



This is a repository copy of *Liquid hot water pretreatment and enzymatic hydrolysis as a valorization route of Italian green pepper waste to delivery free sugars.*

White Rose Research Online URL for this paper:  
<http://eprints.whiterose.ac.uk/168132/>

Version: Supplemental Material

---

**Article:**

Martín-Lara, M.A., Chica-Redecillas, L., Pérez, A. et al. (3 more authors) (2020) Liquid hot water pretreatment and enzymatic hydrolysis as a valorization route of Italian green pepper waste to delivery free sugars. *Foods*, 9 (11). 1640.

<https://doi.org/10.3390/foods9111640>

---

**Reuse**

Items deposited in White Rose Research Online are protected by copyright, with all rights reserved unless indicated otherwise. They may be downloaded and/or printed for private study, or other acts as permitted by national copyright laws. The publisher or other rights holders may allow further reproduction and re-use of the full text version. This is indicated by the licence information on the White Rose Research Online record for the item.

**Takedown**

If you consider content in White Rose Research Online to be in breach of UK law, please notify us by emailing [eprints@whiterose.ac.uk](mailto:eprints@whiterose.ac.uk) including the URL of the record and the reason for the withdrawal request.



[eprints@whiterose.ac.uk](mailto:eprints@whiterose.ac.uk)  
<https://eprints.whiterose.ac.uk/>

## SUPPLEMENTARY MATERIAL

# Liquid Hot Water Pretreatment and Enzymatic Hydrolysis as a Valorization Route of Italian Green Pepper Waste to Delivery Free Sugars

M.A. Martín-Lara <sup>1,\*</sup>, L. Chica-Redecillas <sup>1</sup>, A. Pérez <sup>1</sup>, G. Blázquez <sup>1</sup>, G. Garcia-Garcia <sup>2</sup> and M. Calero <sup>1</sup>

<sup>1</sup> Chemical Engineering Department. Faculty of Sciences. University of Granada. Avda. Fuentenueva, s/n, 18071 Granada (Spain)

<sup>2</sup> Department of Chemical and Biological Engineering. The University of Sheffield. Sir Robert Hadfield Building, Sheffield, S1 3JD (UK)

\* Correspondence: marianml@ugr.es; Tel.: +34 958240445 (M.A.M.-L.)

Tables S1, S2, S3, S4, S5 and S6 apply a multiple comparison procedure to determine which means are significantly different from which others. Although there are several multiple comparison procedures, the Fisher's least significant difference (LSD) procedure has been chosen in this work. In Tables S1, S2 and S3, within each column, the levels containing X's form a group of means within which there are no statistically significant differences. With this method, there is a 5.0% risk of calling each pair of means significantly different when the actual difference equals 0. Tables S4, S5 and S6 show the estimated difference between each pair of means. An asterisk has been placed to indicate that these pairs show statistically significant differences at the 95.0% confidence level.

**Table 1.** Multiple range tests for glucose % by temperature, time and pre-treatment (Method 95.0 percent LSD).

		Count	LS Mean	LS Sigma	Homogeneous Groups	
Glucose, %	Temperature	No pre-treatment	3	20.3	6.09899	X
		150 °C	6	22.53	4.31264	X
		165 °C	6	35.2967	4.31264	XX
		180 °C	6	47.79	4.31264	X
	Time	No pre-treatment	3	20.3	6.26152	X
		10 min	9	25.5033	3.61509	X
		40 min	9	44.9067	3.61509	X
		150 °C, 10 min	3	17.2	0.4693	X
	Pre-treatment	No pre-treatment	3	20.3	0.4693	X
		165 °C, 10 min	3	24.75	0.4693	X
		150 °C, 40 min	3	27.86	0.4693	X
		180 °C, 10 min	3	34.56	0.4693	X
		165 °C, 40 min	3	45.84	0.4693	X
		180 °C, 40 min	3	61.02	0.4693	X

**Table S1.** Multiple range tests for xylose % and phenolic compounds concentration, mg/L by temperature, time and pre-treatment (Method 95.0 percent LSD).

		Count	LS Mean	LS Sigma	Homogeneous Groups	
Xylose, %	Temperature	No pre-treatment	3	8.58	2.57651	X
		150 °C	6	11.27	1.82187	XX
		165 °C	6	15.96	1.82187	XX
		180 °C	6	19.88	1.82187	X
	Time	No pre-treatment	3	8.58	2.25465	X
		10 min	9	11.71	1.30172	X
		40 min	9	19.6967	1.30172	X
	Pre-treatment	No pre-treatment	3	8.58	0.365481	X
		150 °C, 10 min	3	8.6	0.365481	X
		165 °C, 10 min	3	12.89	0.365481	X
		180 °C, 10 min	3	13.64	0.365481	X
		150 °C, 40 min	3	13.94	0.365481	X
165 °C, 40 min		3	19.03	0.365481	X	
		180 °C, 40 min	3	26.12	0.365481	X

**Table S3.** Multiple range tests for phenolic compounds concentration, mg/L by temperature, time and pre-treatment (Method 95.0 percent LSD).

		Count	LS Mean	LS Sigma	Homogeneous Groups	
Phenolic compound concentration, mg/L	Temperature	150 °C	6	76.3	1.35515	X
		180 °C	6	77.97	1.35515	X
		165 °C	6	80.085	1.35515	X
	Time	No pre-treatment	3	605.57	1.91647	X
		10 min	9	75.8767	0.929761	X
		40 min	9	80.36	0.929761	X
	Pre-treatment	No pre-treatment	3	605.57	1.61039	X
		180 °C, 40 min	3	69.12	1.25141	X
		150 °C, 10 min	3	72.24	1.25141	XX
		180 °C, 10 min	3	75.58	1.25141	XX
		165 °C, 40 min	3	77.44	1.25141	XX
		165 °C, 10 min	3	79.81	1.25141	X
		150 °C, 40 min	3	80.36	1.25141	X
		No pre-treatment	3	605.57	1.25141	X

**Table S4.** Contrasts for glucose % by temperature, time and pre-treatment (Method 95.0 percent LSD).

	Contrast	Sig.	Difference	+/- Limits	
Glucose, %	No pre-treatment – 150 °C		-2.23	15.7597	
	No pre-treatment – 165 °C		-14.995	15.7597	
	Temperature	No pre-treatment – 180 °C	*	-27.49	15.7597
		150 °C – 165 °C		-12.7667	12.8678
		150 °C – 180 °C	*	-25.26	12.8678
		165 °C – 180 °C		-12.4933	12.8678
	Time	No pre-treatment – 10 min		-5.20333	15.1901
		No pre-treatment – 40 min	*	-24.6067	15.1901
		10 min – 40 min	*	-19.4044	10.741
	Pre-treatment	No pre-treatment – 150 °C, 10 min	*	3.1	1.42348
		No pre-treatment – 150 °C, 40 min	*	-7.56	1.42348
		No pre-treatment – 165 °C, 10 min	*	-4.45	1.42348
		No pre-treatment – 165 °C, 40 min	*	-25.54	1.42348
		No pre-treatment – 180 °C, 10 min	*	-14.26	1.42348
		No pre-treatment – 180 °C, 40 min	*	-40.72	1.42348
		150 °C, 10 min – 150 °C, 40 min	*	-10.66	1.42348
		150 °C, 10 min – 165 °C, 10 min	*	-7.55	1.42348
		150 °C, 10 min – 165 °C, 40 min	*	-28.64	1.42348
		150 °C, 10 min – 180 °C, 10 min	*	-17.36	1.42348
		150 °C, 10 min – 180 °C, 40 min	*	-43.82	1.42348
		150 °C, 40 min – 165 °C, 10 min	*	3.11	1.42348
		150 °C, 40 min – 165 °C, 40 min	*	-17.98	1.42348
		150 °C, 40 min – 180 °C, 10 min	*	-6.7	1.42348
		150 °C, 40 min – 180 °C, 40 min	*	-33.16	1.42348
		165 °C, 10 min – 165 °C, 40 min	*	-21.09	1.42348
		165 °C, 10 min – 180 °C, 10 min	*	-9.81	1.42348
		165 °C, 10 min – 180 °C, 40 min	*	-36.27	1.42348
		165 °C, 40 min – 180 °C, 10 min	*	11.28	1.42348
165 °C, 40 min – 180 °C, 40 min		*	-15.18	1.42348	
180 °C, 10 min – 180 °C, 40 min	*	-26.46	1.42348		

**Table S5.** Contrasts for xylose % by temperature, time and pre-treatment (Method 95.0 percent LSD).

	Contrast	Sig.	Difference	+/- Limits	
Xylose, %	No pre-treatment – 150 °C		-2.69	6.65768	
	No pre-treatment – 165 °C	*	-7.38	6.65768	
	Temperature	No pre-treatment – 180 °C	*	-11.3	6.65768
		150 °C – 165 °C		-4.69	5.43597
		150 °C – 180 °C	*	-8.61	5.43597
		165 °C – 180 °C		-3.92	5.43597
	Time	No pre-treatment – 10 min		-3.13	5.46966
		No pre-treatment – 40 min	*	-11.1167	5.46966
		10 min – 40 min	*	-7.98667	3.86763
	Pre-treatment	No pre-treatment – 150 °C, 10 min		-0.02	1.10857
		No pre-treatment – 150 °C, 40 min	*	-5.36	1.10857
		No pre-treatment – 165 °C, 10 min	*	-4.31	1.10857
		No pre-treatment – 165 °C, 40 min	*	-10.45	1.10857
		No pre-treatment – 180 °C, 10 min	*	-5.06	1.10857
		No pre-treatment – 180 °C, 40 min	*	-17.54	1.10857
		150 °C, 10 min – 150 °C, 40 min	*	-5.34	1.10857
		150 °C, 10 min – 165 °C, 10 min	*	-4.29	1.10857

150 °C, 10 min – 165 °C, 40 min	*	-10.43	1.10857
150 °C, 10 min – 180 °C, 10 min	*	-5.04	1.10857
150 °C, 10 min – 180 °C, 40 min	*	-17.52	1.10857
150 °C, 40 min – 165 °C, 10 min		1.05	1.10857
150 °C, 40 min – 165 °C, 40 min	*	-5.09	1.10857
150 °C, 40 min – 180 °C, 10 min		0.3	1.10857
150 °C, 40 min – 180 °C, 40 min	*	-12.18	1.10857
165 °C, 10 min – 165 °C, 40 min	*	-6.14	1.10857
165 °C, 10 min – 180 °C, 10 min		-0.75	1.10857
165 °C, 10 min – 180 °C, 40 min	*	-13.23	1.10857
165 °C, 40 min – 180 °C, 10 min	*	5.39	1.10857
165 °C, 40 min – 180 °C, 40 min	*	-7.09	1.10857
180 °C, 10 min – 180 °C, 40 min	*	-12.48	1.10857

**Table S6.** Contrasts for phenolic compounds concentration, mg/L by temperature, time and pre-treatment (Method 95.0 percent LSD).

	Contrast	Sig.	Difference	+/- Limits
Phenolic compounds concentration, mg/L	No pre-treatment – 150 °C	*	529.27	4.95215
	No pre-treatment – 165 °C	*	525.485	4.95215
	No pre-treatment – 180 °C	*	527.6	4.95215
	Temperature			
	150 °C – 165 °C		-3.785	4.04341
	150 °C – 180 °C		-1.67	4.04341
	165 °C – 180 °C		2.115	4.04341
	Time			
	No pre-treatment – 10 min	*	529.693	3.90672
	No pre-treatment – 40 min	*	525.21	3.90672
	10 min – 40 min	*	-4.48333	2.76247
	No pre-treatment – 150 °C, 10 min	*	533.33	3.79576
	No pre-treatment – 150 °C, 40 min	*	525.21	3.79576
	No pre-treatment – 165 °C, 10 min	*	525.76	3.79576
	No pre-treatment – 165 °C, 40 min	*	528.13	3.79576
	No pre-treatment – 180 °C, 10 min	*	529.99	3.79576
	No pre-treatment – 180 °C, 40 min	*	536.45	3.79576
	Pre-treatment			
	150 °C, 10 min – 150 °C, 40 min	*	-8.12	3.79576
	150 °C, 10 min – 165 °C, 10 min	*	-7.57	3.79576
150 °C, 10 min – 165 °C, 40 min	*	-5.2	3.79576	
150 °C, 10 min – 180 °C, 10 min		-3.34	3.79576	
150 °C, 10 min – 180 °C, 40 min		3.12	3.79576	
150 °C, 40 min – 165 °C, 10 min		0.55	3.79576	
150 °C, 40 min – 165 °C, 40 min		2.92	3.79576	
150 °C, 40 min – 180 °C, 10 min	*	4.78	3.79576	
150 °C, 40 min – 180 °C, 40 min	*	11.24	3.79576	
165 °C, 10 min – 165 °C, 40 min		2.37	3.79576	
165 °C, 10 min – 180 °C, 10 min	*	4.23	3.79576	
165 °C, 10 min – 180 °C, 40 min	*	10.69	3.79576	
165 °C, 40 min – 180 °C, 10 min		1.86	3.79576	
165 °C, 40 min – 180 °C, 40 min	*	8.32	3.79576	
180 °C, 10 min – 180 °C, 40 min	*	6.46	3.79576	