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# Growth of crystalline C<sub>60</sub> by evaporation

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This application note describes the growth of crystalline thin films of  $C_{60}$ .

## 1 Introduction

 $C_{60}$ , also known as Buckminsterfullerene, is the most common and stable of the fullerenes, comprising a near spherical cage of sixty carbon atoms.  $C_{60}$  has a wide range of applications in molecular electronics and spintronics, solar cells and molecular magnetism. [1–3] The growth of high quality, crystalline  $C_{60}$  films is vital for the production of hybrid meta-materials and devices. In this note, we outline the optimal growth parameters for the evaporation of highly crystalline  $C_{60}$  films from an effusion cell onto Pt substrates.

# 2 Growth

C<sub>60</sub> can be grown easily on various metallic and semi-conducting substrates. C<sub>60</sub> grows poorly on oxides due to high surface tension, causing large clusters to form. [4] Epitaxial platinum with a (111) texture is an ideal metallic substrate for  $C_{60}$  growth. Pt (111) films were grown on Al<sub>2</sub>O<sub>3</sub> substrates (see application note for e-beam Pt growth). The substrate temperature was maintained at 20° C. C<sub>60</sub> was evaporated from a graphite crucible in a single filament effusion cell. The effusion cell temperature was increased from standby at a rate of 10 °C per minute to 430 °C. The deposition rate was measured to be 0.5 Å/s using a quartz balance. The rate varies during growth, reaching a maximum value of 0.74 Å/s. The substrate was rotated at 90°/s during deposition. the background pressure was  $8 \times 10^{-10}$  mbar. After growth, the film was capped with a 15 nm thick film of Nb to protect it from oxidation.

## **3** Properties

Structural characterisation was obtained using Xray reflectivity (XRR) and TEM. Figure 1 shows the XRR data taken of the bilayer film.  $C_{60}$  has a very low density of 1.65 g/cc. However, a structural peak is observable at 11°. Because of the low scattering length of  $C_{60}$ , this peak is only visible in samples with extremely high crystallinity. A GenX reflectivity fit was performed for this data. The low angle fit does not



Figure 1: X-ray reflectivity data of a platinum  $C_{60}$  bilayer (red) and GenX fit (black). The structural  $C_{60}$  peak at 11° is not captured by the low angle fit.

capture the structural peak as this method does not simulate crystal structure.

A lamella,  $80\pm10$  Å thick, was cut from the sample using a Dual-Beam Ga Ion FIB. This lamella was then measured using a Titan FEI TEM at 100 kV 2. The van der Waals lattice of the C<sub>60</sub> is clearly visible with (111) vertical orientation. The interface between the Pt and C<sub>60</sub> is atomically sharp. The lattice spacing of the C<sub>60</sub> film is  $1.05\pm0.03$  nm.

The vibrational spectrum of C<sub>60</sub> films was recorded

GenX fitting parameter	Value
Thickness - C <sub>60</sub> (Å)	975±0.7
Density - C <sub>60</sub> (% of bulk)	100±0.01
RMS Roughness - C <sub>60</sub> (Å)	1.8±0.9
Thickness - Pt (Å)	191±0.2
Density - Pt (% of bulk)	100±0.01
RMS Roughness - Pt (Å)	$1.7{\pm}0.1$

Table 1: Structural parameters obtained through the fitting of XRR data with GenX





Figure 2: a. TEM obtained from the Pt/C60 bilayer lamella, showing clear molecular layers and an atomically sharp interface. b. FFT of the  $C_{60}$  layer, showing 3D crystal structure.

Mode	Raman Shift
$Ag(2)$ - $\Delta cm^{-1}$	1470±2
Hg(7) - $\Delta cm^{-1}$	$1434{\pm}5$
Hg(8) - $\Delta cm^{-1}$	1575±5

Table 2: Positions of the major Raman active modes of C60.

using a Horiba Raman Microscope with a 471 nm diode laser, Figure 3. The three highest intensity Raman active modes: Ag(2), Hg(7) and Hg(8) are used to determine the quality of the film. [5]



Figure 3: Raman spectrum of  $C_{60}$  film. The three major Raman active modes are present and the characteristic mode of graphite at 1600 cm<sup>-1</sup> is absent. The splitting of the Ag(2) peak is characteristic of electron transfer across a metallic interface.

### References

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