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# LITHOS

## Oxide enrichment by syntectonic melt-rock interaction

--Manuscript Draft--

<b>Manuscript Number:</b>	LITHOS10170R1
<b>Article Type:</b>	Regular Article
<b>Keywords:</b>	Scientific ocean drilling; oceanic core complex; intracontinental orogeny; melt microstructures; melt-present deformation; oxide enrichment
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<b>Abstract:</b>	<p>Processes that enrich rocks in oxides, such as ilmenite, are controversial. Current models include magmatic accumulation, crystallisation of veins from immiscible liquids and syntectonic differentiation. In this contribution, we investigate examples of oxide enrichment in both the oceanic and continental crust. The oceanic samples are of oxide gabbros (with up to 45 vol.% oxides) from the Atlantis Bank oceanic core complex, Southwest Indian Ridge. The continental sample is from the Cattle Water Pass shear zone (with up to 20 vol.% oxides) associated with the intracontinental Alice Springs Orogeny, central Australia. We argue for the occurrence of an open chemical system, with melt rock reactions as a key process involved in oxide enrichment in melt-fluxed shear zones. Our detailed microstructural characterisation reveals that oxides replace silicates and form interstitial grains, grain boundary films and low dihedral angles between silicates often making up an interconnected skeletal texture. Quantitative orientation data reveals that the oxides: 1) have limited internal deformation, 2) form clusters of grains that are connected in 3D, 3) have crystal faces matching the orientation of the grain boundary of nearby newly crystallised diopside (oceanic sample) and 4) form part of the foliation defining assemblage with biotite (continental sample). This evidence suggests the oxides crystallised in the presence of melt and formed during melt-rock interaction. Syntectonic melt migration is known to result in low strain microstructures in shear zones, as the strain is accommodated by the melt that existed in the deforming rock. This produces a high strain rock with silicate and oxide minerals that show limited internal deformation. Microchemical data shows major element variability in silicates and ilmenite at the thin section scale, supporting an open chemical system with local variability in both oceanic and continental settings. It further argues that syntectonic melt migration is important in oxide enrichment. Mineral chemistry data implies that the oceanic tectonic setting involved melt-rock interaction with fractionated gabbroic melt while the continental setting involved peraluminous granite melt driving mineral replacement and enrichment of oxides. We propose that deformation assisted reactive porous flow of near liquidus melt through rocks in any tectonic setting may result in melt-rock interaction induced crystallisation of oxides in preference to silicates and that with high time-integrated melt flux, the accumulation of oxides can be significant.</p>
<b>Suggested Reviewers:</b>	Barbara John UW: University of Wyoming bjohn@uwyo.edu Barbara has worked extensively in this area.  Thomas Mueller Georg-August-Universität Göttingen: Georg-August-Universität Göttingen thomas.mueller@geo.uni-goettingen.de

	Christian Teyssier University of Minnesota College of Science and Engineering teyssier@umn.edu
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<b>Opposed Reviewers:</b>	
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# 1 Oxide enrichment by syntectonic melt- 2 rock interaction

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**MACQUARIE**  
University  
SYDNEY · AUSTRALIA

25th January, 2022

Dear Professor Shellnutt,

Please find attached the revised version of our manuscript "Oxide enrichment by syntectonic melt-rock interaction" (manuscript # LITHOS10170). We thank the reviewers for the time and effort they've given to the critical, constructive and overall positive assessment of our manuscript.

Many of the comments from both reviewers indicate that even though the reviewers could follow our arguments for the proposed evolutionary model, the manuscript lacked consideration of alternative models for the oxide accumulation. Specifically, the reviewers were not convinced of our proposal of high rates of flux of a typical near-liquidus melt in an open system suggesting instead (1) the breakdown of olivine/garnet, (2) high temperature hydrothermal activity or (3) a Fe-Ti-rich melt. We now address all of these possibilities. To summarise here (1) calculations show that the whole rock (specifically, olivine, pyroxene and garnet minerals) lacks sufficient titanium to form the amount of oxides observed, (2) there is no evidence geochemically or microstructurally of hydrothermal activity in the studied samples and (3) the source of a melt significantly enriched in Fe and Ti remains enigmatic. In addition, the reviews brought out that in the original manuscript the distinction between metamorphic reactions and growth versus igneous crystallisation of minerals was not made clear. Based on the reviewer's comments we have undertaken thorough revisions, reworking the relevant sections and further justifying our arguments. We have added additional supplementary data to prove the need for an external melt. We believe this allows greater understanding of the important impact melt flux has on the development of oxide enrichment at core complexes in both oceanic and continental situations.

Please find details on how we have addressed the general comments and specific questions/suggestions raised by the reviewers. The constructive comments and suggestions have helped improve and clarify this contribution. We are confident that this manuscript has markedly improved and hope you agree that the manuscript in its revised form is now acceptable for publication in Lithos.

Thank you for considering our manuscript.

With kind regards,

Robyn Gardner, Hindol Ghatak, Nathan Daczko, Sandra Piazzolo and Luke Milan

## Editor's Comments:

Thank you for submitting your manuscript entitled "Oxide enrichment by syntectonic melt-rock interaction" to Lithos. Below and attached are the comments of two reviewers. The reviewers are supportive of publication after moderate revisions.

Reviewer #1 (below and attached) highlights a few conceptual issues regarding the nature of origin of the melt flux.

RG: Yes, Reviewer 1 was not convinced of our proposal of high rates of flux of a typical near-liquidus melt in an open system suggesting instead the source of oxides could be due to (1) the breakdown of olivine/garnet, (2) high temperature hydrothermal activity or (3) a Fe-Ti-rich melt. In the revised manuscript we have now explicitly evaluated all of these alternative possibilities. To summarise here (1) calculations show that the whole rock (olivine, pyroxene and garnet) lacks sufficient titanium to form the amount of oxides observed, (2) there is no evidence geochemically or microstructurally of hydrothermal activity in the studied samples and (3) the source of a melt significantly enriched in Fe and-Ti remains enigmatic. See full explanations below for our detailed replies to Reviewer #1's comments.

Reviewer #2 points out a few minor issues, but is seeking clarification for:

A) the distinction between metamorphic and igneous processes in the system,

RG: This comment and Reviewer 1's similar comment both highlight the complexity of the rocks we've investigated. Igneous processes crystallise minerals directly from a melt without interaction with any host rock, whereas metamorphic processes modify these igneous minerals by reactions with a fluid, at changing temperature or pressure conditions. We've clarified this in the introduction indicating how the microstructures would differ between the two different sets of processes. See full explanation below for further details (R1\_1 and R2\_Line 329).

B) explanation for homogeneous mineral compositions,

RG: In the circumstances in the samples we've investigated we believe the grains in contact with the melt were continuously recrystallising causing the chemistry of the grains to be continuously reset and homogenised by each melt flux event. See full explanation below for further details. (R2 Line 414-419 and R1\_4).

C) effects on the early crystallization of oxide minerals, and

RG: The melt we propose is not a large volume MORB creating pillow basalts at the surface of the oceanic ridge. Rather, it is a melt highly localised interstitially in the oxide-rich sections of the oceanic crust. We have included some information on experimentally determined conditions that increase oxide crystallisation and decrease silicate crystallisation. See full explanation below for further details (R2 Line 468).

D) if alternative compositions to S-type granite melt can infiltrate the system.

RG: Previous researchers have speculated on a Fe-Ti-rich melt crystallising the oxides. However, the source of this Fe-Ti-rich melt is elusive, particularly in the continental environment. Our proposal of near-liquidus continuous precipitation of oxides as the melt passes through the rock is simple and avoids the need for specialised Fe-Ti-rich melt source. Our proposal for an S-type granitic melt is based on other references that suggest granitic melts in the nearby Cattle Water Pass shear zones. In

central Australia the source rocks are sedimentary rift fill so when these partially melt an S-type granitic melt is formed. See full explanation below for further details. (R2\_527, 560, 569 and R1\_4).

In the revised version of the manuscript please provide point-to-point responses to the reviewers' comments and make sure the text, tables, figures (no more than 15), highlights (no more than 85 characters + spaces), and references (no more than 80) are properly formatted. The guidelines will be strictly enforced.

RG: Please find our detailed point-to-point responses to the reviewer's comment below.

All the best.

Greg Shellnutt  
Co-Editor-in-Chief

## Reviewer #1:

### Major comments

This manuscript is a great piece of research and I enjoyed very much reviewing it. I would like to apologize to the authors that it took a little longer though!

RG: No apology needed – constructive criticism is always welcome.

The manuscript describes two samples representing oceanic and continental crust for which melt rock interactions have previously been established. This new contribution is aimed at studying the role of melt/rock interaction in the formation of oxide minerals which are commonly found in these kind of rocks.

The paper is very well written and the figures are of high quality. I have attached an annotated pdf marking some minor edits and highlighting specific questions and comments.

I very much like the deformational description of the paper, which is very solid. If there is a substantial point of criticism to make then I would say that the authors are, in my view, a little bit too focussed on their interpretation. The paper would benefit from a bit more petrological details regarding the possible reaction pathways and the addition of some quantitative data.

RG: We have taken heed of this comment and have addressed the concerns. Please see the individual responses as detailed below in particular R1\_1, R1\_2, R1\_3 and R1\_4

R1\_1. One of the first things to think about is the fact that the metamorphic origin needs to be stated clearer in the abstract and introduction. At present the distinction between igneous origin accompanied by deformation vs. syntectonic high grade metamorphism including melt fluxes becomes only clear at the beginning of the discussion. Thus, the origin of the melt fluxes need to be stated clearer at the beginning. There is a perfect sentence at the beginning of the discussion that would have been much better placed at an early stage in the introduction.

RG: To make our proposal for a metamorphic origin clearer we have added to the abstract: "We argue for the occurrence of an open chemical system, with melt rock reactions as a key process involved in oxide enrichment in melt-fluxed shear zones."

The issue of igneous versus metamorphic origin was also commented on by Reviewer 2 (line 329). In general, igneous processes crystallise minerals directly from a melt whereas metamorphic processes modify these igneous minerals by reactions with a fluid, and/or response to temperature or pressure changes. The analysed rock preserves evidence of the metamorphic reactions triggered by the porous flow of a fractionated gabbroic melt. Minerals inferred to pseudomorph melt (interstitial LDA, films etc.) may be considered igneous as they crystallise directly from the local melt.

As the distinction between igneous and metamorphic origin was not clearly stated, we have modified the introduction to say:

“For the gabbroic rocks in oceanic settings, two key petrogenetic models relative to the timing of oxide crystallisation, deformation and strain localisation have been proposed: (1) oxides were concentrated by igneous processes of magmatic accumulation or immiscibility processes prior to strain localisation and the formation of shear zones (Cannat et al., 1991), or (2) strain localisation formed a shear zone in oxide-poor gabbro and was followed by metamorphic processes including melt-rock reactions and oxide crystallisation during deformation-assisted diffuse porous melt flow through the shear zone, called syntectonic differentiation (Bloomer et al., 1991; Dick et al., 1991; Hopkinson and Roberts, 1995).

“These two petrogenetic models result in the formation of rocks with distinct igneous versus metamorphic microstructures. In the first model indicative microstructures would be largely of igneous origin and include euhedral to subhedral crystals with interlocking and interstitial microstructures with possibly a magmatic foliation. In this scenario, we would expect a typical igneous crystallisation sequence, where both ilmenite and magnetite crystallise from the fractionating melt. In the second model, indicative microstructures would be largely metamorphic in origin and include, interstitial microstructures, fewer crystal faces, melt-rock reaction textures and possibly the absence of typical mylonitic shear zone characteristics (Lee et al., 2018; Meek et al., 2019; Prakash et al., 2018; Stuart et al., 2018).”

This reply applies to Reviewer 1’s comment on Line 345 too.

R1\_2. My main criticism is about the carte blanche that the authors introduce with the open system behaviour in which a melt of variable composition comes in, triggers some reaction and changes in melt composition before propagating further. I would like to encourage the authors to consider the melt more as a mediating phase and considering the formation of oxides to be controlled by the local chemistry induced by the breakdown reactions of garnet and olivine. In other words: What about Fe and Ti exsolution during metamorphic reactions? Currently there is too much focus on melt as the only viable mechanism apart from primary crystallization. In particular Atlantis Massif is known for its high hydrothermal activity. Thus, high T fluids could equally do the trick.

RG: We show in the next comment reply (R1\_3) (and have added to Fig. 1 and the text) that an open system is required to add enough Ti to form the ilmenite in both oceanic and continental scenarios. The precursor (olivine gabbro or gabbro) whole rock Fe-Ti concentrations are too low to form the ilmenite from garnet and olivine as suggested. The point is taken, however, that in some cases a flux of high temperature hydrous fluids with high concentrations of Fe-Ti could cause the ilmenite and magnetite to crystallise. We believe this not to be the case as the samples have clear melt present signatures. We have added to the discussion:

“The flux of a high temperature hydrous fluid is not considered likely as the samples examined lack evidence of hydrous minerals such as chlorite, epidote, sericite replacing feldspar, or veins of these minerals and preservation of reaction textures where igneous minerals are partially consumed. However, these microstructures are documented elsewhere in the core, suggesting that hydrous fluids are important agents of metamorphism in other sections of the core. Further support for the presence of melt instead of a hot hydrous fluid is the lack of amphibole in our samples. This lack of amphibole suggests either the presence of melt with low activity of water during melt-rock interaction or that the temperature of fluid-rock interaction was higher than the stability field of amphibole”.

Also, this manuscript is on Atlantis Bank (South West Indian Ridge) rather than Atlantis Massif which is on the Mid Atlantic Ridge – this is probably a typo.

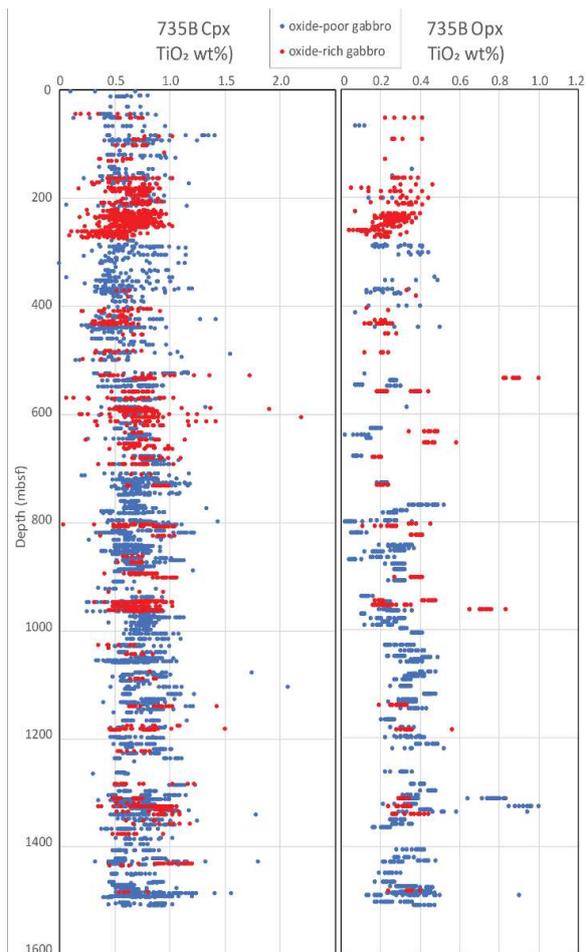
This reply applies to Reviewer 1’s comment on Line 58 too.

R1\_3. The authors base the open chemical system among other indicators on the bimodal variations of plg composition. Fair enough, the evidence of melt in these samples has been well established by the same group. The question is now what is the role of plg and a change in Na/Ca with regard to the oxide formation? To make this a valid point one would need a mass balance to evaluate the Fe and Ti mobility when placing the oxide formation into an open chemical system context. The authors compare the mineralogy of their samples with evidence of melt/rock-interaction to those further down in the core still containing (fresh?) ol-gabbro. Similar they report the granulite samples with garnet. Would it be possible to take the modal abundance and composition of olivine and garnet in these precursor rocks to evaluate how much additional Fe & Ti would be needed?

RG: Olivine, diopside and enstatite in the oceanic core rocks have very little titanium and TiO<sub>2</sub> concentrations do not vary throughout the core (refer to Fig. 1c(iii) and Supplementary Figure 2). We have now included whole rock TiO<sub>2</sub> concentration variability to Figure 1c and added an extra supplementary figure highlighting the lack of variability of TiO<sub>2</sub> in pyroxenes which suggests that a closed system with limited titanium is not a viable option for the formation of the oxides in these rocks. We have included the following in a paragraph at the beginning of the discussion:

“In the gabbros the TiO<sub>2</sub> whole rock data (Fig. 1c(iii)) shows a distinct increase in titanium in the oxide-rich rocks (Fig. 1c(iii)) relative to the oxide-poor gabbros. From the shipboard mineral analysis data (Dick et al., 2002), olivine has very little titanium (TiO<sub>2</sub> was below detection limit in half of the samples, and most values are <0.013%). Clinopyroxene (0.5 to 1.0 TiO<sub>2</sub> wt%) and orthopyroxene (to 0.5% TiO<sub>2</sub> wt%) both show no variation between the oxide-rich and oxide-poor samples (Supplementary Figure 2). In a closed system, all titanium to form ilmenite must come from local minerals, hence the whole rock chemistry should not change between oxide rich and oxide poor gabbros. This is not the case in the 735B core data, hence an open system with in-fluxing fluids is required for the increase in TiO<sub>2</sub> and formation of ilmenite. In supplementary Data 2 we provide the average amount of additional TiO<sub>2</sub> required to form the oxide gabbros from olivine gabbro.”

In addition, as suggested, we have added two tables to Supplementary Data 2 to calculate the additional TiO<sub>2</sub> required. For our continental sample, there is not the same legacy data available as for the oceanic core complex for analysis. However, we infer the same process based on the biotite and garnet concentrations. This issue is now explicitly discussed in the Sections 5.1.3 and 5.2.3 of the discussion. We believe a further calculation of specific modal abundances in the manuscript is unnecessary. The new Supplementary Data 2 is included here:



Supplementary Figure 2. Clinopyroxene and orthopyroxene TiO<sub>2</sub> concentrations across the 735B core, highlighting the lack of variability between oxide-rich and oxide-poor samples

	Olivine gabbro	Oxide gabbro	Average mineral TiO <sub>2</sub>
Plagioclase	59%	60%	0
Clinopyroxene	30%	30%	1%
Olivine	10%	3%	0.001%
Other	1%	7%	
Total	100%	100%	
Whole rock % TiO <sub>2</sub>	0.44	4.1	

Table 1. Average mineral modes and TiO<sub>2</sub> concentration (Dick et al 2002, table 3)

Supplementary figure 2 shows that the TiO<sub>2</sub> concentration in olivine is negligible and does not vary in clinopyroxene. An additional 3.66% (4.1-0.44) of TiO<sub>2</sub> is required to form the oxide gabbro.

	Quartz-plagioclase-rich band	Garnet-biotite-ilmenite-rich band	Average mineral TiO <sub>2</sub>
Quartz	49%		0
Plagioclase	30%		0
Biotite	14%	50%	2.05%

Garnet	5%	30%	0 (below detection limit)
Ilmenite		18%	50%
Other	2%	2%	
Total	100%		
Whole rock % TiO <sub>2</sub>	0.3	10%	

Table 2. CP1604C average mineral modes and TiO<sub>2</sub> concentration.

Supplementary Table 2 shows clearly that an additional 9.7% (10-0.3%) of TiO<sub>2</sub> is required to form the garnet-biotite-ilmenite-rich band.

This reply also applies to Reviewer 1's comments for Lines 495 and 570 below.

R1\_4. At present, the sequence of reactions is rather complex and not very well constrained. NOTE: grt and bt CANNOT be on both sides of the reaction!!

RG: We believe there is constant re-equilibration between the melt and the garnet and biotite minerals at the time of each melt flux event. The chemistry of the final garnets and biotite in the thin section reflect only the last melt flux. As the chemistry of the melt is likely to be similar for each flux, there is possibly little variation in the garnet and biotite chemistry over time. However, we do take the point, and have added numerical subscripts in the reaction equations to highlight the different Bt and Grt minerals and have added the following text in Section 5.2.3:

"We interpret melts 1, 2 and 3 (Fig. 8b, Eq. 4, 5 and 6) are likely to be very similar in composition and suggest that they are externally derived S-type granitic melts formed when sedimentary rocks equivalent to the Harts Range Group (Fig. 1a) partially melted. We suggest that garnet and biotite chemistry re-equilibrated continuously with the melt and was aided by syn-melt flux deformation. Previous studies have also shown similar granitic melts fluxed through the nearby Gough Dam shear zone (Fig. 1b, Ghatak, 2021; Piaolo et al., 2020; Silva et al., 2021)."

This reply also applies to Reviewer 1's comments for Lines 516 & 519 below.

R1\_5. I could envision a much simpler reaction path in the presence of melt in which olivine becomes unstable and breaks down to form diopside and an Fe(Ti)-oxide. Same could be true for a garnet breakdown reaction to form biotite, putting excess Fe and Ti into the oxide in agreement with the textural observations.

RG: This issue has been addressed in the reply for comment 3 from this reviewer (R1\_3 above). The olivine and diopside do not have sufficient concentrations of titanium to allow the formation of ilmenite on the scale required for these samples in the oceanic environment. The same can be said for garnet in the continental sample. Details for this are now included in a new Supplementary Data 2 file and highlighted in the discussion in Sections 5.1.3 and 5.2.3.

R1 6. To avoid any misunderstanding, I do think that the proposed explanation by the authors is plausible and viable, but it would be good to at least discuss the alternative reaction mechanisms.

RG: Yes, in light of the comments here, we have now added in some discussion of the alternative scenarios suggested by the reviewer and why we believe these not to be the case in the samples we've analysed (Sections 5.1.5). See the other comments and replies for how we have undertaken this.

R1 7. Finally, as for all fluid/melt-rock-interaction papers, the question of where does the melt/fluid come from? In the case of the oceanic sample one could argue for the high T hydrothermal setting. I am very happy with the evidence for melt structures in both rocks, but I wonder whether this could equally be explained by localized melt production in at high T in the presence of fluid with subsequent melt extraction? This would equally produce a bimodal distribution of plg and melt films along the grain boundaries. In other words, without mass balance, trace elements or isotopes, where is the evidence for externally derived melt?

RG: Yes, we agree this could be a suitable scenario if the chemistry of the whole rock and minerals supported it. However, in light of the reply to comment 3 above (on the lack of Ti available in the local system) we cannot see how hydrous in situ melting could produce the amount of oxides present in the samples investigated. However, we do understand the issue and have modified the discussion in Section 5.1.5 to say:

“Previous researchers have suggested Fe-Ti-rich melts (c.f. Zhang et al., 2020) as the source of iron and titanium for ilmenite and magnetite. However, the source of these Fe-Ti-enriched melts remains an issue. Koepke et al. (2005) found in one of 25 hydrous partial melting experiments using 735B core gabbros that two immiscible melts were formed, one rich in REE, P, Zr, Ti and Fe from late crystallising submicron grains of apatite, zircon and oxides on the grain boundaries, forming small inclusions in albite-rich plagioclase, and the other, a larger volume melt with typical plagiogranitic features. However, in agreement with our proposed model for an open system melt influx, Koepke et al. (2005) also found that an external source of titanium was required to form the minerals found in the local system.”

This reply also for comments by Reviewer 1 on Line 431 and Reviewer 2 on Lines 527, 560, 569 below.

That said, I do not think that any of my comments are critical but rather some food for thought to improve the manuscript. I am very much looking forward to see this published and encourage the authors to expand a bit on the petrological aspects.

RG: We have taken into consideration all of the comments made and believe that by adding the alternative options for the oxide formation as suggested by the reviewer that this has made the manuscript more readable and our arguments for near liquidus crystallisation from a fluxing melt more convincing.

Minor comments (from the pdf supplied)

RG: A number of missing spaces, full stops etc. highlighted by Reviewer 1 have been fixed.

Line 50: Please check with formatting guidelines, but typically you cite from old to young.

RG: The author guidelines indicate references should be alphabetical then chronological. In the highlighted example Charlier et al., 2012 has a second author of Grove, while Charlier et al., 2010 has a second author of Namur, hence the order is alphabetical per the guidelines.

Line 51: Well, if you use economic interest as a hook, then you need to state the degree of enrichment necessary to become an economic resource.

RG: Yes, this is a good idea, so we have expanded the introduction to say:

“For titanium to become an economic resource, it needs to be enriched as the average crustal abundance is < 1% TiO<sub>2</sub> but concentrations > 2 % are needed for viable mining (Woodruff et al., 2017).”

Line 58: What about low T processes such as serpentinization? Ol breakdown to antigorite also produces large amounts of Fe.oxide. You should at least mention the possibility of alteration for full disclosure.

RG: See major comment 2 above

Line 191: Why did you use low vac mode here? You uses a carbon coated polished sample, so no charging and no topography and no organics. Should that say 'high' vac? If not, please explain why you used low vac mode and give the pressure you used.

RG: Yes, we're very sorry, on checking, this was a mistake. It should be high. We've updated the methods with the correct information.

Line 199: You need to state which reference materials you have used. Also, is there a reason for the different analytical conditions? Depending on which silicates you measured, the focussed beam might cause some loss of light elements compared to the defocussed 10 micron beam and lower current.

RG: Yes, the reference standards were omitted by mistake. These have now been included in Supplementary Table 4. The different analytical conditions are due to the collection of data on different machines at different sites (Central Science Laboratory, University of Tasmania and Macquarie GeoAnalytical, Macquarie University. We were guided by the technical experts at each site as to the analytical conditions for their machine which would best suit our samples and our purpose.

Line 320: While technically correct, the term pyrope-rich almandine sounds somewhat harmful to the petrologic soul... please change to almandine (Xfalm = ...) with substantial pyrope component (Xpyr = ...)

RG: Modified as requested.

### **Section 5.1.1**

Line 345: The second model should be clarified in the introduction. This sentences makes it much clearer compared to what you use in the intro!

RG: See major comment R1\_1 above

Line 389: Progressive reaction of what?

RG: Yes, this is unclear. It has been altered to say:

“These observations of disequilibrium microstructures are consistent with progressive reaction from the original igneous olivine gabbro to melt-reaction modified oxide-rich gabbros.”

Line 395: Why? You still have not defined an oxide forming reaction! What is the role of plg in that case?

RG: Yes, this was confusing. We had incorporated it into the first section as it highlighted the open nature of the system. But in light of this comment we have moved this to Section 5.1.3 where the melt composition is discussed. The oxide forming reactions are in Section 5.1.2. Section 5.1.3 now says:

“This bimodal variation of plagioclase composition between the oxide-rich and oxide-poor gabbros (Fig. 1d(iv)) reinforces that open rather than closed system processes were operating during the oxide formation. This is further supported by the abundant evidence for replacement microstructures. In fluid-rock interaction systems, relationships between fluid induced reactions and mineral equilibration are very complex and therefore a spectrum of rock buffered to melt-buffered mineral compositions may be observed (Rampone et al., 2020). Nevertheless, it can be inferred from the anorthite content of plagioclase that the migrating fluid is most likely a fractionated melt (Dick et al., 2019; Zhang et al., 2020) richer in sodium than the melt forming the original igneous oxide-poor gabbros.”

### **Section 5.1.2**

Line 410: I think this should come earlier.

RG: In light of the previous comment and reply, we have modified the order of the Discussion section. We start with a review of the microstructures indicating metamorphic reactions in our samples (Section 5.1.1) and then discuss the specific melt-rock reactions and formation of the oxides (Section 5.1.2). This is followed by an analysis of the likely melt composition (Section 5.1.3), the prevailing deformation conditions (Section 5.1.4) and finally our proposal for the crystallisation of the oxides (Section 5.1.5). This logical progression has been undertaken for both the oceanic and continental environments.

### **Section 5.1.3**

Line 431: Could be olivine breakdown in the presence of a high T fluid as well....

RG: See major comment R1\_7 above

### **Section 5.2.1**

Line 495: I would argue that in the absence of a free Ti phase such as rutile, your Ti uptake in ilmenite will depend on the reaction kinetics of the breakdown reaction (grt?) controlling the local availability. Mass balance would be needed to check for Ti mobility otherwise.

RG: See major comment R1\_3 above

### **Section 5.2.2**

Line 516 & 519: you can't have the same mineral phase being reactant and product! BTW, given the association of oxides with grt, I would strongly suspect them to be a leftover of the breakdown reaction....

RG: See major comment R1\_4 above.

### **Section 5.3**

Line 570: To make this argument you need some quantitative data here. Playing devil's advocate you need to show that you cannot form the modal abundance of oxides by the grt breakdown and at least calculate how much Fe and Ti would need to be externally derived.

RG: See major comment R1\_3 above

Line 573: Based on what? Explain your calculation! Where do you get the melt concentrations from?

RG: Sorry for this confusion. This was a simple ball park calculation using the percentages in the previous sentence. To clarify, we have rephrased this:

“Typical silicate melts precipitate only 1-3 vol.% oxides. Therefore, significant enrichment of oxides requires precipitation from multiple batches of fluxing melt, progressively increasing the mode of oxides. Using the upper value of 3% oxides for the precipitation from a typical silicate melt, oxide modes of ~20 vol.% in the continental setting and ~45 vol.% in the oceanic setting require precipitation of oxides from a minimum volume of melt that is in the order of 6 to 15 times the volume of the rock, for continental and oceanic crusts, respectively.”

## Reviewer #2:

### Major comments

Review of the manuscript "Oxide enrichment by syntectonic melt-rock interaction" by Ghatak et al.

The manuscript presents EBSD and mineral chemical data of oxide-rich oceanic (Atlantis Bank oceanic core complex, Southwest Indian Ridge) and continental (Cattle Water Pass shear zone, central Australia) crustal rocks. The authors utilize these microstructure and chemical data to understand the formation process of oxide phases (ilmenite, magnetite) in the rocks, which suggests their formation (along with some surrounding silicate phases) during syntectonic melt-rock reaction.

While I am not an expert in the field, I found the microstructural evidences for syntectonic melt-rock reaction to be quite convincing (e.g., limited internal deformation of oxides, clusters of oxide grains connected in 3D, microstructures of silicate grains such as diopside and enstatite). The manuscript is well written data is well presented. I do have some minor issues with and/or difficulty understanding some of the detailed geochemical processes of the oxide forming melt-rock reactions that the authors infer from their data. I recommend publication of this manuscript in *Lithos* after minor revision. Please see below for my specific comments.

-----  
Graphical abstract: In step 1, "melt" missing after "gabbroic".

RG: Updated

Line 23 and other parts: I am not sure if all reactions in this study can be described as being disequilibrium reactions, since it appears that at least some of the reactions are complete such as reaction (1), given that olivine is no longer observed.

RG: Thanks for this comment. However, we believe our use of “disequilibrium reactions” is valid as the reactions we describe are very complex and occur in an open chemical system where equilibrium between a particular melt and the host rock is only very locally achieved, even though as the reviewer rightly points out some phases, such as the olivine may have been completely consumed.

Line 38: If the highlights format allows, it may be useful to say "... within shear zones in crustal rocks" since it is unclear what material the shear zones are in.

RG: Unfortunately, this is too long (85 char limit with spaces), so I've changed this highlight to:

- Microstructures indicate former presence of melt within crustal shear zones

Line 88: 100-300 m

RG: Updated

Figure 1b: The axes should have tick marks.

RG: Updated. Please note we have also updated (c) Rock type as we had Gabbronorite red (as an oxide-rich gabbro, per Dick et al., 2019, Fig 40), but it is in fact oxide poor (per Dick et al., 1999 where the original figure is found). The oxide-rich gabbronorite continues to be red in our graph. The reference for this graph has been updated to reflect the original source.

Figure 4e: The blue lines were a bit hard to see since it's hard (at least for me) to differentiate it from the green line. Perhaps a magenta line might make it pop more.

RG: Yes, good idea. Updated.

Figure 7b, c, d: There should be tick marks on the axes.

RG: Updated

Line 329: Perhaps I am not aware of how the distinction is made between metamorphic and igneous processes in different fields, but I found it a bit strange for the porous flow of fractionated gabbroic melt through the oceanic crust to be considered a metamorphic process. Given that the melt that is infiltrating the oceanic crust is of igneous origin, can this process really be considered a metamorphic process? Again, perhaps I am not aware of how igneous vs. metamorphic processes are distinguished in different fields.

RG: This comment and Reviewer 1's comment above both highlight the complexity of the rocks we've investigated and the fact that such rocks are unusual as they are at the borderline between igneous and metamorphic rocks sensu stricto. We now make clear in the introduction, how we use the terms in this manuscript. In particular, we are clear that Igneous processes crystallise minerals directly from a melt without interaction with any host rock/solid, whereas metamorphic processes modify pre-existing mineral phases by reactions with a fluid, at temperatures or pressure where chemical composition of a pre-existing phase may change, or the pre-existing phase reacts with the melt to form a new phase or phases. In our case, the melt-rock interactions we document indicate metamorphic processes if this definition is used.

See also the reply to Reviewer 1 major comment R1\_1.

Line 361 and 385: As a non-expert, I wasn't sure what is the significance of the straight boundaries. Perhaps a brief explanation such as "straight boundaries with the diopside rims, which suggests ..." in the case of line 385 would be helpful.

RG: Straight boundaries are formed when the crystal face is formed with no impingement from other growing crystals, usually when the phase grows into "free space" – ie. a liquid (in this case, a melt). We've added "... indicating the original ilmenite crystal face grew into a melt (Vernon, 2000)".

Line 402: a period is missing after the closing parenthesis

RG Added

Line 414-419: Is there an explanation for the homogeneous mineral compositions considering the

different possible ways in which the composition of melt could have varied? This is especially the case if there was a high time-integrated melt flux (line 457) during which the melt composition may have had time to vary.

RG: This is a good point and is linked to R1\_4, as zoning is often cited as indicative of changing fluid compositions. In the circumstances in the samples we've investigated we believe that the high flux rate allowed continuous recharge of the melt causing the localised melt to vary little in composition during the individual flux event. In addition, the grains in contact with the melt were continuously recrystallising causing the chemistry of the grains to be continuously reset and homogenised by each melt flux even though these melts may have had slightly differing compositions. We have added to the discussion:

“The titanium content in individual ilmenite grains is uniform (Supplementary Fig. 1a, b), ruling out solid-state diffusional processes, and is consistent with fluid-mediated replacement reactions (e.g. Putnis, 2009). However, even though the manganese and magnesium content show minor variation between grains within a sample, a geochemical trend between the two samples is seen (Fig. 7c, d, red arrows). This suggests while the fluxing melts may have been heterogeneous in composition, the grains in contact with the localised melt are chemically re-equilibrating continuously with the deforming rock; thus, their chemistry and microstructures are continuously reset. The chemistry and microstructure of any given mineral records a snapshot of the last interaction with migrating melt.”

Line 464: Considering the absence of amphibole (line 439), could this be ruled out in the case of the oceanic samples in the study?

RG: The reviewer is correct as there is no amphibole in the samples we've examined, though amphibole is seen in other sections of the core including much lower in the core, i.e. not seawater infiltration. We believe the temperatures proposed for the ilmenite precipitation are too high for amphibole to be stable. We infer that amphibole would crystallise structurally higher in the core where temperatures were cooler. This is now made clear explicitly in Section 5.1.2. See R1\_2 above for details.

Line 468: Early crystallization of oxides from a melt would cause Fe depletion early on in the liquid line of descent of basalts (e.g., MgO of 9 wt%). This is not observed in MORB that are reduced, and it is only observed in arc magmas that are oxidized. In the case of MORB, initial Fe- and Ti-enrichments due to magmatic differentiation (i.e., fractional crystallization of olivine, plagioclase, cpx) are required until the melt saturates in Fe-Ti oxides, so I am not sure how Fe-Ti-rich melts are not required in the scenario that the authors are envisioning, given absence of evidence for oxidized MORB.

RG: Thanks very much for this comment as it indicates the arguments for our proposed evolutionary model were not sufficiently clear. We believe there is some oxidation of the rocks seen in the core as magnetite has twice as much Fe<sup>3+</sup> (the oxidating ion) as Fe<sup>2+</sup> (the reducing ion). The melt we propose is not a large volume MORB creating pillow basalts at the surface of the oceanic ridge. Rather, it is a fractionated melt which is ascending in a highly localised manner by porous melt flow, i.e. following a grain boundary network in the oxide-rich sections of the oceanic crust. To clarify this, we have modified the discussion, Section 5.1.5 to include the current research on formation of an Fe-Ti-rich melt:

“Previous researchers have suggested Fe-Ti-rich melts (c.f. Zhang et al., 2020) as the source of iron and titanium for ilmenite and magnetite. However, the source of these Fe-Ti-enriched melts remains an issue. Koepke et al. (2005) found in one of 25 hydrous partial melting experiments using 735B

core gabbros that two immiscible melts formed, including a minor melt rich in REE, P, Zr, Ti and Fe with a larger volume of plagiogranitic melt. However, in agreement with our proposed model for an open system melt influx, Koepke et al. (2005) also found that an external source of titanium was required to form the oxides.

“Experiments have shown the onset of Fe-Ti oxide crystallisation in mafic magmas is marked on melt differentiation paths by strong depletion of FeO and TiO<sub>2</sub> in the melt, and early crystallisation of oxides. Crystallisation onset also has variable timing depending on the composition and conditions of the magma, including fugacity of oxygen (Toplis and Carroll, 1995) and concentration of volatiles (e.g., Botcharnikov et al., 2008). For example, water content of ~2% lowers the crystallisation temperature of clinopyroxene and olivine and promotes the early crystallisation of Fe-Ti oxides (Botcharnikov et al., 2008; Howarth et al., 2013) and 1% phosphorus can increase ilmenite precipitation (Toplis et al., 1994).

Natural examples of Fe-Ti-rich melts are rare. Clague et al. (2018) document an example of extreme fractionation of mid-ocean ridge basalt at Alarcon Rise where TiO<sub>2</sub> and FeO decrease, and titanomagnetite and ilmenite crystallise as the melts fractionate from andesite, through dacite to rhyolite. In addition, Charlier et al. (2010) hypothesise that ilmenite was the only mineral to crystallise at times during the evolution of the Allard Lake anorthositic system. However, from our study we suggest melt-rock interaction is the key mechanism to locally produce a near-liquidus oxide-saturated melt which drives oxide-forming reactions in the oceanic crust.

“We combine this concept of early crystallisation of Fe-Ti oxides at high temperature with a scenario of melt-buffered melt-rock interaction (Fig. 8a) and infer that a melt migrating with enhanced near liquidus oxide crystallisation conditions will destabilise silicates in favour of Fe-Ti oxides (reactions (2) and (3) above). In our model of melt-rock interaction (Fig. 8a), the stability of oxides over silicates drives reactions that consume silicate minerals and precipitate oxide minerals in an open system. The degree of oxide enrichment is proportional to the time integrated melt flux through the rocks (see Section 5.3). Our proposed migrating melt could form rare fractionated volcanic rocks as observed at Allarcon Rise (Clague et al., 2018).”

Line 504: I am not able to find a green arrow in fig. 4i

RG: No there were none – sorry. We’ve added some to 4h as they are easier to see in the image, and modified the reference to the figure appropriately.

Line 527, 560, 569: The inference of incremental crystallization of ilmenite and the migration of large volume of melt seems to hinge on the assumption that the infiltrating melt is an S-type granite that does not crystallize a significant amount of Fe-Ti oxides. If the infiltrating melt (e.g., melt 3) is an Fe-Ti rich melt, it may crystallize enough Fe-Ti oxides that such incremental crystallization may not be necessary.

RG: The assumption of S-type granitic melt was based on the other refs that suggested granitic melts in the Cattle Water Pass shear zones. Yes, the reviewer is correct, these could be Fe-Ti-rich melts, but the issue remains that the source of this Fe-Ti-rich melt is elusive. Our proposal of near-liquidus continuous precipitation of oxides as the melt passes through the rock is conceptually simple and avoids the need for this specialised melt source. To make this clearer we’ve added to section 5.2.3:

“We interpret melts 1, 2 and 3 (Fig. 8b, Eq. 4, 5 and 6) are likely to be very similar in composition and suggest that they are externally derived S-type granitic melts formed when sedimentary rocks equivalent to the Harts Range Group (Fig. 1a) partially melted. Previous studies have also shown

similar granitic melts fluxed through the nearby Gough Dam shear zone (Fig. 1b, Ghatak, 2021; Piazzolo et al., 2020; Silva et al., 2021).”

See the reply to Reviewer 1 major comment 7.

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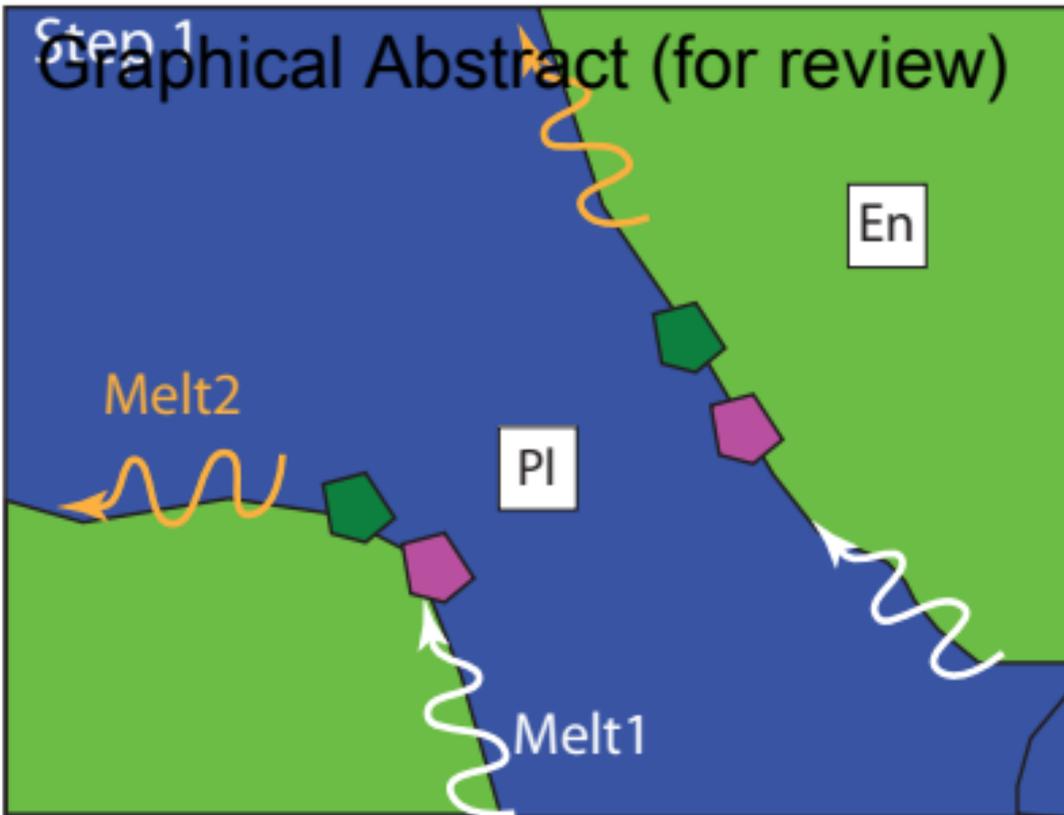
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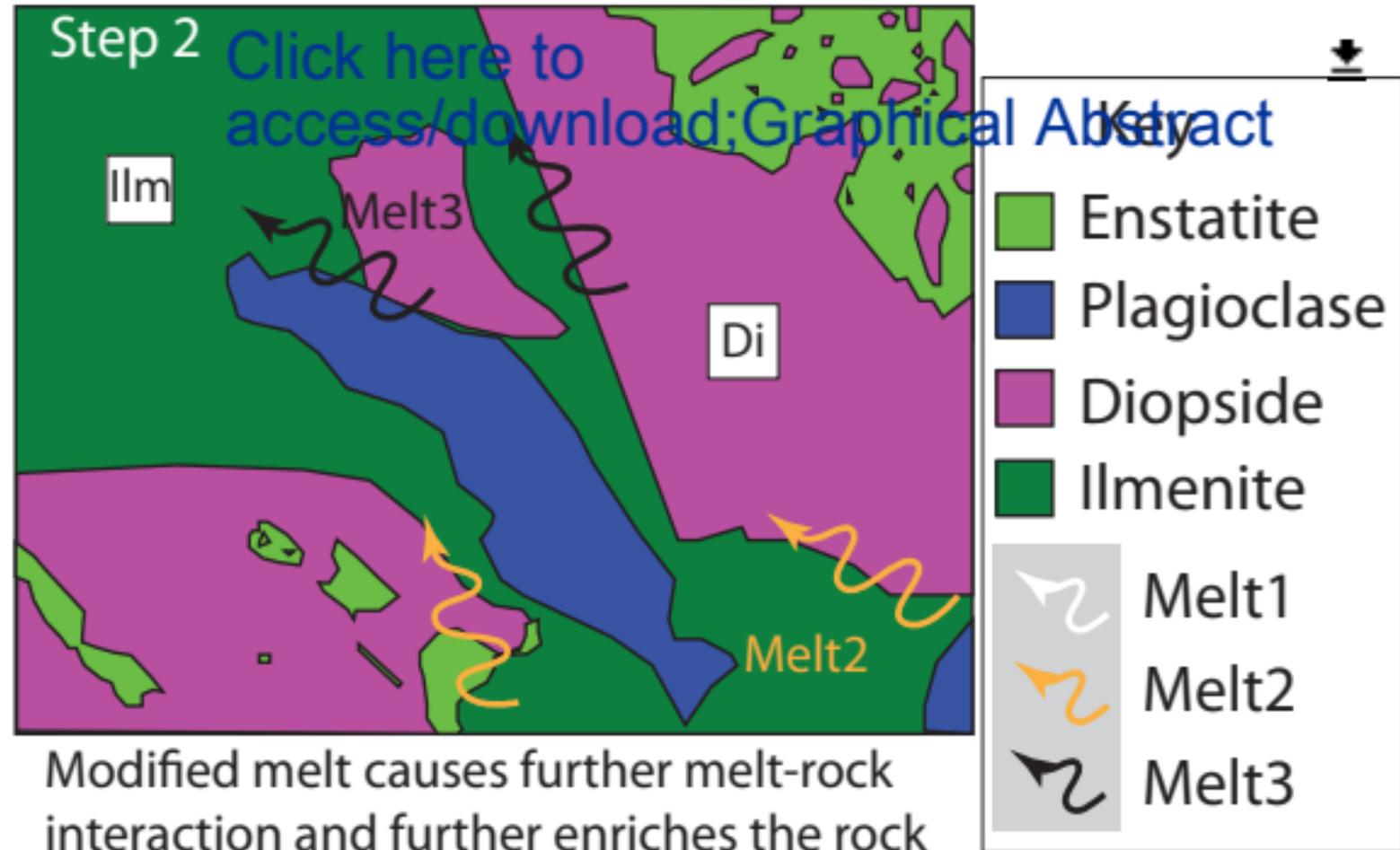
## 1 *Abstract*

2 Processes that enrich rocks in oxides, such as ilmenite, are controversial. Current models include  
3 magmatic accumulation, crystallisation of veins from immiscible liquids and syntectonic differentiation.  
4 In this contribution, we investigate examples of oxide enrichment in both the oceanic and continental  
5 crust. The oceanic samples are of oxide gabbros (with up to 45 vol.% oxides) from the Atlantis Bank  
6 oceanic core complex, Southwest Indian Ridge. The continental sample is from the Cattle Water Pass  
7 shear zone (with up to 20 vol.% oxides) associated with the intracontinental Alice Springs Orogeny,  
8 central Australia. We argue for the occurrence of an open chemical system, with melt rock reactions as a  
9 key process involved in oxide enrichment in melt-fluxed shear zones. Our detailed microstructural  
10 characterisation reveals that oxides replace silicates and form interstitial grains, grain boundary films  
11 and low dihedral angles between silicates often making up an interconnected skeletal texture.  
12 Quantitative orientation data reveals that the oxides: 1) have limited internal deformation, 2) form  
13 clusters of grains that are connected in 3D, 3) have crystal faces matching the orientation of the grain  
14 boundary of nearby newly crystallised diopside (oceanic sample) and 4) form part of the foliation  
15 defining assemblage with biotite (continental sample). This evidence suggests the oxides crystallised in  
16 the presence of melt and formed during melt-rock interaction. Syntectonic melt migration is known to  
17 result in low strain microstructures in shear zones, as the strain is accommodated by the melt that  
18 existed in the deforming rock. This produces a high strain rock with silicate and oxide minerals that show  
19 limited internal deformation. Microchemical data shows major element variability in silicates and  
20 ilmenite at the thin section scale, supporting an open chemical system with local variability in both  
21 oceanic and continental settings. It further argues that syntectonic melt migration is important in oxide  
22 enrichment. Mineral chemistry data implies that the oceanic tectonic setting involved melt-rock  
23 interaction with fractionated gabbroic melt while the continental setting involved peraluminous granite  
24 melt driving mineral replacement and enrichment of oxides. We propose that deformation assisted

- 25 reactive porous flow of near liquidus melt through rocks in any tectonic setting may result in melt-rock
- 26 interaction induced crystallisation of oxides in preference to silicates and that with high time-integrated
- 27 melt flux, the accumulation of oxides can be significant.



Infiltration of a fractionated gabbro into an En-Pl-rich gabbro initiates melt-rock interaction → enriching rock in ilmenite



Modified melt causes further melt-rock interaction and further enriches the rock in ilmenite

1 **Highlights:**

- 2 • Microstructures indicate former presence of melt within crustal shear zones
- 3 • Fractionated gabbroic melt interacts with oceanic crust to enrich oxides
- 4 • Peraluminous granite melt interacts with continental crust to enrich oxides
- 5 • High volumes of fluxing and reacting melt enrich host rock in oxides
- 6 • Multiple fluxes of external melt are associated with strain localisation

[Click here to view linked References](#)

# 1 Oxide enrichment by syntectonic melt-rock 2 interaction

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3 *Hindol Ghatak<sup>1</sup>, Robyn L. Gardner<sup>1</sup>, Nathan R. Daczko<sup>1</sup>, Sandra Piazzolo<sup>2</sup>, Luke Milan<sup>3</sup>*

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## 11 *Abstract*

12 Processes that enrich rocks in oxides, such as ilmenite, are controversial. Current models include  
13 magmatic accumulation, crystallisation of veins from immiscible liquids and syntectonic differentiation.

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15 crust. The oceanic samples are of oxide gabbros (with up to 45 vol.% oxides) from the Atlantis Bank

16 oceanic core complex, Southwest Indian Ridge. The continental sample is from the Cattle Water Pass

17 shear zone (with up to 20 vol.% oxides) associated with the intracontinental Alice Springs Orogeny,

18 central Australia. We argue for the occurrence of an open chemical system, with melt rock reactions as a

19 key process involved in oxide enrichment in melt-fluxed shear zones. Our detailed microstructural

20 characterisation reveals that oxides replace silicates and form interstitial grains, grain boundary films  
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38 *Highlights:*

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- 41 • Peraluminous granite melt interacts with continental crust to enrich oxides
- 42 • High volumes of fluxing and reacting melt enrich host rock in oxides

- 43 • Multiple fluxes of external melt are associated with strain localisation

44 *Keywords:*

45 Scientific ocean drilling; oceanic core complex; intracontinental orogeny; melt microstructures; melt-  
46 present deformation; oxide enrichment.

## 47 **1. Introduction**

48 Titanium, a critical industrial metal, is predominantly sourced from rutile and ilmenite in mineral sands  
49 (Roy et al., 2000), which have weathered from igneous or metamorphic rocks. Besides mineral sands,  
50 hard rock Fe-Ti oxide-rich deposits of magmatic origin like Allard Lake, Canada and Tellnes, Norway have  
51 been mined for years (Charlier et al., 2010). For titanium to become an economic resource, it needs to  
52 be enriched as the average crustal abundance is  $< 1\% \text{ TiO}_2$  but concentrations  $> 2\%$  are needed for  
53 viable mining (Woodruff et al., 2017). Thus, it is crucial to understand the primary mechanism of Fe-Ti  
54 oxide deposit formation. However, the processes responsible for Fe-Ti oxide enrichment remain  
55 controversial. Proposed processes include: (i) formation of oxide cumulate layers (Duchesne and  
56 Charlier, 2005) through density-driven mineral settling, (ii) crystallisation from immiscible liquids  
57 forming ore-rich veins (e.g. Dixon and Rutherford, 1979; Holness et al., 2011), and (iii) crystallisation  
58 during syntectonic differentiation (Agar and Lloyd, 1997; Dick et al., 1991; Hopkinson and Roberts,  
59 1995), where fractionated intercumulus melt is mobilised into shear zones by deformation and  
60 compaction (Bloomer et al., 1991).

61 In this study, we focus on the syntectonic differentiation model which is based on observations from  
62 shear zones in oceanic gabbros that are enriched in oxides (Robinson et al., 2000). However, oxide  
63 enrichment associated with shear zones is not restricted to the oceanic crust alone. Geologists have  
64 documented several locations within the continental crust where similar oxide enrichment is associated

65 with high strain zones (Emslie et al., 1994; Gross et al., 1995; Scoates and Chamberlain, 1997). The latter  
66 may be an important source for the Fe-Ti sands mined worldwide.

67 Despite the potential importance of Fe-Ti oxide enrichment in shear zones, there is relatively little work  
68 on the processes associated with this mineralisation. For the gabbroic rocks in oceanic settings, two key  
69 petrogenetic models relative to the timing of oxide crystallisation, deformation and strain localisation  
70 have been proposed: (1) oxides were concentrated by igneous processes of magmatic accumulation or  
71 immiscibility processes prior to strain localisation and the formation of shear zones (Cannat et al., 1991),  
72 or (2) strain localisation formed a shear zone in oxide-poor gabbro and was followed by metamorphic  
73 processes including melt-rock reactions and oxide crystallisation during deformation-assisted diffuse  
74 porous melt flow through the shear zone, called syntectonic differentiation (Bloomer et al., 1991; Dick et  
75 al., 1991; Hopkinson and Roberts, 1995).

76 These two petrogenetic models result in the formation of rocks with distinct igneous versus  
77 metamorphic microstructures. Igneous processes crystallise minerals directly from a melt whereas  
78 metamorphic processes modify these igneous minerals by reactions with a fluid, and/or in response to  
79 temperature or pressure changes. In the first model indicative microstructures would be predominantly  
80 of igneous origin and include euhedral to subhedral crystals with interlocking and interstitial  
81 microstructures with possibly a magmatic foliation. In this scenario, we would expect a typical igneous  
82 crystallisation sequence, where both ilmenite and magnetite crystallise from the fractionating melt. In  
83 the second model, indicative microstructures would be predominantly metamorphic in origin and  
84 include, interstitial microstructures, fewer crystal faces, melt-rock reaction textures and possibly the  
85 absence of typical mylonitic shear zone characteristics (Lee et al., 2018; Meek et al., 2019; Prakash et al.,  
86 2018; Stuart et al., 2018b).

87 Consequently, the microstructural characteristics of the minerals in oxide-rich rocks are key to  
88 distinguish between these two scenarios. In addition, in model (1), deformation microstructures will be  
89 evident in both the silicate and oxide minerals. In contrast, melt accommodates stress during melt-  
90 present deformation in model (2); consequently, the solid framework will remain generally undeformed.

91 To elucidate the processes associated with oxide enrichment in high strain zones, we investigate oxide  
92 enrichment in two contrasting environments: oxide-rich gabbros associated with shear zones within an  
93 oceanic core complex, and oxide-biotite-rich schist belts from central Australia. Our research is at the  
94 interface between igneous and metamorphic systems and involves reactive flow of melt through crustal  
95 rocks driving metamorphic reactions.

96 We use detailed microstructural and microchemical analyses to recognise microstructures indicative of  
97 the former presence of melt. We determine that flux of externally derived melts caused melt-rock  
98 interactions to form new minerals, including oxides, in reaction textures in both oceanic and continental  
99 crust. Melt present shear zone activity is supported by the fact that minerals identified as solid during  
100 syntectonic melt migration remain largely undeformed, as the viscous melt accommodates much of the  
101 strain (Stuart et al., 2018b). Consequently, our data supports the syntectonic differentiation model  
102 facilitated by reactive porous melt flow as outlined above, in both the oceanic and continental settings.

## 103 **2. General geological background**

### 104 *2.1. Oceanic environment: Atlantis Bank*

105 The Atlantis Bank oceanic core complex is a ridge 720 m below the sea surface approximately 9 km long  
106 and 4 km wide situated south-east of Madagascar (Fig. 1a and inset) on the ultra-slow spreading  
107 Southwest Indian Ridge (SWIR). It is adjacent to the Atlantis II transform valley and ~19 km south of the  
108 SWIR axis. Pillow basalts and sheeted dykes typically found at the top of oceanic crust are missing

109 suggesting an estimated 1.5–2.0 km of the crust has been unroofed during core complex uplift on the  
110 detachment fault (Dick et al., 2000; Dick et al., 1999a; John et al., 2004), thereby exposing massive  
111 gabbro at the seafloor. The 735B (32°43.392'S, 57°15.960'E) core was initially drilled to 500 mbsf on  
112 IODP expedition 118, then subsequently drilled to 1508 mbsf on IODP expedition 176 (Dick et al.,  
113 1999a).

114 The following core summary is based on information in Dick et al. (1999a), unless otherwise specified.

115 The core is divided into 12 rock units (I – XII) based on mineral assemblage and rock type. The major rock  
116 types in the core are olivine gabbro (69.9%) and gabbro (14.9%), with lower proportions of oxide-rich  
117 gabbro (7%) and gabbro-norite/oxide-rich gabbro-norite (8%). Rock units can be further simplified (Dick et  
118 al., 2002; Hertogen et al., 2002) into (1) oxide-poor gabbro cut by hundreds of bodies of (2) oxide-rich  
119 gabbro (including both disseminated oxide gabbro and oxide gabbro) (Fig. 1c(i)). The oxides in the oxide-  
120 rich rocks have oxide modes to 45% and are predominantly magnetite and ilmenite with minor presence  
121 of sulphides. High titanium concentrations (Fig. 1c(iii)), generally in the form of ilmenite are typical of  
122 the oxide-rich gabbros. The core is variably deformed with the extent of crystal-plastic deformation  
123 being classed based on observed foliation, recrystallisation and preservation of relict igneous texture  
124 (Fig. 1c(ii), Dick et al., 2019). Overall, three-quarters of the core lacks a foliation, 18% has a very weak  
125 foliation, 6% is strongly foliated and only 1% has mylonitic or ultra-mylonitic characteristics. The upper  
126 half of the core has many minor faults with major brittle faults of unknown displacement occurring at  
127 560 and 690–700 mbsf (Fig. 1c(i), yellow dashed lines). A 20 m wide shear zone occurs lower in the core  
128 at 944–964 mbsf (Fig. 1c(i), white dashed lines). High strain zones, particularly those in the top half of  
129 the core, are often associated with high oxide abundance (Fig. 1c (i) and (ii)), though this is not always  
130 the case. Plagioclase compositions are bimodal with oxide-rich gabbros having generally lower  $X_{An}$  values  
131 (Fig. 1c(iv)). Evidence of melt-rock interaction within shear zones at Atlantis Bank has been previously  
132 reported by Gardner et al. (2020) and Zhang et al. (2020). Higher temperature deformation and melt-

133 rock interaction are variably overprinted in the top half of the core by seawater infiltration, brittle  
134 deformation and hydrothermal alteration as the rocks were exhumed and cooled. The whole-rock  $\text{TiO}_2$   
135 vs  $\text{Fe}_2\text{O}_3$  plot (Fig. 1b) of oceanic gabbros shows extensive variation of iron and titanium, though a  
136 general positive correlation is formed (Fig. 1b, grey arrow). Core 735B samples follow the same general  
137 trend.

138 For this study, we examined two adjacent oxide gabbro samples from unit IV at ~228 mbsf of the 735B  
139 core (Fig. 1d). This unit is within the upper half of the core (units I to IX) which is distinguished from the  
140 lower half (units X to XII) by higher proportions of oxide-rich gabbros (Fig. 1c(i)) and a weak foliation.  
141 However, the boundary between units III and IV (at 224 mbsf) is a <1 m thick mylonitic shear zone. The  
142 two oxide-rich gabbro samples are taken within 4 m of this mylonitic shear zone.

## 143 *2.2. Continental environment: The Alice Springs Orogeny – Cattle Water Pass*

### 144 *Shear Zone*

145 The study area lies in the central Australian Arunta region (Fig. 2a, top) where the last regional tectono-  
146 metamorphic event was the Upper Palaeozoic (450–300 Ma) Alice Springs Orogeny (ASO) (Hand and  
147 Sandiford, 1999; Raimondo et al., 2014). The intraplate nature of the ASO involved N-S contraction  
148 (Piazolo et al., 2020; Silva et al., 2018; Teyssier, 1985) which resulted in the exhumation of mid to deep  
149 crustal rocks and the formation of anastomosing shear zones (Cartwright et al., 1999; Raimondo et al.,  
150 2011). The orogen (Fig. 2a, bottom) comprises, from W to E, amphibolite facies mid-crustal rocks, the  
151 mid to deep crustal Strangways Metamorphic Complex (SMC) and the deep crustal inverted rift-fill Harts  
152 Range Group.

153 The SMC is a broad belt, up to ~ 125 km wide, metamorphosed during the Strangways Event (c. 1735-  
154 1690 Ma) cut by schist belts with general S-directed thrusting (Bendall, 2000; Collins and Teyssier, 1989)  
155 in the southern side of the orogen (Fig. 2a). The shear zone examined here is the Cattle Water Pass

156 shear zone (Fig. 2b) which was melt-present at the time of deformation (Silva et al., 2021). The high  
157 strain zones within the Cattle Water Pass shear zone are 100–300 m wide, steeply west-dipping, with  
158 reverse shear sense and characterised by sillimanite-garnet-muscovite-biotite schist. The schists cut  
159 Proterozoic mafic, felsic, and pelitic granulites resulting in lenses of variably deformed and modified  
160 granulite within high strain zones dominated by schist. Deformed and hydrated granulite contains  
161 anastomosing layers rich in biotite ± muscovite where sub-layers rich in ilmenite are also common.

### 162 **3. Method of analysis**

#### 163 *3.1. Petrography and quantitative orientation analysis*

164 Sample mineral observations were made on polished thin sections cut in the structural XZ plane using a  
165 petrographic microscope. Microstructural/crystallographic characterisation of thin sections was  
166 performed both in the Leeds Electron Microscopy and Spectroscopy Centre, University of Leeds and at  
167 Macquarie GeoAnalytical, Macquarie University. The data was acquired using an FEI Quanta 650 FEG-  
168 Environmental Scanning Electron Microscope and a Zeiss IVO Scanning Electron Microscope,  
169 respectively. Both instruments were equipped with an HKL NordlysNano Electron backscatter diffraction  
170 (EBSD) detector and supported by Aztec analysis software (Oxford Instruments). EBSD mapping was  
171 performed covering a large area of the thin section in addition to small individual maps in specific  
172 regions, recording Energy Dispersive Spectroscopy (EDS) spectra along with the EBSD data. Working  
173 conditions were: 20 kV accelerating voltage, 20–26 mm working distance, 70° specimen tilt and step size  
174 between 4 and 10 µm depending on the area covered and grain size. Data were processed using HKL  
175 Channel5 v5.11 and AztecCrystal with noise reduction performed on the raw data following the  
176 procedure of Piazzolo et al. (2006). Wherever necessary, pole figure representations use one point per  
177 grain to eliminate the issue of large grains distorting the interpretation by causing single-crystal maxima.

178 Where there is no dominance of individual grains, all data points have been plotted. We also show maps  
179 depicting the relative change in crystal orientation within grains as a graded colour scale overlay on the  
180 phase maps and pole figures. Misorientation angles between adjacent analysed points of 2–10° and ≥  
181 10° define subgrain and grain boundaries, respectively. We use mineral abbreviations following Whitney  
182 and Evans (2010).

183 A high resolution image of the thin sections and other associated data can be examined at  
184 <https://imagematrix.science.mq.edu.au/viewer/?mode=view&id=487> for 47R2-1, id=488 for 47R2-3 and  
185 id=443 for CP1604C.

## 186 *3.2. Imaging and geochemical analysis*

### 187 *3.2.1. Micro X-ray fluorescence (μ-XRF)*

188 Analyses of the polished thin sections were used for mineral identification, to show the spatial  
189 distribution of oxide minerals and to calculate modal percentages of oxide minerals. μ-XRF analyses  
190 were performed using a Bruker M4 Tornado spectrometer at Macquarie GeoAnalytical, Macquarie  
191 University. The μ-XRF analyses were run with tube voltage of 50 kV, beam current of 200 μA, chamber  
192 pressure of 20 mbar, acquisition time of 15 ms/pixel and step size of 25 μm. Bruker AMICS (Advanced  
193 Mineral Identification and Characterisation System) was used to convert the X-ray fluorescence spectra  
194 to produce detailed mineral maps.

### 195 *3.2.2. Backscatter electron imaging (BSE)*

196 Scanned BSE images were used to identify and show the association of different minerals across the  
197 samples. Polished thin sections were carbon coated and imaged in an FEI Teneo Field Emission Scanning  
198 Electron Microscope (SEM) with Nanomin software at Macquarie GeoAnalytical, Macquarie University.  
199 The operating conditions of the SEM were high vacuum at 10kV with a dwell time of 2 μs.

### 200 3.2.3. *Electron microprobe (EMP)*

201 Additional compositional data of both the silicates and oxides was obtained for the sample from central  
202 Australia (CP1604C) using a JEOL JXA 8530F Plus field emission electron microprobe at the Central  
203 Science Laboratory, University of Tasmania. The instrument has a field emission source, running at an  
204 accelerating voltage of 15 kV, a beam current of 15 nA and a spot size of 10  $\mu\text{m}$ . The ODP samples  
205 (47R2-1 and 47R2-3) were analysed using a Cameca SX-100 electron microprobe at Macquarie  
206 GeoAnalytical, Macquarie University. The operating conditions were a voltage of 15 kV, a beam current  
207 of 20 nA and a spot size of 1  $\mu\text{m}$ . Standards used for calibration are included in Supplementary Table 4.  
208 Electron microprobe maps of the minerals were acquired using the Cameca SX-100 electron microprobe  
209 at Macquarie GeoAnalytical, Macquarie University. The element maps show the chemical variation  
210 within specific grains of interest and were collected with a focused beam of 15 kV, beam current of 100  
211 nA, spot size of 1  $\mu\text{m}$ , step size of 4  $\mu\text{m}$  and dwell time of 100 ms.

### 212 3.3. *Micro-computed tomography (micro-CT)*

213 Micro-CT analysis of the high-oxide gabbro was undertaken in a GE Phoenix V|tome|xS CT scanner at  
214 The University of New England, Australia. The block was rotated about its vertical axis and scans were  
215 taken in 3 perpendicular directions. Scanning was performed at voltage of 220 kV and current of 70  $\mu\text{A}$   
216 for 200 ms for each scan. Individual sections were extracted and processed in '3D slicer' software  
217 (<https://www.slicer.org/>, Fedorov et al., 2012). Oxide 3D models were made using the density data and  
218 Meshlab (Cignoni et al., 2008) was used to highlight the microstructures and oxide 3D connectivity.

## 219 **4. Results**

### 220 *4.1. General sample description and petrography*

#### 221 *4.1.1. Oceanic environment*

222 The investigated samples exhibit moderate (15 vol.%; 47R2-3) to very high (44 vol.%; 47R2-1) modes of  
223 ilmenite and magnetite. Both samples are coarse-grained and comprise plagioclase (~18–21 vol.%),  
224 diopside (~27–52 vol.%), enstatite (~5–8 vol.%), ilmenite (~13–38 vol.%) and magnetite (~1–6 vol.%)  
225 with minor amphibole, sulphides, apatite, and spinel (Fig. 3a–h). Silicates generally lack evidence of  
226 crystal-plastic deformation such as bimodal grain size distribution (a signature of dynamic  
227 recrystallisation), undulose extinction or deformation twins (Fig. 3b, f). The oxide grains form a network  
228 of interconnected grains (Fig. 3c, g, 4l–n). Sample 47R2-3 exhibits 15 vol.% oxides dominated by ilmenite,  
229 while 47R2-1 has 44 vol.% oxides with a mix of ilmenite and magnetite (Fig. 3d, h).

230 Oxide grains show highly irregular shapes with elongate finger-like protrusions that cut into grains of  
231 plagioclase (Fig. 4a, d; yellow arrow) and diopside (Fig. 4e; blue lines, yellow arrow), as well as along like  
232 and unlike mineral boundaries (Fig. 4b, d, e, f, l, m, red arrows). The oxide-rich domains form skeletal-  
233 like textures around silicate grains (Fig. 4e), and the domains are connected in three-dimensions by  
234 oxide bridges (Fig. 4l–n, red arrows). These domains preserve low dihedral angles against two adjoining  
235 diopside grains (Fig. 4e, f, n, green arrow). Some ilmenite grains appear as inclusions in diopside (Fig. 4f;  
236 white arrow), while other ilmenite-magnetite domains show straight faces against diopside (Fig. 4b;  
237 yellow line). Ilmenite grain boundaries with plagioclase tend to be more irregular (Fig. 4f; yellow lines).  
238 Ilmenite is commonly associated with magnetite in the high oxide content sample (47R2-1), where  
239 magnetite is mostly observed at the boundary of ilmenite with other minerals (Fig. 4e–g; green dashed  
240 line shows ilmenite-magnetite boundaries). The magnetite has a dusty appearance in BSE images (Fig.

241 4e–g) due to very fine inclusions of spinel and ilmenite and forms some lobate and finger-like shapes  
242 within the ilmenite. The inclusions in magnetite show three preferred orientations (Fig. 4g, inset (i), red  
243 lines). Ilmenite commonly lacks inclusions except at the boundaries between ilmenite and magnetite,  
244 where fine spinel grains are included in the ilmenite (Fig. 4g, inset (ii)). Diopside appears in two textural  
245 settings: (i) as large single grains (Fig. 4c, e, f) and (ii) as rims of diopside around two-pyroxene domains  
246 where the proportions of enstatite and diopside are variable (labelled En-Di symplectite on Fig. 4b–d).  
247 Neighbouring fine and coarse enstatite grains share similar interference colour under crossed polarised  
248 light (orange arrows, Fig. 4c), indicating similar orientation. Fingers of diopside project into enstatite  
249 with low dihedral angles (green arrow, Fig. 4c). The finger shown in Figure 4c shares extinction positions  
250 with a diopside inclusion within the enstatite (inset Fig. 4c, purple arrow). Plagioclase forms large single  
251 grains (Fig. 3f, 4a, d) which rarely show deformation microstructures (e.g., undulose extinction,  
252 deformation twins, dynamic recrystallisation). Rare grains of plagioclase are cut by veins of very fine  
253 grained green hornblende (Fig. 4a).

#### 254 4.1.2. *Continental environment*

255 The high-strain continental CWP shear zone sample is a fine- to medium-grained rock with a well-  
256 developed foliation defined by bands of variable ilmenite content and alignment of biotite and ilmenite  
257 minerals. It exhibits two distinct bands based on minerals present: (i) quartz-plagioclase-rich, and (ii)  
258 garnet-biotite-ilmenite-rich bands (Fig. 3i). The quartz-plagioclase-rich, low-oxide domain comprises  
259 quartz (~45–50 vol.%), plagioclase (~25–30 vol.%), biotite (~10–15 vol.%), garnet (~3–5 vol.%), and minor  
260 ilmenite (~2 vol.%) (Fig. 3i–l, bottom). The high-oxide (ilmenite) domain comprises garnet (~25–30  
261 vol.%), biotite (~45–50 vol.%), ilmenite (~16–18 vol.%), and minor apatite (<2 vol.%) (Fig. 3i–l, top). The  
262 silicates generally lack evidence of crystal-plastic deformation such as recrystallisation, undulose  
263 extinction or deformation twins (Fig. 3j).

264 Oxide grains form interstitial textures with elongate grain shapes along grain boundaries (Fig. 4h, i; red  
265 arrows). The oxide grains show both straight (Fig. 4h, j; yellow lines) and irregular (Fig. 4h–k; yellow  
266 arrows) boundaries with garnet and biotite. Some ilmenite grains form lobes (Fig. 4i; yellow arrows) or  
267 inclusions (Fig. 4k; white arrow) in garnet, while others have shapes and sizes similar to garnet (Fig. 4j;  
268 blue arrow).

## 269 *4.2. Quantitative orientation data (EBSD analysis)*

270 EBSD analysis is used mainly to identify (i) interconnectivity of interstitial phases in three dimensions, (ii)  
271 relationships between grain shape and crystal orientation (e.g., identification of faceting) and (iii)  
272 presence of internal deformation features (e.g., sub-grains and crystallographic orientation variations)  
273 which are signatures of dynamic recrystallisation and crystal plasticity. The assessment of  
274 interconnectivity of interstitial phases assumes that in the two-dimensional section of a thin section,  
275 grains that are spatially close to each other but not connected to each other, are interconnected in  
276 three dimensions if they exhibit the same or very similar crystallographic orientation (Meek et al., 2019).

### 277 *4.2.1. Oceanic environment*

278 A single area of EBSD phase map with orientation overlays is presented as representative for oxide-rich  
279 sample 47R2-1 from the oceanic gabbros (Fig. 5). The map shows two two-pyroxene (enstatite-diopside)  
280 domains (Fig. 5a, upper right, lower left) with a distinct diopside rim on the upper right domain.  
281 Between the two domains there are grains of plagioclase, ilmenite and magnetite. Most ilmenite grains  
282 show only minor internal deformation based on few 2–10° subgrain boundaries (Fig. 5a, b, white lines)  
283 and minor changes in internal orientations across a grain (grain I3, Fig. 5b, green overlay, 0–10°, and  
284 misorientation profile). The diopside rim shares a straight grain boundary with an oxide rich domain (Fig.  
285 5c). The orientation of the diopside boundary (red line, Fig. 5c) corresponds to the crystal face of the  
286 adjacent relict ilmenite, I1, (Fig. 5c, red line, ilmenite {10-10} pole figure). Rare grains of ilmenite and

287 most grains of diopside and enstatite show no internal deformation (i.e., have few white lines on Fig. 5a,  
288 c, d).

289 Small diopside grains within enstatite in the two-pyroxene domain (Fig. 5a, top right) share the same  
290 crystallographic orientation with the wide diopside rim (Fig. 5c, grain D1, Euler map and pole figure). The  
291 coarse grained diopside rim shows very little crystallographic orientation change across the grain (Fig.  
292 5c, grain D1, misorientation profile). A cluster of enstatite grains, E1, is present at the boundary  
293 between two diopside grains forming the diopside rim (Fig. 5c, grains D1 and D2). These enstatite grains  
294 show similar orientations to each other (green in Fig. 5d;) and a c axis orientation similar to the two  
295 diopside rim grains (compare pole figures; Fig. 5c, d, grains E1, D1 and D2). The cluster of diopside grains  
296 (Fig. 5c, grain D2) share the same crystallographic orientation with each other, so are likely to be  
297 interconnected in 3D. In the area dominated by oxides (upper left of Fig. 5a), a cluster of ilmenite grains  
298 included within magnetite show similar orientation (Fig. 5b, grains marked I3), so are also likely  
299 connected in 3D, but the adjacent ilmenite and surrounding magnetite do not share a similar  
300 orientation.

#### 301 4.2.2. *Continental environment*

302 A single large area EBSD phase map with orientation overlays is presented for the high-oxide domain of  
303 sample CP1604C from the Cattle Water Pass shear zone (Fig. 6). The map shows most oxide grains lack  
304 significant internal orientation changes, exhibit a limited number of subgrain boundaries (Fig. 6a, b) and  
305 have little variation in the orientation across individual grains (Fig. 6b<sub>1</sub>, misorientation profile). Two  
306 clusters of ilmenite grains (Fig. 6b, I1 and I2) show similar orientation based on Euler orientation maps  
307 and a c-axis pole figure. Garnet grains also show very little orientation change within individual grains  
308 (Fig. 6c<sub>1</sub>) while clusters of adjoining grains have very similar orientation (Fig. 6c, Euler map and pole  
309 figure). Clustered c-axis orientations with a maximum of 10 for all ilmenite grains (Fig. 6d) indicate a

310 strong crystallographic preferred orientation (CPO) that matches the strong c-axis alignment of biotite  
311 grains (Fig. 6f). In contrast, garnet presents no pronounced CPO (Fig. 6e).

### 312 *4.3. Mineral chemistry data*

313 All silicate minerals in all samples show limited chemical variation (Fig. 7; Supplementary Table 1). This is  
314 also apparent in microprobe chemical maps (Supplementary Figure 1) which show remarkably uniform  
315 compositions for each grain. Below we present the detailed mineral chemistry.

#### 316 *4.3.1. Oceanic environment*

317 Plagioclase in ODP high oxide sample 47R2-1 is andesine of restricted composition ( $X_{An} = Ca/(Ca+Na+K) =$   
318  $0.37-0.40$ ) (Fig. 7a), typical of plagioclase compositions in most oxide-rich gabbro in the core (Fig. 1c(iv)).  
319 Diopside has the most variability from predominantly diopside to minor augite ( $X_{Mg} = Mg/(Mg+Fe) =$   
320  $0.61-0.71$ ) (Fig. 7a). Enstatite composition has little variability ( $X_{Mg} = 0.60-0.61$ ) (Fig. 7a). Ilmenite grains  
321 in the two ODP samples show minor variation in  $TiO_2$  content but increasing FeO and MgO (Fig. 7b, c)  
322 and decreasing MnO (Fig. 7d) as the proportion of oxides increased between sample 47R2-3 (low-oxide  
323 sample) to 47R2-1 (high-oxide sample).

#### 324 *4.3.2. Continental environment*

325 Plagioclase in sample CP1604C is andesine of restricted composition ( $X_{An} = 0.43-0.47$ ) with two analyses  
326 of lower anorthite content ( $X_{An} = 0.23$  and  $0.33$ ) (Fig. 7a). Garnet is almandine ( $X_{Alm} = Fe/$   
327  $(Fe+Mg+Ca+Mn) = 0.78-0.82$ ) with substantial pyrope ( $X_{Pyr} = Mg/(Fe+Mg+Ca+Mn) = 0.14-0.18$ ) and  
328 minor grossular ( $X_{Grs} = Ca/(Fe+Mg+Ca+Mn) = 0.01-0.06$ ) and spessartine ( $X_{Sps} = Mn/(Fe+Mg+Ca+Mn) =$   
329  $0.03$ ;) components (Fig. 7a). Biotite is Fe-Mn-rich and plots at the boundary between 'primary magmatic'  
330 and 're-equilibrated' biotite on the classification scheme of Nachit et al. (2005) ( $X_{Mg} = 0.46-0.51$ ). In  
331 contrast to the ODP samples, ilmenite grains from Cattle Water Pass vary from 42–47 wt.%  $TiO_2$  but  
332 show very limited variation in MgO, FeO and MnO content (Fig. 7b–d).

## 333 **5. Discussion**

334 We argue for the occurrence of an open chemical system maintained by syntectonic porous melt flow,  
335 with melt rock reactions as a key process involved in oxide enrichment in melt-fluxed shear zones. In the  
336 following discussion we provide evidence for a metamorphic rather than igneous origin of the oxides  
337 and show, using microstructures, that the oxide-rich rocks investigated formed in the presence of a  
338 reactive melt. Based on mineral chemistry and the regional tectonic setting of the rocks investigated we  
339 infer a fractionated gabbroic melt as the main reactant in the oceanic setting and a high temperature  
340 peraluminous granitic melt in the continental setting. We conclude the discussion by assessing the  
341 signatures and consequences of syntectonic reactive porous melt flow in crustal environments.

### 342 *5.1. The origin of oxide-rich rocks in oceanic tectonic settings*

343 The two key petrogenetic models, described in the introduction, result in the formation of rocks with  
344 distinct igneous versus metamorphic microstructures. In the second model described, oxide enrichment  
345 occurs via melt-rock metamorphic reactions during deformation-assisted melt flow through a shear zone  
346 (Bloomer et al., 1991; Dick et al., 1991; Hopkinson and Roberts, 1995). Indicative microstructures  
347 include some internal deformation within grains, interstitial microstructures, replacement reaction  
348 microstructures and fewer crystal faces.

#### 349 *5.1.1. Microstructures showing metamorphic replacement reactions*

350 Although ilmenite and magnetite are spatially associated (e.g. Fig. 4e to g) we interpret earlier ilmenite  
351 is partially replaced by magnetite based on the following observations: (1) the proportion of ilmenite to  
352 magnetite increases from the low oxide sample 47R2-3 (ilmenite to magnetite proportions 9:1), to the  
353 high oxide sample 47R2-1 (ilmenite to magnetite proportions of 7:1) (Fig. 3h); (2) presence of irregular  
354 boundaries between ilmenite and magnetite including finger-like protrusions of magnetite into ilmenite  
355 (Fig. 4g); (3) presence of magnetite as rims on ilmenite and as elongate grains at boundaries between

356 ilmenite and silicate minerals (Fig. 4e, f, 5a; e.g., plagioclase and diopside); (4) presence of a cluster of  
357 irregular ilmenite grains within magnetite that share identical orientation which represent relicts of a  
358 partially replaced single coarse crystal of ilmenite (Fig. 5b, I3); (5) presence of reaction front  
359 microstructures where spinel grains are included in ilmenite near the boundaries with magnetite (Fig.  
360 4g(ii), Supplementary Fig. 1f; Bowles et al., 2011); and (6) straight boundaries between new diopside  
361 (red line, Fig. 5c) and magnetite that mimic crystal facets of relict ilmenite (Fig. 4c, ilmenite pole figure,  
362 grain I1), indicating the original ilmenite crystal face grew into a melt (Vernon, 2000). In addition, fine  
363 grained spinel and ilmenite included within magnetite show three different crystallographic orientations  
364 and are interpreted as exsolution microstructures which formed during cooling (Fig. 4g(i)). Adjacent to  
365 the magnetite replacement texture shown in Figure 5a, the diopside (Fig. 5c, grain D1) is partially  
366 replaced by a new diopside (Fig. 5c, grain D2) with enstatite (Fig. 5d, grain E1) that is epitaxial on the old  
367 diopside (Fig. 5c, d). We interpret these to have formed coevally with the partial replacement of  
368 ilmenite by magnetite (Fig. 8a).

369 In addition to the reaction microstructures associated with magnetite as outlined above, we observe  
370 other evidence of metamorphic reactions that involve pyroxenes. A cluster of enstatite grains (orange  
371 arrows, Fig. 4c) shares very similar interference colours and extinction angles, suggesting that they  
372 formed a single relict enstatite grain partially replaced by the diopside. This is further supported by the  
373 finger of diopside projecting into and replacing the coarse enstatite (green arrow, Fig. 4c). The  
374 proportion of enstatite is higher in the lower left and lower in the upper right of Figure 4c, consistent  
375 with the progressive replacement of enstatite by diopside (Fig. 8a). This reaction replacement  
376 microstructure is confirmed by diopside in both the rims around two-pyroxene domains and all the  
377 diopside within the two-pyroxene domain sharing a single crystallographic orientation (Fig. 4b, 5c, grain  
378 D1), and mineral chemistry (Supplementary Fig. 1e). However, the two-pyroxene domains have  
379 previously been interpreted as inverted pigeonite that has rims of later diopside (Dick et al., 1991;

380 Ozawa et al., 1991). We argue against this as the diopside rim is crystallographically continuous with the  
381 diopside in the two-pyroxene domain. Additionally, the elongation of the diopside grains within the two-  
382 pyroxene domains is not oriented parallel to either enstatite (001) or (100) as would be expected for  
383 inverted pigeonite (Philpotts and Ague, 2009).

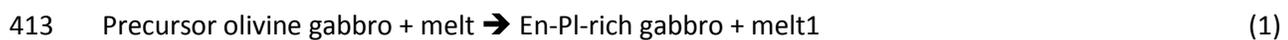
384 The diopside rims around two-pyroxene domains are spatially associated with high proportions of oxides  
385 (e.g., Fig. 4b, d, Supplementary Fig. 1e). The oxide grains share some straight boundaries with the  
386 diopside rims (e.g., yellow line on Fig. 4b corresponds with an ilmenite {10-10} crystal face, Fig. 5c),  
387 suggesting the original ilmenite crystal face grew into a free melt and the diopside rim crystallised later.  
388 The oxide grains commonly form films along grain boundaries (Fig. 4, red arrows) and protrusions into  
389 plagioclase grains (Fig. 4, yellow arrows). These observations of disequilibrium microstructures are  
390 consistent with progressive reaction from the original igneous olivine gabbro to melt-reaction-modified  
391 oxide-rich gabbros.

#### 392 *5.1.2. Former presence of melt and inferred melt-rock reactions*

393 Early research on the oceanic crust drilled at hole 735B inferred melt migration as an important process  
394 in the development of the microstructures observed in gabbroic samples (Dick et al., 1991). Recent  
395 works have further established multiple fluxes of external melt through shear zones (Casini et al., 2021;  
396 Gardner et al., 2020; Zhang et al., 2021; Zhang et al., 2020). The flux of a high temperature hydrous fluid  
397 is not considered likely as the samples examined lack evidence of hydrous minerals such as chlorite,  
398 epidote, sericite replacing feldspar, or veins of these minerals and preservation of reaction textures  
399 where igneous minerals are partially consumed. However, these microstructures are documented  
400 elsewhere in the core, suggesting that hydrous fluids are important agents of metamorphism in other  
401 sections of the core. Further support for the presence of melt instead of a hot hydrous fluid is the lack of  
402 amphibole in our samples. This lack of amphibole suggests either the presence of melt with low activity

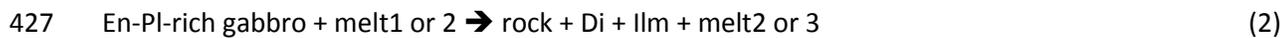
403 of water during melt-rock interaction or that the temperature of fluid-rock interaction was higher than  
404 the stability field of amphibole.

405 Microstructures indicative of the former presence of melt (Holness et al., 2011; Lee et al., 2018; Stuart  
406 et al., 2018b; Vernon, 2000) in the oceanic rocks confirm previous research; they include: (1) films along  
407 grain boundaries forming skeletal-like microstructures (Fig. 3g, 4e), with or without crystal faces (Fig. 4b,  
408 yellow line, Fig. 5a), (2) grains with low dihedral angles (Fig. 4e, f, green arrows), and (3) 3D connectivity  
409 of a cluster of grains (Fig. 5b, c, d). A lack of local partial melting textures (e.g., peritectic minerals  
410 surrounded by leucosome) suggests the melt was externally derived, resulting in sequential rock  
411 transformation from precursor olivine gabbro under the influence of a chemically dynamic and reactive  
412 fluxing melt (forming the En-Pl-rich gabbro shown in Fig. 8a):



414 The replacement of olivine by enstatite during melt-rock interaction is consistent with the findings in  
415 Gardner et al. (2020). The lack of olivine in the studied samples, which is nearly ubiquitous in the core at  
416 hole 735B (Dick et al., 2019), suggests melt-rock reactions have completely replaced the precursor  
417 olivine-bearing gabbroic rocks. The compositions of melt on either side of reaction (1) were likely highly  
418 variable depending on the (i) composition of the melt source (i.e., gabbroic versus fractionated gabbroic  
419 melts; Dick et al., 2019; Zhang et al., 2020), (ii) extent of geochemical modification of the melt during  
420 reactive flow (Daczko et al., 2016; Stuart et al., 2018a), (iii) variation in rock types interacted with along  
421 melt migration pathways, and (iv) possible trapping of early crystallised minerals (i.e. phenocrysts in the  
422 migrating melts) during the collapse of pathways (Bons et al., 2004; Silva et al., 2021; Žák et al., 2008) as  
423 melt supply is reduced. These variable controls on the compositions of melt in reaction (1) are also true  
424 for all melt in all reactions discussed below.

425 Concurrent and subsequent melt migration of highly variable melts caused local reactions (Fig 8a, steps1  
426 and 2):



428 The final melt-rock reaction in the sample (Fig 8a, step3) is:



430 Reactions (2) and (3) (Fig. 8a, step 1 to 3) have been discussed earlier (section 5.1.1) wherein diopside  
431 replaces enstatite and magnetite replaces ilmenite (Fig. 4 and 5).

### 432 5.1.3. Mineral compositions: inferences for composition of the fluxing melt(s)

433 In the gabbros, the  $\text{TiO}_2$  whole rock data (Fig. 1c(iii)) shows a distinct increase in titanium in the oxide-  
434 rich rocks (Fig. 1c(iii)) relative to the oxide-poor gabbros. From the shipboard mineral analysis data (Dick  
435 et al., 2002), olivine has very little titanium ( $\text{TiO}_2$  was below detection limit in half of the samples, and  
436 most values are  $<0.013\%$ ). Clinopyroxene (0.5 to 1.0  $\text{TiO}_2$  wt%) and orthopyroxene (to 0.5%  $\text{TiO}_2$  wt%)  
437 both show no variation between the oxide-rich and oxide-poor samples (Supplementary Figure 2). In a  
438 closed system, all titanium to form ilmenite must come from local minerals, hence the whole rock  
439 chemistry should not change between oxide rich and oxide poor gabbros. This is not the case in the  
440 735B core data, hence an open system with in-fluxing fluids is required for the increase in  $\text{TiO}_2$  and  
441 formation of ilmenite. In Supplementary Data 2 we provide the average amount of additional  $\text{TiO}_2$   
442 required to form the oxide gabbros from olivine gabbro.

443 The titanium content in individual ilmenite grains is uniform (Supplementary Fig. 1a, b), ruling out solid-  
444 state diffusional processes and is consistent with fluid-mediated replacement reactions (e.g. Putnis,  
445 2009). However, even though manganese and magnesium content show minor variation between grains  
446 within a sample, a geochemical trend between the two samples is seen (Fig. 7c, d, red arrows). This

447 suggests while the fluxing melt may have been heterogeneous in composition, the grains in contact with  
448 the localised melt are chemically re-equilibrating continuously within the deforming rock; thus, their  
449 chemistry and microstructures are continuously reset. The chemistry and microstructure of any given  
450 mineral records a snapshot of the last interaction with migrating melt.

451 The  $X_{An}$  composition of plagioclase in the studied samples ranges from 0.37–0.40 (Fig. 7a) which is at the  
452 lower end of plagioclase in the oxide-rich gabbro throughout the core at hole 735B (Fig. 1c(iv), Dick et  
453 al., 2019). This is consistent with the decreasing anorthite content shown in the later melt-rock reaction  
454 events in Gardner et al. (2020) and Zhang et al. (2021) which showed  $X_{An}=0.40–0.45$ . This bimodal  
455 variation of plagioclase composition between the oxide-rich and oxide-poor gabbros (Fig. 1d(iv))  
456 reinforces that open rather than closed system processes were operating during the oxide formation.  
457 This is further supported by the abundant evidence for replacement microstructures. In fluid-rock  
458 interaction systems, relationships between fluid-induced reactions and mineral equilibration are very  
459 complex and therefore a spectrum of rock-buffered to melt-buffered mineral compositions may be  
460 observed (Rampone et al., 2020). Nevertheless, it can be inferred from the anorthite content of  
461 plagioclase that the migrating fluid is most likely a fractionated melt (Dick et al., 2019; Zhang et al.,  
462 2020) richer in sodium than the melt forming the original igneous oxide-poor gabbros.

#### 463 *5.1.4. Evidence of deformation in melt-fluxed rocks.*

464 Previous research at Atlantis Bank has shown that the oxide-rich gabbroic rocks are associated along or  
465 near zones described in the core descriptions as having strong foliation and inferred crystal-plastic  
466 deformation (Fig. 1b; Dick et al., 2019; Dick et al., 1991; Dick et al., 2000; Dick et al., 2002; Zhang et al.,  
467 2020). In contrast, the high oxide samples examined here display low degrees of crystal-plastic  
468 deformation when analysed in thin section, particularly in diopside and ilmenite (Figs. 5b, c), which lack  
469 a well-defined foliation and show low degrees of CPO (Fig. 3c, g). The core images (Fig. 1d) do show the

470 oxides form a foliation though this is not evident at the thin section scale. Deformation microstructures  
471 can be cryptic in scenarios of melt present deformation (Daczko et al., 2016; Lee et al., 2018; Meek et  
472 al., 2019; Stuart et al., 2018b). Rocks deformed in the presence of melt exhibit several features unusual  
473 to solid-state high strain zones, such as thin elongate grain boundary films of plagioclase and low  
474 degrees of CPO at least for some minerals (Stuart et al., 2018b). We infer that as melt cannot support  
475 shear stresses, deformation of the rock system was accommodated by melt movement rather than the  
476 deformation of the solid framework (Rutter and Neumann, 1995; van der Molen and Paterson, 1979).  
477 This interpretation suggests units III and IV in hole 735B may represent a shear zone system that  
478 experienced a very high time-integrated melt flux while being rheologically exceptionally weak. This can  
479 explain those parts of the core where high oxide mode is decoupled from features of solid-state, crystal-  
480 plastic deformation (Fig. 1c(i) and (ii)).

#### 481 *5.1.5. Near liquidus oxide crystallisation: the role of high-T melt-rock interaction in oxide enrichment*

482 Previous researchers have suggested Fe-Ti-rich melts (c.f. Zhang et al., 2020) as the source of iron and  
483 titanium for ilmenite and magnetite. However, the source of these Fe-Ti-enriched melts remains an  
484 issue. Koepke et al. (2005) found in only one of 25 hydrous partial melting experiments using 735B core  
485 gabbros, that two immiscible melts formed: a minor melt rich in REE, P, Zr, Ti and Fe and a larger volume  
486 of plagiogranitic melt. However, in agreement with our proposed model for an open system melt influx,  
487 Koepke et al. (2005) also found that an external source of titanium was required to form the oxides.

488 Experiments have shown the onset of Fe-Ti oxide crystallisation in mafic magmas is marked on melt  
489 differentiation paths by strong depletion of FeO and TiO<sub>2</sub> in the melt, and early crystallisation of oxides.  
490 Crystallisation onset also has variable timing depending on the composition and conditions of the  
491 magma, including fugacity of oxygen (Toplis and Carroll, 1995) and concentration of volatiles (e.g.,  
492 Botcharnikov et al., 2008). For example, water content of ~2% lowers the crystallisation temperature of

493 clinopyroxene and olivine and promotes the early crystallisation of Fe-Ti oxides (Botcharnikov et al.,  
494 2008; Howarth et al., 2013) and 1% phosphorus can increase ilmenite precipitation (Toplis et al., 1994).

495 Natural examples of Fe-Ti-rich melts are rare. Clague et al. (2018) document an example of extreme  
496 fractionation of mid-ocean ridge basalt at Alarcon Rise where  $\text{TiO}_2$  and FeO decrease, and  
497 titanomagnetite and ilmenite crystallise as the melts fractionate from andesite, through dacite to  
498 rhyolite. In addition, Charlier et al. (2010) hypothesise that ilmenite was the only mineral to crystallise at  
499 times during the evolution of the Allard Lake anorthositic system. However, from our study, we suggest  
500 melt-rock interaction is the key mechanism to locally produce a near-liquidus oxide-saturated melt  
501 which drives oxide-forming reactions in the oceanic crust.

502 We combine this concept of early crystallisation of Fe-Ti oxides at high temperature with a scenario of  
503 melt-buffered melt-rock interaction (Fig. 8a) and infer that a melt migrating with enhanced near liquidus  
504 oxide crystallisation conditions will destabilise silicates in favour of Fe-Ti oxides (reactions (2) and (3)  
505 above). In our model of melt-rock interaction (Fig. 8a), the stability of oxides over silicates drives  
506 reactions that consume silicate minerals and precipitate oxide minerals in an open system. The degree  
507 of oxide enrichment is proportional to the time integrated melt flux through the rocks (see Section 5.3).

508 Our proposed migrating melt could form rare fractionated volcanic rocks as observed at Alarcon Rise  
509 (Clague et al., 2018). Our model of deformation-assisted migration of fractionated melts through  
510 gabbroic shear zones is also consistent with the interpretation of (Agar and Lloyd, 1997) who linked  
511 fractionated melts with oxide enrichment at the Mid-Atlantic Ridge Kane fracture zone area. Currently  
512 our understanding of the timing of the crystallisation of oxides relies on equilibrium experiments. In the  
513 future we need disequilibrium melt-rock interaction experiments to replicate our inferred melt-mineral  
514 reactions (section 5.1.2). Additionally, new melt-rock interaction experiments involving melt flux  
515 through the rock are required to best reproduce our samples and to confirm our model.

516 *5.2. The origin of high-oxide rocks in continental tectonic settings*

517 *5.2.1. Microstructures showing metamorphic replacement reactions*

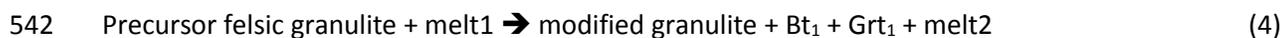
518 Similar reaction microstructures as those observed in the oceanic setting are observed in the continental  
519 case study of sample CP1604C from Cattle Water Pass, central Australia. The field relationships show  
520 that the precursor rock type, a granulite facies felsic gneiss, is replaced in a high strain zone by the  
521 garnet-biotite schist of this study. The interpretation that ilmenite partially replaces garnet is supported  
522 by the following observations: (1) the presence of irregular boundaries between garnet and ilmenite  
523 including finger-like protrusions into garnet (Fig. 4h, k); (2) presence of ilmenite as rims on garnet and as  
524 elongate grains at boundaries between garnet and biotite (Fig. 4h-k); (3) multiple groups of  
525 neighbouring ilmenite grains, some of which are inclusions within garnet, that share identical  
526 orientation which represent relicts of a partially replaced single coarse garnet grain (e.g., Fig. 6b, grain  
527 l2) and (4) straight boundaries on ilmenite that mimic the crystal facets of relict garnet (Fig. 4j). In  
528 addition, ilmenite and biotite share a strong CPO (Fig. d and f) without strong internal crystal bending  
529 suggesting the grains grew syntectonically i.e. grew in a stressed regime.

530 *5.2.2. Former presence of melt and inferred melt-rock reactions*

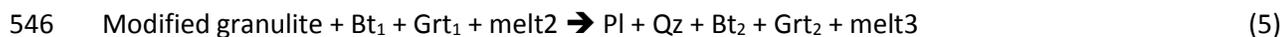
531 Melt-present deformation was interpreted for biotite-rich shear zones in central Australia by (Piazolo et  
532 al., 2020). In the sample investigated here, microstructures indicative of the former presence of melt  
533 (Holness et al., 2011; Lee et al., 2018; Stuart et al., 2018b; Vernon, 2000) confirm this previous research  
534 as they include: (1) interstitial ilmenite grains between garnet grains that may have low dihedral angles  
535 (Fig. 4h, i, red and green arrows), (2) films along grain boundaries (Fig. 4h, i, red arrows), (3) embayment  
536 microstructures (Fig. 4i, yellow arrows), (4) 3D connectivity of apparently isolated grains (Fig. 6b), and  
537 (5) limited internal deformation of grains (Fig. 6b). A lack of local partial melting microstructures and

538 significant hydration of precursor rocks at the site suggest the melt was hydrous and externally derived,  
539 resulting in three stages (Fig. 8b) of mineral and melt transformation.

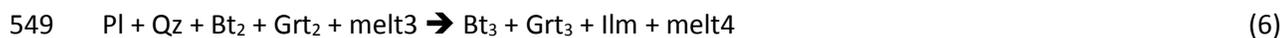
540 Initially, a granitic melt (melt1) infiltrates into a shear zone cutting the granulite (Fig. 8b, step 1). Melt-  
541 rock interactions form biotite and small garnet grains and modifies the melt composition to melt2:



543 Concurrent and subsequent melt2 migration caused the following local reaction (Fig. 8b, step 2),  
544 completely replacing the precursor granulite minerals, further increasing the mode of biotite and garnet,  
545 and continuing to modify the melt (melt3):



547 Melt3 chemically evolves with continued melt-rock interaction during its flux and promotes ilmenite  
548 crystallisation and destabilisation of quartz and plagioclase (Fig., 8b, step 3).



550 Reaction (6) is evident from the replacement microstructures of ilmenite against garnet and biotite  
551 grains (Fig. 4h, k, yellow arrows) and the reduced mode of plagioclase and quartz in the domains with  
552 high ilmenite mode.

### 553 5.2.3. Mineral composition: Composition of the fluxing melt(s)

554 An open system is also inferred for the continental setting investigated here. Supplementary Data 2 has  
555 a discussion of the average amounts of additional TiO<sub>2</sub> required to form the garnet-biotite-ilmenite-rich  
556 band from the quartz-plagioclase-rich band.

557 Although MgO and MnO do not vary much within ilmenite grains in the sample, ilmenite shows a strong  
558 variation in TiO<sub>2</sub> content (42–48 wt.%), consistent with open system processes (Fig. 7b), as ilmenites

559 from the adjoining high-grade terrain have higher values for  $\text{TiO}_2$  with limited range (51-52 wt%, Cassidy  
560 et al., 1988). Moreover, the variability of plagioclase chemistry (Fig. 7a, blue crosses) within the sample  
561 also supports an open chemical system with the possibility of multiple melt flux events (Streck, 2008).  
562 We interpret melts 1, 2 and 3 (Fig. 8b, Eq. 4, 5 and 6) are likely to be very similar in composition and  
563 suggest that they are externally derived S-type granitic melts formed when sedimentary rocks  
564 equivalent to the Harts Range Group (Fig. 1a) partially melted. We suggest that garnet and biotite  
565 chemistry re-equilibrated continuously with the melt and was aided by syn-melt flux deformation.  
566 Previous studies have also shown similar granitic melts fluxed through the nearby Gough Dam shear  
567 zone (Fig. 1b, Piazzolo et al., 2020; Silva et al., 2021). The relationships outlined in section 5.2.2 are  
568 consistent with melt migration at temperatures below (Fig. 8b, melt1 and 2, Eq. 5), then above (Fig. 8b,  
569 melt3, Eq. 6) the stability of plagioclase and quartz ( $\sim 870$  °C; Clemens and Wall, 1981). As ilmenite is a  
570 liquidus phase in S-type granites (Clemens and Wall, 1981), any scenario of high temperature (near  
571 liquidus) melt flux increases the mode of oxides over silicates (Charlier et al., 2010).  
572 In addition, the phase diagram of Clemens and Wall (1981) is consistent with the shear zones in central  
573 Australia having been hydrated in the presence of an S-type granitic melt at variable melt flux  
574 temperature conditions .

#### 575 *5.2.4. Evidence of deformation in melt fluxed rocks*

576 The continental sample formed within the Cattle Water Pass shear zone as demonstrated by field  
577 relationships and a well-developed foliation and lineation. The microstructural analysis demonstrates  
578 the former presence of melt. However, EBSD analysis shows only minor internal deformation of grains  
579 and microstructures contradictory to typical mid to deep crustal shear zones. Only rare ilmenite grains  
580 preserve a high degree of internal deformation (Fig. 6b<sub>1</sub>). Similarly, some garnet grains display subgrain  
581 boundaries (Fig. 6c) though any consistent CPO is lacking (Fig. 6e). Additionally, biotite lacks evidence of

582 internal deformation when examined under crossed polarised light microscopy. These observations do  
583 not support an interpretation of solid-state deformation and instead point to melt-present deformation,  
584 suggesting melt flow accommodated most of the strain.

585 We suggest that a high nucleation rate of garnet grains and random orientation of nuclei, (Fig. 6e, pole  
586 figure) and the formation of crystal facets (Fig. 4h, j) was facilitated by the presence of melt. Despite  
587 having no significant internal deformation, the ilmenite grains are aligned and show a CPO (Fig. 5d)  
588 which matches that of biotite (Fig. 6f). Since the formation of CPO by solid-state deformation in these  
589 rocks is highly unlikely, it is inferred that rigid body rotation (e.g., March, 1932) as well as growth in the  
590 presence of external stress (Wenk et al., 2019, and references therein) results in the strong alignment of  
591 platy and elastically highly anisotropic biotite.

#### 592 *5.2.5. Near liquidus oxide crystallisation: the role of high-T melt-rock interaction in oxide enrichment*

593 Ilmenite is the first mineral to crystallise from the S-type granite studied by Clemens and Wall (1981),  
594 followed by, in crystallisation order, garnet, biotite, quartz, plagioclase and K-feldspar. Although the  
595 modal proportion of the oxides in such experiments (1-3%) is not significantly high compared to that  
596 seen in our CWP shear zone samples (18%, Fig. 3I), it is important to note the oxides are stable prior to  
597 the silicates. Thus, given a melt-rock interaction scenario where the temperature of a fluxing S-type  
598 granitic melt is near its liquidus, oxide minerals may be stable while silicate minerals are destabilised  
599 during melt-rock interaction with the hot melt. At slightly lower temperatures of melt-rock interaction,  
600 garnet and ilmenite are stable and then as the temperature decreases further biotite is added to the  
601 stable assemblage. The mineral assemblage and mineral proportions observed in the garnet-biotite  
602 schist sample examined here are consistent with having formed by the interaction between the  
603 precursor felsic granulite and a migrating S-type granitic melt broadly similar to that studied by Clemens  
604 and Wall (1981). Iterative melt-rock reaction and migration of reacted melt out of the local system is

605 needed to significantly enrich the rock in biotite, garnet, and ilmenite and deplete the rock of quartz and  
606 feldspar. This suggests a high time-integrated melt flux is required (see Section 5.3; Silva et al., 2021;  
607 Stuart et al., 2018b).

### 608 *5.3. The signatures and consequences of deformation assisted reactive porous* 609 *melt flow in crustal environments*

610 A near liquidus temperature of the melt during melt-rock interaction can stabilise oxides relative to  
611 silicate minerals and is necessary to explain the enrichment of ilmenite in both the oceanic and  
612 continental case studies. A fractional crystallisation model alone for either a gabbroic melt or an S-type  
613 granitic melt cannot explain the high modal proportions of ilmenite in these rocks. Typical silicate melts  
614 precipitate only 1-3 vol.% oxides. Therefore, significant enrichment of oxides requires precipitation from  
615 multiple batches of fluxing melt, progressively increasing the mode of oxides. Using the upper value of  
616 3% oxides for the precipitation from a typical silicate melt, oxide modes of ~20 vol.% in the continental  
617 setting and ~45 vol.% in the oceanic setting require precipitation of oxides from a minimum volume of  
618 melt that is in the order of 6 to 15 times the volume of the rock, for continental and oceanic crusts,  
619 respectively. In other words, a large volume of melt must migrate through our samples to progressively  
620 enrich the oxides to the observed degree.

621 One concept of reactive melt flow involves a crystal mush where a framework of solid crystals reacts as  
622 the residual melt is expelled and migrates during compaction. This forms core to rim elemental profiles  
623 of reactant minerals (Solano et al., 2014). A similar process occurs during syn-deformational melt  
624 migration of an externally derived melt through shear zones cutting formerly solid rocks. Enhanced  
625 porosity and permeability in zones of ductile deformation (e.g. Edmond and Paterson, 1972; Fischer and  
626 Paterson, 1989) result in lower fluid pressure sinks that draw melt towards zones of maximum  
627 deformation rate (Etheridge et al., 2021). Fuisseis et al. (2009) describe a granular fluid pump model

628 involving the dynamic opening and closing of pores in deforming rocks that facilitates melt migration  
629 through shear zones. These concepts of deformation assisted fluid flow through shear zones provide a  
630 mechanism to transport large volumes of melt through small volumes of rock.

631 One of the outcomes of this study is to highlight the complexity of melt-rock reaction systems, beyond  
632 the magma chamber setting, where fractional crystallisation and melt–crystal mush reactions occur.

633 Within magma chambers, the stability of minerals can be determined using experimental petrology and  
634 thermodynamic modelling to produce phase diagrams. However, the complexity of modelling increases  
635 in an open system melt migration scenario where the composition of both the reactant melts and the  
636 rocks they pass through are possibly highly variable and dynamically evolving.

637 Studies have shown that reactive melt migration can significantly change the composition of melt by  
638 fractionation and/or enrichment of specific elements. This in turn produces an evolved melt which is  
639 hard to distinguish from the fractionation of parent melt (Lissenberg et al., 2013). Thus, the derivative  
640 melt produced during melt-rock interaction and reactive crystallisation will form different liquid lines of  
641 descent (Collier and Kelemen, 2010). Studies have further shown that reactive melt flow is not limited to  
642 the grain scale, rather at a macro scale it can lead to complete transformation of one rock type to  
643 another (Lissenberg and MacLeod, 2016). These studies reported the preferential growth of a specific  
644 mineral over any other (e.g., clinopyroxene over olivine), in turn leading to a modal enrichment in that  
645 mineral (Lissenberg and MacLeod, 2016). Similarly, we propose that oxide minerals in our oceanic case  
646 study grew by replacing mostly plagioclase and diopside in the oceanic samples. These relationships  
647 require an evolved melt infiltrating the precursor gabbro, forming derivative reactant melt, and leading  
648 to further reactions and the development of the oxide gabbros. Similarly, in our case study of a  
649 continental setting, variably fractionated S-type melt can readily react and enrich rocks in ilmenite.

650 In the oceanic case study (Fig. 8a), the parent melt forming ilmenite was likely gabbroic in composition  
651 and may have fractionated in a magma chamber setting or during melt-rock interaction resulting in the  
652 formation of the modified gabbroic melt (melt1) envisaged in our model. Step 1 shows enstatite and  
653 plagioclase reacting with melt1 (Equation 2), causing crystallisation of ilmenite and diopside and the  
654 formation of melt2. The derivative melt2 has a composition where oxides are also early crystallising  
655 minerals, ahead of silicates (Equation 2). Diopside replaces enstatite grains to form the two pyroxene  
656 domains and diopside rims. In subsequent melt-rock reactions, a later melt3 stabilises magnetite over  
657 ilmenite and locally recrystallises diopside.

658 Similarly, in the case of the continental case study (Fig. 8b), a primary or fractionated S-type melt1 drives  
659 hydration of a granulite facies felsic gneiss in step 1 due to deformation assisted melt migration through  
660 the shear zone. This leads to an increased mode of biotite and garnet in a band in step 2 (Fig. 3k), and  
661 progressive reaction leads to the formation of derivative melts (melt2 and melt3). The latter melt3 is  
662 evolved and has a composition enhancing near liquidus ilmenite growth. In step 3, the reactant melt3  
663 forms interstitial ilmenite grains, thus increasing the mode of ilmenite along with consumption of some  
664 garnet grains (Fig. 4h, i, k; yellow arrow).

## 665 **6. Conclusion**

666 The microstructural characterisation of oxide-rich rocks from both oceanic and continental tectonic  
667 settings shows that oxide grains are common in metamorphic replacement microstructures, where the  
668 oxide grains replace silicate minerals during melt-rock interaction. The former presence of melt is  
669 implied by interstitial microstructures involving grain boundary films and grains that subtend to low  
670 dihedral angles. Grains show straight crystal faces and form an interconnected skeletal texture, including  
671 clusters of apparently isolated grains that are connected in three dimensions. Limited internal

672 deformation of grains is consistent with strain accommodation in shear zones by melt movement  
673 between grains in a solid framework, rather than deformation of the solid minerals by, for example,  
674 dislocation creep. Microchemical variation in silicates and ilmenite argues for open system behaviour in  
675 both oceanic and continental settings. We propose that deformation assisted reactive porous flow of  
676 melt through rocks in any tectonic setting, given near liquidus conditions, may significantly modify melts  
677 to enhance their ability to enrich oxide minerals in preference to silicates.

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934

935 *Figure Labels*

936 Figure 1. Geological context of oceanic samples. (a) location of core 735B at Atlantis Bank (made with  
937 GeoMapApp ([www.geomapapp.org](http://www.geomapapp.org); Deans and Yoshinobu, 2019; Ryan et al., 2009)); (b) graph of  $\text{Fe}_2\text{O}_3$   
938 vs  $\text{TiO}_2$  for whole rock oceanic gabbro data from the database of (Gale et al., 2013) showing core 735B  
939 and overall trend in compositions (grey arrow); (c) 735B core section showing properties of oxide-rich  
940 (red) vs oxide-poor (blue) oceanic gabbros, (i) rock type and (ii) crystal-plastic deformation in the core  
941 after (Dick et al., 2019; Dick et al., 1999b); 0 – no foliation, 1 – some deformation, lacks foliation; 2 –  
942 clear foliation; 3 – strongly foliated, protomylonite; 4 – strongly laminated, mylonite; 5 - ultramylonite;  
943 blue star indicates location of representative samples 47R2-1 and 47R2-3; (iii) whole rock  $\text{TiO}_2$  weight

944 percentage and (iv) plagioclase  $X_{An}$  values from shipboard data (Dick et al., 2002); (d) core photo around  
945 the location of the samples (blue stars) with matching diagram of oxides, dashed lines indicate foliation  
946 trend of oxides.

947

948 Figure 2. Geological context of continental sample. (a) location of the Strangways Metamorphic Complex  
949 (SMC) in central Australia after (Silva et al., 2018); (b) location of investigated continental garnet-biotite  
950 schist sample CP1604C (marked by red star) in the Cattle Water Pass shear zone (modified from  
951 Norman, 1991).

952

953 Figure 3. Overview images (PPL, XPL, BSE and Ti maps) of oxide-rich and oxide-poor samples in oceanic  
954 samples: 47R2-3 and 47R2-1 from Atlantis Bank, SWIR) and continental sample CP1604C (central  
955 Australia). Note the increased mode of ilmenite in the high oxide oceanic sample (47R2-1; h) and  
956 domain in continental sample (CP1604C; above the white dashed line in panel l). The yellow arrow in 'a'  
957 shows an ilmenite finger replacing plagioclase; white box in (e) and red box in (k) show the areas of  
958 EBSD mapping in Figure 5 and Figure 6, respectively.

959

960 Figure 4. Microstructures showing melt-rock interaction. BSE images of oceanic samples from Atlantis  
961 Bank (a-g) and continental sample from central Australia (h-k). 3D microCT scan of oceanic sample 47R2-  
962 1(l-n). Arrows point to microstructures: yellow: protrusions of oxides into silicate minerals, red: oxide  
963 films along grain boundaries, green: oxides terminating with low dihedral angles, blue: garnet  
964 pseudomorphed by oxides, orange: En with same interference colour indicating same orientation,  
965 intergrown with Di, white: inclusions. Yellow lines highlight straight versus irregular boundaries,

966 magenta lines (e) highlight parallel protrusions of oxides into diopside, green dashed lines mark the  
967 boundaries between ilmenite and magnetite and red lines (g(i)) mark the orientations of exsolutions of  
968 ilmenite and spinel in magnetite. Mineral abbreviations are after Whitney and Evans (2010).

969

970 Figure 5. 3D interconnectivity and mineral relationships of oceanic high oxide sample 47R2-1 based on  
971 EBSD analysis highlighting connectivity of apparently isolated grains in three dimensions and internal  
972 deformation. (a) Phase map of a small section of the sample (see Fig. 3e), areas in b, c and d marked by  
973 dashed boxes; (b) Ilmenite grains (I1 to I3) (c) Diopside grains (D1 to D3) and (d) Enstatite grains (E1 and  
974 E2) each have an Euler map with c-axis pole figure, and an image and graph of change in orientation  
975 within a grain from a reference orientation marked with a white cross. Ilmenite {10-10} pole figure is  
976 included in (c) to show that the crystal boundary on diopside grains 1 and 2 are parallel to the relict  
977 ilmenite grain 1 crystal face.

978

979 Figure 6. 3D interconnectivity, internal deformation and epitaxy of continental sample CP1604C. (a)  
980 Phase map of a small section of the sample (see Fig. 3k), areas in b and c marked in white boxes; (b, c)  
981 Ilmenite and garnet Euler maps with c-axis pole figures, and in b<sub>1</sub>, c<sub>1</sub> an image showing change in  
982 orientation within a grain from a reference orientation marked with a white cross and misorientation  
983 profile marked by the yellow line starting at the dot in (a). Crystallographic orientation pole figures for  
984 ilmenite (d), garnet (e); and biotite (f). Note: All the grains have been plotted as no single grain has a  
985 dominating effect.

986

987 Figure 7. Comparison of electron microprobe mineral chemistry for both oceanic and continental  
988 settings. (a) Ternary diagram of pyroxenes (Wo – wollastonite; En – enstatite; Fs – ferrosilite),  
989 plagioclase (An – anorthite; Ab – albite; Or – orthoclase), garnet (Py – pyrope; Al+Sp – almandine-  
990 spessartine; Gr – grossular) and biotite (orange apex labels); (b–d) Ilmenite composition showing  
991 opposite trends for MgO and MnO for oceanic samples (red arrows in c and d).

992

993 Figure 8. Cartoon illustrating the evolution melt composition and impact of melt-rock interaction on the  
994 rock composition and microstructure. Melts 1, 2 and 3 refer to dynamic compositional changes in  
995 response to melt-rock interaction of the fluxing melt. (a) Oceanic setting (after Fig. 4b, and 5): Step1 – a  
996 fractionated gabbroic melt1 (white solid) moves through a precursor olivine gabbro to initiate formation  
997 of diopside and ilmenite along enstatite and plagioclase boundaries by melt-rock interaction (step 1).  
998 This causes the formation of a modified melt2 (white dashed). Step 2 – interactions between melt2 and  
999 the rock causes further growth of diopside and ilmenite and the formation of a new modified melt3  
1000 (white dots). Step 3 – interactions between melt3 and the rock causes growth of new diopside and  
1001 magnetite; \*changing conditions, e.g. pressure, temperature, oxygen fugacity, P or Ti content changes in  
1002 incoming melt (b) Continental setting (after Fig. 3k, 4h-k and 6): Step 1 – a primary or fractionated S-  
1003 type granitic melt1 (yellow) infiltrates a granulite facies felsic gneiss along a shear zone; melt-rock  
1004 interaction leads to growth of aligned biotite and minor garnet and the formation of melt2 (orange).  
1005 Step 2 – interactions between melt2 and the rock increases the mode of biotite and garnet and the  
1006 formation of melt3 (red). Step 3 – interactions between melt3 and the rock forms interstitial ilmenite  
1007 and again increases the modes of biotite, garnet and ilmenite. Minerals with their boundaries in the  
1008 colour of a particular melt (e.g. Melt1) are interpreted to have re-equilibrated with that respective melt.

# 1 Oxide enrichment by syntectonic melt-rock 2 interaction

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## 11 *Abstract*

12 Processes ~~to~~that enrich rocks in oxides, such as ilmenite, are controversial. Current models include  
13 magmatic accumulation, crystallisation of veins from immiscible liquids and syntectonic differentiation.

14 In this contribution, we investigate examples of oxide enrichment in both the oceanic and continental  
15 crust. The oceanic samples are of oxide gabbros (with up to 45 vol.% oxides) from the Atlantis Bank  
16 oceanic core complex, Southwest Indian Ridge. The continental sample is from the Cattle Water Pass  
17 shear zone (with up to 20 vol.% oxides) associated with the intracontinental Alice Springs Orogeny,

18 central Australia. We argue for the occurrence of an open chemical system, with melt rock reactions as a  
19 key process involved in oxide enrichment in melt-fluxed shear zones. Our detailed microstructural

20 characterisation reveals that oxides replace silicates and form interstitial grains, grain boundary films  
21 and low dihedral angles between silicates often making up an interconnected skeletal texture.  
22 Quantitative orientation data reveals that the oxides: 1) have limited internal deformation, 2) form  
23 clusters of grains that are connected in 3D, 3) have crystal faces matching the orientation of the grain  
24 boundary of nearby newly crystallised diopside (oceanic sample) and 4) form part of the foliation  
25 defining assemblage with biotite (continental sample). This evidence suggests the oxides crystallised in  
26 the presence of melt and formed during melt-rock interaction. Syntectonic melt migration is known to  
27 ~~form very~~result in low strain microstructures in shear zones, as the strain is accommodated by the melt  
28 that existed in the deforming rock. This produces a high strain rock with silicate and oxide minerals  
29 ~~with~~that show limited internal deformation. Microchemical data shows major element variability in  
30 silicates and ilmenite at the thin section scale, supporting an open chemical system with local variability  
31 in both oceanic and continental settings. It further argues that syntectonic melt migration is important  
32 in oxide enrichment. Mineral chemistry data implies that the oceanic tectonic setting involved melt-rock  
33 interaction with fractionated gabbroic melt while the continental setting involved peraluminous granite  
34 melt driving ~~the~~mineral replacement- and enrichment of oxides. We propose that deformation assisted  
35 reactive porous flow of near liquidus melt through rocks in any tectonic setting may result in  
36 ~~disequilibrium~~ melt-rock ~~reactions that progressively modify melt compositions and enrich oxide~~  
37 ~~minerals~~interaction induced crystallisation of oxides in preference to silicates- and that with high time-  
38 integrated melt flux, the accumulation of oxides can be significant.

### 39 *Highlights:*

- 40 • Microstructures indicate ~~the~~ former presence of melt within crustal shear zones
- 41 • Fractionated gabbroic melt interacts with oceanic crust to enrich oxides
- 42 • Peraluminous granite melt interacts with continental crust to enrich oxides

- 43 • High volumes of fluxing and reacting melt ~~needed to significantly~~ enrich host rock in oxides
- 44 • ~~Evidence of multiple~~ Multiple fluxes of external melt are associated with strain localisation

45 *Keywords:*

46 Scientific ocean drilling; oceanic core complex; intracontinental orogeny; melt microstructures; melt-  
47 present deformation; oxide enrichment.

## 48 **1. Introduction**

49 Titanium, a critical industrial metal, is predominantly sourced from rutile and ilmenite in mineral sands  
50 (Roy et al., 2000), which ~~are~~ have weathered from igneous or metamorphic rocks. Besides mineral sands,  
51 hard rock Fe-Ti oxide-rich deposits of magmatic origin like Allard Lake, Canada and Tellnes, Norway have  
52 been mined for years (~~Charlier et al., 2010; Charlier et al., 2007~~). ~~For an element or mineral to become~~  
53 ~~an economic resource, it needs to be enriched. Thus, in the context of titanium~~ (Charlier et al., 2010). ~~For~~  
54 ~~titanium to become an economic resource, it needs to be enriched as the average crustal abundance is <~~  
55 ~~1% TiO<sub>2</sub> but concentrations > 2 % are needed for viable mining (Woodruff et al., 2017)~~. Thus, it is crucial  
56 to understand the primary mechanism of Fe-Ti oxide deposit formation. However, the processes  
57 responsible for Fe-Ti oxide enrichment remain controversial. Proposed processes include: (i) formation  
58 of oxide cumulate layers (~~Charlier et al., 2007; Duchesne and Charlier, 2005~~) (Duchesne and Charlier,  
59 2005) through density-driven mineral settling, (ii) crystallisation from immiscible liquids forming ore-rich  
60 veins (~~e.g. Charlier and Grove, 2012; Dixon and Rutherford, 1979; Holness et al., 2011~~) (e.g. Dixon and  
61 Rutherford, 1979; Holness et al., 2011), and (iii) crystallisation during syntectonic differentiation (~~Agar~~  
62 ~~and Lloyd, 1997; Dick et al., 1991; Hopkinson and Roberts, 1995~~) (Agar and Lloyd, 1997; Dick et al., 1991;  
63 Hopkinson and Roberts, 1995), where fractionated intercumulus melt is mobilised into shear zones by  
64 deformation and compaction (Bloomer et al., 1991).

65 In this study, we focus on the syntectonic differentiation model which is based on observations from  
66 shear zones in oceanic gabbros that are enriched in oxides (Robinson et al., 2000). However, ~~such~~ oxide  
67 enrichment associated with shear zones is not restricted to the oceanic crust alone. Geologists have  
68 documented several locations within the continental crust ~~of where~~ similar oxide enrichment is  
69 associated with high strain zones (~~Emslie et al., 1994; Gross et al., 1995; Scoates and Chamberlain,~~  
70 ~~1997~~)(Emslie et al., 1994; Gross et al., 1995; Scoates and Chamberlain, 1997). The latter may be an  
71 important source ~~of for~~ the Fe-Ti sands mined worldwide.

72 Despite the potential importance of Fe-Ti oxide enrichment in shear zones, there is relatively little work  
73 on the processes associated with this mineralisation. For the gabbroic rocks in oceanic settings, two key  
74 petrogenetic models relative to the timing of oxide crystallisation, deformation and strain localisation  
75 have been proposed: (1) oxides were concentrated by igneous processes of magmatic accumulation or  
76 immiscibility processes prior to strain localisation and the formation of shear zones (Cannat et al., 1991),  
77 or (2) strain localisation formed a shear zone in oxide-poor gabbro and was followed by metamorphic  
78 processes including melt-rock reactions and oxide crystallisation during deformation-assisted diffuse  
79 porous melt flow through the shear zone, called syntectonic differentiation (~~Bloomer et al., 1991; Dick et~~  
80 ~~al., 1991; Hopkinson and Roberts, 1995~~)(Bloomer et al., 1991; Dick et al., 1991; Hopkinson and Roberts,  
81 1995).

82 These two petrogenetic models result in the formation of rocks with distinct igneous versus  
83 metamorphic microstructures. Igneous processes crystallise minerals directly from a melt whereas  
84 metamorphic processes modify these igneous minerals by reactions with a fluid, and/or in response to  
85 temperature or pressure changes. In the first model indicative microstructures would be predominantly  
86 of igneous origin and include euhedral to subhedral crystals with interlocking and interstitial  
87 microstructures with possibly a magmatic foliation. In this scenario, we would expect a typical igneous  
88 crystallisation sequence, where both ilmenite and magnetite crystallise from the fractionating melt.

89 ~~The~~In the second model, indicative microstructures would be predominantly metamorphic in origin and  
90 include, interstitial microstructures, fewer crystal faces, melt-rock reaction textures and possibly the  
91 absence of typical mylonitic shear zone characteristics (Lee et al., 2018; Meek et al., 2019; Prakash et al.,  
92 2018; Stuart et al., 2018b).

93 Consequently, the microstructural characteristics of the minerals in oxide-rich rocks are key to  
94 distinguish between these two scenarios. ~~For example~~In addition, in model (1), deformation  
95 microstructures will be evident in both the silicate and oxide minerals. In contrast, melt accommodates  
96 stress during melt-present deformation in model (2); consequently, the solid framework will remain  
97 ~~largely undeformed. In addition, in the second scenario, the microstructural characteristics typical of~~  
98 ~~mylonitic shear zones may be absent and melt rock reaction textures are predicted (Lee et al., 2018;~~  
99 ~~Meek et al., 2019; Prakash et al., 2018; Stuart et al., 2018b).~~generally undeformed.

100 To elucidate the processes associated with oxide enrichment in high strain zones, we investigate oxide  
101 enrichment in two contrasting environments: oxide-rich gabbros associated with shear zones within an  
102 oceanic core complex, and oxide-biotite-rich schist belts from central Australia. Our research is at the  
103 interface between igneous and metamorphic systems and involves reactive flow of melt through crustal  
104 rocks driving metamorphic reactions.

105 ~~Our study examines two adjacent oceanic oxide gabbro rocks (taken 10 cm apart) in unit IV of the ODP~~  
106 ~~Leg 118 (228 mbsf, hole 735B), from the Atlantis Bank, Southwest Indian Ridge (Fig. 1). They exhibit 15~~  
107 ~~vol.% and 44 vol.% oxide modes (47R2-3 and 47R2-1, respectively). The continental sample comes from~~  
108 ~~the oxide-rich (15–18 vol.%) Cattle Water Pass (CWP) Shear Zone (Fig. 2) formed during the Alice Springs~~  
109 ~~Orogeny in central Australia. The shear zone is up to 800 m wide, steeply west-dipping and defined by~~  
110 ~~100–300 m wide high-strain zones of garnet-biotite schist (Ghatak, 2021).~~

111 We use detailed microstructural and microchemical analyses to recognise microstructures indicative of  
112 the former presence of melt. We determine that flux of externally derived melts caused melt-rock  
113 interactions to form new minerals, including oxides, in reaction textures ~~and oxide enrichment~~ in both  
114 oceanic and continental crust. Melt present shear zone activity is supported by the fact that minerals  
115 identified as solid during syntectonic melt migration remain largely undeformed, as the viscous melt  
116 accommodates much of the strain (Stuart et al., 2018b). Consequently, our data supports the  
117 syntectonic differentiation model facilitated by reactive porous melt flow as outlined above, in both the  
118 oceanic and continental settings. ~~Chemical analysis suggests that high temperature peraluminous  
119 granitic melts are important to drive oxide enrichment in the continental setting, while fractionated  
120 gabbroic melts are important in the oceanic environment.~~

## 121 **2. General geological background**

### 122 *2.1. Oceanic environment: Atlantis Bank*

123 The Atlantis Bank oceanic core complex is a ridge ~~720m~~720 m below the sea surface approximately 9 km  
124 long and 4 km wide situated south-east of Madagascar (Fig. 1a and inset) on the ultra-slow spreading  
125 Southwest Indian Ridge (SWIR). It is adjacent to the Atlantis II transform valley and ~19 km south of the  
126 SWIR axis. Pillow basalts and sheeted dykes typically found at the top of oceanic crust are missing  
127 suggesting an estimated 1.5–2.0 km of the crust has been unroofed during core complex uplift on the  
128 detachment fault (~~Dick et al., 2000; Dick et al., 1999; John et al., 2004~~)(Dick et al., 2000; Dick et al.,  
129 1999a; John et al., 2004), thereby exposing massive gabbro at the seafloor. The 735B (32°43.392'S,  
130 57°15.960'E) core was initially drilled to 500 mbsf on IODP expedition 118, then subsequently drilled to  
131 1508 mbsf on IODP expedition 176 (Dick et al., ~~1999~~1999a).

132 The following core summary is based on information in [Dick et al. \(1999\)](#) [Dick et al. \(1999a\)](#), unless  
133 otherwise specified. The core is divided into 12 rock units (I – XII) based on mineral assemblage and rock  
134 type. The major rock types in the core are olivine gabbro (69.9%) and gabbro (14.9%), with lower  
135 proportions of oxide-rich gabbro (7%) and gabbronorite/oxide-rich gabbronorite (8%). Rock units can be  
136 further simplified ([Dick et al., 2002; Hertogen et al., 2002](#)) ([Dick et al., 2002; Hertogen et al., 2002](#)) into  
137 (1) oxide-poor gabbro cut by hundreds of bodies of (2) oxide-rich gabbro (including both disseminated  
138 oxide gabbro and oxide gabbro) (Fig. [1c\(i\)-1ci](#)). The oxides in the oxide-rich rocks [have oxide modes to](#)  
139 [45% and](#) are predominantly magnetite and ilmenite with minor presence of sulphides. [High titanium](#)  
140 [concentrations \(Fig. 1c\(iii\)\), generally in the form of ilmenite are typical of the oxide-rich gabbros.](#) The  
141 core is variably deformed with the extent of crystal-plastic deformation being classed based on observed  
142 foliation, recrystallisation and preservation of relict igneous texture (Fig.1c(ii), Dick et al., 2019). Overall,  
143 three-quarters of the core lacks a foliation, 18% has a very weak foliation, 6% is strongly foliated and  
144 only 1% has mylonitic or ultra-mylonitic characteristics. The upper half of the core has many minor faults  
145 with major brittle faults of unknown displacement occurring at 560 and 690–700 mbsf (Fig. 1c(i), yellow  
146 dashed lines). A [20m20 m](#) wide shear zone occurs lower in the core at 944–964 mbsf (Fig. 1c(i), white  
147 dashed lines). High strain zones, particularly those in the top half of the core, are often associated with  
148 high oxide abundance (Fig. 1c (i) and (ii)), though this is not always the case. Plagioclase compositions  
149 are bimodal with oxide-rich gabbros having generally lower  $X_{An}$  values (Fig. 1c([iii](#))). Evidence of melt-  
150 rock interaction within shear zones at Atlantis Bank has been previously reported by Gardner et al.  
151 (2020) and Zhang et al. (2020). Higher temperature deformation and melt-rock interaction are variably  
152 overprinted in the top half of the core by seawater infiltration, brittle deformation and hydrothermal  
153 alteration as the rocks were exhumed and cooled. The whole-rock  $TiO_2$  vs  $Fe_2O_3$  plot (Fig. 1b) of oceanic  
154 gabbros shows extensive variation of iron and titanium, though a general positive correlation is formed  
155 (Fig. 1b, grey arrow). Core 735B samples follow the same general trend.

156 For this study, we examined two adjacent oxide gabbro samples from unit IV at ~228 mbsf of the 735B  
157 core (Fig. 1d). This unit is within the upper half of the core (units I to IX) which is distinguished from the  
158 lower half (units X to XII) by higher proportions of oxide-rich gabbros (Fig. 1c(i)) and a weak foliation.  
159 However, the boundary between units III and IV (at 224 mbsf) is a ~~1m~~ 1 m thick mylonitic shear zone.  
160 The two oxide-rich gabbro samples are taken within 4 m of this mylonitic shear zone.

## 161 *2.2. Continental environment: The Alice Springs Orogeny – Cattle Water Pass*

### 162 *Shear Zone*

163 The study area lies in the central Australian Arunta region (Fig. 2a, top) where the last ~~major regional~~  
164 tectono-metamorphic event was the Upper Palaeozoic (450–300 Ma) Alice Springs Orogeny (ASO) (~~Hand~~  
165 ~~and Sandiford, 1999; Raimondo et al., 2014).~~ (Hand and Sandiford, 1999; Raimondo et al., 2014). The  
166 intraplate nature of the ASO involved N-S contraction (~~Piazolo et al., 2020; Silva et al., 2018; Teyssier,~~  
167 ~~1985~~) (Piazolo et al., 2020; Silva et al., 2018; Teyssier, 1985) which resulted in the exhumation of mid to  
168 deep crustal rocks and the formation of anastomosing shear zones (~~Cartwright et al., 1999; Raimondo et~~  
169 ~~al., 2011~~) (Cartwright et al., 1999; Raimondo et al., 2011). The orogen (Fig. 2a, bottom) comprises, from  
170 W to E, amphibolite facies mid-crustal rocks, the mid to deep crustal Strangways Metamorphic Complex  
171 (SMC) and the deep crustal inverted rift-fill Harts Range Group.

172 The SMC is a broad belt, up to ~ 125 km wide, metamorphosed during the Strangways Event (c. 1735-  
173 1690 Ma) cut by schist belts with general S-directed thrusting (Bendall, 2000; Collins and Teyssier, 1989)  
174 in the southern side of the orogen (Fig. 2a). The shear zone examined here is the Cattle Water Pass  
175 shear zone (Fig. ~~2b~~) ~~which was melt-present at the time of deformation~~ (~~Ghatak, 2021; Silva et al.,~~  
176 ~~2021~~) (2b) which was melt-present at the time of deformation (Silva et al., 2021). The high strain zones  
177 within the Cattle Water Pass shear zone are 100–300 m wide, steeply west-dipping, with reverse shear  
178 sense and characterised by sillimanite-garnet-muscovite-biotite schist. The schists cut Proterozoic mafic,

179 felsic, and pelitic granulites resulting in lenses of variably deformed and modified granulite within high  
180 strain zones dominated by schist. Deformed and hydrated granulite contains anastomosing layers rich in  
181 biotite ± muscovite where sub-layers rich in ilmenite are also common.

### 182 **3. Method of analysis**

#### 183 *3.1. Petrography and quantitative orientation analysis*

184 Sample mineral observations were made on polished thin sections cut in the structural XZ plane using a  
185 petrographic microscope. Microstructural/crystallographic characterisation of thin sections was  
186 performed both in the Leeds Electron Microscopy and Spectroscopy Centre, University of Leeds and at  
187 Macquarie GeoAnalytical, Macquarie University. The data was acquired using an FEI Quanta 650 FEG-  
188 Environmental Scanning Electron Microscope and a Zeiss IVO Scanning Electron Microscope,  
189 respectively. Both instruments were equipped with an HKL NordlysNano Electron backscatter diffraction  
190 (EBSD) detector and supported by Aztec analysis software (Oxford Instruments). EBSD mapping was  
191 performed covering a large area of the thin section in addition to small individual maps in specific  
192 regions, recording Energy Dispersive Spectroscopy (EDS) spectra along with the EBSD data. Working  
193 conditions were: 20 kV accelerating voltage, 20–26 mm working distance, 70° specimen tilt and step size  
194 between 4 and 10 µm depending on the area covered and grain size. ~~Data were processed using HKL~~  
195 ~~Channel5 v5.11 and AztecCrystal with noise reduction performed on the raw data following the~~  
196 ~~procedure of Bestmann and Prior (2003) and~~ Data were processed using HKL Channel5 v5.11 and  
197 AztecCrystal with noise reduction performed on the raw data following the procedure of Piazolo et al.  
198 (2006). Wherever necessary, pole figure representations use one point per grain to eliminate the issue  
199 of large grains distorting the interpretation by causing single-crystal maxima. Where there is no  
200 dominance of individual grains, all data points have been plotted. We also show maps depicting the

201 relative change in crystal orientation within grains as a graded colour scale overlay on the phase maps  
202 and pole figures. Misorientation angles between adjacent analysed points of 2–10° and ≥ 10° define  
203 subgrain and grain boundaries, respectively. We use mineral abbreviations following Whitney and Evans  
204 (2010).

205 A high resolution image of the thin sections and other associated data can be examined at  
206 <https://imagematrix.science.mq.edu.au/viewer/?mode=view&id=487> for 47R2-1 ~~and~~, id=488 for 47R2-3  
207 and id=443 for CP1604C.

## 208 *3.2. Imaging and geochemical analysis*

### 209 *3.2.1. Micro X-ray fluorescence (μ-XRF)*

210 Analyses of the polished thin sections were used for mineral identification, to show the spatial  
211 distribution of oxide minerals and to calculate modal percentages of oxide minerals. μ-XRF analyses  
212 were performed using a Bruker M4 Tornado spectrometer at Macquarie GeoAnalytical, Macquarie  
213 University. The μ-XRF analyses were run with tube voltage of 50 kV, beam current of 200 μA, chamber  
214 pressure of 20 mbar, acquisition time of 15 ms/pixel and step size of 25 μm. Bruker AMICS (Advanced  
215 Mineral Identification and Characterisation System) was used to convert the X-ray fluorescence spectra  
216 to produce detailed mineral maps.

### 217 *3.2.2. Backscatter electron imaging (BSE)*

218 Scanned BSE images were used to identify and show the association of different minerals across the  
219 samples. Polished thin sections were carbon coated and imaged in an FEI [Teneo](#) Field Emission [Scanning](#)  
220 [Electron Microscope](#) (SEM) with Nanomin software at Macquarie GeoAnalytical, Macquarie University.  
221 The operating conditions of the SEM were ~~low~~[high](#) vacuum, ~~15 kV accelerating voltage and~~ [at 10kV with](#)  
222 [a](#) dwell time of ~~5μs~~[2 μs](#).

### 223 3.2.3. *Electron microprobe (EMP)*

224 Additional compositional data of both the silicates and oxides was obtained for the sample from central  
225 Australia (CP1604C) using a JEOL JXA 8530F Plus field emission electron microprobe at the Central  
226 Science Laboratory, University of Tasmania. The instrument has a field emission source, running at an  
227 accelerating voltage of 15 kV, a beam current of 15 nA and a spot size of 10 µm. The ODP samples  
228 (47R2-1 and 47R2-3) were analysed using a Cameca SX-100 electron microprobe at Macquarie  
229 GeoAnalytical, Macquarie University. The operating conditions were a voltage of 15 kV, a beam current  
230 of 20 nA and a spot size of 1 µm. [Standards used for calibration are included in Supplementary Table 4.](#)  
231 Electron microprobe maps of the minerals were acquired using the Cameca SX-100 electron microprobe  
232 at Macquarie GeoAnalytical, Macquarie University. The element maps show the chemical variation  
233 within specific grains of interest and were collected with a focused beam of 15 kV, beam current of 100  
234 nA, spot size of 1 µm, step size of 4 µm and dwell time of 100 ms.

### 235 3.3. *Micro-computed tomography (micro-CT)*

236 Micro-CT analysis of the high-oxide gabbro was undertaken in a GE Phoenix V|tome|xs CT scanner at  
237 The University of New England, Australia. The block was rotated about its vertical axis and scans were  
238 taken in 3 perpendicular directions. Scanning was performed at voltage of ~~220kV~~[220 kV](#) and current of  
239 70 µA for ~~200ms~~[200 ms](#) for each scan. Individual ~~tomographs~~[sections](#) were extracted and processed in  
240 '3D slicer' software (<https://www.slicer.org/>, Fedorov et al., 2012). Oxide 3D models were made using  
241 the density data and Meshlab (Cignoni et al., 2008) was used to highlight the microstructures and oxide  
242 3D connectivity.

## 243 4. Results

### 244 4.1. General sample description and petrography

#### 245 4.1.1. Oceanic environment

246 The investigated samples exhibit moderate (15 vol.%; 47R2-3) to very high (44 vol.%; 47R2-1) modes of  
247 ilmenite and magnetite. Both samples are coarse-grained and comprise plagioclase (~18–21 vol.%),  
248 diopside (~27–52 vol.%), enstatite (~5–8 vol.%), ilmenite (~13–38 vol.%) and magnetite (~1–6 vol.%)  
249 with minor amphibole, sulphides, apatite, and spinel (Fig. 3a–h). Silicates generally lack evidence of  
250 crystal-plastic deformation such as bimodal grain size distribution (a signature of dynamic  
251 recrystallisation), undulose extinction or deformation twins (Fig. 3b, f). The oxide grains form a network  
252 of interconnected grains (Fig. 3c, g, 4l–n). Sample 47R2-3 exhibits 15 vol.% oxides dominated by ilmenite,  
253 while 47R2-1 has 44 vol.% oxides ~~characterised by~~with a mix of ilmenite and magnetite (Fig. 3d, h).

254 Oxide grains show highly irregular shapes with elongate finger-like protrusions that cut into grains of  
255 plagioclase (Fig. 4a, d; yellow arrow) and diopside (Fig. 4e; blue lines, yellow arrow), as well as along like  
256 and unlike mineral boundaries (Fig. 4b, d, e, f, l, m, red arrows). The oxide-rich domains form skeletal-  
257 like textures around silicate grains (Fig. 4e), and the domains are connected in three-dimensions by  
258 oxide bridges (Fig. 4l–n, red arrows). These domains preserve low dihedral angles against two adjoining  
259 diopside grains (Fig. 4e, f, n, green arrow). Some ilmenite grains appear as inclusions in diopside (Fig. 4f;  
260 white arrow), while other ilmenite-magnetite domains show straight faces against diopside (Fig. 4b;  
261 yellow line). Ilmenite grain boundaries with plagioclase tend to be more irregular (Fig. 4f; yellow lines).  
262 Ilmenite is commonly associated with magnetite in the high oxide content sample (47R2-1), where  
263 magnetite is mostly observed at the boundary of ilmenite with other minerals (Fig. 4e–g; green dashed  
264 line shows ilmenite-magnetite boundaries). The magnetite has a dusty appearance in BSE images (Fig.

265 4e–g) due to very fine inclusions of spinel and ilmenite and forms some lobate and finger-like shapes  
266 within the ilmenite. The inclusions in magnetite show three preferred orientations (Fig. 4g, inset (i), red  
267 lines). Ilmenite commonly lacks inclusions except at the boundaries between ilmenite and magnetite,  
268 where fine spinel grains are included in the ilmenite (Fig. 4g, inset (ii)). Diopside appears in two textural  
269 settings: (i) as large single grains (Fig. 4c, e, f) and (ii) as rims of diopside around two-pyroxene domains  
270 where the proportions of enstatite and diopside are variable (labelled En-Di symplectite on Fig. 4b–d).  
271 Neighbouring fine and coarse enstatite grains share similar interference colour under crossed polarised  
272 light (orange arrows, Fig. 4c), indicating similar orientation. Fingers of diopside project into enstatite  
273 with low dihedral angles (green arrow, Fig. 4c). The finger shown in Figure 4c shares extinction positions  
274 with a diopside inclusion within the enstatite (inset Fig. 4c, purple arrow). Plagioclase forms large single  
275 grains (Fig. 3f, 4a, d) which rarely show deformation microstructures (e.g., undulose extinction,  
276 deformation twins, dynamic recrystallisation). Rare grains of plagioclase are cut by veins of very fine  
277 grained green hornblende (Fig. 4a).

#### 278 4.1.2. *Continental environment*

279 The high-strain continental CWP shear zone sample is a fine- to medium-grained rock with a well-  
280 developed foliation defined by bands of variable ilmenite content and alignment of biotite and ilmenite  
281 minerals. It exhibits two distinct bands based on minerals present: (i) quartz-plagioclase-rich, and (ii)  
282 garnet-biotite-ilmenite-rich bands (Fig. 3i). The quartz-plagioclase-rich, low-oxide domain comprises  
283 quartz (~45–50 vol.%), plagioclase (~25–30 vol.%), biotite (~10–15 vol.%), garnet (~3–5 vol.%), and minor  
284 ilmenite (~2 vol.%) (Fig. 3i–l, bottom). The high-oxide (ilmenite) domain comprises garnet (~25–30  
285 vol.%), biotite (~45–50 vol.%), ilmenite (~16–18 vol.%), and minor apatite (<2 vol.%) (Fig. 3i–l, top). The  
286 silicates generally lack evidence of crystal-plastic deformation such as recrystallisation, undulose  
287 extinction or deformation twins (Fig. 3j).

288 Oxide grains form interstitial textures with elongate grain shapes along grain boundaries (Fig. 4h, i; red  
289 arrows). The oxide grains show both straight (Fig. 4h, j; yellow lines) and irregular (Fig. 4h–k; yellow  
290 arrows) boundaries with garnet and biotite. Some ilmenite grains form lobes (Fig. 4i; yellow arrows) or  
291 inclusions (Fig. 4k; white arrow) in garnet, while others have shapes and sizes similar to garnet (Fig. 4j;  
292 blue arrow).

## 293 4.2. Quantitative orientation data (EBSD analysis)

294 EBSD analysis is used mainly to identify (i) interconnectivity of interstitial phases in three dimensions, (ii)  
295 relationships between grain shape and crystal orientation (e.g., identification of faceting) and (iii)  
296 presence of internal deformation features ~~such as (e.g., sub-grains and crystallographic orientation~~  
297 variations) which are signatures of dynamic ~~recrystallization~~ recrystallisation and crystal plasticity. The  
298 assessment of interconnectivity of interstitial phases assumes that in the two-dimensional section of a  
299 thin section, grains that are spatially close to each other but not connected to each other, are  
300 interconnected in three dimensions if they exhibit the same or very similar crystallographic orientation.  
301 ~~Such unity of crystallographic orientation suggests that the apparent separate grains in two dimensions~~  
302 ~~are in fact one grain when viewed in three dimensions (Meek et al., 2019)).~~

### 303 4.2.1. Oceanic environment

304 A single area of EBSD phase map with orientation overlays is presented as representative for oxide-rich  
305 sample 47R2-1 from the oceanic gabbros (Fig. 5). The map shows two two-pyroxene (enstatite-diopside)  
306 domains (Fig. 5a, upper right, lower left) with a distinct diopside rim on the upper right domain.  
307 Between the two domains there are grains of plagioclase, ilmenite and magnetite. Most ilmenite grains  
308 show only minor internal deformation based on few 2–10° subgrain boundaries (Fig. 5a, b, white lines)  
309 and minor changes in internal orientations across a grain (grain I3, Fig. 5b, green overlay, 0–10°, and  
310 misorientation profile). The diopside rim shares a straight grain boundary with an oxide rich domain (Fig.

311 5c). The orientation of the diopside boundary (red line, Fig. 5c) corresponds to the crystal face of the  
312 adjacent relict ilmenite, I1, (Fig. 5c, red line, ilmenite {10-10} pole figure). Rare grains of ilmenite and  
313 most grains of diopside and enstatite show no internal deformation (i.e., have few white lines on Fig. 5a,  
314 c, d).

315 Small diopside grains within enstatite in the two-pyroxene domain (Fig. 5a, top right) share the same  
316 crystallographic orientation with the wide diopside rim (Fig. 5c, grain D1, Euler map and pole figure). The  
317 coarse grained diopside rim shows very little crystallographic orientation change across the grain (Fig.  
318 5c, grain D1, misorientation profile). A cluster of enstatite grains, E1, is present at the boundary  
319 between two diopside grains forming the diopside rim (Fig. 5c, grains D1 and D2). These enstatite grains  
320 show similar orientations to each other (green in Fig. 5d;) and a c axis orientation similar to the two  
321 diopside rim grains (compare pole figures; Fig. 5c, d, grains E1, D1 and D2). The cluster of diopside grains  
322 (Fig. 5c, grain D2) share the same crystallographic orientation with each other, so are likely to be  
323 interconnected in 3D, ~~even though they appear to be 3 distinct grains in two dimensions.~~ In the area  
324 dominated by oxides (upper left of Fig. 5a), a cluster of ilmenite grains included within magnetite show  
325 similar orientation (Fig. 5b, grains marked I3), so are also likely connected in 3D, but the adjacent  
326 ilmenite and surrounding magnetite do not share a similar orientation.

#### 327 4.2.2. *Continental environment*

328 A single large area EBSD phase map with orientation overlays is presented for the high-oxide domain of  
329 sample CP1604C from the Cattle Water Pass shear zone (Fig. 6). The map shows most oxide grains lack  
330 significant internal orientation changes ~~and~~, exhibit a limited number of subgrain boundaries (Fig. 6a, b)  
331 and ~~rare~~ have little variation in the orientation across individual grains (Fig. 6b<sub>1</sub>, misorientation profile).  
332 Two clusters of ilmenite grains (Fig. 6b, I1 and I2) show similar orientation based on Euler orientation  
333 maps and a c-axis pole figure. Garnet grains also show very little orientation change within individual

334 grains (Fig. 6c<sub>1</sub>) while clusters of adjoining grains have very similar orientation (Fig. 6c, Euler map and  
335 pole figure). Clustered c-axis orientations with a maximum of 10 for all ilmenite grains (Fig. 6d) indicate a  
336 strong crystallographic preferred orientation (CPO) that matches the strong c-axis alignment of biotite  
337 grains (Fig. 6f). In contrast, garnet presents no pronounced crystallographic preferred orientation CPO  
338 (Fig. 6e).

### 339 4.3. Mineral chemistry data

340 All silicate minerals in all samples show limited chemical variation (Fig. 7; Supplementary Table 1). This is  
341 also apparent in microprobe chemical maps (Supplementary Figure 1) which show remarkably uniform  
342 compositions for each grain. Below we present the detailed mineral chemistry.

#### 343 4.3.1. Oceanic environment

344 Plagioclase in ODP high oxide sample 47R2-1 is andesine of restricted composition ( $X_{An} = Ca/(Ca+Na+K) =$   
345  $0.37-0.40$ ) (Fig. 7a), typical of plagioclase compositions in most oxide-rich gabbro in the core (Fig.  
346 1c(##iv)). Diopside has the most variability from predominantly diopside to minor augite ( $X_{Mg} =$   
347  $Mg/(Mg+Fe) = 0.61-0.71$ ) (Fig. 7a). Enstatite composition has little variability ( $X_{Mg} = 0.60-0.61$ ) (Fig. 7a).  
348 Ilmenite grains in the two ODP samples show minor variation in TiO<sub>2</sub> content but increasing FeO and  
349 MgO (Fig. 7b, c) and decreasing MnO (Fig. 7d) as the proportion of oxides increased between sample  
350 47R2-3 (low-oxide sample) to 47R2-1 (high-oxide sample).

#### 351 4.3.2. Continental environment

352 Plagioclase in sample CP1604C is andesine of restricted composition ( $X_{An} = 0.43-0.47$ ) with two analyses  
353 of lower anorthite content ( $X_{An} = 0.23$  and  $0.33$ ) (Fig. 7a). Garnet is pyrope-rich almandine ( $X_{Alm} = Fe/$   
354  $(Fe+Mg+Ca+Mn) = 0.78-0.82$ ; with substantial pyrope ( $X_{Pyr} = Mg/(Fe+Mg+Ca+Mn) = 0.14-0.18$ ; ) and  
355 minor grossular ( $X_{Grs} = Ca/(Fe+Mg+Ca+Mn) = 0.01-0.06$ ; ) and spessartine ( $X_{Sps} = Mn/(Fe+Mg+Ca+Mn) =$   
356  $0.03$ ); components (Fig. 7a). Biotite is Fe-Mn-rich and plots at the boundary between 'primary magmatic'

357 and 're-equilibrated' biotite on the classification scheme of Nachit et al. (2005) ( $X_{Mg} = 0.46\text{--}0.51$ ). In  
358 contrast to the ODP samples, ilmenite grains from Cattle Water Pass vary from 42–47 wt.%  $TiO_2$  but  
359 show very limited variation in MgO, FeO and MnO content (Fig. 7b–d).

## 360 5. Discussion

361 We argue for the occurrence of an open chemical system maintained by syntectonic porous melt flow,  
362 with melt rock reactions as a key process involved in oxide enrichment in melt-fluxed shear zones. In the  
363 following discussion we provide evidence for a metamorphic rather than ~~magmatic~~ igneous origin of the  
364 oxides and show, using microstructures, that the oxide-rich rocks investigated formed in the presence of  
365 a reactive melt. Based on mineral chemistry and the regional tectonic setting of the rocks investigated  
366 we infer a fractionated gabbroic melt as the main reactant in the oceanic setting and a high temperature  
367 peraluminous granitic melt in the continental setting. ~~Our data suggests melt-rock interaction occurred~~  
368 ~~in a syn-deformational, open chemical system.~~ We conclude the discussion by assessing the signatures  
369 and consequences of syntectonic reactive porous melt flow in crustal environments.

### 370 5.1. The origin of oxide-rich rocks in oceanic tectonic settings

#### 371 ~~5.1.1. Igneous versus metamorphic character~~

372 The two key petrogenetic models, described in the introduction, result in the formation of rocks with  
373 distinct igneous versus metamorphic microstructures. ~~In the first model, where oxides are concentrated~~  
374 ~~by magmatic accumulation or immiscibility processes (Charlier and Grove, 2012; Charlier et al., 2007;~~  
375 ~~Dixon and Rutherford, 1979; Duchesne and Charlier, 2005), indicative microstructures would include~~  
376 ~~ehedral to subhedral crystals with interlocking and interstitial microstructures, possibly with a~~  
377 ~~magmatic foliation.~~ In the second model described ~~In this scenario, we would expect a typical igneous~~  
378 ~~crystallisation sequence, where both ilmenite and magnetite crystallise from the fractionating melt.~~

379 ~~Interlocking grains lacking crystal plastic deformation would be expected. In the second model~~, oxide  
380 enrichment occurs via melt-rock metamorphic reactions during deformation-assisted melt flow through  
381 a shear zone (~~Bloomer et al., 1991; Dick et al., 1991; Hopkinson and Roberts, 1995~~). (Bloomer et al.,  
382 1991; Dick et al., 1991; Hopkinson and Roberts, 1995). Indicative microstructures ~~would~~ include some  
383 internal deformation within grains, interstitial microstructures, replacement reaction microstructures  
384 and fewer crystal faces.

385 5.1.1. We interpret that the spatially associated Microstructures showing metamorphic replacement  
386 reactions

387 Although ilmenite and magnetite are spatially associated (e.g. Fig. formed via two different melt-rock  
388 reactions. The interpretation that magnetite partially replaces 4e to g) we interpret earlier ilmenite is  
389 supported by partially replaced by magnetite based on the following observations: (1) the proportion of  
390 ilmenite to magnetite increases from the low oxide sample 47R2-3 where ilmenite predominates,  
391 (ilmenite to magnetite proportions 9:1), to the high oxide sample 47R2-1, which has (ilmenite to  
392 magnetite proportions of 7:1) (Fig. 3h); (2) presence of irregular boundaries between ilmenite and  
393 magnetite including finger-like protrusions of magnetite into ilmenite (Fig. 4g); (3) presence of  
394 magnetite as rims on ilmenite and as elongate grains at boundaries between ilmenite and silicate  
395 minerals (Fig. 4e, f, 5a; e.g., plagioclase and diopside); (4) presence of a cluster of irregular ilmenite  
396 grains within magnetite that share identical orientation which represent relicts of a partially replaced  
397 single coarse crystal of ilmenite (Fig. 5b, I3); (5) presence of reaction front microstructures where spinel  
398 grains are included in ilmenite near the boundaries with magnetite (Fig. 4g(ii), Supplementary Fig. 1f;  
399 Bowles et al., 2011); and (6) straight boundaries between new diopside (red line, Fig. 5c) and magnetite  
400 that mimic crystal facets of relict ilmenite (Fig. 4c, ilmenite pole figure, grain I1). Finer 4c, ilmenite pole  
401 figure, grain I1), indicating the original ilmenite crystal face grew into a melt (Vernon, 2000). In addition,  
402 fine grained spinel and ilmenite included within magnetite show three different crystallographic

403 orientations and are interpreted as exsolution microstructures which formed during cooling (Fig. 4g(i)).  
404 Adjacent to the magnetite replacement texture shown in Figure 5a, the diopside (Fig. 5c, grain D1) is  
405 partially replaced by a new diopside (Fig. 5c, grain D2) with enstatite (Fig. 5d, grain E1) that is epitaxial  
406 on the old diopside (Fig. 5c, d). We interpret these to have formed coevally with the partial replacement  
407 of ilmenite by magnetite (Fig. 8a).

408 In addition to the reaction microstructures associated with magnetite as outlined above, we observe  
409 other evidence of metamorphic reactions- that involve pyroxenes. A cluster of enstatite grains (orange  
410 arrows, Fig. 4c) shares very similar interference colours and extinction angles, suggesting that they  
411 formed a single relict enstatite grain partially replaced by the diopside. This is further supported by the  
412 finger of diopside projecting into and replacing the coarse enstatite (green arrow, Fig. 4c). The  
413 proportion of enstatite is higher in the lower left and lower in the upper right of Figure 4c, consistent  
414 with the progressive replacement of enstatite by diopside (Fig. 8a). This reaction replacement  
415 microstructure is confirmed by diopside in both the rims around two-pyroxene domains and all the  
416 diopside within the two-pyroxene domain sharing a single crystallographic orientation (Fig. 4b, 5c, grain  
417 D1), and mineral chemistry (Supplementary Fig. 1e). However, the two-pyroxene domains have  
418 previously been interpreted as inverted pigeonite that has rims of later diopside (~~Dick et al., 1991;~~  
419 ~~Ozawa et al., 1991~~)(Dick et al., 1991; Ozawa et al., 1991). We argue against this as the diopside rim is  
420 crystallographically continuous with the diopside in the two-pyroxene domain. Additionally, the  
421 elongation of the diopside grains within the two-pyroxene domains is not oriented parallel to either  
422 enstatite (001) or (100) as would be expected for inverted pigeonite (Philpotts and Ague, 2009).  
423 The diopside rims around two-pyroxene domains are spatially associated with high proportions of oxides  
424 (e.g., Fig. 4b, d, Supplementary Fig. 1e). The oxide grains share some straight boundaries with the  
425 diopside rims (e.g., yellow line on Fig. 4b corresponds with an ilmenite {10-10} crystal face, Fig. 5c).~~The~~  
426 ~~oxide grains commonly form films along grain boundaries (Fig. 4, red arrows) and protrusions into~~

427 plagioclase grains (Fig. 4, yellow arrows). These observations of disequilibrium microstructures are  
428 consistent with progressive reaction (Fig. 5c), suggesting the original ilmenite crystal face grew into a free  
429 melt and the diopside rim crystallised later. The oxide grains commonly form films along grain  
430 boundaries (Fig. 4, red arrows) and protrusions into plagioclase grains (Fig. 4, yellow arrows). These  
431 observations of disequilibrium microstructures are consistent with progressive reaction from the original  
432 igneous olivine gabbro to melt-reaction-modified oxide-rich gabbros. The titanium content in individual  
433 ilmenite grains is uniform (Supplementary Fig. 1a, b), ruling out solid-state diffusional processes and  
434 consistent with fluid-mediated replacement reactions (e.g. Putnis, 2009). However, the manganese and  
435 magnesium content show minor variation between grains within a sample but form a geochemical trend  
436 between the two samples (Fig. 7c, d, red arrows). In addition, the bimodal variation of plagioclase  
437 composition between the oxide-rich and oxide-poor gabbros (Fig. 1d(iii)) suggests open-system  
438 processes rather than diffusional processes were operating. The abundant evidence for replacement  
439 microstructures and this chemical variation and trend between the low- and high-oxide samples is  
440 consistent with an open-system environment lacking a close approach to textural and chemical  
441 equilibrium.

#### 442 5.1.2. Former presence of melt and inferred melt-rock reactions

443 Early research on the oceanic crust drilled at hole 735B inferred melt migration as an important process  
444 in the development of the microstructures observed in gabbroic samples (Dick et al., 1991). Recent  
445 works have further established multiple fluxes of external melt through shear zones (Casini et al., 2021;  
446 Gardner et al., 2020; Zhang et al., 2021; Zhang et al., 2020) (Casini et al., 2021; Gardner et al., 2020;  
447 Zhang et al., 2021; Zhang et al., 2020). The flux of a high temperature hydrous fluid is not considered  
448 likely as the samples examined lack evidence of hydrous minerals such as chlorite, epidote, sericite  
449 replacing feldspar, or veins of these minerals and preservation of reaction textures where igneous  
450 minerals are partially consumed. However, these microstructures are documented elsewhere in the

451 core, suggesting that hydrous fluids are important agents of metamorphism in other sections of the  
452 core. Further support for the presence of melt instead of a hot hydrous fluid is the lack of amphibole in  
453 our samples. This lack of amphibole suggests either the presence of melt with low activity of water  
454 during melt-rock interaction or that the temperature of fluid-rock interaction was higher than the  
455 stability field of amphibole.

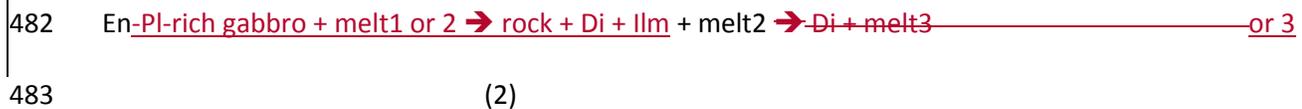
456 Microstructures indicative of the former presence of melt (~~Holness et al., 2011; Lee et al., 2018; Stuart~~  
457 ~~et al., 2018b; Vernon, 2000~~)(Holness et al., 2011; Lee et al., 2018; Stuart et al., 2018b; Vernon, 2000) in  
458 the oceanic rocks confirm previous research; they include: (1) films along grain boundaries forming  
459 skeletal-like microstructures (Fig. 3g, 4e), with or without crystal faces (Fig. 4b, yellow line, Fig. 5a), (2)  
460 grains with low dihedral angles (Fig. 4e, f, green arrows), and (3) 3D connectivity of a cluster of grains  
461 (Fig. 5b, c, d). A lack of local partial melting textures (e.g., peritectic minerals surrounded by leucosome)  
462 suggests the melt was externally derived, resulting in sequential rock transformation from precursor  
463 olivine gabbro under the influence of a chemically dynamic and reactive fluxing melt (forming the En-Pl-  
464 rich gabbro shown in Fig. 8a):



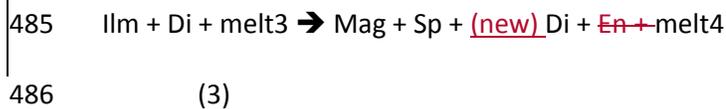
467 The replacement of olivine by enstatite during melt-rock interaction is consistent with the findings in  
468 Gardner et al. (2020). The lack of olivine in the studied samples, which is nearly ubiquitous in the core at  
469 hole 735B (Dick et al., 2019), suggests melt-rock reactions have completely replaced the precursor  
470 olivine-bearing gabbroic rocks. The compositions of melt on either side of reaction (1) were likely highly  
471 variable depending on the (i) composition of the melt source (~~i.e., gabbroic versus fractionated gabbroic~~  
472 ~~melts; Dick et al., 2019; Zhang et al., 2020~~)(i.e., gabbroic versus fractionated gabbroic melts; Dick et al.,  
473 2019; Zhang et al., 2020), (ii) extent of geochemical modification of the melt during reactive flow

474 ~~(Daczko et al., 2016; Stuart et al., 2018a)~~(Daczko et al., 2016; Stuart et al., 2018a), (iii) variation in rock  
 475 types interacted with along melt migration pathways, and (iv) possible trapping of early crystallised  
 476 minerals (i.e. phenocrysts in the migrating melts) during the collapse of pathways ~~(Bons et al., 2004;~~  
 477 ~~Silva et al., 2021; Žák et al., 2008)~~(Bons et al., 2004; Silva et al., 2021; Žák et al., 2008) as melt supply is  
 478 reduced. These variable controls on the compositions of melt in reaction (1) are also true for all melt in  
 479 all reactions discussed below.

480 Concurrent and subsequent melt migration of highly variable melts caused local reactions: (Fig 8a,  
 481 steps 1 and 2):



484 The final melt-rock reaction in the sample (Fig 8a, step 3) is:



487 Reactions (2) and (3) (Fig. 8a, step 1 to 3) have been discussed earlier (section 5.1.1) wherein diopside  
 488 replaces enstatite and magnetite replaces ilmenite (Fig. 4 and 5).

489 ~~Reactions (2) and (3) (Fig. 8a, step 1 to 3) have been discussed earlier (section 5.1.1) wherein diopside~~  
 490 ~~replaces enstatite and magnetite replaces ilmenite (Fig. 4 and 5).~~

### 491 5.1.3. ~~Composition~~Mineral compositions: inferences for composition of the fluxing melt(s)

492 In the gabbros, the TiO<sub>2</sub> whole rock data (Fig. 1c(iii)) shows a distinct increase in titanium in the oxide-  
 493 rich rocks (Fig. 1c(iii)) relative to the oxide-poor gabbros. From the shipboard mineral analysis data (Dick  
 494 et al., 2002), olivine has very little titanium (TiO<sub>2</sub> was below detection limit in half of the samples, and  
 495 most values are <0.013%). Clinopyroxene (0.5 to 1.0 TiO<sub>2</sub> wt%) and orthopyroxene (to 0.5% TiO<sub>2</sub> wt%)

496 both show no variation between the oxide-rich and oxide-poor samples (Supplementary Figure 2). In a  
497 closed system, all titanium to form ilmenite must come from local minerals, hence the whole rock  
498 chemistry should not change between oxide rich and oxide poor gabbros. This is not the case in the  
499 735B core data, hence an open system with in-fluxing fluids is required for the increase in TiO<sub>2</sub> and  
500 formation of ilmenite. In Supplementary Data 2 we provide the average amount of additional TiO<sub>2</sub>  
501 required to form the oxide gabbros from olivine gabbro.

502 The titanium content in individual ilmenite grains is uniform (Supplementary Fig. 1a, b), ruling out solid-  
503 state diffusional processes and is consistent with fluid-mediated replacement reactions (e.g. Putnis,  
504 2009). However, even though manganese and magnesium content show minor variation between grains  
505 within a sample, a geochemical trend between the two samples is seen (Fig. 7c, d, red arrows). The  
506 oxide gabbro samples under investigation lack olivine. However, the downhole logs show olivine is  
507 nearly ubiquitous in gabbroic rocks at hole 735B (Dick et al., 1999; Gardner et al., 2020; Zhang et al.,  
508 2021; Zhang et al., 2020). Thus, it is possible that olivine was completely consumed during earlier melt-  
509 rock reactions. This suggests while the fluxing melt may have been heterogeneous in composition, the  
510 grains in contact with the localised melt are chemically re-equilibrating continuously within the  
511 deforming rock; thus, their chemistry and microstructures are continuously reset. The chemistry and  
512 microstructure of any given mineral records a snapshot of the last interaction with migrating melt.

513 The X<sub>An</sub> composition of plagioclase in the studied samples ranges from 0.37–0.40 (Fig. 7a) which is at the  
514 lower end of plagioclase in the oxide-rich gabbro throughout the core at hole 735B (Fig. 1c(iii), Dick et  
515 al., 2019)(Fig. 1c(iv), Dick et al., 2019). This is consistent with the decreasing anorthite content shown in  
516 the later melt-rock reaction events in Gardner et al. (2020) and Zhang et al. (2021) which showed  
517 X<sub>An</sub>=0.40–0.45. ~~Melt~~This bimodal variation of plagioclase composition between the oxide-rich and oxide-  
518 poor gabbros (Fig. 1d(iv)) reinforces that open rather than closed system processes were operating  
519 during the oxide formation. This is further supported by the abundant evidence for replacement

520 microstructures. In fluid-rock interaction systems, relationships between fluid-induced reactions and  
521 mineral equilibration are very complex and ~~form~~therefore a spectrum of rock-buffered to melt-buffered  
522 systems mineral compositions may be observed (Rampone et al., 2020). ~~Nevertheless, it can be inferred~~  
523 ~~from the anorthite content of plagioclase that the migrating melt is most likely a fractionated melt (Dick~~  
524 ~~et al., 2019; Zhang et al., 2020). Unlike the melt-rock interaction studied by Gardner et al. (2020), the~~  
525 ~~lack of brown amphibole in our samples suggests either a low activity of water in the melt during melt-~~  
526 ~~rock interaction or that the temperature of melt-rock interaction was higher than the stability field of~~  
527 ~~amphibole. Nevertheless, it can be inferred from the anorthite content of plagioclase that the migrating~~  
528 fluid is most likely a fractionated melt (Dick et al., 2019; Zhang et al., 2020) richer in sodium than the  
529 melt forming the original igneous oxide-poor gabbros.

#### 530 5.1.4. Evidence of deformation in melt-fluxed rocks.

531 Previous research at Atlantis Bank has shown that the oxide-rich gabbroic rocks are associated along or  
532 near zones described in the core ~~description~~descriptions as ~~samples with~~having strong foliation and  
533 inferred crystal-plastic deformation (~~Fig. 1b; Dick et al., 2019; Dick et al., 1991; Dick et al., 2000; Dick et~~  
534 ~~al., 2002; Zhang et al., 2020)~~(Fig. 1b; Dick et al., 2019; Dick et al., 1991; Dick et al., 2000; Dick et al.,  
535 2002; Zhang et al., 2020). In contrast, the high oxide samples examined here display low degrees of  
536 crystal-plastic deformation when analysed in thin section, particularly in diopside and ilmenite (Figs. 5b,  
537 c), which lack a well-defined foliation and show low degrees of crystallographic preferred  
538 orientationCPO (Fig. 3c, g). The core images (Fig. 1d) do show the oxides form a foliation though this is  
539 not evident at the thin section scale. Deformation microstructures can be cryptic in scenarios of melt  
540 present deformation (~~Daczko et al., 2016; Lee et al., 2018; Meek et al., 2019; Stuart et al.,~~  
541 ~~2018b)~~(Daczko et al., 2016; Lee et al., 2018; Meek et al., 2019; Stuart et al., 2018b). Rocks deformed in  
542 the presence of melt exhibit several features unusual to solid-state high strain zones, such as thin  
543 elongate grain boundary films of plagioclase and low degrees of CPO at least for some minerals (Stuart

544 et al., 2018b) ~~and low degrees of crystallographic preferred orientation (Smith et al., 2015). We infer~~  
545 ~~that as fluid (including melt). We infer that as melt~~ cannot support shear stresses, deformation of the  
546 rock system was accommodated by melt movement rather than the deformation of the solid framework  
547 ~~(Rutter and Neumann, 1995; van der Molen and Paterson, 1979).~~(Rutter and Neumann, 1995; van der  
548 Molen and Paterson, 1979). This interpretation suggests units III and IV in hole 735B may represent a  
549 shear zone system that experienced a very high time-integrated melt flux while being rheologically  
550 exceptionally weak. This can explain those parts of the core where high oxide mode is decoupled from  
551 features of solid-state, crystal-plastic deformation (Fig. 1c(i) and (ii)).

#### 552 5.1.5. *Near liquidus oxide crystallisation: the role of high-T melt-rock interaction in oxide enrichment*

553 ~~The~~Previous researchers have suggested Fe-Ti-rich melts (c.f. Zhang et al., 2020) as the source of iron  
554 and titanium for ilmenite and magnetite. However, the source of these Fe-Ti-enriched melts remains an  
555 issue. Koepke et al. (2005) found in only one of 25 hydrous partial melting experiments using 735B core  
556 gabbros, that two immiscible melts formed: a minor melt rich in REE, P, Zr, Ti and Fe and a larger volume  
557 of plagiogranitic melt. However, in agreement with our proposed model for an open system melt influx,  
558 Koepke et al. (2005) also found that an external source of titanium was required to form the oxides.  
559 Experiments have shown the onset of Fe-Ti oxide crystallisation in mafic magmas ~~(i)~~ is marked on melt  
560 differentiation paths by strong depletion ~~in~~of FeO and TiO<sub>2</sub>; ~~and (ii) in the melt, and early crystallisation~~  
561 of oxides. Crystallisation onset also has variable timing ~~that depends~~depending on the composition and  
562 conditions of the magma, including fugacity of oxygen (Toplis and Carroll, 1995) and concentration of  
563 volatiles (e.g., Botcharnikov et al., 2008). For example, water content of ~2% lowers the crystallisation  
564 temperature of clinopyroxene and olivine and promotes the early crystallisation of Fe-Ti oxides  
565 ~~(Botcharnikov et al., 2008; Howarth et al., 2013; Pang et al., 2007).~~(Botcharnikov et al., 2008; Howarth et  
566 al., 2013) and 1% phosphorus can increase ilmenite precipitation (Toplis et al., 1994).

567 Natural examples of Fe-Ti-rich melts are rare. Clague et al. (2018) document an example of extreme  
568 fractionation of mid-ocean ridge basalt at Alarcon Rise where TiO<sub>2</sub> and FeO decrease, and  
569 titanomagnetite and ilmenite crystallise as the melts fractionate from andesite, through dacite to  
570 rhyolite. In addition, Charlier et al. (2010) hypothesise that ~~oxides may be the first mineral to crystallise~~  
571 ~~in some magmatic systems.~~ ilmenite was the only mineral to crystallise at times during the evolution of  
572 the Allard Lake anorthositic system. However, from our study, we suggest melt-rock interaction is the  
573 key mechanism to locally produce a near-liquidus oxide-saturated melt which drives oxide-forming  
574 reactions in the oceanic crust.

575 ~~In our oceanic samples, we~~ We combine ~~the~~ this concept of early crystallisation of Fe-Ti oxides at high-~~T~~  
576 temperature with a scenario of melt-buffered melt-rock interaction (Fig. 8a) and infer that a melt  
577 migrating with enhanced near liquidus oxide crystallisation conditions will destabilise silicates in favour  
578 of Fe-Ti oxides: (reactions (2) and (3) above). In our model of melt-rock interaction (Fig. 8a), the stability  
579 of oxides over silicates drives reactions that consume silicate minerals and precipitate oxide minerals in  
580 an open system. The degree of oxide enrichment is proportional to the time integrated melt flux  
581 through the rocks (see Section 5.3). ~~Our model does not require Fe-Ti rich melts (c.f. Zhang et al., 2020).~~  
582 ~~However, our model of deformation-assisted migration of fractionated melts through gabbroic shear~~  
583 ~~zones is~~ Our proposed migrating melt could form rare fractionated volcanic rocks as observed at Alarcon  
584 Rise (Clague et al., 2018). Our model of deformation-assisted migration of fractionated melts through  
585 gabbroic shear zones is also consistent with the interpretation of (Agar and Lloyd, 1997) who linked  
586 fractionated melts with oxide enrichment at the Mid-Atlantic Ridge Kane fracture zone area. Currently  
587 our understanding of the timing of the crystallisation of oxides relies on equilibrium experiments. In the  
588 future we need disequilibrium melt-rock interaction experiments to replicate our inferred melt-mineral  
589 reactions (section 5.1.2). Additionally, new melt-rock interaction experiments involving melt flux  
590 through the rock are required to best reproduce our samples and to confirm our model.

## 5.2. The origin of high-oxide rocks in continental tectonic settings:

### 5.2.1. Igneous versus Microstructures showing metamorphic character replacement reactions

Similar reaction microstructures as those observed in the oceanic setting are observed in the continental case study ~~of sample CP1604C from Cattle Water Pass, central Australia~~. The field relationships show that the precursor rock type, a granulite facies felsic gneiss, is replaced in a high strain zone by the garnet-biotite schist of this study. ~~Key metamorphic reaction microstructures observed within the sample include garnet grains that are partially replaced by ilmenite (yellow arrows, Fig. 4h, i, k); this may progress to form complete pseudomorphs of garnet (blue arrow, Fig. The 4i).~~ This interpretation ~~that ilmenite partially replaces garnet~~ is supported by the following observations: (1) the presence of irregular boundaries between garnet and ilmenite including finger-like protrusions into garnet (Fig. 4h, k); (2) presence of ilmenite as rims on garnet and as elongate grains at boundaries between garnet and biotite (Fig. 4h-k); (3) multiple groups of neighbouring ilmenite grains, including some of which are inclusions within garnet, that are inferred to be single crystals connected in three dimensions based on their crystal share identical orientation affinity which represent relicts of a partially replaced single coarse garnet grain (e.g., Fig. 6b, grain l2) and (4) straight boundaries on ilmenite that mimic the crystal facets of relict garnet (Fig. 4j). In addition, ilmenite and biotite share a strong CPO (Fig. d and f) without strong internal crystal bending suggesting the grains grew syntectonically i.e. grew in a stressed regime.

### 5.2.2. Former presence of melt and inferred melt-rock reactions

Melt-present deformation was interpreted for biotite-rich shear zones in central Australia by (Piazolo et al., 2020). In the sample investigated here, microstructures indicative of the former presence of melt (Holness et al., 2011; Lee et al., 2018; Stuart et al., 2018b; Vernon, 2000) confirm this previous research as they include: (1) interstitial ilmenite grains between garnet grains that may have low dihedral angles (Fig. 4h, i, red and green arrows), (2) films along grain boundaries (Fig. 4h, i, red arrows), (3) embayment

614 microstructures (Fig. 4i, yellow arrows), (4) 3D connectivity of apparently isolated grains (Fig. 6b), and  
615 (5) limited internal deformation of grains (Fig. 6b). A lack of local partial melting microstructures and  
616 significant hydration of precursor rocks at the site suggest the melt was hydrous and externally derived,  
617 resulting in three stages (Fig. 8b) of mineral and melt transformation.

618 Initially, a granitic melt (melt1) infiltrates into a shear zone cutting the granulite (Fig. 8b, step 1). Melt-  
619 rock interactions form biotite and small garnet grains and modifies the melt composition to melt2:

620 Precursor felsic granulite + melt1 → modified granulite + Bt<sub>1</sub> + Grt<sub>1</sub> + melt2 (4)

621 Concurrent and subsequent melt2 migration caused the following local reaction (Fig. 8b, step 2),  
622 completely replacing the precursor granulite minerals, further increasing the mode of biotite and garnet,  
623 and continuing to modify the melt (melt3):

624 Modified granulite + Bt<sub>1</sub> + Grt<sub>1</sub> + melt2 → Pl + Qz + Bt<sub>2</sub> + Grt<sub>2</sub> + melt3 (5)

625 Melt3 chemically evolves with continued melt-rock interaction during its flux and promotes ilmenite  
626 crystallisation and destabilisation of quartz and plagioclase (Fig., 8b, step 3).

627 Pl + Qz + Bt<sub>2</sub> + Grt<sub>2</sub> + melt3 → Bt<sub>3</sub> + Grt<sub>3</sub> + Ilm + melt4 (6)

628 Reaction (6) is evident from the replacement microstructures of ilmenite against garnet and biotite  
629 grains (Fig. 4h, k, yellow arrows) and the reduced mode of plagioclase and quartz in the domains with  
630 high ilmenite mode.

### 631 5.2.3. Mineral composition: Composition of the fluxing melt(s)

632 An open system is also inferred for the continental setting investigated here. Supplementary Data 2 has  
633 a discussion of the average amounts of additional TiO<sub>2</sub> required to form the garnet-biotite-ilmenite-rich  
634 band from the quartz-plagioclase-rich band.

635 Although MgO and MnO do not vary much within ilmenite grains in the sample, ilmenite shows a strong  
636 variation in TiO<sub>2</sub> content (42–48 wt.%), consistent with open system processes (Fig. 7b), as ilmenites  
637 from the adjoining high-grade terrain have higher ~~restricted~~ values for TiO<sub>2</sub> with limited range (51-52  
638 wt%, Cassidy et al., 1988). Moreover, the variability of plagioclase chemistry (Fig. 7a, blue crosses)  
639 within the sample also supports an open chemical system with the possibility of multiple melt  
640 ingressflux events (Streck, 2008).

641 ~~5.2.2.1.1.1.~~ We interpret melts 1, 2 and 3 (Fig. 8b, Eq. 4, 5 and 6) are likely to be very similar in  
642 composition and suggest that they are externally derived S-type granitic melts formed when  
643 sedimentary rocks equivalent to the Harts Range Group (Fig. 1a) partially melted. We suggest  
644 that garnet and biotite chemistry re-equilibrated continuously with the melt and was aided by  
645 syn-melt flux deformation. Previous studies have also shown similar granitic melts fluxed through  
646 the nearby Gough Dam shear zone (Fig. 1b, Piazzolo et al., 2020; Silva et al., 2021). Former  
647 presence of melt and inferred melt-rock reactions  
648 ~~Melt present deformation was interpreted for biotite rich shear zones in central Australia by (Ghatak,~~  
649 ~~2021; Piazzolo et al., 2020). In the sample investigated here, microstructures indicative of the former~~  
650 ~~presence of melt (Holness et al., 2011; Lee et al., 2018; Stuart et al., 2018b; Vernon, 2000) confirm this~~  
651 ~~previous research as they include: (1) interstitial ilmenite grains between garnet grains that may have~~  
652 ~~low dihedral angles (Fig. 4i, red and green arrows), (2) films along grain boundaries (Fig. 4h, i, red~~  
653 ~~arrows), (3) embayment microstructures (Fig. 4i, yellow arrows), (4) 3D connectivity of apparently~~  
654 ~~isolated grains (Fig. 6b), and (5) limited internal deformation of grains (Fig. 6b). A lack of local partial~~  
655 ~~melting microstructures and significant hydration of precursor rocks at the site suggest the melt was~~  
656 ~~hydrous and externally derived, resulting in three stages (Fig. 8b) of mineral and melt transformation.~~

657 Initially, a granitic melt (M1) infiltrates into a shear zone cutting the granulite (Fig. 8b, step 1). Melt-rock  
658 interactions form biotite and small garnet grains and modifies the melt composition, which we have  
659 designated as melt2 (M2):



661 Concurrent and subsequent melt2 migration caused the following local reaction (Fig. 8b, step 2),  
662 completely replacing the precursor granulite minerals, further increasing the mode of biotite and garnet,  
663 and continuing to modify the melt (melt3, M3):



665 Melt3 chemically evolves with continued melt-rock interaction during its flux and promotes ilmenite  
666 crystallisation and destabilisation of quartz and plagioclase (Fig., 8b, step 3):



668 The above reaction is evident from the replacement microstructures of ilmenite against garnet and  
669 biotite grains (Fig. 4h, k, yellow arrows) and the reduced mode of plagioclase and quartz.

### 670 5.2.3. Composition of the fluxing melt(s)

671 The relationships outlined in section 5.2.2 are consistent with melt migration at temperatures below

672 (Fig. 8b, melt1 and 2, Eq. 5), then above (Fig. 8b, melt3, Eq. 6) the stability of plagioclase and quartz ( $\sim$

673  $870^{\circ}\text{C}$ ; Clemens and Wall, 1981). ( $\sim 870^{\circ}\text{C}$ ; Clemens and Wall, 1981). As ilmenite is a liquidus phase in S-

674 type granites (Clemens and Wall, 1981), any scenario of high temperature (near liquidus) melt flux

675 increases the mode of oxides over silicates (Charlier et al., 2010).

676 Our interpretation of S-type granitic melt flux builds on previous studies which suggest an externally

677 derived granitic melt fluxed through the nearby Gough Dam shear zone (Ghatak, 2021; Piazzolo et al.,

678 2020; Silva et al., 2021). The phase diagram of Clemens and Wall (1981) is consistent with the shear

679 ~~zones in central Australia having been hydrated in the presence of an S-type granitic melt at variable~~  
680 ~~melt flux temperature conditions (Ghatak, 2021).~~

681 In addition, the phase diagram of Clemens and Wall (1981) is consistent with the shear zones in central  
682 Australia having been hydrated in the presence of an S-type granitic melt at variable melt flux  
683 temperature conditions .

#### 684 5.2.4. Evidence of deformation in melt fluxed rocks

685 ~~Field relationships and a well-developed foliation and lineation show the~~The continental sample formed  
686 within the Cattle Water Pass shear zone as demonstrated by field relationships and a well-developed  
687 foliation and lineation. The microstructural analysis demonstrates the former presence of melt.  
688 However, EBSD analysis shows only minor internal deformation of grains and microstructures  
689 contradictory to typical mid to deep crustal shear zones. Only rare ilmenite grains preserve a high  
690 degree of internal deformation (Fig. 6b<sub>1</sub>). Similarly, ~~thesome~~ garnet grains ~~lack any significant internal~~  
691 ~~deformation. Rather, the patches of garnet have a very similar crystallographic orientation~~display  
692 subgrain boundaries (Fig. 6c ~~and e~~) though any consistent CPO is lacking (Fig. 6e). Additionally, biotite  
693 lacks evidence of internal deformation when examined under crossed polarised light microscopy. These  
694 observations do not support an interpretation of solid-state deformation and instead point to melt-  
695 present deformation, suggesting melt flow accommodated most of the strain.

696 We suggest that a high nucleation rate of garnet grains and random orientation of ~~nucleation, as evident~~  
697 ~~from the random orientation in the~~nuclei, (Fig. 6e, pole figure) and the formation of crystal facets (Fig.  
698 6e),4h, j) was facilitated by the presence of melt. Despite having no significant internal deformation, the  
699 ilmenite grains are aligned and show a CPO (Fig. 5d) which matches that of biotite (Fig. 6f). Since the  
700 formation of CPO by solid-state deformation in these rocks ~~has been shown to be~~ highly unlikely, it is  
701 inferred that rigid body rotation (e.g., March, 1932) ~~as well as alignment in the presence of external~~

702 ~~stress (Hutton, 1988) aligns the platy biotite. Ilmenite is mostly interstitial between garnet and biotite~~  
703 ~~and shares a similar CPO to biotite (Fig. 6d and f). as well as growth in the presence of external stress~~  
704 ~~(Wenk et al., 2019, and references therein) results in the strong alignment of platy and elastically highly~~  
705 ~~anisotropic biotite.~~

#### 706 5.2.5. *Near liquidus oxide crystallisation: the role of high-T melt-rock interaction in oxide enrichment*

707 Ilmenite is the first mineral to crystallise from the S-type granite studied by Clemens and Wall (1981),  
708 followed by, in crystallisation order, garnet, biotite, quartz, plagioclase and K-feldspar. Although the  
709 modal proportion of the oxides in such experiments (1-3%) is not significantly high compared to that  
710 seen in our CWP shear zone samples (18%, Fig. 3I), it is important to note the oxides are stable prior to  
711 the silicates. Thus, given a melt-rock interaction scenario where the temperature of ~~the~~ fluxing S-type  
712 granitic melt is near its liquidus, oxide minerals may be stable while silicate minerals are destabilised  
713 during melt-rock interaction with the hot melt. At slightly lower temperatures of melt-rock interaction,  
714 garnet and ilmenite are stable and then as the temperature decreases further biotite is added to the  
715 stable assemblage. The mineral assemblage and mineral proportions observed in the garnet-biotite  
716 schist sample examined here are consistent with having formed by the interaction between the  
717 precursor felsic granulite and a migrating S-type granitic melt broadly similar to that studied by Clemens  
718 and Wall (1981). Iterative melt-rock reaction and migration of reacted melt out of the local system is  
719 needed to significantly enrich the rock in biotite, garnet, and ilmenite and deplete the rock of quartz and  
720 feldspar. This suggests a high time-integrated melt flux is required ~~(see Section 5.3; Silva et al., 2021;~~  
721 ~~Stuart et al., 2018b)~~(see Section 5.3; Silva et al., 2021; Stuart et al., 2018b).

722 5.3. *The signatures and consequences of deformation assisted reactive porous*  
723 *melt flow in crustal environments*

724 A near liquidus temperature of the melt during melt-rock interaction can stabilise oxides relative to  
725 silicate minerals and is necessary to explain the enrichment of ilmenite in both the oceanic and  
726 continental case studies. A fractional crystallisation model alone for either a gabbroic melt or an S-type  
727 granitic melt cannot explain the high modal proportions of ilmenite in these rocks. Typical silicate melts  
728 precipitate only 1-3 vol.% oxides. Therefore, significant enrichment of oxides requires precipitation from  
729 multiple batches of fluxing melt, progressively increasing the mode of oxides. ~~Oxide~~Using the upper  
730 value of 3% oxides for the precipitation from a typical silicate melt, oxide modes of ~20 vol.% in the  
731 continental setting and ~45 vol.% in the oceanic setting require precipitation of oxides from a minimum  
732 volume of melt that is in the order of 6 to 15 times the volume of the rock, for continental and oceanic  
733 crusts, respectively. In other words, a large volume of melt must migrate through our samples to  
734 progressively enrich the oxides to the observed degree.

735 One concept of reactive melt flow involves a crystal mush where a framework of solid crystals reacts as  
736 the residual melt is expelled and migrates during compaction. This forms core to rim elemental profiles  
737 of reactant minerals (Solano et al., 2014). ~~A similar process occurs during syn-deformational melt~~  
738 migration of an externally derived melt through shear zones cutting formerly solid rocks. Enhanced  
739 porosity and permeability in zones of ductile deformation (~~e.g. Edmond and Paterson, 1972; Fischer and~~  
740 ~~Paterson, 1989~~)(e.g. Edmond and Paterson, 1972; Fischer and Paterson, 1989) result in lower fluid  
741 pressure sinks that draw melt towards zones of maximum deformation rate (Etheridge et al., 2021).  
742 Fuisseis et al. (2009) describe a granular fluid pump model involving the dynamic opening and closing of  
743 pores in deforming rocks that facilitates melt migration through shear zones. These concepts of

744 deformation assisted fluid flow through shear zones provide a mechanism to transport large volumes of  
745 melt through small volumes of rock.

746 One of the outcomes of this study is to ~~show~~highlight the complexity of melt-rock reaction systems,  
747 beyond the magma chamber setting, where fractional crystallisation and melt–crystal mush reactions  
748 occur. Within magma chambers, the stability of minerals can be determined using experimental  
749 petrology and thermodynamic modelling to produce phase diagrams. However, the complexity of  
750 modelling increases in an open system melt migration scenario where the composition of both the  
751 reactant melts and the rocks they pass through are possibly highly variable and dynamically  
752 ~~evolve~~evolving.

753 Studies have shown that reactive melt migration can significantly change the composition of melt by  
754 fractionation and/or enrichment of specific elements. This in turn produces an evolved melt which is  
755 hard to distinguish from the fractionation of parent melt (Lissenberg et al., 2013). Thus, the derivative  
756 melt produced during melt-rock interaction and reactive crystallisation will form different liquid lines of  
757 descent (Collier and Kelemen, 2010). Studies have further shown that reactive melt flow is not limited to  
758 the grain scale, rather at a macro scale it can lead to complete transformation of one rock type to  
759 another (Lissenberg and MacLeod, 2016). These studies reported the preferential growth of a specific  
760 mineral over any other (e.g., clinopyroxene over olivine), in turn leading to a modal enrichment in that  
761 mineral (Lissenberg and MacLeod, 2016). Similarly, we propose that oxide minerals in our oceanic case  
762 study grew by replacing mostly plagioclase and diopside- in the oceanic samples. These relationships  
763 require an evolved melt infiltrating the precursor gabbro, forming derivative reactant melt, and leading  
764 to further reactions and the development of the oxide gabbros. Similarly, in our case study of a  
765 continental setting, variably fractionated S-type melt can readily react and enrich rocks in ilmenite.

766 In the oceanic case study (Fig. 8a), the parent melt forming ilmenite was likely gabbroic in composition  
767 and may have fractionated in a magma chamber setting or during melt-rock interaction resulting in the  
768 formation of the modified gabbroic melt (M1melt1) envisaged in our model. Step 1 shows enstatite and  
769 plagioclase reacting with ~~a melt, which has migrated along the grain boundaries~~melt1 (Equation 2),  
770 causing crystallisation of a precursor rock, ilmenite and diopside and the formation of melt2. The  
771 derivative ~~melt (M2)~~melt2 has a composition where oxides are also early crystallising minerals, ahead of  
772 silicates. ~~This reacting melt replaces enstatite and plagioclase silicate minerals with ilmenite and~~  
773 ~~diopside in step 2. The diopside (Equation 2). Diopside~~ replaces enstatite grains to form the two  
774 pyroxene domains and diopside rims. In subsequent melt-rock reactions, a later ~~melt (M3)~~melt3  
775 stabilises magnetite over ilmenite and locally recrystallises diopside.

776 Similarly, in the case of the continental case study (Fig. 8b), a primary or fractionated S-type ~~melt~~  
777 ~~(M1)~~melt1 drives hydration of a granulite facies felsic gneiss in step 1 due to deformation assisted melt  
778 migration through the shear zone. This leads to an increased mode of biotite and garnet in a band in  
779 step 2 (Fig. 3k), and progressive reaction leads to the formation of derivative melts (M2melt2 and  
780 M3melt3). The latter ~~melt (M3)~~melt3 is evolved and has a composition enhancing near liquidus ilmenite  
781 growth. In step 3, the reactant ~~melt (M3)~~melt3 forms interstitial ilmenite grains, thus increasing the  
782 mode of ilmenite along with consumption of some garnet grains (Fig. 4h, i, k; yellow arrow).

## 783 **6. Conclusion**

784 The microstructural characterisation of oxide-rich rocks from both oceanic and continental tectonic  
785 settings shows that oxide grains are common in metamorphic replacement microstructures, where the  
786 oxide grains replace silicate minerals during melt-rock interaction. The former presence of melt is  
787 implied by interstitial microstructures involving grain boundary films and grains that subtend to low

788 dihedral angles. Grains show straight crystal faces and form an interconnected skeletal texture, including  
789 clusters of apparently isolated grains that are connected in three dimensions. Limited internal  
790 deformation of grains is consistent with ~~stress-dissipation~~strain accommodation in shear zones by melt  
791 movement between grains in a solid framework, rather than deformation of the solid minerals by, for  
792 example, dislocation creep. Microchemical variation in silicates and ilmenite argues for open system  
793 behaviour in both oceanic and continental settings. We propose that deformation assisted reactive  
794 porous flow of melt through rocks in any tectonic setting, given ~~the right~~near liquidus conditions, may  
795 significantly modify melts to enhance their ability to enrich oxide minerals in preference to silicates.

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1077

1078 *Figure Labels*

1079 Figure 1. Geological context of oceanic samples. (a) location of core 735B at Atlantis Bank (made with  
1080 GeoMapApp (~~www.geomapapp.org; Ryan et al., 2009~~));([www.geomapapp.org; Deans and Yoshinobu,](#)

1081 [2019; Ryan et al., 2009](#)); (b) graph of Fe<sub>2</sub>O<sub>3</sub> vs TiO<sub>2</sub> for whole rock oceanic gabbro data from the  
1082 database of (Gale et al., 2013) showing core 735B and overall trend in compositions (grey arrow); (c)  
1083 735B core section showing properties of oxide-rich (red) vs oxide-poor (blue) oceanic gabbros, (i) rock  
1084 type, ~~(iii) X<sub>An</sub> values and (ii) crystal plastic deformation in the core after (Dick et al., 2019) and (ii) crystal-~~  
1085 ~~plastic deformation in the core after (Dick et al., 2019; Dick et al., 1999b)~~; 0 – no foliation, 1 – some  
1086 deformation, lacks foliation; 2 – clear foliation; 3 – strongly foliated, protomylonite; 4 – strongly  
1087 laminated, mylonite; 5 - ultramylonite; blue star indicates location of representative samples 47R2-1 and  
1088 47R2-3; ~~(d) core photos~~ (iii) whole rock TiO<sub>2</sub> weight percentage and (iv) plagioclase X<sub>An</sub> values from  
1089 shipboard data (Dick et al., 2002); (d) core photo around the location of the samples (blue stars) with  
1090 matching diagram of oxides, dashed lines indicate foliation trend of oxides.

1091

1092 Figure 2. Geological context of continental sample. (a) location of the Strangways Metamorphic Complex  
1093 (SMC) in central Australia after (Silva et al., 2018); (b) location of investigated continental garnet-biotite  
1094 schist sample CP1604C (marked by red star) in the Cattle Water Pass shear zone (modified from  
1095 Norman, 1991).

1096

1097 Figure 3. Overview images (PPL, XPL, BSE and Ti maps) of oxide-rich and oxide-poor samples in oceanic  
1098 samples: 47R2-3 and 47R2-1 from Atlantis Bank, SWIR) and continental sample CP1604C (central  
1099 Australia). Note the increased mode of ilmenite in the high oxide oceanic sample (47R2-1; h) and  
1100 domain in continental sample (CP1604C; above the white dashed line in panel l). The yellow arrow in 'a'  
1101 shows an ilmenite finger replacing plagioclase; white box in (e) and red box in (k) show the areas of  
1102 EBSD mapping in Figure 5 and Figure 6, respectively.

1103

1104 Figure 4. Microstructures showing melt-rock interaction. BSE images of oceanic samples from Atlantis  
1105 Bank (a-g) and continental sample from central Australia (h-k). 3D microCT scan of oceanic sample 47R2-  
1106 1(l-n). Arrows point to microstructures: yellow: protrusions of oxides into silicate minerals, red: oxide  
1107 films along grain boundaries, green: oxides terminating with low dihedral angles, blue: garnet  
1108 pseudomorphed by oxides, orange: En with same interference colour indicating same orientation,  
1109 intergrown with Di, white: inclusions. Yellow lines highlight straight versus irregular boundaries,  
1110 ~~blue~~blue magenta lines (e) highlight parallel protrusions of oxides into diopside, green dashed lines mark the  
1111 boundaries between ilmenite and magnetite and red lines (g(i)) mark the orientations of exsolutions of  
1112 ilmenite and spinel in magnetite. Mineral abbreviations are after Whitney and Evans (2010).

1113

1114 Figure 5. 3D interconnectivity and mineral relationships of oceanic high oxide sample 47R2-1 based on  
1115 EBSD analysis highlighting connectivity of apparently isolated grains in three dimensions and internal  
1116 deformation. (a) Phase map of a small section of the sample (see Fig. 3e), areas in b, c and d marked by  
1117 dashed boxes; (b) Ilmenite grains (I1 to I3) (c) Diopside grains (D1 to D3) and (d) Enstatite grains (E1 and  
1118 E2) each have an Euler map with c-axis pole figure, and an image and graph of change in orientation  
1119 within a grain from a reference orientation marked with a white cross. Ilmenite {10-10} pole figure is  
1120 included in (c) to show that the crystal boundary on diopside grains 1 and 2 are parallel to the relict  
1121 ilmenite grain 1 crystal face.

1122

1123 Figure 6. 3D interconnectivity, internal deformation and epitaxy of continental sample CP1604C. (a)  
1124 Phase map of a small section of the sample (see Fig. 3k), areas in b and c marked in white boxes; (b, c)  
1125 Ilmenite and garnet Euler maps with c-axis pole figures, and in b<sub>1</sub>, c<sub>1</sub> an image showing change in  
1126 orientation within a grain from a reference orientation marked with a white cross and misorientation

1127 profile marked by the yellow line starting at the dot in (a). Crystallographic orientation pole figures for  
1128 ilmenite (d), garnet (e); and biotite (f). Note: All the grains have been plotted as no single grain has a  
1129 dominating effect.

1130

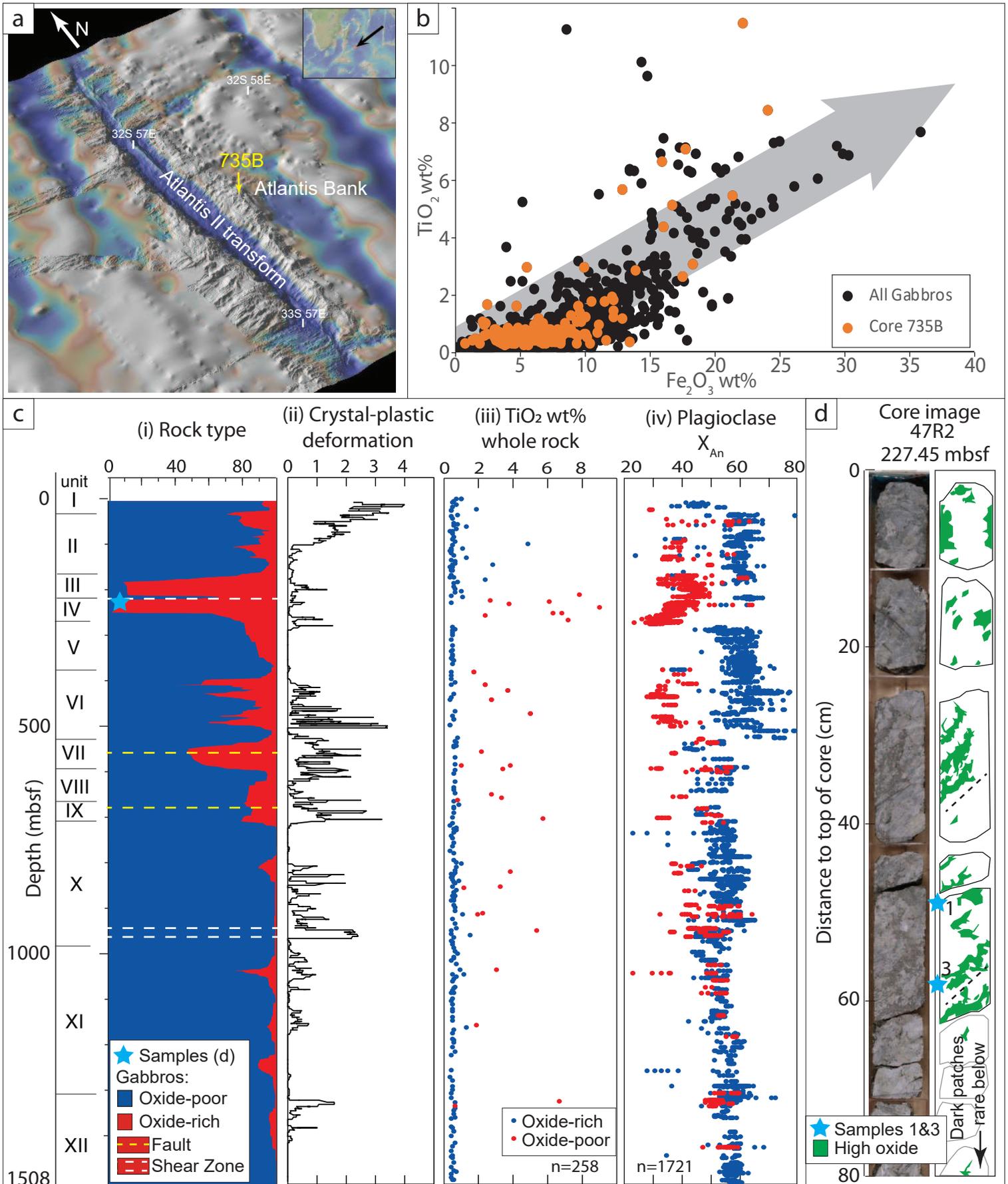
1131 Figure 7. Comparison of electron microprobe mineral chemistry for both oceanic and continental  
1132 settings. (a) Ternary diagram of pyroxenes (Wo – wollastonite; En – enstatite; Fs – ferrosilite),  
1133 plagioclase (An – anorthite; Ab – albite; Or – orthoclase), garnet (Py – pyrope; Al+Sp – almandine-  
1134 spessartine; Gr – grossular) and biotite (orange apex labels); (b–d) Ilmenite composition showing  
1135 opposite trends for MgO and MnO for oceanic samples (red arrows in c and d).

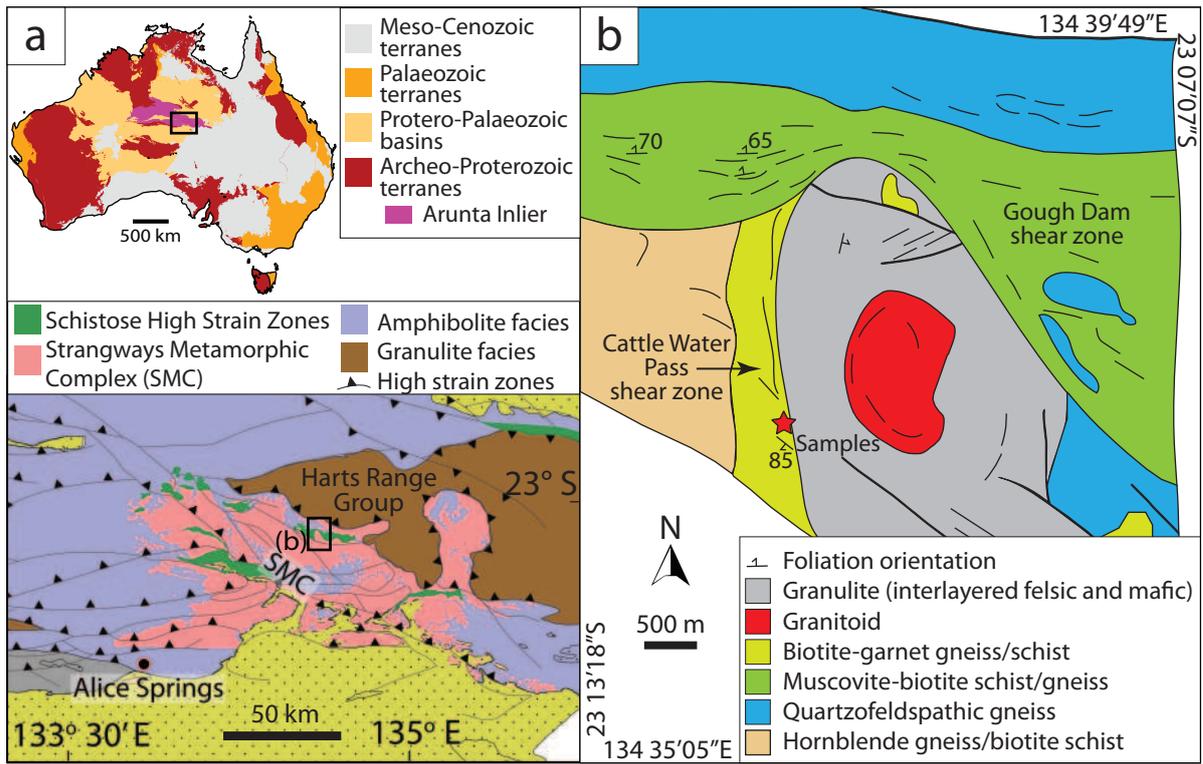
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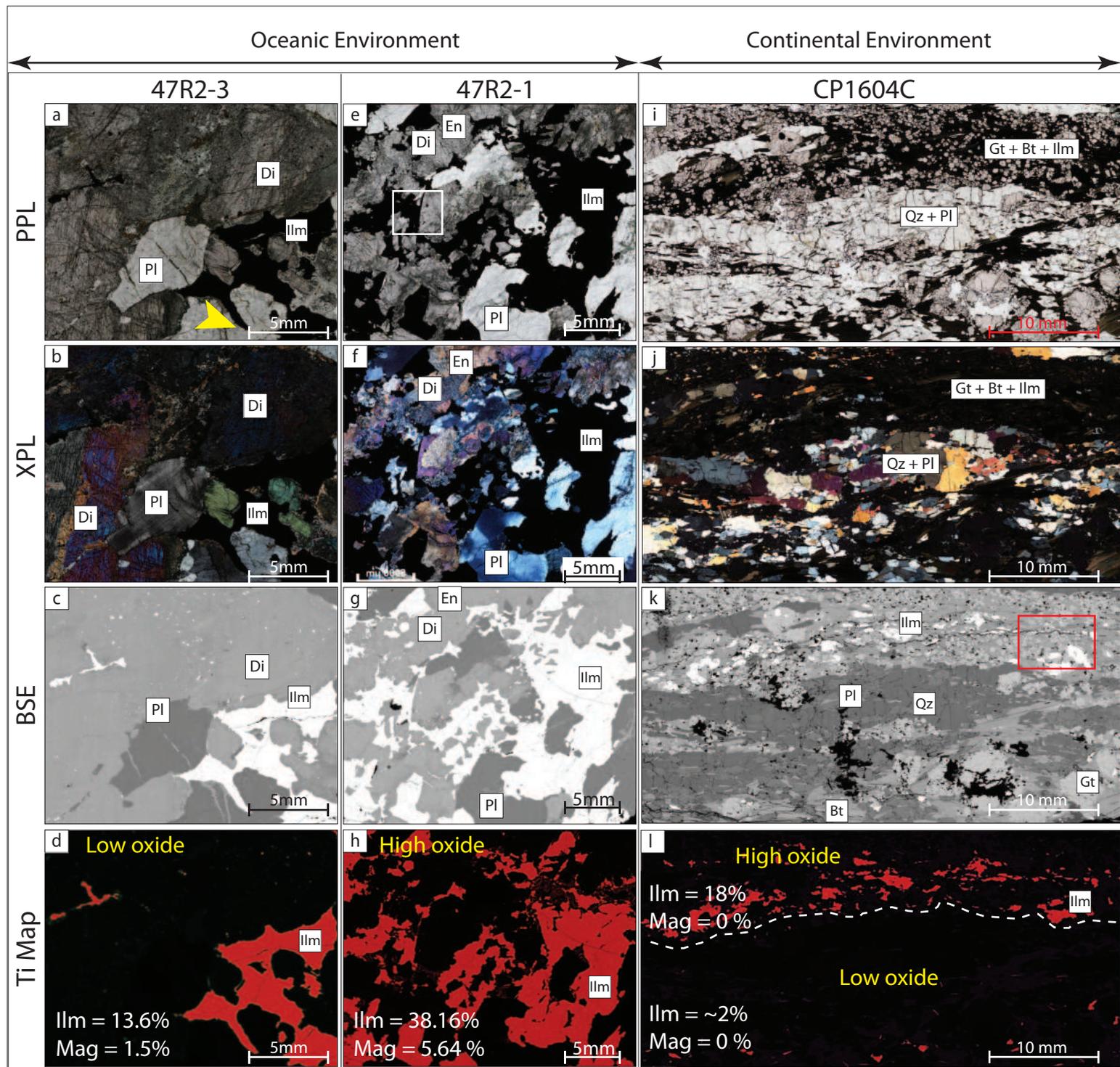
1137 Figure 8. Cartoon illustrating the evolution melt composition and impact of melt-rock interaction on the  
1138 rock composition and microstructure. Melts 1, 2 and 3 refer to dynamic compositional changes in  
1139 response to melt-rock interaction of the fluxing melt. (a) Oceanic setting (after Fig. 4b, and 5): Step1 – a  
1140 fractionated gabbroic melt1 (white solid) moves through a precursor olivine gabbro to initiate formation  
1141 of diopside and ilmenite along enstatite and plagioclase boundaries by melt-rock interaction (step 1).  
1142 This causes the formation of a modified melt2 (orangewhite dashed). Step 2 – interactions between  
1143 melt2 and the rock causes further growth of diopside and ilmenite and the formation of a new modified  
1144 melt3 (blackwhite dots). Step 3 – interactions between melt3 and the rock causes growth of new  
1145 diopside and magnetite-; \*changing conditions, e.g. pressure, temperature, oxygen fugacity, P or Ti  
1146 content changes in incoming melt (b) Continental setting (after Fig. 3k, 4h-k and 6): Step 1 – a primary or  
1147 fractionated S-type granitic melt1 (blueyellow) infiltrates a granulite facies felsic gneiss along a shear  
1148 zone; melt-rock interaction leads to growth of aligned biotite and minor garnet and the formation of  
1149 melt2 (yelloworange). Step 2 – interactions between melt-2melt2 and the rock increasedincreases the

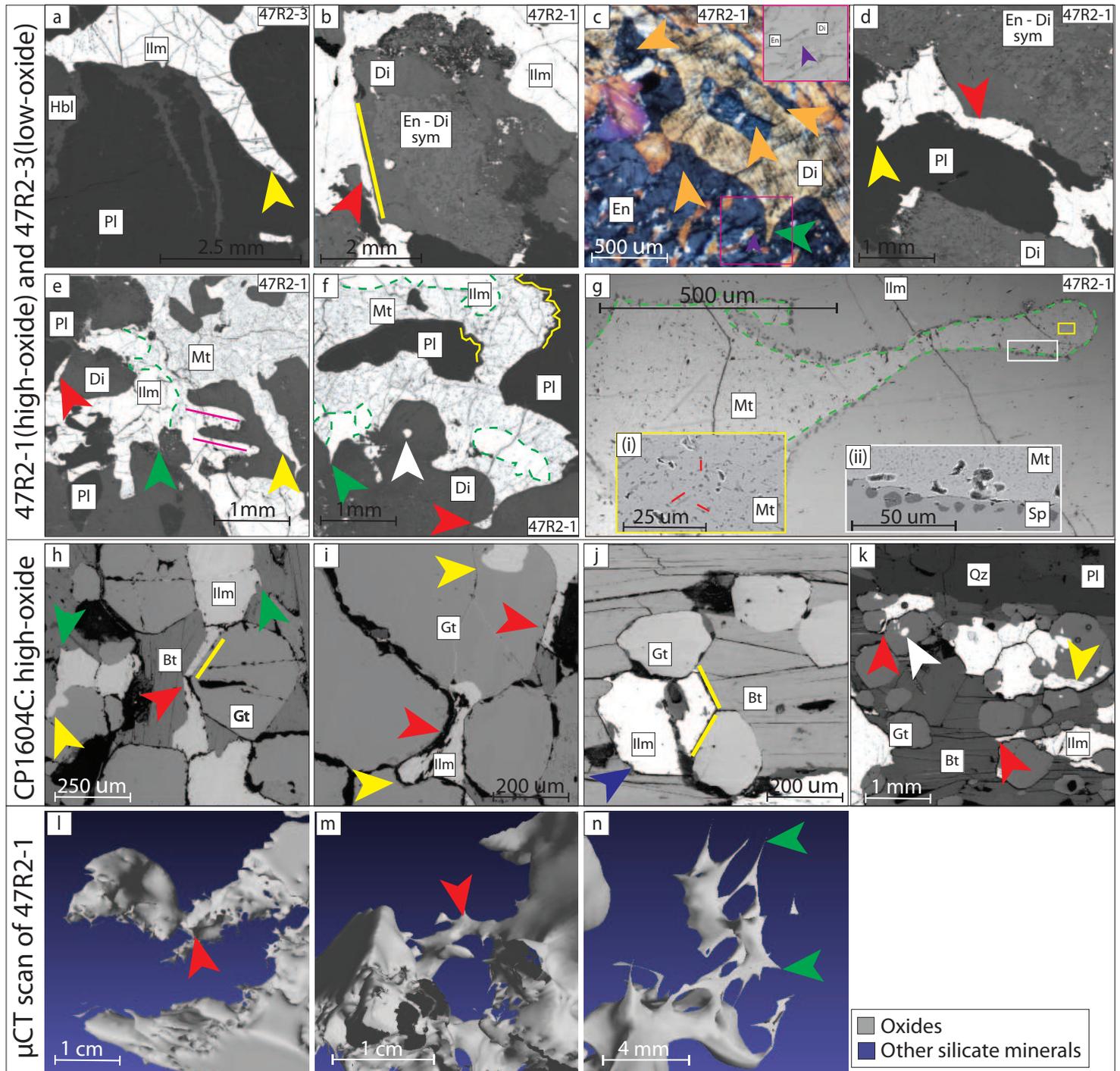
1150 mode of biotite and garnet and the formation of melt3 (red). Step 3 – interactions between melt3 and  
1151 the rock forms interstitial ilmenite and again increases the modes of biotite, garnet and ilmenite.

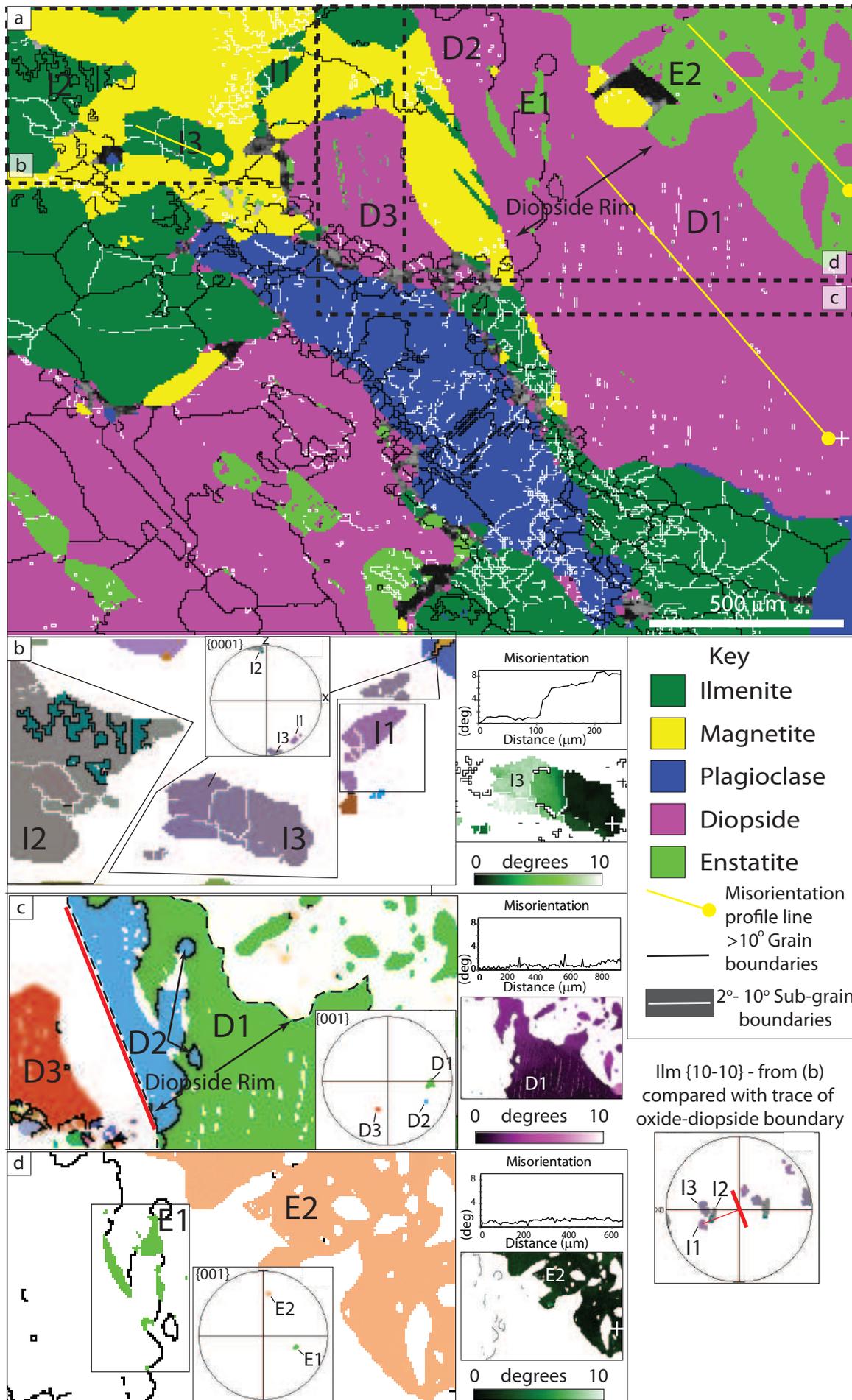
1152 Minerals with their boundaries in the colour of a particular melt (e.g. Melt1) are interpreted to have re-  
1153 equilibrated with that respective melt.

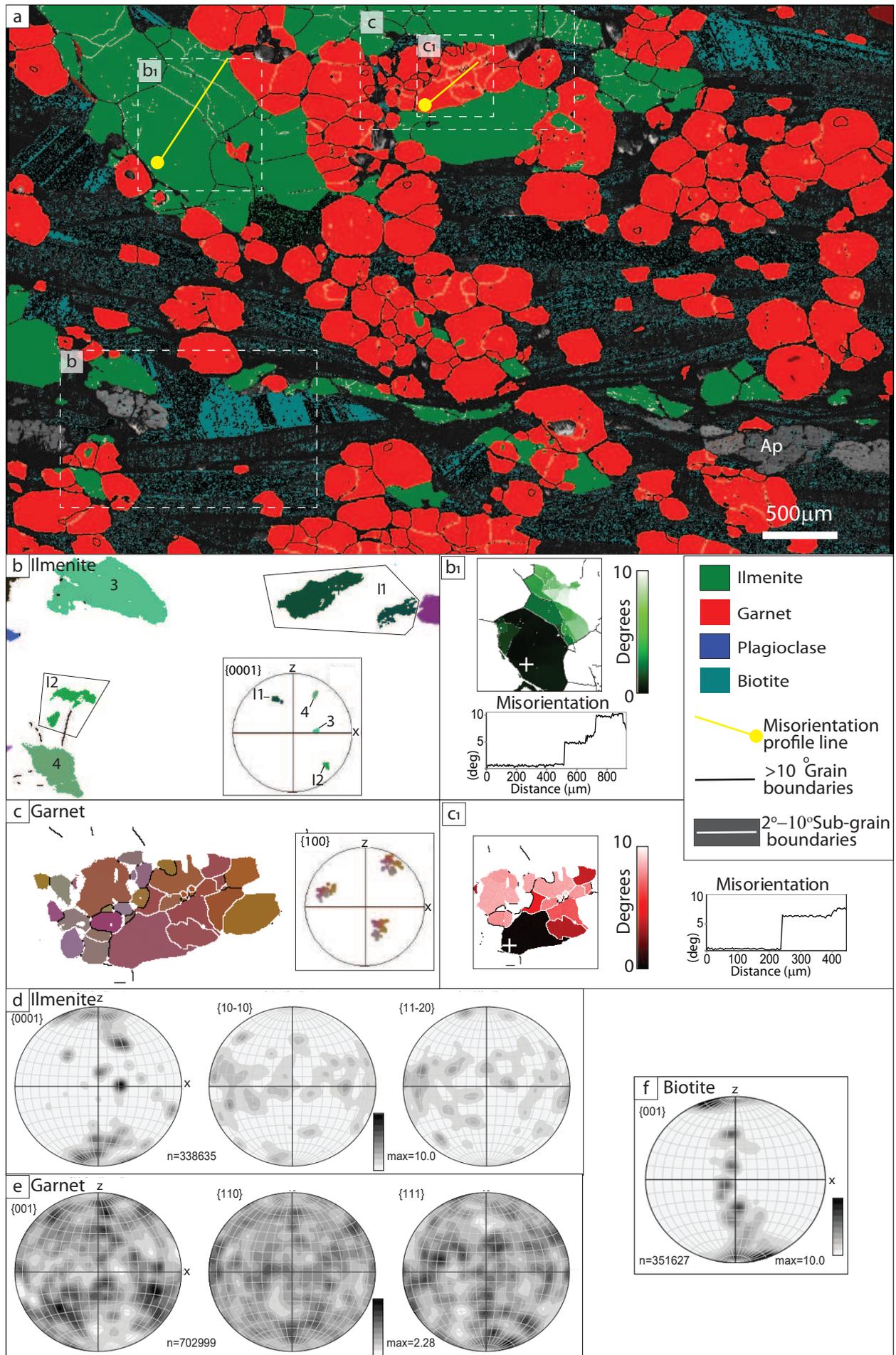


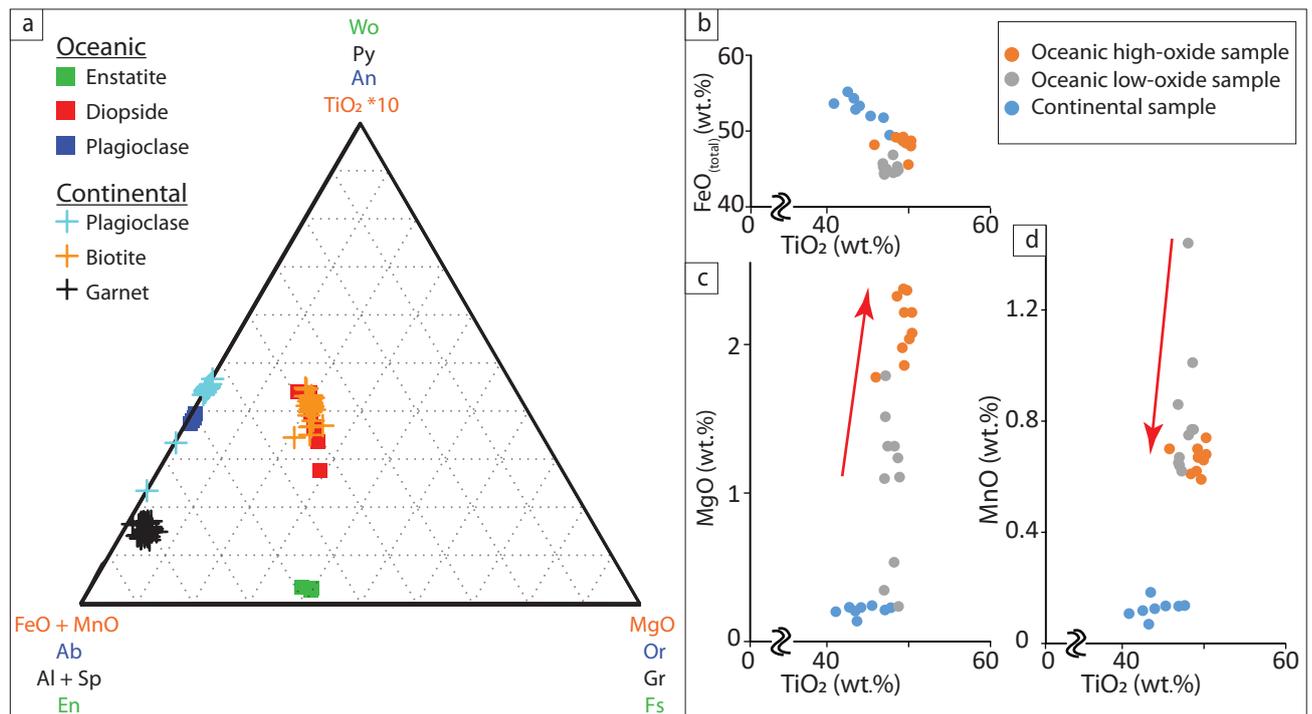


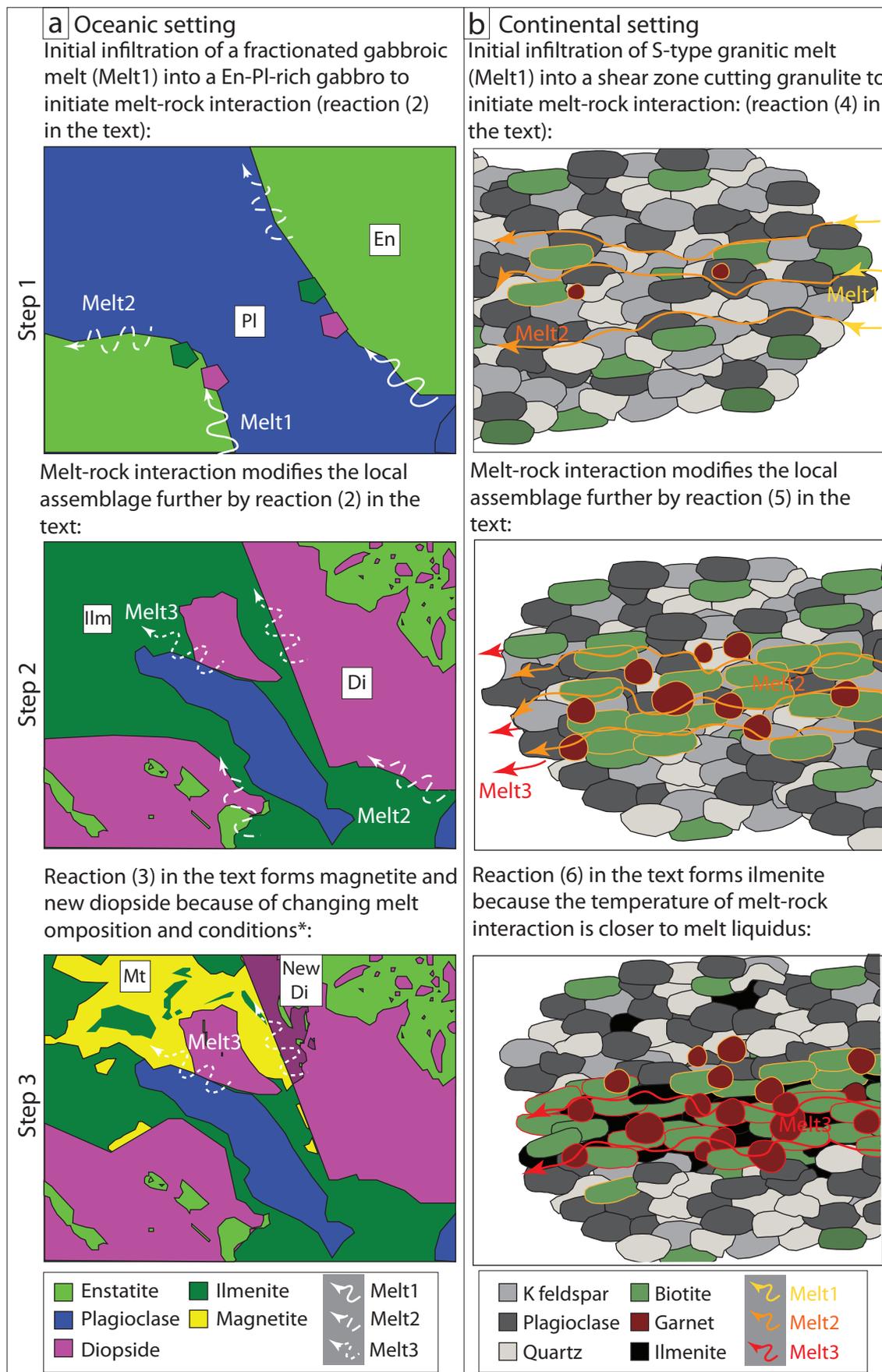














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SupplementaryTable1.xlsx



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**Supplementary material/Appendix (Files for online  
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Supplementary Data2.pdf

**Declaration of interests**

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests: