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## 60 Summary

61 Human pluripotent stem cell (hPSC)-based therapies offer promise but pose potential risks due

62 to culture-acquired genetic variants, some of which have been linked with cancer. An

- 63 international workshop addressed these concerns, highlighting the need for improved strategies
- 64 to stratify variants and chart a path towards definitive guidelines in hPSC-based therapy.

#### 66 Introduction

67 Cell therapy using human pluripotent stem cell (hPSC)-derived cells has emerged as a transformative approach for a range of diseases. However, it is now extensively documented 68 69 that the *in vitro* culture of hPSCs can lead to the emergence of a range of genetic abnormalities, 70 from single nucleotide variants (SNVs) to large karyotypic changes, as summarized in<sup>1</sup>. Some of the acquired genetic aberrations that provide selective growth advantage to variant hPSCs 71 are known to be associated with oncogenesis in cancer, raising the concern that they may also 72 confer tumorigenic or malignant properties on either transplanted differentiated cells or 73 residual undifferentiated hPSCs<sup>1</sup>. Additionally, some genetic variants were shown to affect the 74 75 differentiation ability of hPSCs, with implications not only for the efficacy of cell therapy but 76 also for the use of hPSCs in other applications, such as disease modelling<sup>1</sup>. Nonetheless, the 77 significance of all acquired variants for the phenotype of hPSC-derived differentiated cells and 78 the safety of hPSC-derived cell transplants remains unknown. This in turn impedes accurate 79 risk-benefit assessment during cell therapy manufacture.

80 The most significant safety concern in cell therapy is the possibility that engrafted cells could cause tumour formation in patients. Tumours could develop from residual 81 82 undifferentiated diploid hPSCs in the final cellular product, which would give rise to benign 83 teratomas. Alternatively, stem cells or differentiated cells bearing genetic or epigenetic variants 84 arising during the manufacture of stem cell therapeutics could become transformed and give 85 rise to malignant tumours of a range of cell lineages (Figure 1). This includes both intended target cells and non-target cells that may emerge during differentiation. Despite these potential 86 87 risks, the clinical translation of hPSC-derived cell therapies has shown considerable promise so far. Over 1200 patients have been transplanted with only one incidence of a tumour reported 88 89 <sup>2</sup>. For example, Han et al. (2022) reported a tumour with lymph node metastases after 90 transplantation of autologous hPSCs, which postoperatively were shown to contain mutations 91 in cancer-related genes<sup>3</sup>. Thus, while the overall clinical experience is overwhelmingly 92 encouraging, the rare but serious case of malignant transformation emphasizes the need for 93 continued vigilance to ensure the long-term safety and efficacy of hPSC-based cell therapies. 94 Cell therapy is evolving, and as new developments arise including scaleup of manufacturing 95 protocols, identification of means to improve survival of engrafted cells, more widespread use of autologous therapies, immune cloaking, extensive genetic modifications to grafted cells, and 96 97 others, and the number of patients treated increases exponentially, safety considerations will remain at the forefront. One approach to mitigating the risk of variant hPSCs is to discard 98

99 cultures or cell therapy products containing them. This strategy was employed during a phase I trial for age-related macular degeneration in Japan, which was halted upon the discovery of 100 genetic variants not initially detected in patient's cells used for reprogramming<sup>4</sup>. However, this 101 approach presupposes knowledge of which variants are actually harmful. As highlighted by 102 Hiravama et al.<sup>5</sup>, even the identification of *de novo* variants, such as the in-frame deletion of 103 exon 22 in the EP300 gene observed in their first-in-human trial of allogeneic iPSC-derived 104 105 corneal endothelial cells, does not necessarily indicate a negative clinical outcome. In their 106 study, this particular mutation was not associated with any adverse events so far. This further 107 emphasizes the challenge of interpreting the functional consequences of identified variants and 108 the importance of developing robust methods for assessing their potential impact.

Regulatory agencies play a critical role in evaluating the complex risk-benefit profiles of cell therapies, including a careful consideration of safety. A deeper understanding of the consequences of genetic variants and their impact on safety can inform and enhance these regulatory processes. This is particularly important given that many hPSC-based cell therapies are being developed for non-life-threatening disorders and/or are targeted to younger individuals. The use of autologous cells or engineered hypoimmunogenic cells in hPSCderived cell therapy may further exacerbate these issues.

In response to these challenges, a Workshop funded by the UK Regenerative Medicine 116 Platform was held in Hampshire in the UK, on May 20<sup>th</sup>-22<sup>nd</sup> 2024. Recognising the importance 117 118 of interdisciplinary collaboration in addressing the complex issue of hPSC genetic variants for 119 cell therapy, the Workshop brought together participants from different areas of science including hPSC biology, genetic stability, development, cancer, natural human variation, organ 120 121 transplantation and artificial intelligence, as well as regulators, funders, and cell therapy developers from both academia and industry. This Forum article is the result of joint 122 discussions and represents a call to action for developing improved strategies for accurately 123 identifying and stratifying the risk of genetic variants in hPSCs and their differentiated 124 125 derivatives for cell therapies.

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## 127 Overcoming the challenges of variant classification: a call to action

With around 3 billion base pairs present in the human genome, and the possibility of variants occurring at all levels from SNVs to whole chromosome gains/losses, deciphering the functional consequences of variants for cell therapy presents a daunting challenge. Yet, motivated by recent advances in various complementary strategies, we suggest that there is a way forward. We propose that the community should coordinate three primary efforts: (1) the creation of standardized registries in which variant data can be collated; (2) the development of technologies to classify and predict variants of concern; and (3) the development of technologies to mitigate the risk of variants.

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A community effort to catalogue genetic variants: Towards the goal of detecting problematic 137 variants, there is a need for centralized repositories where data regarding detected variants and 138 139 the conditions in which they are found are collated across hPSC lines of diverse genetic 140 background and sex. Standardization is a crucial consideration for these databases to enable data comparison across experiments, users, and research teams. Not only should there be well-141 142 defined parameters for the format of deposited data, but there is a need to specify the required metadata. Standardization will facilitate retrospective analysis to identify culture regimens that 143 144 are associated with variant emergence through systematic reviews.

Additionally, data from preclinical studies, including assessment of variant impact on 145 146 differentiated cells, and clinical settings should also be publicly available through databases or patient registries. As these databases grow, they will serve as powerful resources for 147 developing predictive computational models, including machine learning-based approaches 148 149 that can uncover patterns in variant emergence, and epidemiological studies linking variant emergence to clinical outcomes (safety and efficacy). Therefore, these databases must be 150 designed for long-term use and accessibility, collating data across academic and industry-led 151 research laboratories and clinical trials worldwide. This endeavour will require a centralized 152 data management strategy that, while aspiring to FAIR (Findable, Accessible, Interoperable, 153 154 Reusable) principles, acknowledges the significant challenges posed by data privacy and security regulations across jurisdictions, particularly for sensitive sequencing information. 155 Employing strategies such as federated learning, which allows analysis to occur on 156 decentralized datasets without directly transferring sensitive information, and secure data 157 havens, which provide controlled environments for accessing sensitive data without 158 compromising privacy, offer a promising path for collaborative research while upholding 159 ethical and legal requirements. 160

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### 162 Development of advanced assays to classify and functionally test genetic variants.

163 Currently, interpreting hPSC variants for cell therapy relies on a combination of approaches, but none of them are without pitfalls. In silico analysis leverages existing databases 164 165 like COSMIC (https://cancer.sanger.ac.uk/cosmic), ClinVar 166 (https://www.ncbi.nlm.nih.gov/clinvar/), and others to assess variant frequency, predicted 167 functional impact, and reported associations with cancer or other diseases. However, the reliance on genetic analyses is problematic as databases are continuously expanding. For 168 169 example, a gene may not be associated with cancer in one iteration of the database, but may be reclassified as cancer-associated, as new evidence becomes available later. Adding to the 170 complexity of variant interpretation, cancer-associated variants have been also detected in 171 172 tissues of healthy individuals suggesting that risks posed by cancer-associated variants may be dependent on additional mechanisms, such as the accumulation of further mutations in the cell, 173 174 to cause transformation.

Preclinical safety studies in immunodeficient animals, particularly in vivo 175 176 tumorigenicity assays, are critical for evaluating the safety of hPSC-derived cell products and 177 are a regulatory requirement. These assays, typically involving orthotopic inoculation of the cell therapy product followed by long-term observation, provide essential data on potential 178 179 risks, including tumorigenicity. While these models mimic aspects of the clinical scenario and are currently a cornerstone of preclinical assessment, they are not without limitations. 180 181 Specifically, some models may exhibit poor sensitivity, and as such, every group is required to validate the chosen animal model, delivery route, and dose. The shortcomings of current in 182 183 vivo assays and the pressure to reduce animal toxicity testing both mandate the development 184 of new, complementary assays to assess tumorigenic potential and functional effects of genetic 185 variants in cell therapeutics.

186 Several recent innovative technologies may provide a useful platform for building the required advanced assays for cell therapy. A notable example is a set of methods termed 187 188 Multiplex Assays of Variant Effect (MAVEs), which simultaneously measure the effects of thousands of genetic variants on the phenotype of interest<sup>6</sup>. The high-throughput nature of this 189 190 approach is enabled by modifying and assessing variants in a pooled manner, a necessary feat for achieving the required large scale of variant testing. While phenotypes explored in this 191 192 context mainly centre on the growth characteristics of cells, future developments could address 193 more complex cellular traits. In that context, it is worth highlighting technologies that promise 194 to revolutionise in vitro modelling of complex human systems: organoids, assembloids, and 195 organ-on-a-chip technology. These technologies may represent significant advances over the current culture systems as they can more accurately model human tissues and organs. For example, a combination of organoids and organ-on-a-chip technologies has been utilised to develop a device that models human colorectal cancer<sup>7</sup>. When the device was populated with human colon epithelial organoids mixed in with 1% of colorectal cancer cells, cancer cells outcompeted their normal counterparts, thus mimicking the emergence of human tumours. The ability to study the emergence of tumour cells represents a powerful assay with foreseeable applications in testing of cell therapies.

Finally, leveraging machine learning models that identify patterns and make predictions based on the available datasets promises to deliver a step-change in predicting the functional effects of variants. Together, these technologies offer an avenue to developing more predictable, reliable, and faster human-specific assays. However, successful implementation will require concerted community efforts to standardize methods, identify appropriate controls, and develop effective routes for data dissemination.

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Risk mitigation processes and technologies. Genetic variants in hPSCs are the outcome of 210 211 both mutational events and selective forces. Thus, understanding the mechanisms underlying the processes of mutation and selection in hPSCs will offer strategies for minimising the 212 213 appearance of genetically variant cells. Several studies have demonstrated the principle that by 214 optimizing culture conditions, for example, through adding nucleosides or reducing oxygen 215 tension, genome damage and the mutation rate in hPSCs can be reduced, as reviewed in<sup>1</sup>. Additionally, cell density and media composition were also shown to play a role in the selection 216 217 of specific genetic changes<sup>1</sup>. Together, these observations highlight that optimizing culture conditions provides a crucial approach to preserving the genetic integrity of hPSC lines. 218 219 Nonetheless, further research is required to devise optimal culture conditions that balance the needs of hPSC proliferation and genetic integrity. With the move to large-scale hPSC 220 221 expansion in 3D, efforts should be also directed to exploring the impact of 3D culture on hPSC 222 genome stability.

As technologies for detecting and characterizing variants mature, we should also aspire to apply established biotechnology principles to ensure the safety and quality of hPSC-derived cell therapies. The bioprocess field has established protocols for the production of materials from living sources, often involving the growth of microorganisms or mammalian cell lines (such as Chinese Hamster Ovary cells) to produce enzymes, fatty acids, glycoproteins, and other products. Here, quality-by-design principles are used to ensure robustness and 229 reproducibility by defining critical quality attributes (CQA), i.e. measurable features of a product that can be assessed at various manufacturing stages to ensure the product is within 230 acceptable quality limits<sup>8</sup>. Leveraging emerging analytical technologies for variant detection 231 offers the opportunity to link predictive molecular and cellular signatures of variants to the 232 233 safety and quality of the final cell product. These metrics allow for a standardized approach for 234 quality control of hPSC-derived cell products to enable their safety and efficacy. A potential 235 approach to achieving this is the development of CQA that define "problematic" variants according to the cell therapy, such as the cell type, resident tissue, or patient context. These 236 CQA can be monitored along the hPSC expansion and differentiation process using established 237 238 and next-generation technologies for variant detection.

In addition to quality-by-design biomanufacturing, another aspirational goal is to 239 further leverage engineering principles for risk management in cell therapy safety. For 240 example, nuclear power plants are engineered with redundant systems to protect user and 241 public safety, ensuring that a single system failure does not lead to catastrophic consequences. 242 A similar approach could be explored to develop safety systems for hPSC-derived cell 243 therapies such that the risk of variant emergence and impact on patient safety can both be 244 245 predicted and mitigated by redundant technologies. Synthetic biology tools offer the potential to create "smart" cell therapies with encoded safety functions. For instance, next-generation 246 247 universal hPSC lines can be genetically engineered to carry classifier circuits to report gene and microRNA expression patterns associated with variant status, allowing for these cells to 248 be targeted for removal in the manufacturing process<sup>9</sup>. Additionally, "fail-safe" switches can 249 be engineered into these cells through genetic devices that trigger the expression of suicide 250 251 genes, enabling the elimination of problematic cells either during the manufacturing pipeline or after transplantation in the patient $^{10}$ . 252

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### 255 Conclusion

The appearance of genetic variants is inevitable in the development, growth, and differentiation of hPSCs for therapeutic application. However, due to limited scientific evidence on how variants impact the safety and efficacy of hPSC-based therapies, risk analysis for cell therapies will remain challenging unless we proactively address this issue. 260 Here, we argued that the hPSC field is ripe for confronting this challenge. Measures critical to this endeavour include generating centralized repositories for open-access sharing of 261 262 variant data, as well as developing *in vitro* assays for assessing and, ultimately, predicting 263 variant tumorigenicity. As such assays are developed and long-term clinical outcomes of 264 variant transplantation reported, it will become possible to stratify the relative risk of genetic 265 variants and apply this knowledge and approach to further types of variants (e.g., epigenetic 266 and mitochondrial DNA variants). Indeed, we may come to find that some variants may even offer favourable properties, such as an enhanced engraftment efficiency, while preserving 267 differentiation efficiency and function. By employing redundant technologies that preserve 268 patient safety, the risk of variants can not only be enumerated but also mitigated, pushing 269 hPSC-derived cell therapies into an era of quality-by-design biomanufacturing. 270

Delivering on this vision requires targeted funding opportunities to foster interdisciplinary collaborations integrating genetic analysis, functional tests, and machine learning approaches for deciphering the impact of variants in cell therapy. Additionally, training and networking initiatives will be crucial to support the community in working together to maximise the impact. Collectively, these efforts will streamline and accelerate the path for hPSC-based therapies to reach patients that need them. 277

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# 283 **Declaration of interests**

- 284 Z.H. is a co-founder and majority shareholder of Regenerative Cell Therapy Consulting Ltd.
- 285 D.H. is the founder and principal of Hursh Cell Therapy Consulting.

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- 326 Figures:
- 327 Figure 1. Types of tumours potentially arising from hPSCs-derived cellular therapies.

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