the liner rotates with the head due to a larger sliding distance  
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50 234 and contact area even though the contact pressure is low, compared with when only the head rotates. For a  
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10 235 typical dual mobility hip implant, current material combinations would not lead to the inner articulation  
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12 236 torque exceeding the outer articulation<sup>21</sup>, and no initial clearances/interferences have been reported at the  
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14 237 outer articulation. Under these conditions, only the head would rotate during normal walking gait and  
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17 238 mainly the inner articulation wear would occur, which is consistent with the wear tests obtained by  
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19 239 Saikko<sup>11</sup> and Loving<sup>30</sup>. However, under abnormal conditions such as a high friction coefficient ratio  
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22 240 between the inner and the outer interfaces or initial clearance (either as a result of design or wear) in the  
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24 241 outer articulating interface, the liner would rotate with the head even during normal walking gait. This  
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27 242 may eventually lead to extensive wear of the outer articulating surface because of large sliding distance  
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30 243 coupled with large contact area.

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32 244 Although the motion of a typical dual mobility hip implant under normal walking gait was studied in  
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34 245 this study, the effect of other activities and gait patterns remains unclear. Therefore, it is necessary to  
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37 246 investigate the dynamics and contact mechanics of dual mobility hip implants in future under other daily  
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40 247 movements such as upstairs, downstairs as well as standing up. Besides, the actual friction coefficient of  
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42 248 ratio is needed to be further investigated to determine the effect of clearance on the motion of dual  
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44 249 mobility hip implant. Moreover, the clinical results of the primary motion pattern correspondence to  
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47 250 various clearance designs should also be investigated. In clinical, the long-term reasons including in-time  
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50 251 wear and polyethylene ages which would affect clearance of dual mobility hip implant also need to be  
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52 252 investigated in future. The capsule or pseudo-capsule could affect motion of dual mobility hip implant,  
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10 253 this will be study in future. In addition, the possible influence of inclination of the liner on motion of dual  
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12 254 mobility hip implant should also be considered in future to provide useful advices to surgeons. wear  
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14 255 Experimental studies should also been carried out in the future research to validate the present finite  
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17 256 element modeling as well as integrating dynamics, contact mechanic and wear of dual mobility hip  
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19 257 implants.

## 22 258 **5.Conclusions**

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24 259 The kinematics and contact mechanics of a typical dual mobility hip under different friction  
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27 260 coefficient ratios between the inner and outer articulations and initial clearances/interferences between the  
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29 261 liner and the back shell were simulated using Abaqus/Explicit dynamic module. The motion of the dual  
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32 262 mobility hip was highly dependent on friction coefficient ratios and initial clearances/interferences  
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34 263 between the liner and the back shell. The liner remained static if the friction coefficient ratio was lower  
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37 264 than the critical ratio of 1.45 for the geometry considered, otherwise it rotated with the head. An initial  
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39 265 clearance of 25  $\mu\text{m}$  between the liner and the back shell would contribute to the rotation of the liner if the  
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42 266 ratio of friction coefficient was close to the predicted critical value(1.45). Similarly, even a small initial  
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44 267 interference of 25  $\mu\text{m}$  between the liner and the back shell could prevent the rotation of the liner. The  
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47 268 outer articulating sliding distance when the liner rotated with the head was much higher, compared with  
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49 269 the inner articulation sliding distance if the liner was kept static. The motions of the dual mobility hip  
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52 270 implant would not apparently influence the inner and outer articulating contact pressure. The inner  
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9 271 articulation average contact pressure was about three times higher than the outer articulation average  
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11 272 contact pressure, whereas the outer articulation contact area was much higher than the inner articulation  
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14 273 contact area.  
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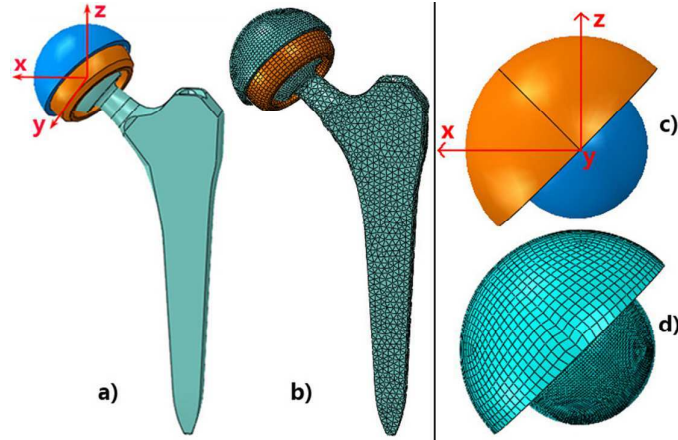


Fig.1 Dual mobility hip model and simple ball-in-socket model (a) CAD model of dual mobility hip model (b) FE model of dual mobility hip model (c) CAD model of ball-in-socket model (d) FE model of ball-in-socket model

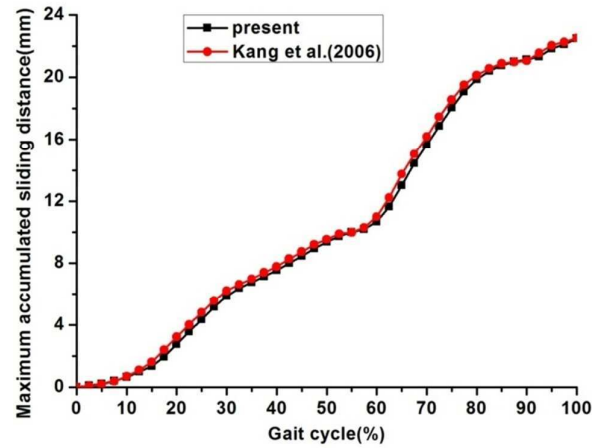


Fig.2 Comparison of maximum sliding distance of the simple ball-in-socket model with that using the method by Kang(2006)

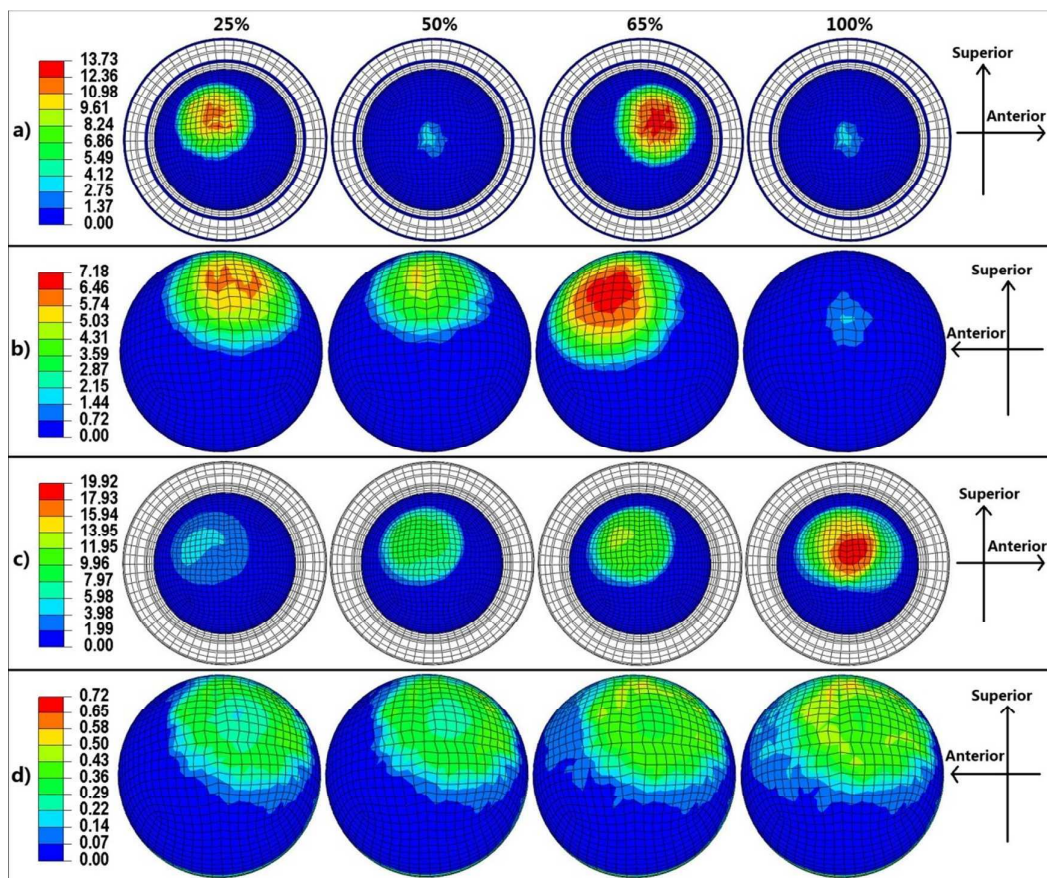


Fig.3 Contours of the liner contact pressure and accumulated sliding distance under a friction coefficient ratio of 1 during different walking instants (a) Inner contact pressure(MPa) (b) Outer contact pressure(MPa) (c) Inner accumulated sliding distance(mm) (d) Outer accumulated sliding distance(mm)



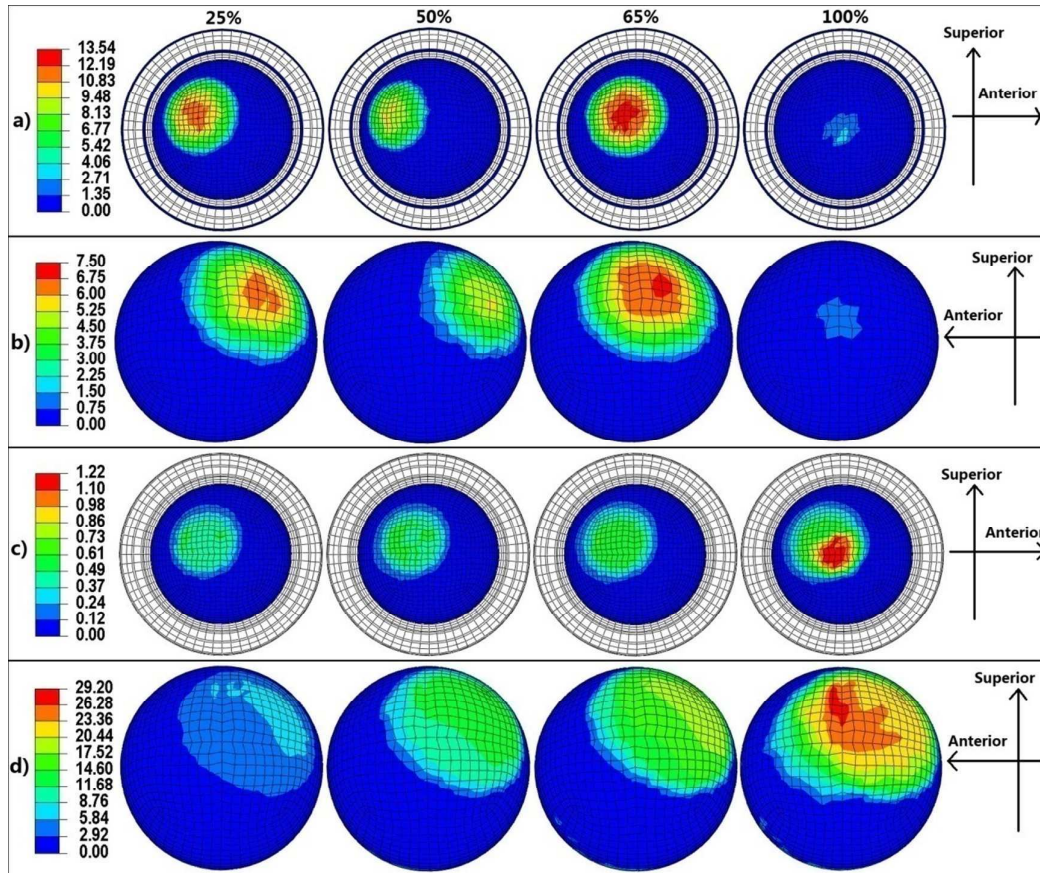


Fig.4 Contours of the liner contact pressure and accumulated sliding distance under a friction coefficient ratio of 1.6 during different walking instants (a) Inner contact pressure(MPa) (b) Outer contact pressure(MPa) (c) Inner accumulated sliding distance(mm) (d) Outer accumulated sliding distance(mm)

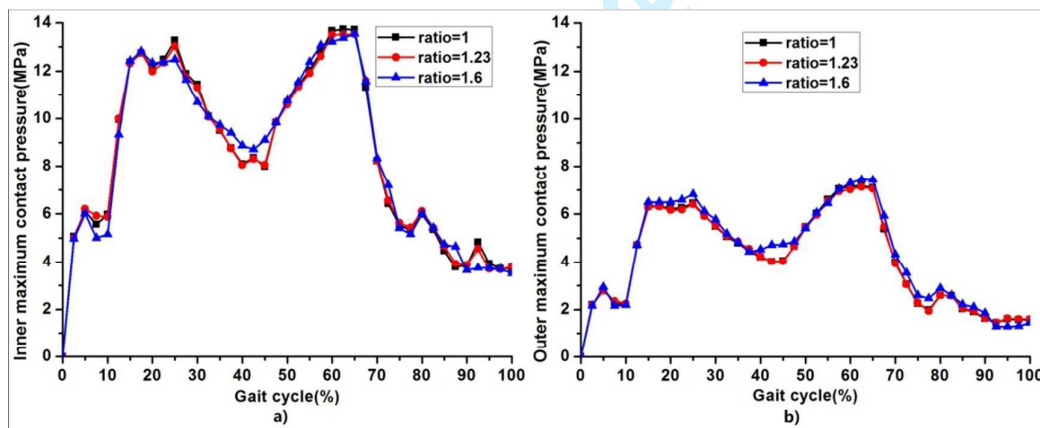


Fig.5 Maximum contact pressure of the liner as a function of the gait cycle under different friction coefficient ratios of the inner to the outer articulation (a) Inner maximum contact pressure (b) Outer maximum contact pressure



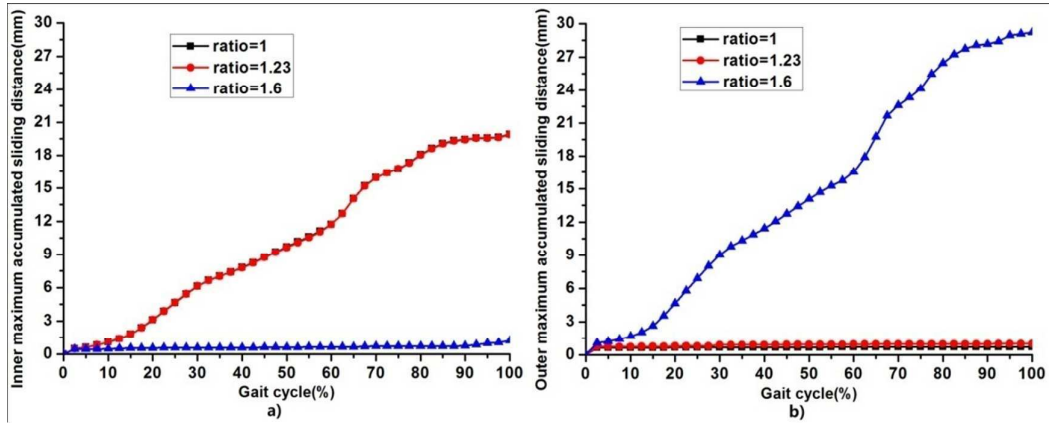


Fig.6 Maximum accumulated sliding distance of the liner as a function of the gait cycle under different friction coefficient ratios of the inner to the outer articulation (a) Inner maximum accumulated sliding distance (b) Outer maximum accumulated sliding distance

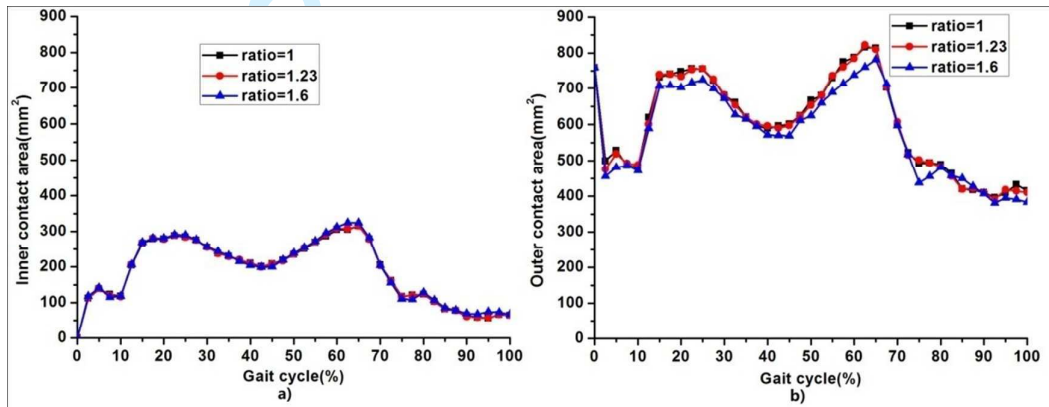


Fig.7 Contact area of the liner as a function of the gait cycle under different friction coefficient ratios of the inner to the outer articulation (a) Inner contact area (b) Outer contact area

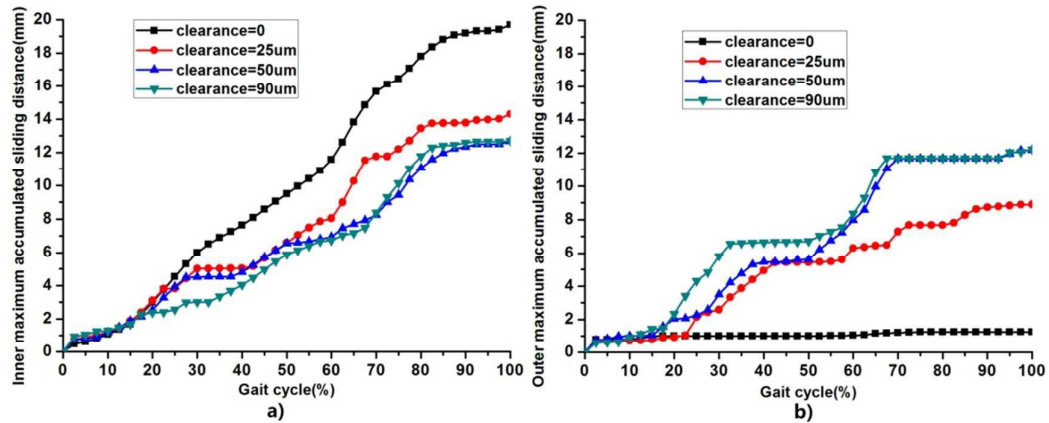


Fig.8 Maximum accumulated sliding distance of the liner as a function of the gait cycle under different initial clearances of the outer articulation and a fixed friction coefficient ratio of 1.40 (a) Inner maximum accumulated sliding distance (b) Outer maximum accumulated sliding distance

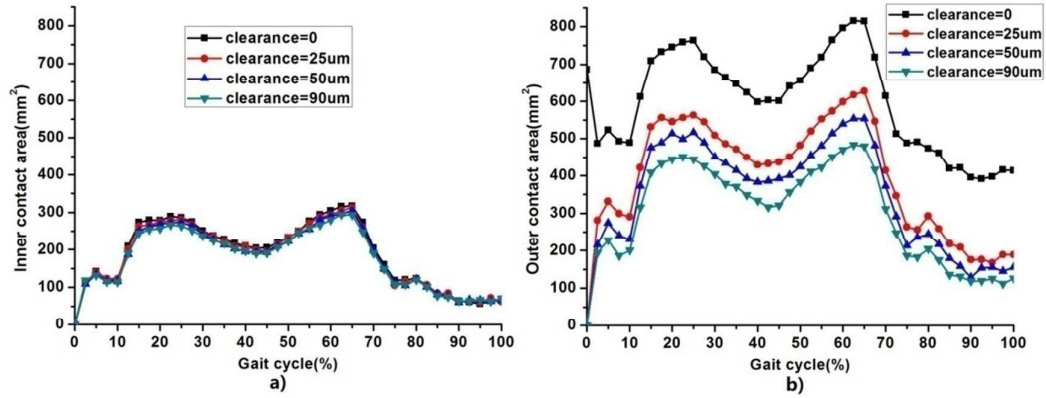


Fig.9 Contact area of the liner as a function of the gait cycle under different initial clearances of the outer articulation and a fixed friction coefficient ratio of 1.40 (a) Inner contact area (b) Outer contact area

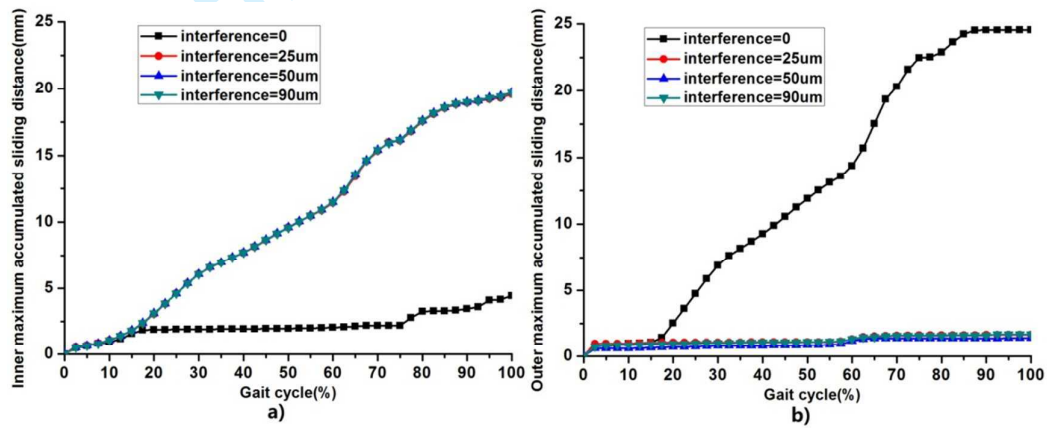


Fig.10 Maximum accumulated sliding distance of the liner as a function of the gait cycle under different initial interferences of the outer articulation and a fixed friction coefficient ratio of 1.48 (a) Inner maximum accumulated sliding distance (b) Outer maximum accumulated sliding distance

Table 1 CAD model and FE model key parameters of dual mobility hip

	Inner radius(mm)	Outer radius(mm)	Materials	Density (g/mm <sup>3</sup> )	Elastic modulus (GPa)	Poisson's ratio
Head	\	14.0	CoCrMo	7.61	217	0.30
Liner	14.1	20.0	UHMWPE	9.32e-1	1	0.45
Back	20.0	23.0	CoCrMo	7.61	217	0.30

Table 2 Contour plot of the maximum contact pressure(MPa) distribution of the liner inner and outer surfaces under combined clearance and ratio of two articulations for dual mobility hip

