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Title page

Geometry-Dependent Adhesion in Transparent Monodomain Liquid Crystal Elastomers

Aidan Street, Devesh Mistry, Johan Mattsson, and Helen F. Gleeson**

A. Street, D. Mistry, J. Mattsson, H.F. Gleeson

School of Physics and Astronomy, University of Leeds, Leeds, LS2 9JT, United Kingdom

E-mail: A. Street: py18ajs@leeds.ac.uk, H.F. Gleeson: H.F.Gleeson@leeds.ac.uk

ORCID: A. Street: 0000-0002-7102-7644, D. Mistry: 0000-0003-0012-6781, J. Mattsson:
0000-0001-7057-2192, H.F. Gleeson: 0000-0002-7494-2100

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Geometry-Dependent Adhesion in Transparent, Monodomain Liquid Crystal Elastomers

Abstract: Elastomeric pressure-sensitive adhesives (PSAs) form adhesive bonds under light pressure. Liquid crystal elastomers (LCEs) are exciting PSA candidates as they can impart both anisotropy and temperature-dependence to adhesion, but the full potential of their anisotropic adhesion is unexplored. Here, identical side-chain LCEs, produced as transparent isotropic or nematic films are investigated; the latter aligned in homeotropic or planar geometries. Their room-temperature adhesion, determined through a 90° peel test, is consistent with theoretical predictions and strongest in a planar geometry (peeled parallel to the director) with adhesive force per unit length of $0.067 \times 10^{-3} \text{ Nm}^{-1}$. In contrast, adhesion of the planar perpendicular, isotropic and homeotropic films is 62.5%, 38.5% and 23.0% lower, respectively. The surface contribution to adhesion is identical for all films, confirming that the variation in adhesion is determined solely by the bulk LCE alignment controlled during film preparation. A temperature-dependent adhesion factor is determined from 0 °C to 80 °C using dynamic mechanical analysis, and found to be in excellent agreement with the peel data at room temperature. Molecular relaxations active above the glass transition temperature are dominant in determining LCE adhesion. The results show that side-chain LCEs can function as transparent, tunable, broad-temperature smart PSAs.

Keywords: adhesion, liquid crystal elastomers, peel test, shear moduli, contact angle

1. Introduction

Elastomers with adhesive properties (such as Gorilla TapeTM) are attractive for applications, since they can maintain adhesion while also allowing deformations. Elastomers characterized by a viscoelastic room temperature response, thus demonstrating adhesion upon application of light pressure, constitute a highly desirable class of pressure-sensitive adhesives (PSAs),^[1] and since elastomeric adhesives do not flow, they are particularly useful in joints or vibrating components that rely on flexural changes or undergo significant temperature changes.^[1] For certain applications, including pressure-sensitive tapes and no-sealant gaskets, more advanced adhesives composed of chemically identical components that debond at different loads, are desired.^[2] An emerging class of PSAs that can offer both directional and temperature-dependent adhesion is based on liquid crystal elastomers (LCEs), for which there has been particular focus on thermal actuation. In the most recent reports, low-temperature adhesion in LCEs is sufficiently strong to easily out-compete some incumbent PSAs, with facile release at high temperatures.^[3,4,5,6] However, there has been only one experimental study that considers anisotropic adhesion in LCEs, offering strong adhesion in one direction with low adhesion in another, enabling easy removal.^[4] In this paper, we explore the adhesion of chemically identical, monodomain films of an LCE formed in all four possible geometries, allowing us to determine the key factors in their performance as smart pressure-sensitive adhesives. We also

consider the temperature-dependence of the adhesion strength in all cases, suggesting application areas most relevant to this class of smart adhesives.

LCEs combine the long-range orientational order of a liquid crystalline material (along a director, \hat{n}) with the viscoelastic properties of a rubbery elastomeric material.^[7] The mesogenic units of the LCE can be either part of the polymeric backbone (main-chain LCE) or linked to it *via* a spacer unit (side-chain LCE). Monodomain LCEs, in which the director is aligned macroscopically, are inherently anisotropic (see Figure 1(a) for the different possibilities) and it is this property that offers the directionality of adhesive strength. However, it is the opportunity to tune the liquid crystal phase range in LCEs that has so far been taken advantage of in temperature-sensitive PSAs. Here, we consider both the directionality and temperature-dependence of a model family of LCEs that can be prepared in various forms, allowing us to test theoretical predictions that relate to their bulk alignment and enhance the current understanding of LCEs as PSAs through the simultaneous consideration of relevant material parameters.

The debonding process that occurs in LCEs was first considered theoretically by Corbett and Adams who simulated the adhesive properties of an LCE under a probe-tack test, following a methodology introduced by Gay and Leibler for isotropic soft polymer adhesives.^[8, 18] The Corbett and Adams work considered the LCE to comprise of blocks that can experience stretch, shear and slippage.^[8] They predicted that ordering of the LCE is important; when the alignment of the director is parallel to the detachment direction, more than double the debonding energy is expected compared with the unaligned (isotropic) LCE.^[8] The isotropic LCE itself is predicted to possess a debonding energy that is more than twice as large as when the nematic director is oriented perpendicular to the detachment direction.^[8]

Most of the reports that examine LCEs as PSAs have focused on the difference between adhesion in the nematic and high-temperature isotropic states of polydomain main-chain LCEs. Ohzono *et al.* found that adhesion in the nematic phase was double that in the high-temperature isotropic phase for the first LCEs they studied, a difference attributed to the increased energy dissipation of the nematic phase during the detachment process.^[3] Nematic phase adhesion as high as $\sim 2000 \text{ Nm}^{-1}$ has since been achieved by inclusion of polyrotaxanes in the LCE;^[6] this is more than 5x larger than the 3M 309 tape, a polypropylene tape typically used for packaging, and the LCE adhesion decreases to $\sim 50 \text{ Nm}^{-1}$ at 100°C , close to the isotropic phase, allowing easy thermally activated debonding. The work of Terentjev and co-workers on LCEs as novel temperature-controlled command adhesives,^[3,6,9,10] has shown a correlation between the mechanical loss factor $\tan \delta = E''/E'$ and the adhesive energy of LCEs, confirming that the dissipative properties of the nematic materials are extremely important.^[3,9] The polydomain geometry takes advantage of the nematic nature of the LCE in optimizing the PSA, but confers no anisotropy on the film. However, Pranda *et al.* demonstrated the potential of anisotropic adhesion, showing that an aligned, main-chain LCE-based adhesive can exhibit up to 9 times higher adhesive force perpendicular to the director

than parallel to it when subjected to 180° peel tests at a speed of 0.5 mms⁻¹.^[4] Pranda *et al* also correlated a stronger adhesion with an increase in $\tan \delta = E''/E'$ and showed enhanced adhesion close to the glass transition.^[4] The work of Pranda *et al* represents the first consideration of LCEs as anisotropic PSAs, but examines only two of the four possible film geometries that could potentially be achieved with a specific elastomer.

In our work, we investigate a set of chemically identical side-chain LC elastomers, manufactured as monodomain films that are either isotropic or nematic, the latter with homeotropic or planar alignment, allowing us to investigate all four possible geometries, as shown in Figure 1 (a). We note that there are two cases where the nematic director is perpendicular to the detachment direction, homeotropic and planar \perp , and we consider these separately. This nematic LCE has been widely studied for its auxetic response which occurs at strains typically $\gtrsim 0.4$, though this strain is much higher than experienced in the debonding experiments reported here.^[12] The materials were chosen because it is straightforward to produce highly transparent (see Figure 1(b)), monodomain films with high macroscopic order (nematic order parameter ~ 0.6) and a glass transition temperature below room temperature ($T_g \sim 15^\circ\text{C}$).^[11,12] Importantly, a chemically identical isotropic film can also be formed with a similar T_g allowing us to deconvolute the influence of the phase of the film (whether nematic or isotropic) from the contribution of the bulk moduli to adhesion of the samples, the latter varying most dramatically for any polymer-based elastomer near the glass transition temperature. All the films we consider have equivalent surface energies ensuring that the surface contribution to tack can be disregarded in their comparison, therefore allowing us to consider the influence of bulk alignment alone on LCE adhesion.

2. Results and Discussion

In this work, we first determine the room-temperature adhesion of the elastomer films in the geometries shown schematically in Figure 1(a) through 90° peel tests, before considering the temperature-dependence of the adhesion deduced from measurements of the films' mechanical response.^[15,17] The surface energies of the chemically identical films are assessed by determining the contact angle formed by a freestanding drop of water on the films under strains up to 1.0.^[14] In this work, we confirmed that we can consider our LCEs films to debond adhesively as no detectable residue is left on the substrate (see SI for full details), as would be the case for cohesive failure.^[13] An additional point to note is that the peel arm detaches at tensile strains that are never more than 0.08 (see Section 2.2), well below the failure strain of the elastomer. This combination of features allows us to simplify some of the very complex contributions to adhesive mechanics that are important in many other systems.

The behavior of an adhesive in a peel geometry can be described theoretically^[15,16,17] and the debonding force (F) per unit width (w), for a sample of thickness (h) and Young's Modulus (E) is related to the adhesive failure energy per unit area (Θ) by the cosine of the peel angle γ through Equation 1

$$\Theta = (1 - \cos(\gamma)) \frac{F}{w} + \left(\frac{F}{w}\right)^2 \left(\frac{1}{2Eh}\right). \quad (\text{Equation 1})$$

This assumes that the peeling arm does not undergo any tensile deformation. As a constant 90° peel angle is maintained in our experiments, $\cos(\gamma)$ is zero, and a factor of 2 is expected between our approach and that of Pranda *et al* who employ a 180° peel. The dynamics of a viscoelastic system during peel are intricate and detailed modeling is thus often debated.^[16,17] However, to reduce complexity, chemically identical materials, with equivalent surface properties, can be used and this is the approach taken in this work; our approach focuses the analysis on the role of the bulk alignment properties of the LCE for the adhesion. For the LCE system investigated in our study, we find (section 2.2 and Figure 3) that the peel force per unit width is very low, $F/w \sim 10^{-5} \text{ Jm}^{-2}$, while E and h take values of $\sim 1\text{-}10 \text{ MPa}$ and 10^{-4} m respectively. Consequently, the second term in Equation 1 can be neglected as it is small enough to be insignificant (see the SI for the calculation).

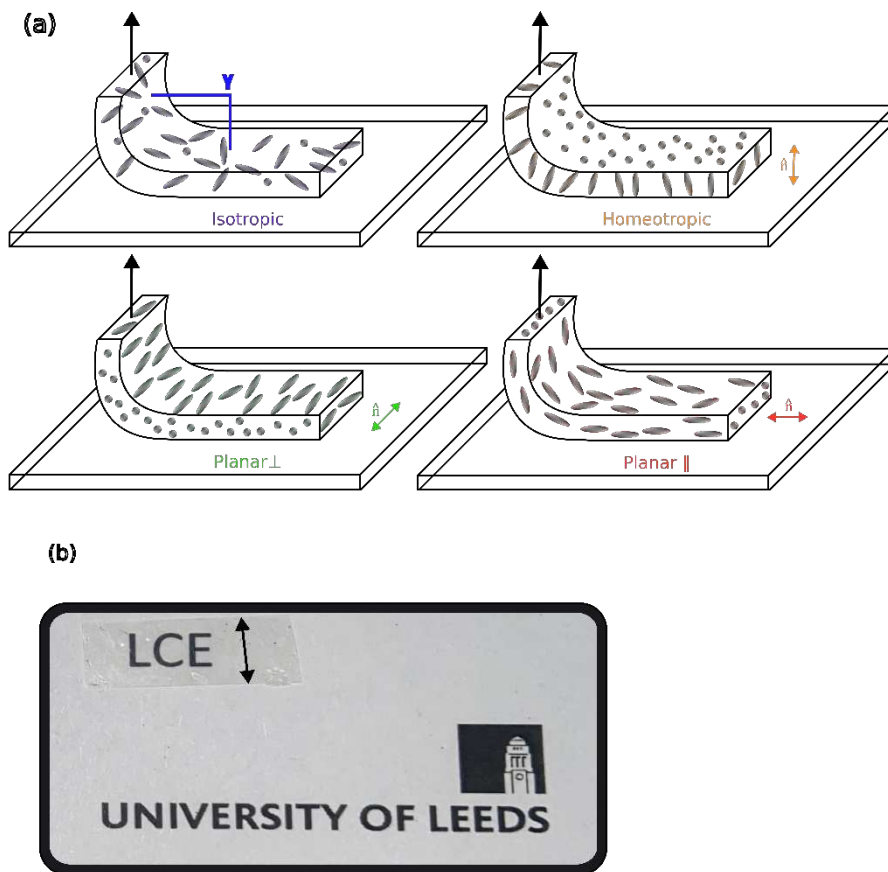


Figure 1. (a) Idealized schematic of the relative peeling directions of the various LCE films with respect to the glass substrate (top-left) isotropic, (top-right) homeotropic, (bottom) planar with the director perpendicular and parallel to the peel direction from left to right respectively. Note that in both the homeotropic and planar \perp cases the director is perpendicular to the peel direction (black arrow). (b) Photograph of a sample of the planar LCE film, demonstrating the high transparency which has been quantified in [11]. The director is indicated by the black arrow along the short sample edge. The peel angle γ is at 90° to the glass substrate.

2.1. Surface Energy Considerations

The interfacial bond energy is governed by the surface energy of the materials in contact. ^[14]

To probe the relative magnitude of surface energy of the LCE films as a function of strain, thereby considering its contribution to adhesion for all the experiments undertaken, we performed contact angle measurements at room temperature (above T_g) to assess the wetting of a 3 μL drop of deionised water. The contact angle was measured up to strains of 1.0, which is far beyond the maximum strain experienced by the LCE films during the adhesion tests.

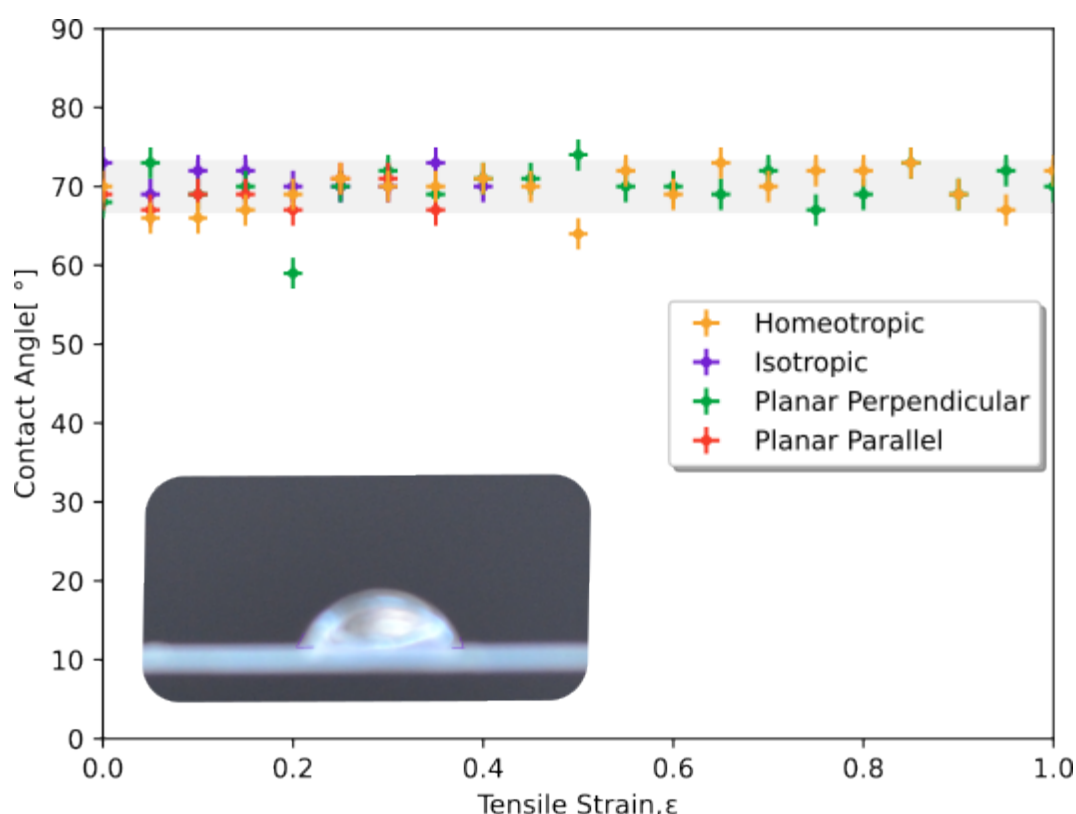


Figure 2. Contact angle of water as a function of strain for the LCE systems: homeotropic (orange), isotropic (purple), planar \perp (green), and planar \parallel (red). The wetting angle is unchanged for all samples and linear strains. Inset, the contact angle of an individual 3 μL drop on the isotropic LCE.

As shown in Figure 2, the contact angle is constant within experimental uncertainty for all four film geometries and is independent of strain, in agreement with expectations. Previous work on elastomers has shown that in the glassy state ($T < T_g$), the surface energy is highly strain dependent, manifesting in large-scale changes in contact angle with applied strain. ^[20] However, in the non-glassy rubbery state ($T > T_g$), as in our experiment, the molecular motion on length-scales significantly less than the average inter-crosslink distance, is fluid-like and no strain-dependence is typically observed. ^[20] The fact that no differences in contact angles are observed for our four LCE geometries suggests that the contribution of the interfacial bond energy to Θ can be disregarded with respect to any observed differences

1 between the films in their adhesion. This means that changes in Θ are due to changes in the
2 LCE bulk properties.

3 4 2.2. Adhesion as Measured by Perpendicular Peel Tests

5 In our work, the peel test involves peeling the adhesive away from a rigid glass substrate,
6 where the peel force is applied parallel to the substrate normal.^[4] To ensure that a relevant,
7 commonly encountered, adhesion situation was probed, no heat treatment was used to assist in
8 the bonding and the peel tests were performed immediately after the films were adhered to the
9 substrates. Figure 3 shows the average force per unit width required to debond each of the
10 four elastomer films from the glass substrate. For nematic films, clear differences are
11 observed in the peel force depending on the alignment of the director relative to the peel
12 direction. The homeotropically aligned LCE requires the least force to debond, while the
13 nematic planar \parallel sample requires more than four times the homeotropic-case force.
14 Interestingly, the forces for the homeotropic and planar \perp films differ by roughly a factor of
15 three even though the peel is perpendicular to the director in both cases and they have the
16 same elastic modulus.^[12] Specifically, an average debonding force per unit width of
17 $0.067 \times 10^{-3} \text{ Nm}^{-1}$ is required when the director is aligned with the peel direction (planar \parallel)
18 compared with $0.043 \times 10^{-3} \text{ Nm}^{-1}$ for the planar \perp geometry and $0.015 \times 10^{-3} \text{ Nm}^{-1}$ for the
19 homeotropic geometry, respectively. The force per unit width required to debond the isotropic
20 film lies between the values for the homeotropic and planar \perp ($0.026 \times 10^{-3} \text{ Nm}^{-1}$) geometries.
21 Only a small tensile deformation in the peeling arm was observed before debonding. The
22 debonding occurred below a maximum tensile strain of $\varepsilon = 0.08$, as determined *via* the length
23 change of the detached peeling arm. In all cases the failure mode was adhesive, with no
24 residue left behind (see the SI for more information), whereas generally stronger adhesives
25 can also fail cohesively, particularly when significant strains develop during the peel due to
26 cavitation and fibrillation.^[17]

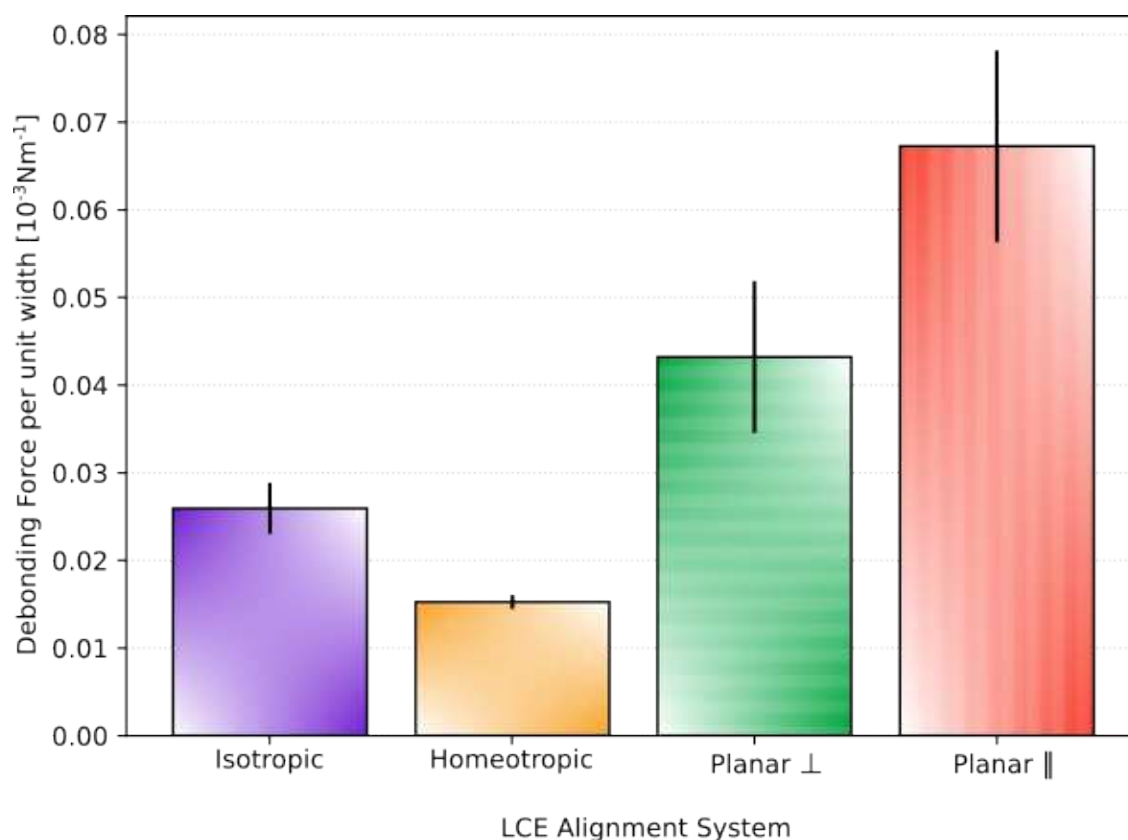


Figure 3. Force per unit width required to debond the LCE from the glass substrate at a peel angle of 90° and at room temperature (20.5°C) for the isotropic (purple), homeotropic (orange), planar \perp (green) and planar \parallel (red) monodomain films. The statistical variance of the five repeats is indicated by the error bars. For comparison with real-world adhesive films, masking tape has a mean debonding force of $0.11 \times 10^{-3} \text{Nm}^{-1}$ when measured under the same peel conditions.

measured under the same peel conditions.

Our results can be directly compared with experimental results from Pranda *et al* and simulations by Corbett and Adams, see Table 1. The nematic film in the simulations was assumed to have an order parameter of 0.7, rather large for nematic LCEs, but comparable to the value of ~ 0.6 for both our films and those reported by Pranda *et al*.^[4] The simulation found a ratio of 2.07:1 between the planar \parallel and the isotropic cases, and a ratio of 0.41:1 between the homeotropic and isotropic cases. These numerical results are in surprisingly good agreement with our data for which the planar \parallel alignment shows the greatest adhesion with a ratio of $\sim 2.6:1$ to the isotropic case, and a ratio of $\sim 0.6:1$ between the homeotropic and isotropic case. Interestingly, for the peel test measurements performed by Pranda *et al*. (for a main-chain LCE in planar \perp and planar \parallel geometries),^[4] the debonding force was higher in the planar \perp configuration, a result that is opposite to our observations. The difference between which geometry has the maximum adhesion is intriguing and cannot be explained by

the fact that our peel tests were at 90° , while those of Pranda *et al* were 180° .^[4,21] Perhaps the most important difference is that in our work, the maximum strain did not exceed 0.08, so the LCE deformation was always in the initial elastic regime, while Pranda *et al* mention the influence of the soft elastic regime (which occurs at relatively higher strains) on the adhesive properties of their LCEs and also note a correlation between adhesion and tensile dissipation in the two geometries. Interestingly, recent papers by Terentjev *et al* have been clear that semisoft elasticity is not a factor in adhesion,^[22] and further the LCEs studied here do not deform via the semisoft elastic response.^[12] Additionally, the contribution to adhesion for our LCEs from the tensile modulus (equation 1 and SI) is negligible. For the maximum strain observed in our peel tests, the behavior of our investigated LCEs is still effectively uniaxial, as biaxiality (which is known to be the deformation mechanism for planar perpendicular and homeotropic geometries) is not observable until a strain of approximately 0.20.^[12]

Table 1. Relative adhesive strength of LCE geometries, normalized to the homeotropic case, also considered theoretically by Corbett and Adams. Note that Pranda *et al* did not consider either homeotropic or isotropic geometries so their data are normalized to the planar \perp case allowing a simple comparison of materials they considered with different molar content of crosslinker (0.5, 0.7 and 0.9 left to right).

Geometry	This work (experiment)	Corbett and Adams (simulation) [8]	Pranda <i>et al.</i> (experiment) [4]		
Planar \parallel	4.4	4	0.1	0.3	0.71
Planar \perp	2.9	-	1	1	1
Homeotropic	1	1	-	-	-
Isotropic	1.73	2	-	-	-

2.3. Adhesion Factor from Dynamic Mechanical Analysis

To fully investigate the link between the observed adhesive behavior and the bulk properties of the LCE,^[1] we now focus on the relationship between the adhesive properties and the mechanical shear moduli across a wide temperature range. Small-amplitude oscillatory shear experiments were performed using dynamic mechanical analysis (DMA), as outlined in detail in the Methods Section. For each of the four geometries, two equivalent LCE samples were each placed between the fixed outer plate and the middle moving plate of the DMA shear tool, as shown in Figure 4(a). By oscillating the middle plate of the tool, a sinusoidal stress is applied and the resulting sinusoidal deformation is measured, and thus the frequency-dependent complex shear modulus, $G^*(\omega) = G'(\omega) + iG''(\omega)$ can be determined, where the shear storage modulus $G'(\omega)$ is the in-phase component and the shear loss modulus $G''(\omega)$ is the out-of-phase component. The ratio between the moduli, the loss tangent, $\tan \delta(\omega) = G''(\omega)/G'(\omega)$, provides a measure of the dissipation at the probed angular frequency ω . We determined $G^*(\omega)$ and thus $\tan \delta(\omega)$ for a probe frequency of $\omega = 1 \text{ rad s}^{-1}$

across a temperature range from 0 °C to 80 °C, see Figure 4. To note, much of the work in literature uses the tensile storage modulus E' for LCEs; for isotropic systems, the value for G' differs by a factor of $2(1 + \nu)$ where ν is the Poisson's ratio. [24]

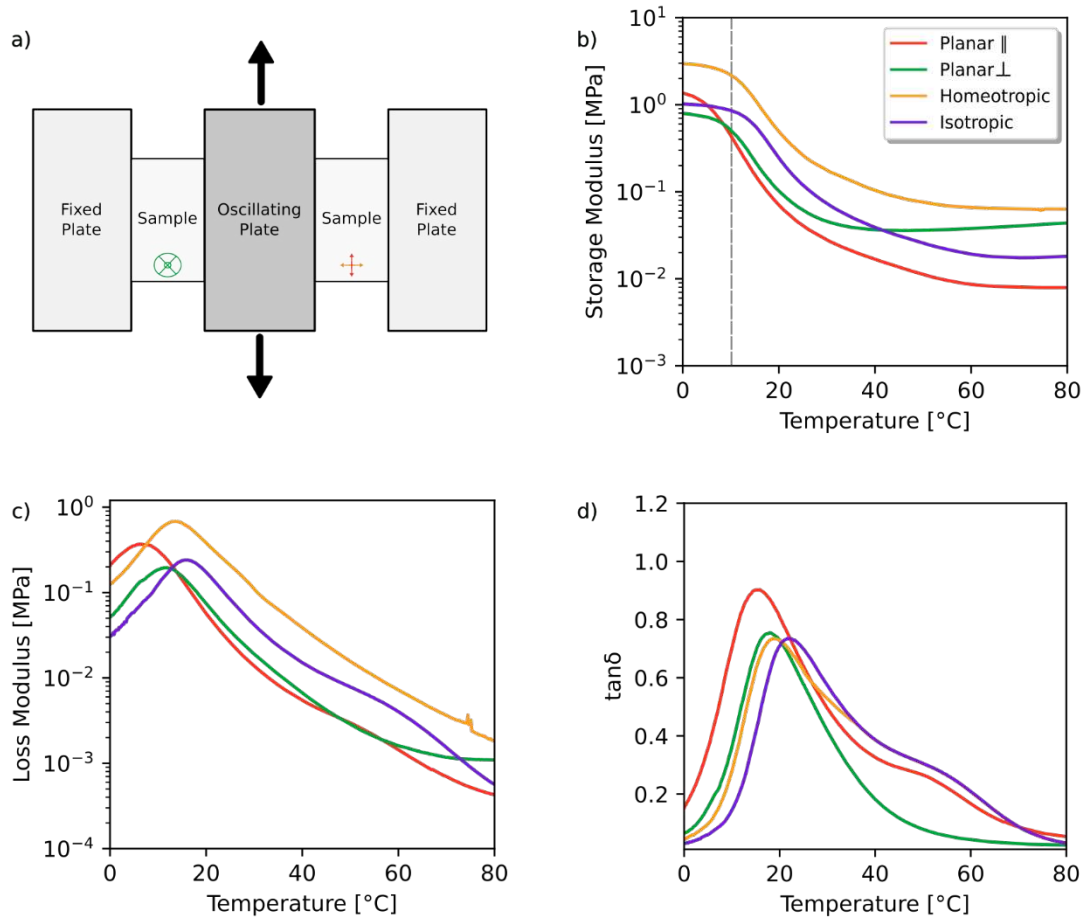


Figure 4. Dynamic mechanical analysis results for the LCE films. (a) a schematic representation of the films sandwiched between steel plates, illustrating the alignment relative to the shear direction, as shown for homeotropic (orange), planar ⊥ (green), and planar ∥ (red) (the isotropic case is unaligned). (b) the storage modulus G' , (c) the loss modulus G'' and (d) the loss tangent, i.e. the ratio between them $\tan \delta = G''/G'$. The dashed line in (b) indicates the glass transition temperature, T_g .

Figure 4 (b-d) show the shear properties of the films from 0 °C to 80 °C. In general, the storage moduli (G') show two separate decays corresponding to two different relaxation modes in the LCE, which manifest as peaks in the loss moduli (G'') at low and higher temperatures; the features are least obvious in the planar ⊥ geometry. The low-temperature mode occurring at ~10 °C is related to the structural α -relaxation corresponding to the glass transition. The two relaxation modes are also manifested in the loss tangents, where the values largely overlap at a value of $\tan \delta \approx 0.6$ and decrease similarly as the temperature increases. At room temperature (20.5 °C), the value taken by $\tan \delta$ is within 18% for all the films.

The higher temperature relaxation demonstrates the presence of an additional, slower relaxation mode in these LCEs.^[23] There are two peaks present in the loss tangent ($\tan \delta$) and the contribution of the second (high temperature) peak is weaker. Such behavior is commonplace among other LCEs.^[3] Interestingly, this additional high-temperature relaxation is more significant than in a similar formulation of this LCE with twice the mol % of crosslinker,^[23] for which we suggest that the highly crosslinked nature prohibited some relaxation modes in the bulk. We find that the planar parallel LCE showed the lowest G' , i.e. the softest response, and the homeotropic LCE the largest G' , i.e. the stiffest response. Interestingly, these results contrast literature results for the tensile moduli of many LCEs, which for geometries where the strain is perpendicular to the pre-strain director (planar \perp and homeotropic) there is a much softer response due to director rotation associated with their uniaxial (semi-soft elastic) response. The LCE here does not deform with a uniaxial semi-soft response, and the applied shear is small enough that director reorientation does not play a significant role in the measured effects.

It is clear that the $\tan \delta$ values alone do not account for the measured differences in adhesion of the LCE alignment systems from the peel tests presented earlier.^[23] An adhesion factor, \mathcal{A} , defined as the ratio of the loss tangent ($\tan \delta$; damping factor) to the storage modulus G' , provides a metric by which to compare the adhesion of viscoelastic materials (Equation 2).^[3,8]

$$\mathcal{A}(\omega) = \frac{\tan \delta(\omega)}{G'(\omega)} = \frac{G''(\omega)}{(G'(\omega))^2} \quad (\text{Equation 2})$$

A large value of \mathcal{A} indicates a material that can be readily deformed whilst simultaneously displaying a large energy dissipation, and this has previously been used successfully to evaluate LCE systems.^[3] \mathcal{A} can be determined for a fixed probe frequency (typically $\sim 1 \text{ rad s}^{-1}$) as an approximation of the conditions of a typical adhesion test.^[3,8] The values of \mathcal{A} for the four LCE geometries, calculated using the data shown in Figure 4, are presented in Figure 5. As expected, due to the two peaks observed in $\tan \delta$, two peaks are also clearly visible in \mathcal{A} , except for the planar \perp alignment, for which the asymmetric peak shape suggests the presence of a second weaker overlapping peak.^[8] At room temperature, the values of \mathcal{A} are in ascending order: homeotropic: 3.4 MPa^{-1} ; isotropic: 10.1 MPa^{-1} ; planar \perp : 21.5 MPa^{-1} ; and planar \parallel : 31.3 MPa^{-1} . The corresponding values of the adhesive force per unit width from the room temperature peel test experiments are shown in the filled circles and clearly demonstrate an excellent correlation between the two approaches.

We note that determining \mathcal{A} in this way allows for facile predictions of the adhesion properties of these materials as PSAs over a wide temperature range. Interestingly, for this material, the adhesion factor continues to increase with temperature for the planar parallel and isotropic cases above the α -relaxation regime due to the presence of the second high-temperature relaxation. This has an effect on the relative values of \mathcal{A} for the different

geometries, for instance for $T > 45^\circ\text{C}$, the value for the isotropic phase becomes larger than that for the planar \perp geometry, implying that a larger adhesive force is required to peel the corresponding LCE off a substrate. Such an observation is unusual for LCEs where it is most often suggested that the isotropic state will have a lower adhesion than the nematic state; clearly that will only be the case definitively if the temperature-dependence of the adhesion is dominated by the α -relaxations and the isotropic state is accessed by increasing temperature.

The highest anisotropy in the adhesion factor for the two planar geometries is found at 52°C , where the \mathcal{A} value for the planar parallel geometry is twelve times higher than the perpendicular case (48.2 MPa^{-1} compared to 3.9 MPa^{-1}). This ratio is comparable to the corresponding ratio (~ 9) found for main-chain LCEs by Pranda *et al*, but in our case the higher adhesion is found for the planar parallel case. This confirms that side-chain LCEs can offer similarly high anisotropic adhesion as was observed for the main chain system in Pranda *et al*'s study. \mathcal{A} has also been determined by Ohzono *et al*. for a polydomain main-chain LCE. [3] The LCE in that work underwent a nematic-isotropic transition just above room temperature and they found that \mathcal{A} was a factor of around 2.5 lower high in the isotropic phase (60°C) than the maximum in the low-temperature nematic phase.

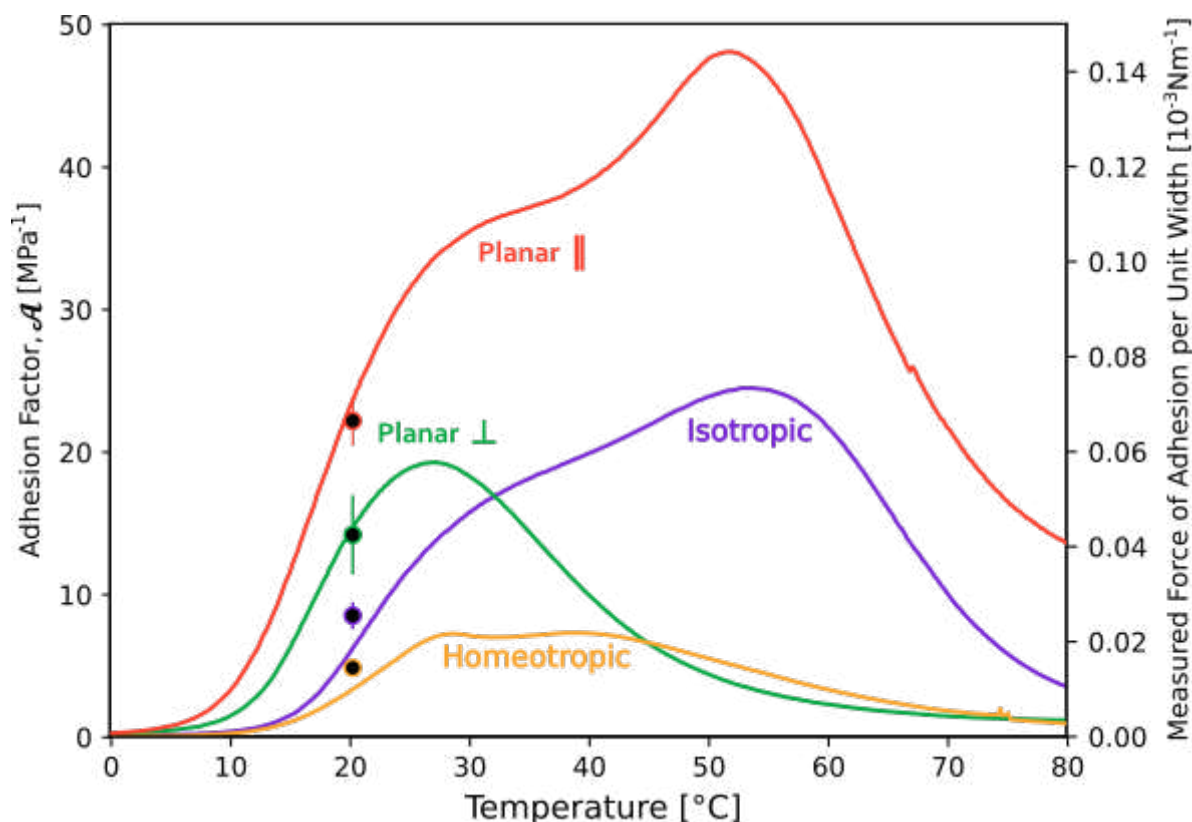


Figure 5. The adhesion factor, $\mathcal{A} = \tan \delta / G'$, determined at $\omega = 1\text{ rads}^{-1}$, as a function of temperature for the various samples: homeotropic (orange), isotropic (purple), planar \perp (green), and planar \parallel (red). The black circles superimposed at 20.5°C show the adhesion force per unit width for each of the samples measured at using the 90° peel test.

2.4. Practical Adhesive Uses for LCEs

LCEs are increasingly competitive with commercial PSAs and while optimising the adhesive properties was not a consideration in the material selection for this work, it is nonetheless interesting to consider potential applications of the materials. In addition to the adhesion factor, the Dahlquist criterion, which considers the potential performance of a PSA from shear moduli is often used to define an ‘ideal’ PSA.^[26] The Dahlquist criterion, G_C , represents a modulus value for which the PSA is able to spontaneously adjust to a surface of a given roughness; the adjustment of the PSA to the surface corrugation increases the contact area and thus the work required to remove the adhesive from the surface.^[26] G_C can be defined using Equation 3:

$$G_C = W \sqrt{\frac{R}{h^3}}, \quad (\text{Equation 3})$$

where, W represents the work of adhesion between the PSA and the surface, and R and h respectively are the average radius and height of a bumpy feature on the surface. Typical values of $W = 50 \text{ mJm}^{-2}$, $R = 5 \text{ }\mu\text{m}$, and $h = 1 \text{ }\mu\text{m}$, suggest that $G_C \sim 0.1 \text{ MPa}$ and this, together with the requirement of a low T_g ($\sim 0 \text{ }^\circ\text{C}$), has been used in defining an ideal PSA^[10]. Despite not being selected for their adhesive potential, the LCEs in this work begin to approach these ideal conditions, with values of $G' \sim 0.08 \text{ MPa}$ at a temperature of $18.9 \text{ }^\circ\text{C}$ and $T_g \sim 10 \text{ }^\circ\text{C}$ in the planar \parallel case, satisfying the condition on the modulus and approaching the ideal value of $T_g \sim 0 \text{ }^\circ\text{C}$. Indeed, similar LCEs (with different chain lengths) or increased amounts of EHA in the formulation have been reported with $T_g < 0 \text{ }^\circ\text{C}$, reflecting the opportunity to engineer such materials.^[11]

An alternative measure employs the so-called Chang plot (see Fig. 6) which extends the Dahlquist criterion by considering the storage and loss moduli of a material.^[27] The Chang plot is divided into four quadrants that indicate typical real-world uses of PSAs as shown in Figure 6 where also the Dahlquist criterion is marked ($G' = G_C$). In the plot, different adhesives fall into different quadrants: classic adhesive (upper-left); high shear (upper-right); removable (lower-left); and cold temperature (lower-right) PSAs.^[27] The Chang graph is typically plotted at room temperature using data measured at different frequencies, although we have here used it to visualize the working temperatures for which our films might be candidates to address specific tasks. Below $T_g \approx 10 \text{ }^\circ\text{C}$ all our materials have storage moduli above or close to G_C , indicating that they are not ideal PSAs. Above T_g the LCEs are initially all closely grouped into the high shear PSA section of the plot, and as the temperature increases further the sample properties spread within the lower left quadrant. This suggests possible applications of the LCEs in this work as the homeotropic LCE in high-shear scenarios, typically in outdoor environments.^[27] Those LCEs that belong to the lower left ‘removable’ area have a high contact efficiency but low dissipation, making them well-suited to applications such as masking. At $37 \text{ }^\circ\text{C}$ the planar parallel LCE is the furthest into the ‘removable’ area, this makes it particularly fitting for possible use as a medical tape.^[27] It is worth noting that all of the films considered here are highly transparent, a property not shared by polydomain LCEs and a feature that extends their potential use cases.^[11]

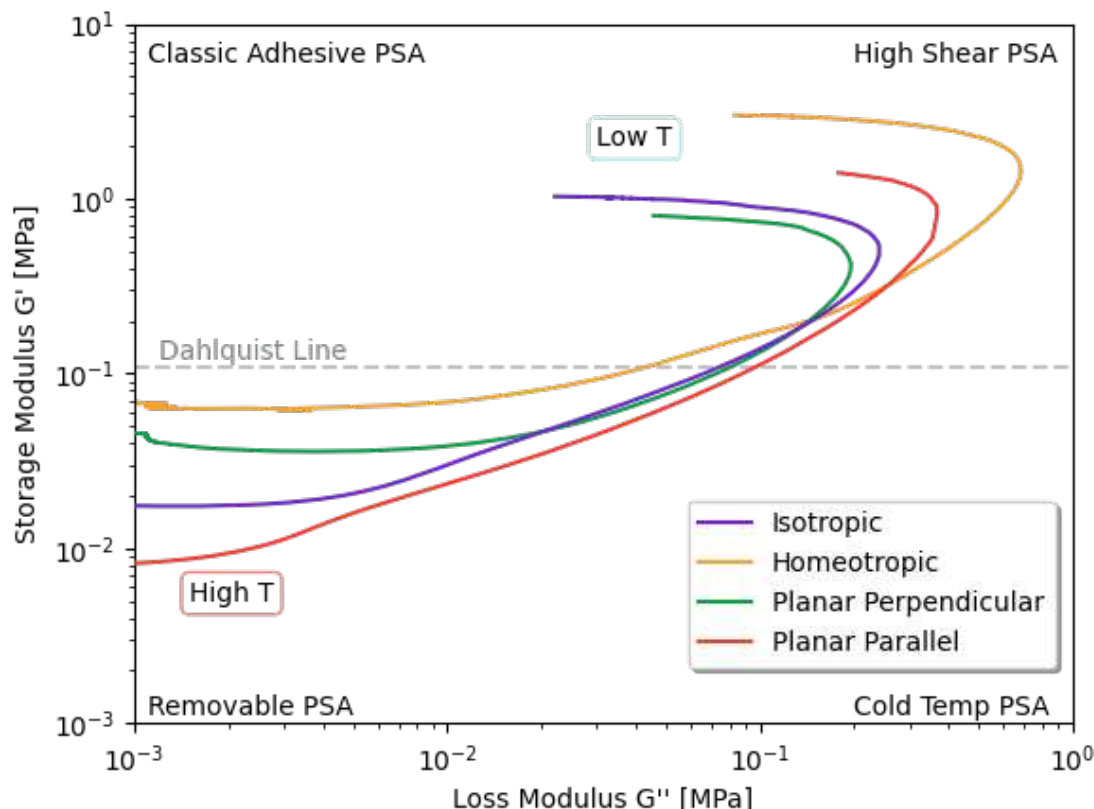


Figure 6. The Chang plot, $G'(\omega)$ as a function of $G''(\omega)$. The coloured lines show the temperature-dependent moduli of our samples which shift through three of the quadrants as the temperature is varied. The positions of the isotropic (purple), homeotropic (orange), planar \perp (green), and planar \parallel LCE samples are shown for the temperature range 0 °C to 80 °C. At low temperatures (below T_g) the LCEs are above the Dahlquist line ($G' = 0.11$ MPa) and therefore are not recommended for general adhesive applications.

3. Conclusions

This paper considers both the anisotropic and temperature-dependent adhesive properties of chemically identical side-chain elastomeric films that are nematic or isotropic, with all possible geometries examined in the former case. In all four geometries, the LCE detached from the glass substrate through adhesive rather than cohesive failure. Our results indicate that the bulk mesogenic alignment of LCEs greatly affects the adhesive strength of the elastomers to glass. At room temperature, a minimum adhesive energy ($0.015 \times 10^{-3} \text{ Nm}^{-1}$) was observed for the homeotropically aligned LCE, where the mesogens are aligned 'end-on' to the adhesive interface, while the maximum adhesive energy ($0.067 \times 10^{-3} \text{ Nm}^{-1}$) was recorded for the LCE with planar alignment parallel to the detachment interface. The isotropic film had intermediate adhesive energy ($0.026 \times 10^{-3} \text{ Nm}^{-1}$). These findings are in excellent qualitative and quantitative agreement with the predictions of Corbett and Adams [8].

Strong anisotropy was observed in the adhesive strength for the planar parallel and planar perpendicular orientations. While significant adhesion anisotropy for planar LCEs has been reported previously, the geometry with the maximum adhesion differs; it was planar parallel in our case and planar perpendicular for Pranda *et al.* The cross-over in anisotropy cannot be attributed to differences in the order parameter or moduli of the two systems, which are very similar. However, there are differences in both the LCE type (side-chain in this work and main-chain in Pranda *et al.*) and in the maximum strain applied for debonding. In the work of Pranda *et al.*, it was suggested that the strain was sufficient to take the planar perpendicular LCE into the semi-soft regime (this is not possible for the planar parallel case). This was not the case for our LCE system; it does not exhibit a semi-soft deformation and the maximum strain was 0.08, far less than is required for any significant director reorientation.

A temperature-dependent adhesive factor was determined for the films *via* dynamic mechanical analysis. The LCE considered here shows two relaxations as a function of temperature: the α -relaxation associated with the glass transition and a higher-temperature relaxation.^[24] This resulted in an unusual variation of the adhesion factor which was not monotonic with temperature and the occurrence of the second relaxation peak meant that the relative magnitude of adhesion changed for the different geometries at higher temperatures, though the planar parallel was always the greatest. A maximum directional difference of a factor of 12 is predicted for this system between the two planar geometries at a temperature of 52 °C.

This study of chemically identical, optically clear LCEs with different film geometries has demonstrated that both the temperature-dependent adhesion and its anisotropy can be tailored for desired purposes solely through bulk mesogenic alignment. It is facile to pattern these films through a combination of surface alignment, externally applied fields and temperature, suggesting programmable adhesive strips.^[29, 30] For this system, the potential uses of the films as adhesives change with temperature, as shown by superimposing the data onto a Chang plot. We note that there is scope to adjust the adhesive failure energy further, through chemical means, including changes in cross-link density, to shift the position of T_g and alter the shear moduli.^[17] In this way the adhesive strength of the LCE can be tuned and optimized further, depending on the desired application.

4. Methods

LCE Preparation and Characterization

The formulation of liquid crystal elastomer used in this work has been reported in detail previously, but a brief description is provided here.^[28] A conventional liquid crystal mold was produced using one glass substrate and one flexible polymer substrate, with 100 μm thick strips of Melinex (DuPont Teijin films, Japan) used as spacers (Figure 7). For planar aligned LCEs, the interior surfaces of the substrates were spin-coated with a 0.5 wt.% polyvinyl alcohol solution and uniaxially rubbed once dry. For homeotropic aligned LCEs, an indium-tin oxide (ITO) coated glass substrate (Xinyan Technology Ltd., People's Republic of China)

and an ITO coated PET film (Sigma-Aldrich, United States of America) were spin-coated with a 0.5wt. % cetyltrimethyl-ammonium bromide (MP Biomedicals, France) and remained unrubbed.

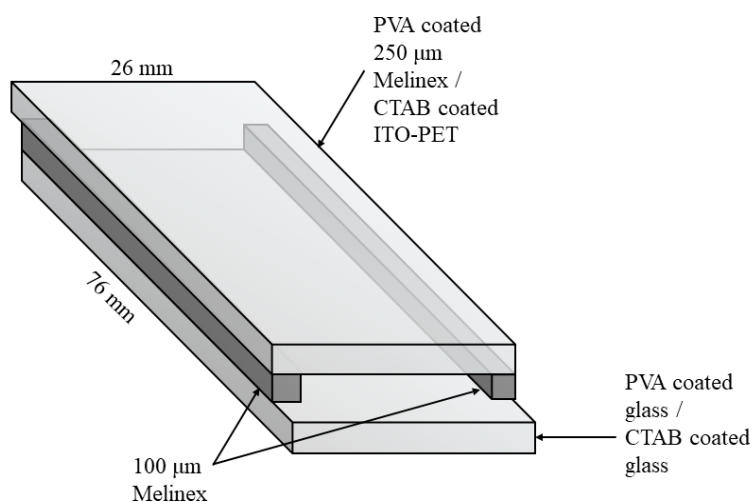


Figure 7. A schematic of the mold used for LCE production. The precursor mixture was filled into the (76 mm x 26 mm x 100 μm) mold via capillary action in the isotropic phase. For the homeotropic sample, a voltage of 40 V_{rms} at 1 kHz was applied across the sample (perpendicular to the substrate) to augment the surface alignment.

A precursor mixture was produced consisting of; a monofunctional mesogenic side group 6-(4-cyano-biphenyl-4'-yloxy)hexyl acrylate (A6OCB), a bifunctional mesogenic cross-linker, 1,4,-bis-[4-(6-acryloyloxyhexyloxy)-benzoyloxy]-2-methylbenzene (RM82), an ultraviolet photoinitiator methyl benzoylformate (MBF), a non-mesogenic unit 2-ethylhexyl acrylate (EHA), and the non-reactive mesogenic material 4-cyano-4'-hexoxybiphenyl (6OCB). The structures of all of the materials used are shown in Figure 8. The non-reactive mesogen, 6OCB, is included in the precursor mixture in order to extend the nematic phase range prior to polymerization where a nematic LCE film is the final product; it is washed out of the final LCE. ^[11] A6OCB, 6OCB, and RM82 were supplied by Synthon Chemical GmbH (Germany), whilst MBF and EHA were obtained from Sigma Aldrich (United Kingdom). The proportions of the components depicted in Figure 8 that are included in both the precursor mixture and the final elastomer are given in Table 2.

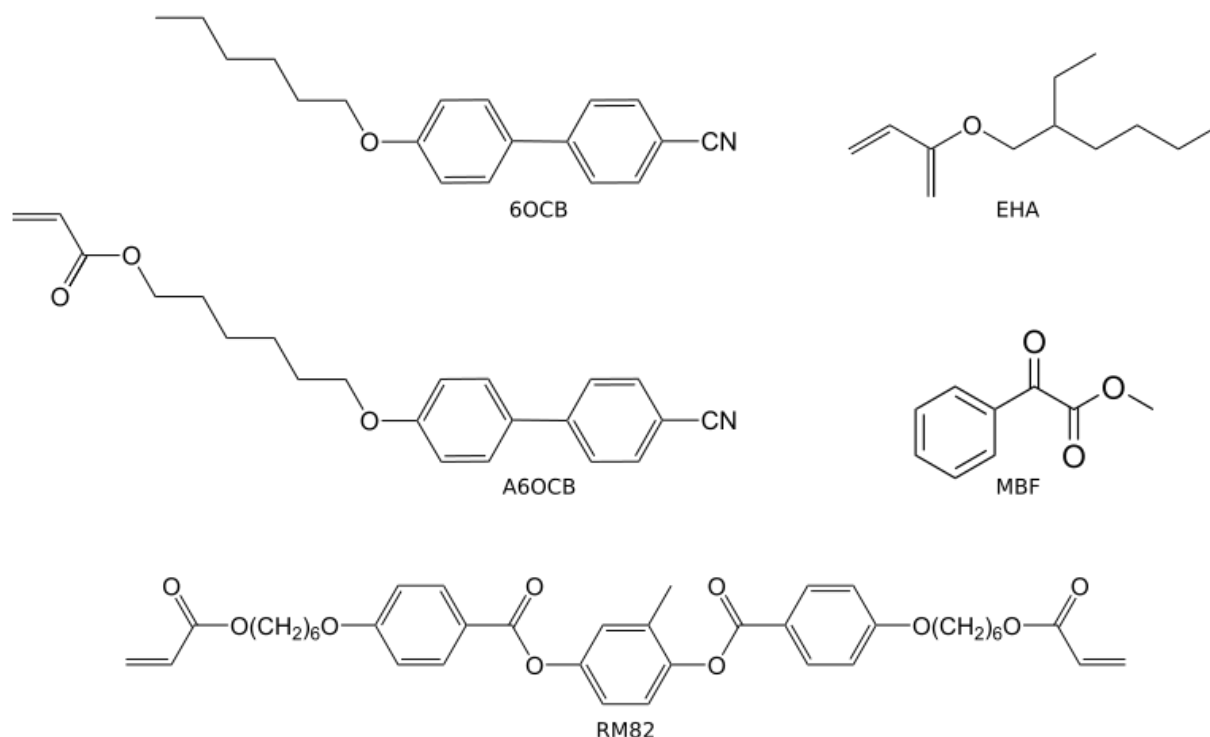


Figure 8. Structures of the LCE precursor components, the non-reactive component (6OCB) is washed out of the final LCE film.

The mesogenic materials were heated to 120 °C and stirred for 5 min, the mixture was cooled to 40 °C before the non-mesogenic materials MBF and EHA were added via pipet. The mixture was stirred for a further 5 min before being filled into the molds via capillary action. To form the nematic LCEs, the molds including the mixtures were then cooled to the nematic phase (room temperature) before a low intensity 2.5 mWcm⁻² ultraviolet light source was used to cure the acrylate polymer. For homeotropic LCEs, a voltage of 40 V_{rms} at 1 kHz was applied across the mold to augment the surface alignment before and during the cure. Isotropic LCEs were formed by curing at an elevated temperature of 40 °C, in the isotropic phase of the precursor mixture. Post-cure, molds were disassembled by peeling off the Melinex substrate and the LCE films were placed in a 30% dichloromethane in methanol mixture overnight to remove the 6OCB. The LCEs were then left in ambient conditions for 2 h to dry. Table 2 shows the wt. % of the components before and after the washing step. The resultant aligned LCE films are optically clear and conserve volume under a deformation.^[11,20] This method produces monodomain, optically clear LCE films of dimensions 7 cm x 2.5 cm and thickness ~ 100 μm that are isotropic, or nematic with planar or homeotropic alignment (see SI); the optical properties of the films have been reported previously.^[11, 12] The nematic nature of this LCE has been confirmed via x-ray scattering, and the order parameter has been measured using Raman spectroscopy to be $\langle P_{200} \rangle \sim 0.60$.^[12] This family of nematic LCEs show no phase transition to the isotropic phase below 100°C.^[11,23]

Table 2. The formulations of the precursor (pre-wash) and final elastomer (post-wash) for the LCE. The chemicals are identified in Figure 8.

Component	Precursor Mixture [mol%]	LCE [mol%]
6OCB	54.6	-
A6OCB	24.4	53.8
EHA	16.0	35.2
RM82	3.5	7.7
MBF	1.5	3.3

The thermal properties of this nematic LCE have been rigorously studied previously through differential scanning calorimetry. ^[11,12] The onset of the glass transition peak on cooling determined to be $T_g \approx 10^\circ\text{C}$ with no discontinuous T_{ni} found below $T = 200^\circ\text{C}$. ^[11]

Debonding Force Measurements (Peel Tests)

The adhesive properties of the LCEs were determined at room temperature (20.5°C) using a 90° peel test as indicated in Figure 1 (see Figure S2 for a photograph of the experiment). The glass slides were thoroughly cleaned using sonication in isopropyl alcohol for 30 minutes. In the float-glass production process, one side of the glass plane is in contact with tin and one with air, resulting in different properties on each side; in this work, the air side of the glass slides (readily differentiated from the tin side which glows when illuminated with ultraviolet light) was used for all peel test measurements. To assess the adhesive strength of the LCE to glass, a strip approximately 10 mm x 7 mm was pressed onto a glass slide using a force of 3.9 kN for a period of 5 min. A variable mass was suspended below the LCE, maintaining a 90° peel angle and the mass was increased until steady-state peeling was achieved. Each test was performed five times and the standard deviation used in error analysis.

Dynamic Mechanical Analysis

Shear moduli data were collected using a TA Instruments Dynamic Mechanical Analysis 850 equipped with shear sandwich clamps. Shear tests were performed on sample squares of length 7 mm and thickness 100 μm at a frequency of 1 rads^{-1} across a temperature range from 0°C to 80°C . For the aligned nematic samples, the orientation of the director relative to the oscillations is denoted by planar parallel (0°), planar perpendicular (90°), or homeotropic (90° out of plane). Three tests were performed per experiment and a representative test chosen.

Contact Angle

To collect the contact angle information, a Nikon AF-S NIKKOR lens (focal length 24mm) was fitted to a Nikon D3100 digital camera and the images evaluated. The LCEs were suspended in a bespoke mechanical strain rig,^[21] and strained in steps of $\epsilon = 0.05$. A volume of 3 μL of deionized water was dropped onto the surface at each strain step and allowed to freely form a droplet. The contact angle is defined as the angle between the tangent of the droplet and the surface it is suspended upon.^[20] The angle determination function of the program *imageJ* was used to determine the contact angle at each strain step for the LCEs using the average of the left hand side and right hand side tangents to the droplet.

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Geometry-Dependent Adhesion in Transparent, Monodomain Liquid Crystal Elastomers

ToC figure

