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**REVIEW: Opportunities and challenges for the pork industry from circular livestock  
waste management systems**

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**Abstract**

Slurry management is becoming increasingly important as countries work to decarbonise towards Net Zero goals. After feed, slurry management and application is one of the main contributors to the greenhouse gas emissions and environmental pollution associated with pork production. Whilst traditionally considered a waste product, slurry is rich in nutrients, and could be harnessed to reduce environmental impacts and improve on-farm resilience. Along with reducing environmental impacts of pork production, farmers are increasingly looking to diversify their income streams and pig slurry offers tremendous potential to achieve this. This review identifies the opportunities and challenges to the pork sector from circular, sustainable waste management systems through insect bioconversion or on-farm biogas production, with a focus on the United Kingdom. Insect bioconversion of pig slurry, through the use of Black Soldier Fly larvae, presents opportunities not only to reduce the overall volume of slurry on a farm, but also to reduce heavy metal contamination, alter the microbiome

21 and provide a myriad of additional products. These products include fertiliser in the  
22 form of insect frass, protein, oils, and chitin from the insect exoskeleton, which has  
23 applications in industries such as wastewater treatment, pharmaceuticals and  
24 healthcare. Through on-farm biogas generation, farmers, particularly those in rural  
25 areas, could reduce their reliance upon volatile energy prices and generate electricity  
26 and heat to power on-farm activities. With additional infrastructure, biogas could be  
27 upgraded to produce biofuel and CO<sub>2</sub> could be recovered, recycled, and sold into a  
28 variety of industries. Whilst there are still a number of outstanding questions that need  
29 to be answered and challenges that need to be addressed before wide-scale rollout of  
30 these technologies, there is huge potential to harness the power of pig slurry. When  
31 designing the farm of the future, solutions will likely need to be tailored to an individual  
32 farm due to a range of variables including the stage of production, the number of pigs,  
33 the pig diet and the availability of co-products. However, despite these potential  
34 challenges, there is still considerable opportunity for the pork sector to harness this  
35 'waste' product to decarbonise pig production and improve farm resilience.

36 **Key words:** Insect Bioconversion, Biogas, Black Soldier Fly Larvae, Pig Slurry, Sustainable

## 37 **Implications**

38 There is growing pressure to decarbonise agriculture to meet Net Zero targets. After  
39 feed, most greenhouse gas emissions from pig production are primarily associated  
40 with slurry management and spreading. Bioconversion by insects or the generation of  
41 biogas from pig slurry provide viable options to reduce emissions and eutrophication,

42 improve crop growth and generate additional income within the farm-gate. Whilst  
43 there are still unanswered questions around the safety of rearing Black Soldier Fly  
44 larvae on pig slurry and the feasibility of wide-scale, on-farm energy generation, the  
45 valorisation of waste holds tremendous potential to provide resilience and  
46 diversification to the pork sector.

## 47 **Introduction**

48 Agriculture faces the challenge of producing enough nutritious, safe and affordable  
49 food to feed the growing world population whilst at the same time reducing the  
50 environmental impact and exploitation of natural resources associated with its  
51 production. Global demand for pork has led to rapid growth in its production by  
52 approximately 4.5 times between 1961 and 2021, from 24.8 to 109.2 million metric  
53 tons, representing approximately 33% of global meat production (Ndue and Pál, 2022).  
54 Estimates suggest that demand for meat will continue towards 2050 and beyond, but  
55 this will vary by commodity and country (Henchion et al., 2021; Komarek et al., 2021).  
56 Whilst meeting the global demand for food, it is essential that farming systems are  
57 sustainable and reduce emissions as low as possible if countries are to meet the  
58 legally binding targets set out in the 2015 Paris Agreement (UNFCCC, 2018).  
59 There is global pressure to decarbonise agriculture with livestock production  
60 estimated to be responsible for 8-14.5% of global greenhouse gas emissions (**GHGs**)  
61 depending upon the method of calculation used (Caro et al., 2014; Gerber et al., 2013;  
62 O' Mara, 2011). Pig production contributes significantly less GHGs to the atmosphere

63 than ruminant production (i.e. cattle, sheep, etc.) due to the inherent differences in the  
64 physiology of the animals. Whilst the majority of GHGs associated with pig production  
65 are attributable to feed at 31-76% (Andretta et al., 2021; Groen et al., 2016), this is  
66 followed by manure management (Lesschen et al., 2011). There is also concern  
67 around the impact of pig production on both water and air quality (Costantini et al.,  
68 2020; Li, et al., 2022). Concerns around pig production include eutrophication of  
69 nutrients into waterways, acidification of soils and reduced air quality due to NH<sub>3</sub>, as  
70 well as emission of gasses such as CH<sub>4</sub>, CO<sub>2</sub> and N<sub>2</sub>O. These concerns are largely  
71 associated with the storage, handling and spreading of slurry. There is considerable  
72 opportunity to improve the utilisation of slurry on farm, to reduce environmental impact  
73 and to generate alternative income streams for farmers.

#### 74 **Overview of waste production**

75 For centuries, animal slurries and manures have been used as an amendment to soil in  
76 place of, or alongside the use of inorganic fertiliser. The British Survey of Fertiliser  
77 Practice 2022, (DEFRA, 2022), estimated that approximately 67% of farms applied  
78 organic manures (e.g. manure, slurry or farmyard manure) to at least one field on their  
79 farm and it has been estimated that in the United Kingdom (**UK**), approximately 83  
80 million tonnes of livestock manure is produced each year (Smith and Williams, 2016).  
81 The quality and quantity of animal waste produced will vary depending upon multiple  
82 factors including the type, age, diet and breed of the animal reared (Antezana et al.,  
83 2016; Van Horn, 1998).

84 Waste from livestock, such as pig slurry, is rich in nitrogen and phosphorous as well as  
85 other macro and micronutrients, which provide essential nutrients to soils and growing  
86 crops. However, despite otherwise sound environmental practices, the concentration  
87 of constituents such as N (in the form of nitrate,  $\text{NO}_3^-$ ) and P can be in excess of the  
88 requirements for the soil and crops where slurry is spread, which may result in leeching  
89 or run-off into waterways, causing eutrophication of water sources. For example, in the  
90 UK, the failure of 31% of waters to achieve good water quality status has been  
91 associated with poor management of agricultural and rural land (Environment Agency,  
92 2018). Animal wastes may also cause soil contamination due to the presence of heavy  
93 metals and pathogens, the concentration of which vary with animal species and  
94 management practices. Pig slurry, for example, has been shown to contain a 2-fold  
95 higher concentration of both zinc and copper when compared with cattle (Jakubus et  
96 al., 2013), although these numbers are likely to have declined since the removal of zinc  
97 oxide from nursery diets in the EU from 2022.

98 In intensive pig production with slatted floors, slurry is typically held in pits under the  
99 animals and then pumped, or gravity fed into a storage tank where it is held until  
100 required. During storage, microbes present in the slurry continue to ferment the organic  
101 material present. This, alongside the mixing of urine and faeces, results in the  
102 formation and release of  $\text{CH}_4$ ,  $\text{CO}_2$ ,  $\text{N}_2\text{O}$  and  $\text{NH}_3$ . The release of these gasses into the  
103 atmosphere results in pollution and odour and a high concentration of  $\text{NH}_3$  in pig  
104 buildings, for example, could have negative health implications for both pigs (Witt et

105 al., 2024; Zhang et al., 2021) and farm workers (discussed in Conti et al. (2021)).  
106 Whilst farms manage in-room emissions through ventilation (either natural or  
107 mechanical), this can be a challenge in colder months when also trying to maintain  
108 room temperatures. Improving management of slurry is therefore essential for  
109 reducing the environmental impact of pig production.

110 Along with reducing environmental impact of pig production to reach Net Zero goals,  
111 diversification of income streams is becoming increasingly important for farms.  
112 Changes to slurry management present an opportunity to reduce an individual farm's  
113 environmental footprint, reduce emissions and improve profitability and resilience.  
114 Whilst slurry is often considered a waste product from pig production, there is scope to  
115 capture and valorise the nutrient content that remains. This review will consider the  
116 opportunities and challenges for on-farm valorisation of slurry from pig production  
117 within a sustainable, circular farming system. Here we will discuss the bioconversion  
118 of slurry with insects as well as on-farm biogas production.

## 119 ***Insect bioconversion***

### 120 *Bioconversion of pig slurry*

121 Pig slurry is rich in organic matter and contains macronutrients such as nitrogen (5.8%  
122 of DM) and phosphorous (3.4% of DM) as well as micronutrients including iron (1871  
123 mg/kg), copper (416 mg/kg) and zinc (1806 mg/kg), despite a relatively high water  
124 content (DM content averaging 5.7%) (Fernández-Labrada et al., 2023), though this will

125 vary between farms and pig type (Yagüe et al., 2012). Whilst application to land as a  
126 fertiliser is well established, the nutritive value of pig slurry makes it a potential  
127 feedstock for insect bioconversion. During the bioconversion process, insect larvae  
128 consume the substrate to produce insect protein and oils, chitosan and frass (insect  
129 excretions and moulted exoskeletons). Diverting slurry through a bioconversion  
130 process prior to land application can generate additional high-value products on farm  
131 (see Section: Bioconversion Diversification Streams) whilst still producing a viable  
132 fertiliser albeit with a much lower water content (40-90% DM; Gärttling and Schulz  
133 (2022)). Additionally, due to the relatively short rearing period of insect larvae on  
134 animal wastes (approx. 20 days; (Rehman et al., 2019)), the rapid turnover of slurry  
135 would reduce the harmful emissions associated with prolonged storage.

136 Whilst a number of insect species have been explored for their potential in insect  
137 farming systems, this review will focus on the Black Soldier Fly (*Hermetia illucens*).

#### 138 *An introduction to Black Soldier Fly larvae*

139 The Black Soldier Fly (**BSF**), *Hermetia illucens*, originates from the Americas (Sheppard,  
140 et al., 1994), and is a non-pest, generalist feeder (Rindhe et al., 2019; Taufek et al.,  
141 2024). Females preferentially lay eggs in dry areas around decomposing organic  
142 matter (Booth and Sheppard, 1984), and the larvae undergo six instar stages before  
143 entering the prepupal stage (De Smet et al., 2018). Prepupae cease eating and migrate  
144 from the substrate to pupate (Georgescu et al., 2020). Adults do not need to feed and  
145 mate just once during their lifetime (Singh and Kumari, 2019). As such, the larval



146 feeding stage (**BSFL**) is crucial for the insects' growth and energy storage. Crucial to  
147 larval growth is the main site of digestion, the midgut (Eke et al., 2023), which consists  
148 of three main sections, namely the anterior, middle and posterior midgut, that differ in  
149 morphology and pH (Bonelli et al., 2019). The midgut also displays morphological  
150 changes related to the type of substrate the larvae is feeding on, including changes to  
151 microvilli to aid absorption, as well as alterations in enzymatic activity (Bonelli et al.,  
152 2020). This is particularly significant given the generalist feeding ability of these  
153 larvae. Feeding efficiency of BSFL is dependent on a number of factors, including type  
154 (Liu et al., 2018) and moisture content of substrate (Cheng et al., 2017), rearing  
155 temperature (Sheppard et al., 2002) and fly strain (Zhou et al., 2013). The ability of  
156 larvae to survive and feed on different substrates, some of which will have high  
157 microbial loads, which could include pathogenic bacteria, is partially influenced by  
158 their immune system, including the production of antimicrobial peptides (Moretta et  
159 al., 2020) and through competition with their own microbiota (Shi et al., 2024).

160 Indeed, the microbiome of BSFL is critical to their successful bioconversion of  
161 substrates. Black Soldier Fly show high enzymatic activity in the gut, including lipase  
162 and proteases (Kim, W. et al., 2011), but are also able to digest tough fibres such as  
163 lignocellulose (Kariuki et al., 2023) and cellulose (Zhang, Jia et al., 2023) via the action  
164 of the microbiota; the composition of which is also largely affected by substrate type  
165 (Auger et al., 2023). As a result of these combined factors, BSFL can be reared on a  
166 large variety of substrates, including food waste (Cheng et al., 2017), livestock manure

167 (Zhou et al., 2013) and wastewater (Grossule et al., 2023), and this has given them an  
168 important status within the insect farming sector.

#### 169 *Black Soldier Fly larvae conversion of pig slurry*

170 Black Soldier Fly larvae can be reared on a number of different livestock wastes  
171 including pig slurry (Miranda et al., 2020). Studies generally report that larval  
172 survivorship on pig slurry is high (for example, in the range of 70-97%) (Miranda et al.,  
173 2019; Miranda et al., 2020; Oonincx et al., 2015), and developmental times are often  
174 found to be shorter than those reared on dairy manure (Miranda et al., 2020; Oonincx et  
175 al., 2015), though this is not always the case (Miranda et al., 2019). Newton et al.  
176 (2005) found that mass of pig slurry can be reduced by BSFL by up to 56%, though in  
177 another study, dry matter reduction was lower at 37% (Oonincx et al., 2015). Other  
178 studies have also reported different waste reduction values (Miranda et al., 2019; Zhou  
179 et al., 2013). Thus, there are differences in dry matter bioconversion efficiencies  
180 between studies, for example an efficiency of 12.5% was found by Parodi et al. (2021),  
181 whilst 4.5% was observed by Oonincx et al., (2015).

182 Many properties of the slurry, such as nitrogen levels (Oonincx et al., 2015), moisture  
183 content (Cheng et al., 2017), and even the stage of production that the slurry was  
184 collected from (Hao et al., 2023b), can affect the bioconversion efficiencies of the  
185 larvae (Miranda et al., 2019; Oonincx et al., 2015). Fly strain has also been found to  
186 have an effect (Zhou et al., 2013), and the microbiota is also critical (Zhang, Jia et al.,  
187 2023). As a result, values reported in the literature can be variable. However, a

188 number of studies have found bioconversion of pig slurry by BSFL can be successfully  
189 attained, and this has resulted in an increasing interest in this area in recent years, with  
190 a range of factors involved in this process, being investigated (**Table 1**).

## 191 ***Bioconversion diversification streams***

### 192 *Fertiliser*

193 The process of insect bioconversion of pig slurry results in a number of products,  
194 which offer a variety of diversification streams on an individual farm (Figure 1). These  
195 products include a low-moisture content fertiliser, high value proteins, oils, and other  
196 insect products such as chitin, which has the potential for a myriad of downstream  
197 applications across a variety of different industries.

198 Fertilisers are used to provide crops with essential nutrients such as nitrogen and  
199 phosphorus, in order to stabilise and increase yields. The frass that is produced from  
200 insect bioconversion of livestock waste has potential as a fertiliser (Lomonaco et al.,  
201 2024). For example, bio-stimulating substances present in the frass, such as humic  
202 acid, amino acids and chitin, could be beneficial for crop growth (Abd Manan et al.,  
203 2024). Whilst, the availability of nitrogen and soluble phosphorus, combined with a  
204 reduction in heavy metals, also increases its potential for fertiliser use (Amorim et al.,  
205 2024). Ammonia content of BSF frass can be lower than other manures (Abd Manan  
206 et al., 2024).

207 In addition, aromatic structures that increase the stability of organic matter (He et al.,  
208 2011), can be increased in animal manure by the addition of BSFL (Wang, et al., 2021).  
209 In one study, the uptake of nitrogen was increased in plants treated with frass  
210 compared to those treated with commercial fertiliser (Beesigamukama et al., 2020).  
211 Frass could also provide beneficial microbes that could positively impact on plant  
212 growth, for example, BSFL residues can shift soil microbial communities more so than  
213 the addition of conventional composts, subsequently affecting plant yields (Fuhrmann  
214 et al., 2022). In general, the high dry and organic matter content of frass, the alkaline  
215 pH values and micronutrients are often within the range of commercial fertilisers  
216 (Gärtling and Schulz, 2022). Therefore, the use of frass could reduce reliance on other  
217 fertilisers as part of a circular agricultural system. As frass is usually a much drier  
218 substance than pig slurry, there may be reduced emissions associated with transport  
219 on farm due to the weight reduction in water content. The market size of frass has  
220 been valued at \$96.12 million in 2023, and is predicted to grow to 135.88 million by  
221 2030, with North America and Europe holding the greatest shares (VMR, 2023).  
222 Challenges include changing reliance on chemical fertilizers, scaling-up, and  
223 differences in regulations between countries (VMR, 2023).

#### 224 *Chitin and chitosan*

225 The frass produced by BSFL bioconversion of waste is rich in the biopolymer, chitin,  
226 which is a significant component of insect exoskeletons and is shed during moulting  
227 (Soetemans et al., 2020). Much of the current developments around chitin production

228 centre around its collection from crustacean waste (Amiri et al., 2022). With the global  
229 market of chitin and its derivatives valued at \$5.01 billion, and projected to reach  
230 \$13.12 billion by 2031 (VMR, 2024), insect farming could be another option for its  
231 production. Black Soldier Fly larvae contain around 8% chitin, with prepupae  
232 containing 11%, and frass typically having higher quantities due to the presence of  
233 shed exoskeletons (Soetemans et al., 2020). Chitin/chitosan extraction is established  
234 for aquaculture and can be used to estimate projected costs for insect farming, for  
235 example, production of 1kg of chitosan from shrimps, for a plant in Ecuador costs  
236 \$8.39 (Riofrio et al., 2021), £10.5-12 in Colombia (Gómez-Ríos et al., 2017) and \$14 in  
237 Spain (Moreno de la Cruz, 2019).

238 There are multiple potential downstream uses for chitin, and its derivatives, that offer  
239 diversification of income for the pig industry. Chitin can be integrated into  
240 biodegradable packaging material (Le et al., 2023), but can also be deacetylated into  
241 the copolymer chitosan. Chitosan has been shown to have antimicrobial properties  
242 (Guarnieri et al., 2022), to bind contaminants such as mercury, making it a possibility  
243 for wastewater purification (Bhatnagar and Sillanpää, 2009), and to be a target for  
244 biomedical products, owing to its chemical properties (Triunfo et al., 2022). Indeed,  
245 chitosan has applications in the pharmaceutical, cosmetics and textile industries  
246 (Morin-Crini et al., 2019; Rehman et al., 2023). There are even potential benefits for  
247 reducing crop pathogens and promoting plant growth (Morin-Crini et al., 2019; Sharp,  
248 2013), with chitosan shown to influence defence gene expression, pathogen resistance

249 enzymes and reactive oxygen species production in plants (Torres-Rodriguez et al.,  
250 2021). The wealth of opportunities for chitin/chitosan usage suggests that it could be  
251 a commercially viable by-product from agricultural systems using insects for waste  
252 reduction.

### 253 *Protein*

254 Demand for animal feed is increasing with the global growing human population, and  
255 there is a rising need to establish economically viable, sustainable systems to cope  
256 with this demand (Barragan-Fonseca et al., 2017). Insect protein could reduce the  
257 reliance on soya imports (Wilkinson and Young, 2020) which are often associated with  
258 land use change and GHGs associated with their importation. Insect protein can be  
259 used as an alternative in animal feed, and as of 2017, insects fed on plant-based  
260 substrates have been permitted for use as feed for aquaculture, poultry and pig feed in  
261 the European Union (**EU**; EU 2017/893 and EU 2021/1372) (EU, 2021). The UK,  
262 however, retains greater restrictions on using insect protein in livestock feed of  
263 animals reared for human consumption (Tiwasing and Pate, 2024).

264 Black Soldier Fly Larvae contain high amounts of amino acids (Crosbie et al., 2020)  
265 and fatty acids, especially lauric acid (Danieli et al., 2019; Ewald et al., 2020), as well as  
266 vitamins such as thiamin (B<sub>1</sub>) and vitamin C (Zulkifli et al., 2022), and minerals such as  
267 phosphorus and calcium (Chia et al., 2020; Makkar et al., 2014), strengthening its  
268 potential as an animal feed source. Replacement of fish meal in pig diets with BSFL  
269 has been shown to increase body weight, with faster weight gain in finisher pigs (Chia

270 et al., 2021), and addition of BSF oil to the diet can increase daily gain of nursery pigs  
271 (van Heugten et al., 2022), and support growth without negative effects on gut  
272 morphology (Crosbie et al., 2021).

273 However, the substrate that BSFL are reared on has a large effect on their nutritional  
274 composition (Barragan-Fonseca et al., 2017; Ewald et al., 2020). As such, depending  
275 on the consistency and availability of the substrate, larvae may vary in their specific  
276 nutrient composition and digestibility, and studies suggest that it may be more useful  
277 to add BSFL as partial replacement for other sources of protein in the pig diet (as  
278 reviewed by Barragan-Fonseca et al. (2017) (see also Table 2 for examples of  
279 nutritional content of larvae reared on pig slurry). It is important to note, that there is  
280 additional work needed to determine whether larvae meet international standards  
281 around the heavy metal, pathogen, parasite and antimicrobial resistance levels found  
282 in BSFL reared on pig slurry. For example, the reported heavy metal content of larvae  
283 reared on slurry varies between studies, and there is a lack of consistency in the  
284 specific metals that are analysed (Table 3). Additionally, determination of the fate of  
285 pharmaceutical and chemical residues that may be present in the pig slurry is required  
286 before this protein stream can be unlocked.

## 287 *Oils*

288 Oils extracted from BSFL are high in fatty acids, such as lauric, oleic, linoleic and  
289 palmitic acids, omega-3 and omega-6, and show high antioxidant activity (Muangrat  
290 and Pannasai, 2024). Studies have shown that these oils can be used in aquaculture

291 feeds (Li et al., 2016) and for poultry (Kim et al., 2020). For example, replacing  
292 soybean oil with BSFL oil in turkey diets was found to increase amylase activity, and  
293 reduce *Bacteroides-Prevotella* growth in the cecum (Kierończyk et al., 2022). BSFL oil  
294 also has potential applications in human skincare where it has been shown to inhibit  
295 growth in human keratinocyte cells, an important factor in psoriasis (Muangrat and  
296 Pannasai, 2024). In mice, BSFL oil has been shown to produce an anti-inflammatory  
297 response (Richter et al., 2023). There is an additional application for BSFL oil in the  
298 health care sector, where it has been shown to accelerate wound healing (Rahayu et  
299 al., 2024).

300 Furthermore, larvae oil can be used to produce biodiesel (Mohan et al., 2023). The  
301 addition of BSFL oil to diesel has been shown to lower smoke emissions and fuel  
302 consumption (Rehman et al., 2018). The generation of biodiesel from larvae can  
303 produce fuel that meets the standards of a number of countries, and can use less  
304 energy than other biodiesel-producing systems (as reviewed in Mohan et al. (2023)).  
305 Biodiesel from BSFL fat has been shown to have similar properties to biodiesel from  
306 rapeseed oil, as well as higher saturated fatty acid methyl esters which may confer  
307 oxidative stability (Li et al., 2011), and has potentially reduced climate change effects  
308 compared to rapeseed and soybean oil, however, pre-treatment steps and chemical  
309 usage contribute to its overall impact (Liew et al., 2023).

310 *Current challenges for implementation*



311 Whilst BSFL demonstrate huge potential as a method to valorise pig slurry, there are a  
312 number of potential challenges and current unknowns that need to be resolved before  
313 large-scale implementation can begin. A list of these potential challenges is shown in  
314 Table 4 along with opportunities for future research. One of the main areas of concern  
315 for rearing BSFL on pig slurry is on the safety of the products produced and this raises  
316 questions about their downstream applications. For example, there is some evidence  
317 to suggest that BSFL are able to bio-accumulate heavy metals present in pig slurry  
318 (Diener et al. 2015). Heavy metals may be naturally occurring in livestock feed  
319 ingredients or may be added as supplements to enhance the health and growth  
320 performance of the animals (Nicholson et al., 2006). Pig slurry has been found to  
321 contain high levels of zinc and copper (Provolo et al., 2018), and contributes to heavy  
322 metal input to agricultural soils (Nicholson et al., 2006). Long-term use can result in  
323 copper accumulation that could be toxic to crops (Drescher et al., 2022). Utilising BSFL  
324 to valorise animal wastes could result in heavy metal bioaccumulation in the larvae or  
325 they may excrete these metals into the substrate (Jiang et al., 2022). Studies have  
326 found that the amount of bioaccumulation differs between metals, for example Diener  
327 et al. (2015) found an accumulation of cadmium, but not zinc or lead, and larval  
328 feeding substrate has also been shown to affect this (Biancarosa et al., 2018; Elechi et  
329 al., 2021). Further, Jiang et al. (2022) showed that cadmium, copper, chromium and  
330 zinc were removed from pig slurry that had been bio-converted by insects. Hoffmans et  
331 al., (2024) detected heavy metals, such as manganese, arsenic and lead in the frass of

332 larvae reared on pig waste, and noted although frass can be used in the EU as a  
333 fertilizer if heated to 70° C for 1 hour (amendment Regulation (EU) 2021/1925) in  
334 order to control pathogens, the regulation does not set limits for metal concentrations  
335 in the frass.

336 An additional concern is around the presence of pathogens. Slurry contains a rich  
337 microbiota excreted from the pig which may include pathogenic species, or species  
338 which have the potential to be pathogenic, found as commensal members of the pig  
339 microbiome. For example, genera such as *Escherichia coli*, *Campylobacter*, *Salmonella*  
340 and *Staphylococcus* are all commonly observed in pig gut samples (Adekolurejo et al.,  
341 2023; Sutton et al., 2021). Although there are limited studies to date, there is evidence  
342 to show that pig slurry that has been bio-converted by insect larvae shows decreased  
343 levels of bacteria such as *Salmonella* and *Staphylococcus aureus* (Elhag et al., 2022;  
344 Lalander et al., 2015; Zhang et al., 2022). It is currently unclear, however, what  
345 microorganisms are present and viable in the larvae themselves as well as the frass  
346 produced and what impact (if any) this may have on, for example, insect growth or soil  
347 communities.

348 Finally, an important consideration are the costs involved in construction and running  
349 of insect farms. A joint World Wildlife Fund and Tesco report estimated that for a  
350 medium-sized insect farm, it would require about £10m in construction costs, with  
351 approximate operational costs in the first year of £2.5 million, with the report also  
352 suggesting the potential for 237,000 tonnes of insect protein to be produced by 2050

353 in the UK (World Wildlife Fund and Tesco, 2021). The cost of production of larvae was  
354 estimated at £540 per tonne by 2030, with insect oil sales valued at £586-655 per  
355 tonne and frass at £5 per tonne (World Wildlife Fund and Tesco, 2021). In recent years,  
356 there have been some insect farming businesses that have stopped production or are  
357 struggling to be profitable (Shah, 2024), and more research on cost-effectiveness and  
358 scaling is required (Madau et al., 2020). Sales of larvae may start from around \$400  
359 per tonne, but prices depend on location and market, which need to be balanced by  
360 operational costs such as those for energy generation, water and feedstocks (for  
361 non-circular systems) (Niyonsaba et al., 2021).

## 362 ***Bioenergy production***

### 363 *On-farm energy generation of biogas from pig slurry*

364 An alternative route to valorise pig slurry comes through the generation of energy on  
365 farm, in the form of biogas. Biogas is a renewable energy resource that has an  
366 important role to play in the green energy transition (Rafiee et al., 2021). Biogas is  
367 generated from the breakdown of biological material, ( “feedstocks” ), such as  
368 animal manures under anaerobic conditions to produce CH<sub>4</sub>, CO<sub>2</sub> and other trace  
369 gasses. Biogas can be used to generate commodities such as electricity, heat and fuel.  
370 By using waste from animal production as a feedstock for biogas production  
371 alongside, or in place of crops, this can reduce competition for land through demand  
372 for growth of cash crops (Gaworski et al., 2017) and allow crop residues to remain on,  
373 or be ploughed into the soil.

374 The generation of biogas from pig slurry can reduce the amount of methane that  
375 enters the atmosphere and reduce a farm's reliance upon fossil fuels. Other benefits  
376 include a reduction in odour, reduced contamination of groundwater through runoff,  
377 improved air quality (Nagy et al., 2012) and the generation of digestate, which can be  
378 harnessed as a bio-fertiliser (Monard et al., 2020).

379 The use of animal waste for the generation of biogas is a cost-effective method to  
380 reduce GHGs and re-capture nutrients required for plant growth. Studies have shown  
381 that biogas generation from pig slurry produced biogas ranging in methane content  
382 from 32.4 to 68% (Luján-Facundo et al., 2019; Silva et al., 2018) although depending  
383 upon the type of anaerobic digestion (**AD**) technology used, this can be improved  
384 (Häner et al., 2022). A theoretical analysis of pig slurry determined a maximum  
385 methane yield of approximately 83% (Santos et al., 2022). Pig slurry has been  
386 identified as having a high buffering capacity, which may reduce the risk of failures of  
387 anaerobic plants by preventing accumulation of volatile fatty acids and the associated  
388 decline in pH (Cuetos et al., 2011). It is important to note that acidification of pig slurry,  
389 to reduce NH<sub>3</sub> release, prior to use in anaerobic digestion has been shown in some  
390 cases to lower biogas potential (Sommer et al., 2015).

#### 391 *Opportunities from producing biogas from pig slurry*

392 Whilst conventional, large scale anaerobic digestion plants are both cost and resource  
393 prohibitive for individual farmers (Wilkinson, 2011), small scale, modularised AD  
394 technologies or wheel and spoke developments, may provide a range of benefits to

395 individual farmers and the pork sector more broadly (Figure 2). There are a number of  
396 potential diversification opportunities available to pig farmers through harnessing  
397 waste as a source of energy and these include generating electricity, income, heat, fuel,  
398 fertiliser, saleable CO<sub>2</sub> and reducing emissions associated with slurry storage.

399 By harnessing the fermentative digestion of nutrients present in pig slurry, the  
400 generation of biogas can be used to power a combined heat and power (**CHP**) engine,  
401 to generate both electricity and heat or alternatively, can be used to power a  
402 combustion engine, fuel cell or gas turbine to produce electricity alone (Kang et al.,  
403 2014; León and Martín, 2016; Patania et al., 2012; Wu et al., 2016). On-farm generation  
404 can provide farmers with a more stable, reliable energy supply, which is of particular  
405 interest to farmers in more rural areas, and those with limited access to the grid  
406 (O'Connor et al., 2021). Through CHP, heat can also be generated and used to warm  
407 water, for example, which could be used in farm buildings, or used to heat pig rooms,  
408 reducing energy consumption from fossil fuels. However, differences in the potential  
409 may occur between effluents from different life stages (Gopalan et al., 2013).

410 Alternatively, the biogas produced can be upgraded through pre-treatment and  
411 separation steps (e.g. removal of water vapour and CO<sub>2</sub>) to produce biomethane  
412 (renewable natural gas) which can be fed directly into the grid as a source of income  
413 (Hengeveld et al., 2014; Rotunno et al., 2017). Biomethane can also be compressed to  
414 generate fuel, which can be used to power on-farm vehicles. During the separation  
415 process, CO<sub>2</sub> can be recovered and recycled and undergo additional purification steps.

416 Ultimately, if the processing technology is available, CO<sub>2</sub> from biogas production can  
417 be purified to a food-grade quality, producing additional revenue for farmers.  
418 Additional uses for CO<sub>2</sub> include production of dry ice and stunning in abattoirs and CO<sub>2</sub>  
419 is required in multiple industries such as food and drink manufacturing, the  
420 manufacturing of pharmaceuticals, chemical product synthesis, fire extinguishers and  
421 enhanced oil recovery (Supekar and Skerlos, 2014; Valluri et al., 2022). Methods to  
422 capture CO<sub>2</sub> from biogas have been discussed elsewhere (Kanso et al., 2024).

423 As mentioned previously, by diverting slurry directly into anaerobic digestion, GHGs  
424 associated with slurry storage can be reduced. An Irish case study showed that  
425 mono-digestion of pig slurry reduced GHGs by 48% (190 tonne CO<sub>2</sub> equivalent)  
426 compared with spreading directly to land (Zhang, et al., 2021). Modelling of biogas  
427 generation from available pig slurry in Cyprus estimated that approximately 20% of the  
428 country's energy requirements could be met through renewable biogas generation  
429 from AD of pig slurry alone (Theofanous et al., 2014). This highlights the potential for  
430 utilisation of pig waste.

431 At the end of the AD process, digestate remains, which similarly to frass, can be  
432 applied to land as a biofertiliser due to its high nutrient concentrations (Czekala, 2022).  
433 Digestate has been shown to have a lower pathogenic load than raw slurry (Pourcher  
434 et al., 2023). However pathogens of concern to human health do still persist (Nag et  
435 al., 2020), and digestate has been shown to have a more appealing nutrient profile,  
436 with higher concentrations of molecules with higher biological stability such as lignin

437 (Tambone et al., 2009). Digestate from pig slurry showed similar biomass yields in  
438 wheat plants when compared with a mineral fertiliser, outperforming cattle manure  
439 derived digestate when applied to sandy loam soils (Doyeni et al., 2021). Digestate  
440 from pig slurry was also suggested to be a useful basal fertiliser in rice paddies when  
441 used alongside urea and some additional top-dressed compound-fertilisers, with no  
442 detrimental effects on plant growth as well as improved cooking and eating qualities  
443 of the rice (Zhang et al., 2017). Digestate produced on farms could be sold providing  
444 an additional income stream to farmers.

#### 445 *Challenges for producing biogas from pig slurry*

446 As with insect bioconversion, there are a number of challenges that may prohibit or  
447 limit the uptake of biogas production on pig farms. Many of these focus around the  
448 suitability of pig slurry as a feedstock. Firstly, animal slurries are highly variable from  
449 farm to farm (Prado et al., 2022) and therefore variation in energy production is likely  
450 to be observed. This may be due to the breed stocked, the diet fed to the animals or  
451 the stage of production that a given farm rears. Slurry composition may also vary with  
452 season (Kowalski et al., 2013) and it is important to consider when slurry is obtained  
453 for biogas production. In order to generate the most biogas, slurry storage time should  
454 be kept as short as possible to minimise the loss of gasses, or alternatively, slurry  
455 should be treated in such a way to minimise fermentative digestion e.g. cooling  
456 (Blázquez et al., 2021; Blázquez et al., 2022) which requires additional infrastructure.  
457 Alternatively, slurry additives can be used which limit gas production during storage

458 (Im et al., 2021; Thorn et al., 2022). Room management may also affect slurry  
459 composition; chemicals and detergents used to wash rooms between batches of  
460 animals may suppress the biogas potential of the slurry due to the presence of  
461 compounds that inhibit microbial growth. Therefore, it is important to consider when  
462 slurry is drawn out of pits for biogas generation relative to cleaning.

463 Slurry also has a low DM content of approximately 3-5% (KeChrist et al., 2017), and as  
464 such, has a relatively low amount of volatile solids available for biogas generation  
465 (Marchetti et al., 2022). Because of this, some authors suggest that biogas production  
466 from pig slurry requires the addition of co-products to allow it to be viable (Guo et al.,  
467 2020; Tian et al., 2023). Pig slurry also has high levels of nitrogen due to the amount of  
468 crude protein fed to the animals to maximise growth performance and lean tissue  
469 deposition. This leads to a higher amount of ammonia in the slurry relative to carbon,  
470 leading to a suppression of methanogenesis and therefore lower biogas yields (Cuetos  
471 et al., 2011; Gaworski et al., 2017).

472 There are also challenges around the cost of implementation – can a farm afford to  
473 install this technology on their unit and what is the return on investment? The answer  
474 to this will likely be dependent upon the size of the farm and the access to substrate  
475 for AD. Smaller farms (<500 sows) may require additional inputs (e.g. farmyard  
476 manure, agri-food waste, crop residues) to maximise generation of biogas, depending  
477 upon energy generation required. Increasing the amount of biogas produced on farms  
478 within a country, or a particular region, may also be limited by the current energy



479 infrastructure and technologies available. For example, selling energy back to the grid  
480 may not always be possible depending upon the capacity at any given time, therefore  
481 limiting potential income streams if battery storage is not available. It has been  
482 suggested that pig slurry should instead be used to generate an inoculum for  
483 anaerobic digestion plants as opposed to acting as a substrate for digestion itself due  
484 to the beneficial microbial community that pig slurry contains (Marchetti et al., 2022).  
485 In this situation, it may be more economically viable for farmers to sell their slurry to a  
486 business that specialises in generating the microbial inoculum. This may be an  
487 opportunity for some farms, but it is unlikely to require the sheer volume of slurry being  
488 produced within a country at any given time.

#### 489 ***Considerations for a farm of the future***

490 When designing future farms, it is evident that we must ensure that the farm sits within  
491 a renewable, sustainable, potentially circular system. In order to do this, we must take  
492 into account energy usage, generation and disposal of waste materials. The solutions  
493 and opportunities for waste management on farms are likely to vary depending on a  
494 number of factors. For example, the route taken may differ depending upon the stage  
495 of production found on an individual farm. BSFL have been shown to grow quicker on  
496 slurry derived from pigs of a younger age (Hao et al., 2023b; Shao et al., 2024),  
497 coinciding with higher amounts of crude protein in the diets at this stage. Therefore,  
498 breeding units or those with finishing pigs may be better suited to send slurry directly  
499 to AD due to the higher fibre diets fed to these animals or additional proteinaceous

500 co-products may be needed in addition to pig slurry to enhance insect bioconversion.  
501 Units with younger, growing pigs however would benefit from capturing the excess  
502 nitrogen that passes through the animal and converting this into insect biomass,  
503 reducing their environmental impact through lowering N loading onto land. Whilst  
504 units producing animals on a straw-based system may have different process flows to  
505 those on slatted floors.

506 As technologies develop, it may be possible to link both insect bioconversion units and  
507 AD plants within the farm-gate. Under these circumstances, the challenges around  
508 energy generation for the insect bioreactor could be met by the AD process, for  
509 example by providing the necessary heat to grow the insect larvae, whilst the digestate  
510 from the AD plant may provide a substrate for insect bioconversion due to their  
511 generalist feeding ability. More research is required to understand how these systems  
512 may link.

513 There is also substantial opportunity to consider how we can feed the pig to  
514 manipulate the waste produced. Is it possible to alter the properties of slurry, via the  
515 diet, to enhance biogas potential or the growth of BSFL without compromising the  
516 health, welfare or efficiency of the animal? If we could achieve this through the  
517 incorporation of agri-food by-products such as those produced from the dairy industry  
518 or food processing, we could further enhance the circularity of pork production whilst  
519 adding further value to animal slurries. Through unlocking the potential of pig slurry,  
520 farmers may be able to convert this 'waste' product into a viable end product, be

521 that through insect bioconversion or as energy to support on-farm activities whilst  
522 ensuring net zero targets can be achieved.

## 523 **Conclusions**

524 It is important to note that whilst bioconversion and biogas generation from pig slurry  
525 offer potential opportunities for the pork sector, they are in varying degrees of market  
526 readiness depending on individual countries legislations and current capabilities.  
527 However, there is tremendous scope to capture the nutrients in slurry to produce a  
528 range of diversification streams through insect bioconversion, or on-farm energy  
529 generation. Whilst more research is needed to ensure that these circular waste  
530 management streams are cost-effective, sustainable and safe (in the case of the  
531 BSFL), the opportunity to the pork sector to harness this 'waste' product offers  
532 huge potential as steps to decarbonise pig production and improve farm resilience.

## 533 **Ethics Approval**

534 Not applicable

## 535 **Data and model availability statement**

536 Information can be made available from the authors upon request.

## 537 **Declaration of Generative AI and AI-assisted technologies in the writing process**

538 The authors did not use any artificial intelligence assisted technologies in the writing  
539 process

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543 **Declaration of interest**

544 None

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**Tables:**

**Table 1:** Main findings and primary parameters investigated of literature incorporating Black Soldier Fly Bioconversion of Pig Slurry as part of the study

Reference	Primary Parameters Investigated	Main Findings
Ao et al. (2021)	Microbiome	<ul style="list-style-type: none"><li>➤ <i>Enterococcus</i>, <i>Providencia</i> and <i>Morganella</i> dominant genera in the larval gut.</li><li>➤ Proteobacteria decreased in manure-fed larvae.</li></ul>
Awasthi et al. (2020)	Pathogen Load	<ul style="list-style-type: none"><li>➤ Reduced abundance of pathogenic bacteria in larval-treated manure.</li></ul>
Beskin et al. (2018)	Waste Type on Emissions	<ul style="list-style-type: none"><li>➤ Volatile organic compounds were reduced by larvae addition to manure.</li><li>➤ More volatile organic compounds emitted from poultry manure than swine or dairy.</li><li>➤ Phenol, indole and 4-methylphenol were reduced to undetectable levels by larvae in swine manure.</li></ul>
Beyers et al. (2023)	Waste Type and Agro-waste disposal	<ul style="list-style-type: none"><li>➤ Effects on energy consumption and environment for insect production varies between food source and type of energy used during production.</li></ul>
Boafo et al. (2023)	Oviposition Preference	<ul style="list-style-type: none"><li>➤ Heaviest pre-pupal weight for larvae fed on pig manure and lowest on chicken manure.</li><li>➤ Preferred oviposition substrate was millet porridge mash, which had a lower pre-pupal weight than pig manure.</li></ul>
Chen et al. (2019)	Emissions	<ul style="list-style-type: none"><li>➤ Total greenhouse gas emissions reduced compared to traditional composting at 75% moisture.</li><li>➤ Methane emissions increased with moisture content of manure.</li></ul>
Choi (2024)	Larval Stages on	<ul style="list-style-type: none"><li>➤ Greater conversion ability of 2<sup>nd</sup> and 3<sup>rd</sup> instar larvae on pig manure.</li></ul>

	Bioconversion	➤ 3 <sup>rd</sup> instar larvae also largely reduced NDF and ADF.
Deng et al. (2024)	Plantation Waste addition to Manure	➤ Type of plantation waste added to pig manure affected accumulation of heavy metals by larvae. ➤ Bamboo chips addition had positive effect on heavy metal accumulation. ➤ Bacteria such as Proteobacteria are involved in the transformation of heavy metals in the residue.
El-Dakar et al. (2021)	Waste Type	➤ Growth increased in larvae reared on bird manure compared to goat and pig manure. ➤ Higher fatty acids in pre-pupae fed on bird manure. ➤ No significant difference in ratio of essential amino acids for pre-pupae from different substrates.
Elhag et al. (2022)	Pathogens	➤ <i>Staphylococcus aureus</i> and <i>Salmonella</i> spp. significantly decreased in pig manure with larvae. ➤ Isolated microbes from the larval gut shown to inhibit <i>Staphylococcus aureus</i> and <i>Escherichia.coli in vitro</i> .
Ewusie et al. (2019)	Oviposition Preference	➤ Oviposition preference for pig waste trap. ➤ Substrate of oviposition affected larval length growth in first 10 days.
Ganda et al. (2019)	Waste Type	➤ Greater larval yields from crop and agri-food substrates than from manures.
Hao et al. (2023b)	Type of Pig Manure	➤ Lower larval weights for those reared on finishing pig manure, compared to younger stages. ➤ Significant correlation between hemicellulose content and larval weight.
Hao et al. (2023a)	Disinfectants	➤ Effects of disinfectants on microbiome composition. ➤ Larval growth was increased by potassium peroxymonosulfate. ➤ Waste reduction ratio decreased by glutaraldehyde.

Hoek-van den Hil et al. (2023)	Waste Type and Pathogens	<ul style="list-style-type: none"> <li>➤ Cadmium bioaccumulated in larvae.</li> <li>➤ Oxytetracycline detected in frass samples from pig manure treatments.</li> <li>➤ <i>Salmonella</i> spp. detected in pig manure and one larval sample.</li> </ul>
Hoffmans et al. (2024)	Heavy metals and Veterinary Drugs	<ul style="list-style-type: none"> <li>➤ Cadmium bioaccumulated in larvae.</li> <li>➤ Low levels of veterinary drug detection in substrates and larvae.</li> </ul>
Huang et al. (2020)	Pathogens	<ul style="list-style-type: none"> <li>➤ Reduced <i>Staphylococcus aureus</i> and <i>Salmonella</i> spp. in pig manure with larvae.</li> <li>➤ Toll pathway genes involved in regulating of gut microbiome.</li> </ul>
Jiang et al., (2022)	Heavy Metals	<ul style="list-style-type: none"> <li>➤ Bioaccumulation of heavy metals depended on larval inoculation density.</li> <li>➤ Inoculation density of 0.40% had greatest absorption effect of heavy metals for pupal yields.</li> </ul>
Naser El Deen et al., (2023)	Waste Type	<ul style="list-style-type: none"> <li>➤ Low growth rate of larvae reared on pig slurry mixed with silage grass.</li> <li>➤ Larvae also had undetectable fatty acids when reared on this mix.</li> <li>➤ Waste reduction index low for larvae reared on the mix and for pig slurry alone compared to other substrates such as chicken feed.</li> </ul>
Lalander et al., (2015)	<i>Salmonella</i> reduction	<ul style="list-style-type: none"> <li>➤ Larvae reduced <i>Salmonella</i> spp. concentrations.</li> <li>➤ Viable virus concentrations decreased in substrate.</li> </ul>
Li, Q. et al., (2011)	Biodiesel	<ul style="list-style-type: none"> <li>➤ Highest yield of crude fats extracted from larvae fed on chicken manure, followed by pig then cattle manure.</li> </ul>
Li, T. et al., (2023)	Mixed Wastes	<ul style="list-style-type: none"> <li>➤ Adding wet distiller grains increased bioconversion rate of pig and cow manure.</li> <li>➤ Waste reduction rate was increased by 67% in pig manure when grains were added.</li> </ul>



Li, T. et al., (2024)	Heavy Metals	<ul style="list-style-type: none"> <li>➤ Little accumulation of heavy metals in larvae.</li> <li>➤ Predicted gut enzymes with ability to transport heavy metals such as Zn could reduce bioaccumulation in larvae.</li> </ul>
Lin et al., (2023)	Heavy Metals	<ul style="list-style-type: none"> <li>➤ Cadmium content of larvae high on pig manure.</li> <li>➤ High protein content in larvae fed pig manure.</li> </ul>
Liu, Z. et al., (2018)	Waste Type on Reduction and Larval Development	<ul style="list-style-type: none"> <li>➤ Longer developmental time and lower weight gain on pig manure than on wheat middling.</li> <li>➤ Survival similar on wheat middlings and pig manure, but lower on semi-digested grass.</li> <li>➤ Larvae reduced pig manure DM by 13.81%.</li> </ul>
Liu, Tao et al., (2019)	Waste Reduction and Nutrients	<ul style="list-style-type: none"> <li>➤ Larvae decreased nitrogen by 13.18% on pig manure.</li> <li>➤ Volatile fatty acids were reduced in manure.</li> </ul>
Liu, T. et al., (2020)	Humification and Trace Elements	<ul style="list-style-type: none"> <li>➤ Larvae enhance humification of manure.</li> <li>➤ Larvae increased the quantity of bioavailable trace elements in the residue.</li> </ul>
Liu, Tao et al., (2021)	Cornstalk Addition	<ul style="list-style-type: none"> <li>➤ Adding cornstalk to manures reduced methane and ammonia emissions, but increased CO<sub>2</sub>.</li> <li>➤ Adding cornstalk influenced microbial communities in substrates.</li> </ul>
Liu, Tao et al., (2022)	Metals and Bacteria	<ul style="list-style-type: none"> <li>➤ Addition of cornstalk to manure substrates increased toxic metal immobilization rate.</li> <li>➤ Adding cornstalk affected bacterial diversity.</li> </ul>
Matos et al., (2021)	Methane Emissions	<ul style="list-style-type: none"> <li>➤ Larva reduced 32% of pig manure dry matter.</li> <li>➤ Methane was reduced by up to 86% in animal manure with larvae compared to traditional manure storage.</li> </ul>

Mei et al., (2022)	Antibiotic Degradation	<ul style="list-style-type: none"> <li>➤ Temperature significantly affected degradation of tylosin and enrofloxacin antibiotics by larvae fed on swine manure.</li> <li>➤ Antibiotic resistance genes increased in expression in the gut of manure-fed larvae.</li> </ul>
Miranda et al., (2020)	Waste Type on Larval Development	<ul style="list-style-type: none"> <li>➤ Longer developmental time and lower survivorship on dairy manure compared to poultry and swine manure.</li> <li>➤ No significant difference in weight of prepupae on different manures.</li> </ul>
Miranda et al., (2021)	Waste Reduction and Type for Different Study Sizes	<ul style="list-style-type: none"> <li>➤ Higher reduction in N found in dairy manure than in poultry and swine manure.</li> <li>➤ Scale of study affected P and K reductions.</li> </ul>
Newton et al., (2005)	Waste Reduction	<ul style="list-style-type: none"> <li>➤ Manure reduced by 56%.</li> <li>➤ N and P reduced in substrate by 55 and 44% respectively.</li> </ul>
Nguyen et al., (2013)	Waste type on Larval Development	<ul style="list-style-type: none"> <li>➤ Larvae reared on pig manure took longer to develop than those on other substrates such as kitchen waste.</li> <li>➤ Larvae reared on manure had lower final weights.</li> </ul>
Nguyen et al., (2015)	Waste Type on Larval Development	<ul style="list-style-type: none"> <li>➤ 44% greater waste reduction for manure compared to poultry feed.</li> <li>➤ Slower reduction of waste for larvae on pig manure compared to poultry feed.</li> <li>➤ No difference in larval weight.</li> </ul>
Oonincx et al., (2015)	Waste Type and nutrients	<ul style="list-style-type: none"> <li>➤ Higher survival on pig manure than chicken manure.</li> <li>➤ Longer development time on dairy manure.</li> <li>➤ DM reduced ~37% and N:P ratio reduced in all manure types tested.</li> </ul>

Pang et al., (2020)	Carbon and Nitrogen and Gas Emissions	<ul style="list-style-type: none"> <li>➤ C:N ratios in pig manure/corncoobs mix affect greenhouse gas emissions from larval bioconversion.</li> <li>➤ Greenhouse gas emissions reduced compared to traditional composting.</li> </ul>
Parodi et al., (2020)	Larval Substrate Preference	<ul style="list-style-type: none"> <li>➤ Larvae showed preference to pig manure over plant by-product diet.</li> <li>➤ Preference for manure increased with age.</li> </ul>
Parodi et al., (2021)	Waste reduction, nutrients and emissions	<ul style="list-style-type: none"> <li>➤ Larvae reduced pig manure DM by 12%.</li> <li>➤ Larvae reduced N and P in substrate.</li> <li>➤ CO<sub>2</sub> emissions increased from manure with larvae compared to manure without larvae.</li> <li>➤ No difference in CH<sub>4</sub> emissions.</li> </ul>
Parodi et al., (2022)	Ammonia-Nitrogen Uptake	<ul style="list-style-type: none"> <li>➤ 13% of NH<sub>3</sub>-N in pig manure assimilated into larvae.</li> </ul>
Peng et al., (2022)	Frass Properties	<ul style="list-style-type: none"> <li>➤ Effects of pig manure thickness on bioconversion efficiency.</li> </ul>
Ramírez-Méndez et al., (2022)	Waste Type	<ul style="list-style-type: none"> <li>➤ Greatest weight gain in larvae fed on restaurant waste.</li> <li>➤ Lowest on dairy manure.</li> <li>➤ Bioconversion efficiency faster on pig manure than on dairy manure.</li> </ul>
Shao et al., (2024)	Stage of Pig and Bacteria	<ul style="list-style-type: none"> <li>➤ Manure from different stages of pig affected larval conversion, with that of growing pigs showing highest overall values.</li> <li>➤ Stage also affected larval gut microbiome composition.</li> <li>➤ Cellulose-degrading bacteria isolated from larval guts.</li> </ul>
Shen et al., (2024)	Fatty Acids	<ul style="list-style-type: none"> <li>➤ Larval density did not affect fatty acid composition.</li> </ul>

Veldkamp et al., (2021)	Waste Type	<ul style="list-style-type: none"> <li>➤ Scaling the system up decreased larval survival and reduced fatty acids.</li> <li>➤ Lower larval growth rate on pig manure than chicken feed.</li> <li>➤ Larvae growth rate was not different from chicken feed if pig manure was mixed with chicken feed.</li> <li>➤ Mixed manure and chicken feed also had increased bioconversion efficiency compared to separate chicken feed and pig manure.</li> </ul>
Wang, S. et al., (2019)	Waste Type	<ul style="list-style-type: none"> <li>➤ Shorter development time on food waste and pig manure than on cow manure.</li> <li>➤ Reproductive rate also higher for food waste and pig manure- reared flies than for cow manure.</li> <li>➤ Fatty acid and amino acid content altered between pre-pupae reared on different feedstuffs.</li> </ul>
Wang, Q. et al., (2021)	Properties of Residue	<ul style="list-style-type: none"> <li>➤ Increased aromatic components of manure after larval bioconversion.</li> <li>➤ Decrease in proteinaceous components.</li> </ul>
Wang, X. et al., (2021)	Heavy Metals	<ul style="list-style-type: none"> <li>➤ High bioaccumulation of Cd in larvae.</li> <li>➤ Heavy metals also transferred to faeces.</li> </ul>
Wang, X. et al., (2022)	Cadmium Accumulation	<ul style="list-style-type: none"> <li>➤ Addition of Cd to pig manure did not influence larval growth.</li> <li>➤ Larvae fed on pig manure bioaccumulated Cd.</li> <li>➤ Only small amounts of Cd from manure-fed larval frass entered maize plants when treated with it as a fertilizer.</li> </ul>
Wang, L. et al., (2024)	Microbiome	<ul style="list-style-type: none"> <li>➤ Moisture content affected conversion efficiency of pig manure.</li> <li>➤ Microbiome composition altered on different moisture levels of pig manure.</li> </ul>
Wu, N. et al.,	Microbiome and	<ul style="list-style-type: none"> <li>➤ Larvae reared on pig manure accumulated Cu and Zn.</li> </ul>

(2021)	metals.	➤ Larval faeces contained lower abundances of potential pathogens than the pig manure.
Wu, N. et al., (2024)	Frass Quality	➤ Pig manure lost more N during bioconversion than chicken manure. ➤ Higher humification in frass compared to compost.
Xiao et al., (2020)	Waste Type	➤ Adding rice bran improved conversion efficiency of pig and chicken manure. ➤ Adding cow manure reduced conversion efficiency.
Zhan et al., (2020)	Microbiome	➤ Greater complexity of the microbiome for dairy and swine manure-fed larvae compared to those fed on poultry manure. ➤ Larvae fed dairy manure show differences in gene expression profiles compared to larvae fed on other manures.
Zhang, Y. et al., (2022)	Pathogens	➤ Larvae reduced <i>Staphylococcus aureus</i> and <i>Salmonella</i> spp. in pig manure. ➤ Gut microbes required for inhibition of <i>Staphylococcus. aureus</i> and <i>Salmonella</i> spp.
Zhang, B. et al., (2024)	Transcriptome and Metabolome	➤ More downregulated differentially expressed genes in larvae reared on pig manure compared to swill. ➤ Upregulation of genes associated with stress response and antioxidants in pig manure-fed larvae.
Zhao et al., (2023)	Antibiotic Resistance	➤ Larvae reduced abundance of antimicrobial resistance genes by 93.2%. ➤ Larval conversion also reduced the number of main antibiotic-resistant bacteria.
Zhou et al., (2013)	Fly strain	➤ Fly strain affected development time and weight of larvae. ➤ Reduction of DM from swine manure ranged from 28.8 to 53.4% depending on strain. ➤ DM reduction also differed with manure type.

**Table 2:** Nutritional composition of Black Soldier Fly Larvae reared on pig slurry (all nutrient values are expressed on a DM basis, except for DM or where otherwise stated)

DM	Reference
27.6 (SD ± 0.4) (%)	Parodi et al. (2021)
20.2 (SD: ±0.46) (%)	Oonincx et al. (2015)
20.3 ± 0.8 (%)	Hoek-van den Hil et al. (2023)
~22 (%)	Naser El Deen et al. (2023)
21 (%)	Veldkamp et al. (2021)
Energy	
2042 ± 33 kJ/100g	Parodi et al. (2021)
Protein	
34.7% (se: ± 0.5)	Boafo et al. (2023)
43.2%	Newton et al. (2005)
42.59% (se: ± 0.71) to 46.60 (se: ± 0.54)	Wang et al. (2024)
32.27% ± 0.23 to 33.16 ± 0.29	Zhou et al. (2013)
Fats	
31.8% (se: ±0.8)	Boafo et al. (2023)
6.05% (SD: ± 0.46) to 8.92% (SD: ± 0.56)	Wang et al. (2024)

## Omega Fatty Acids

Omega 3: Linoleic acid=1.96% (SD: $\pm 0.23$ )	El-Dakar et al., 2021
Omega3: Linolenic acid=0.04% (SD: $\pm 0.06$ )	El-Dakar et al., 2021
Omega3=0.15(%DM)	Naser El Deen et al., 2023
Omega6=1.77 (%DM)	Naser El Deen et al., 2023

## Phosphorus

1.2% (SD: $\pm 0.1$ ) (per 100g of DM)	Parodi et al., 2021
1.99% (SD: $\pm 0.190$ )	Oonincx et al., 2015
0.88 (%DM)	Newton et al., 2005
1.37% (SD: $\pm 0.08$ ) to 2.08 (SD: $\pm 0.10$ )	Wang et al., 2024

## Nitrogen

6.90 (%DM) (SD: $\pm 0.215$ )	Oonincx et al., 2015
6.9% (SD: $\pm 0.2$ )	Parodi et al., 2021

## Potassium

1.6% (SD: $\pm 0.1$ )	Parodi et al., 2021
1.16 (%DM)	Newton et al., 2005

## Amino Acids

### Alanine

6.87 ± 0.15 (Mean (g/100g) ± SD) <sup>a</sup>	El-Dakar et al., 2021
2.82±0.07 to 2.93±0.12 (Mean % amino acids ± SD)	Jiang et al., 2022
Arginine	
5.14 ± 0.03 <sup>a</sup>	El-Dakar et al., 2021
1.63±0.05 to 1.75±0.16	Jiang et al., 2022
1.77 (% amino acids)	Newton et al., 2005
Aspartic acid	
9.41 ± 0.13 <sup>a</sup>	El-Dakar et al., 2021
3.28±0.08 to 3.48±0.16	Jiang et al., 2022
Cystine	
0.21±0.03 to 0.22±0.02	Jiang et al., 2022
Glutamic acid	
10.57 ± 0.08 <sup>a</sup>	El-Dakar et al., 2021
4.12±0.09 to 4.60±0.20	Jiang et al., 2022
Glycine	
5.41 ± 0.02 <sup>a</sup>	El-Dakar et al., 2021
2.27±0.06 to 2.42±0.06	Jiang et al., 2022



Histidine

3.22 ± 0.08 <sup>a</sup>	El-Dakar et al., 2021
0.78±0.04 to 0.90±0.07	Jiang et al., 2022
0.96	Newton et al., 2005

Isoleucine

4.13 ± 0.03 <sup>a</sup>	El-Dakar et al., 2021
1.05±0.06 to 1.11±0.12	Jiang et al., 2022
1.51	Newton et al., 2005

Leucine

7.08 ± 0.04 <sup>a</sup>	El-Dakar et al., 2021
2.47±0.06 to 2.48±0.11	Jiang et al., 2022
2.61	Newton et al., 2005

Lysine

6.17 ± 0.08 <sup>a</sup>	El-Dakar et al., 2021
1.86±0.11 to 1.94±0.07	Jiang et al., 2022
2.21	Newton et al., 2005

Methionine

4.46 ± 0.04 <sup>a</sup>	El-Dakar et al., 2021
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4.01±0.21 to 4.10±0.27	Jiang et al., 2022
0.83	Newton et al., 2005
Phenylalanine	
4.90 ± 0.10 <sup>a</sup>	El-Dakar et al., 2021
1.48±0.03 to 1.58±0.08	Jiang et al., 2022
1.49	Newton et al., 2005
Proline	
11.15 ± 0.12 <sup>a</sup>	El-Dakar et al., 2021
2.01±0.03 to 2.07±0.08	Jiang et al., 2022
Serine	
4.19 ± 0.02 <sup>a</sup>	El-Dakar et al., 2021
1.80±0.04 to 1.89±0.05	Jiang et al., 2022
Threonine	
4.12 ± 0.02 <sup>a</sup>	El-Dakar et al., 2021
1.47±0.04 to 1.52±0.05	Jiang et al., 2022
1.41	Newton et al., 2005
Tryptophan	
0.59	Newton et al., 2005

Tyrosine

7.55 ± 0.03<sup>a</sup>

El-Dakar et al., 2021

2.19±0.06 to 2.46±0.17

Jiang et al., 2022

Valine

5.61 ± 0.03<sup>a</sup>

El-Dakar et al., 2021

1.50±0.07 to 1.56±0.13

Jiang et al., 2022

2.23

Newton et al., 2005

a Amino acid contents from El-Dakar et al., 2021 were determined by standard method GB 5009.124-2016 and is expressed per protein content.

**Table 3:** Heavy metal content of Black Soldier Fly larvae reared on pig slurry

	Arsenic	Cadmium	Lead	Manganese	Zinc	Selenium	Mercury	Chromium	Copper	Iron	Nickel	Reference
Mean ± SD (mg/kg; substrate dependent)	0.31 ± 0.04	0.61 ± 0.02 to 0.85 ± 0.11	1.06 ± 0.18	640.8 ± 22.4 to 974.5 ± 160.9	510.4 ± 56.5	0.33 ± 0.06 to 0.80 ± 0.09						Hoffmans et al., 2024
Mean ± SD (mg/kg)	<0.10	0.22±0.06	0.27±0.06				<0.004					Hoek-van den Hil et al., 2023
Mean ± SD (mg/kg; density dependent)	none	3.56±1.18 to 23.46±3.62	0.44±0.06 to 0.55±0.1		0.46±0.05 to 0.74±0.02			0.35±0.03 to 0.57±0.05	0.44±0.03 to 0.66±0.04			Jiang et al., 2022
mg/kg	0.30	0.24	0		538.34		0.001	25.99	521.16	1452.2	6.28	Lin et al., 2023
mg/kg  (read from graph)	27-30	2.4-3.2	3.0-3.6	700-900	380-460			2-6	100-120	800-12 00	1-3	Li et al., 2024
ppm				348	271					776		Newton et al., 2005
mg/kg	1.01	0.29						11.56				Wang et al., 2021

% accumulation	38.8%				Wang et al., 2022
mg/kg		356.2		475.9	Wu et al., 2021

**Table 4:** Potential challenges that may or currently curtail the growth of the Black Soldier fly bioconversion of pig slurry including potential avenues for future research and current unknown and under-researched areas of knowledge

Potential challenge	What don' t we know and opportunities for future research
Presence of heavy metals in insects and/or frass	<ul style="list-style-type: none"> <li>• What is the heavy metal content of different insect frasses?</li> <li>• How does heavy metal accumulation vary across slurry sourced from different farms, animal breeds, diet types etc.?</li> <li>• What factors affect bioaccumulation of heavy metals into larval tissue e.g. density?</li> <li>• How does heavy metal accumulation affect down-stream processing opportunities?</li> <li>• How can we mitigate against larval uptake of heavy metals (where appropriate)?</li> <li>• How can we appropriately utilise insect bioaccumulation of heavy metals to 'clean-up' animal wastes?</li> <li>• Can heavy metals be extracted and utilised from insects post-harvesting? Is there a market for this?</li> <li>• What is the welfare impact on the larvae?</li> <li>• What are the risks to downstream users or consumers of insect products?</li> </ul>
Presence of pathogenic bacteria or those of concern to the food industry	<ul style="list-style-type: none"> <li>• What factors affect the pathogenic load of insect larvae after consuming pig slurry?</li> <li>• How does this vary with different slurry types?</li> <li>• What affect does the presence of pathogenic bacteria have on the immune system of the larvae – what are the repercussions of this on insect growth?</li> <li>• Do insects harbour more pathogenic bacteria when reared on animal wastes?</li> <li>• What does the presence of potentially pathogenic or undesirable microbes look like before and after insect bioconversion?</li> </ul>

<p>Viral, fungal, parasite and prion contamination</p>	<ul style="list-style-type: none"> <li>• Are the pathogenic/undesirable microbes viable after processing of insect frass?</li> <li>• If necessary, what processing steps would be required to sterilise the insects and/or frass before downstream applications?</li> <li>• Majority of the work looking at the microbiome in insect larvae reared on pig slurry has concentrated on the bacterial populations but what happens to fungal and viral communities?</li> <li>• What is the biological relevance of the fungal/viral load?</li> <li>• Whilst there are no known naturally occurring prion diseases in pigs, and pigs show high resilience to infection with prions (Espinosa et al., 2020), is there risk of prion transmission or proliferation within an insect bioconversion cycle?</li> <li>• What effect does insect bioconversion have on the proliferation of parasites such as <i>Ascaris spp.</i>?</li> <li>• What additional processing would be needed to prevent land contamination with parasites? How does this compare to application of raw pig slurry?</li> </ul>
<p>Antimicrobial resistance risks and proliferation</p>	<ul style="list-style-type: none"> <li>• What effect do veterinary medicines used on farms that are biologically active in slurry have on antimicrobial resistance genes in insects and their frass?</li> <li>• What effect does the presence of detergents from room washing have on insect growth, microbial populations and antimicrobial resistance?</li> <li>• How does the level of mobile genetic elements vary across a bioconversion cycle?</li> <li>• Do Black Soldier Fly larvae act as a reservoir for antimicrobial resistance genes?</li> <li>• What is the risk of co-selection for antimicrobial resistance genes in the presence of heavy metals found in the slurry?</li> <li>• How do antimicrobial resistance genes move from slurry to insect to frass to soil to plant?</li> <li>• How can we mitigate against these risks?</li> <li>• How does the production system, farm, pig diet and stage of</li> </ul>

production affect these risks?

Accumulation of polychlorinated biphenyls (PCBs), dioxins and pharmaceuticals

- How do pharmaceuticals used on farm affect larval growth and development?
- Does insect bioconversion of pig slurry result in a higher concentration of pharmaceuticals in the larvae or insect frass?
- Larvae can show bioaccumulation of PCBs on food waste (Van der Fels-Klerx et al., 2020) but is there an accumulation of PCBs from pig slurry and what other factors affects this?

Suitability of frass as a fertiliser

- How variable is the NPK ratio of frass when insects are provided with pig slurry as a substrate?
- How does the diet of the pig influence this?
- What effect does frass application as a fertiliser have on different soil microbial communities?
- How does presence of phytotoxins influence plant growth?
- How can further processing e.g. composting or heat treatment affect their concentration?
- How does addition of frass as a fertiliser affect crop development?
- Chitosan can affect defence plant gene expression of plants (Torres-Rodriguez et al., 2021), but what other effects does the application of frass to crops have on plant gene expression?
- What is the eutrophication potential of frass compared to pig slurry?
- What is the cost benefit of frass vs pig manure when taking into account additional steps e.g. heat treatments?
- What are the greenhouse gasemissions associated with frass compared to pig slurry and inorganic fertiliser?
- How does using a mixture of traditional fertilisers and frass impact these factors?

Protein production

- Will protein from insects reared on currently non-permissible feedstocks such as pig slurry be allowed to enter the food and



feed chain?

- What safety measures need to be documented to allow this protein to be utilised?
- How can insect protein be utilised outside of consumption?
- How much insect protein could feasibly be produced from pig slurry?
- How much demand would there be for this from farmers and the public in general?

Rearing Black Soldier Fly larvae

- Black Soldier Fly larvae are a tropical species, requiring a high temperature and humidity in order for them to survive – how much energy does this require?
- How does the energy requirement change throughout the year?
- Is this sustainable through the colder months?
- How can renewable energy be used to power an insect bioconversion unit?
- What is the impact of the gasses produced from insect rearing compared to storage and spreading of raw pig slurry?
- What personal protective equipment and health and safety requirements would a farmer need in place in order to rear insects on farm?
- How should waste water generated e.g. from cleaning between batches be disposed of? Can it be safely used for irrigation?

Lack of infrastructure and knowledge

- Whilst there is research looking at rearing Black Soldier Fly larvae on pig slurry, more work is needed to standardise protocols and answer the current unknowns.
- How can we support farmers to invest in insect bioconversion facilities? Does it require incentivisation?
- What infrastructure is needed to process insect larvae and/or insect frass for downstream applications?
- How do we support the development of the insect market?

Unknown legislation,  
welfare of insects as a  
mini-livestock species

- UK legislation tightly regulates insect production and curtails use of insects reared on pig slurry
- What legislation is there to protect insect as mini-livestock?
- How might legislation change in the future?
- If insects are determined to feel pain, how will insects be harvested humanely on a large scale?
- How will differences in legislation in different countries affect trade in the industry?

Suitability of the  
feedstock for insect  
rearing

- Is pig slurry a viable option for large scale insect production?
  - How can we handle the moisture content of slurry?
  - How can we reduce the variability in the slurry produced to ensure consistent growth and development of the larvae?
  - Does pig slurry require a co-product added to maximise economic return on insect production?
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### **Figure Legends:**

**Figure 1:** A schematic of the different opportunities available to the pork industry through on-farm Black Soldier Fly bioconversion of pig slurry. Examples of subsequent downstream markets for products are provided.

**Figure 2:** A schematic of the different opportunities available to the pork industry through the use of pig slurry to generate biogas and the subsequent downstream uses.