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High-throughput Raman flow cytometry and beyond

Julia Gala de Pablo¹, Matthew Lindley¹, Kotaro Hiramatsu^{1,2,3,4}, and Keisuke Goda^{1,5,6*}

¹ Department of Chemistry, The University of Tokyo, 7-3-1 Hongo, Bunkyo-ku, Tokyo 113-8654, Japan

² Kanagawa Institute of Industrial Science and Technology, 705-1 Shimoimaizumi, Ebina, Kanagawa 243-0435, Japan

³ Research Center for Spectrochemistry, The University of Tokyo, 7-3-1 Hongo, Bunkyo-ku, Tokyo 113-0033, Japan

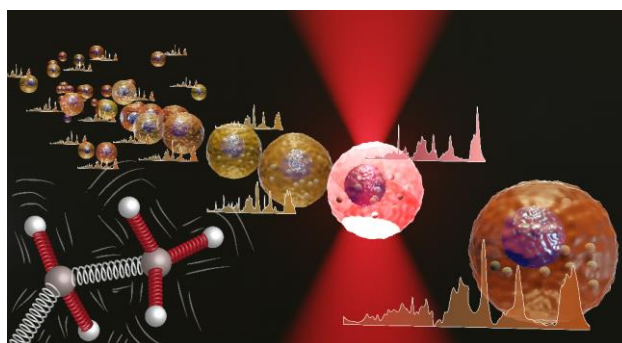
⁴ PRESTO, Japan Science and Technology Agency, 4-1-8 Honcho, Kawaguchi, Saitama 332-0012, Japan.

⁵ Department of Bioengineering, University of California, 410 Westwood Plaza, Los Angeles CA 90095, California, United States

⁶ Institute of Technological Sciences, Wuhan University, Wuchang District, Wuhan 430072, Hubei, China

CONSPECTUS

Flow cytometry is a powerful tool with applications in diverse fields such as microbiology, immunology, virology, cancer biology, stem cell biology, and metabolic engineering. It rapidly counts and characterizes large heterogeneous populations of cells in suspension (e.g., blood cells, stem cells, cancer cells, microorganisms) and dissociated solid tissues (e.g., lymph nodes, spleen, solid tumors) with typical throughputs of 1,000 - 100,000 events per second (eps). By measuring cell size, cell granularity,



and the expression of cell surface and intracellular molecules, it provides systematic insights into biological processes. Flow cytometers may also include cell sorting capabilities to enable subsequent additional analysis of the sorted sample (e.g., electron microscopy, DNA/RNA sequencing), cloning, and directed evolution. Unfortunately, traditional flow cytometry has several critical limitations as it mainly relies on fluorescent labeling for cellular phenotyping, which is an indirect measure of intracellular molecules and surface antigens. Furthermore, it often requires time-consuming preparation protocols and is incompatible with cell therapy. To overcome these difficulties, a different type of flow cytometry based on direct measurements of intracellular molecules by Raman spectroscopy, or “Raman flow cytometry” for short, has emerged. Raman flow cytometry obtains a chemical fingerprint of the cell in a non-destructive manner, allowing for single-cell metabolic phenotyping. However, its slow signal acquisition due to the weak light-molecule interaction of spontaneous Raman scattering prevents the throughput necessary to interrogate large cell populations in reasonable time frames, resulting in throughputs of about 1 eps. The remedy to this throughput limit lies in coherent Raman scattering methods such as stimulated Raman scattering (SRS) and coherent anti-Stokes Raman scattering (CARS), which offer a significantly enhanced light-sample interaction and hence enable high-throughput Raman flow cytometry, Raman imaging flow cytometry, and even Raman image-activated cell sorting (RIACS). In this Account, we outline recent advances, technical challenges, and emerging opportunities of coherent Raman flow cytometry. First, we review the principles of various types of SRS and CARS and introduce several techniques of coherent Raman flow cytometry such as CARS, multiplex CARS, Fourier-transform CARS, SRS, SRS imaging flow cytometry, and RIACS. Next, we discuss a unique set of applications enabled by coherent Raman flow cytometry, from microbiology and lipid biology to cancer detection and cell therapy. Finally, we describe future opportunities and challenges of coherent Raman flow cytometry including increasing sensitivity and throughput, integration with droplet microfluidics, utilizing machine learning techniques, or achieving in vivo

1 flow cytometry. This Account summarizes the growing field of high-throughput Raman flow cytometry and the
2 bright future it can bring.

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28 *image-activated cell sorting that achieves a high throughput of ~100 eps.*

30 **1. INTRODUCTION**

31 Flow cytometry is a powerful tool that has numerous applications in diverse fields such as microbiology,
32 immunology, virology, cancer biology, stem cell biology, and metabolic engineering^{5–9}. It rapidly counts and
33 characterizes large heterogeneous populations of cells in suspension (e.g., blood cells, stem cells,
34 microorganisms) by measuring cell size, cell granularity, and the expression of cell surface and intracellular
35 molecules with throughputs of 1,000 - 100,000 events per second (eps) – where an event is defined as a single
36 cell, a cell cluster, or a piece of cell debris detected by the system –, providing systematic insights into biological
37 processes¹⁰. It also handles solid tissues (e.g., lymph nodes, spleen, mucosal tissues, solid tumors) that can be
38 dissociated into single cells¹¹. In addition to the analysis of cell populations, the ability to sort target cells from
39 mixed populations is essential for further analysis (e.g., electron microscopy, DNA/RNA sequencing), cloning,
40 and directed evolution, as represented by fluorescence-activated cell sorting (FACS)¹². Traditionally, the
41 instrumentation of typical flow cytometers involves fluidics, optics, electronics, and data analysis¹³. Specifically,
42 multiple lasers are used to interrogate a single stream of flowing cells focused passively or actively in a capillary
43 tube or microfluidic channel, followed by the measurement of fluorescence signals from the cells by sensitive
44 photodetectors and the statistical analysis of the detected events in a multi-parametric histogram or scatter plot¹⁴.

1 Unfortunately, traditional flow cytometry has several critical limitations as it mainly relies on fluorescent
2 labeling for cellular phenotyping, an indirect measure of intracellular molecules and surface antigens (Table 1).
3 First, fluorescent probes are typically bulky and often perturb the function of small biomolecules such as
4 metabolites¹⁵. Second, fluorescent labeling is not applicable to all types of cells (e.g., bacteria, microalgae) due
5 to the unavailability or unstable binding efficiency of fluorescent probes or due to interfering autofluorescence¹⁶.
6 Third, immunofluorescent staining is remarkably difficult for labeling intracellular molecules in live cells due
7 to the low permeability of cellular membranes and also requires accounting for unwanted side effects such as
8 non-specific binding¹⁷. Fourth, while fluorescent fusion proteins allow for highly specific labeling of
9 intracellular proteins, gene transfection is required, but not available for all cell types and proteins¹⁸. Fifth,
10 without the molecular specificity provided by these labeling methods, intracellular fluorescent staining with
11 fluorescent dyes suffers from non-specific binding and low quantitative performance since it depends on the
12 difference in their chemical affinity to target biomolecules¹⁹. Sixth, the process of fluorescent labeling can be
13 laborious, costly, and time-consuming and may affect the results of time-sensitive samples²⁰. Lastly, fluorescent
14 labeling can introduce xenobiotic compounds and lead to immunogenicity, such that human cells including
15 human induced pluripotent stem cells (hiPSCs) and chimeric antigen receptor T (CAR-T) cells cannot be
16 fluorescently labeled before their injection to the human body for cell therapies^{21,22}.

17 To overcome these limitations, a different type of flow cytometry based on direct measurements of intracellular
18 molecules by Raman spectroscopy, or “Raman flow cytometry” for short, has emerged²³ (Table 1). The principle
19 of Raman spectroscopy is the inelastic scattering of incident photons by molecular vibrations so that it can be
20 used to probe single live cells via intracellular molecular vibrations without the need for fluorescent labeling.
21 Since Raman flow cytometry directly interrogates intracellular molecules in a label-free manner, it is free from
22 the aforementioned limitations associated with fluorescent labeling. Moreover, the narrow spectral features of
23 Raman flow cytometry offer much richer cellular information than traditional flow cytometry which only
24 provides up to several colors (contrasting fluorophores) due to their spectral overlap²⁴. While Raman flow
25 cytometry holds the promise of large-scale label-free cell analysis, the slow signal acquisition of Raman
26 spectroscopy due to the weak light-molecule interaction of spontaneous Raman scattering (RS) results in typical
27 throughputs below 1 eps (Figure 1a), preventing the interrogation of large cell populations²⁴.

28 The remedy to this throughput limit lies in coherent Raman scattering (CRS) methods²⁴, which significantly
29 enhance light-sample interaction and allow higher throughput than spontaneous RS (Table 1, Figures 1b-1d).
30 CRS methods utilize strong laser pulses, called “pump” and “Stokes”, to create a phase coherence in molecular
31 vibrations along the optical path. The Raman-scattered light from these coherently driven molecules adds up
32 constructively, producing several orders of magnitude stronger signals than spontaneous RS measurements²⁵.
33 The higher signal level of CRS is employed to reduce the spectral acquisition time from ~1 s orders of
34 spontaneous Raman to ~1 ms and even ~1 μ s orders, facilitating applications such as video-rate Raman imaging²⁶
35 and high-throughput Raman flow cytometry. Specifically, two approaches to CRS dominate the current practice:
36 stimulated Raman scattering (SRS)²⁷ (Figure 1b) and coherent anti-Stokes Raman scattering (CARS)²⁵ (Figure
37 1c). In fact, several papers about the experimental demonstration of high-throughput Raman flow cytometry
38 based on SRS and CARS have been reported^{1-4,28-31}.

39 In this Account, we outline recent advances, technical challenges, and emerging opportunities of coherent Raman
40 flow cytometry for high-throughput analysis. First, we review the principles of various types of SRS and CARS
41 and introduce several techniques of coherent Raman flow cytometry. Next, we discuss a unique set of
42 applications enabled by coherent Raman flow cytometry. Finally, we describe future opportunities and
43 challenges of coherent Raman flow cytometry.

44

2. COHERENT RAMAN SCATTERING FOR RAMAN FLOW CYTOMETRY

In CRS, incident photons can scatter to lower frequencies (Stokes scattering) or to higher frequencies (anti-Stokes scattering). The magnitude of this frequency shift identifies molecular vibrational energy levels in the sample and is reported as a spectrum in units of cm^{-1} . The two most relevant regions of the spectrum for cell analysis are the “fingerprint” region ($500\text{-}1800\text{ cm}^{-1}$) and the “high-wavenumber” region ($2800\text{-}3800\text{ cm}^{-1}$), with a spectral “silent” region ($1800\text{-}2800\text{ cm}^{-1}$) in between³². Raman spectra identify small molecules with high specificity, but lose specificity among large biomolecules with repeated functional groups, such as proteins and nucleic acids. The silent region, empty of Raman signals from biomolecules, is excellent for labelling schemes using probes containing deuterium bonds and alkynes³³.

Since the first demonstration of SRS in 1962³⁴ and CARS in 1965³⁵, both methods have been optimized to a wide range of applications. For Raman flow cytometry this optimization consists of balancing trade-offs between resolution, bandwidth, and throughput: molecular information grows with increases in resolution and bandwidth while throughput decreases. Current SRS and CARS spectrometers typically use pulsed lasers to interact with the sample, with pulse widths in the ps or fs range (Figures 1b-1d). Short pulses have a high photon intensity, necessary to drive CRS processes, while minimizing laser-induced thermal damage³⁶. Additionally, the spectral width of a laser is inversely related to its pulse width, such that a short pulse width enables single-pulse broadband measurement. This eliminates the need to scan the laser frequency, which is typically too slow for high-throughput measurement. As an additional consideration, CRS methods require a tight beam focus to produce a signal, resulting in a small acquisition volume at the beam focus relative to cell size. While this brings high intracellular spatial resolution, it also necessitates spatial beam scanning for imaging or whole-cell measurement. A brief description of CRS methods follows, with a focus on work relevant to high-throughput Raman flow cytometry.

2.1. Stimulated Raman scattering (SRS)

In SRS, pump and Stokes photons from separate laser sources are combined to drive vibrational excitation in the sample³⁷. This stimulated process annihilates a pump photon and creates a second Stokes photon when the difference in photon energy matches a vibrational transition energy in the sample (Figure 1b). Molecular vibrations are detected as a loss in photon count (stimulated Raman loss; SRL) in the pump beam or as a gain in photon count (stimulated Raman gain; SRG) in the Stokes beam. These signals are quite small and can be overwhelmed by detector noise, such that one beam is modulated in time and lock-in-amplification is employed to facilitate detection. Generally, SRS spectra are produced by scanning the optical frequency between pump and Stokes lasers. Alternatively, using a broadband laser to provide one beam can cover the desired spectral range in a single pulse, eliminating the need of scanning the laser. Broadband SRS produces a spectrum every 5 - 300 μs ^{31,38}. Even shorter acquisition times can be realized with careful management of the trade-off between bandwidth and temporal resolution. For example, Wakisaka *et al.* demonstrated SRS using a synchronized pair of pulsed lasers, where pump pulses were entrained with wavelength-switchable Stokes pulses, achieving high-contrast four-color SRS of cellular biomolecules at an acquisition time of just $\sim 630\text{ ns}$ ³⁹ per spectrum.

2.2. Coherent anti-Stokes Raman scattering (CARS)

In CARS, pump and Stokes pulses first drive a vibrational coherence within the sample. This vibrational coherence is then interrogated by a probe pulse, with probe photons scattering inelastically off the driven vibrations to receive an anti-Stokes (blue) shift (Figure 1c). The magnitude of this shift corresponds to the energy of the vibrational transition and has the benefit of spectrally separating the signal light from the laser-driven fluorescence emission of the sample, which is generally red-shifted. Several CARS techniques have been implemented for high-throughput biological measurement, with some achieving broadband spectra at a sub-ms

1 repetition rate^{40,41}. However, a persistent challenge in these frequency-domain CARS techniques is their
2 susceptibility to non-resonant background (NRB). The intense laser pulses used to drive the CARS process also
3 induce non-resonant light-matter interactions within the sample, which provide a strong spectral background of
4 anti-Stokes-shifted probe light. Significant efforts have gone towards experimental designs and analysis
5 techniques that remove this distortion⁴²⁻⁴⁴. Alternatively, as NRB has a short lifetime (\sim fs) in comparison with
6 the coherence lifetime (\sim ps) of molecular vibrations⁴⁵, it can be largely avoided by delaying the arrival of the
7 probe pulse until pump-driven NRB has subsided⁴⁶. This is neatly accomplished by Fourier-transform CARS
8 (FT-CARS)⁴⁷, which employs an interferometric pump-probe measurement scheme where probe light is delayed
9 to interact with the sample after the pump-driven NRB decay (Figure 1d). By combining the FT-CARS scheme
10 with a lab-built ultrafast interferometer, NRB-free and fingerprint-region-spanning Raman spectra can be
11 produced within 42 μ s^{48,49}.

12 13 **2.3. Comparison between SRS and CARS**

14 Although the information provided by SRS and CARS is identical in principle, these methods are used
15 differently, depending on the application. A notable advantage of SRS is the absence of the non-resonant
16 background, which makes the measured signal proportional to the concentration of the molecules. On the other
17 hand, detection of SRS signals requires a highly stable pulse source in combination with a lock-in amplifier or
18 tuned amplifier (TAMP). This makes broadband SRS measurement, especially in the fingerprint region, more
19 technically challenging than broadband CARS measurement because the use of stable broadband light sources
20 and multi-channel lock-in amplifiers or a TAMP array necessitates the development of a highly customized
21 system with non-commercially available components.

22 23 **3. TECHNIQUES OF COHERENT RAMAN FLOW CYTOMETRY**

24 Common among all coherent Raman flow cytometry techniques is the need to flow cells through the optical
25 interrogation region at high rates. This is generally achieved using microfluidics, where a sample of suspended
26 cells is pumped through a microcapillary or microchannel in a glass or polymer device, with channel cross-
27 sections typically of tens-to-hundreds of micrometers. To increase throughput and measurement reproducibility,
28 the cells may be focused by hydrodynamic or acoustic forces so that they flow singly and at constant velocity
29 through the optical interrogation region⁵⁰. Following the interrogation, the cells flow through an on-chip outlet.
30 To meet needs such as rare-cell isolation and cell-line purification, setups incorporate on-chip sorting
31 technology, where cells are sorted in real time to collection and waste channels according to features in their
32 Raman spectra^{4,24}. Here we review the technical characteristics of the coherent Raman flow cytometry
33 techniques reported in the literature to date.

34 35 **3.1. CARS flow cytometry**

36 CARS flow cytometry was first demonstrated by Wang *et al.* in 2008²⁸, by coupling a CARS microscope with a
37 polydimethylsiloxane (PDMS) microfluidic channel and syringe pumps (Figure 2a). PDMS, often a challenge
38 for spontaneous Raman applications due to its strong background, had no CARS background, thanks to the high
39 confocality of CRS processes. The microfluidic device consisted of a 200 μ m x 60 μ m channel with
40 hydrodynamic cell focusing. The optical system incorporated two temporally overlapped 5 ps pulse lasers. The
41 center frequencies of the lasers were offset to provide a spectral difference of \sim 2840 cm^{-1} between pump and
42 Stokes pulses necessary for the measurement of CH-stretching in the high-wavenumber region. Photomultiplier
43 tubes detected the CARS signal in both the forwards- and backwards-scattering directions. Cell measurement
44 was performed at a single spectral point in the CH-stretching region. Spatially scanning the laser focal spot

1 perpendicular to the flow direction produced CARS intensity images and sizing the cells under flow. Wang *et al.* calculated a maximum potential throughput of 100 eps in their setup for distortion-free CARS imaging²⁸.

3.2. Multiplex CARS flow cytometry

5 CARS flow cytometry progressed from single-frequency to broadband spectral measurement with the work of
6 Camp *et al.* in 2011 (Figure 2b)³⁰. In this work, they developed a technique called multiplex CARS (MCARS),
7 which utilized a broadband coherent light source to provide Stokes photons. This setup was capable of exciting
8 all Raman modes from 1200 to 3100 cm^{-1} , ranging from the upper fingerprint and silent to the lower high-
9 wavenumber regions, with each CARS pulse, negating the need for frequency scanning and enabling broadband,
10 high-throughput measurement. The incorporated microfluidic chip was commercially purchased and utilized
11 sheath flow for hydrodynamic cell focusing. As a proof-of-concept demonstration, they measured yeast cells in
12 flow at a throughput of up to 100 eps, limited by detector design. Based on the sensitivity of their flow cytometer,
13 Camp *et al.* extrapolated a throughput of up to 10,000 eps to be possible following modifications to the detector³⁰.

3.3. FT-CARS flow cytometry

14
15 In 2019, Hiramatsu *et al.* demonstrated the first high-throughput Raman flow cytometry spanning the fingerprint
16 region (Figure 2c)¹. This work utilized a mode-locked 750-950 nm femtosecond pulse laser coupled with a rapid-
17 scan Michelson interferometer to produce NRB-free FT-CARS spectra spanning 400 - 1600 cm^{-1} with a spectral
18 resolution of 20 cm^{-1} . The microfluidic chip consisted of a 300 μm x 200 μm (width x height) main channel,
19 etched from a silicon layer sandwiched between glass layers⁵¹. Acoustic focusing of the cells was achieved using
20 a piezoelectric transducer attached to the microfluidic chip and driven with a ~ 3.6 MHz sine wave. This created
21 a two-dimensional standing wave parallel to the channel cross-section throughout the channel volume. As cells
22 flowed, they focused at the standing-wave node at the channel center. The authors demonstrated throughputs of
23 up to ~ 1500 eps with a static beam focus. Importantly, the high spectral resolution of the flow cytometer allowed
24 isotope-sensitive measurement, with stable isotope carbon substitution used to track longitudinal metabolic
25 dynamics¹.

3.4. SRS flow cytometry

26
27
28 SRS flow cytometry was first demonstrated by Zhang *et al.* in 2017 (Figure 2d)³¹. Their setup consisted of an
29 SRS spectrometer that utilized broadband pump and narrowband Stokes pulses. The spectrometer measured SRL
30 in the pump beam with a 32-photodiode pixel array with a spectral acquisition time of 5 μs . This allowed
31 broadband SRS measurement of 32 spectral points across its 200 cm^{-1} bandwidth with a spectral resolution of
32 20 cm^{-1} , making it ideal for measuring CH-stretch in the high-wavenumber region. The flow channel consisted
33 of a capillary tube with an inner diameter of 70 μm with no cell focusing. They demonstrated a throughput of
34 ~ 540 eps although they estimated only 16% of the flowed cells passed through the measurement region.³¹

3.5. SRS imaging flow cytometry

35
36
37 Although technically more challenging, imaging flow cytometry has the advantage of adding morphological
38 information to the molecular-vibrational information. SRS imaging flow cytometry was first demonstrated by
39 Suzuki *et al.* in 2019 (Figure 3e)³. This setup used fast-wavelength switching optics to rapidly cycle Stokes
40 pulses between four colors, allowing the SRS imaging flow cytometer to measure four spectral points across the
41 high-wavenumber region from 2800 to 3100 cm^{-1} at a high rate of 210 ns per spectrum. The glass-silicon-glass
42 microfluidic device consisted of a 200 μm square channel with acoustic cell focusing. Two-dimensional imaging
43 was accomplished by rapid resonant galvanometric beam scanning in the direction perpendicular to the flow,
44

1 allowing metabolic imaging of the cells. Maximum throughputs ranged between ~35 eps for microalgae and 140
2 eps for human cells³.

3 4 **3.6. SRS image-activated cell sorting**

5 The first demonstration of Raman image-activated cell sorting was reported by Nitta *et al.* in 2020 (Figure 3e)⁴.
6 Directly expanding on the 2019 work of Suzuki *et al.*, Nitta *et al.* implemented sorting microfluidics controlled
7 by real-time intelligent image analysis into the earlier SRS imaging flow cytometer. The sorting chip
8 accommodated two reservoirs located after the measurement region and connected to both sides of the flow
9 channel. Piezoelectric actuators mounted atop the reservoirs operated in a push-pull configuration to squirt a jet
10 of flow media across the channel, pushing or pulling target cells into side channels connected to the sorting
11 outlet, with the center channel connected to waste⁵¹. Modification to the optics and detector were also made,
12 with galvanometric beam scanning discarded in favor of a line-focus beam profile (24 μm x 1 μm, orthogonal
13 to the flow) through which the cells passed. Detection was accomplished with a 24-pixel photodiode array. This
14 change in detection scheme helped minimize image reconstruction time compared to the previous SRS imaging
15 flow cytometer, a necessity for high-throughput sorting based on image analysis. Both real-time image analysis
16 and sort control were performed with a custom-made hybrid FPGA-CPU infrastructure, essential for fast real-
17 time generation of images, image analysis, decision-making, and sorting. Cells were sorted at a rate of ~100 eps
18 based on the spectral and morphological information in their four-color SRS images. This constituted an increase
19 of a few orders of magnitude in both information content and throughput compared to previous sorting methods,
20 which sorted at 1 eps at best for spectrum-based automated sorters²⁴.

21 22 **4. APPLICATIONS OF COHERENT RAMAN FLOW CYTOMETRY**

23 A current challenge in cell biology is understanding the heterogeneity of individual cells. With the rise of single-
24 cell next-generation sequencing techniques, single-cell analysis using genomics, epigenomics, transcriptomics,
25 and proteomics has become widely available⁵². However, genomic and proteomic information, although
26 essential, is incomplete without metabolomics. Current metabolomic approaches comprise mass spectroscopy
27 (MS), nuclear magnetic resonance (NMR), and Raman spectroscopy. Single-cell MS techniques allow the
28 measurement of hundreds of metabolites with high precision⁵³. However, MS is destructive, hindering technique
29 integration, longitudinal single-cell studies, and additional downstream analysis. NMR is non-destructive, but
30 inherently slow⁵⁴. On the other hand, fluorescence detection allows for high-throughput analysis, but often
31 requires labels that may possess toxicity and interfere with cell homeostasis. For metabolomics to catch up with
32 the other -omics, a high-throughput non-destructive technique is greatly needed. Raman spectroscopy is
33 attractive for biological applications given its non-destructive, label-free, high-resolution nature. High-
34 throughput Raman spectroscopy unlocks a plethora of new experiments to better understand the heterogeneous
35 nature of single-cell populations, from single-cell analysis of microalgae¹⁻⁴ to marker-free cancer detection³.
36 Here we discuss the main biological questions addressed by coherent Raman flow cytometry and extrapolate
37 future biological questions that this novel approach could help elucidate.

38 39 **4.1. Microbiology**

40 Microalgae, yeast, and bacteria are resilient and can accumulate metabolites to high concentrations, making them
41 ideal metabolomics model systems. In 2017, Zhang *et al.* detected single *Staphylococcus sp.* cells under flow
42 using the high-wavenumber region, nonetheless the absence of microfluidic focusing meant only a small
43 percentage of the bacteria could be detected³¹. Camp *et al.* reported high-throughput Raman flow cytometry of
44 *Saccharomyces cerevisiae* cells, distinguishing two yeast subpopulations by both forward scattering and Raman
45 spectrum³⁰ (Figure 3a). This approach only acquired eight spectral points over the whole spectra, detecting broad

1 changes in the high-wavenumber region and the fingerprint region³⁰. At a higher resolution, Hiramatsu *et al.*
2 reported a high-throughput FT-CARS Raman flow cytometry platform probing single *Haematococcus lacustris*
3 and *Euglena gracilis* cells (Figure 3b)¹. The system was sensitive to chlorophyll and carotenoid astaxanthin,
4 whose signals were enhanced via the resonant Raman effect, as well as the $\beta(1-3)$ -polysaccharide paramylon.
5 The use of ¹³CO₂ allowed exploring the longitudinal dynamics of astaxanthin production of *H. lacustris*, by
6 analyzing the shift of the main astaxanthin Raman band due to isotope substitution¹. The same system was used
7 to investigate the paramylon metabolism of *E. gracilis* (Figure 3c).² Suzuki *et al.* performed multicolor imaging
8 SRS Raman flow cytometry in the high-wavenumber region, detecting lipids, paramylon, and chlorophyll in *E.*
9 *gracilis* cells. The single-cell SRS images allowed morphological classification by a neural network, showing
10 >99% classification accuracy after 0, 10, and 58 days of growth (Figure 3d)³. Nitta *et al.* conducted SRS image-
11 activated cell sorting of multiple microalgal species. *E. gracilis* cells grown in media containing ¹²C and ¹³C
12 showed shifted paramylon peaks. Live-cell sorting was demonstrated sorting ¹³C paramylon-rich *E. gracilis* cells
13 from a mixed ¹²C/¹³C population and confirmed using FACS. Additionally, rare super-lipid-rich mutants were
14 isolated and cloned from plasma mutated *Chlamydomonas sp.* KC4 cells, showing promising applications of
15 high-throughput Raman cell sorting for directed evolution or selective breeding (Figure 3e)⁴.

16 17 **4.2. Lipid biology**

18 The strongest Raman band from biological samples, other than the OH-stretching water band at 3420 cm⁻¹, lies
19 in the high-wavenumber region (2800 - 3200 cm⁻¹) and is comprised primarily of CH-stretching. Lipids are rich
20 in CH bonds, and multiple studies have targeted adipocytes for this reason. For example, Wang *et al.* used their
21 CARS flow cytometer to analyze the ν_s CH₂-vibration band at 2840 cm⁻¹ for detecting and sizing mammary
22 tissue mouse adipocytes (Figure 4a)²⁸. Similarly, Zhang *et al.* targeted the region between 2900 and 3100 cm⁻¹
23 with their multiplex SRS flow cytometer³¹, acquiring spectra from differentiated and non-differentiated 3T3-L1
24 murine adipocytes (Figure 4b). These cells show fibroblast morphology in the non-differentiated state and
25 accumulation of lipids in lipid droplets after insulin-induced differentiation. Zhang *et al.* showed differences
26 based on the 2940 and 2850 cm⁻¹ bands, with clustering between the two groups³¹. Likewise, Nitta *et al.* used
27 their Raman image-activated cell sorter to track lipids and proteins during the differentiation of 3T3-L1
28 embryonic mouse cells towards adipocyte-like cells. Specifically, they demonstrated a 3.8x enrichment of lipid-
29 droplet-rich cells via cell sorting, with 74% of the cells in the sorted channel possessing lipid droplets compared
30 to just 20% of the cells in the unsorted channel (Figure 4c)⁴.

31 32 **4.3. Cancer detection**

33 The past two decades have seen an increasing interest in the development of liquid biopsy techniques for the
34 detection of circulating tumor cells (CTCs) in blood⁵⁵. CTCs, discovered in 1869, are cells that have entered
35 blood vessels from a primary tumor, circulate in the body, and can lead to the development of secondary
36 metastases at distant locations. They appear in the blood at concentrations of 1-10 CTCs per mL of blood. The
37 detection of CTCs holds promise for monitoring cancer progression and determining therapeutic strategies.
38 However, the expression of the cell surface glycoprotein conventionally used as a biomarker for fluorescence
39 detection, epithelial cell adhesion molecule (EpCAM), can disappear through the epithelial-to-mesenchymal
40 transition⁵⁵. Therefore, it is important to detect and enumerate CTCs in blood at high throughput without the
41 need for fluorescent labeling. Coherent Raman flow cytometry is suitable for addressing this need. For example,
42 Suzuki *et al.* used multicolor SRS imaging Raman flow cytometry to acquire four different Raman bands in the
43 CH-stretching region (2860, 2910, 2937, and 3040 cm⁻¹) for cancer detection (Figure 4d). They showed the
44 system capabilities on a liquid biopsy model system, with >93% accuracy on the classification of red blood cells,
45 Jurkat cells, HT29 cells, and peripheral blood mononuclear cells. Furthermore, they demonstrated accurate

1 detection of spiked cancer cells in lysed blood, showing the potential of high-throughput label-free liquid
2 biopsy³.

3 4 **4.4. Cell therapies**

5 By virtue of its ability to evaluate cells in a high-throughput and label-free manner, coherent Raman flow
6 cytometry is highly effective for screening cells such as those used in cell therapy. Specifically, human induced
7 pluripotent stem cells (hiPSCs) and CAR-T cells cannot be fluorescently labeled before injecting them to the
8 human body as therapeutic agents because fluorescent labeling can lead to immunogenicity and introduce
9 xenobiotic compounds^{21,22}. Nitta *et al.* imaged naïve and primed hiPSCs under flow showing differences in the
10 localization of carbohydrate and proteins⁴. An increased carbohydrate content in primed hiPSCs was confirmed
11 with SRS microscopy as a biomarker for the primed state (Figure 4e).

12 13 **5. FUTURE OPPORTUNITIES AND CHALLENGES OF COHERENT RAMAN FLOW** 14 **CYTOMETRY**

15 Coherent Raman flow cytometry has shown versatility for single-cell studies. However, challenges remain,
16 including increasing sensitivity, throughput, and sorting capabilities. Additionally, further integration with
17 advanced techniques such as droplet microfluidics and machine learning could increase the range of applications
18 of the current platforms. Their sensitivity to isotope-labelled molecules make coherent Raman flow cytometry a
19 good approach for finding metabolically active cells from large cell populations with minimal effects on cell
20 metabolism. Future clinical applications could include *in vivo* measurement capabilities given its non-destructive
21 nature. Here we discuss these future opportunities and technical challenges.

22 23 **5.1. Toward higher sensitivity**

24 The biggest challenge in Raman flow cytometry is its low sensitivity compared to fluorescence flow cytometry,
25 where the detection of biomolecules at the level of 100 molecules/cell is routinely performed with throughputs
26 higher than 100,000 eps, with the caveat that suitable fluorescence probes are available for the target molecules.
27 On the other hand, the detection limit of Raman spectroscopy is on the molar to millimolar level⁵⁶, which is
28 orders of magnitude less sensitive than fluorescence detection. Consequently, Raman flow cytometry generally
29 targets concentrated metabolites such as lipids, proteins, and carbohydrates. For instance, Suzuki *et al.* and Nitta
30 *et al.*'s Raman imaging flow cytometry and sorting have been major achievements for Raman flow cytometry,
31 but are limited to a 4-color detection targeting the high-wavenumber region. Fingerprint Raman flow cytometry
32 and sorting are yet to be reported. Additionally, fingerprint analysis of mammalian cells is still out of reach for
33 Raman flow cytometry methods due to the generally weaker signal of mammalian cells in this region. Unlocking
34 Raman flow cytometry in the fingerprint region would allow for nucleic acid, carbohydrates, proteins, and lipids
35 discrimination, challenging when using only the high-wavenumber information. To overcome this limitation,
36 different methods for enhancing the detection sensitivity of Raman spectroscopy have been proposed and
37 demonstrated for both spontaneous and CRS. For CRS, it has been reported that the sensitivity can be enhanced
38 by using heterodyne detection^{42,57-60}, polarization-selective measurements^{58,59}, and pulse shaping⁶⁰, all
39 promising approaches for Raman flow cytometry. Alternatively, the use of Raman tags can enhance the
40 sensitivity down to the micromolar level with electronic resonance enhancement⁶¹. Although this approach
41 sacrifices the label-free nature of Raman flow cytometry, it has the potential to beat the color barrier in
42 conventional fluorescence flow cytometry thanks to the narrow width of Raman bands⁶¹.

43 44 **5.2. Toward higher analysis throughput**

1 The throughput of the reported Raman flow cytometers is on the order of 100 - 1,000 eps^{1,31}, still a few orders
2 of magnitude lower than that of commercially available fluorescence flow cytometers (~100,000 eps).
3 Unfortunately, increasing throughput simply by increasing the flow speed would not be effective because it
4 would sacrifice Raman detection sensitivity. Smart integration of microfluidics and optics is necessary for
5 reducing dead time during which no cell is interrogated. Deblurring techniques developed in the context of
6 imaging flow cytometry, such as the virtual-freezing method⁶², will be useful to increase the effective signal
7 integration time without compromising the flow rate. Also, microfluidic focusing improvements can be
8 implemented to increase the efficiency of the flow cytometry measurements. Alternatively, throughput can be
9 increased by using parallel microfluidic devices combined with wide-field sensing, which has already been
10 applied to high-throughput fluorescence imaging flow cytometry^{63,64}. In the case of Raman spectroscopy, a
11 combination of parallel fluidics with multi-focus Raman detection⁶⁵ could increase throughput by an order of
12 magnitude.

13 14 **5.3. Toward higher sorting throughput**

15 The highest sorting throughput in Raman flow cytometry to date is about 100 eps⁴. For realizing higher sorting
16 throughput, in addition to the enhancement of Raman detection sensitivity as described above, seamless
17 integration of optics, microfluidics, and signal processing is needed. Specifically, for coherent Raman-activated
18 cell sorting, spectral acquisition and sorting decision-making need to be completed in less than ~1 ms. On the
19 microfluidics side, reduction of the sorting window is crucial for realizing high throughput without
20 compromising sorting purity and yield⁴. Surface acoustic waves, dielectrophoresis, and membrane pumps have
21 been reported as cell sorting methodologies. Recently, cell sorting with the use of laser-induced cavitation
22 bubbles demonstrated an unprecedentedly narrow sorting window down to ~10 μm at a flow speed of 1 m/s⁶⁶.
23 Additionally, some sorting methods can compromise cell viability⁶⁷. An appropriate sorting method should be
24 chosen based on target-cell characteristics.

25 26 **5.4. Integration with droplet microfluidics**

27 Droplet microfluidics allows compartmentalization of the target cells in tens to hundreds of micrometer water-
28 in-oil droplets⁶⁸. Droplets can be easily sorted using dielectrophoresis and are a promising approach for Raman-
29 activated cell sorting. A notable advantage of using microdroplets in cell sorting is within-droplet culturing of
30 the sorted cells under an isolated environment, enabling the analysis of cellular secretion and proliferation
31 ability⁶⁹. For example, Isozaki *et al.* demonstrated high-throughput (>1,000 eps) sorting of large (>100 pL)
32 droplets with a sequentially addressable dielectrophoretic array⁶⁸. Large-droplet sorting enables long-term
33 monitoring of cells based on various phenotypes such as their growth rate. Spontaneous Raman-activated droplet
34 sorting with a throughput of about 2 eps for label-free screening based on yeast enzyme function was
35 demonstrated⁷⁰. Combining droplet microfluidics and coherent Raman flow cytometry is expected to
36 significantly enhance the throughput of Raman-activated droplet sorting.

37 38 **5.5. Integration with machine learning**

39 The interpretation of spectral data obtained in Raman flow cytometry has generally been based on Raman
40 intensity at specific Raman shifts^{1,4,31} primarily because the cellular spectral and spatial features are not very
41 complicated. Although Raman-intensity-based analysis works well for the quantification of relatively small
42 molecules with distinct spectral profiles such as metabolites, the differences in spectral signatures for different
43 types of cells are often subtle, making Raman-intensity-based analysis insufficient. Recently, machine-learning
44 based analysis has proven to be a powerful tool for the discrimination of close cell types⁷¹. As the machine-
45 learning approach requires the preparation of large amounts of training data for reliable classification, integration

1 of machine learning methods and high-throughput Raman flow cytometry datasets is expected to boost the
2 accuracy of Raman-based cell type classification.

3 4 **5.6. In vivo flow cytometry**

5 So far, Raman flow cytometry has been performed *ex vivo*, with cells extracted from the human body and
6 measured in an artificial flow stream. However, in hematological applications, direct *in vivo* flow cytometry of
7 blood cells is desirable to minimize potential error and bias associated with sample preparation and time-
8 dependent measurement. *In vivo* Raman flow cytometry, in which signals from bloodstream cells are measured,
9 is a promising alternative to *ex vivo* analysis⁷². For example, single-color *in vivo* Raman imaging flow cytometry
10 with SRS has been demonstrated for detecting red blood cells flowing in a thin mouse ear capillary – with a
11 typical thickness of a few hundred micrometers⁷³. For its application to blood vessels at different locations,
12 however, deeper optical penetration depth is necessary. A technical challenge in deep-tissue imaging is
13 wavefront distortion, which is detrimental for nonlinear Raman signal generation because it lowers photon flux
14 at the interrogation point. Though adaptive optics have proven to be a powerful method for compensating
15 wavefront distortion in fluorescence imaging⁷⁴, its application to nonlinear Raman imaging is not straightforward
16 because it necessitates the precise control of two wavefronts (pump and Stokes) that may be spectrally broadband.
17 Alternatively, Raman flow cytometry could make use of the recently demonstrated deep-tissue nonlinear Raman
18 imaging techniques using Bessel beams, whose beam profile is less affected by diffraction in biological tissues⁷⁵.

19 20 **6. CONCLUSIONS**

21 The integration of the state-of-the-art CRS and microfluidics technology has enabled high-throughput single-
22 cell analysis in a label-free manner. SRS and CARS have been the main CRS techniques used in Raman flow
23 cytometry. During the last decade, new Raman flow cytometry techniques have arisen such as MCARS, FT-
24 CARS, SRS imaging flow cytometry and SRS imaging cell sorting. As a platform, microfluidics with
25 hydrodynamic and acoustic focusing have improved the single-cell acquisition, and coherent Raman flow
26 cytometry has enabled label-free biological applications such as microbial screening, cell differentiation tracking
27 or cancer detection. Despite progress in the field, challenges remain in the improvement of sensitivity, spectral
28 resolution and bandwidth, cell flow focusing and dead time, and real-time decision making/machine learning
29 integration. Due to the multidisciplinary nature of Raman flow cytometry, these challenges will be tackled by
30 innovations in different areas including laser science, photonics, microfluidics, computer science, molecular
31 engineering, and biomedicine. As a growing field, high-throughput Raman flow cytometry and Raman-activated
32 cell sorting are promising techniques for label-free metabolic analysis of single cells.

33 34 **AUTHOR INFORMATION**

35 **Corresponding Author**

36 * Keisuke Goda – ORCID iD: <https://orcid.org/0000-0001-6302-6038> E-mail: goda@chem.s.u-tokyo.ac.jp

37 38 **Authors**

39 Julia Gala de Pablo – ORCID iD: <https://orcid.org/0000-0003-0557-9632>

40 Matthew Lindley – ORCID iD: <https://orcid.org/0000-0002-8164-8479>

41 Kotaro Hiramatsu – ORCID iD: <https://orcid.org/0000-0003-0767-019X>

42 43 **Author Contributions**

44 The manuscript was written through contributions of all authors. All authors have given approval to the final
45 version of the manuscript.

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2 **Notes**

3 Keisuke Goda is a shareholder of CYBO and Cupido. The other authors declare no competing financial interest.
4

5 **Biographies**

6 Julia Gala de Pablo obtained her Ph.D. degree in physics from the University of Leeds in 2019 and is a
7 postdoctoral fellow of the Japan Society for the Promotion of Science (JSPS) working at the University of Tokyo.

8 Matthew Lindley obtained his M.S. degree in chemistry from the University of Tokyo in 2018 and is a Ph.D.
9 student in the Department of Chemistry at the University of Tokyo.

10 Kotaro Hiramatsu obtained his Ph.D. degree in chemistry from the University of Tokyo in 2016 and is an
11 assistant professor in the Department of Chemistry at the University of Tokyo.

12 Keisuke Goda is a professor in the Department of Chemistry at the University of Tokyo in Japan, an adjunct
13 professor at the Institute of Technological Sciences at Wuhan University in China, and an adjunct professor in
14 the Department of Bioengineering at the University of California, Los Angeles in the United States of America.
15 He obtained a B.S. degree from the University of California, Berkeley in 2001 and a Ph.D. degree from
16 Massachusetts Institute of Technology in 2007, both in physics. After several years of work at California Institute
17 of Technology and the University of California, Los Angeles, he joined the University of Tokyo in 2012.

18
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


























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- 26

1 **FIGURES**

2

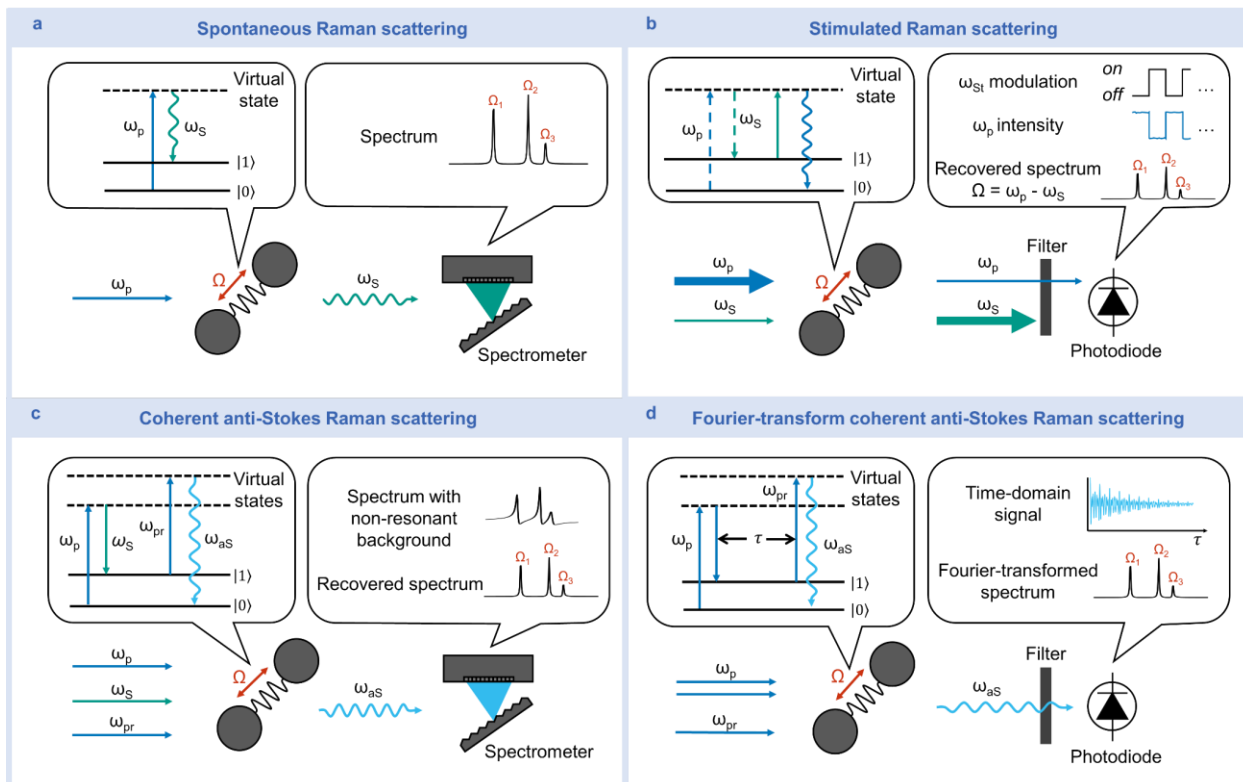
3 **Table 1:** Comparison of fluorescence flow cytometry, spontaneous Raman flow cytometry, and coherent Raman
 4 flow cytometry.

	Information content	Quantitativeness	Throughput	Molecular specificity	Sensitivity	Interference with biological function	Inmunogenicity	Cytotoxicity	Cell sorting functionality
Fluorescence flow cytometry	 up to 12	 High	 10,000 eps	 Fluorescence	 1 nM - 1 μM	 Label dependent	 Label dependent	 Label dependent Photo dependent	 Commercial
Spontaneous Raman flow cytometry	 Multivariate	 Calibration required	 1 eps	 Molecular vibrations	 1 mM	 None: Label free	 None: Label free	 Photo dependent	 Low throughput
Coherent Raman flow cytometry	 Multivariate	 Calibration required	 100 eps	 Coherent molecular vibrations	 1-10 mM	 None: Label free	 None: Label free	 Photo dependent	 Limited reports

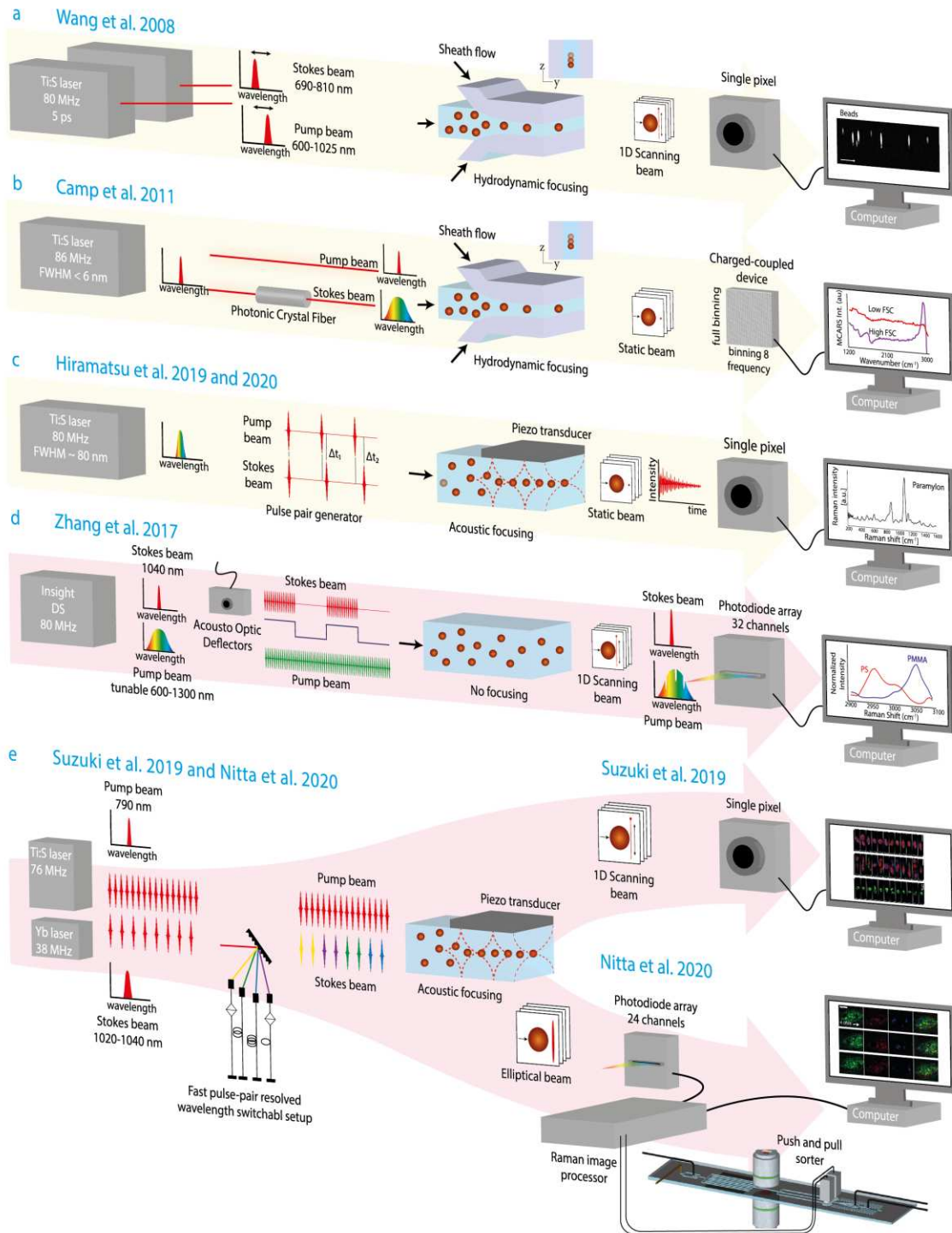
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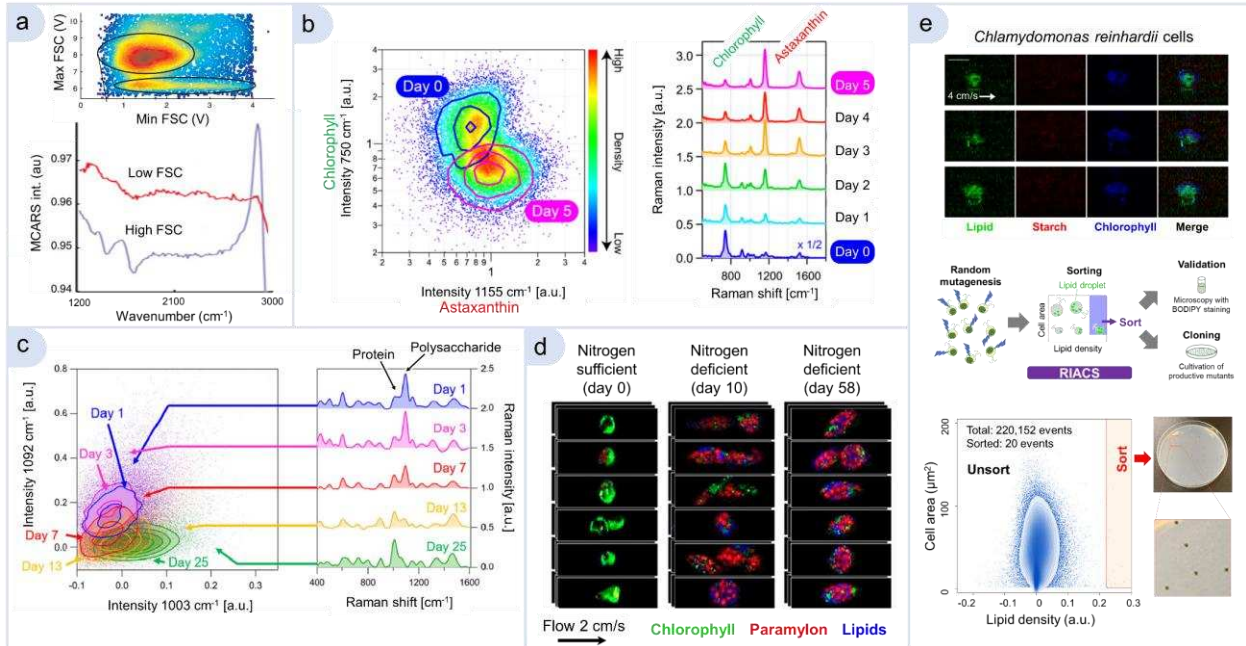
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1
2 **Figure 1:** Energy and detection diagrams of spontaneous and coherent Raman scattering. (a) Spontaneous
3 Raman scattering. (b) Stimulated Raman scattering. (c) Coherent anti-Stokes Raman scattering. (d) Fourier
4 transform coherent anti-Stokes Raman scattering. Solid lines represent vibrational levels, dashed lines represent
5 virtual levels, straight arrows represent incident photons, and squiggly arrows represent created photons. The
6 SRS modulation scheme depicts stimulated Raman loss detection. Continuous and dashed arrows correspond to
7 interactions of the electromagnetic fields with the ket and bra sides, respectively. Ω : molecular vibration
8 frequency; ω_p : pump frequency; ω_s : Stokes frequency; ω_{pr} : probe frequency; ω_{as} : anti-Stokes frequency.
9
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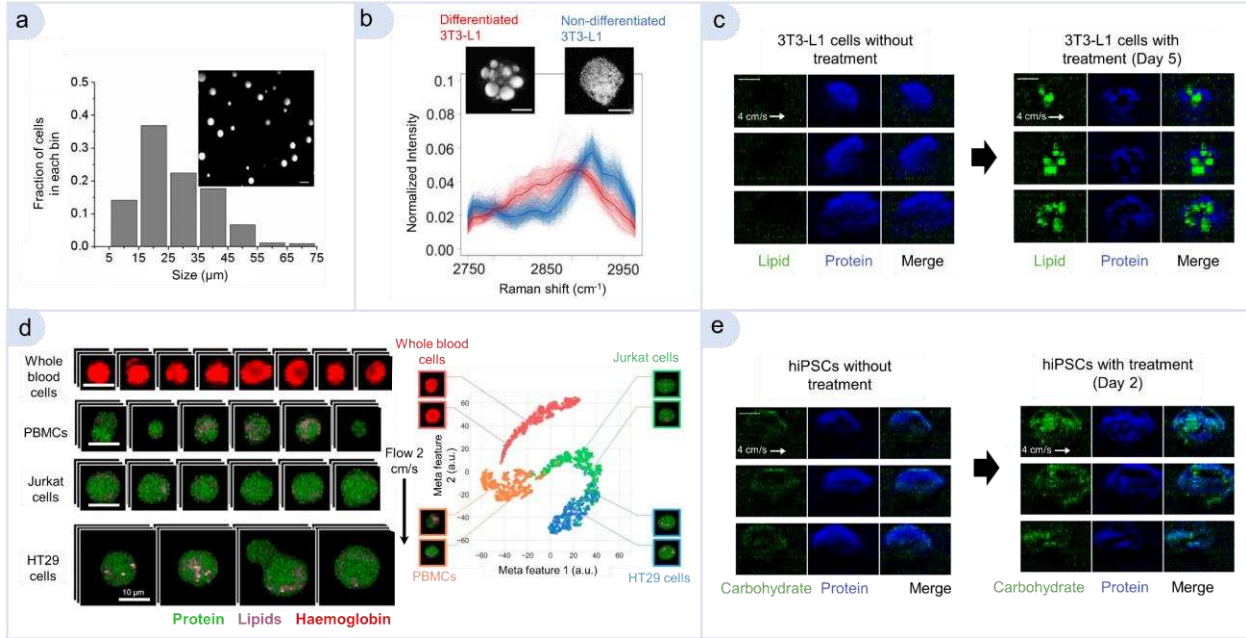


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2 **Figure 2:** Schematics of the coherent Raman flow cytometers and sorters reported in the literature. (a) CARS
3 flow cytometer adapted with permission from ref. 28. Copyright (2008) © The Optical Society. (b) CARS flow
4 cytometer adapted with permission from ref. 30. Copyright (2011) © The Optical Society. (c) FT-CARS flow
5 cytometer adapted with permission from ref. 2. Copyright (2020) © The Optical Society. (d) SRS flow cytometer
6 adapted with permission from ref. 31. Copyright (2017) © The Optical Society. (e) SRS imaging flow cytometer
7 and SRS image-activated cell sorter adapted with permission from ref. 3. CCBY-NC-ND (2019) PNAS and
8 adapted with permission from ref. 4. CC BY 4.0 (2020) Nature, respectively.



1
2 **Figure 3:** Coherent Raman flow cytometry of microbial cells. (a) Analysis of *S. cerevisiae* cells, adapted with
3 permission from ref. 30. Copyright (2011) © The Optical Society. (b) Analysis of *H. lacustris* cells, adapted
4 with permission from ref. 1. Copyright (2019) © The Optical Society. (c) Analysis of the paramylon content of
5 *E. gracilis* cells, adapted with permission from ref. 2. Copyright (2020) Science. (d) Analysis of the spatial
6 characteristics of *E. gracilis* cells, adapted with permission from ref. 3. Copyright (2019) the Authors. (e) SRS
7 image-activated sorting of lipid-rich *C. reinhardtii* cells, adapted with permission from ref. 4. Copyright (2020)
8 Nature.

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2 **Figure 4:** Coherent Raman flow cytometry of mammalian cells. (a) Analysis of mammary tissue mouse
3 adipocytes, adapted with permission from ref. 28. Copyright (2008) © The Optical Society. (b) Analysis of
4 differentiated 3T3-L1 murine adipocytes, adapted with permission from ref. 31. Copyright (2017) © The Optical
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