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# Evaluating modeling approaches for Rb-<sup>129</sup>Xe spin-exchange optical pumping and the effect of Rb vapor density heterogeneity

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# Evaluating modeling approaches for Rb-<sup>129</sup>Xe spin-exchange optical pumping and the effect of Rb vapor density heterogeneity

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## ABSTRACT

The applicability of commonly used <sup>129</sup>Xe nuclear polarization ( $P_{Xe}$ ) buildup models to large optical cell polarizers, which operate at lower gas pressures when compared to small cell polarizers for which spin-exchange optical pumping (SEOP) models were originally developed, has yet to be systematically evaluated. In addition, spatial heterogeneity of Rb vapor density ( $[Rb]$ ) and its impact on SEOP in low pressure, large optical cell polarizers remains poorly understood. In this theoretical study, it was shown that 1D analytical and numerical  $P_{Xe}$  buildup models yield diverging  $P_{Xe}$  and critical flow rate values at low flow rates and high laser absorption, contributing to the discrepancy between theoretical and experimentally measured production rates. Additionally, it was found that  $[Rb]$  heterogeneity leads to lower  $P_{Xe}$  buildup and an undesirable increase in optimal cell temperature, while the optimal laser absorption remains relatively unchanged. The updated simulation framework presented here can be utilized to model other SEOP systems.

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## I. INTRODUCTION

Hyperpolarized (HP) xenon-129 (<sup>129</sup>Xe) has applications in various fields such as lung MRI studies,<sup>1,2</sup> biosensors,<sup>3–5</sup> material science,<sup>6</sup> and non-standard model physics exploration.<sup>7</sup> The most common technique for producing large quantities of HP-<sup>129</sup>Xe is spin-exchange optical pumping (SEOP),<sup>8</sup> where an alkali metal [most commonly rubidium (Rb)] is irradiated with circularly polarized light in a magnetic field to create high Rb electronic polarization. Collisional interactions between Rb and <sup>129</sup>Xe mediate transfer of angular momentum to <sup>129</sup>Xe nuclei, resulting in high <sup>129</sup>Xe nuclear polarization ( $P_{Xe}$ ) and high detection sensitivity in NMR and MRI.

The two commonly used methods of SEOP polarizer operation are termed batch-mode<sup>9</sup> and continuous-flow (CF) mode.<sup>10</sup> Batch-mode employs low temperature (up to 80 °C<sup>11–13</sup>) and high Xe densities (up to 90%<sup>11–13</sup>), to achieve high  $P_{Xe}$  doses, without the need to separate Xe from the gas mixture. CF mode involves continuous Xe flow through the optical cell, necessitating lean Xe gas mixtures (1%–3%) and higher temperatures for efficient spin exchange.

Xe in the exiting gas mixture is then cryogenically separated from the buffer gases in order to produce a high concentration Xe dose. CF setups typically utilize narrow linewidth lasers ( $\Delta\lambda_l < 1$  nm) and large volume optical cells ( $V_{cell} \geq 1$  L<sup>14–17</sup>) at low gas pressures, where spin-exchange efficiency is highest due to the increased fraction of exchange with van der Waals (vdW) molecules,<sup>18,19</sup> leading to higher production rates than observed on small cell polarizers operating at high gas pressures. See Refs. 10, 20, and 21 and Refs. 14–17 for examples of small- and large-cell CF polarizers, respectively.

Accurate  $P_{Xe}$  buildup models are used to aid multi-parametric optimization of SEOP polarizer performance. Different  $P_{Xe}$  buildup models, both numerical<sup>15,22,23</sup> and analytical,<sup>10,16,17,20,21</sup> have been used in simulations, which rely on different assumptions of gas transport in the optical cell. Analytical models have been most commonly implemented, due to their simplicity and assumed applicability to small cell setups, based on the small geometry and historically slow flow rates. Numerical models have been used in 3D simulations<sup>23–26</sup> and we hypothesized that these models are more applicable than analytical models for large optical cell setups

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operating at high flow rates and low cell pressures. In addition, modeling simplified optical pumping rate attenuation,<sup>27,28</sup> where the optical pumping photon flux is assumed to remain spectrally Gaussian with attenuation due to absorption by the Rb vapor along the length of the optical cell, has been used in Refs. 23, 16, 25, 29, and 17, though the validity of this simplification remains uncertain for all polarizer operating conditions. Discrepancy between modeled and experimentally measured polarizer performance exists, and improper implementation of  $P_{Xe}$  buildup models could be a contributing factor.

This work aims to evaluate the utility of these models to  $P_{Xe}$  buildup in a high-throughput CF polarizer, using a revised modeling framework that considers gas composition dependent molecular lifetime regimes and Rb polarization dependence in Rb spin-destruction and Rb-<sup>129</sup>Xe spin-exchange, which was highlighted by Kelley and Branca<sup>30</sup> and is not considered in previous simulation work.<sup>16,20,21,23</sup> We also explored the effect of heterogeneous in-cell Rb vapor density ([Rb]) distributions, which have been measured in our CF polarizer previously.<sup>31</sup>

## II. MODEL FRAMEWORK

This section presents a revised model framework used in this work to simulate SEOP in CF polarizers. This adaptable framework can also be applied to simulate other CF and batch-mode polarizers.

### A. Optical pumping

Steady-state Rb electronic polarization is defined as

$$P_{Rb}(z) = \frac{R(z)}{R(z) + \Gamma_{SD}(P_{Rb})}, \quad (1)$$

where  $R$  is the optical pumping rate (photon absorption rate at zero  $P_{Rb}$ ) and  $\Gamma_{SD}$  is the Rb electronic spin-destruction rate, which vary with longitudinal optical cell position ( $z$ ).  $R$  is related to the circularly polarized resonant photon flux ( $\Phi$ ) and the absorption cross section for unpolarized light ( $\sigma_s$ ) by<sup>32</sup>

$$R(z) = \int \Phi(v, z) \sigma_s(v) dv. \quad (2)$$

$\sigma_s$  typically has a Lorentzian spectral profile  $L(v)$ <sup>32</sup> and  $\Phi$  has an initial Gaussian spectral profile  $G(v)$  before attenuation along  $z$  is considered,

$$\sigma_s(v) = \sigma_0 L(v) = \pi r_0 c f \frac{\Delta\nu_a/2\pi}{(v - \nu_a)^2 + (\frac{\Delta\nu_a}{2})^2}, \quad (3)$$

where  $\sigma_0 = \int \sigma_s dv = \pi r_0 c f$ ,  $r_0$  is the classical electron radius,  $c$  is the speed of light,  $f$  is the  $D_1$  absorption oscillator strength,  $\Delta\nu_a = \sum_i [G]_i (\Delta\nu_a)_i$  is the absorption linewidth, and  $\nu_a = \nu_{D_1} + \sum_i [G]_i (\nu_a)_i$  is the absorption center frequency, which are broadened and shifted by the presence of each gas species  $i$ , respectively.<sup>33</sup>  $\nu_{D_1}$  is the non-shifted absorption center frequency.

The initial photon flux is given by

$$\begin{aligned} \Phi(v, 0) &= \Phi(0)G(v) \\ &= \frac{P_l n_p}{A \Delta\nu_l} \frac{2}{\sqrt{\pi}} \exp \left[ -4 \ln 2 \left( \frac{(v - \nu_l)}{\Delta\nu_l} \right)^2 \right], \end{aligned} \quad (4)$$

where  $\Phi(0) = \frac{P_l n_p}{A}$ ,  $P_l$  is the laser power,  $A$  is the beam area,  $n_p$  is the number of photons per Joule at the pump laser center wavelength  $\lambda_l$ ,  $\Delta\nu_l$  is the laser full width at half maximum (FWHM), and  $\nu_l$  is the laser center frequency.

### 1. Photon attenuation

The photon flux incident on a sample will be attenuated by absorption and lead to decreasing flux penetrating into the Rb vapor sample within the optical cell.

Attenuation of  $\Phi$  along  $z$  is described by<sup>32</sup>

$$\frac{d\Phi(v, z)}{dz} = -\lambda_{\sigma_+}^{-1} \Phi(v, z) = -[Rb] \sigma_s(v) (1 - P_{Rb}(z)) \Phi(v, z). \quad (5)$$

where  $\lambda_{\sigma_+}^{-1}$  is the mean absorption length per circularly polarized photon.

Laser (or photon) absorption, which is the proportion of photon flux absorbed across the full optical cell length  $L_{cell}$  is

$$\delta\Phi = \frac{\Phi(0) - \Phi(L_{cell})}{\Phi(0)} \times 100\%. \quad (6)$$

### 2. Optical pumping rate attenuation

Alternatively, a directly proportional relationship between  $R$  and  $\Phi$  can be assumed in order to simplify modeling optical pumping rate attenuation. The coefficient relating the photon flux to  $R$  has previously been shown to be<sup>27,34</sup>

$$\alpha = \frac{R}{\Phi} = \frac{2\sqrt{\pi} \ln 2 r_{eD_1} \lambda_l^3 w'(r, s)}{hc \Delta\lambda_l n_p}, \quad (7)$$

where  $\Delta\lambda_l$  is the pump laser linewidth.  $w'(r, s)$  is the real part of the complex overlap function ( $w$ ) given by  $w = w' + iw'' = e^{[\ln 2(r+is)^2]} \text{erfc}(\sqrt{\ln 2}[r+is])$ . Here,  $s = 2(\nu_l - \nu_a)/\Delta\nu_l$  is the relative detuning and  $r = \Delta\nu_a/\Delta\nu_l$  is the relative atomic linewidth of the atomic absorption line to the laser spectral output. If we assume that  $\Phi$  remains spectrally Gaussian with attenuation, which is valid when the linewidths of the absorption cross section ( $\sigma_s$ ) and laser profile ( $\Phi(v, 0)$ ) are similar, then attenuation of  $R$  along  $z$  can be described by<sup>28</sup>

$$\frac{dR(z)}{dz} = -[Rb] \alpha (1 - P_{Rb}(z)) R(z). \quad (8)$$

For constant [Rb] along the cell length, Eq. (8) can be simplified to the explicit solution,<sup>16</sup>

$$R(z) = \Gamma_{SD} W\left(e^{(k-\alpha[Rb]z)}/\Gamma_{SD}\right), \quad (9)$$

where  $k = \ln(R_0) + R_0/\Gamma_{SD}$ <sup>28</sup> and  $W$  is the Lambert  $W$  function ( $f(x) = xe^x$ ,  $W(f(x)) = x$ ).

Using  $R = \alpha\Phi$  and Eq. (6), laser absorption can be calculated as

$$\delta\Phi = \frac{R(0) - R(L_{cell})}{R(0)} \times 100\%. \quad (10)$$

Comparison of the optical pumping and photon flux attenuation models is presented in this work.

### 3. Rb spin-destruction rate

Rb electronic spin-destruction occurs due to both S-damping, which is not affected by Rb nuclear spin due to the short interaction times, and F-damping, which is affected by Rb nuclear spin due to the relatively long interaction times.<sup>19</sup> S-damping has contributions from both binary and vdW interactions, while F-damping is solely due to vdW interactions. Rb electronic spin-destruction rate,  $\Gamma_{SD}$  is<sup>34</sup>

$$\Gamma_{SD}(P_{Rb}) = \frac{1}{T_S^{bc}} + \Gamma_{SD}^{vdW}(P_{Rb}) = \frac{1}{T_S^{bc}} + \sum_i \eta_i \left[ \frac{1}{T_{S,i}^{vdW}} + \frac{v_i(P_{Rb})}{T_{F,i}} \right], \quad (11)$$

for  $i \in \{^{85}\text{Rb}, ^{87}\text{Rb}\}$ , where  $\eta_i$  is the abundance of the Rb isotope  $i$ ,  $\frac{1}{T_S^{bc}}$ ,  $\frac{1}{T_S^{vdW}}$ , and  $\frac{1}{T_F}$  are the S binary, S vdW, and F damping rates, respectively.  $v(P_{Rb})$  is the coefficient that accounts for relaxation in long lived vdW molecules given by

$$v(P_{Rb}) = \frac{q(I, P_{Rb})}{[I]^2}, \quad (12)$$

where  $[I] = 2I + 1$  is the statistical weight of the Rb nuclear spin quantum number  $I$  and  $q(I, P_{Rb}) = 1 + \varepsilon(I, P_{Rb})$  is the paramagnetic coefficient for  $P_{Rb}$  within a spin-temperature distribution. The  $q$  values for <sup>87</sup>Rb ( $I = 3/2$ ) and <sup>85</sup>Rb ( $I = 5/2$ ) isotopes are given by<sup>34</sup>

$$1 + \varepsilon\left(\frac{3}{2}, P_{Rb}\right) = 1 + \frac{5 + P_{Rb}^2}{1 + P_{Rb}^2}, \quad (13)$$

$$1 + \varepsilon\left(\frac{5}{2}, P_{Rb}\right) = 1 + \frac{35 + 42P_{Rb}^2 + 3P_{Rb}^4}{3 + 10P_{Rb}^2 + 3P_{Rb}^4}. \quad (14)$$

The binary S-damping Rb spin destruction rate is

$$\frac{1}{T_S^{bc}} = \eta_K[\text{Xe}]\langle v\sigma_{KS} \rangle + [\text{Rb}]\langle v\sigma_{SS} \rangle + \sum_j [G]_j \langle v\sigma_{NS} \rangle_j, \quad (15)$$

for any gas density composition  $j \in \{\text{Xe}, \text{N}_2, \text{He}\}$ , where  $[G]_j$  is the gas number density,  $\langle v\sigma_{NS} \rangle_i$  is the rate coefficient for binary Rb and  $i$  gas collisions,  $\langle v\sigma_{KS} \rangle$  is the rate coefficient for Rb-<sup>129</sup>Xe

spin-exchange interactions during binary collisions,  $\langle v\sigma_{SS} \rangle$  is the rate coefficient of Rb-Rb binary collisions, and  $\eta_K$  is the <sup>129</sup>Xe abundance. Gas composition dependent expressions for  $\langle v\sigma_{NS} \rangle_i$ ,  $\langle v\sigma_{KS} \rangle$ , and  $\langle v\sigma_{SS} \rangle$  are given in Table I.

The vdW S-damping Rb spin destruction rate is

$$\frac{1}{T_{S,i}^{vdW}} = \frac{C_{\alpha\gamma}}{T_{vW,A}} f_{S,i}, \quad (16)$$

where the three-body formation rate per Rb atom ( $\frac{1}{T_{vW,A}}$ ) is defined as

$$\frac{1}{T_{vW,A}} = \frac{K_c[\text{Xe}]}{\tau}, \quad (17)$$

where  $K_c$  is the molecular chemical equilibrium constant.<sup>35</sup>  $\tau$  is the molecular lifetime defined by<sup>16</sup>

$$\tau = \frac{\phi_\gamma}{\omega}, \quad (18)$$

where  $\omega = \gamma N/\hbar$  is the spin-rotation frequency of the Rb electron spin vector  $\mathbf{S}$  about the rotational angular momentum vector  $\mathbf{N}$  of the RbXe molecule.  $\phi_\gamma$  is the phase angle subtended by  $\mathbf{S}$  around  $\mathbf{N}$  within a molecular lifetime  $\tau$ , given by

$$\phi_\gamma = \sum_j \frac{[G]_{0j}}{[G]_j}, \quad (19)$$

where  $[G]_{0j}$  is defined as the characteristic third-body density for which the molecular breakup rate  $\tau^{-1}$  is equal to  $\omega$ .  $\gamma$  denotes the coupling constant that determines the strength of the spin-rotation interaction  $\gamma\mathbf{N} \cdot \mathbf{S}$ ,<sup>19</sup>

$$C_{\alpha\gamma} = \frac{\eta_K \phi_\alpha^2}{2} + \frac{2\phi_\gamma^2}{3} \quad (20)$$

is a coefficient defined by the phase evolution angles for the vdW molecules  $\phi_\gamma$  and  $\phi_\alpha = \phi_\gamma/x$  ( $\phi_\alpha$  is phase precession angle of  $\mathbf{S}$  around the <sup>129</sup>Xe nuclear spin  $\mathbf{K}$ ), where  $x$  is the Breit-Rabi field parameter, which determines the fractions of Rb electronic S momentum that is transferred to rotational angular momentum  $N$  and to the <sup>129</sup>Xe nuclear spin  $K = 1/2$ . The fraction of very-short regime vdW interactions is

$$f_{S,i} = \frac{1}{1 + (\omega_{hf,i}\tau)^2}, \quad (21)$$

where  $\omega_{hf,i}$  is the  $i$ th Rb isotope hyperfine frequency.<sup>36</sup> The F-damping Rb spin destruction rate is

$$\frac{1}{T_{F,i}} = \frac{C_{\alpha\gamma}}{T_{vW,A}} f_{F,i}, \quad (22)$$

where  $f_{F,i} = 1 - f_{S,i}$  is the fraction of short regime interactions. Substituting Eqs. (16) and (22) in Eq. (11), we get a full expression

TABLE I. SEOP parameters.

Parameter	Description	Equation/Value	Reference
Constants			
$\omega$	Spin-rotation frequency of <b>S</b> about <b>N</b>	$2\pi \times 120$ MHz	38
$x$	The Breit–Rabi field parameter	3.2	39
$\eta_{85}$	Relative abundance of $^{85}\text{Rb}$	0.7215	...
$\eta_{87}$	Relative abundance of $^{87}\text{Rb}$	0.2785	...
$\omega_{\text{hf},85}$	$^{85}\text{Rb}$ hyperfine frequency	$2\pi \times 3.0357$ GHz	36
$\omega_{\text{hf},87}$	$^{87}\text{Rb}$ hyperfine frequency	$2\pi \times 6.8347$ GHz	36
Temperature dependent parameters			
$T$	Optical cell temperature	353–453 K	This work
$K_c$	Molecular chemical equilibrium constant	$244 \text{ \AA}^3 (T/373)^{-3/2}$	35
$[\text{G}]_{0,\text{Xe}}$	Xe characteristic gas density	$\left(\frac{28.3 \text{ Torr}}{760 \text{ Torr}}\right) \cdot \left(\frac{273.15 \text{ K}}{349 \text{ K}}\right) \cdot \left(\frac{349 \text{ K}}{T}\right)^{1/2}$ amg <sup>a</sup>	39–41
$[\text{G}]_{0,\text{N}_2}$	$\text{N}_2$ characteristic gas density	$\left(\frac{103 \text{ Torr}}{760 \text{ Torr}}\right) \cdot \left(\frac{273.15 \text{ K}}{349 \text{ K}}\right) \cdot \left(\frac{349 \text{ K}}{T}\right)^{1/2}$ amg	39 and 40
$[\text{G}]_{0,\text{He}}$	He characteristic gas density	$\left(\frac{175 \text{ Torr}}{760 \text{ Torr}}\right) \cdot \left(\frac{273.15 \text{ K}}{358.45 \text{ K}}\right) \cdot \left(\frac{358.45 \text{ K}}{T}\right)^{1/2}$ amg	40 and 42
$[\text{Rb}]_{\text{sat}}$	Saturation Rb vapor density	$\frac{10^{10.55 - \frac{4132 \text{ K}}{T}}}{k_B T} \times 10^{-1} \text{ m}^{-3}$	43
Laser specifications and cell geometry			
$P_l$	Laser power with cell window transmission losses	160 W	This work
$\lambda_l = c/\nu_l$	Laser center wavelength	794.77 nm	This work
$\Delta\lambda_l = \Delta\nu_l \frac{\lambda_l^2}{c}$	Laser full width at half maximum	0.25 nm	This work
$A$	Laser and optical cell cross sectional area	$4.4 \times 10^{-3} \text{ m}^2$	This work
$L_{\text{cell}}$	Internal cell length	78.7 cm	This work
Gas mixture composition			
$[\text{Xe}] : [\text{N}_2] : [\text{He}]$	Gas composition	0.03, 0.1, 0.87	This work
$p = k_B T \sum_j [\text{G}]_j$	Gas pressure	1.25 bar	This work
$\eta_K$	Enriched $^{129}\text{Xe}$ abundance	0.86	This work
Rb $D_1$ line shape			
$\lambda_{D_1} = c/\nu_{D_1}$	Non-shifted Rb $D_1$ center wavelength	794.77 nm	16
$(\nu_a)_{^4\text{He}}$	Rb $D_1$ line shift due to $^4\text{He}$	4.3 GHz/amg	33
$(\nu_a)_{\text{N}_2}$	Rb $D_1$ line shift due to $\text{N}_2$	−8.25 GHz/amg	33
$(\nu_a)_{\text{Xe}}$	Rb $D_1$ line shift due to Xe	−5.05 GHz/amg	33
$(\Delta\nu_a)_{^4\text{He}}$	Rb $D_1$ linewidth broadening due to $^4\text{He}$	18 GHz/amg	33
$(\Delta\nu_a)_{\text{N}_2}$	Rb $D_1$ linewidth broadening due to $\text{N}_2$	17.8 GHz/amg	33
$(\Delta\nu_a)_{\text{Xe}}$	Rb $D_1$ linewidth broadening due to Xe	18.9 GHz/amg	33
Rb spin destruction rates			
$\langle\nu\sigma_{\text{SS}}\rangle$	Rb-Rb binary spin-destruction rate	$4.2 \times 10^{-19} \text{ m}^3 \text{ s}^{-1}$	44
$\langle\nu\sigma_{\text{NS}}\rangle_{\text{Xe}} + \eta_K \langle\nu\sigma_{\text{KS}}\rangle$	Rb-Xe binary spin-destruction rate	$8.44 \times 10^{-21} (T/393 \text{ K})^{1.17} \text{ m}^3 \text{ s}^{-1}$	45
$\langle\nu\sigma_{\text{NS}}\rangle_{\text{N}_2}$	Rb- $\text{N}_2$ binary spin-destruction rate	$7.89 \times 10^{-24} (T/393 \text{ K})^3 \text{ m}^3 \text{ s}^{-1}$	46
$\langle\nu\sigma_{\text{NS}}\rangle_{^4\text{He}}$	Rb-He binary spin-destruction rate	$1.13 \times 10^{-24} (T/393 \text{ K})^{4.26} \text{ m}^3 \text{ s}^{-1}$	44
$^{129}\text{Xe}$ spin-exchange and spin-destruction rates			
$\langle\sigma\nu\rangle_{\text{SE}}$	Binary $^{129}\text{Xe}$ -Rb spin-exchange cross section	$4.02 \times 10^{-22} \text{ m}^2 \text{ s}^{-1}$	47
$\Gamma'$	Xe relaxation rate in the absence of Rb	$1/2640 \text{ s}^{-1}$	16

<sup>a</sup>1 amagat (amg) is the number of ideal gas molecules at standard temperature ( $T_0 = 0^\circ\text{C}$ ) and pressure ( $p_0 = 1$  atm). This is equivalent to  $2.687 \times 10^{25}$  atoms  $\text{m}^{-3}$ , which is known as the Loschmidt constant.

for Rb spin-destruction due to vdW molecules,

$$\begin{aligned}\Gamma_{SD}^{\text{vdW}}(P_{\text{Rb}}) &= \sum_i \eta_i \left[ \frac{1}{T_{S,i}^{\text{vdW}}} + \frac{v_i(P_{\text{Rb}})}{T_{F,i}} \right] \\ &= \frac{C_{\alpha\gamma}}{T_{vW,A}} \sum_i \eta_i [f_{S,i} + v_i(P_{\text{Rb}})f_{F,i}] \\ &= \frac{C_{\alpha\gamma}}{T_{vW,A}} \sum_i \eta_i [f_{S,i} + v_i(P_{\text{Rb}})(1 - f_{S,i})].\end{aligned}\quad (23)$$

## B. Rb-<sup>129</sup>Xe spin exchange

Similar to the Rb spin-destruction rate, the Rb to <sup>129</sup>Xe spin-exchange rate given by,

$$\gamma_{SE}(P_{\text{Rb}}) = \gamma_{SE}^{\text{bc}} + \gamma_{SE}^{\text{vdW}}(P_{\text{Rb}}),\quad (24)$$

has contributions from S-damping binary collisions and the formation and breakup of RbXe vdW molecules, with S-damping and F-damping contributions,

$$\gamma_{SE}^{\text{bc}} = \langle \sigma v \rangle_{SE} [\text{Rb}],\quad (25)$$

where  $\langle \sigma v \rangle_{SE}$  is the binary <sup>129</sup>Xe-Rb spin-exchange cross section. The contribution to spin exchange from vdW interactions can be described by<sup>34,37</sup>

$$\gamma_{SE}^{\text{vdW}}(P_{\text{Rb}}) = \frac{\phi_{\alpha}^2}{2T_{vW,X}} \sum_i \eta_i [f_{S,i} + v_i(P_{\text{Rb}})f_{F,i}] = \gamma'_{\text{vdW}}[\text{Rb}],\quad (26)$$

where

$$\frac{1}{T_{vW,X}} = \frac{K_c[\text{Rb}]}{\tau}\quad (27)$$

is the Rb<sup>129</sup>Xe molecular formation rate per <sup>129</sup>Xe atom.

We can define a total Rb-<sup>129</sup>Xe spin-exchange cross section as

$$\gamma'(P_{\text{Rb}}) = \langle \sigma v \rangle_{SE} + \gamma'_{\text{vdW}}(P_{\text{Rb}}).\quad (28)$$

Spin-exchange parameter values are given in Table I.

Previous simulation work has frequently omitted the vdW S-damping contribution (i.e.,  $f_{S,85} = f_{S,87} = 0$ ) and/or assumed  $P_{\text{Rb}} = 0$  for the vdW F-damping contribution.<sup>16,20,21,23</sup> By removing these assumptions, the model can be used for SEOP setups of any gas composition and density, enabling broader applicability. For the conditions simulated in this work, adjusting  $P_{\text{Rb}} = 0$  to  $P_{\text{Rb}} = 0.8$  leads to a 40% decrease in both  $\Gamma_{SD}^{\text{vdW}}$  and  $\gamma_{SE}^{\text{vdW}}$ . Furthermore, increasing  $f_{S,85}$  and  $f_{S,87}$  from zero to their maximum values in this study ( $f_{S,85} = 0.0635$  and  $f_{S,87} = 0.0132$ ) leads to an 18% increase in  $\Gamma_{SD}^{\text{vdW}}$  and  $\gamma_{SE}^{\text{vdW}}$ .

The analytical solution for  $P_{\text{Xe}}$  buildup is

$$P_{\text{Xe}} = \langle P_{\text{Rb}} \rangle \frac{\langle \gamma_{SE} \rangle}{\langle \gamma_{SE} \rangle + \Gamma'} \left[ 1 - \exp\left(\frac{-t_{\text{res}}}{\tau_{\text{up}}}\right) \right],\quad (29)$$

where  $\langle P_{\text{Rb}} \rangle$  is the average  $P_{\text{Rb}}$  over the Rb vapor sample and  $t_{\text{res}}$  is the residency time of Xe in the cell.  $\tau_{\text{up}} = (\langle \gamma_{SE} \rangle + \Gamma')^{-1}$  is the spin-up time, where  $\Gamma'$  is the <sup>129</sup>Xe relaxation rate in the absence of Rb.

In practice, gas flow, thermodynamics, and photon attenuation may lead to spatial variability of parameters, for which steady-state  $P_{\text{Xe}}$  buildup must be described by the time-independent convection-diffusion partial differential equation, which is

$$\nabla \cdot (-\mathbf{D}_{\text{Xe}} \cdot \nabla \mathbf{P}_{\text{Xe}}) + \mathbf{v} \cdot \nabla \mathbf{P}_{\text{Xe}} = \gamma_{SE} \cdot \mathbf{P}_{\text{Rb}} - (\gamma_{SE} + \Gamma') \cdot \mathbf{P}_{\text{Xe}},\quad (30)$$

where  $\mathbf{D}_{\text{Xe}}$  is the Xe diffusion coefficient and  $\mathbf{v}$  is the gas velocity. Equation (30) must be solved numerically. The second-order term  $\nabla \cdot (-\mathbf{D}_{\text{Xe}} \cdot \nabla \mathbf{P}_{\text{Xe}})$  cannot be easily solved without the use of finite-element analysis. At high mass flow rate ( $Q$ ), we also expect  $\mathbf{v} \cdot \nabla \mathbf{P}_{\text{Xe}} \gg \nabla \cdot (-\mathbf{D}_{\text{Xe}} \cdot \nabla \mathbf{P}_{\text{Xe}})$ , and so this term was excluded in calculations of Eq. (30). We investigated the validity of excluding this term under static gas flow, where  $\mathbf{v} \approx 0$ , in this work.

## C. HP-<sup>129</sup>Xe production rate

The HP-<sup>129</sup>Xe production rate can be quantified using the critical flow rate ( $Q_c$ ), which is the value of  $Q$  at which  $t_{\text{res}} = \tau_{\text{up}}$  occurs,<sup>21</sup> i.e.,

$$Q_c = \frac{t_{\text{res}} Q}{\tau_{\text{up}}}.\quad (31)$$

$Q_c$  was determined by rearranging Eq. (29), which gives

$$Q_c = -Q \log\left(1 - \frac{P_{\text{Xe}}(Q)}{P_{\text{Xe}}^{\text{eq}}}\right),\quad (32)$$

where  $P_{\text{Xe}}^{\text{eq}} = \langle P_{\text{Rb}} \rangle \frac{\langle \gamma_{SE} \rangle}{\langle \gamma_{SE} \rangle + \Gamma'}$  is the equilibrium, or static gas flow,  $P_{\text{Xe}}$ .

Equation (32) is derived from the analytical solution; however, an equivalent  $Q_c$  expression for the numerical equation cannot be easily derived from Eq. (30). Instead, we define  $P_{\text{Xe}}^{\text{eq}}$  at the cell outlet, such that  $P_{\text{Xe}}^{\text{eq}} = P_{\text{Rb}}(z=0) \frac{\gamma_{SE}(z=0)}{\gamma_{SE}(z=0) + \Gamma'}$ .

## III. METHODS

The model framework outlined in Sec. II was implemented in MATLAB (MathWorks) in three distinct ways: (i) to compare photon flux and optical pumping rate attenuation models; (ii) to evaluate numerical vs analytical  $P_{\text{Xe}}$  buildup models, and (iii) to assess the impact of [Rb] heterogeneity on modeled  $P_{\text{Xe}}$  and  $Q_c$  values. In this work where numerical equations were evaluated, Euler's first-order method was used. Also, Eqs. (1) and (11) show that  $P_{\text{Rb}}$  and  $\Gamma_{SD}$  form a circular variable dependency, which is difficult to simulate. Therefore, a fixed high  $P_{\text{Rb}}$  regime ( $P_{\text{Rb}} = 0.8$ ) for computing  $\Gamma_{SD}$  was used across simulations, as the most significant spin-exchange interactions occur in high  $P_{\text{Rb}}$  regions. For the conditions simulated in this work, from  $P_{\text{Rb}} = 0.5$  to  $P_{\text{Rb}} = 1$ ,  $\Gamma_{SD}$  decreases by  $\leq 12\%$ .

### A. Comparing photon flux and optical pumping rate attenuation models

The simplified optical pumping rate attenuation described by Eq. (9) (*R* model) was simulated and compared with simulations using the full photon flux attenuation model [ $\Phi$  model: Eq. (5)]. This was performed for two different *r* values, which is the relative atomic linewidth of the atomic absorption line to the laser spectral output. The values of  $\Phi$  [ $\Phi$  model: Eq. (5), *R* model: Eq. (7)], *R* [ $\Phi$  model: Eq. (2), *R* model: Eq. (9)], and  $P_{Rb}$  [Eq. (1) for both models] were computed in this comparison.

### B. Numerical vs analytical $P_{Xe}$ buildup models

A summary of the differences between the numerical and analytical  $P_{Xe}$  buildup models is given in Table II. The differences in the numerical and analytical  $P_{Xe}$  buildup models stem from differing assumptions regarding gas flow within the optical cell. The numerical model, given by Eq. (30), assumes Xe enters the optical cell via the back cell window and travels with plug flow ( $\mathbf{v} = -v_z$ ) toward the front cell window where it is extracted, as shown in Fig. 1(ai). Diffusion of Rb and Xe is neglected assuming that the diffusion length during the spin-up time, or during the Xe residency time if  $\tau_{up} > t_{res}$ , is much smaller than the cell length,  $L_D(t = \min(\tau_{up}, t_{res})) \ll L_{cell}$ . [Rb] is assumed to be stationary; thus, the spatial variation in SEOP parameters such as [Rb] and  $P_{Rb}$  is considered.

Conversely, the analytical model, described by Eq. (29), assumes rapid diffusion where  $L_D(t = \min(\tau_{up}, t_{res})) \gg L_{cell}$ . Consequently, within the smaller time scale of  $\tau_{up}$  or  $t_{res}$ , Xe nuclei move through the entire optical cell  $L_{cell}$ , illustrated in Fig. 1(aii). This results in a cell-averaged effect of SEOP parameters, disregarding their spatial distribution. Alternatively, this scenario can arise in the presence of convection due to significant temperature gradients, altering  $\mathbf{v}$ .<sup>24,29</sup>

Simulations were performed for a range of cell temperatures (*T*) and corresponding  $\delta\Phi$  and *Q*. The absolute percentage difference between  $P_{Xe}$  and  $Q_c$  calculated by each model was determined ( $|\%diff| = (|n_{numerical} - n_{analytical}|) / (n_{numerical} + n_{analytical}) \times 200\%$ ) for  $P_{Xe}$  and  $Q_c$ .  $L_D(t = \tau_{up}) / L_{cell}$  was also calculated to assess the

validity of this assumption used to choose models over a wide range of conditions, utilizing the 1D diffusion length ( $L_D(t = \tau_{up}) = \sqrt{2D_{Xe}\tau_{up}}$ ) for  $r_{cell} \ll L_{cell}$ . See Appendix for calculation of  $D_{Xe}$ .

### C. Modeling [Rb] heterogeneity

[Rb] heterogeneity in this 1D simulation framework was modeled by assuming two optical cell regions: one region within a length  $L_{Rb}$  from the front of the cell where [Rb] = [Rb]<sub>sat</sub> exists and the region in the remaining portion of the cell where [Rb] = 0, i.e.,

$$[Rb](z) = \begin{cases} [Rb]_{sat} & 0 \leq z \leq L_{Rb}, \\ 0 & L_{Rb} < z \leq L_{cell}. \end{cases} \quad (33)$$

This is the worst-case scenario of [Rb] heterogeneity and is shown in Fig. 1(bii), where [Rb] heterogeneity increases with decreasing  $L_{Rb}$ . For the numerical model, as SEOP will not occur in the [Rb] = 0 volume, the effective cell length is reduced to just the  $L_{Rb}$  region. The effective reduction in cell length also reduces  $t_{res}$ . For the analytical model, the assumption of total gas mixing allows [Rb] to be considered homogenized, with a lowering of the cell-averaged Rb density ( $\langle[Rb]\rangle$ ) by a factor  $L_{Rb}/L_{cell}$ .

Scenarios where the region of [Rb] = [Rb]<sub>sat</sub> exists at the back of the cell as opposed to the front of the cell were not simulated. Both cases can be considered identical if depolarization in the [Rb] = 0 region is minimal, i.e.,  $\Gamma^{\nu} t_{res}^{[Rb]=0} \approx 0$ , where  $t_{res}^{[Rb]=0}$  is the Xe residency time in the area of [Rb] = 0. This may not be true for rapid  $\Gamma'$ , or slow *Q* and high [Rb] heterogeneity leading to an increase in  $t_{res}^{[Rb]=0}$ . For the greatest [Rb] heterogeneity simulated in this work ( $L_{Rb} = L_{cell}/8$ ),  $t_{res}^{[Rb]=0} = 1/\Gamma'$  for volumetric flow rates of 69 cm<sup>3</sup>/min, equivalent to  $Q = 0.064$  NLPM<sup>48</sup> at 1.25 bar and 120 °C.

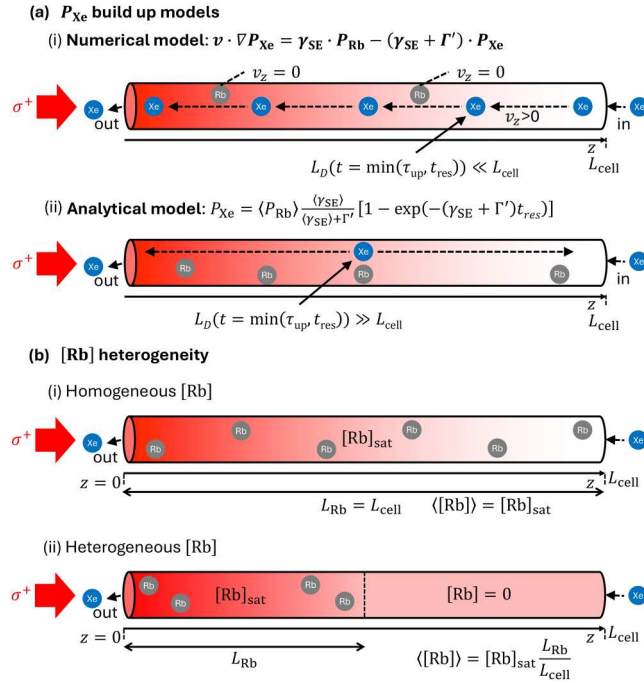
Perfect [Rb] homogeneity,  $L_{Rb} = L_{cell}$ , and three levels of [Rb] heterogeneity, corresponding to three  $L_{Rb}$  values, were simulated.  $\langle[Rb]\rangle$ ,  $P_{Xe}$ , and  $Q_c$  were calculated for different temperatures and corresponding  $\delta\Phi$ , for fixed  $Q = 2$  NLPM.  $P_{Xe}$  and  $Q_c$  were determined using both the numerical and the analytical models.

TABLE II. Numerical vs analytical  $P_{Xe}$  buildup models.

Model	Numerical model		Analytical model	
	Method	Equation	Method	Equation
Photon attenuation	Same for both models	Eq. (5)	Same for both models	Eq. (5)
Optical pumping	Same for both models	Eq. (2)	Same for both models	Eq. (2)
$P_{Rb}$	Spatially dependent	Eq. (1)	Cell-averaged	Mean of Eq. (1) over the cell
Static $P_{Xe}$	Evaluated at $z = 0$	$P_{Rb}(z = 0) \frac{\gamma_{SE}(z = 0)}{\gamma_{SE}(z = 0) + \Gamma}$	Cell-averaged	$\langle P_{Rb} \rangle \frac{\langle \gamma_{SE} \rangle}{\langle \gamma_{SE} \rangle + \Gamma}$
$P_{Xe}$ buildup	Partial differential equation	Eq. (30)	Exponential buildup equation	Eq. (29)
Gas flow	Plug flow	$\mathbf{v} = -v_z$	Complete gas mixing	$L_D(t = \min(\tau_{up}, t_{res})) \gg L_{cell}$
Diffusion	Neglected	$L_D(t = \min(\tau_{up}, t_{res})) \ll L_{cell}$	Very fast diffusion	$L_D(t = \min(\tau_{up}, t_{res})) \gg L_{cell}$

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**FIG. 1.** (a) Diagram showing the differences between the (i) numerical and (ii) analytical  $^{129}\text{Xe}$  polarization ( $P_{Xe}$ ) buildup models. (b) Simulated Rb density ( $[Rb]$ ) distributions. (i) Homogeneous  $[Rb]$  across the full cell length  $L_{Rb} = L_{cell}$ . (ii) Heterogeneous  $[Rb]$  where  $[Rb] = [Rb]_{sat}$  only within the  $L_{Rb}$  region. Beyond this region  $[Rb] = 0$ . For the numerical model, this results in a reduction in the effective cell length, whereas for the analytical model, the cell-averaged Rb density,  $\langle [Rb] \rangle$  changes by a factor  $L_{Rb}/L_{cell}$  compared to the homogeneous case in (a). The red shading in the cells represents photon flux attenuation.

#### D. Limitations of modeling and phenomena not modeled

Phenomena not modeled are discussed below: (i) Rb cluster formation,<sup>21</sup> as this has not been directly measured yet in optical cells; (ii) radiation trapping,<sup>23</sup> due to the high  $N_2$  partial pressure<sup>32,49,50</sup> ( $[N_2] \geq 0.07$  amg, branching ratio  $< 5\%$ ); (iii) skewed light effects;<sup>51</sup> (iv) imperfect photon polarization;<sup>34</sup> and (v) the effects of circular dichroism,<sup>52,53</sup> which lead to lower photon efficiency, were also not considered.

The limitations of 1D models compared to 3D models are they neglect convection. Convection will alter  $\mathbf{v}$ , which will depend on cell orientation<sup>23,24</sup> and temperature gradients within the cell. As temperature gradients were not modeled in this work, convection was thus neglected.

## IV. RESULTS AND DISCUSSION

### A. Photon and optical pumping rate attenuation

When  $r = 1$ , there is near perfect overlap between the atomic absorption line and the laser spectral output, leading to attenuation of photon flux across all frequencies [Fig. 2(a)]. Conversely, when

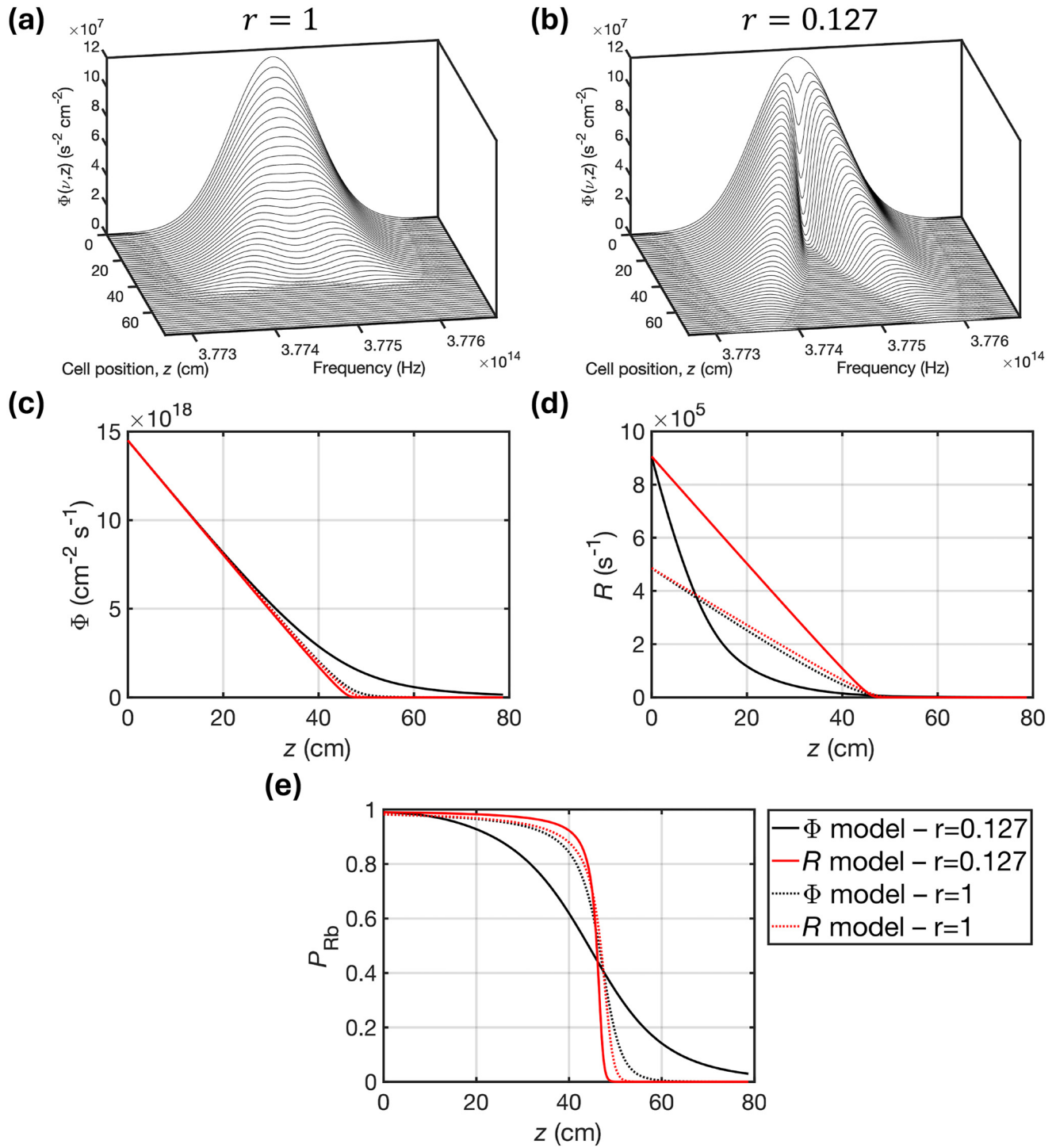
$r = 0.127$ , as observed in our work for  $T = 130^\circ\text{C}$  (For  $95^\circ\text{C} \leq T \leq 180^\circ\text{C}$ ,  $0.1128 \leq r \leq 0.1388$ ), the atomic absorption line is smaller than the laser spectral output. In this case, the center of the photon flux spectrum is more attenuated, while the fringes remain weakly attenuated [Fig. 2(b)]. When  $r = 1$ , both models produce similar values of  $\Phi$ ,  $R$ , and  $P_{Rb}$ , however, as  $r$  decreases, the values produced by each model begin to diverge. The simplified model overestimates  $R$  [Fig. 2(d)] leading to higher initial  $P_{Rb}$  and a steeper decline compared to the full  $\Phi$  attenuation model [Fig. 2(e)]. Therefore, under the conditions in this work, the assumption of  $R$  being directly proportional to  $\Phi$  as described in Eq. (7) does not hold. Hence, the full photon flux attenuation model [Eq. (5)] was used throughout this work to most accurately describe optical pumping attenuation.

### B. Comparison of $P_{Xe}$ buildup models

Figures 3(c*i*) and 3(c*ii*) show that  $P_{Xe}$  and  $Q_c$  values produced by the numerical and analytical models agree ( $\%diff < 10\%$ ) at low to moderate  $\delta\Phi$  ( $\delta\Phi \leq 66\%$ ) and high  $Q$  values ( $Q \geq 0.85$  NLPM). Disagreement is greatest at low  $Q$  ( $Q \leq 0.15$  NLPM) and high  $\delta\Phi$  ( $\delta\Phi \geq 83\%$ ). The deviation in models occurs when  $\tau_{up} < t_{res}$ , which is at high  $\delta\Phi$ , where  $\tau_{up}$  is short, and low  $Q$ , where  $t_{res}$  is long. Under these conditions,  $1 - \exp(-t_{res}/\tau_{up}) \sim 1$  [Eq. (29)], so  $P_{Xe}$  buildup in both models is predominantly defined by the  $P_{Rb}$  distribution, which increasingly differs between each model as  $\delta\Phi$  approaches 100% [Figs. 3(d*iii*) and 3(d*iv*)]. The inverse sigmoid shape of the  $P_{Rb}$  distribution arises from mismatched laser flux and Rb  $D_1$  absorption line shapes. Precise matching would result in a steeper curve, aligning analytical and numerical models more closely up to the optimal  $\delta\Phi$ , as observed in Fig. 2.

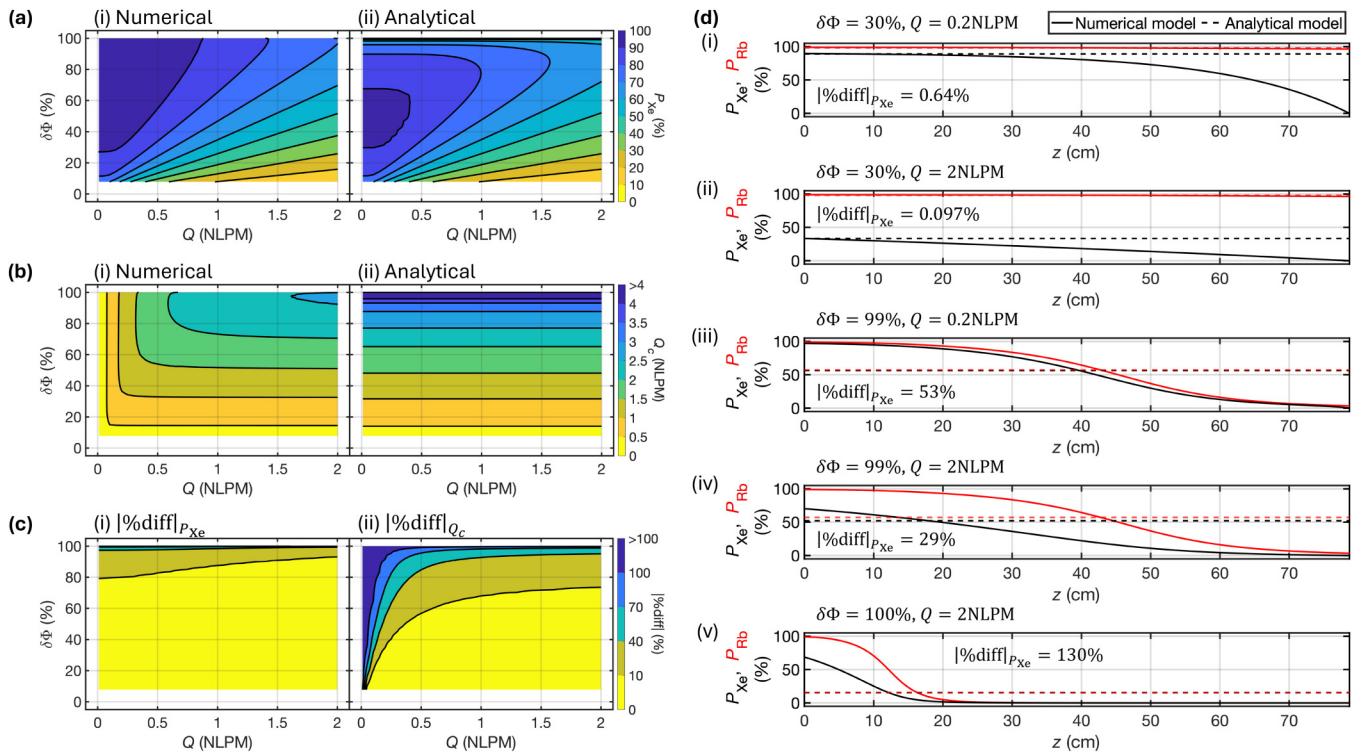
Conversely, the models agree when  $\tau_{up} > t_{res}$ , as  $1 - \exp(-t_{res}/\tau_{up}) \ll 1$  and  $P_{Rb}$  is homogeneous across the cell [Figs. 3(d*i*) and 3(d*ii*)]; however, this is not the optimal regime for high  $P_{Xe}$  and rapid HP- $^{129}\text{Xe}$  production predicted by either model, as shown in Figs. 3(a) and 3(b). Figure 3(a*i*) indicates  $\delta\Phi \sim 100\%$  for maximum  $P_{Xe}$  across  $0 \leq Q \leq 2$  NLPM in the numerical model, while Fig. 3(a*ii*) suggests a gradual increase in optimal  $\delta\Phi$  with increasing  $Q$  in the analytical model. Optimal  $\delta\Phi$  for maximum  $Q_c$  differs between models, with the analytical model predicting  $\delta\Phi = 100\%$  for all  $Q$  values [Fig. 3(b*ii*)] whereas the numerical model predicts an increase in optimal  $\delta\Phi$  with increasing  $Q$  [Fig. 3(b*i*)]. Hence, model selection is important for optimization efforts.

Where models differ, the numerical model always predicts higher  $P_{Xe}$  and lower  $Q_c$  values than the analytical model, due to  $P_{Rb}(z=0) > \langle P_{Rb} \rangle$ . In the case of extreme  $P_{Rb}$  heterogeneity [Fig. 3(d*v*)] at  $\delta\Phi \sim 100\%$ , there is an effective reduction in  $t_{res}$ , similar to [Rb] heterogeneity. For  $P_{Xe}$  buildup, this is compensated somewhat by high [Rb] resulting in rapid  $\gamma_{SE}$  in the high  $P_{Rb}$  region toward the front of cell, and  $P_{Xe}$  at the front of the cell is still high. This contrasts with the analytical model, where the large  $P_{Rb} \sim 0$  region leads to low  $\langle P_{Rb} \rangle$ , and  $\langle P_{Rb} \rangle \sim P_{Xe}$ , and no effective reduction in  $t_{res}$ . This suggests that faster flow rate regimes where bulk gas flow is the main transport mechanism and diffusion and convection are less significant, i.e., conditions that favor long



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**FIG. 2.** Photon flux attenuation for (a)  $r = 1$  and (b)  $r = 0.127$ . The optical pumping attenuation and photon flux attenuation models for two different values of  $r$ . Cell position ( $z$ ) dependence of (c) photon flux ( $\Phi$ ), (d) optical pumping rate ( $R$ ), and (e) Rb polarization ( $P_{\text{Rb}}$ ).  $\Gamma_{\text{SD}} = 9100 \text{ s}^{-1}$ ,  $[\text{Rb}] = 3.59 \times 10^{19} \text{ m}^{-3}$ ,  $\Phi(0) = 1.45 \times 10^{19} \text{ cm}^{-2} \text{ s}^{-1}$ ,  $s = 0$ ,  $\lambda_{D_i} = \lambda_l = 794.77 \text{ nm}$ , and  $\Delta\lambda_l = 0.25 \text{ nm}$  were used, corresponding to those for  $T = 130 \text{ }^\circ\text{C}$ . (c)–(e) show that  $\Phi$ ,  $R$ , and  $P_{\text{Rb}}$  values are similar for both models when  $r = 1$ ; however, they differ when  $r = 0.127$ .



**FIG. 3.** Contours of laser absorption ( $\delta\Phi$ ) vs flow rate ( $Q$ ) vs (a) Xe polarization ( $P_{Xe}$ ) and (b) critical flow rate ( $Q_c$ ). This was performed for [(ai) and (bi)] the numerical and [(aii) and (bii)] the analytical  $P_{Xe}$  buildup models. (c) The absolute percentage difference between the models ( $|\%diff|$ ) was determined for (ci)  $P_{Xe}$  values ( $|\%diff|_{P_{Xe}}$ ) and (cii)  $Q_c$  values ( $|\%diff|_{Q_c}$ ). (c) shows that the models give differing  $P_{Xe}$  and  $Q_c$  values at low  $Q$  and/or high  $\delta\Phi$ . (d)  $P_{Xe}$ ,  $P_{Rb}$ , and  $\delta\Phi$  vs cell position ( $z$ ) using the numerical (solid lines) and analytical (dashed lines) models for different  $\delta\Phi$  and  $Q$  values. (di) and (dii) at low  $\delta\Phi$  show agreement in  $P_{Xe}(z=0)$  between models, while (diii)–(dv) at high  $\delta\Phi$  show disagreement, due to heterogeneous  $P_{Rb}$  distributions. N.B.: dashed lines in (dv) are overlapping.

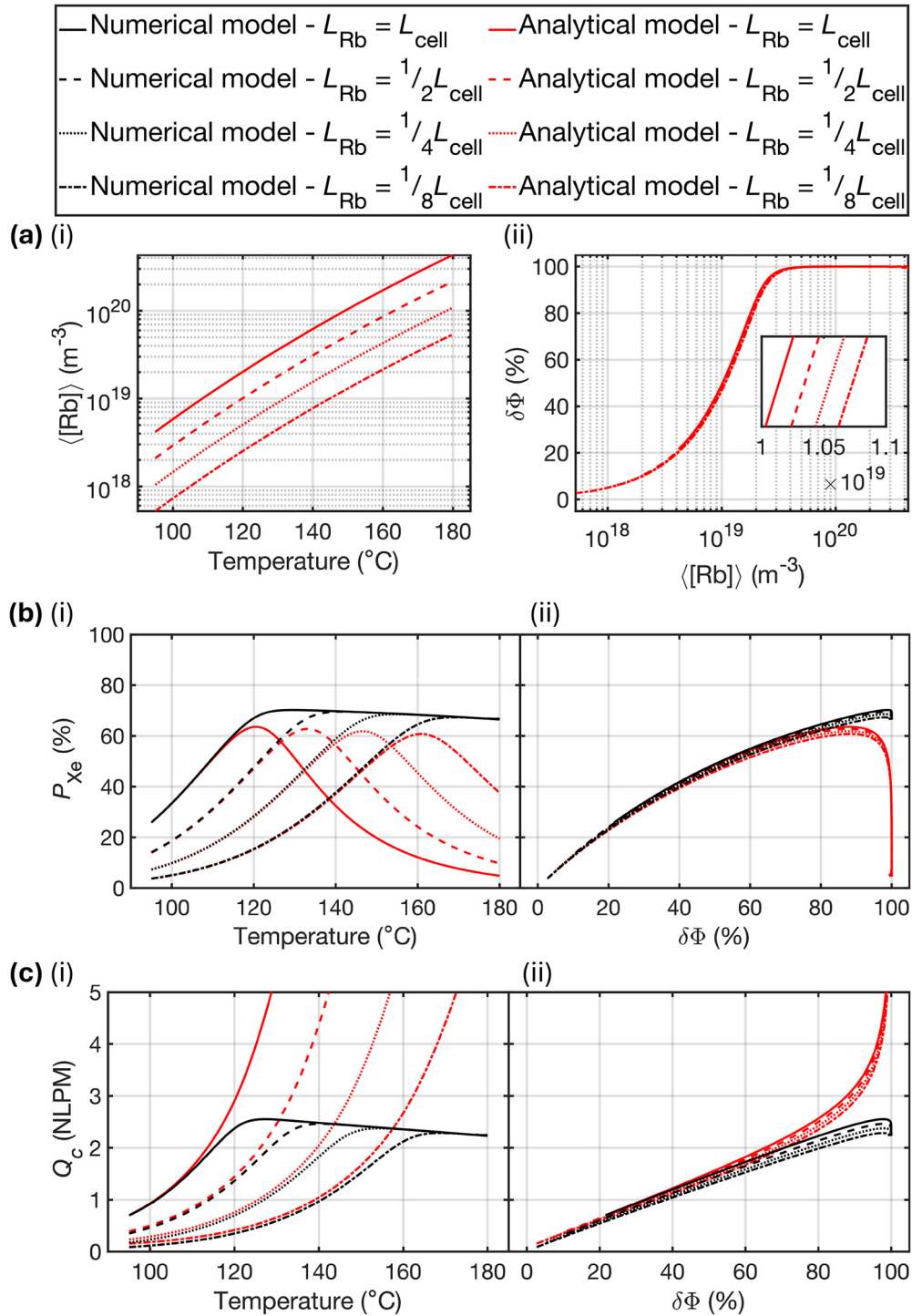
optical cells over small optical cells, will lead to higher output  $P_{Xe}$ . This supports the use of large optical cells over small optical cells in CF-SEOP polarizers.

For static gas flow conditions ( $v \approx 0$ ), where the numerical and analytical models differ,  $L_D(t = \tau_{up})$  was evaluated to determine the validity of neglecting the second-order term in Eq. (30). In our work, where  $|\%diff|_{P_{Xe}}(Q = 0.01 \text{ NLPM}) \geq 10\%$ , the range  $0.11 \geq L_D(t = \tau_{up})/L_{cell} \geq 0.025$  indicates that the second-order term in Eq. (30) can be neglected. This finding also suggests, under these conditions, the numerical model more accurately describes  $P_{Xe}$  buildup than the analytical model due to  $L_D(t = \tau_{up}) \ll L_{cell}$ . However, the precise threshold value of  $L_D(t = \tau_{up})/L_{cell}$  at which gas mixing across the entire cell length occurs has not been determined. It is likely that an intermediate regime exists where only partial local gas mixing occurs over a portion of the cell. Under these conditions, incorporating the second-order diffusion term in Eq. (30) may provide a more accurate representation of  $P_{Xe}$  buildup.

For previous studies in which the analytical model was used, polarizers were operated at low  $\delta\Phi$  and moderate  $L_D(t = \tau_{up})/L_{cell}$  values were demonstrated, suggesting that the use of the analytical model is valid in those contexts. Notable examples include the previous generation Sheffield polarizer<sup>20</sup> [ $0.11 \leq L_D(t = \min(\tau_{up}, t_{res}))/L_{cell} \leq 0.19$ ,  $\delta\Phi = 43\%$ ] as well as batch-mode polarizers developed by Nikolaou and colleagues [ $L_D(t = \min(\tau_{up}, t_{res}))/L_{cell} = 0.28$ ,  $\delta\Phi \sim 53\%$ ] for Ref. 11 and [ $L_D(t = \tau_{up})/L_{cell} = 0.41$ ,  $\delta\Phi$  not reported] for Ref. 13.

Modeled values were compared with measurements acquired on the previous generation Sheffield polarizer, using re-simulated conditions of  $P_l = 133 \text{ W}$  and  $\Delta\lambda_l = 0.3 \text{ nm}$ .<sup>16</sup> At  $\delta\Phi = 87.5\%$ ,  $Q_c = 2.527 \text{ NLPM}$ <sup>24</sup> was under-estimated by the numerical model ( $Q_c = 2.00 \text{ NLPM}$ ) and overestimated by the analytical model ( $Q_c = 2.84 \text{ NLPM}$ ). Both models also overestimated  $P_{Xe}(Q = 2 \text{ NLPM})$  by factor-1.8 (analytical model) and 2 (numerical model). Lower-than-saturation [Rb] may contribute to the model-measurement discrepancies.<sup>17,29</sup> From Ref. 16, [Rb] can be estimated using measured values  $\tau_{up} = 71 \text{ s}$ ,  $\gamma' = 1.63 \times 10^{-21} \text{ m}^3 \text{ s}^{-1}$ , and  $1/\Gamma' = 44 \text{ min}$  as  $[Rb] = (\tau_{up}^{-1} - \Gamma')/\gamma' = 8.4 \times 10^{18} \text{ m}^{-3} = 0.31[Rb]_{sat}$ . Substituting this [Rb] into both models improved  $P_{Xe}$  agreement (factor-1.3 difference for both models) but underpredicted  $Q_c$  [factor-2.1 (analytical) and 2.2 (numerical)] and  $\delta\Phi$  (factor-1.8 in both models).  $Q_c$  (or  $\tau_{up}$ ) discrepancy has been suggested to be due to higher-than-predicted  $\gamma'$ <sup>30</sup> [Eq. (28)]. Temperature-dependent  $\Gamma'$  observed in studies of both <sup>3</sup>He-Rb<sup>55</sup> and <sup>129</sup>Xe-Rb<sup>56</sup> SEOP may also contribute.  $\delta\Phi$  discrepancies are largely unreported in clinical-scale CF polarizers,

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**FIG. 4.** (ai) Cell-averaged Rb density ( $\langle [Rb] \rangle$ ) vs temperature and (aii)  $\delta\Phi$  vs  $\langle [Rb] \rangle$  for different  $L_{Rb}$ . (b)  $P_{Xe}$  and (c)  $Q_c$  vs (i) temperature and (ii)  $\delta\Phi$ .  $L_{Rb} = L_{cell}$  (solid lines),  $L_{Rb} = L_{cell}/2$  (dashed lines),  $L_{Rb} = L_{cell}/4$  (dotted lines) and  $L_{Rb} = L_{cell}/8$  (dash-dotted lines) correspond to increasing  $[Rb]$  heterogeneity [Eq. (33)]. Black and red lines indicate the numerical model and analytical models, respectively. (b) and (c) show that the optimal temperature for maximum  $P_{Xe}$  and  $Q_c$  greatly differs across varying levels of  $[Rb]$  heterogeneity, while the optimal  $\delta\Phi$  value remains fairly consistent.

which makes further comparisons of measurements to modeled values not possible. Inclusion of additional optical pumping limiting factors, discussed in Sec. III D, should be investigated in future work. Comparisons between existing experimental measurements and modeled values, particularly for high flow rate, large optical cell CF-polarizers similar to the Sheffield polarizer modeled here, are complicated by the lack of consistent and precise measurements of SEOP parameters under identical polarizer conditions. Systematic variability across polarizers stems from factors such as increases in optical cell surface relaxation rate over time,<sup>57</sup> optical pumping laser broadening and power degradation, changes to the Rb source distribution,<sup>29</sup> and thermal regulation issues.<sup>31</sup> To address these issues, future experiments should involve simultaneous measurement of multiple SEOP parameters, as well as spatially resolved measurements across the optical cell. Such efforts would enable a more comprehensive understanding of the discrepancies between experimental data and model predictions.

### C. [Rb] heterogeneity

Figure 4(ai) shows variations in  $\langle[\text{Rb}]\rangle$  with temperature for different levels of [Rb] heterogeneity, as expected. This corresponded to greatly varying optimal temperatures for maximum  $P_{\text{Xe}}$ , as depicted in Fig. 4(bi), and  $Q_c$  values, shown in Fig. 4(cj). The  $\delta\Phi$  dependence of  $\langle[\text{Rb}]\rangle$  [Fig. 4(aii)],  $P_{\text{Xe}}$  [Fig. 4(bii)], and  $Q_c$  [Fig. 4(cii)] are mostly unaffected by the level of [Rb] heterogeneity, irrespective of the  $P_{\text{Xe}}$  model used. Therefore, optimal  $\delta\Phi$  is a more robust parameter for optimization efforts as well as model-experiment comparisons compared to optimal temperature. In addition, this shows that optimal  $\langle[\text{Rb}]\rangle$  level is more significant than [Rb] homogeneity for  $P_{\text{Xe}}$  buildup. On the surface, this appears to discount efforts to improve [Rb] homogeneity; however, simulations indicate a slight increase in maximum  $P_{\text{Xe}}$  and lower optimal temperature with increasing [Rb] homogeneity, as shown in Fig. 4(bi). This is desirable for reducing thermal regulation demands and the potential use of anti-relaxation surface coatings, which have been shown to reduce  $\Gamma$ <sup>58,59</sup> but react with Rb at  $\approx 170^\circ\text{C}$ .<sup>59,60</sup>

### V. CONCLUSIONS AND FUTURE WORK

In this work, a revised SEOP modeling framework was used to assess the applicability of modeling approaches to large optical cell CF-SEOP polarizers. Commonly used analytical and numerical  $P_{\text{Xe}}$  buildup models were shown to give diverging  $P_{\text{Xe}}$  and  $Q_c$  values at low  $Q$  and high  $\delta\Phi$ . This divergence may contribute to observed discrepancies between theoretical and experimental production rates. Theoretical and experimental  $P_{\text{Xe}}$  discrepancies are likely not solely due to the choice of model however, as significantly different laser absorption values between theory and experiments suggest an incomplete optical pumping model. In addition, [Rb] heterogeneity was shown to have a minimal effect on optimal  $\delta\Phi$  and a small detrimental impact on  $P_{\text{Xe}}$  values. However, optimal temperatures were significantly increased with high levels of [Rb] heterogeneity, which is undesirable for thermal management and the application of anti-relaxation surface coatings. The updated simulation framework presented in this work can be applied to model other SEOP systems, to aid optimization of running conditions, and should

therefore be of interest to researchers working in this field. MATLAB functions for modeling are available in the [supplementary material](#).

### SUPPLEMENTARY MATERIAL

See the [supplementary material](#) for the MATLAB function of the 1D model presented in this work (SEOP\_1D.m), an additional MATLAB function required for this to run (erfz.m),<sup>61</sup> and the MATLAB function that calculates the Xe diffusion coefficient (diffusion\_coefficient.m).

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### AUTHOR DECLARATIONS

#### Conflict of Interest

The authors have no conflicts to disclose.

#### Author Contributions

**J. E. Ball:** Conceptualization (equal); Data curation (equal); Formal analysis (equal); Investigation (equal); Methodology (equal); Software (equal); Writing – original draft (equal); Writing – review & editing (equal). **J. M. Wild:** Funding acquisition (equal); Project administration (equal); Resources (equal); Supervision (supporting); Writing – review & editing (equal). **G. Norquay:** Conceptualization (equal); Formal analysis (equal); Funding acquisition (equal); Methodology (equal); Project administration (equal); Resources (equal); Software (equal); Supervision (equal); Writing – review & editing (equal).

### DATA AVAILABILITY

The data that support the findings of this study are available from the corresponding author upon reasonable request.

### APPENDIX: Xe DIFFUSION

The mutual diffusion coefficient of Xe and gas species  $\beta$  is calculated as<sup>62</sup>

$$D_{\text{Xe}\beta} = \frac{3f_D}{8\rho\sigma_{\text{Xe}\beta}^2\Omega_{\text{Xe}\beta}} \sqrt{\frac{(k_B T)^3}{\pi} \left(\frac{M_{\text{Xe}} + M_\beta}{2M_{\text{Xe}}M_\beta}\right)}, \quad (\text{A1})$$

where  $M_{\text{Xe}}$  and  $M_\beta$  are the molecular masses of Xe and species  $\beta$ ,  $f_D$  is a correction factor that accounts for the gas mixture, which can be approximated as  $f_D \sim 1$  for most gas mixtures,<sup>62</sup>  $\sigma_{\text{Xe}\beta} = 1/2(\sigma_{\text{Xe}} + \sigma_\beta)$  is the characteristic length of the Lennard-Jones potential.  $\Omega_{\text{Xe}\beta}$  is the collision integral, which is

TABLE III. Xe diffusion coefficient parameters, given by Ref. 62.

Gas species	$\sigma$ (Å)	$\varepsilon/k$ (K)	$M$ (g/mol)
Xe	4.047	231.0	129.44 <sup>a</sup>
N <sub>2</sub>	3.798	71.4	28.013
He	2.551	10.22	4.003

<sup>a</sup>Enriched Xe (86% <sup>129</sup>Xe).given by<sup>62–64</sup>

$$\Omega_{Xe\beta} = \frac{1.06036}{(T^*)^{0.15610}} + \frac{0.19300}{\exp(0.47635(T^*))} + \frac{1.03587}{\exp(1.52996(T^*))} + \frac{1.76474}{\exp(3.89411(T^*))}, \quad (\text{A2})$$

where  $T^* = kT/\varepsilon_{Xe\beta}$  and  $\varepsilon_{Xe\beta} = \sqrt{\varepsilon_{Xe}\varepsilon_{\beta}} \cdot \varepsilon_{Xe}$  and  $\varepsilon_{\beta}$  are the energy parameters of Xe and species  $\beta$ . Diffusion parameter values are given in Table III.

The observable Xe diffusion coefficient is

$$D_{Xe} = \left( \sum_{\beta=1}^n \frac{x_{\beta}}{D_{Xe\beta}} \right)^{-1}, \quad (\text{A3})$$

where  $x_{\beta}$  is the molar fraction of gas species  $\beta$  and  $n = 3$  is the total number of gas species in the mixture.

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