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1	EVALUATION OF DIFFERENT COMPUTATIONAL MODELLING STRATEGIES
2	FOR THE ANALYSIS OF LOW STRENGTH MASONRY STRUCTURES
3	
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21	ABSTRACT
22	Masonry is a composite material characterized by a large variability of its constituent materials.
23	The materials used, the quality of the bond and variations in the standard of workmanship
24	significantly affect the mechanical performance of the overall masonry structure. Masonry
25	structures, especially the historical ones, are usually characterized by low strength, due to a
26	variety of reasons, namely low units and/or mortar strength or low bond; this makes more

27 difficult to study these types of structures according to general rules because of different

1 structural schemes. The aim of this paper is to evaluate the suitability of continuous FEM 2 (Finite Element Method) or discrete DEM (Distinct Element Method) approaches to analyse the 3 behaviour of low strength masonry and to contribute to the knowledge and selection of the best 4 approach with a cost and time effective solution. The comparison with experimental results on 5 different low strength masonry validated the approaches and showed that, for low bond strength 6 masonry, DEM approaches performed better compared to low unit strength masonry where the 7 emphasis on joint behaviour in DEM approaches is less effective because the weak component 8 is the unit.

9 Keywords: Masonry modelling, low strength masonry, finite element analysis, distinct
10 element analysis.

11

12 **1 INTRODUCTION**

Masonry is the generic term for a composite material made of a large number of separate small elements (units) bonded together by some binding filler (mortar) in many very different arrangements. The materials used, the quality of the bond and workmanship and the masonry textures significantly affect the mechanical performance of the overall masonry structure.

Masonry structures, especially the historical ones, are usually characterized by low strength, due
to a variety of reasons, and mainly these different types of low strength masonry can be
outlined:

a) Low bond strength masonry;

b) Low unit strength masonry;

22 c) Low unit and mortar strength masonry.

Low bond strength masonry refers to masonry in which the bond at the unit/mortar interface is such low so that it will have a dominant effect on the mechanical behaviour such as the formation of cracks and the formation of the collapse mechanism. Such type of masonry is encountered: a) in historic constructions where lime mortar were mainly used; b) masonry arch bridges, tunnels linings and earth retaining walls where unit/mortar joint bond has been disrupted by the action of water leeching through the masonry; and c) in more recent examples
 of masonry construction due to lack of quality control on site.

Low unit strength masonry refers to masonry in which the strength of the unit blocks has a dominant effect on the mechanical behaviour and failure mechanism. Such type of masonry is encountered in constructions made of tuff blocks. Tuff is a building material used in wall constructions around the world since ancient times. Tuff is characterised as soft, porous rock formed by the compaction and cementation of volcanic ash. Such type of structures is often encountered in Italy, Turkey and Japan.

9 Low unit and mortar strength masonry refers to masonry in which the strength of the units is 10 comparable to the strength of the mortar. Therefore both the unit and the mortar strength will 11 have a dominant effect on the mechanical behaviour and failure mode. Such type of masonry is 12 encountered in adobe constructions.

13 **1.1** Available strategies to model masonry and difficulties for modelling masonry

14 The need to predict the in-service behaviour and load carrying capacity of masonry structures 15 has led researchers to develop several numerical methods and computational tools which are 16 characterized by their different levels of complexity. For a numerical model to adequately 17 represent the behaviour of a real structure, both the constitutive model and the input material 18 properties must be selected carefully by the modeller to take into account the variation of 19 masonry properties and the range of stress state types that exist in masonry structures. A broad 20 range of numerical methods is available today ranging from the classical plastic solution 21 methods [1] to the most advanced non-linear computational formulations (e.g. finite element 22 and discrete element methods of analysis). The selection of the most appropriate method to use 23 depends on, among other factors, the structure under analysis; the level of accuracy and 24 simplicity desired; the knowledge of the input properties in the model and the experimental data 25 available; the amount of financial resources; time requirements and the experience of the 26 modeller [2]. It should also be expected that different methods should lead to different results 27 depending on the adequacy of the approach and the information available. Preferably, the approach selected to model masonry should provide the desired information in a reliable manner
 within an acceptable degree of accuracy and with least cost.

However, the selection of a suitable method of analysis is not an easy task. Several comparative studies to identify the capabilities and limitations of each method of analysis have been carried out in the past [3,4,5,6,7]. Such studies are mainly focused on comparing the load displacement results of the large scale experiments against those obtained from the different computational model. However, none of these studies investigated the suitability of the method to different types of masonry.

9 **1.2 Research Significance**

10 The aim of this paper is to evaluate the suitability of different modelling approaches for the 11 analysis of two different types of masonry by comparing the numerical results with the 12 experimental data obtained. The low strength masonry constructions investigated are: a) a low 13 bond strength brick masonry wall panel with opening and b) a low unit strength masonry wall 14 constructed with tuff. Analysis is being carried out using the computational software DIANA 15 for the application of the finite element method with continuous elements and the software 16 UDEC for the distinct element modelling. Comparisons are made in respect to the suitability of 17 the software to predict the development of the crack patterns under incremental loading; the 18 load at first visible cracking; the failure load; the failure mechanism and the load against 19 deflection relationship.

20

21 2 MODELLING APPROACHES FOR MASONRY

Masonry structures are made up of several assemblages of constituent materials. This large variability results in a very difficult definition of specific structural and damage analysis techniques for masonry structures. Refined Finite Element Method (FEM) or Distinct Element Method (DEM) can be profitably employed to investigate the mechanical behaviour of masonry structures through different numerical strategies. However their use in prediction analyses is still critical as they require high computational effort and expert engineering judgment in the 1 interpretation of numerical results. A significant progress has been attained in the last years 2 about the possibility of performing linear and non linear approaches that can be carried out 3 according to different levels of detail. Several models based on both DE and FEM have been 4 developed. However, performing affordable non linear analyses still require high expertise.

5

2.1 Overview of modelling masonry with FEM

6 To perform a FEM analysis on masonry structures it is possible to use different modelling 7 approaches. These include equivalent frame [8,9,10], equivalent material approach [11,12] and 8 micro modelling [13,14]. The equivalent frame approach is typically used to study the in plane 9 behaviour of masonry structures containing opening or entire structures under vertical and 10 horizontal forces. In this approach each wall with openings is meshed as a two dimensional 11 frame by extending of the contour lines of the openings into "pier panels", "spandrel panels" 12 and "joint panels" which are respectively vertical, horizontal and jointing components. In the 13 equivalent material approach also known as "macro element approach" the masonry is modelled 14 as a homogeneous material achieving equivalent mechanical properties using homogenization 15 techniques. The micro modelling approach, introduced for the first time by Page [15] which is 16 the more refined, bricks and mortar are modelled separately. This approach make possible to use 17 different mechanical parameters, different constitutive laws and to allow for local failure of the 18 bricks and the mortar. Furthermore it is possible to model the mortar bed with frictional 19 interfaces [16] or without frictional interfaces according to the smeared cracking approach [17].

20 2.2 Overview of modelling masonry with DEM

21 According to Lemos [18], several numerical modelling techniques (e.g. DDA, YADE, EDEM, 22 BALL, DEM) are based on the Discrete Element (DE) method. In particular, there are four main 23 classes of numerical codes that conform to the definition of DE:

24 Distinct Element codes: these programs use explicit time-marching to solve the • 25 equations of motion directly. Bodies may be rigid or deformable; contacts are 26 deformable.

5

1	• Modal Method codes: the method is similar to the distinct element method in the case of
2	rigid bodies but, for deformable bodies, modal superposition is used.
3	• Discontinuous Deformation Analysis codes: contacts are rigid, and bodies may be rigid
4	or deformable. The condition of no-interpenetration is achieved by an iteration scheme;
5	the body deformability comes from superposition of strain modes.
6	• Momentum-Exchange Method codes: Both the contacts and the bodies are rigid:
7	momentum is exchanged between two contacting bodies during an instantaneous
8	collision. Frictional sliding can be represented.
9	In particular, a numerical code falls into the category of Distinct Element Method (DEM) only
10	if:
11	• It allows finite displacements and rotations of distinct bodies, including complete
12	detachment;
13	• It recognizes new contacts automatically as the calculation progresses.
14	Without the first attribute, a numerical code cannot reproduce some important mechanisms in a
15	discontinuous medium; without the second, the numerical code is limited to small numbers of
16	bodies for which the interactions are known in advance. The term Distinct Element Method
17	(DEM) was coined by Cundall [19] to refer to the particular DE scheme that uses deformable
18	contacts and an explicit, time-domain solution of the original equations of motion (not the
19	transformed, modal equations). In particular, such method was originally used in rock
20	engineering projects where continuity between the separate blocks of rock does not exist.
21	However, recently, DEM modelling has also been used for masonry structures. The software
22	UDEC falls into the category of DEM codes and typical examples of masonry structures that
23	have been modelled using UDEC are described by [6,19,20]. In the distinct element method
24	masonry bricks or blocks are represented as an assembly of rigid or deformable blocks which
25	may take any arbitrary geometry. Rigid blocks do not change their geometry as a result of any
26	applied loading. Deformable blocks are internally discretised into finite difference triangular

1 zones. These zones are continuum elements as they occur in the finite element method (FEM). 2 However, unlike FEM, in the distinct element method a compatible finite element mesh 3 between the blocks and the joints is not required. Mortar joints are represented as zero thickness 4 interfaces between the blocks. Representation of the contact between blocks is not based on 5 joint elements, as occurs in the continuum finite element models. Instead the contact is 6 represented by a set of point contacts with no attempt to obtain a continuous stress distribution 7 through the contact surface. The assignment of contacts allows the interface constitutive 8 relations to be formulated in terms of the stresses and relative displacements across the joint. 9 The unknowns are the nodal displacements of the blocks. However, unlike FEM, the unknowns 10 in the distinct element method are solved explicitly by differential equations from the known 11 displacement while Newton's second law of motion gives the motion of the blocks resulting 12 from known forces acting on them. So, large displacements and rotations of the blocks are 13 allowed with the sequential contact detection and update of tasks automatically. This differs 14 from FEM where the method is not readily capable of updating the contact size or creating new 15 contacts. This method is also applicable for quasi-static problems using artificial viscous 16 damping controlled by an adaptive algorithm.

17

18

3. LOW BOND STRENGTH MASONRY WALL PANELS WITH OPENINGS

19 Four single leaf unreinforced masonry wall panels (S1, S2, S3 & S4) were tested in the Heavy 20 Structures laboratory [21]. The wall panels were developed to represent the clay brickwork 21 outer leaf of an external cavity wall containing openings for windows. All panels were built 22 with a soldier course immediately above the opening with the remainder of the brickwork being 23 constructed in stretcher bond. All wall panels had an opening of 2.025 m (see Fig. 1). The bricks 24 were UK standard size (215 mm \times 102.5 mm \times 65 mm) Ibstock Artbury Red Multi Stock with a 25 water absorption of 14% and a sand faced finish. The joints were all 10 mm thick, 1:12 (opc: 26 sand) weigh-batched mortar. The bricks and mortar were selected to produce brickwork with a 27 low bond strength, the aim being to represent low quality, high volume wall construction which,

1 in the authors' experience, is fairly typical of low rise domestic construction in the UK. Each 2 panel was constructed on the rigid concrete laboratory floor. As a result the bottom edge of each 3 panel was rigidly supported both in horizontal and vertical direction and the vertical edges were 4 left free. Each wall panel was subjected to a single vertical point load applied at the top of the 5 wall at midspan. The point load was distributed through a steel spreader plate. The load was 6 applied to each wall incrementally. The midspan deflection was recorded at each load increment 7 and each wall was inspected visually for signs of cracking throughout the test. Deflections at 8 ultimate load were not taken for safety reasons and to avoid damage to the dial gauge. The test 9 results are summarised in Table 1.

10 **3.1 Modelling with UDEC**

11 Geometric models representing the clay brick wall/beam panels tested in the laboratory were 12 created in UDEC. Each brick was represented by a deformable block separated by zero 13 thickness interfaces at each mortar joint. To allow for the 10mm thick mortar joints in the real 14 wall panels, each deformable block was based on the nominal brick size increased by 5mm in 15 each face direction to give a UDEC block size of $225 \times 112.5 \times 75$ mm. Each block was 16 internally discretised by UDEC into finite-difference zone elements (Fig. 2), each assumed to 17 behave in a linearly elastic manner. In practice, the stresses in the bricks would be well below 18 their strength limit and no significant deformation would be expected to occur in them. In order 19 to replicate this, brick material parameters were specified but no significant block deformation 20 occurred yet the software was enabled to calculate the theoretical stresses in each zone element.

The mortar joints were represented by interfaces modelled using UDEC's elastic-perfectly plastic coulomb slip-joint area contact option [22]. This provides a linear representation of the mortar joint stiffness and yield limit and it is based upon six parameters namely: normal stiffness of the joint (JKn); shear stiffness of the joint (JKs); joint friction angle (Jfric); joint cohesive strength (Jcoh); joint tensile strength (Jten); and joint dilation angle (Jdil). The normal stiffness (JKn); the shear stiffness (JKs) and the tensile strength (Jten) of the interface, influences the behaviour of panels up to and including the occurrence of the first crack. The

8

1 cohesive strength (Jcoh); the angle of friction (Jfric) and the angle of dilation (Jdil) influence 2 more on the behaviour of the panels after first cracking up to collapse. UDEC also provides a 3 residual strength option to simulate tension softening effects. However, this constitutive law 4 was not selected since the bond strength of the masonry used in the research was much lower 5 than that exhibited by modern masonry materials. Thus, any tension softening effects were 6 considered to be insignificant. The material parameters defined in UDEC to represent the 7 characteristics of the zero thickness interfaces between the mortar joints and the bricks can be 8 difficult to measure in practice [22]. Also, masonry is highly variable, stress-state type 9 dependant material which experiences non uniform distributions of stress in real structures 10 [23,24,25]. To address these difficulties, the material parameters have been obtained by using a 11 method proposed by Toropov [26] based on an advanced optimization of the responses of 12 relatively complex or "non-trivial" large scale masonry elements. According to such method, 13 numerical analysis for each large scale experiment is carried out and values of material 14 parameters are tuned so that the difference between experimental and numerical responses can 15 be minimised. In particular, an initial range of material parameters (which are based on results 16 of conventional small-scale experiments or on the codes of practice or on engineering judgment) 17 are used in the model for the numerical simulation. These material parameters can then be 18 modified and tuned through an optimization process in which the function to be minimized is an 19 error function that expresses the difference between the responses measured from experiments 20 and those obtained from the numerical analysis. Such technique better reflects the complex 21 nature of masonry. In particular, in the presented case, the parameter identification was based on 22 the results from the laboratory testing of unreinforced full-scale wall/beam panels constructed of 23 low strength clay brick masonry (a comprehensive overview on the material parameter 24 identification is provided in [26]). The optimization process allowed the authors to tune the 25 UDEC parameters to best simulate pre- and post-cracking behaviour [27]. The UDEC material 26 parameters obtained using this approach are summarised in Table 2.

27 The bottom edges of the UDEC wall panel were modelled as rigid supports in the vertical and

1 horizontal direction whilst the vertical edges of the wall panel were left free. Self-weight effects 2 were assigned as gravity load. Initially the model was brought into a state of equilibrium under 3 its own self weight and then the externally applied load was assigned in displacement control (in 4 order to have a higher control close to collapse, even if the test was conducted increasing the 5 load). Histories of mid-span displacement were recorded and a load against displacement 6 relationship was determined (Fig. 3). Fig. 3 shows that at low levels of applied load, the 7 experimental stiffness of the panel is similar to the numerical (i.e. achieved by means of UDEC 8 modelling). For a load of 1.2 kN a drop in the numerical curve is visible, such drop corresponds 9 to the first crack occurred to the panel (relaxation of the loading and moment redistribution in 10 the panel). When a crack propagates there is an abrupt loss of stiffness in the panel. As the load 11 applied to the panel increases, the numerical curve shows a slight deviation from the numerical 12 one. This difference could be due to short term creep effects and load redistribution that 13 occurred in the panel with the application of load. Indeed, such phenomena are very difficult to 14 record in the lab test. Another factor contributing towards this difference is that under force 15 control during test, as the panel neared a state of impending collapse, cracks developed and 16 propagated throughout the panel influencing the accuracy of the record of the test results.

17 Figs. 4 and 5 show respectively the failure mode of the masonry wall panel predicted with 18 UDEC and the effective failure mode observed experimentally. Despite the great variability of 19 masonry [22,23], good correlation was obtained between the results from the UDEC model and 20 those obtained from the tests in the laboratory.

21 **3.2 Modelling with FEM**

The FEM analysis of the low bond strength masonry wall panels was performed in 2D using the software DIANA developed by TNO DIANA by [28]. The interaction between mortar joints and brick units modelled using the detailed micro-modelling approach [16]. The geometry of the experimental tests was reproduced modelling mortar and bricks individually without interface elements between them. In Fig. 6 the geometry of the model adopted in DIANA is shown. The general approach, the selection of element types and material cracking and

1 plasticity models were already successfully employed in previous studies [14,29,30] and they 2 are replicated herein. Interface elements were not considered between mortar and bricks, mainly 3 because reliable experimental mechanical properties of interfaces are not available for this case 4 study. Cracking and plasticity behaviour is provided by combined nonlinear behaviour of mortar 5 and bricks. A regular and dense discretization was used [31] based on the CQ16M eight-node 6 quadrilateral isoparametric plane stress elements with an average dimension of 10 mm have 7 been used for the meshing of both the mortar and the bricks (according to previous studies 8 [14,29,30]. These elements are based on quadratic interpolation and Gauss integration [28]. 9 Boundary conditions reproduced the experimental setup. The base sections of the piers of the 10 wall were fixed and the load was applied by means of an imposed displacement (like as in 11 UDEC) by means of a loading platen reproducing the steel platen used in the experimental 12 activity. In Fig. 6 the adopted fine mesh is shown. The main causes of non-linear behaviour of 13 brick masonry are usually non-linear deformation of the bricks and local crack in the masonry 14 [32,33] hence both these effects should be considered in the modelling. The elastic in-plane 15 behaviour of both the mortar and the bricks was defined by means of Young's modulus, E, and 16 Shear Modulus, G, while the post elastic in-plane behaviour was defined by the multidirectional 17 fixed crack model. In particular Rankine yield criteria in tension and Von Mises yield criterion 18 in compression were adopted. The multidirectional fixed crack model is based on fracture 19 energy. In particular linear softening model in both tension and compression were adopted (Fig. 20 7). The linear softening curve, which is the simpler softening model, was chosen because the 21 lack of experimental data and because the overall non-linear behaviour of masonry is not 22 strongly conditioned by the deformation characteristics of its components [32,33,34]. This 23 softening model is defined by means of two characteristic values: the strain at the maximum 24 compressive, f_c, (and tensile, f_t, similarly) stress and the ultimate strain (reached when the 25 material is completely softened). The softening behaviour is related to the fracture energy to the 26 equivalent crack bandwidth (this value is automatically computed by the Software [28]. Tensile 27 and compressive strength, fracture energy in compression, G_c, and in tension, G_t, were

1 calibrated by means of the global experimental force/deflection curve and sensitivity analyses 2 for both mortar and bricks. Except for the Poisson's ratio, which is assumed equal to 0.15 for all 3 the materials [30], in Table 3, all the used material parameters are reported. Numerical analyses 4 were carried out under displacement control measuring in plane forces and the smeared crack 5 pattern evolution. The results of the analyses were compared to the experimental outcomes in 6 terms of force-deflection curve and crack pattern. As shown in Fig. 8, the theoretical curve up to 7 about 0.5 mm, is predicted satisfactorily by numerical simulation and the theoretical crack 8 pattern also is close to the experimental as well. On the other hand, the theoretical curve doesn't 9 simulate the post peak behaviour of the experimental tested panels. In particular the scatter 10 between the theoretical failure point and the experimental failure points is, probably, due to the 11 brittle collapse adopted model. Cracking yields to a fast redistribution of tensile stresses in the 12 cracked areas, and at increasing displacement cracking spreads, yielding to premature failure of 13 the panel. Theoretical and experimental tests mainly showed the same crack pattern (see Fig. 9). 14 The first crack always occurs in the vertical joint in the lower part of the span because of the 15 low bond strength of the vertical joints. It is worth noting that plastic yielding did not occur in 16 the bricks. In the following Table 4 is a comparison between experimental and theoretical 17 results with DIANA in terms of first crack load-first crack deflection is reported.

18

19 4 LOW UNIT STRENGTH MASONRY WALL PANELS

20 Four as built panels were tested, in the laboratory, under displacement control in order to 21 measure in-plane deformations and strength properties, including the post peak softening 22 behaviour of the specimens. The test setup followed a modified version of ASTM [35], 23 accounting for the dimensions of tuff blocks. Two steel loading supports were placed on the two 24 diagonally opposite corners of the panels to prevent a premature splitting failure of panel edges. 25 All the panels were subjected to diagonal compressive loads forming a 45° angle with the 26 direction of the mortar bed joints (compressive edge load) transferred to the specimen by means 27 of spherical hinge acting in the plane of wall. The panels were built with the global size

1 $1030 \times 1030 \text{ mm}^2$ (aspect height-to-length ratio equal to 1) and bricks size $400 \times 110 \times 250 \text{ mm}^3$. 2 Masonry units were overlapped on alternate courses and the mortar joint layer dimension was 3 about 15 mm in thickness and less than 250 mm in width (out of plane dimension) as shown in 4 Fig. 10. Tuff bricks were pre-wetted before to build the panel in order to prevent the mortar 5 drying out due to the water absorption of tuff, resulting in poor bond. The used mortar mixture 6 was designed to reproduce typical mechanical properties of mortars used for old tuff masonry 7 buildings. Two LVDTs placed along the diagonals were used to survey the shear deformation 8 over a gauge length of 400 mm. Table 5 shows the main test results. The crack pattern for all the 9 reference tested panels shows a development of initial cracks along the diagonal mortar joints 10 starting at the middle of the diagonal of the wall. The diagonal cracks involve both mortar and 11 bricks; they opened along the compression strut. The workmanship defects can have a big 12 influence on the global response, indeed, for the panel P2, the failure was due to a combination 13 of tensile failure of mortar joints and tuff units (as shown in the Fig. 11a) while in the other 14 cases (i.e. panel P4) the cracks follow a single line of least resistance mainly through the 15 diagonal mortar joints (as shown in Fig. 11b). A full description of the experimental diagonal 16 compression tests on tuff masonry panels is reported by ref. [36].

17 **4.1 Modelling with DIANA**

18 In the case of tuff masonry the weakness of the tuff bricks makes possible the propagation of the 19 crack all over the masonry panel even involving the bricks, so a model able to simulate possible 20 crack in the brick is needed (i.e. it is not possible to model the brick as rigid block). The 21 approach adopted for the FEM modelling was the Micro-modelling. Accurate FEM two 22 dimensional numerical analyses have been conducted under plane-stress assumption by means 23 of the TNO DIANA v9.1 code. The panel was modelled by eight-node quadrilateral 24 isoparametric plane stress elements based on quadratic interpolation and Gauss integration (see 25 Fig. 12) while the two steel supports were modelled by means of three-node triangular elements. 26 Bricks and mortar are modelled individually, based on exactly the same approach used in the 27 previous case of low bond strength masonry wall panels with openings. The material parameters

1 involved in the numerical simulation are reported in Table 6. Except for both the tensile strength 2 and the Poisson's ratio, the parameters are obtained as the average of the values achieved in the 3 experimental tests [36]. The tensile strength has been computed dividing the flexural strength 4 values by 1.2, and the Poisson's ratio has been assumed equal to 0.15 for all the materials. 5 Numerical analyses were carried out under displacement control measuring in-plane 6 deformations and stress evolution applying the load through the steel devices according to 7 experimental tests. A uniform probability of defects along the mortar joints has been assumed. 8 Therefore, the workmanship defects (i.e. mortar joints not uniformly and not fully filled) have 9 been simulated by modelling an equivalent reduction of the width (out of plane dimension) of 10 the mortar joints. A numerical test matrix with the considered mortar joint widths is reported in 11 Table 7. The results of the analyses were compared to the experimental outcomes in terms of 12 shear stress against average diagonal strains, and shear stress against average shear strain 13 curves. According to ASTM [35] standard method, the shear stress, τ , has been computed as $\tau =$ 14 0.707 V/A_n, were V = diagonal load and A_n = net section area of the uncracked section of the 15 panel (in considered case $A_n = 0.092 \text{ m}^2$). The average vertical and horizontal strains, ε_v and ε_h 16 have been computed as the average displacement along the compressive and tensile diagonals, 17 respectively, over the same gauge length (400 mm). The shear strain, γ , according to [35], is $\gamma =$ 18 $\varepsilon_v + \varepsilon_h$. The Shear modulus, G, and the Poisson's ratio, v, were computed according to the well-19 known solid mechanics relationship, as $v = -\varepsilon_h/\varepsilon_v$ and $G = \tau/\gamma$ respectively, where E is the 20 Young's modulus. The numerical analyses, in terms of shear strength against average shear 21 strain, fit the experimental results. In particular the smaller considered mortar filling matches 22 the experimental behaviour of the panel P1 (in this case it was argued that the panel P1 had 23 worse behaviour due to the workmanship defects and variability of mortar geometrical 24 properties) and both the fully-filled and half-filled mortar joints analyses match the behaviour of 25 the other as-built panels. A comparison between the numerical and experimental outcomes is 26 plotted in Fig. 13. The partial filling or reduced width (out of plane dimension) of the mortar 27 joints used to include workmanship defects simulates well the experimental results. This

outcome becomes evident comparing the experimental crack pattern with the DIANA smeared cracking planes for the fully filled and partially filled panels (Fig. 14). The stress field in the panels tends to force the fracture cracks to follow the line of least resistance rather than the line of action of the splitting load just like happened in the experimental tests. The results of this study indicate that the numerical FEM analyses were able to describe well both the trends and the variability of the four experimental tests.

7 **4.2 Modelling with UDEC**

8 Geometric models of the wall panels tested in the laboratory were created in UDEC. Tuff blocks 9 were modelled as deformable blocks behaving according to UDEC's Mohr Coulomb plasticity 10 model. Mortar joints were represented by interfaces behaving according to UDEC's Coulomb 11 slip model. As well as in the case of FEM modelling, the workmanship defects have been 12 simulated by modelling an equivalent reduction of the width (out of plane dimension) of the 13 mortar joints. The mortar joint widths considered are the same used in the FEM modelling and 14 they are reported in Table 7. Material parameters have been obtained from micro-scale 15 experiments (Table 8) while other modelling parameters have been computed (Table 9). In 16 particular the elastic normal stiffness (JKn) has been computed as the ratio between the Young's 17 modulus, E, and the mortar joint thickness, t: JKn = E/t. The angle of friction (Jfric) has been 18 computed as: Jfric = $(f_c-f_t)/(f_c+f_t)$, where f_c is the mortar compressive strength and f_t is equal to Jten. The cohesive strength (Jcoh) has been computed as $Jcoh = 1/2 (f_r f_t)^{1/2}$. The boundary 19 20 conditions assigned in the model were to represent the conditions of the laboratory test set up. 21 Thus, the base has been fixed and the platen has been constrained to move only in the vertical 22 direction. The model was brought initially at equilibrium. Then external loading has been 23 applied in displacement control. A constant vertical velocity was applied at the load spreader 24 plate on the top of the wall panel. The velocity was converted to a vertical displacement and the 25 force acting on the spreader plate for each load increment was estimated. Hence, load versus 26 displacement relationships were determined for the panel. Convergence tests were carried out 27 on the magnitude of velocity to be applied to the spreader plate to make sure that a quasi-static

1 loading condition was achieved (in the present case it is equal to 0.756 mm/sec). Fig. 15 2 compares the UDEC against the results obtained from the experiment. Fig. 15 shows the failure 3 mode of the tuff masonry wall panel as predicted from UDEC. Also, Fig. 16 compares the load 4 displacement curves obtained from UDEC against those from the experiments. The results 5 predicted from UDEC (Fig. 16) are higher than those achieved experimentally. The 6 experimental tests have shown that the brittle nonlinear behaviour of the blocks strongly 7 influences and limits the performance of the wall panel. On the other hand, according to [22] 8 due to the constant-strain triangular elements meshing, an overestimation of the collapse load, 9 when using the block plasticity model, is expected in UDEC. Therefore, numerical and 10 experimental curves are different mainly because, in this case, UDEC is not sufficiently 11 accurate in predicting the brick nonlinear behaviour. Furthermore, such overestimation of the 12 block failure load limits the effects of the different widths (out of plane dimension) of the joints. 13 In Fig. 16 the curves of the panels W1, W2 and W3 remarks such aspect.

14 CONCLUSIONS

15 An evaluation of the suitability of FEM and DEM approaches to analyse the behaviour of low 16 strength masonry has been conducted. The approaches have been validated by means of two 17 case-studies. In particular, numerical FEM and DEM outcomes and experimental results, for 18 different low strength masonries have been compared. The main purpose of the current study 19 was to give a contribution to the knowledge and selection of the more reliable approach to study 20 this kind of structures. The analyses have shown that, for low bond strength masonry, where the 21 emphasis is on joint behaviour, DEM approaches perform better. Since the bricks are highly 22 stronger than the mortar, the nonlinear behaviour of the bricks does not have a great influence 23 on the global results. Moreover the small displacement assumption could not be always satisfied 24 and the rocking effect could be crucial. In these conditions the use of a refined plasticity model, 25 for the bricks, became less significant, while a large displacement assumption could become 26 necessary. Then the DEM approach is more reliable, in particular to predict the behaviour till 27 failure, where new contacts could also form. However at the large scale, both DEM and FEM

1 approaches are good to model the behaviour until the first crack though. In the case of low unit 2 strength masonry, the FEM approach is more reliable. In the considered case study, by means of 3 the FEM modelling, the experimental behaviour in terms of first crack, trend, failure and 4 smeared crack pattern has been simulated. Conversely the DEM model was not able to catch the 5 experimental behaviour. In the case of the low unit strength masonry, indeed, a refined and 6 reliable plasticity (and cracking model) for both the brick and the mortar, is crucial. In 7 conclusion, despite the larger number of parameters required for the modelling, the FEM 8 approach is a good choice for the low unit strength masonry. On the other hand, DEM is the 9 preferable approach for the low bond strength masonry and, apparently, less parameters are 10 needed for the modelling. It is not trivial to achieve those parameters, even performing specific 11 tests. Therefore, often, optimization analysis is needed to obtain reliable mechanical parameters. 12 Neither the FEM nor the DEM approach could be considered "reliable in every case". At the 13 micro scale, careful validation as well as a sensitivity analysis of the influence of parameters 14 and calibration of the model are always required.

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Table 1. Masonry wall panel test results

Panel ID	Load at first visible crack	Failure load
	[KN]	[KN]
S1	0.72	3.69
S2	1.60	4.60
S 3	1.60	5.10
S4	1.71	5.67

Table 2 Material properties used in UDEC for clay brick masonry

Joint normal	Joint shear	Angle of	Joint cohesive	Joint tensile	Joint dilation
stiffness (JKn)	stiffness (JKs)	friction (Jfric)	strength (Jcoh)	strength (Jten)	angle (Jdil)
[GPa/m]	[GPa/m]	[degrees]	[MPa]	[MPa]	[degrees]
13.50	5.87	40	0.06	0.10	40

Material	E	f_c	\mathbf{f}_{t}	G _c	G _t
	[MPa]	[MPa]	[MPa]	[MPa mm]	[MPa mm]
Mortar	111.41	0.6	0.05	2.28E-01	1.59E-03
Bricks	1600	40	16	3.74E+00	5.98E-01

Table 3 Material properties for clay brick masonry used in DIANA

Table 4 Comparison of experimental against numerical results for first cracking as obtained from

Panel ID	First crack load	First crack deflection
	[kN]	[mm]
S1	1.60	0.15
S2	1.60	0.10
S3	1.71	0.12
S4	0.72	0.08
DIANA	1.52	0.12

Specimen ID	τ	γ	ε _v	ε _h	ν	G
_	[MPa]	[%]	[%]	[%]	[-]	[MPa]
P1	0.22	0.15	-0.086	0.065	0.13	310
P2	0.35	0.11	-0.078	0.029	0.07	535
P3	0.21	0.13	-0.034	0.054	0.35	515
P4	0.19	0.15	-0.066	0.060	0.49	680

Table 5 Main test results for low unit strength masonry wall panels

Material	\mathbf{f}_{t}	\mathbf{f}_{c}	Е	
	[MPa]	[MPa]	[MPa]	
Tuff	0.21	2.0	2000	
Mortar	1.31	5.0	1800	

Table 6 Material properties for low unit strength masonry wall panels used in DIANA

Table 7 Test matrix for low unit strength masonry wall panels used in DIANA to account for workmanship defects

Panel ID (numerical)	Mortar joints width
	[mm]
W1	125
W2	185
W3	240

Density	Е	G	Bulk Modulus	ν	f_t	f_c
$[Kg/m^3]$	[MPa]	[MPa]	[MPa]	[-]	[MPa]	[MPa]
1427	2000	870	952	0.15	0.21	2.0

Table 8 Material properties for the tuff masonry blocks used in UDEC

JKn	JKs	Jfric	Jcoh	Jten
[GPa/m]	[GPa/m]	[degrees]	[MPa]	[MPa]
120.00	521.73	35.79	1.27	0.21

Table 9 Material properties for the interface of the tuff masonry used in UDEC

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Fig. 1 Typical low bond strength masonry wall panel with 2.025m span opening tested in the laboratory



Fig. 2. UDEC geometric model of a masonry wall panel with a 2.025m opening



Fig. 3. Comparison of experimental against numerical results as obtained from UDEC



Fig. 4. Failure mode of the masonry wall panel as predicted with UDEC



Fig. 5 Failure mode of the masonry wall panel as observed from the experiment



Fig. 6. Details of the adopted fine mesh for the DIANA FEM model of the wall panel (note that the colours are related to the materials)



Figure 7. Material models used in DIANA



Figure 8. Comparison of experimental against numerical results as obtained from DIANA



Fig. 9. Smeared Crack Pattern of the masonry wall panel as predicted with DIANA



Figure 10. Experimental setup for low unit strength masonry wall panels





b) Panel P4

Figure 11. Experimental crack pattern: a) Panel P2, b) Panel P4



Figure 12. Mesh adopted for DIANA FEM modelling of the wall panel



Figure 13. Comparison of experimental against numerical results as obtained from DIANA accounting for workmanship defects



a) Full joint (W3)

b) Partial joint (W1, W2)

Figure 14. Smeared Crack Pattern of the masonry wall panel as predicted with DIANA



Figure 15. Failure mode of the masonry wall panel as predicted with UDEC



Figure 16. Comparison between experimental and numerical curves with UDEC