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**Zein Colloidal Particles and Cellulose Nanocrystals
Synergistic Stabilization of Pickering Emulsions for Delivery
of β -Carotene**

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Zein Colloidal Particles and Cellulose Nanocrystals Synergistic Stabilization of Pickering Emulsions for Delivery of β -Carotene

Yang Wei^{a, b}, *Zikun Liu*^a, *Aixin Guo*^a, *Alan Mackie*^b, *Liang Zhang*^a, *Wenyan Liao*^a,
Like Mao^a, *Fang Yuan*^a, *Yanxiang Gao*^{a*}

^a*Beijing Key Laboratory of Functional Food from Plant Resources, College of Food Science & Nutritional Engineering, China Agricultural University, Beijing, 100083, P. R. China*

^b*Food Colloids and Processing Group, School of Food Science and Nutrition, University of Leeds, Leeds LS2 9JT, UK*

*Corresponding author.

Tel.: + 86-10-62737034 Fax: + 86-10-62737986 Address: Box 112, No.17

Qinghua East Road, Haidian District, Beijing 100083, China

E-mail: gyxcau@126.com

1 **Abstract:**

2 In this study, we utilized different types of particles to stabilize β -carotene
3 loaded Pickering emulsions: spherical hydrophobic zein colloidal particles (ZCPs)
4 (517.3 nm) and rod-shaped hydrophilic cellulose nanocrystals (CNCs) (115.2 nm).
5 Either of the particles was incapable of stabilizing Pickering emulsions owing to their
6 inappropriate wettability. **When the mass ratio of ZCPs and CNCs was 1:4, the**
7 **Pickering emulsion showed the best physical and photothermal stability.** Compared to
8 the ZCP-stabilized Pickering emulsion (9.29%), the retention rate of β -carotene in the
9 Pickering emulsion co-stabilized by ZCPs and CNCs was elevated to 60.23% after 28
10 days of storage at 55 °C. Confocal microscopy and cryo-scanning electron microscopy
11 confirmed that different types of particles could form a multilayered structure or induce
12 the formation of the interparticle network. Furthermore, the complexation of ZCPs
13 and CNCs delayed the lipolysis of the emulsion during *in vitro* digestion. The free
14 fatty acid (FFA) release rate of Pickering emulsions in the small intestinal phase was
15 reduced from 19.46% to 8.73%. Accordingly, the bioaccessibility of β -carotene in
16 Pickering emulsions ranged from 9.14% to 27.25% through adjusting the mass ratio
17 and addition sequence of distinct particles at the interface. **The Pickering emulsion**
18 **with the novel particle-particle complex interface was designed in foods and**
19 **pharmaceuticals for purpose of enhanced stability, delayed lipolysis or sustained**
20 **nutrient release.**

21 **Keywords:** Pickering emulsion; β -Carotene; Zein colloidal particle; Cellulose
22 nanocrystals; Particle-particle complex interface; *In vitro* digestion

23 1. Introduction

24 The emulsions with adsorbed colloidal particles to stabilize the liquid-liquid
25 interface are defined as Pickering emulsions.¹ Particles with an intermediate
26 wettability can facilitate the attachment of particles to the interface instead of the
27 predominant distribution in the water or oil phase and increase the energy required for
28 their desorption from the interface. Therefore, the particles attached at the interface
29 confer the Pickering emulsion a great ability to resist coalescence or Ostwald
30 ripening.² Compared with the traditional emulsions stabilized by surfactants or
31 polymers, Pickering emulsions show a superior stability against coalescence, high
32 internal phase proportion, stimuli responsiveness and modulation of lipid digestion.
33 Recently, a significant portion of the research has focused on the design of suitable
34 particles to stabilize food grade Pickering emulsions. The ingredients for making
35 Pickering particles can be synthetic or natural polymeric materials, including
36 surfactants, phospholipids, proteins, polyphenols, and polysaccharides.^{3,4} However,
37 the intricate production of the complex particles restricts their large-scale commercial
38 application.

39 Within a real food matrix, particles, biosurfactants and biopolymers often occur
40 at the interface simultaneously, e.g., particles-biopolymers, particles-biosurfactants,
41 and biopolymers-biosurfactants.⁵⁻⁸ Because of the diversity in molecular structure,
42 surface charge, addition sequence and mass ratio between different surface-active
43 components, the emulsions can form various microstructures depending on their
44 interfacial composition.^{9,10} Nevertheless, the interaction between different particles in

45 the bulk phase or at the interface and their impact on the stability and digestion
46 behavior of Pickering emulsions have received limited attention. Sarkar et al. (2018)
47 reported the production of Pickering emulsions using a composite layer of lactoferrin
48 nanogel particles and inulin nanoparticles as a steric barrier to delay gastric
49 digestion.¹¹ Various nanoparticles possess distinct hydrophilic/hydrophobic
50 properties, morphologies, sizes and surface charges. These characteristics affect the
51 inter-particle interaction and their adsorption and alignment at the interface, further
52 impacting the interaction between the droplets.^{12,13} Due to these unique properties, the
53 complex interface composed of different particles can exhibit diverse structures that
54 exert a vital role in stabilizing emulsions and delivering multiple nutraceuticals or
55 drugs, and have a promising potential in developing fat substitutes and porous
56 materials through strengthening steric barriers to the interfacial disproportionation and
57 coalescence.¹³

58 Cellulose nanocrystals (CNCs) are rod-shaped nanoparticles with high
59 crystallinity, usually extracted from different bioresources.¹⁴ CNCs are traditionally
60 produced by sulfuric acid hydrolysis generated with anionic sulfate half-ester groups,
61 which can prepare stable aqueous suspensions except under strong acid and high ionic
62 strength.¹⁵ The superiority of CNCs in food and pharmaceutical industries stems from
63 their advantages such as high surface-area-to-volume ratio and excellent
64 physicochemical stability.^{16,17} The high aspect ratio provides CNCs with better
65 mechanical properties and thermal stability, as well as unique rheological and optical
66 properties, and also promotes the interconnection between CNCs during film

67 formation and interfacial adsorption. Owing to these advantages and environmental
68 sustainability, CNCs show the promising applications in commercial formulations
69 such as biomedicines, packaging and personal care supplies.¹⁸ Despite CNCs are
70 recognized as hydrophilic (due to extensive hydroxylation), the highly ordered
71 polymer chains endow the nanocrystals with amphiphilic properties due to a
72 “hydrophobic edge”.^{19–21} Unmodified CNCs can stabilize emulsions with a low
73 surface charge density,²² because CNCs at the interface form a diluted mesh network
74 within the interconnected droplets.^{14,23} The combination of CNCs and other
75 components for creating a stable emulsion has also been explored, such as
76 polysaccharides, proteins, surfactants, and particles.^{14,18} Unlike chemical modification
77 of CNCs, these complex interfaces involving CNCs are generally formed by
78 noncovalent interactions, thus adjusting surface hydrophobicity and interfacial
79 structure in a more economically and environmentally friendly way.²⁴ As a dietary
80 fiber that is undigestible in the upper digestive tract, CNCs can effectively inhibit
81 lipid hydrolysis and ingestion when adsorbed on the surface of the lipid droplets,
82 which is beneficial to prevent obesity and a variety of chronic diseases.

83 Zein, the major storage protein of maize, can be fabricated into colloidal particles
84 (ZCPs) through self-assembly.²⁵ Although ZCP is regarded as a common Pickering
85 stabilizer, the ZCP-stabilized Pickering emulsion is unstable due to the
86 hydrophobicity of interfacial particles.²⁶ Many strategies have been proposed to
87 control the interfacial wettability of zein-based particles through complexing with
88 other ingredients, such as proteins, polysaccharides, and surfactants, which require a

89 precise design and safety assessment.^{27,28} In addition, the Pickering emulsion
90 stabilized by ZCPs alone has a large inter-particle space on the surface of the droplet,
91 which results in the digestive components in the gastrointestinal tract that can be
92 adsorbed to the droplet surface and cause lipid hydrolysis. Neither the hydrophobic
93 ZCPs nor the hydrophilic CNCs have a suitable wettability to stabilize Pickering
94 emulsions alone. Due to the requirements of environmental sustainability and
95 cumbersome production process, this study did not directly utilize chemical
96 modification or prepare complex particles, but the combination of ZCPs and CNCs
97 was applied to prepare Pickering emulsions with particle-particle complex interfaces.
98 The incorporation of CNCs could improve the hydrophobicity of interfacial particles
99 and reduce the accessible surface area of emulsion droplets, which might enhance the
100 stability of Pickering emulsions and restrict the lipid digestion.

101 The objective of this study was to fabricate the Pickering emulsion co-stabilized
102 by ZCPs and CNCs, and to investigate the effects of the mass ratio and sequence of
103 mixed particles on the properties of Pickering emulsions with the complex
104 particle-particle interface. We aimed to utilize distinct but imperfect particles with
105 different characteristics to synergistically stabilize the oil-water interface instead of
106 constructing composite particles. Subsequently, the physicochemical stability of
107 β -carotene loaded Pickering emulsions under different stresses were tested. *In vitro*
108 gastrointestinal digestion of Pickering emulsions was determined, and the influence of
109 interfacial composition on the lipolysis and bioaccessibility of β -carotene was
110 investigated.

111

112 **2. Materials and methods**113 *2.1. Materials*

114 Zein (protein content: 91.3%), porcine pancreatic lipase type 2 (L3126) and bile
115 salts (1:1 mixture of cholic acid and deoxycholic acid, 48305) were purchased from
116 Sigma-Aldrich (USA). The CNCs with a diameter of 5–20 nm and length of 100–200
117 nm was obtained from Shanghai ScienceK Nanotechnology Ltd. Cellulose
118 nanocrystals (CNCs) were isolated by sulfuric acid hydrolysis of wood fibers.
119 Medium-chain triglycerides (MCT, Miglyol 812N) were purchased from Musim Mas
120 (Medan, Indonesia). β -Carotene suspension (30% by mass β -carotene in sunflower
121 oil) was supplied by Xinchang Pharmaceutical Company, Ltd. (Xinchang, Zhejiang,
122 China). Absolute ethanol (99.99%), solid sodium hydroxide and liquid hydrochloric
123 acid (36%, w/w) were obtained from Eshowbokoo Biological Technology Co., Ltd.
124 (Beijing, China). All other chemical agents were of analytical grade.

125

126 *2.2. Preparation of ZCPs and CNCs*

127 Zein colloidal particles (ZCPs) were fabricated through the solvent-evaporation
128 method.²⁹ Briefly, 3.0 g zein was dissolved in 300 mL 70% (v/v) aqueous ethanol
129 solution and stirred at 600 rpm overnight at 25 °C. The ethanol in the solution was
130 then removed at 45 °C for 25 min through rotary evaporation and the remaining

131 volume was set to be around 100 mL. The sample was diluted with pH-adjusted water
132 (pH 4.0) to 150 mL. The ZCPs suspension was centrifuged at 3000 rpm for 10 min to
133 separate any large aggregates if any. Finally, the supernatant obtained was adjusted to
134 pH 4.0 by using 0.1 M HCl solution.

135 The CNC suspension with the desired concentration was obtained by dispersing
136 1.5 g CNC powder into 100 mL deionized water and followed by ultrasonic treatment
137 (10 min, 400 W) using probe-type sonicator. The pH of the CNC suspension was
138 adjusted to 4.0 by adding 0.1 M HCl or NaOH. In all samples, 50 mM NaCl was
139 maintained in the aqueous phase to partially screen the surface charge of CNCs and
140 promote their interfacial packing.

141

142 *2.3. Characterization of ZCPs and CNCs*

143 The particle size (Z-average size) and zeta-potential of ZCPs and CNCs were
144 determined by a Zetasizer (Nano-ZS90, Malvern Instruments Ltd., Worcestershire,
145 UK). The type of cuvette used was DTS1060 and the scattering angle was 90°.
146 Samples were diluted with distilled water to avoid multiple light scattering effects.
147 Thereafter, the samples were adjusted to pH 4.0 to measure the particle size and
148 zeta-potential.²⁹ All measurements were conducted in triplicate.

149 The morphology of ZCPs and CNCs was captured with Tecnai 200 transmission
150 electron microscope (FEI Company, Eindhoven, Netherlands) under 60 kV
151 accelerating voltage. The particle concentration was diluted to 0.2 mg/mL and one
152 drop of the dispersions was placed on a 200-mesh carbon-coated copper grid. Images

153 with various magnifications were taken at 25 kV.

154 The morphological features of CNCs were observed with AFM (Veeco
155 Company, Plainview, NY, USA) equipped with an E-scanner. Tapping mode was
156 used with a nominal spring constant of 20–100 Nm^{-1} and nominal resonance
157 frequencies of 10–200 kHz. Briefly, 10 μL sample was dropped onto freshly cleaved
158 mica sheets mounted on sample disks and air dried for more than 2 h before scanning.

159 The contact angles of ZCPs and CNCs were measured with an OCA 20 AMP
160 (Dataphysics Instruments GmbH, Filderstadt, Germany). All the measurements were
161 conducted in triplicate and averaged. The freeze-dried samples were compressed to
162 obtain tablets with 2 mm thickness and 13 mm diameter. Then the tablets were placed
163 into an optical glass cuvette, which contained MCT. Next, about 2 μL of deionized
164 water was deposited on the surface of the tablets using a high precision injector. After
165 the equilibrium was attained, images of the drops formed were acquired using a
166 digital camera and the $\theta_{o/w}$ value was calculated based on the LaPlace–Young
167 equation.²⁷ Measurements were averaged over at least three drops.

168

169 2.4. Fabrication of β -carotene loaded Pickering emulsions

170 β -Carotene suspension (20 g) was first dissolved in MCT (180 g) to form oil
171 phase (3.0 wt% β -carotene).

172 **Method I:** The primary emulsion was fabricated by mixing different quantities
173 of ZCPs (3.0%, w/w) suspension with 15 g of oil phase at 18000 rpm by a blender
174 (Ultra Turrax, model T25, IKA Labortechnik, Staufen, Germany). After the complete

175 dispersion of oil phase, the mixture was further homogenized for another 5 min.
176 Secondary emulsions were fabricated by mixing the primary emulsion with different
177 amounts of CNCs suspension (1.5%, w/w) and homogenized under the same
178 condition. The total weight of ZCPs and CNCs suspensions was set to be 15 g, and the
179 mass ratios of ZCPs to CNCs were designed to be 4:1, 2:1, 1:1, 1:2, and 1:4,
180 respectively. The Pickering emulsions were termed as 4Z1C, 2Z1C, 1Z1C, 1Z2C, and
181 1Z4C according to the mass ratios of ZCPs to CNCs. The pH of fresh emulsions was
182 adjusted to 4.0.

183 **Method II:** The primary emulsion was fabricated by mixing different quantities
184 of CNCs (1.5%, w/w) suspension with 15 g of oil phase at 18000 rpm using a blender
185 (Ultra Turrax, model T25, IKA Labortechnik, Staufen, Germany). After the complete
186 dispersion of oil phase, the mixture was further homogenized for another 5 min.
187 Secondary emulsions were fabricated by mixing the primary emulsion with different
188 quantities of ZCPs suspension (3.0%, w/w) and homogenized under the same
189 condition. The total weight of ZCPs and CNCs suspensions was set to be 15 g, and the
190 mass ratios of CNCs to ZCPs were designed to be 4:1, 2:1, 1:1, 1:2, and 1:4,
191 respectively. The Pickering emulsions were termed as 4C1Z, 2C1Z, 1C1Z, 1C2Z, and
192 1C4Z based on the mass ratios of CNCs to ZCPs. The pH of different Pickering
193 emulsions was adjusted to 4.0 using 0.5 M HCl.

194 **Control groups:** The Pickering emulsion was prepared by homogenizing 15.0 g
195 of ZCPs (3.0%, w/w) or CNCs (1.5%, w/w) suspension with 15.0 g of oil phase
196 through the same procedure and termed as ZCPs and CNCs.

197

198 *2.5. Droplet size and zeta-potential*

199 The droplet size was determined after emulsion preparation for 12 h with a laser
200 scattering size analyzer (LS230®, Beckman Coulter, Brea, CA, USA). The emulsions
201 were diluted with deionized water and stirred to reach an obscuration rate between 8%
202 to 12%. The optical parameters were applied as follows: a refractive indice of 1.52 for
203 MCT and absorption of 0.001, and a refractive indice of 1.33 for the dispersant
204 (deionized water).⁸ The volume-area ($D_{4,3}$) average diameter was calculated by using
205 the following equation 1:

$$206 \quad D_{4,3} = \frac{\sum n_i d_i^4}{\sum n_i d_i^3} \quad (1)$$

207 The n_i is the number of particles with a diameter of d_i .

208 The zeta-potential was measured according to the direction and velocity of
209 droplet movement in a well-defined electric field using a Zetasizer NanoZS90
210 (Malvern Instruments, Worcestershire, UK). The droplet concentration of emulsions
211 were diluted to 0.005 wt% to minimize multiple scattering effects. The data were
212 collected from at least 10 sequential readings per sample after 120 s of equilibration
213 and calculated by the instrument based on the Smoluchowski model.

214

215 *2.6. Rheological properties*

216 The rheological properties were measured at 25 °C with an AR-1500 rheometer
217 (TA Instruments, West Sussex, UK) using a steel parallel plate (40 mm diameter, gap
218 0.100 mm). The samples were deposited onto the plate and allowed to reach

219 temperature equilibrium for 5 min. For the steady-state flow measurement, the shear
220 rate ranged from 0.1 to 100 s⁻¹, and the apparent viscosity (η) was collected. All the
221 dynamic tests were performed within the linear viscoelastic region, and a stress value
222 of 1 Pa was chosen for the frequency test. Frequency was oscillated between 0.1 to
223 100 rad/s and strain was performed at 1%.⁸ Both storage modulus (G') and loss
224 modulus (G'') were recorded as a function of frequency to determine whether the
225 emulsion was strongly or weakly flocculated.

226

227 *2.7. Physicochemical stability of β -carotene loaded Pickering emulsions*

228 *2.7.1. Physical stability*

229 The physical stability of Pickering emulsions was analyzed with the LUMiSizer
230 (L.U.M. 290 GmbH, Germany) based on the principle that the centrifugation
231 accelerates the destabilization. Specifically, 1.8 mL of sample was centrifugated at
232 3000 rpm for 1 h at 25 °C with the fixed interval of 20 s.

233 *2.7.2. Effect of UV radiation*

234 The photostability of β -carotene under ultraviolet (UV) radiation was evaluated.⁸
235 Briefly, the transparent glass vials containing 15 g of samples were transferred into
236 transparent glass bottles in a controlled light cabinet (0.68 W/m², 45 °C, QSUN
237 Xe-1-B, Q-Lab Corporation, Ohio, USA) for 4 h. The content of β -carotene was
238 plotted against treatment time. The β -carotene in the emulsions was extracted three
239 times with a mixture of 1 mL ethanol and 3 mL of n-hexane. After adding the organic

240 reagents, the mixed solution was vortexed for 2 min, and the supernatant was obtained
241 after centrifugation at 3000 rpm for 10 min. Collect the supernatant obtained after
242 three extractions and dilute to 10 mL. The β -carotene in the supernatant was further
243 diluted to an appropriate concentration by n-hexane. And then the absorbance at 450
244 nm was measured with a UV-1800 UV-vis spectrophotometer (Shimadzu, Kyoto,
245 Japan).³⁰

246 2.7.3. *Effect of thermal treatment*

247 The samples after 12 h storage at 25 °C were incubated at 90 °C for 60 min and
248 then cooled down to 25 °C.⁸ The droplet size, zeta-potential, and retention rate of
249 β -carotene were determined after thermal treatment.

250 2.7.4. *Effect of pH*

251 The influence of pH on the stability of Pickering emulsions was tested following
252 a previous report.³¹ The prepared emulsions after 12 h storage at 25 °C were adjusted
253 to pH 2.5, 6.0 and 8.5 by 0.1 M NaOH or 0.1 M HCl.

254 2.7.5. *Effect of ionic strength*

255 Different weight of NaCl powder was mixed with the prepared emulsions after
256 12 h storage at 25 °C for 2 h. The NaCl concentrations of Pickering emulsions were
257 adjusted to 10, 50 and 100 mM.³¹

258 2.7.6. *Effect of storage time*

259 After the preparation of Pickering emulsions, the fresh samples were stored at
260 55 °C for 4 weeks. The droplet size and retention rate of β -carotene in Pickering

261 emulsions were measured at regular storage periods (1, 7, 14, 21 and 28 days).

262

263 2.8. *Confocal laser scanning microscopy (CLSM)*

264 CLSM (Zeiss780, Oberkochen, Germany) was utilized to observe the
265 microstructure of droplets. The emulsions were stained with a mixed fluorescent dye
266 solution consisting of Nile blue (0.1% dissolved in absolute ethanol) and Nile red
267 (0.1% dissolved in absolute ethanol). Then the dyed emulsions were deposited on
268 concave confocal microscope slides and gently covered with a cover slip. The Nile
269 blue was used to dye the ZCPs (red phase) and the Nile red was applied to stain the oil
270 phase (green phase). The CLSM was operated with two laser excitation sources: an
271 argon/krypton laser at 488nm (Nile red) and a Helium Neon laser (He-Ne) at 633 nm
272 (Nile blue).³²

273

274 2.9. *Cryo-scanning electronic microscopy (Cryo-SEM)*

275 The sample is vitrified with liquid nitrogen and maintained at a very low
276 temperature, which preserves the microstructure of Pickering emulsions in a frozen
277 state and allow them to remain stable during the observation.^{32,33} The samples were
278 placed on an aluminum platelet, and then transferred to a cryo-preparation system
279 (PP3010T, Quorum Inc., Laughton, East Sussex, UK). The samples were
280 freeze-fractured in the cryo-preparation chamber, coated with platinum. Then the
281 images were taken through SEM (Helios NanoLab G3 UC, FEI, Hillsboro, OR,
282 USA). The analysis was conducted at a working distance between 3 and 5 mm with

283 TLD detection at 2 kV.

284

285 2.10. *In vitro* gastrointestinal digestion analysis

286 An *in vitro* gastrointestinal model was applied in this study with some
287 modifications.³⁴ All samples and solutions were maintained at 37 °C throughout the
288 gastrointestinal digestion process.

289 *Stomach phase:* 20 mL of the emulsion was mixed with 20 mL of simulated
290 gastric fluid (SGF) containing 0.0032 g/mL pepsin to mimic gastric digestion. The pH
291 was adjusted to 2.0 and the sample was then swirled at 150 rpm for 1 h.

292 *Small intestine phase:* 20 mL of gastric digesta was transferred into a 100 mL
293 glass beaker and then adjusted to pH 7.0. Thereafter, 20 mL of simulated intestinal
294 fluid (SIF) containing 5 mg/mL bile salt, 0.4 mg/mL pancreatin and 3.2 mg/mL lipase
295 was mixed with digesta in reaction vessel. The pH was adjusted to 7.0 and the
296 samples were held under continuous stirring at 150 rpm for 2 h to mimic the small
297 intestine digestion.

298 The degree of lipolysis was measured through the quantity of free fatty acids
299 (FFA) released. The quantity of 0.5 M NaOH required to neutralize the released FFA
300 through lipid digestion was determined by a pH-stat automatic titration unit
301 (Metrohm, Switzerland, 916 Ti-Touch). The quantity of FFA released was determined
302 as the percentage of FFA (%) released during the digestion time as described by the
303 equation 2:³⁵

$$304 \quad \%FFA = \frac{V_{NaOH}m_{NaOH}M_{lipid}}{2W_{lipid}} \times 100 \quad (2)$$

305 where V_{NaOH} and m_{NaOH} represent the volume (L) and concentration (M) of
306 NaOH solution needed to neutralize the FFA, respectively and W_{lipid} and M_{lipid}
307 represent the initial mass (g) and molecular mass ($\text{g}\cdot\text{mol}^{-1}$) of the triacylglycerol oil,
308 respectively.

309 The bioaccessibility of β -carotene was determined after the intestinal digestion
310 ⁸. Part of digesta was processed by using a high-speed centrifuge at 15,000 rpm for
311 60 min at 4 °C. The micelle phase containing the solubilized β -carotene was
312 collected. The content of β -carotene extracted from the initial emulsion and micelle
313 fraction was determined according to the method described in 2.6.1. The
314 bioaccessibility (%) of β -carotene was calculated by following the equation 3:

$$315 \quad \text{Bioaccessibility (\%)} = \frac{C_{\text{micelle}}}{C_{\text{initial emulsion}}} \times 100 \quad (3)$$

316 where, C_{micelle} and $C_{\text{initial emulsion}}$ are the contents of β -carotene in the micelle fraction
317 and the initial emulsion.

318

319 *2.11. Statistical analysis*

320 All the measurements were triplicate and the data obtained were average values
321 of three determinations, which were subjected to statistical analysis of variance with
322 SPSS 18.0 (SPSS Inc., Chicago, USA). Statistical differences were determined by
323 one-way analysis of variance (ANOVA) with Duncan's post hoc test and least
324 significant differences ($p < 0.05$) were accepted among the treatments.

325

326 **3. Results and discussion**

327 3.1. Characteristics of ZCPs and CNCs

328 The ZCPs showed a spherical shape and high polydispersity in the particle size
329 (Fig. 1A). The slight aggregation between the particles was observed due to their
330 inherent hydrophobicity. The Z-average size and zeta-potential of ZCPs were $517.3 \pm$
331 10.6 nm and 35.40 ± 1.06 mV. The large size of ZCPs restricted their rate of
332 adsorption to the oil/water interface, but endowed the resulting emulsion with an
333 excellent stability owing to a high desorption energy, which was clarified by a
334 classical literature.³⁶ The mean size of CNCs measured by DLS was 115.2 ± 1.3 nm
335 and zeta-potential of CNCs was -41.24 ± 1.32 mV. Fig. 1B and C demonstrate the
336 TEM and AFM images of CNCs, respectively. The TEM image suggested that CNCs
337 were stiff, needle-like particles with a nearly perfect crystalline structure, forming a
338 compact network-type architecture, which was ascribed to the high aspect ratio of
339 CNCs. The size and structure of CNCs observed were correlated with the morphology
340 obtained by AFM. Fig. 1D shows the complexation of ZCPs and CNCs in the bulk
341 phase at the mass ratio of 2:1. The CNCs were intensively adsorbed on the surface of
342 larger ZCPs, which was mainly attributed to the opposite charges carried by different
343 types of particles, resulting in a strong attraction between ZCPs and CNCs. It is worth
344 noting that CNCs formed a multi-layer adsorption structure on the surface of ZCPs,
345 and the interconnected CNCs network extended into the aqueous phase to form
346 bridges.

347 Interfacial wettability is an vital indicator to assess the ability of particles to
348 anchor at interfaces and generally expressed by the contact angle ($\theta_{o/w}$).³⁶ The $\theta_{o/w}$ of

349 ZCPs was 130.1° (Fig. 1E), indicating its strong hydrophobicity, which may cause
350 severe droplet aggregation.³⁷ The result was consistent with the wettability of ZCPs
351 fabricated by the solvent-evaporation method according to a previous study.²⁷ The
352 CNCs exhibited strong hydrophilicity with a $\theta_{o/w}$ of 29.1° due to the high number of
353 hydroxyl groups (Fig. 1F). This result indicated that CNCs were preferentially wetted
354 by water rather than oil, which was consistent with the report of Hu et al. (2015).¹⁴

355

356 3.2. Droplet size and zeta-potential

357 As depicted in Fig. 2A, the Pickering emulsion solely stabilized by ZCPs showed
358 the largest droplet size ($D_{4,3}$) ($5.11 \pm 0.04 \mu\text{m}$). The hydrophobic attraction between
359 ZCPs at interfaces was stronger than steric and electrostatic repulsion, which induced
360 the aggregation between droplets. The droplet size of the CNC-stabilized Pickering
361 emulsion was $3.14 \pm 0.02 \mu\text{m}$, which was smaller than that of the ZCP-stabilized
362 emulsion. Compared with ZCPs, the rod-liked CNCs with a high aspect ratio could
363 tangle with each other to form a bridge structure at the interface with a higher
364 stability.²⁴ Madivala et al. (2009) found that the higher concentrations of particles
365 could interconnect to form a triangular mesh structure, thus constituting the network
366 of the emulsion and restricted the droplet coalescence.³⁸ Compared to ZCPs, elliptical
367 particles (CNCs) showed a higher efficiency in stabilizing emulsions. Moreover, the
368 adsorption rate of smaller CNCs was higher than larger ZCPs, although the smaller
369 size simultaneously reduced the desorption energy of CNCs attached at the
370 interface.^{36,39}

371 When ZCPs and CNCs co-existed at the interface, the addition sequence and
372 mass ratio of different particles exhibited significant influence on the droplet size.
373 With the aid of CNCs, the droplet size of 4Z1C was decreased to $2.81 \pm 0.11 \mu\text{m}$ (Fig.
374 2A). The presence of CNCs might reduce the hydrophobicity of ZCPs through
375 adsorbing onto the particle surface, which might decrease the hydrophobic attraction
376 between the droplets. Besides, Sarkar et al. (2018) proposed an idealized model of
377 monodispersed spherical particles at its highest surface coverage on the droplet
378 surface, the size of the interparticle gaps would be $\frac{(\sqrt{3}-1)d}{2} \approx 189.3 \text{ nm}$ for ZCPs of
379 size $d = 517.3 \text{ nm}$. This was much larger than the mean size of CNCs (115.2 nm)
380 measured by DLS. The smaller CNCs could fill up the interfacial gaps, which was
381 also evidenced by cryo-SEM (Fig. 10). The higher CNCs content increased the
382 droplet size of Pickering emulsions. The CNCs in the outer layer of droplets could be
383 connected to each other and resulted in droplet aggregation. On the contrary, in the
384 Pickering emulsion with CNCs as an inner layer, the droplet size was decreased
385 continuously with increasing the proportion of ZCPs. The CNCs were fixed at the
386 interface along their length, which allowed their diffusion and reorganization.
387 Therefore, a low concentration of CNCs was sufficient to cover the droplet surface of
388 the emulsion and subsequently ZCPs could be adsorbed onto the CNCs-laden
389 interface to provide extra steric hindrance. Excessive CNCs could scarcely adsorb
390 onto the droplet surface adequately and instead stretch into the aqueous phase,
391 causing the depletion flocculation, which was proved by the rheological properties of
392 Pickering emulsions (Fig. 3B).

393 Fig. 2B shows the size distributions of Pickering emulsions stabilized by
394 individual ZCPs and CNCs as well as the complex interface with ZCPs as an inner
395 layer. The droplet size of the Pickering emulsion stabilized by ZCPs almost showed a
396 single peak distribution, while the size distribution of the Pickering emulsion
397 stabilized by CNCs showed a small peak below 1 μm . This result meant that at higher
398 particle concentrations, the wetting-induced self-assembly arose from CNCs in the
399 continuous phase with subsequent aggregation.²¹ Similarly, in the emulsions
400 co-stabilized by whey protein and CNCs, the researchers revealed that unadsorbed
401 CNCs occurred in the continuous phase at the higher level, which was confirmed by
402 the droplet size distribution.⁹ When the concentration of ZCPs in the inner layer was
403 low, the small peak with a droplet size less than 1 μm basically disappeared, but as the
404 concentration of ZCPs increased, the intensity of small peak gradually increased. This
405 phenomenon interpreted that at the lower mass ratio of ZCPs to CNCs, CNCs could
406 completely cover the surface of droplets. When the mass ratio of ZCPs to CNCs was
407 higher, ZCPs might self-associate to aggregate due to their hydrophobic attraction,
408 which was confirmed by the observation through CLSM (Fig. 9). Zhang et al. (2020)
409 reported the aggregation of unadsorbed particles in the continuous phase of the
410 emulsion stabilized by pea protein microgels due to the attraction between particles.⁴⁰
411 A similar phenomenon was observed in Pickering emulsions stabilized by CNCs as an
412 inner layer (Fig. 2C). At the lower mass ratio of CNCs to ZCPs, the small peak less
413 than 1 μm appeared in the Pickering emulsion, indicating the aggregation of ZCPs in
414 the continuous phase. With increasing the mass ratio of CNCs to ZCPs, the large

415 particle aggregates gradually disappeared.

416 Fig. 2D demonstrates the zeta-potential of different emulsions. The Pickering
417 emulsions stabilized by ZCPs and CNCs solely carried a large magnitude of positive
418 and negative charges, respectively. Therefore, ZCPs and CNCs could form a
419 layer-by-layer structure on the droplet surface by electrostatic deposition. With the
420 increase in the mass ratio of ZCPs to CNCs, the absolute zeta-potential value was
421 decreased slightly due to the electrostatic complexation of ZCPs and CNCs.

422

423 3.3. Rheological property

424 3.3.1. Apparent viscosity

425 The ZCP-stabilized Pickering emulsion showed the highest apparent viscosity
426 among all the emulsions (Fig. 3A). As aforementioned, the interfacial particles
427 (ZCPs) exhibited a strong hydrophobicity, which caused a serious droplet aggregation
428 and even coalescence with the higher viscosity.⁴¹ Besides, the CNC-stabilized
429 Pickering emulsion showed a high viscosity, which was just behind the ZCPs. The
430 wettability of particles is a key indicator indicating the propensity of an emulsion to
431 aggregate via particle bridging. The hydrophilicity of CNCs promoted the particles
432 entering the continuous phase, which decreased the attachment energy of particles and
433 made them be shared between two droplets.³⁷ With the incorporation of CNCs into the
434 ZCP-stabilized interface, the droplet size of Pickering emulsions with the
435 particle-particle complex interface was decreased and the emulsion viscosity was also
436 reduced greatly to a minimum (1Z1C). This phenomenon indicated that the addition

437 of CNCs improved the hydrophobicity of ZCPs to reduce particle bridges. The CNCs
438 were fully absorbed onto the interfacial gaps between ZCPs, and enhanced the
439 emulsion stability through strengthening the steric and electrostatic repulsion.
440 Nevertheless, the increasing proportion of CNCs gradually elevated the viscosity of
441 the emulsion. As aforementioned, CNCs preferentially formed particle bridges
442 between droplets due to their hydrophilicity. Additionally, excessive CNCs might
443 enter the continuous phase instead of adsorbing onto the interface, thus causing the
444 depletion flocculation.

445 When CNCs were applied as an inner layer, 1C4Z showed the highest viscosity
446 (Fig. 3B). This result was attributed to the hydrophobic interaction between ZCPs on
447 the outer layer, which caused the droplet aggregation and increased the emulsion
448 viscosity.⁴² As the mass ratio of CNCs to ZCPs increased, the emulsion viscosity was
449 reduced rapidly to a minimum (1C2Z), interpreting that CNCs improved the stability
450 of the emulsions and the hydrophobic attraction between ZCPs was reduced. When
451 the proportion of CNCs was further increased, there was a continuous increase in the
452 viscosity of the emulsions. The high level of CNCs tended to form particle bridges
453 between droplets,³⁷ and entered the continuous phase to promote the depletion
454 flocculation.⁴⁶

455 3.3.2. *Viscoelastic properties*

456 As illustrated in Fig. 3, the G' was higher than G'' of all the Pickering emulsions,
457 suggesting that an elastic particulate gel-like structure was generated.³¹ The G' value
458 of the Pickering emulsion stabilized by ZCPs or CNCs alone was maintained at a high

459 level (Fig. 3C). This result unraveled that ZCPs and CNCs tended to form particle
460 bridges between droplets after adsorption at the interface induced by their strong
461 hydrophobic interaction or hydrophilicity. The bridging flocculation between droplets
462 increased the G' of the emulsions, exhibiting a solid-like behavior. With the
463 adsorption of CNCs onto the ZCP-laden interface, the G' of 4Z1C was increased
464 slightly compared with the ZCP-stabilized Pickering emulsion. Nevertheless, as the
465 mass ratio of ZCPs to CNCs decreased, the viscoelasticity of Pickering emulsions
466 with the particle-particle complex interface was reduced greatly and reached a
467 minimum at 1Z1C. The presence of CNCs decreased the hydrophobicity of ZCPs and
468 interfered with the bridging flocculation between droplets. As the proportion of CNCs
469 continued to increase, the viscoelasticity of the emulsions increased again, revealing
470 that the excessive CNCs located in the outer layer or dispersed into the continuous
471 phase, thus promoting the depletion flocculation.

472 Fig. 3D depicts the viscoelasticity of the Pickering emulsion with CNCs as an
473 inner layer. At the higher mass ratio of CNCs to ZCPs, the adsorption of CNCs
474 saturated the droplet surface, and part of ZCPs entered the continuous phase to form
475 larger aggregates. As the mass ratio of CNCs to ZCPs was decreased, the G' of the
476 emulsions was reduced continuously to be close to the G'' , which revealed that the
477 Pickering emulsions exhibited a transition from solid to liquid characteristics with
478 decreasing the droplet size. The phenomenon proved that the combination of CNCs to
479 ZCPs enhanced the repulsion between droplets through the interfacial layer and
480 improved the emulsion stability synergistically. Notwithstanding, when the proportion

481 of ZCPs in the outer layer was further increased, the G' of the emulsion was greatly
482 increased due to the hydrophobic attraction between ZCPs, thereby leading to the
483 droplet flocculation.

484

485 *3.4. Environmental stability*

486 *3.4.1. Physical stability*

487 As depicted in Fig. 4A, the ZCP-stabilized Pickering emulsion showed the
488 highest instability index. Compared with ZCPs, the CNC-stabilized Pickering
489 emulsion showed a better physical stability. Similar to ZCPs, at the low CNCs
490 content, 4Z1C was more unstable compared to other Pickering emulsions with ZCPs
491 as an inner layer. With the mass ratio of ZCPs to CNCs decreasing, the emulsion
492 stability was improved until 1Z4C reached the minimum instability index. **This result**
493 **suggested that ZCPs and CNCs could synergistically stabilize Pickering emulsions**
494 **with the complex interface, which was more stable than that of individual particle**
495 **stabilized-emulsions. As the proportion of CNCs increased, the emulsion stability**
496 **continued to be enhanced. Likewise, a similar phenomenon appeared in the physical**
497 **stability of Pickering emulsions with CNCs as an inner layer (Fig. 4B).** Among all the
498 emulsions, 1C4Z showed the poorest physical stability due to the reduced electrostatic
499 repulsion and strong hydrophobic attraction between droplets. Nevertheless, the
500 higher mass ratio of CNCs to ZCPs enhanced the physical stability of emulsions. The
501 synergistic effect between CNCs and ZCPs was ascribed to that CNCs increased the
502 droplet surface coverage area and strengthened electrostatic repulsion. Meanwhile,

503 ZCPs could increase the steric repulsion against the droplet coalescence.

504 3.4.2. Photo stability

505 After 8 hours of light exposure, β -carotene in the ZCP-stabilized Pickering
506 emulsion degraded most quickly (Fig. 5A), and the β -carotene content was reduced to
507 $31.61 \pm 2.24\%$. The large size of ZCPs made them unable to fully cover the droplet
508 surface, so that more light could enter into the droplets through the interfacial gaps
509 between particles, leading to the degradation of β -carotene.⁸ The retention rate of
510 β -carotene in the CNC-stabilized Pickering emulsion was elevated to $72.43 \pm 0.67\%$.
511 Compared to ZCPs, CNCs could form a more compact layer on the droplets, retarding
512 the penetration of light and the degradation of β -carotene. It was observed that the
513 introduction of the CNCs into polyvinyl alcohol films decreased their transparency
514 with the strong anti-ultraviolet ability.⁴⁴ Similar to the physical stability of the
515 emulsions, the complex interface could not protect β -carotene effectively at a lower
516 CNCs concentration. For instance, the retention rate of β -carotene in 4Z1C was
517 reduced to $53.20 \pm 0.75\%$. As the mass ratio of CNCs to ZCPs increased, the photo
518 stability of β -carotene in the droplets was gradually enhanced, indicating that CNCs
519 could protect β -carotene from chemical degradation more effectively than ZCPs.
520 Among all the emulsions, the retention rate of β -carotene in 1Z4C reached the
521 maximum ($80.43 \pm 0.80\%$). Compared with a previous study, the Pickering emulsions
522 co-stabilized by ZCPs and CNCs showed a better performance over the emulsions
523 co-stabilized by zein-propylene glycol alginate (PGA) composite nanoparticles and
524 lactoferrin or rhamnolipid in the protection of β -carotene against UV radiation.⁸ This

525 phenomenon interpreted that the mixed particles-constituting interface could provide
526 a better protection for bioactive compounds under the exposure of light than that
527 adsorbed by individual particles and emulsifiers or their combinations.

528 3.4.3. *Thermal stability*

529 The droplet size of the ZCP-stabilized Pickering emulsion was increased greatly
530 to 115.37 ± 7.52 μm after thermal treatment (Fig. 5B), revealing that the thermal
531 treatment induced the droplet coalescence.⁴² Thermal treatment denatured the
532 interfacial protein with the exposure of hydrophobic groups, which promoted the
533 aggregation between the interfacial particles. Conversely, the CNC-stabilized
534 Pickering emulsion remained stable after thermal treatment with a constant droplet
535 size, indicating that the introduction of CNCs endowed the interface with a great
536 thermal resistance owing to the stable structure of CNCs.⁴⁴ With the complexation of
537 ZCPs and CNCs, there was an obvious increase in the droplet size of Pickering
538 emulsions at the low level of CNCs. As the proportion of CNCs was elevated, the
539 thermal stability of Pickering emulsions was improved, regardless of the order of
540 addition of ZCPs and CNCs. The zeta-potential was decreased slightly after thermal
541 treatment, indicating that part of the particles desorbed from the interface. The
542 absolute zeta-potential value of emulsion droplets was positively correlated with the
543 degree of emulsion aggregation (Fig. 5C), which suggested that electrostatic repulsion
544 exerted an important role in the stabilization of Pickering emulsions.

545 After incubated at 90 °C for 60 min, β -carotene in the ZCP-stabilized Pickering
546 emulsion showed the lowest retention rate ($18.03 \pm 0.92\%$) (Fig. 5D). The

547 CNC-stabilized Pickering emulsion showed a much better protection for β -carotene
548 ($76.72 \pm 0.58\%$) against thermal degradation due to the outstanding thermal stability
549 of CNCs compared to protein nanoparticles.⁴⁴ Owing to the high aspect ratio, the
550 CNCs might form a more compact interfacial layer with less gaps at the interface to
551 reduce the transmit of heat. Through forming the particle-particle complex interface,
552 the thermal stability of β -carotene entrapped was further enhanced, except at the high
553 ratio of ZCPs to CNCs. This phenomenon revealed the synergistic effect of ZCPs and
554 CNCs in strengthening the thermal stability of Pickering emulsions.

555 3.4.4. Storage stability

556 The storage stability of Pickering emulsions was tested for 4 weeks and the size
557 fluctuation of Pickering emulsions is demonstrated in Fig. 6A. The ZCP-stabilized
558 Pickering emulsion showed the largest increase of droplet size and was followed by
559 4Z1C and 1C4Z. Compared with ZCPs, the CNC-stabilized Pickering emulsion
560 showed better storage stability with a small increase of droplet size. With the
561 continuous increase in CNC concentration, the storage stability of Pickering
562 emulsions with the mixed particle-particle interface was greatly improved. These
563 results confirmed that the layer-by-layer structure of ZCPs and CNCs endowed the
564 droplets with a rigid and robust interface to prevent the emulsion coalescence, and
565 therefore different types of particles could synergistically stabilize the emulsions.

566 The chemical stability of β -carotene loaded in the emulsions was investigated
567 during a long-term storage (Fig. 6B). The β -carotene in the ZCP-stabilized Pickering
568 emulsion was the most unstable, with retention rates of $32.13 \pm 0.78\%$ and $9.29 \pm$

569 1.24% after 7 and 28 days, respectively. The β -carotene in the CNC-stabilized
570 Pickering emulsion showed a better stability, with $94.24 \pm 0.56\%$ and $54.69 \pm 2.89\%$
571 remaining after 7 and 28 days, respectively. However, the storage stability of
572 β -carotene in the Pickering emulsion co-stabilized by ZCPs and CNCs was not
573 improved compared with the CNC-stabilized Pickering emulsion. With the mass ratio
574 of CNCs to ZCPs rising, the retention rate of β -carotene slightly increased, reaching
575 the maximum in 1Z4C, manifesting that CNCs exerted a more important role in
576 protecting β -carotene against chemical degradation through forming a denser
577 interfacial layer.

578 3.4.5. *pH stability*

579 The impact of different pHs on the stability of Pickering emulsions with the
580 particle-particle mixed interface was investigated (Fig. 7). All of the emulsions
581 remained stable at pH 2.0 except CNCs. The droplet size of the CNC-stabilized
582 Pickering emulsion was increased slightly due to the reduced electrostatic repulsion.
583 With the pH being adjusted to 6, the droplet size of the ZCP-stabilized Pickering
584 emulsion mostly increased, which was due to the pH close to the pI of zein. Other
585 emulsions exhibited a good stability at pH 6.0 except 4Z1C, presumable for the same
586 reason. In a pH neutral environment, the bilayered interfacial structure consisting of
587 ZCPs and CNCs provided the sufficient steric and electrostatic repulsion. The droplet
588 size of the Pickering emulsion solely stabilized by ZCPs was decreased obviously
589 when pH was elevated from 6 to 9. The increased charge strengthened the
590 electrostatic repulsion between droplets. Although both ZCPs and CNCs carried

591 negative charges and repelled each other, the Pickering emulsion with the
592 particle-particle complex interface kept stable, which showed that the layer-by-layer
593 interfacial structure composed of different particles was more stable than
594 particle-biopolymer or particle-surfactant complex interfaces developed from our
595 laboratory.^{8,32} This phenomenon was mainly explained by that when the attraction
596 between particle and biopolymer was not strong enough, the biopolymer could diffuse
597 into the continuous phase, leading to depletion flocculation between droplets.^{30,45,46}

598 3.4.6. Ionic strength stability

599 The stability of Pickering emulsions was explored at different ionic strengths.
600 The droplet sizes of all emulsions remained stable at 50 mM (Fig. 8). Increasing NaCl
601 concentration to 100 mM obviously increased the droplet size of the ZCP-stabilized
602 Pickering emulsion due to the reduced electrostatic repulsion. Particularly, the droplet
603 sizes of the CNC-stabilized Pickering emulsion and other emulsions with the mixed
604 particle-particle interfaces were decreased slightly at higher ionic strengths. This
605 result may be attributed to that electrostatic shielding weakened the repulsion between
606 CNCs, thereby promoting the adsorption of CNCs onto the interface.^{24,47} When the
607 ionic strength was increased to 200 mM, the droplet sizes of most emulsions were
608 increased slightly due to the reduced electrostatic repulsion. It is noteworthy that a
609 larger increase of the droplet size appeared in ZCPs and 4Z1C, indicating that the
610 Pickering emulsions were more unstable at a higher level of ZCPs. This phenomenon
611 showed that it was difficult for ZCPs alone or the interfacial layer dominated by ZCPs
612 to stabilize the Pickering emulsion at a higher ionic strength. As the electrostatic

613 repulsion between droplets was reduced, the hydrophobic attraction between particles
614 induced the droplet flocculation. Nevertheless, at the higher proportion of CNCs,
615 ZCPs and CNCs exhibited a synergistic effect in stabilizing Pickering emulsions.

616

617 *3.5. Morphological observation*

618 The droplets of the ZCP-stabilized Pickering emulsion were severely flocculated
619 and bridged by ZCPs and their aggregates (Fig. 9). In contrast, in the CNC-stabilized
620 Pickering emulsion, the droplets were individually separated from each other without
621 aggregation, indicating that CNCs were densely packed onto the droplet surface and
622 provided the additional steric and electrostatic repulsion against the emulsion
623 coalescence. When ZCPs were used as an inner layer and CNCs as an outer layer, a
624 slight decrease appeared in the droplet size of Pickering emulsions with the
625 particle-particle mixed interface at higher CNCs levels. Besides, the “red” ZCPs could
626 not be observed at the interface through CLSM at a higher CNCs level, which
627 suggested that CNCs displaced the part of ZCPs from the droplet surface. With the
628 mass ratio of ZCPs to CNCs rising, there was an obvious aggregation in the emulsions
629 with larger droplet sizes. It was observed that ZCPs began to adsorb on the interface
630 and aggregate, and even enter the continuous phase, which was consistent with the
631 size distributions of Pickering emulsions (Fig. 2B). This phenomenon indicated that
632 ZCPs aggregated with each other into larger particle aggregates due to hydrophobic
633 interaction, reducing the efficiency of covering on the interface. Meanwhile, a higher
634 proportion of ZCPs could generate more bridges between droplets, further forming a

635 network structure.

636 When CNCs were utilized as an inner layer, it was hard to distinguish the protein
637 particle layer on the droplet surface (Fig. 9). Alternatively, when the proportion of
638 ZCPs was high, hydrophobic ZCPs aggregated into larger clusters in the continuous
639 phase, which might cause the depletion flocculation. With the rise of CNCs
640 proportion, the droplet size of Pickering emulsions decreased and then increased
641 slightly. This result showed that when rod-shaped CNCs were fully adsorbed on the
642 droplet surface, they could provide sufficient steric and electrostatic repulsion to
643 retard coalescence. At the higher mass ratio of CNCs to ZCPs, excessive CNCs might
644 enter the continuous phase, inducing depletion flocculation between droplets.^{24,47}

645 Cryo-SEM can be applied to observe the microstructure of Pickering emulsions
646 with the mixed particle-particle interface (Fig. 10), which allows it to complement
647 each other with CLSM. The distribution of ZCPs on the droplet surface was obviously
648 sparse and they could not occupy the droplet surface adequately and prevent the
649 droplet aggregation. Additionally, due to the larger size and strong hydrophobicity,
650 ZCPs tended to aggregate and bridge in the interfacial or the bulk phase, which
651 reduced the packing efficiency of the particles on the droplet surface. Compared to the
652 ZCP-stabilized Pickering emulsion, the rod-shaped CNCs were densely distributed at
653 the interface to form a rigid layer, inhibiting coalescence more efficiently. With the
654 complexation of ZCPs and CNCs, it was observed that loosely distributed ZCPs with
655 a larger size and closely packed CNCs with a smaller size were co-adsorbed at the
656 interface. At a lower proportion of ZCPs, a small amount of ZCPs was sparsely

657 dispersed on the droplet surface, while densely distributed CNCs could be observed
658 on the rest of the droplet surface. As the level of ZCPs increased, more and larger
659 ZCPs with uneven particle size would appear, indicating that ZCPs tended to
660 aggregate at the interface due to the strong hydrophobicity. The phenomenon was
661 consistent with the observation through CLSM. It is worth noting that CNCs could be
662 adsorbed to the surface of ZCPs aggregates, which might change the properties of the
663 interfacial particles. **Regardless of the addition sequence, the effect of the mass ratio
664 of ZCPs and CNCs on the interfacial structure was basically consistent.**

665

666 *3.6. In vitro digestion of Pickering emulsions*

667 *3.6.1. Lipid digestion*

668 **As depicted in Fig. 11A, the ZCP-stabilized Pickering emulsion showed the**
669 **highest FFA release (19.46%), though it was lower than traditional emulsions**
670 **stabilized by biopolymers or surfactants.¹⁰ Meanwhile, the CNC-stabilized Pickering**
671 **emulsion showed a much lower FFA release (12.31%). The particle stabilizers were**
672 **difficult to be displaced by bile salts or lipases due to the high desorption energy,**
673 **which could restrict the lipid digestion efficiently. Nevertheless, in this study, ZCPs**
674 **could hardly cover the interface adequately due to the particle aggregation, and**
675 **therefore there existed substantial interfacial gaps between ZCPs.⁸ The cryo-SEM**
676 **images showed the droplets surrounded by a compact layer of CNCs, demonstrating**
677 **the propensity of the CNCs to restrict the contact of bile salts and lipases/co-lipases**

678 with the droplet surface (Fig. 10). These results suggested that compared with the
679 protein particles that were easily affected by enzymes conditions, CNCs were more
680 promising as Pickering emulsion stabilizers in controlling the lipid digestion.²⁴ As a
681 control, the MCT oil was digested under the GIT, which only released 5.38% FFA in
682 the intestinal phase. Without the addition of effective emulsifiers, the triglycerides
683 were not dispersed and stabilized before entering the GIT, which reduced the specific
684 surface area of the lipid phase and limited the contact of droplets with lipases.

685 With the incorporation of CNCs, the lipolysis of the ZCP-stabilized Pickering
686 emulsion was effectively retarded. The FFA release rate of 4Z1C was reduced to
687 12.88% at a low proportion of CNCs. CNCs could enter into the uncovered areas in
688 the ZCP-stabilized interface, which blocked the gaps at the ZCP-coated interface and
689 limited the access of bile salts and lipases to the interface.⁴⁸ With the continuous
690 increase in CNCs proportion, the FFA release of Pickering emulsions was slightly
691 decreased and similar to the CNC-stabilized interface. In addition to the adsorption
692 onto the gaps between ZCPs at the interface, excessive CNCs could combine with
693 ZCPs and cover the surface of ZCPs through electrostatic and hydrophobic attraction,
694 which limited the proteolysis and detachment of protein particles. As the outer layer,
695 CNCs adsorbed to the droplet surface also reduced the proximity of the negatively
696 charged bile salts and lipase through charge repulsion, which restricted the interfacial
697 displacement. It was reported the bridging of CNCs to the protein-covered droplets
698 could reduce the exposed surface area of the droplets for lipid digestion.⁹

699 When CNCs were utilized as an inner layer, the FFA release of Pickering
700 emulsions with the particle-particle complex interfaces was much lower than that with
701 ZCPs as the inner layer. Compared with the Pickering emulsion stabilized by CNCs
702 alone, as the proportion of ZCPs was elevated, the degree of lipid hydrolysis of the
703 emulsions was gradually decreased. The continuous rise of ZCPs reduced the release
704 rate of FFA to 11.36%, 9.08%, and 8.73% for 4C1Z, 1C1Z, and 1C4Z, respectively.
705 Compared with the ZCP-stabilized interface, the irreversibly strong adsorption of
706 CNCs onto the droplet surface restricted the penetration of bile salts and lipases more
707 effectively owing to the formation of a densely packed shell with CNCs as an inner
708 layer. Nevertheless, it was at odds with previous studies on the CNC-stabilized
709 Pickering emulsion, which reported that the degree of inhibiting the lipolysis was
710 improved with the increase of CNCs concentration. Interestingly, in this case,
711 decreasing the mass ratio of CNCs to ZCPs strengthened the ability of complex
712 interfaces in retarding lipolysis, indicating that CNCs and ZCPs could synergistically
713 delay the lipid digestion. This phenomenon could be explained by the positive charge
714 of ZCPs, which could produce strong electrostatic complexation between ZCPs and
715 negatively charged bile salts, thereby reducing the approaching and displacement of
716 bile salts at the interface. The CLSM images showed that the addition of ZCPs as an
717 outer layer caused droplet flocculation in Pickering emulsions (Fig. 9). The relatively
718 large droplet size (low specific surface area) reduced the exposed surface area
719 accessible to bile salts. Moreover, the higher viscosity limited the diffuse and
720 adsorption of bile salts and lipase/co-lipase and delayed the digestion (Fig. 3B).^{41,49}

721 3.6.2. Bioaccessibility of β -carotene

722 As a prerequisite for determining the bioaccessibilities, the release and
723 solubilization of fat-soluble nutrients mainly occur in the digestion stage of the small
724 intestine and are dependent on a variety of exogenous factors, such as molecular
725 property, food matrix, processing, and interfacial composition.⁵⁰ In the present study,
726 the β -carotene bioaccessibility of the ZCP-stabilized emulsion was 27.25% and
727 significantly higher than those of other emulsions (Fig. 11B), which was consistent
728 with its highest FFA release. Substances such as FFAs and bile salts facilitated the
729 formation of mixed micelles, and lipolysis promoted the ability of mixed micelles to
730 dissolve nutrients. Meanwhile, indigestible CNCs formed a densely packed interface
731 that restricted the access of bile salts and lipases to lipid droplets, which effectively
732 reduced the FFA release and β -carotene bioaccessibility (20.14%). As a control, the
733 unemulsified oil containing β -carotene was mixed with simulated small intestine
734 fluids and the lowest β -carotene bioaccessibility was found in MCT (4.56%). In the
735 absence of exogenous emulsifiers, the bile salts were incapable of stabilizing
736 emulsions, thus causing the droplet flocculation and coalescence. The large droplet
737 size resulted in low specific surface area available for lipase/co-lipase attachment,
738 which inhibited the FFA release and decreased the β -carotene bioaccessibility. The
739 interfacial composition exhibited a profound influence on the Pickering emulsions
740 with the particle-particle composite interface. When ZCPs were used as an inner layer
741 and CNCs as an outer layer, the bioaccessibility of β -carotene was continuously
742 reduced with increase in the CNCs proportion. This result was mainly because CNCs

743 could fill the interfacial gaps in ZCPs-covered droplets and limit the access of bile
744 salts and lipases to reach the droplet surface.⁴⁸ Besides, CNCs adsorbed limited the
745 proximity of the negatively charged bile salts and lipase through charge repulsion.
746 The declination in the FFA release consequently reduced the formation of mixed
747 micelles and the transfer of nutrients. Meanwhile, the addition of ZCPs onto the
748 CNCs-stabilized emulsion decreased the bioaccessibility of β -carotene from 20.13%
749 (4C1Z) to 9.14% (1C4Z). This result could be attributed to that the negatively charged
750 ZCPs strengthened repulsion to negatively charged bile salts at the neutral pH under
751 the intestinal condition, which not only restricted the approaching of bile salts at the
752 interface, but also reduced the participation of bile salts in forming mixed micelles.
753 These mechanisms explained the lower bioaccessibility of β -carotene in the Pickering
754 emulsions with CNCs as the inner layer and ZCPs as the outer layer, and the
755 bioaccessibility of β -carotene was increased with the decrease in the level of ZCPs.

756

757 4. Conclusion

758 Spherical hydrophobic ZCPs and rod-shaped hydrophilic CNCs were combined
759 to stabilize Pickering emulsions for delivery of β -carotene. Through the layer-by-layer
760 deposition method, the physicochemical stability of Pickering emulsions was tailored
761 through adjusting the mass ratio and addition sequence of different particles. Among
762 all the emulsions, when the mass ratio of ZCPs to CNCs was 1:4, the Pickering
763 emulsions with the particle-particle complex interface showed the best stability.
764 Meanwhile, when CNCs was an inner layer and ZCPs was an outer layer, they could

765 synergistically inhibit the lipolysis of Pickering emulsions in gastrointestinal digestion
766 through steric and electrostatic interaction while maintaining a higher bioaccessibility
767 of β -carotene. The experimental results confirmed that the retardance of fat digestion
768 was most profound when CNCs were used as the inner layer. The novel Pickering
769 emulsion with the particle-particle complex interface could be incorporated in foods
770 as well as pharmaceuticals for inhibition of lipid hydrolysis or precise delivery of
771 nutraceuticals.

ASSOCIATED CONTENT

AUTHOR INFORMATION

Corresponding Author

*E-mail: gyxc@126.com

Notes

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Figure captions

Fig. 1 TEM images of ZCPs (A) and CNCs (B); AFM image of CNCs (C); TEM image of ZCPs-CNCs mixtures (D); wettabilities of ZCPs (E) and CNCs (F);

Fig. 2 Mean droplet sizes of different Pickering emulsions (A); size distributions of Pickering emulsions stabilized by individual ZCPs and CNCs as well as the complex interface with ZCPs as an inner layer (B); size distributions of Pickering emulsions stabilized by the complex interface with CNCs as an inner layer (C); zeta-potential of different Pickering emulsions (D) (Different superscript letters (a, b, c...) in the figure indicate significant differences ($p < 0.05$));

Fig. 3 Apparent viscosity of Pickering emulsions using ZCPs as an inner layer and CNCs as an outer layer (A); apparent viscosity of Pickering emulsions stabilized by CNCs as an inner layer and ZCPs as an outer layer (B); viscoelasticity of Pickering emulsions stabilized by ZCPs as an inner layer and CNCs as an outer layer (C); viscoelasticity of Pickering emulsions stabilized by CNCs as an inner layer and ZCPs as an outer layer (D);

Fig. 4 Physical stability of Pickering emulsions stabilized by ZCPs as an inner layer and CNCs as an outer layer (A); physical stability of Pickering emulsions stabilized by CNCs as an inner layer and ZCPs as an outer layer (B);

Fig. 5 Photo stability of β -carotene entrapped in Pickering emulsions (A); influence of thermal treatment on droplet size (B) and zeta-potential (C) of Pickering emulsions and chemical stability of β -carotene (D) (Different superscript letters (a, b, c...) in the figure indicate significant differences ($p < 0.05$));

Fig. 6 Effect of storage period on droplet size of Pickering emulsions (A), as well as retention rate of β -carotene entrapped in Pickering emulsions (B);

Fig. 7 The confocal images of different Pickering emulsions with the lipid droplets in green surrounded by a layer of ZCPs in red (Different superscript letters (a, b, c...) in

the figure indicate significant differences ($p < 0.05$));

Fig. 8 Impact of different pH values on the droplet size and zeta-potential of Pickering emulsions co-stabilized by ZCPs and CNCs (Different superscript letters (a, b, c...) in the figure indicate significant differences ($p < 0.05$));

Fig. 9 Influence of different ionic strengths on the droplet size and zeta-potential of Pickering emulsions co-stabilized by ZCPs and CNCs (Different superscript letters (a, b, c...) in the figure indicate significant differences ($p < 0.05$));

Fig. 10 Cryo-SEM microstructures of different Pickering emulsions;

Fig. 11 Digestion time dependence of FFA release (%) from different Pickering emulsions (A); bioaccessibility of β -carotene entrapped in different Pickering emulsions (B) (Different superscript letters (a, b, c...) in the figure indicate significant differences ($p < 0.05$)).

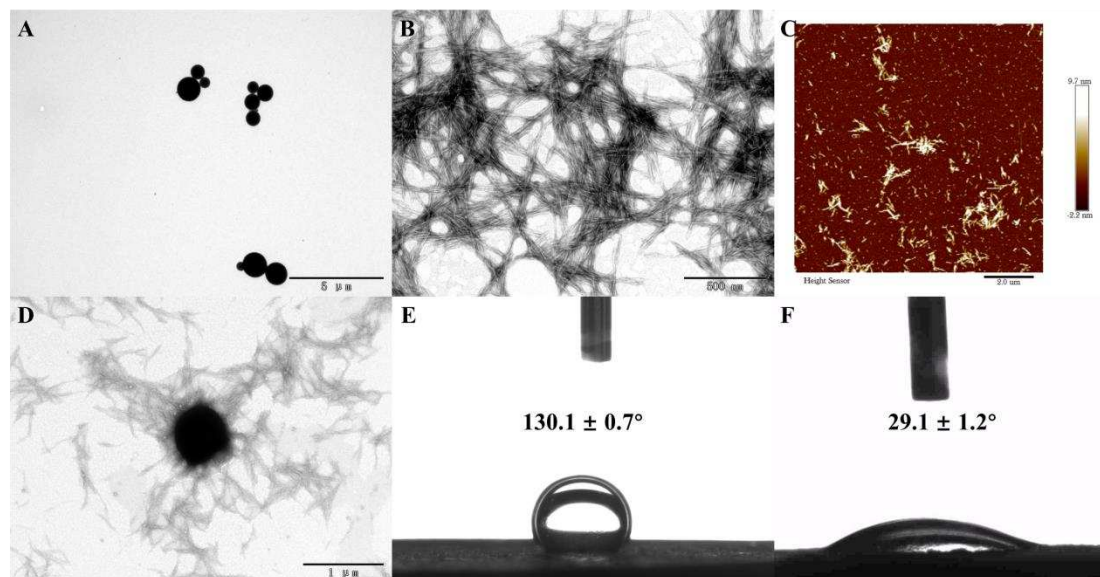


Fig. 1

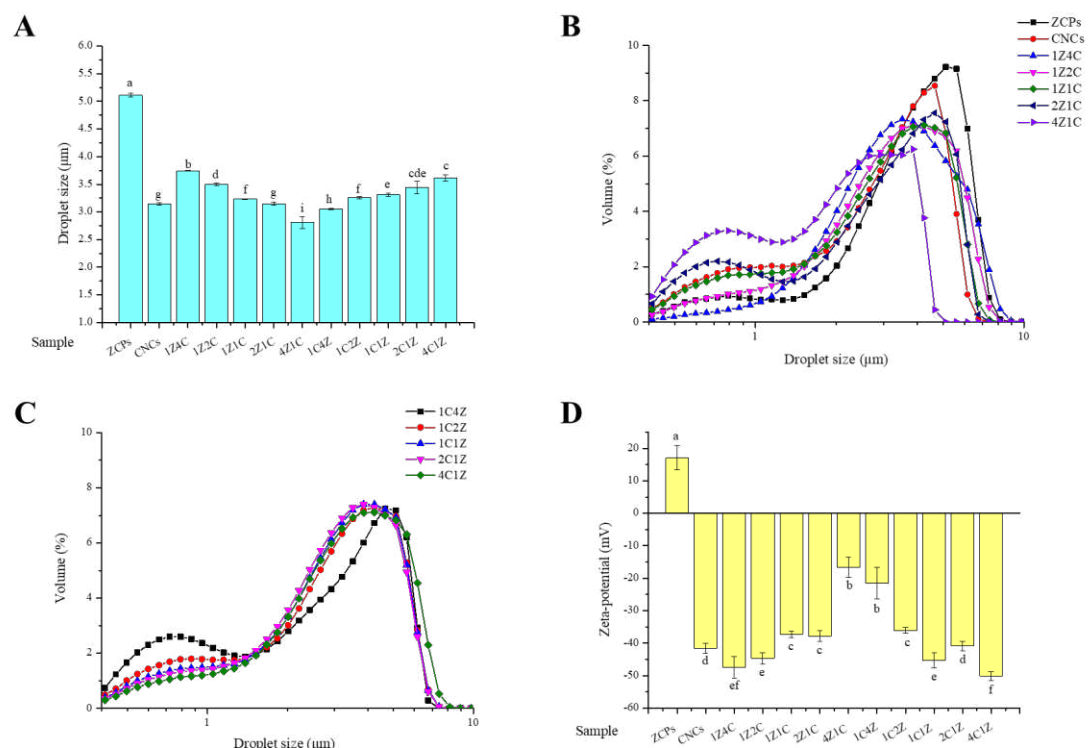


Fig. 2

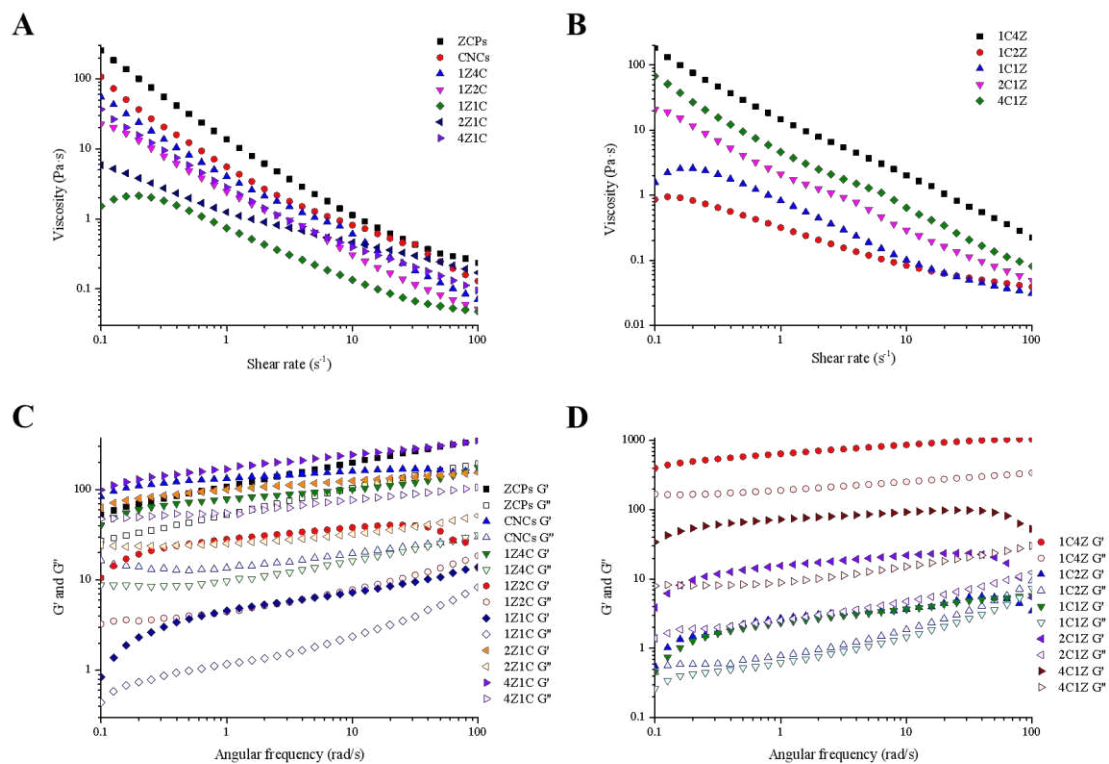


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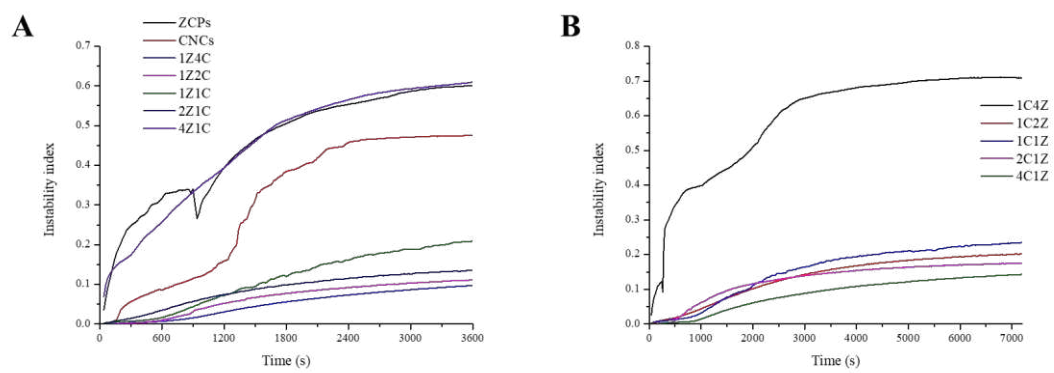


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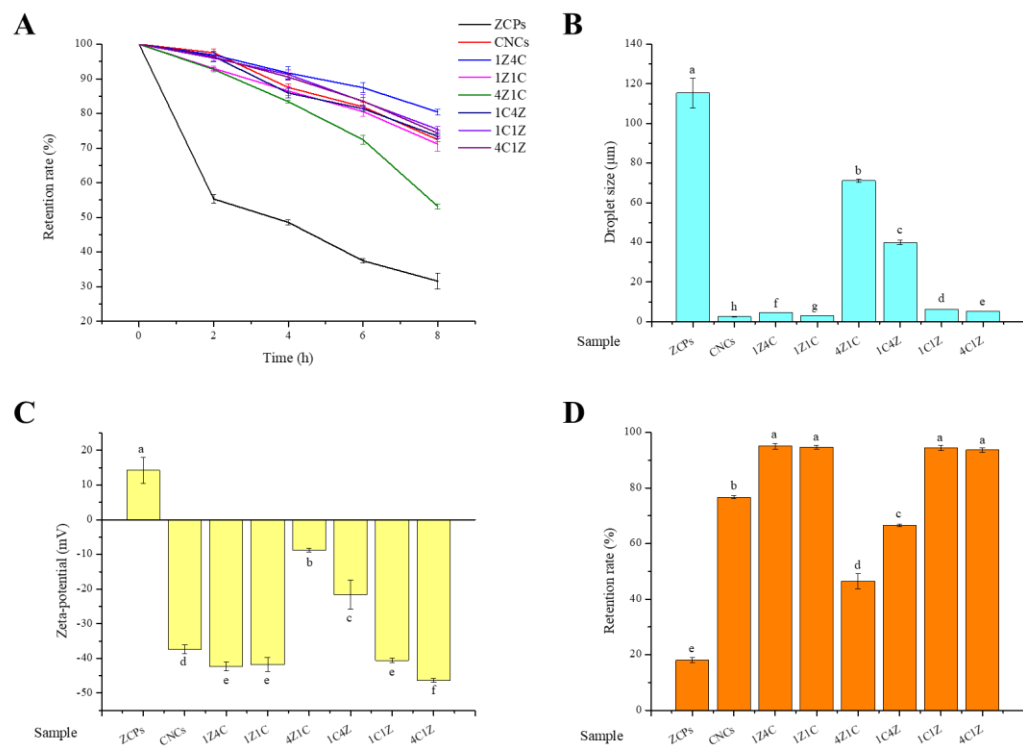


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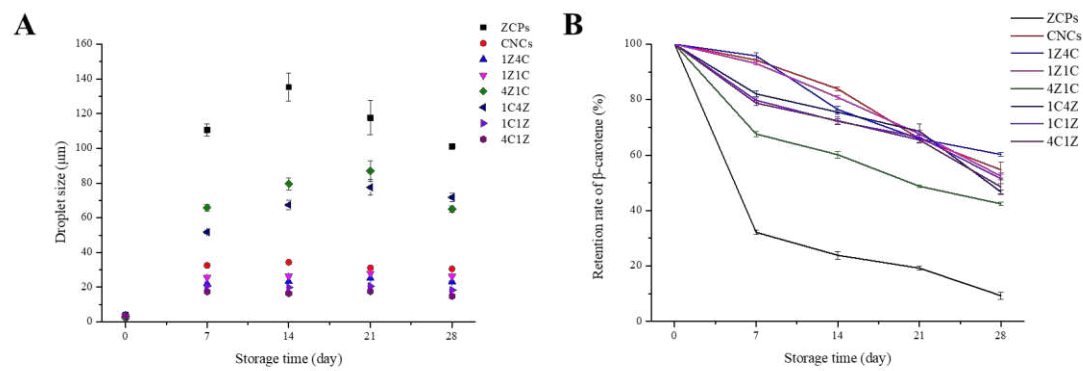


Fig. 6

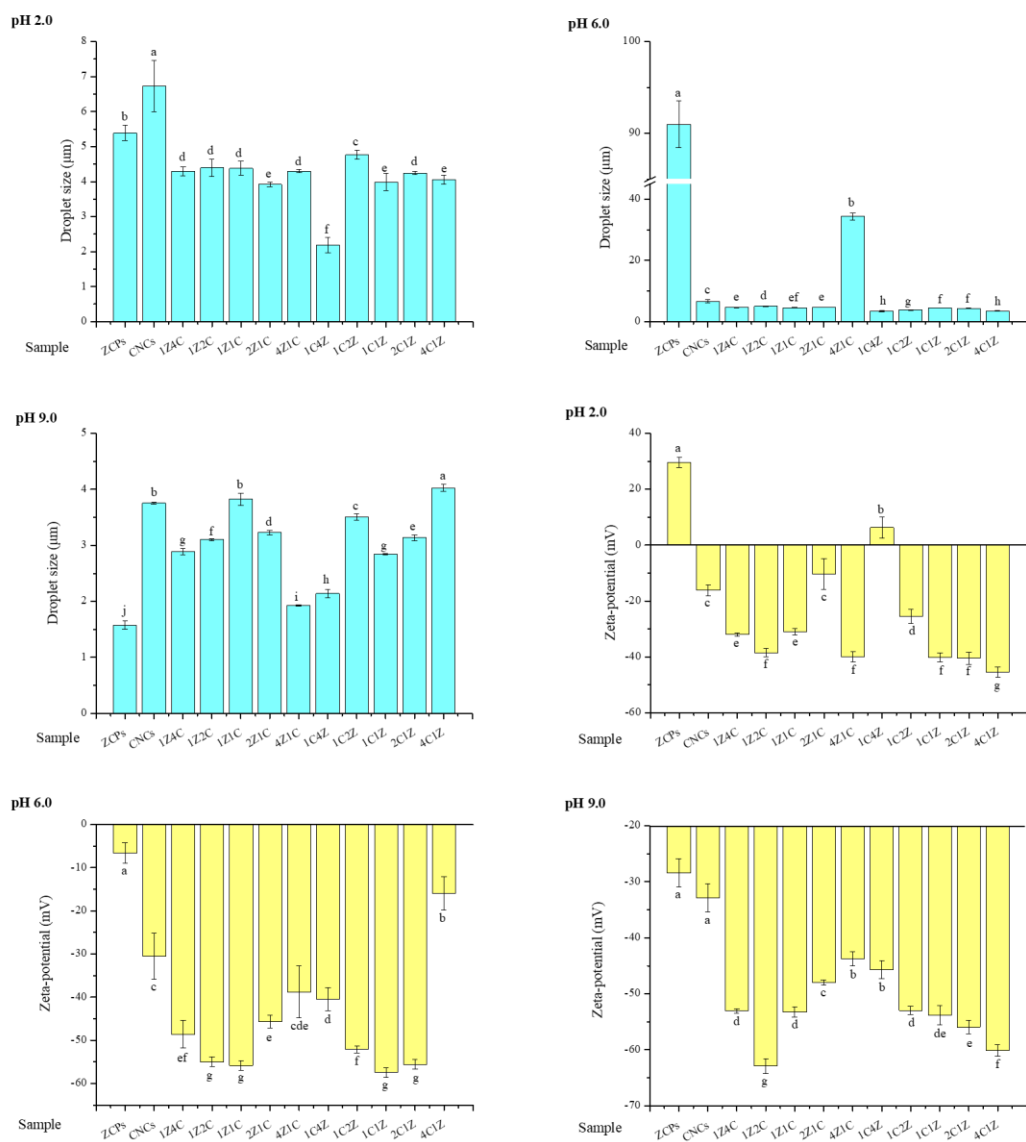


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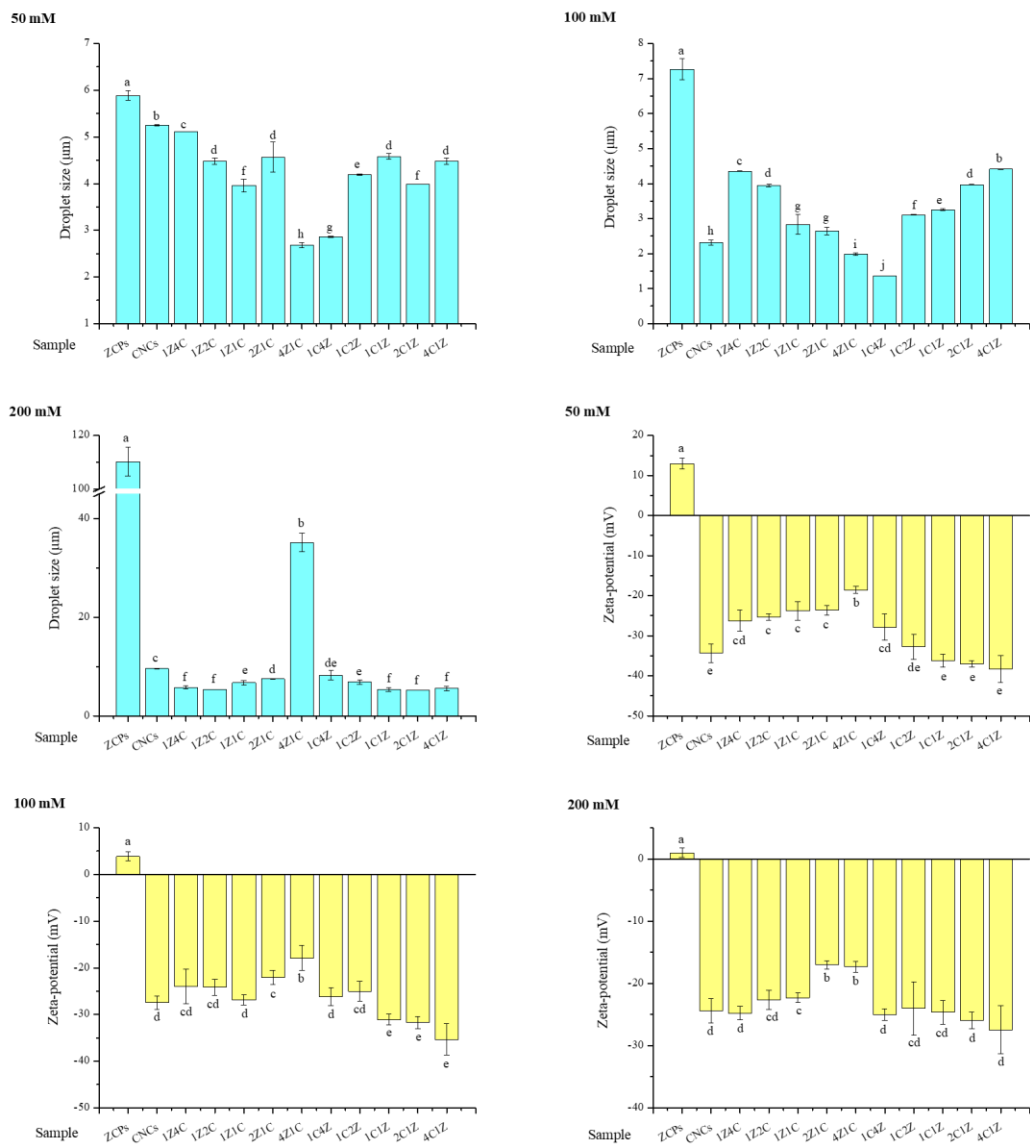


Fig. 8

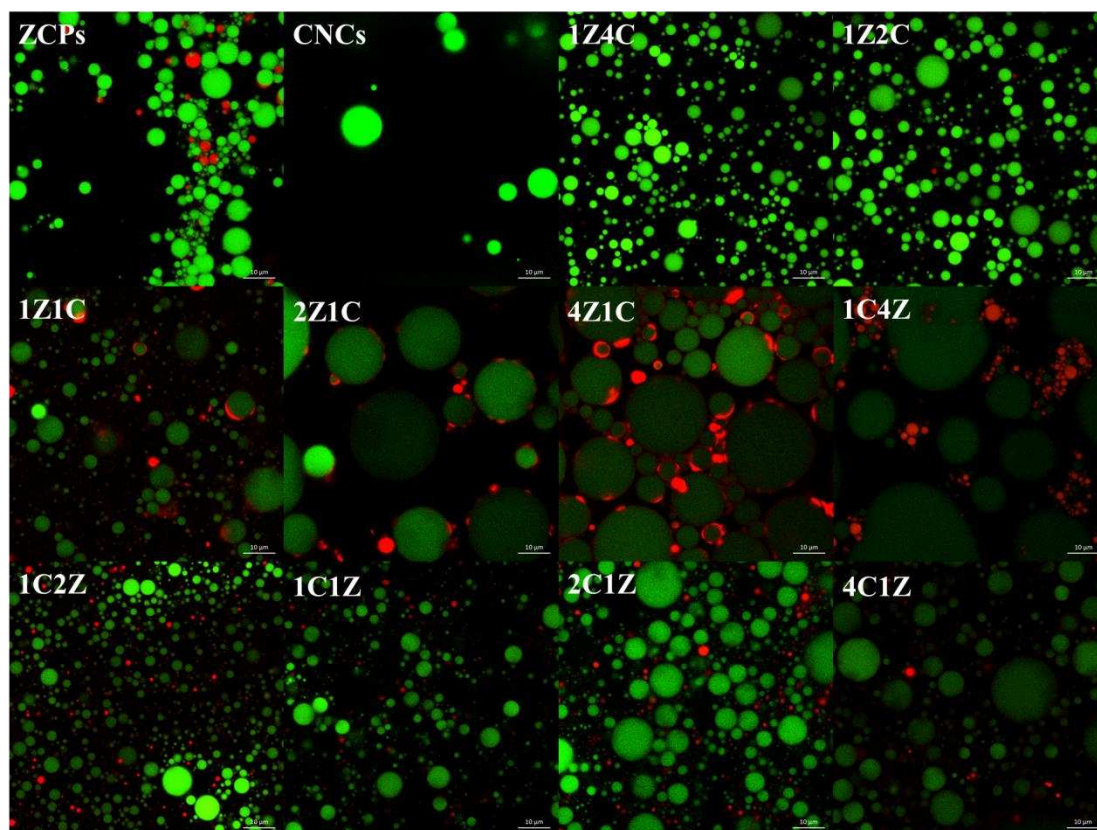


Fig. 9

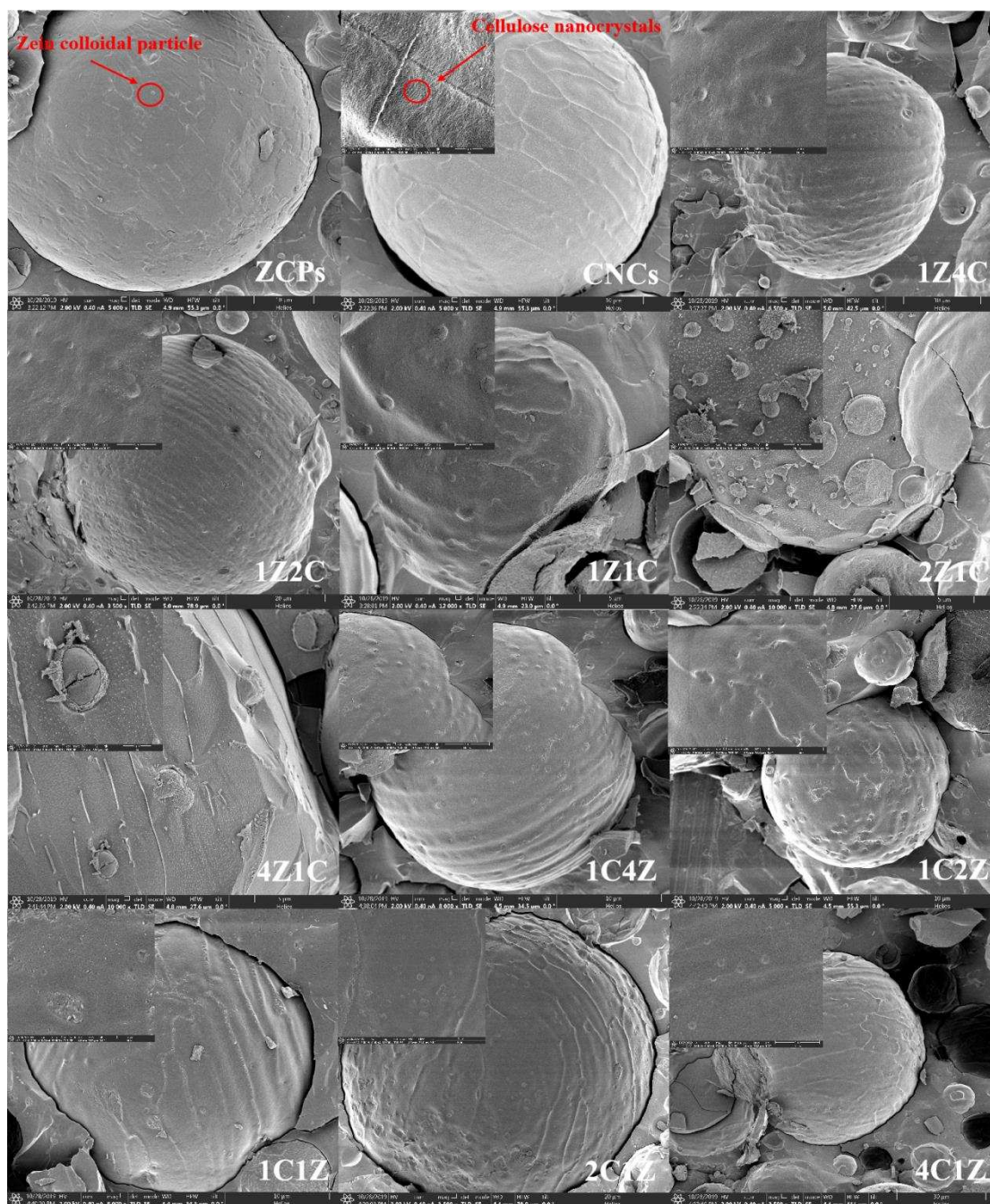


Fig. 10

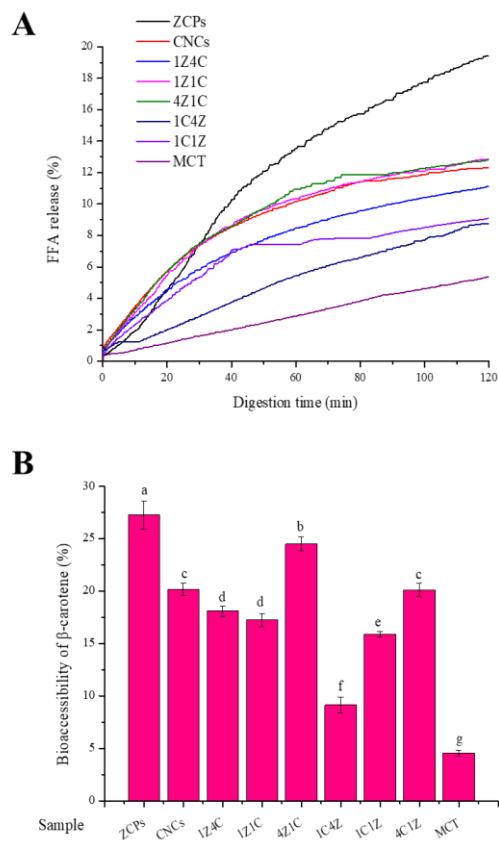


Fig. 11