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Grasp Classification with Weft Knit Data Glove using a Convolutional Neural Network

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Abstract—Grasp classification using data gloves can enable therapists to monitor patients efficiently by providing concise information about the activities performed by these patients. Although, classical machine learning algorithms have been applied in grasp classification, they require manual feature extraction to achieve high accuracy. In contrast, convolutional neural networks (CNNs) have outperformed popular machine learning algorithms in several classification scenarios because of their ability to extract features automatically from raw data. However, they have not been implemented on grasp classification using a data glove. In this study, we apply a CNN in grasp classification using a piezoresistive textile data glove knitted from conductive yarn and an elastomeric yarn. The data glove was used to collect data from five participants who grasped thirty objects each following Schlesinger's taxonomy. We investigate a CNN's performance in two scenarios where the validation objects are known and unknown. Our results show that a simple CNN architecture outperformed k-nn, Gaussian SVM, and Decision Tree algorithms in both scenarios in terms of the classification accuracy.

Index Terms—CNN, Data glove, Grasp classification, Knit strain sensors.



I. INTRODUCTION

PROGRESS measurement is an important factor in the rehabilitation of patients. Conventionally, progress measurement is performed by a physiotherapist who manually checks the progress at the injured joint. This method is costly as it involves frequent travel by the patient or physiotherapist. Furthermore, the chance of a physiotherapist's visit coinciding with important progress events is very limited. Therefore, researchers have developed several approaches to solve this challenge. Particularly, all approaches can be categorised into two major methods. These methods are a) *Camera-based methods* and b) *Wearable devices*. Camera-based methods involve using cameras to detect motion at the joints of the patient and processing the data into relevant information [1]. Although, there have been successful applications of this approach in research studies, the commercial adoption of this method has been constricted by the fear of intrusion into the privacy of the patient [2]. In addition, the use of a camera-based method limits the movement of the patient to within the camera's view thus restricting the patient from performing their daily activities. In contrast, wearable devices can collect

data from the affected joint without restricting the movement of the patient. Subsequently, the collected data is uploaded to a computer or the cloud where the physiotherapist can remotely monitor the progress of the patient. Moreover, this enables the physiotherapist to monitor the progress of multiple patients conveniently.

Wearable devices are worn by the user and therefore, face a weight constraint as they must be light weight to prevent further injuries to the affected joint. In the progress measurement of interphalangeal joints, the popular wearable device is a data glove. The conventional design of a data glove is to integrate a strain sensor into a textile data glove by a form of external attachment. This design method leads to bulky data gloves that are conspicuous and therefore, unappealing to patients. In addition, the degradation of this external attachment can cause inaccuracies in the glove's measurement.

The use of weft knit sensors in wearable devices provides a substantial potential in designing textile wearable devices that are light weight, flexible and accurate [3]. Wearable devices that comprise of weft knit sensors include a knee sleeve and a respiration belt [4], [5]. In our earlier work [6], we designed a lightweight textile data glove whose sensors and support structure are wholly textile. The entire glove is fabricated in a single manufacturing process thus eliminating the need for an external attachment between the support structure and the strain sensors. We achieved this by weft knitting conductive yarn and an elastomeric yarn into weft knit sensors and weft knitting the rest of the glove with the elastomeric yarn using

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WholeGarmentTM technology. Consequently, our data glove provides the feel and appearance of normal clothing while being capable of sensing strain.

Classification of the acquired data into comprehensible information is vital for the increased adoption of wearable devices as it is impractical for physiotherapists to understand the raw data. The use of machine learning in conjunction with a data glove to classify acquired data into various sign languages is quite popular [7]–[9]. However, only a few studies have utilised machine learning techniques in classifying the grasps performed with a data glove. Particularly, Bernardin et al. [10] employed HMM to classify gestures made with a sensor fusion of tactile sensors and Cyberglove. The gestures were classified using Kamakura taxonomy into four major categories: power, intermediate, precision and thumbless grips. Classification accuracy was an average of 85.25% for the single-user system and 91.5% for the multiple-user system. In addition, Heumer et al. [11] compared 28 different classifiers categorised into Lazy, function approximators, Tree-based and Rules-based and Bayes classifiers in the classification of grasps performed using a Cyberglove. It was observed that on average, function approximating classifiers performed best with a minimum and maximum accuracy of 81.41% and 86.8% respectively. Although, the results of these classical machine learning algorithms are quite promising, they are limited by the selection of their hand-crafted features. The performances of these algorithms are limited because they rely on the manual selection of features that best represent the data.

In contrast, deep neural networks (DNN) extract optimal features directly from the data by its layer-by-layer processing and in-model feature transformation. This has enabled DNN to outperform classical machine learning techniques in various applications such as computer vision, speech recognition and disease detection [12]–[18]. Convolutional neural networks (CNNs) are the most popular DNN algorithms. Typically, they comprise of stacked convolutional filters, activation and pooling layers that enable its optimal selection of discriminative features in a time-series data. CNN algorithms have been very successful across several fields particularly in the field of rehabilitation using electrocardiography (ECG) and electromyography (EMG) data [19]–[22].

Furthermore, CNN algorithms have been employed in grasp classification, albeit using a camera-based method. Notably, images of 500 objects were classified into four categories: pinch, tripod, palmar wrist neutral and palmar wrist pronated. In an offline test, the CNN algorithm performed at an accuracy of 85% for seen objects and an accuracy of 75% for unseen objects [23]. Seen objects were objects used for the algorithm’s validation that were included in the training data while unseen objects were validation objects that were not included in the training data and were therefore novel to the algorithm.

In addition, CNNs have been utilised successfully in other glove-based gesture classification. The taxonomies in these studies include sign languages and custom taxonomies [24]–[26]. In particular, CNN was used to classify hand poses acquired with a data glove [27]. The classification accuracy was computed to be 89.4%. However, the study was limited to only one participant.

Although CNN algorithms have performed excellently across several classification applications, to the best of our knowledge, they have not been implemented in grasp classification using a data glove. Therefore, in this paper, we propose applying CNN in classifying grasps performed with the weft knit data glove. We compare the results with popular classical machine learning algorithms. Our results show that the simple CNN architecture outperforms the classical machine learning algorithms. The structure of the rest of this paper is as follows. Section II describes the data acquisition hardware including the weft knit data glove and its sensor configuration. The CNN algorithm and the classification scenarios are reported in Section III. Sections IV, V and VI illustrate the results, discussion and conclusion respectively.

II. DATA ACQUISITION

A. Weft Knit Sensor

The strain sensors are created by weft-knitting conductive yarn and an elastomeric yarn in a plain knit structure. Furthermore, we design a novel architecture (shown in Fig. 1) such that each course of loops from conductive yarn is accompanied by a course of loops from the elastomeric yarn. Particularly, the conductive yarn used is a multi-filament yarn comprising of 80% polyester and 20% stainless steel. It is a Schoeller multifilament conductive yarn commercially available from Uppingham Yarns Ltd. According to its specification sheet, it has a maximum extension of 5.5% and its resistivity varies between (200 – 1800Ωm) depending on the yarn tension. We selected a multifilament yarn instead of a coated yarn because coated yarns are subject to environmental degradation.

1) *Electromechanical model*: A simplified electromechanical model of the sensor is illustrated in Fig. 1 depicting the resistive circuit of a knit loop in the sensor. The circuit comprises of length resistances R_l and R_h that represent the resistance of the legs and heads/sinkers of the knit loop respectively. These resistances can be calculated as:

$$R_l = \frac{\rho L_l}{A_r}, \quad (1)$$

$$R_h = \frac{\rho L_h}{A_r}, \quad (2)$$

where A_r is the cross-sectional area of the conductive yarn. L_l and L_h are the lengths of the loop legs and loop head/sinker respectively as shown in Figure 1 and can be calculated using any of the several geometrical models of a knit loop [28]–[30].

The contact resistance is the major factor in the piezoresistivity of the weft knit sensor. According to Holm’s contact theory, a contact resistance occurs when two conductors are in contact with each other. This contact resistance is dependent on the contact pressure between the conductors. The elasticity of the weft knit structure and the elastomer causes the contact pressure between the conductive yarn loops to change when it is extended. This contact pressure affects the contact resistance as shown in the Holm’s contact resistance equation below:

$$R_c = \frac{\rho}{2} \sqrt{\frac{\pi H}{nP}}, \quad (3)$$

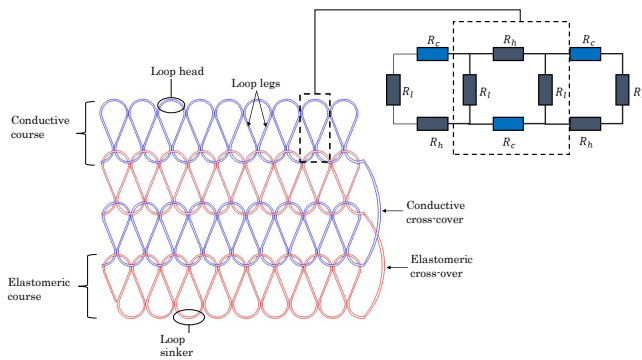


Fig. 1. Weft knit sensor design and its equivalent electrical circuit.

157 where, R_c is the contact resistance, ρ is the electrical resistivity, H is the hardness of the material used, n is the
 158 number of contact points and P is the contact pressure between the conductive loops. The equivalent (total) resistance of the
 159 sensor comprising of the contact resistances and the length resistances can be calculated using Kirchoff's circuit analysis.
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163 **2) Sensor Characterisation:** A strain test was performed to illustrate the electromechanical behaviour of the sensor
 164 configuration used in the glove. The experiment was performed using a tensile testing machine (Instron 3369) and a digital
 165 multimeter. Three sensors were knitted with 72 courses (row of knitted loops) and 36 wales (column of knitted loops).
 166 Due to the sensor's architecture, there were 36 courses of conductive yarn and 36 courses of elastomeric yarn. The
 167 sensors were stretched at a speed of 10mm/min until they reached 35% extension while their resistance was measured
 168 with a multimeter.
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174 The average result of the tensile test is shown in Fig 2. It was observed that the sensor's resistance reduced exponentially as
 175 its extension increased. This occurred because as the sensor was extended, the contact pressure between the conducting
 176 loops increased thereby reducing the contact resistance and consequently, the equivalent resistance. The change in equivalent
 177 resistance reduced significantly as the extension of the sensor surpassed 25% because contact resistance between the
 178 loops was negligible due to the high contact pressure. This section is vital as it illustrates the electrical behaviour of the
 179 sensor as it is extended by movements at the interphalangeal joints. Furthermore, the results of the tensile test show that
 180 the sensor does not exhibit a perfectly linear piezoresistivity. The exponential piezoresistivity of the sensor may increase the
 181 difficulty in classifying acquired data.
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189 B. Data Glove

190 The data glove illustrated in Fig. 3a is a wholly knitted textile glove with no external attachment between the support
 191 structure and the strain sensors. This was achieved by knitting the sensors and the support structure in a single fabrication
 192 process using WholeGarmentTM technology. Data is transmitted by sewing conductive thread from the sensors in the
 193 data glove to the analog-digital converters (ADC) located in the microprocessor (Arduino Lilypad). A voltage divider
 194 circuit enables the ADC to convert the resistance of the
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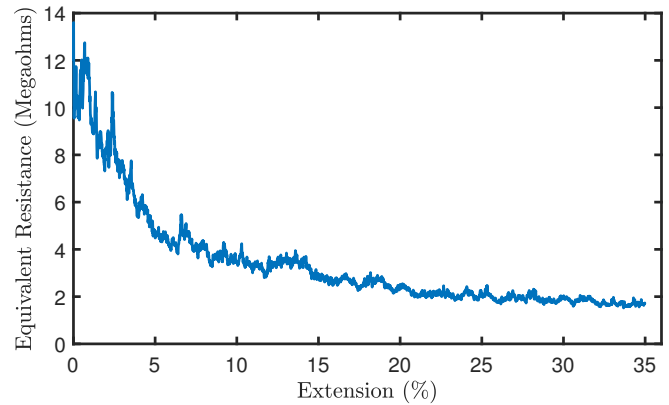


Fig. 2. Tensile test illustrating sensor's piezoresistivity.

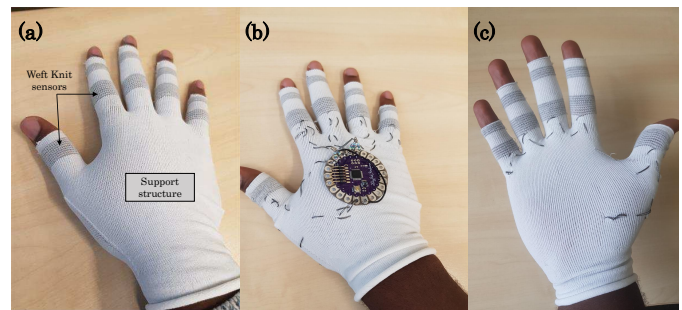


Fig. 3. (a) Fabricated weft knit data glove, (b) Front view of the data glove and its embedded measurement setup, and (c) Back view illustrating connection with conductive thread.

199 weft knit sensors to digital values between 0 and 1023. The microprocessor is connected to a computer (Intel I7-8750H,
 200 16GB RAM, Nvidia GTX1060) for offline processing on MATLAB R2019. The USB port of the computer also powers
 201 the microprocessor. Furthermore, positive and negative connections are prevented from creating a short circuit by sewing
 202 the negative connections at the back of the glove and positive connections at the front of the glove. The measurement setup
 203 is depicted in Fig. 3(b) and (c).
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208 C. Experimental Setup

209 This study was approved by the Faculty Research Ethics Committee of University of Leeds, UK (reference: MEEC
 210 19-006). There were five healthy participants in this study including three males and two females. All participants signed
 211 an informed consent form.
 212
 213

214 The Schlesinger taxonomy [31], [32] was used in this study for selecting the grasp types. This taxonomy is widely known
 215 to be the earliest study to accurately categorise the different grasps of a human hand [33]. We selected this taxonomy as a
 216 research constraint that acts as a base in which more patient-tailored taxonomies can be built upon.
 217
 218

219 For each grasp type shown in Fig. 4, 5 objects were selected for the experiment. These objects and their corresponding
 220 grasp type are enumerated in Table I. The participants performed five grasps per object thereby providing a total of
 221 750 samples (5 participants x 5 grasps x 30 objects). Each
 222
 223
 224

TABLE I
OBJECTS USED IN THE EXPERIMENT AND THEIR GRASP TYPES

Grasp Type	Objects
Cylindrical	Water bottle, flask, coffee cup, can, plastic bottle.
Hook	Mug, bag strap, headphones, kettle, back pack.
Lateral	Key, CD, ruler, id card, spoon.
Palmar	breadboard, phone, match box, multimeter, plastic case.
Spherical	Lemon, orange, apple, mouse, onion.
Tip	Pen, pencil, chopstick, stylus, ball pen.

225 grasp was for 30 seconds and participants were allowed to
226 take breaks during the experiment to prevent fatigue.

227 III. DEEP LEARNING APPROACH

228 A. Data Pre-processing

229 Data was recorded by the glove at a frequency of 20 hertz
230 from the five sensors located at the distal interphalangeal
231 joints. For each 30 seconds grasp of an object, 3000 (600
232 x 5 sensors) data values were recorded. This data obtained
233 in the time series represents the signal features. As CNN
234 requires a 3d image as an input, each grasp is represented
235 as a 600x5x1 array. In this array, the first dimension (600
236 elements) represents the acquisition of 30 seconds of data
237 at 20 hertz from each sensor while the second dimension
238 (5 elements) represents the five sensors that transmit data to
239 the microprocessor. Furthermore, the temporal order in which
240 the data was acquired was unaltered. A short transition time
241 was implemented between each new grasp to facilitate the
242 collection of data. This transition time was later removed from
243 the data to ensure that only the grasping period was recorded
244 from the glove. In addition, this eliminated the complexities
245 that involve the starting position of the grasping hand.

246 We perform no feature extraction or filtering of the data for
247 CNN or the classical machine learning algorithms as this study
248 aims to show the performance of algorithms in classifying
249 raw data from weft knit sensors. Particularly, as research on
250 classification using weft knit sensors is still nascent, it would
251 be impractical to extract features manually.

252 B. CNN Algorithm

253 Convolutional Neural Networks are feed forward deep neural
254 networks consisting of stacks of convolutional and pooling
255 layers and then one or more fully connected layers [34], [35].
256 The convolutional layers employ convolution in extracting the
257 features from the input data. Particularly, feature maps are
258 generated by convolving the input signal with filters (kernels)
259 consisting of neurons with learnable weights and biases. The
260 convolution operation of the g -th feature map on the f -th
261 convolutional layer located at position (a, b) can be described
262 as:

$$v_{f,g}^{a,b} = \sigma \left(b_{f,g} + \sum_i \sum_{x=0}^{X_f-1} \sum_{y=0}^{Y_f-1} w_{f,g,i}^{x,y} v_{f-1,i}^{a+x,b+y} \right), \quad (4)$$

263 where $b_{f,g}$ is the feature map's bias, $w_{f,g,i}^{x,y}$ is from the
264 weight matrix, X and Y are the kernel's height and width

265 respectively, and $\sigma(\cdot)$ is a non-linear activation function such
266 as Rectified Linear Unit (RELU), Sigmod or Tanh. In our
267 architecture we use a RELU non-linear function and it can
268 be represented as:

$$\sigma(k) = \max(0, k). \quad (5)$$

269 A pooling layer is added between convolutional layers to
270 increase the invariance of the feature maps to minor changes
271 in the input. It achieves this by aggregating the neighbouring
272 outputs as a representative of the spatial region. In earlier
273 studies, average pooling was the standard. However, maximum
274 pooling has become the benchmark in state-of-the-art CNN
275 approaches [34]. Similar to traditional neural networks, the
276 fully-connected (FC) layer(s) classifies the input signal based
277 on the extracted features obtained from previous layers.

278 C. CNN Architecture

279 An ablation study was performed to determine the optimal
280 CNN configuration. Four parameters (i.e. the number of
281 convolutional blocks, the number and size of convolutional
282 filters, and the dropout layer's probability) were varied to
283 create 16 CNN configurations. These parameters are known
284 to significantly impact the performance of a CNN [36]. The
285 configurations and their parameters are shown in Table II.
286 All other parameters were constant for all configurations.
287 In particular, each convolutional block had a rectified unit
288 layer (RELU) acting as a nonlinear activation function, a
289 downsampling pooling layer with filters of size 2x1 and a
290 dropout layer to reduce overfitting. The last convolutional
291 block was connected to a fully-connected layer with 6 hidden
292 units representing the 6 grasp types, a softmax layer which
293 employs a cross entropy loss function and a classification layer.
294 Moreover, the networks were trained at a dynamic learning
295 rate using stochastic gradient descent. The initial learning rates
296 were 0.001 and were reduced by 95% after every 10 epochs.
297 The batch sizes were fixed at 16 and the number of epochs
298 was 36.

299 These configurations were utilised in classifying the data
300 in two experiments. In the first experiment, one grasp was
301 used as the validation data while the remaining 4 grasps were
302 used as the training data i.e (80% training data and 20%
303 validation data). Thereafter, cross validation was performed
304 by repeating the experiment 5 times where each grasp was
305 utilised as the validation data. In the second experiment, the
306 CNN configurations were trained with 4 out of 5 objects with
307 the remaining object as the validation data i.e (80% training
308 data and 20% validation data). Cross validation was also
309 performed by repeating the experiment 5 times where each
310 object was used as the validation data. The average accuracy
311 of each CNN classifier in both experiments was calculated.
312 These experiments were performed on Participant 1's data with
313 the aim of utilising the best CNN configuration in terms of
314 classification accuracy on an expanded experiment comprising
315 of all participants.

316 The results of this study are also shown in Table II. It
317 was observed that CNN configurations with two convolution
318 blocks had a higher accuracy than similar configurations with

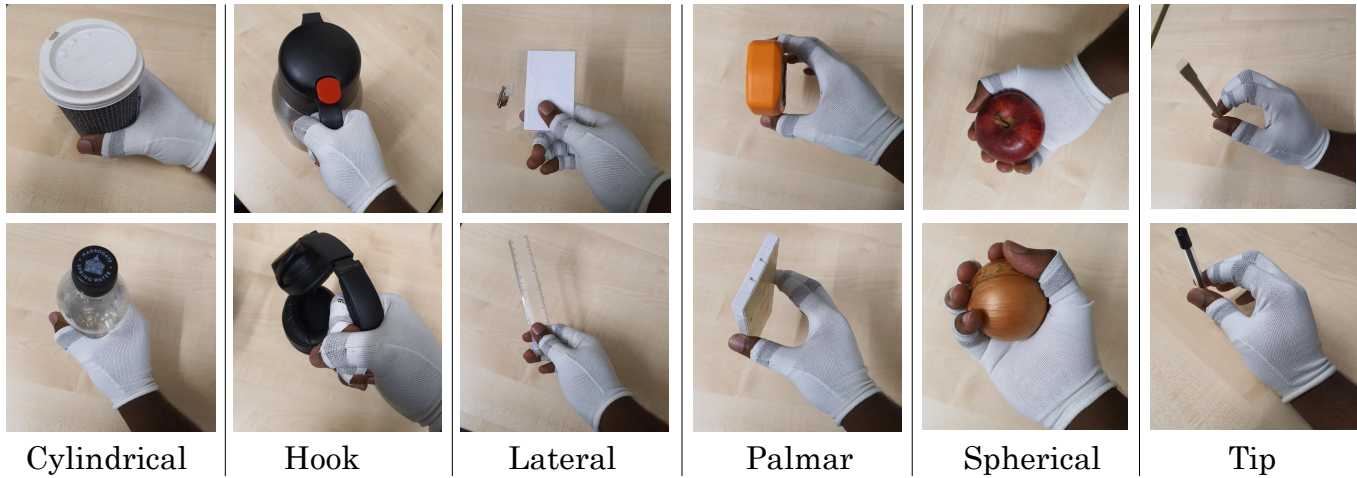


Fig. 4. Grasp types of objects used in the study (Schlesinger taxonomy).

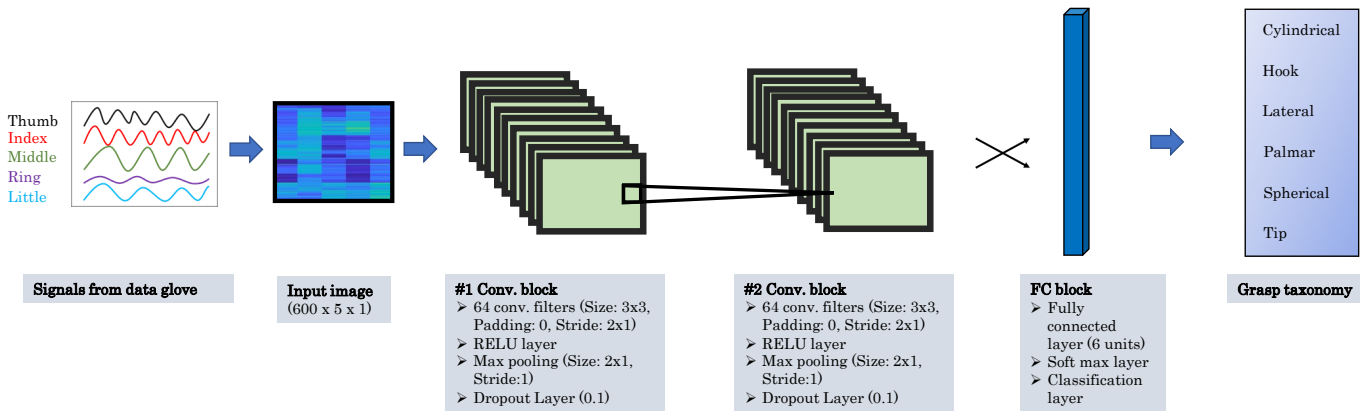


Fig. 5. CNN architecture (C15) for grasp classification.

TABLE II
CNN CONFIGURATIONS AND THEIR RESPECTIVE PARAMETERS.

Config.	Conv. Filter size	No of Conv. Filters	No of Conv. blocks	Dropout Probability	Accuracy	Run time
C1	3x2	32	1	0.1	81.00	4.5s
C2	3x2	32	1	0.2	82.67	4.4s
C3	3x2	32	2	0.1	83.67	6.0s
C4	3x2	32	2	0.2	82.00	6.1s
C5	3x2	64	1	0.1	79.67	5.0s
C6	3x2	64	1	0.2	76.33	5.0s
C7	3x2	64	2	0.1	83.67	6.7s
C8	3x2	64	2	0.2	81.00	6.9s
C9	3x3	32	1	0.1	78.67	4.7s
C10	3x3	32	1	0.2	80.67	5.0s
C11	3x3	32	2	0.1	83.67	6.3s
C12	3x3	32	2	0.2	82.00	6.1s
C13	3x3	64	1	0.1	81.00	5.1s
C14	3x3	64	1	0.2	78.33	5.1s
C15	3x3	64	2	0.1	86.00	6.2s
C16	3x3	64	2	0.2	82.34	6.3s

319 only one convolutional block. However, the higher accuracy
 320 occurred at a computation cost as observed in the increased run
 321 times seen in configurations with two convolutional blocks.
 322 In particular, configurations with two convolutional blocks
 323 had run times that were on average 1.5 seconds longer than

324 similar configurations. However, the aim of this ablation study
 325 was to select the optimal CNN configuration in terms of its
 326 accuracy. Therefore, classifier C15 illustrated in Fig. 5 was
 327 seen to achieve the highest average classification accuracy and
 328 was selected as the optimal CNN configuration. Moreover, in
 329 comparison with configurations with two convolutional blocks,
 330 the computation time of C15 was relatively low. No further
 331 optimisation of C15 was performed in its implementation
 332 on the expanded experiment. This study was important in
 333 ensuring that the optimal parameters were selected for the
 334 CNN algorithm.

335 *D. Classification Scenarios*

336 In this study, we evaluate the performance of the selected
 337 CNN (C15) and other algorithms on the following classifica-
 338 tion scenarios. These scenarios are:

339 1) *Object seen*: This scenario exemplifies applications
 340 where the validation objects are known. That is, the objects in
 341 the validation data are part of the training data. Traditionally,
 342 classifiers will achieve high accuracy in this scenario but
 343 because weft knit sensors experience hysteresis and drift, the
 344 performance of the classifiers will be adversely affected. In this
 345 scenario, the classifiers were trained with 4 out of 5 grasps

of an object and validated with the last grasp of the object (i.e. 120 images for training and 30 images for validation per participant). Cross validation was performed by repeating this experiment 5 times where each grasp of an object was selected as the validation data and computing the average accuracy. Furthermore, this was repeated for all participants and the average accuracy was recorded.

2) *Object unseen*: This scenario illustrates applications where the objects grasped by the patient are unknown. It ensures that the therapist is provided with some information about the grasp type despite the object being held by the patient is not part of the training data set. In these experiments, the classifiers were trained with 4 out of the 5 objects in each grasp type and were validated with the last object (120 images for training and 30 images for validation per participant). Similar to the object seen experiment, cross validation was performed by repeating the experiment 5 times where each object was selected as the validation data and the average accuracy was computed. In addition, the experiment was repeated for all participants.

E. Comparative Machine Learning Techniques

In this study, popular machine learning techniques were implemented to compare their performance with the CNN in the various applications. These techniques include k-nearest neighbours (k-nn), Support Vector machine (SVM) and Decision Trees (trees) [37]–[41]. The default parameters in Matlab R2019's Machine Learning Toolbox were selected for the various configurations of these techniques. As there are no classification studies with weft knit sensors, these parameters were chosen from a popular and reliable toolbox to provide a verifiable comparative study.

1) *k-nearest neighbours (k-nn)*: k-nn is a probabilistic pattern recognition technique that classifies a signal output based on the most common class of its k nearest neighbours in the training data. The most common class (also referred to as the similarity function) can be computed as a distance or correlation metric. In this study, we select the Euclidean distance as the similarity function as it is the most commonly used metric in k-nn. The number of k-neighbours was varied to be 1, 10 and 100 for fine, medium and coarse k-nn techniques respectively. The probability density function $p(\mathbf{M}, c_j)$ of the output data \mathbf{M} belonging to a class c_j with j th training categories can be computed as:

$$p(\mathbf{M}, c_j) = \sum_{n_z \in knn} d(\mathbf{M}, n_z) V(n_z, c_j), \quad (6)$$

where n_z is a neighbour in the training set, $V(n_z, c_j)$. The Euclidean distance $d(\mathbf{M}, n_z)$ of output data \mathbf{M} and neighbour n_z can be calculated as:

$$d(\mathbf{M}, n_z) = \sqrt{\sum_{z=1}^k (\mathbf{M}_z - n_z)^2}. \quad (7)$$

2) *Gaussian SVM*: Traditionally, support vector machines (SVM) is a supervised learning method used for performing linear classification. However, the data obtained during experiment cannot be separated using linear hyperplanes because of

TABLE III

ACCURACY OF CNN CLASSIFIER FOR EACH PARTICIPANT IN THE TWO CLASSIFICATION SCENARIOS

Participants	Object seen		Object unseen	
	Mean	Std.	Mean	Std.
P1	91.33	2.66	76.00	4.90
P2	87.33	9.29	74.00	13.40
P3	80.67	4.90	69.33	12.54
P4	82.67	6.80	66.67	8.69
P5	99.33	1.33	92.67	9.98
Average	88.27	5.00	75.73	9.90

TABLE IV

ACCURACY OF THE CLASSIFIERS IN THE TWO CLASSIFICATION SCENARIOS. THE BEST CLASSIFIER IS HIGHLIGHTED WITH A BOLD FONT.

Classifier	Object seen		Object unseen		Run time
	Mean	Std.	Mean	Std.	
Fine k-nn	83.87	10.30	69.47	14.63	0.86s
Medium k-nn	77.07	8.65	69.07	8.93	0.85s
Coarse k-nn	32.53	7.53	30.80	6.72	0.85s
Fine SVM	39.60	6.79	27.07	5.88	1.39s
Medium SVM	82.80	8.13	70.53	10.52	1.34s
Coarse SVM	79.20	8.81	70.27	11.82	1.32s
Fine tree	68.13	10.06	58.40	12.42	0.92s
Medium tree	68.13	10.06	58.40	12.42	0.95s
Coarse tree	57.47	7.72	53.47	8.24	0.90s
CNN	88.27	5.00	75.73	9.90	6.20s

the close resemblance of some grasp types and the hysteresis and drift that occur in a weft knit strain sensor. In order to use SVMs for non-linear classification, we apply Gaussian kernels which can map the data into an unlimited dimension space. Three variations of Gaussian SVM were implemented by selecting 7.9, 32, and 130 on the kernel scale for fine, medium and coarse Gaussian SVM respectively. The decision function for Gaussian SVM classification of pattern data \mathbf{u} can be represented as:

$$f(\mathbf{u}) = \text{sign} \left(\sum_{k=1}^h \lambda_k c_k \exp \left(\frac{-\|\mathbf{u}_k - \mathbf{u}\|^2}{2\sigma^2} \right) + t \right), \quad (8)$$

where c_k is the class label for the k -th support vector \mathbf{u}_k , λ_k is the Lagrange multiplier, and t is the bias.

3) *Decision Tree*: Decision tree is a supervised learning technique that aims to split classification into a set of decisions that determine the class of the signal. The output of the algorithm is a tree whose decision nodes have multiple branches and its leaf nodes deciding the classes. Three configurations of the Decision tree algorithm were implemented by varying the maximum number of splits as 100, 20 and 4 for fine, medium and coarse Decision tree respectively.

IV. RESULTS

A. Object seen

Fig. 7 illustrates the accuracy of the classifiers when the object to be grasped is known. CNN outperforms all the classical classifiers with an average accuracy of 88.27%. This accuracy is slightly lower than results obtained by commercial data gloves in other classification scenarios. This is caused by the drift that occurs in weft knit sensors. Drift causes the

Cylindrical	4.00	0.08	0.04	0.24	0.12	0.08	87.72%
Hook	0.20	4.36	0.08	0.00	0.00	0.00	93.97%
Lateral	0.16	0.32	4.64	0.20	0.04	0.12	84.67%
Palmar	0.56	0.04	0.12	4.24	0.12	0.08	82.17%
Spherical	0.00	0.00	0.00	0.12	4.60	0.08	95.83%
Tip	0.08	0.20	0.12	0.20	0.12	4.64	86.57%
	80.00%	87.20%	92.80%	84.80%	92.00%	92.80%	88.27%
	<i>Cylindrical</i>	<i>Hook</i>	<i>Lateral</i>	<i>Palmar</i>	<i>Spherical</i>	<i>Tip</i>	
	Target class						

Fig. 6. Confusion matrix depicting the average results of the object seen scenario.

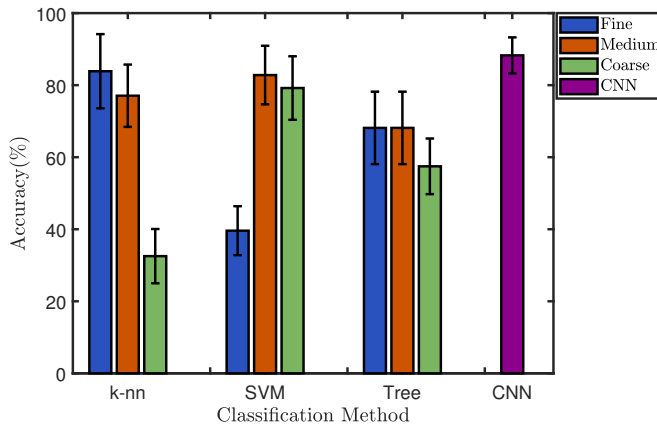


Fig. 7. Object seen. Bars represent mean accuracy of the classifier and error-bars illustrate the standard deviation.

423 output of the sensor to stray despite the absence of change in
424 its extension.

425 Fig. 6 illustrates the confusion matrix of the average results
426 of all participants in the object seen scenario. The confusion
427 matrix shows that grasps of Hook, Lateral, Spherical and Tip
428 are classified excellently at 87.2%, 92.8%, 92% and 92.8%
429 respectively. In contrast, the average classification accuracy
430 of Cylindrical and Palmar grasps were significantly lower at
431 80% and 84.8% respectively.

432 Fig. 8 depicts a detailed view of the average classifier
433 class performance on each participant. CNN outperforms all
434 classifier classes for each participant in terms of its mean
435 accuracy. In particular, it outperforms other classifier classes
436 by an average of 21% in terms of its mean classification
437 accuracy.

438 B. Object unseen

439 Fig. 10 depicts the accuracy of the classifiers when the vali-
440 dation object is unknown. This exemplifies applications where
441 the glove may be used to grasp objects not within the training
442 data. It was observed that the accuracy of the classifiers in
443 this scenario were lower than the accuracy seen in object seen
444 scenario. This was expected as it is common in glove-based
445 gesture classification because the validation objects are not

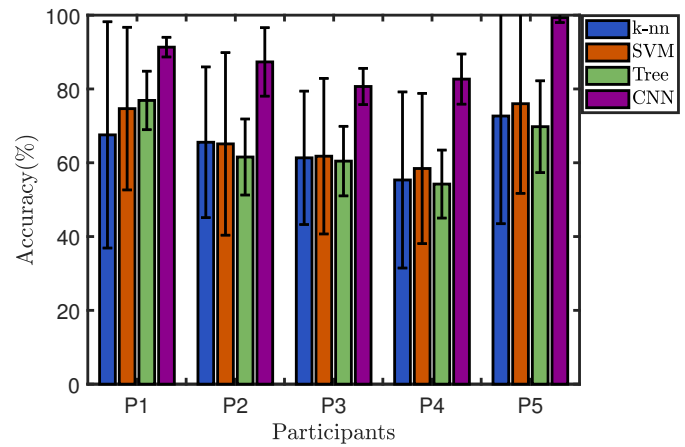


Fig. 8. Detailed results of object seen. Bars represent mean accuracy of the classifier class performance for each participant and error-bars illustrate the standard deviation.

Cylindrical	3.16	0.08	0.04	0.48	0.20	0.08	78.22%
Hook	0.28	3.64	0.36	0.04	0.00	0.04	83.49%
Lateral	0.20	0.84	4.20	0.28	0.28	0.24	69.54%
Palmar	0.60	0.08	0.16	3.44	0.20	0.08	75.44%
Spherical	0.52	0.24	0.00	0.56	3.96	0.24	71.74%
Tip	0.24	0.12	0.24	0.20	0.36	4.32	78.83%
	63.20%	72.80%	84.00%	68.80%	79.20%	86.40%	75.73%
	<i>Cylindrical</i>	<i>Hook</i>	<i>Lateral</i>	<i>Palmar</i>	<i>Spherical</i>	<i>Tip</i>	
	Target class						

Fig. 9. Confusion matrix depicting the average results of the object unseen scenario.

446 part of the training data (i.e., they are unknown). Nonetheless,
447 CNN outperforms the classical machine learning methods with
448 an average accuracy of 75.73%.

449 Fig. 11 illustrates an expanded view of the performance
450 of each classifier class on the participants. CNN outperforms
451 other classifier classes in each participant in terms of its mean
452 accuracy. Particularly, for P5, it outperforms the next best
453 classifier class by 23.8%.

454 Fig. 9 depicts the confusion matrix of the average results
455 of all participants in the object unseen scenario. Similar to
456 the results obtained in the object seen scenario, the algorithm
457 struggled with classifying Cylindrical and Palmar objects with
458 classification accuracy of 63.2% and 68.8% respectively. In
459 contrast, higher classification accuracy were achieved in Hook,
460 Lateral, Spherical and Tip objects with accuracy of 72.8%,
461 84%, 79.2% and 86.4% respectively.

462 V. DISCUSSION

463 In the last decade, the implementation of convolutional
464 neural networks in several applications has been very popular.
465 These applications include image and text classification, dis-
466 ease recognition and gait classification. In these applications,
467 CNN has outperformed popular machine learning algorithms

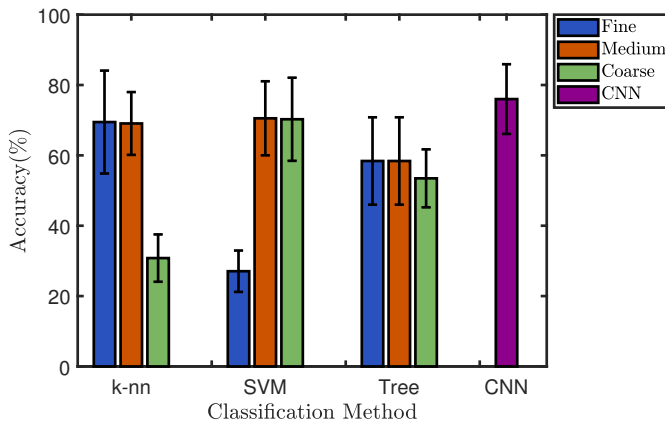


Fig. 10. Object unseen. Bars represent mean accuracy of the classifier and error-bars illustrate the standard deviation.

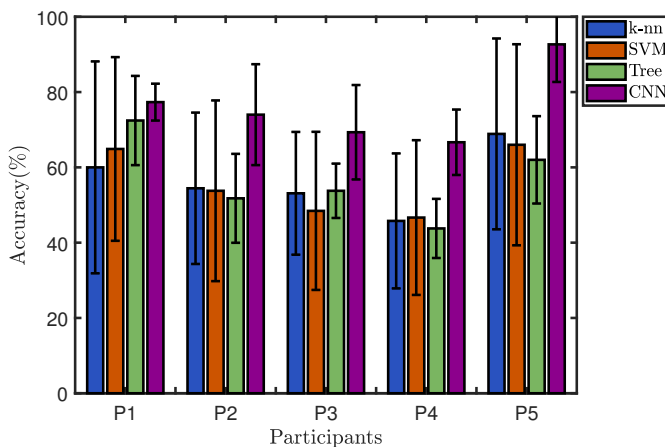


Fig. 11. Detailed results of object unseen. Bars represent mean accuracy of the classifier class performance for each participant and error-bars illustrate the standard deviation.

468 because of its ability to automatically extract features from
 469 the data set. In contrast, machine learning algorithms require
 470 manual feature extraction techniques such principal compo-
 471 nent analysis or dimensionality reduction to produce accurate
 472 classification accuracy. However, despite its popularity, there
 473 has been no research on its application to grasp classification
 474 from data obtained with a piezoresistive data glove. There-
 475 fore, this study aims to bridge that gap by implementing a
 476 CNN architecture that outperforms classical machine learning
 477 algorithms in this application.

478 Our results show that a simple CNN architecture outper-
 479 forms k-nn, Gaussian SVM and Decision Tree algorithms in
 480 both classification scenarios. Moreover, the simplicity of our
 481 CNN architecture is intentional. Particularly, the absence of
 482 research illustrating the implementation of CNNs in this ap-
 483 plication caused us to investigate the performance of a simple
 484 architecture before applying more complex CNN architectures.
 485 However, the computation cost of CNN was higher than the
 486 comparative algorithms as seen in the run times shown in Table
 487 IV. This was expected as CNN and deep learning algorithms
 488 are known for their higher computational costs as a result of
 489 their automatic feature extraction.

490 In addition, the results in Table III illustrate that the

491 accuracy of all algorithms are higher for P5 (participant 5)
 492 than for other participants. This transpired because the data
 493 glove was created to fit the hand size of this participant.
 494 This illustrates the potential of textile wearables, as the one-
 495 size-fits-all constraints can be eliminated by fabricating these
 496 devices alongside the conventional size measurements (for
 497 example: XS-extra small, S-small, M-medium, L-large etc.)
 498 that have been used in the clothing industry for several
 499 decades. Therefore, by utilising weft knit sensors, higher
 500 classification accuracy can be achieved by creating perfectly
 501 fitting wearables based on the user's physical dimensions.

502 Furthermore, the results of this study in Table IV show that
 503 the average accuracy of most classifiers reduced in the second
 504 classification scenario. This scenario depicted an application
 505 of the glove where the grasp type of the object is unknown.
 506 Consequently, the validation data set comprises objects not
 507 in the training data set. Therefore, it is a more difficult
 508 classification problem for the algorithms. However, despite this
 509 difficulty, CNN still outperforms other classifiers.

510 Although, CNN outperforms other classifiers, its average
 511 accuracy among the participants is less than 90%. However,
 512 we have shown that for participants for whom the glove
 513 is specifically designed for, then the average accuracy was
 514 much higher (>99% for seen objects and >92% for unseen
 515 objects) regardless of whether the validation object was part
 516 of the training set. This is remarkable for classification using
 517 weft knit sensors as they are still technologically immature
 518 and struggle with hysteresis and drift. This is a fertile area
 519 for further research as more deep learning architectures such
 520 as LSTM (long short-term memory) or CNN-LSTM can be
 521 applied in the classification of their raw data. Recently, a
 522 study illustrated the use of LSTM on grasp classification
 523 using a knitted glove [42]. It will be interesting to compare
 524 the performance of CNN to LSTM in grasp classification
 525 from data acquired with a knitted data glove. Although the
 526 memory properties of LSTM should provide an advantage over
 527 CNN [26], CNN has also been seen to outperform LSTM
 528 [24]. Therefore, it will be interesting to see if more com-
 529 plex deep learning algorithms improve the accuracy of grasp
 530 classification using data gloves. Higher performances (>95%
 531 average accuracy) in this application may rapidly increase the
 532 commercial adoption of data gloves in rehabilitation.

533 VI. CONCLUSION

534 In this paper, we have pioneered the use of convolutional
 535 neural networks on grasp classification using a piezoresis-
 536 tive data glove. Our simple CNN architecture consisting of
 537 only two convolutional blocks outperformed classical machine
 538 learning techniques in the two classification scenarios. No-
 539 tably, the average classification accuracy of our CNN algo-
 540 rithm was 88.27% and 75.73% in the object seen and object
 541 unseen scenarios respectively. Future work will involve the
 542 application of more robust deep learning approaches such as
 543 RNN and CNN-LSTM to improve the accuracy in gesture
 544 prediction applications using a larger dataset of participants.

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