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Tensile response and fracturing process in moderate and high plasticity clays

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1 **TENSILE RESPONSE AND FRACTURING PROCESS IN MODERATE**
2 **AND HIGH PLASTICITY CLAYS**

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21 **ABSTRACT**

22 Sinkholes in clay soils can be considered as the collapse of a soil layer previously bridging a
23 void. Here, flexural deformation in the clay drives the formation of tensile cracks from the
24 lowest surface of the layer and the consequent soil collapse is from crack propagation.
25 Considering a simplified model of the sinkhole geometry, this paper aims to describe the tensile
26 and fracture behaviour of clay soils with different plasticity indices. Speswhite kaolin, London
27 and Durham clays were tested using direct tensile and bending tests. Moderate and high
28 plasticity clays showed a nonlinear fracture response with increasing moisture content, while
29 low plasticity clays demonstrated a linear response. Bending tests confirmed the importance of
30 the moisture content while the plasticity index confirmed the difference in ductile or fragile
31 collapse for fracture propagation. To assess the results, Elasto-Plastic Fracture Mechanics
32 (EPFM) theory was applied to clays with appropriate modifications. The analysis demonstrated
33 that EPFM theory provides a good baseline for predicting tensile fracture behaviour in clay
34 soils which can be extended in future research.

35

36

37 **Key words**

38 Clay, tensile, fracture, moisture content, strength, sinkholes

39

40 1. INTRODUCTION

41 Sinkholes are caused by the collapse of the ground into underlying cavities created by karst
42 terrain or former mine workings and are a common hazard in many countries (Waltham et al.
43 2005). The UK is particularly affected by sinkholes, which have increased in the last 20 years
44 due to increasingly severe wet and dry periods (British Geological Survey 2013). Commonly
45 the surface material is cohesive in nature, hence its ability to bridge the cavity below, but this
46 can lead to sudden catastrophic collapses. Therefore, predictive methods are urgently needed
47 to assess the likelihood of sinkholes.

48 Geotechnical investigations are not usually carried out after the events, as sinkholes are
49 believed to be not important anymore. However, the geotechnical characterisation of the soil
50 overlying the rock cavity is important to understand how a sinkhole forms. Limited research
51 has been conducted on sinkhole formation, in most of the cases with a focus on sandy material
52 behaviour (Abdulla and Goodings 1996; Bronkhorst and Jacobsz 2014). It is clear that more
53 work is required on clayey materials due to their ability to be temporarily stable before collapse.
54 It is reasonable to hypothesise that tensile cracks can develop along the basal edge of the layer
55 of the soil cover that is bending, as tensile forces determine stresses that exceed the tensile
56 strength of the clay. Therefore, the propensity for crack formation influences the collapse point
57 and the formation of a sinkhole. The work described in this paper aimed to study the behaviour
58 of clays with different plasticity index in tensile and bending conditions in order to demonstrate
59 the relationship between the fracture mechanism and the variation of moisture content. The
60 study presented might be considered as a starting point for the research on the behaviour of
61 clay soils overlying underground cavities.

62 The fracture mechanics theory, already established in metallurgy, is used to understand how
63 tensile fractures form and lead to sinkholes. Specifically, the elasto-plastic fracture mechanics
64 (EPFM) approach has been adapted from metals to be applicable to clays. Fracture mechanics

65 approaches the formation of cracks based on specific material properties in the process zone
66 immediate to the crack notch, rather than solely on the bulk tensile resistance of the material.
67 Given the difficulty of predicting the bulk tensile resistance of clays, using fracture mechanics
68 may provide a novel approach for assessing failure mechanisms in fine grained soils.

69

70 **2. PREVIOUS WORK**

71 The term sinkhole is used to identify a site where the ground is sinking into a void (Waltham
72 et al., 2005; Donnelly, 2008). The term spans different processes of formation which are
73 represented by different types of sinkholes (solution, collapse, dropout, buried, caprock and
74 suffusion sinkholes). However, only one type of sinkhole forms rapidly in clayey soils
75 producing the most catastrophic effects and it is named “dropout sinkhole”. The dropout type
76 of sinkhole takes place where an underground void (caused by water dissolution of soluble
77 rock or former mine workings for example) is overlain by a layer of cohesive soil and the
78 presence of a void leads to sagging bending in the overlying clay. It has been hypothesised that
79 such flexural deformation of the clay layer causes cracks to form in the basal chord of the clay
80 and the consequent dropout of part of the zone into the cavity below, leaving the remaining
81 clay layer in an arch configuration. With further water percolation, the arch increases in size,
82 bending to its maximum loading capacity and then fails due to the propagation of fractures.
83 This leads to the outright collapse of the clay layer creating a void at the surface (Figure 1).
84 Sinkhole cavities are usually spherical or funnel-shaped and form a circle hole at the ground
85 level. For this study, a sinkhole was hypothesised to form in a continuous clay layer simplified
86 as a beam spanning the entire cavity, with fully-fixed ends to represent the continuous nature
87 of the clay layer (Figure 2). The model adopted allowed to simplify the clay layer in the
88 simplest manner omitting the study of the arch formation and progressive failure of in the clay
89 layer. The study is applicable to sinkholes formed in shallow clay layers.

90 In order to span the void, the clay deforms developing tensile stresses in the central section that
91 drive crack formation which is hypothesised to have a key role in the sinkhole formation.
92 Tensile cracks emanate from the bottom edge where the ultimate tensile strength is exceeded
93 while mixed mode cracks appear at the fixed beam extremities due to the presence of moment
94 and shear. In this study, a simpler mechanical model than the fully-fixed ended beam is
95 adopted. The clay layer is simplified as a simply supported beam in which only tensile cracks
96 appear due to the importance of the central section in the hypothesised sinkhole collapse
97 mechanism.

98 Cracking behaviour is controlled by the mechanical parameter tensile strength which in
99 metallurgy is governed by the metal's crystalline structure. In clays it is reasonable to suggest
100 that tensile strength is predominantly influenced by moisture content, plasticity index and
101 compaction. Ajaz & Parry (1975) and Stirling et al. (2015) showed that the main difference in
102 tensile behaviour is caused by variations in moisture content. An increase of moisture content
103 determined a decrease of tensile strength and an increase of the tensile strain. Later, Tang et al.
104 (2015) showed that compaction density has an important role in the determination of tensile
105 strength, which increases with increasing dry densities.

106 Where tensile strength and fracture processes have been previously studied, a range of
107 approaches have been used due to the lack of a standard method.

108 Wang et al. (2007a) and Amarasiri et al. (2011) studied the tensile behaviour of clays, applying
109 the concepts of the linear elastic fracture mechanics (LEFM). Experiments showed a linear-
110 elastic behaviour, with tensile strength and fracture toughness reducing with increasing
111 moisture content. The soils cracked in a brittle manner even if they were in a wet condition
112 with a moisture content higher than the optimum moisture content. However, the results from
113 Amarasiri et al. (2011) showed samples still failed in a brittle manner but the measured fracture
114 toughness had a high value, suggesting ductile fractures. They also found that a dry clay

115 deformed more than a wet clay. Overall, their results demonstrated that clay samples did not
116 behave in a linear elastic manner and therefore the application of a linear elastic analysis was
117 unrealistic, especially for wet clays.

118 Hallett and Newson (2001, 2005) instead used the elasto-plastic fracture mechanics (EPFM) to
119 study the fracture behaviour of mixtures of kaolinite and silica sand. The use of the EPFM was
120 justified by the nonlinear response of the beams in bending. Hallett and Newson (2001, 2005)
121 used the parameter crack tip opening angle (CTOA) to characterise the initial notch opening in
122 deforming soft soils. They showed that the CTOA decreased with the reduction of the plasticity
123 index, which was controlled by adding sand with the clay mixture. But the CTOA was not used
124 in other research on clay behaviour, questioning the utility of CTOA as being a unified
125 approach to characterise the mechanism of crack propagation.

126 Due to the uncertainties on a reliable method to apply for studying fractures in clay, we can
127 look towards the Elastic-Plastic Fracture Mechanics (EPFM) widely applied to metals.
128 Standard testing procedures and methods to determine the fracture toughness can be found in
129 the ASTM E1820-15 (2015), where standard geometry and formulas are used to determine the
130 fracture toughness J_{IC} and the crack tip opening displacement CTOD. These two properties
131 may be able to represent a clay's fracture behaviour in a more unifying manner than seen
132 previously.

133

134 **3. METHOD**

135 ***MATERIALS***

136 Three different clays of different plasticity index (PI) were used in the tests: Speswhite kaolin,
137 London clay and Durham clay. All clays were reconstituted before testing. Figure 3 reports
138 typical particle size distributions found by Murillo et al. (2013), Toll et al. (2012) and Gasparre
139 (2005). The clay properties are listed in Table 1. The Atterberg limits for kaolin, Durham and

140 London clays were calculated as part of the investigation. The activity of the clays was
141 calculated using the clay fraction of the typical particle size distributions shown in Figure 3.
142 Kaolin and Durham clays had an activity lower than 0.75, which classified both the clays as
143 inactive. London clay had an activity ranging from 0.58 to 0.99 and it was classified
144 respectively inactive or normal clay. The optimum moisture content ω_{OMC} was calculated for
145 kaolin clay through the compaction test (BS 1377:1990 Part 4). The ω_{OMC} of Durham and
146 London clays was determined from the literature (Glendinning et al., 2014; Sivakumar et al.,
147 2015; Mavroulidou et al., 2013). The Durham clay was composed of various amounts of
148 illite/smectite, chlorite/smectite, illite and kaolinite (Glendinning et al., 2014). The main
149 minerals that composed the London clay were poorly crystalline kaolinite, illite, chlorite,
150 smectite and montmorillonite (Gasparre, 2005).

151

152 ***SAMPLE PREPARATION***

153 All three clays were obtained by the consolidation of clay slurry mixed to 1.2 times the liquid
154 limit, ratio lower than the typical 2 times the liquid limit. The low ratio adopted was based on
155 the need to obtain samples' heights higher than 100 mm at the end of the consolidation process.
156 A double height ($h=250$ mm), 250 mm diameter Rowe cell was used to bring the vertical
157 pressure to 200 kPa in incremental loading stages. 110-130 mm-high clay samples were
158 obtained at the end of the consolidation process. Small beam samples were cut from the
159 consolidated clay blocks and then oven dried to obtain a range of different moisture contents.
160 The samples were dried for 0, 30, 90, 150 minutes in a 40 °C oven. A thorough analysis of the
161 moisture content distribution within a test beam sample for each drying condition demonstrated
162 a constant moisture content at all points in the cross section and along the beam length. An
163 average of 10 samples for each clay was used in the direct tensile tests, with 2 samples for
164 every moisture content. An average of 30 samples for kaolin and Durham clays were studied

165 in bending, with 2 samples per moisture content. Fewer samples were performed using London
166 clay due to the small volume of material available.

167

168 **SETUP**

169 The tensile behaviour was tested using direct tensile and beam bending experiments. The
170 methodology was adapted from standard metal testing to demonstrate its applicability on soils.

171 For the direct tensile experiments, an AGS-X Shimadzu loading frame with a mobile brace
172 moving upwards was used (see Fig. 4a). According to the ASTM E8/E8M-15a (2015) standard
173 about tensile tests on metallic materials and the tensile tests performed by Tschebotarioff et al.

174 (1953) and Lakshmikantha et al. (2008), samples were cut from the clay blocks using a wire
175 cutter and a preformed template. Samples were shaped as a dog bone, measuring 70 mm (L) in
176 length (Fig. 5a). The extremities of the samples had a squared cross-section and dimensions of

177 25x20 mm (BxW), while the central part where the crack formed measured 5x20 mm in cross-
178 section (B_0 xW). The samples were glued to the top and bottom supports using epoxy resin. To

179 avoid the detachment of the sample from the supports, the epoxy resin covered both the large
180 extremities of the samples. A smaller central area with a constant section causes tensile cracks
181 to form in this region where the stress was constant. Samples were pulled apart at a strain rate
182 of 1 mm/min until rupture.

183 Bending tests were performed using the same equipment but with the mobile brace moving
184 downwards (see Fig. 4b). Square-section beams of dimensions equal to 20x20x100 mm

185 (BxWxL) were positioned on the base supports using two rollers placed at a distance of 80 mm
186 (S_p) from each other (see Fig 5b). An initial notch of 10 mm (a_0) was cut using a wire cutter in

187 the bottom edge of the middle section of the beam to facilitate the formation of mode I (tensile)
188 cracks. The geometry was chosen based on the geometry adopted in previous bending tests

189 (Amarasiri et al. 2011; Hallett and Newson 2001, 2005) which was taken from the typical

190 geometry used in metal bending tests. The geometry suggested in ASTM E1820-15 (2015) uses
 191 the ratios $L=4-5W$, $W=2B$ and $a=1/2-1/3W$, where L is the beam length, W the beam height, B
 192 the beam width and a the length of the initial notch. The difference between metal and soil
 193 beams consisted in the measure of the beam's width B , which in soil was chosen to be equal to
 194 the beam's height $B=W$ and not as $B=0.5W$ to prevent the clay deforming on the roller supports.
 195 Hallett and Newson (2001, 2005) placed two rigid supports under the two specimen's halves.
 196 The beam was sustained by two glass slides that were free to move on the rollers. Beams
 197 supports were not used in this investigation because they were considered elements of
 198 resistance to the load application. Without them, specimens were affected by the gravity force.
 199 However, the setup was considered more similar to a real in-situ problem. A point load was
 200 then indirectly applied at the top of the middle section of the beam imposing a constant strain
 201 rate of 1 mm/min. The same strain rate was used for direct tensile and bending tests.

202 4. RESULTS

203 The load and displacement experiment data were converted into stress and strain. For the direct
 204 tensile tests, the conversion from load-displacement to stress-strain graphs was obtained
 205 dividing the applied load P by the initial cross-sectional area A_0 of the sample:

$$206 \quad \sigma_t = \frac{P}{A_0} \quad (1)$$

207 The use of the initial cross-sectional area assumed there was no significant necking effect
 208 during loading, as was observed during testing. Because the epoxy resin covered both the large
 209 extremities, those were considered as part of the rigid supports. Therefore, the strain was
 210 calculated as the ratio of the length increment over the original length of the section with a
 211 constant area

$$212 \quad \varepsilon = \frac{\Delta L}{l_0} \quad (2)$$

213 where ΔL is the length increment and l_0 is the original length of the sample section with a
 214 constant area.

215 Despite the nonlinear behaviour shown during bending tests, the load was converted into global
 216 stress considering linear elastic conditions. De Saint Venant formulas were used on the net
 217 section of the bending beams in order to calculate a first approximation of the tensile stress at
 218 the crack tip (Figure 6):

$$219 \quad \sigma_t = \frac{M}{I}y \quad (3)$$

$$220 \quad I = \frac{1}{12}B(W - a_0)^3 \quad (4)$$

$$221 \quad y = \frac{W - a_0}{2} \quad (5)$$

$$222 \quad M = \frac{PS_p}{4} \quad (6)$$

223 in which σ_t is the tensile stress developed at the bottom edge of the beam, M is the moment
 224 generated from the beam bending, I is the moment of inertia of the cross-sectional area of the
 225 beam, B is the beam width, W is the beam height, a_0 is the initial crack length, P is the load
 226 sustained by the beam and S_p the beam span. The use of De Saint Venant allowed to ignore the
 227 effects caused by the application of a point load on soft clays.

228 Tensile strain was calculated with the formula proposed by Viswanadham et al. (2010). A first
 229 approximation of the tensile strain at the bottom edge of the clay beam was determined using
 230 a linear elastic relationship as:

$$231 \quad \varepsilon = R_{0f}kW \quad (7)$$

232 Where R_{0f} is the neutral layer coefficient, defined as the ratio of the vertical distance of the
 233 neutral layer from the top surface of the beam to the depth of the soil beam, $k=I/R$ is the
 234 curvature of the beam along the centreline. R is the radius of maximum curvature, computed
 235 as follows:

$$236 \quad R = \left(\frac{\Delta}{2} + \frac{L^2}{8\Delta} \right) \quad (8)$$

237 where Δ is the vertical displacement and L is half of the length of the sample.

238 Due to the geometry adopted for testing kaolin, London and Durham clays, $L=S_p/2$. The
239 equation to calculate the radius of curvature was modified as:

$$240 \quad R = \left(\frac{\Delta}{2} + \frac{S_p^2}{32\Delta} \right) \quad (9)$$

241 Typical results in terms of stress and strain obtained from the direct tensile and bending tests
242 are reported respectively in Figure 7 and 8. In the direct tensile tests, samples developed an
243 increasing force with increasing displacement. Once the maximum force was reached, the
244 samples broke in the middle section due to the formation and propagation of tensile cracks.
245 The ultimate tensile strength was defined as the maximum value of stress sustained in a sample
246 before breaking. In bending tests, attainment of the maximum force did not always correspond
247 to crack formation. The different point of crack initiation is visible in Figure 8, in which the
248 stress-strain graphs of three kaolin samples having moisture content equal to $\omega=44.8\%$, 42.1%
249 and 38.8% ($\omega/LL = 0.69, 0.65, 0.60$) are plotted. For samples with a high moisture content
250 the crack propagation was visible only after the peak stress. The kaolin sample with a moisture
251 content of 44.8% showed a visible crack after the peak stress. In samples with a lower moisture
252 content, for example a moisture content of 42.1% , the moment at which the crack formed and
253 propagated corresponded to the point of maximum stress. For samples with the lowest moisture
254 content, the crack formed before the peak stress was reached. Tensile and bending strengths
255 are reported in Figures 9 and 10 in relation to the normalised moisture content. The normalised
256 moisture content was obtained dividing the moisture content of the tested samples by the liquid
257 limit (Table 1). Figures 11 and 12 show the relationship between the strain measured at the
258 maximum stress (tensile and flexural strength) and moisture content. Moisture content was
259 normalised against the liquid limit to highlight the change in behaviour of wet clays.

260 **5. DISCUSSION**

261 ***STRESS-STRAIN BEHAVIOUR***

262 The clay behaviour in tensile conditions was markedly nonlinear, except in the case of Durham
263 clay (Figures 7 and 8). Initially, kaolin and London clay beams deformed following a direct
264 proportional line between stress and strain, suggesting a linear elastic field. Once the yielding
265 stress was reached, the relationship between tensile stress and strain became nonlinear and the
266 clays showed a strain hardening behaviour. This strain hardening continued until the maximum
267 stress was reached. The maximum stress was defined as tensile strength in the direct tensile
268 tests and flexural strength in the bending tests. At this point a tensile crack appeared in the
269 middle section of the samples and it grew with continued deformation. With the proceeding
270 crack growth, samples were unable to sustain the applied load and they collapsed through crack
271 propagation. Durham clay beams followed a nearly linear elastic relationship from the
272 beginning of the test. Samples failed in an almost instantaneous manner after reaching the
273 flexural strength. This response was expected as the Durham clay contains fine and coarse
274 grained particles and had a much lower plasticity index.

275 Moisture content played an important role in the fracturing process. This is linked to the
276 approach used to prepare the samples because the drying process had the effect to increase the
277 clay suction and consequently increase their strength. However, the decrease in degree of
278 saturation and suction was not measured during the tests. In the moisture content range studied
279 ($0.25 \leq \omega/LL \leq 1.00$), decreasing values of tensile strength were measured with increasing
280 moisture content. A steep nonlinear reduction in strength was recorded for normalised moisture
281 contents in the range 0.25-0.60 (Figure 9). Few samples with a normalised moisture content
282 lower than 0.25 were tested and did not allow the definition of a specific trend. For this reason,
283 a general behaviour and fitting line were not developed for the entire range of moisture content
284 studied ($0.10 \leq \omega/LL \leq 1.00$).

285 The maximum values of strength were recorded for moisture contents equal to
286 $0.36LL = 23.40\%$ for kaolin, $0.33LL = 13.76\%$ for Durham clay and $0.30LL = 22.59\%$ for

287 the London clay. The small number of samples with a normalised moisture content lower than
288 0.25 gave a tensile strength lower than that calculated from samples with moisture content
289 around 0.3-0.4 times the liquid limit. Thus, the maximum tensile strength was taken as the
290 maximum value recorded for the set of samples. High values of tensile strength were recorded
291 for London clay samples (>600 kPa) while low tensile strength values were recorded for
292 Durham clay samples (190 kPa). Kaolin showed a maximum tensile strength (350 kPa) in
293 between the values found for London and Durham clays. The data found by Ajaz & Parry
294 (1975), Lakshmikantha et al. (2008), Tang et al. (2015), Stirling et al. (2015) were used to
295 compare the tensile behaviour (Figure 13). In the figure, the moisture contents found in
296 literature were normalised with the optimum moisture content, as the compaction method was
297 used to prepare the samples. The moisture contents of the samples studied in this work were
298 normalised with the liquid limit because they were obtained by consolidation. Looking at the
299 literature data, the clays showed a similar behaviour when the moisture content ratio ω/ω_{OMC}
300 was higher than 1.2, where the samples were considered wet. The similar response was visible
301 in the results found by Ajaz & Parry (1975), Tang et al. (2015) and Stirling et al. (2015), while
302 the values of tensile strengths found by Lakshmikantha et al. (2008) were lower than the other
303 strength data. The normalised moisture contents used to study kaolin, London and Durham
304 clays were smaller compared to those found in literature, but the tensile strengths of kaolin,
305 London and Durham clays showed higher values than those found in literature. Only Stirling
306 et al. (2015) tensile strength magnitudes can be compared with the tensile strength obtained in
307 the direct tensile tests on kaolin, London and Durham clays.

308 Figure 10 shows the results from the bending tests. Like the tensile strength, the flexural
309 strength shows a decreasing trend when the moisture content is increased. The results showed
310 some scatter related to the drying process that kaolin, Durham and London clays were affected
311 during the tests. The gravity force and a possible initial deflection of the central area of the

312 samples could have influenced the results. Both the tensile and flexural strengths are plotted in
313 Figure 14 in relation to the normalised moisture content. The graph shows that the strength of
314 the studied clays was affected by the type of tensile test performed and by the plasticity index
315 of the clay. For both the tests a high or moderate plasticity index corresponded to a high tensile
316 or flexural strength, as it is shown for London and kaolin clay samples. A low plasticity index
317 determined a low tensile or flexural strength as seen in the Figure 14 for Durham clay samples.
318 However, the nonlinear trend of decreasing strength with increasing moisture content is visible
319 and similar in all the three clays. The findings disagree with the behaviour seen in the
320 comparison between the results of the direct tensile tests found in lab tests and in literature
321 (Figure 13). In the graph, the literature data were overlapping for moisture contents higher than
322 1.2 meaning that the plasticity index does not have a particular effect on the tensile behaviour
323 of clays. Differently, the results found for Kaolin, Durham and London clay shows a
324 relationship between the tensile strength and the plasticity index and the data are not
325 overlapping on a single curve. However, two different moisture content normalisations were
326 used to plot the data, as two different methods were used to prepare the samples.

327 Moisture content also affected the ability of the clays to deform (Figures 11 and 12). An
328 increase of moisture content generally determined larger deformations. This behaviour was
329 most markedly observed in kaolin samples, while Durham clay samples did not show variations
330 in deformation during bending tests. London clays had a different behaviour during bending
331 tests because the deformation diminished with the increase of moisture content. Thus, the
332 London clay deformed less than the moderate plasticity kaolin clay. This pattern of strain
333 behaviour could be seen during both the tensile and bending tests.

334

335 ***FRACTURE ANALYSIS IN WET BENDING BEAMS OF MODERATE/HIGH***
336 ***PLASTICITY***

337 Durham clay has a low plasticity index and therefore behaved in an almost elastic manner for
338 the moisture contents $\omega=17.0-26.6\%$ ($\omega/LL=0.41-0.64$, Fig. 8) analysed. According to the
339 linear elastic fracture mechanics (Janssen, 2002) the plastic zone around the notch tip is so
340 small that it can be considered to not affect the material behaviour. The crack developed
341 instantaneously through the beam thickness leading to an essentially instantaneous failure. Due
342 to the low plasticity of the Durham clay, specimens behaved elastically with an instantaneous
343 crack appearance and failure. For that, the fracture behaviour of the Durham clay was not
344 studied.

345 As the graphs in Figures 8 and 12 show, plastic clays sustained different amounts of bending
346 deformation before collapsing, with the nonlinear response of London and kaolin clays
347 exhibiting larger deformations compared to the equivalent Durham clay. But London clay
348 deformed less than the kaolin beams, despite the plasticity index of the London clay being
349 higher than that of kaolin clay. Additionally, the crack propagation in London clay was faster
350 than in kaolin clay. The crack propagation in kaolin samples was slower and often in finite
351 increments rather than a smooth progression. This allowed the kaolin samples to sustain more
352 strain before collapse. The difference in crack propagation is seen in Figure 15, where the crack
353 extension is plotted against the vertical displacement of the beams' middle section. The data
354 plotted in the figure were found from the tests on beams with the highest moisture content ratio
355 ($\omega/LL=0.67$ for kaolin and $\omega/LL=0.66$ for London clay). The crack propagation of other two
356 beams of kaolin and London clays are also plotted in the graph. For $\omega/LL=0.67$, kaolin beams
357 reached a displacement of 2 mm before crack initiation. Then, a slow crack growth through
358 finite increments was visible. In the London clay beam ($\omega/LL=0.40$), the crack was not visible
359 until a displacement of 0.4 mm was reached. It then grew quickly in length. The wettest sample
360 of London clay had the same behaviour, but the crack initiated at higher applied vertical
361 displacement.

362 The tensile crack developed in two different manners in kaolin and London clays due to the
363 different effects of strain hardening. In kaolin beams, the low yield stress allowed plastic
364 deformation to occur at the tip of the notch until the ultimate tensile strength was exceeded
365 (Figure 16). This response demonstrates that the clay beam could not crack while it was
366 undergoing plastic flow with a stress lower than the ultimate tensile strength. Once the tensile
367 strength was reached, a crack initiated and started to grow in the area where plastic deformation
368 occurred. The crack growth was slow as only a small elastic energy was accumulated before
369 reaching the yield stress. As the test proceeded, the load increased so that a larger volume of
370 clay underwent plastic deformation caused by an applied stress greater than the ultimate tensile
371 strength. This caused further crack growth until the beam was unable to sustain the applied
372 load.

373 The opposite behaviour was seen in the more plastic London clay (Figure 17). A high yield
374 stress and a small amount of plastic flow resulted in a different crack growth response. Due to
375 the high yield stress, only a small volume of soil around the notch tip underwent plastic
376 deformation. When the ultimate tensile strength was exceeded at the notch tip, the crack
377 developed almost instantaneously as the clay surrounding the notch tip was still in an elastic
378 condition and a high elastic energy was accumulated before reaching the yielding stress.

379 The strain difference between the clays was predominantly observed at the end of the bending
380 tests, when assessing the sample notch. In kaolin beams the notch passed from a sharp shape
381 to a less defined (blunted) shape in which the notch mouth faces separated and rotated from
382 each other. Once the blunted notch reached a limit value of deformation, a crack developed
383 from one of the notch corners and grew into the beam thickness. London clay samples
384 demonstrated a much sharper fracture with less blunting at the notch tip. This difference is
385 illustrated in Figure 18.

386

387 ***FRACTURE TOUGHNESS IN WET BENDING BEAMS OF MODERATE/HIGH***
388 ***PLASTICITY***

389 The difference in bending behaviour between kaolin and London clays can be studied using
390 the EPFM to determine the fracture toughness of the two clays. In fracture mechanics, the J-
391 integral represents the energy necessary to create a unit area of new crack surface (or energy
392 release rate) in the nonlinear case. Using the energy approach formulated by Rice (1968), the
393 J-integral can be calculated as a path-independent line integral equal to the reduction of
394 potential energy per increment of crack extension. This means that J can be seen as a measure
395 of the intensity of stress and strain at the tip of the notch and crack (Janssen et al. 2002). Thus,
396 the critical value is indicated as J_{IC} and represents the fracture toughness that would be
397 considered in LEFM analysis. The fracture toughness J_{IC} gives an indication of the expected
398 ductility during loading.

399 For soils there is not a specific method for the determination of the J-integral, so the procedure
400 in ASTM E1820-15 (2015) was used. The standard calculates the J-integral as a sum of an
401 elastic and a plastic component. The elastic component includes the fracture toughness for the
402 linear elastic case, while the plastic component depends on the area under the force-
403 displacement graph and the beam's thickness. Once the J-integral is calculated at different
404 stages of the test, the critical value is determined. Figure 19 summarises the procedure used to
405 calculate J_{IC} . Some corrections to the method were made to calculate the M parameter
406 necessary to use the equation $J = M\sigma_Y\Delta a_{max}$. For metals the M parameter is constant and fixed
407 with $M=2$. In the soil case, the M parameter was calculated using a similar equation which
408 links the yield stress to the crack tip opening angle via $J = M\sigma_{YS}\delta_t$ and M was determined
409 experimentally as the gradient of the linear approximation curve that fitted the $J - \delta_t$ data, where
410 δ_t is the crack width at the base of the notch. Differently from metals, the M parameter varied
411 with the variation of the moisture content. In Figure 20 the variation of the M parameter in

412 relation to the normalised moisture content is plotted. The data shown in the figure are related
413 to the kaolin samples studied in the fracture analysis.

414 The fracture toughness determined for kaolin and London clays is shown in Figure 21, where
415 it has been related to the moisture content. The fracture analysis was performed using digital
416 images to track the development of the crack on the beam surface. The fracture analysis on
417 Durham clay beams was not possible due to the instantaneous crack propagation and the
418 inability to track the development of the crack tip. However, the range of moisture content used
419 to test the Durham clay bending samples was reported in Figure 21 on the x-axis while on the
420 y-axis the corresponding J_{IC} was considered null, because it was not calculated.

421 Looking at Figure 21 London clay samples had lower values of fracture toughness than kaolin.
422 The results validate the strain hardening behaviour shown in Figure 17, as the low fracture
423 toughness indicates a fragile failure for crack propagation. In addition, the data plotted on the
424 graph shows that the fracture toughness found in London clay dropped steeply when the
425 moisture content increased toward the limit liquid. On the other side, kaolin beams had high
426 values of fracture toughness which were higher than those of London clay. The fracture
427 toughness of kaolin proved that kaolin failed in a more ductile manner during the experiments.
428 A difference in behaviour between the samples of kaolin and London clay is explained
429 considering the formula used to calculate J_{IC} (Janssen 2002):

$$430 \quad J_{IC} = \frac{\eta U_{cr}}{Bb} \quad (10)$$

431 in which η is an empirical constant usually equal to 2, U_{cr} is the area under the load-
432 displacement curve at the onset of the crack extension, B is the sample width and $b=W-a$ is the
433 resistant ligament length. For kaolin samples, the area under the load-displacement curve had
434 a high value thanks to the large displacements developed and remained almost constant with
435 various moisture contents. In London clay, the area under the load-displacement curve varied

436 due to the fact that drier samples sustained more deformation than wetter samples and therefore
437 J_{IC} decreased steeply at high moisture contents.

438 Similarly to the tensile behaviour, the values of fracture toughness calculated for kaolin and
439 London clays did not fall on the same line. In the case of PI=31% (kaolin) and PI=41.8%
440 (London clay), the plasticity index is influencing the fracture toughness. The J-integral results
441 diminished with the increase of moisture content, similarly to what was seen for the tensile and
442 flexural strength. Values of the J-integral plotted in Figure 21 shows both the dependence of
443 the clays to the plasticity index and the moisture content.

444 **6. CONCLUSIONS AND FUTURE WORK SUGGESTIONS**

445 Overall, the paper has shown that the Elasto-Plastic Fracture Mechanic theory can be applied
446 to clay soils in situations prone to tensile failures (e.g. sinkhole formation), and that there is a
447 clear link between moisture content and fracture toughness of clay soils. Given the range of
448 conditions tested, the following conclusions can be made:

- 449 - Tensile behaviour of clay is controlled by the moisture content, showing a non-linear
450 reduction in strength with increasing moisture content. Maximum values of strength are
451 recorded for normalised moisture content of 0.30-0.40.
- 452 - Plasticity index appears to affect tensile and fracturing behaviour of clays. This is
453 visible in particular analysing the fracturing process, where a more plastic clay
454 developed a fragile collapse for fracture propagation. A moderate plasticity clay
455 showed a ductile behaviour and failure for crack propagation.

456 Further work is necessary to refine the application of the ASTM E1820-15 (2015) standard
457 method for assessing fracture toughness when applied to soils. In the studied cases, the fracture
458 toughness determined by applying the ASTM E1820-15 (2015) standard validates the
459 behaviour seen during the tests, even if some coefficients were not modified from the metallic
460 to the soil application.

461 This investigation highlighted the importance of studying fine-grained soils under tensile loads.
462 This area is especially critical for the study of sinkhole formation, in particular for the study of
463 the soil covering underground cavities. Despite the results are not directly applicable to
464 sinkhole events, the results show that moisture content can be used in future to study and even
465 predict sinkholes. For example, following heavy rainfall events, high moisture content clays
466 might be seen as critical and in need of monitoring in areas where the presence of a cavity is
467 known.

468 Many aspects of this investigation can be developed for a better understanding of cracked clays.
469 Different geometries can be considered in the experiments for a better simplification of the
470 sinkhole geometry. Deep beams, thin plates or bending beams with different heights are
471 suggested to be studied to confirm the failure in finite increments. In addition, suction should
472 be measured during direct tensile and bending tests to understand how it affects the cracking
473 process. Refinements to the method used for testing clays and analysing the data are also
474 suggested. For example, the GeoPIV technique is proposed to determine the stress development
475 on the surface of the samples during the tests, as done by Thusyanthan et al., 2007. From the
476 tests performed on kaolin and London clays modifications to the test geometry reported in the
477 ASTM E1820-15 (2015) standard are suggested to consider the soft nature of a clay. Then, the
478 ASTM E1820-15 (2015) method is using various empirical coefficients that are calibrated on
479 the tests results on metals and need to be validated for the soil case. The calculations for the J-
480 integral and the assumptions for the value of the M-coefficient may need to be refined based
481 on information from more clay types and conditions.

482 7. ACKNOWLEDGMENTS

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- 551

552 TABLES

Soil name	LL (%)	PL (%)	PI (%)	Activity	ω_{OMC} (%)
Speswhite kaolin	65.0	34.0	31.0	0.39	34.0
Durham clay	41.7	23.3	18.4	0.50	15.5 ^a
London clay	75.3	33.5	41.8	0.58-0.99	24.5 ^b

Table 1: Geotechnical properties of the three study clays

^aGlendinning et al. (2014)

^bSivakumar et al. (2015), Mavroulidou et al. (2013)

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554 FIGURE CAPTIONS

555 Figure 1: Process of sinkhole formation in a clay layer

556 Figure 2: Mechanical model used to simplify the mechanism of sinkhole formation

557 Figure 3: Typical particle size distribution found for kaolin, Durham and London clays.

558 ^a Particle size distribution taken from Murillo et al. (2013)

559 ^b Particle size distribution taken from Toll et al. (2012)

560 ^c The two dashed lines represent the upper and lower limits of the passing percentages

561 ^d Particle size distribution taken from Gasparre (2005)

562 Figure 4: Tensile (a) and bending (b) samples used for direct tensile and bending tests

563 Figure 5: Samples shape for the direct tensile test (a) and for the bending test (b)

564 Figure 6: Net section in bending beams

565 Figure 7: Example of stress-strain graph obtained from direct tensile tests

566 Figure 8: Example of stress-strain graph obtained from bending tests

567 Figure 9: Tensile strength calculated from direct tensile tests

568 Figure 10: Flexural strength determined from bending tests

569 Figure 11: Strain recorded at the maximum tensile stress in direct tensile tests

570 Figure 12: Strain recorded at the maximum flexural stress in bending tests

571 Figure 13: Tensile strength comparison between the tested clays and literature results. ^a load-
572 controlled tests, ^b strain-controlled tests.

573 Figure 14: Tensile strengths calculated from direct tensile and bending tests

574 Figure 15: Crack growth progression

575 Figure 16: Strain hardening and crack propagation in a kaolin clay sample

576 Figure 17: Strain hardening and crack propagation in a London clay sample

577 Figure 18: Initial notch deformation in London (a) and kaolin (b) samples having respectively
578 $\omega/LL = 0.41$ and $\omega/LL = 0.66$

579 Figure 19: ASTM E1820-15 (2015) process to determine J_{IC}

580 Figure 20: Variation of the M parameter with the moisture content in kaolin samples

581 Figure 21: Variation of fracture toughness J with moisture content

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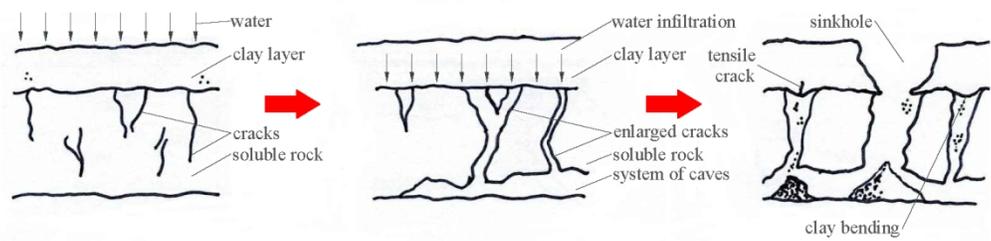


Figure 1: Process of sinkhole formation in a clay layer

209x148mm (193 x 193 DPI)

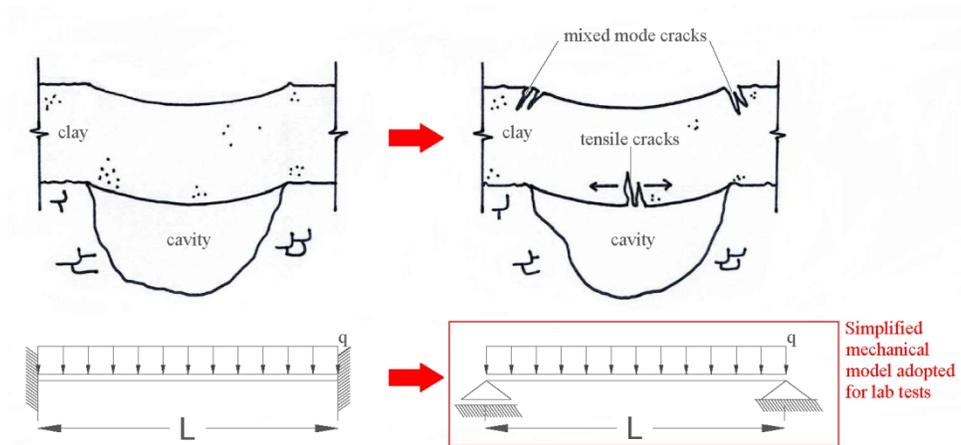


Figure 2: Mechanical model used to simplify the mechanism of sinkhole formation

209x148mm (193 x 193 DPI)

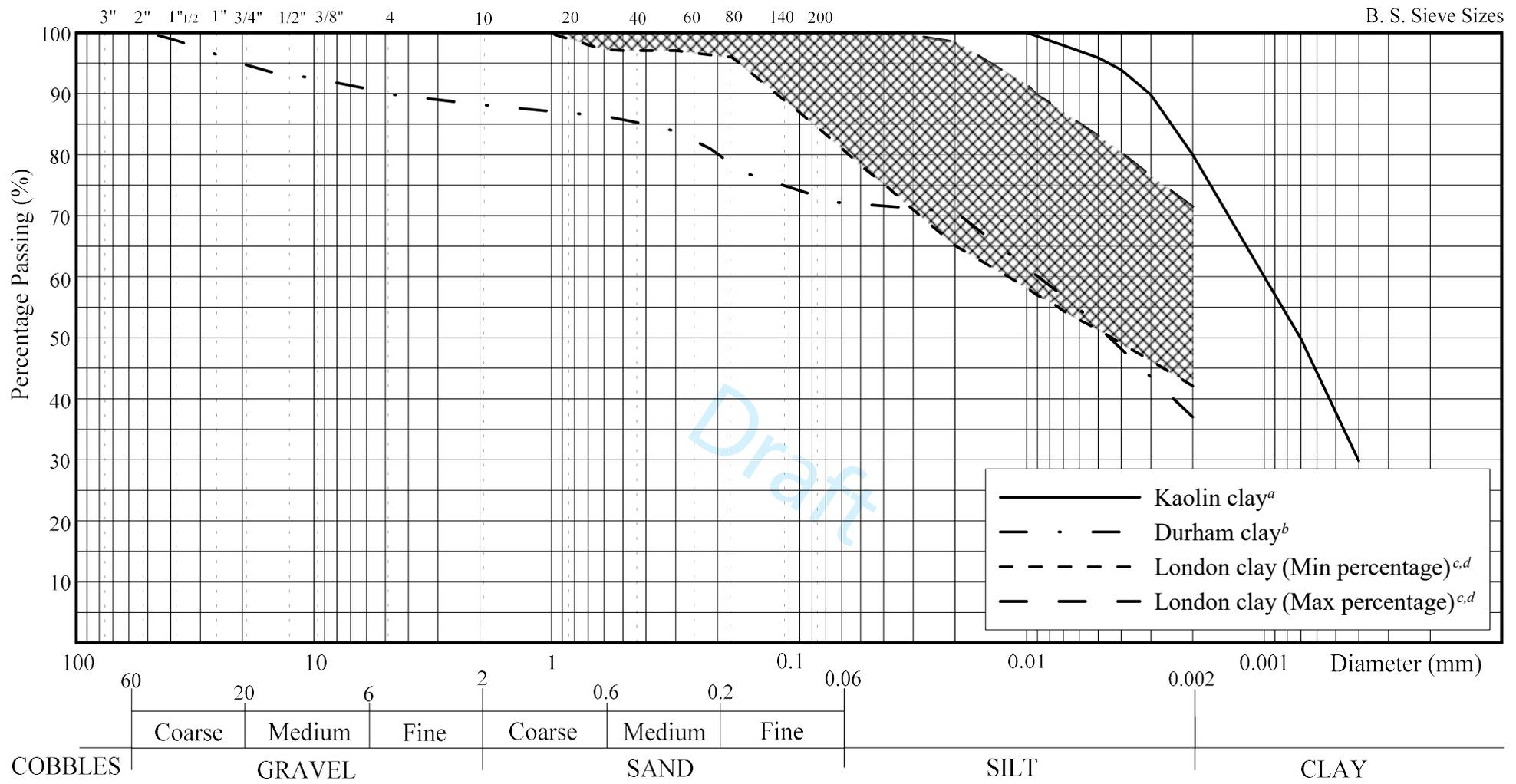


Figure 3: Typical particle size distribution found for kaolin, Durham and London clays.

^aParticle size distribution taken from Murillo et al. (2013)

^bParticle size distribution taken from Toll et al. (2012)

^cThe two dashed lines represent the upper and lower limits of the passing percentages

^dParticle size distribution taken from Gasparre (2005)

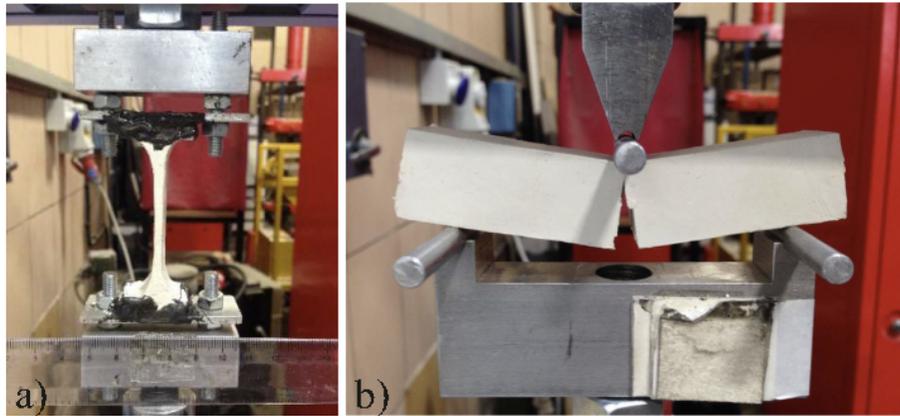


Figure 4: Tensile (a) and bending (b) samples used for direct tensile and bending tests
100x50mm (200 x 200 DPI)

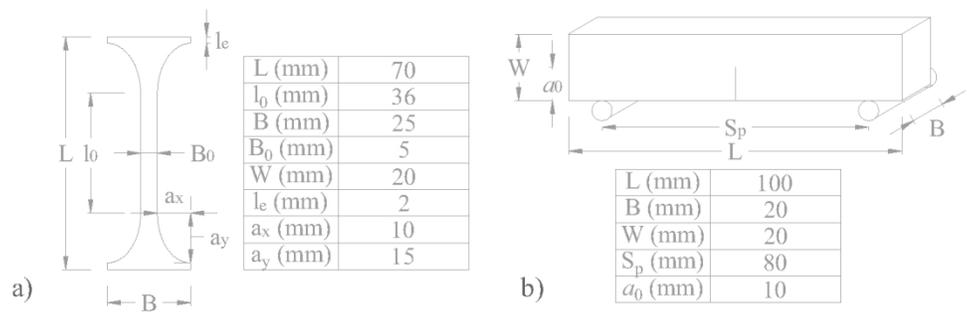


Figure 5: Samples shape for the direct tensile test (a) and for the bending test (b)

199x69mm (200 x 200 DPI)

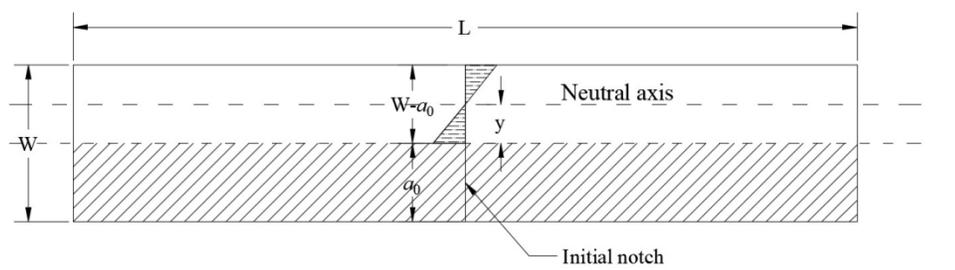


Figure 6: Net section in bending beams

279x215mm (135 x 135 DPI)

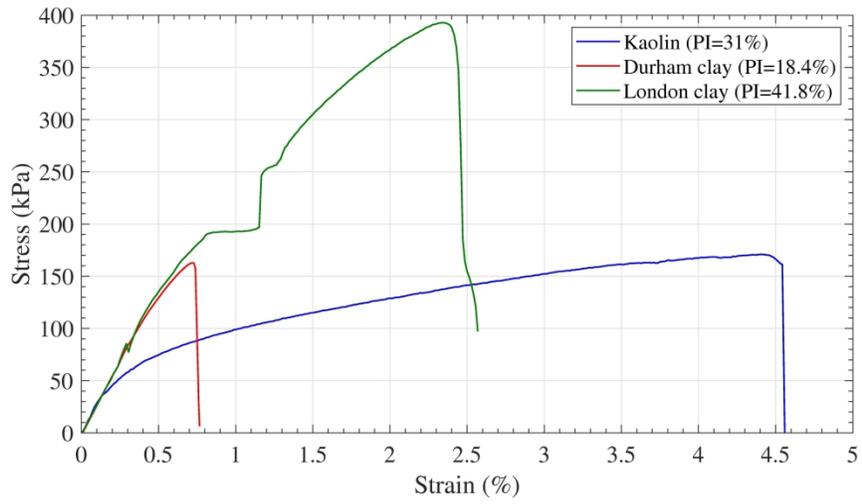


Figure 7: Example of stress-strain graph obtained from direct tensile tests
240x126mm (300 x 300 DPI)

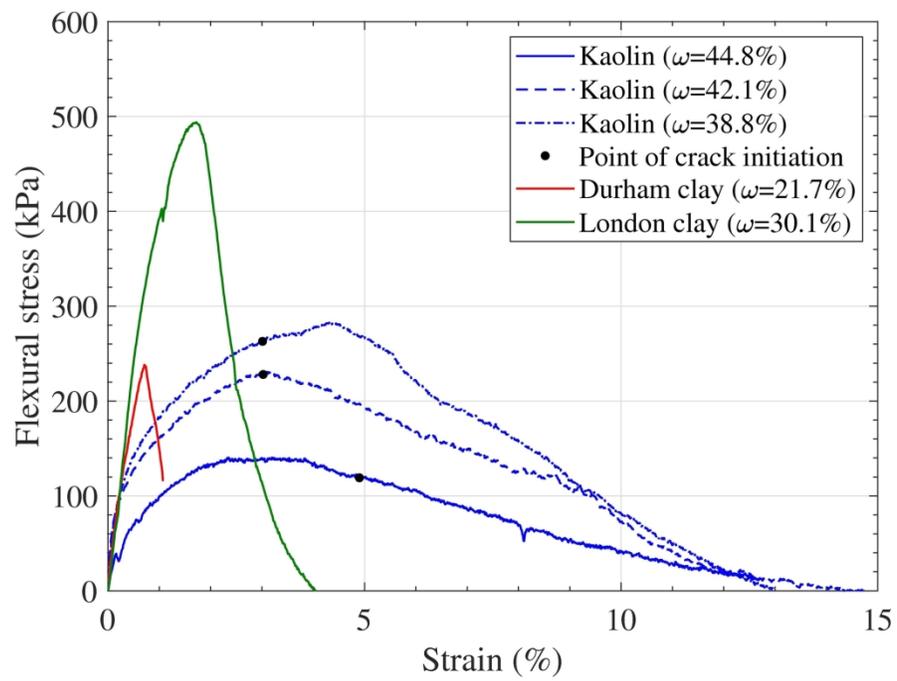


Figure 8: Example of stress-strain graph obtained from bending tests

180x128mm (300 x 300 DPI)

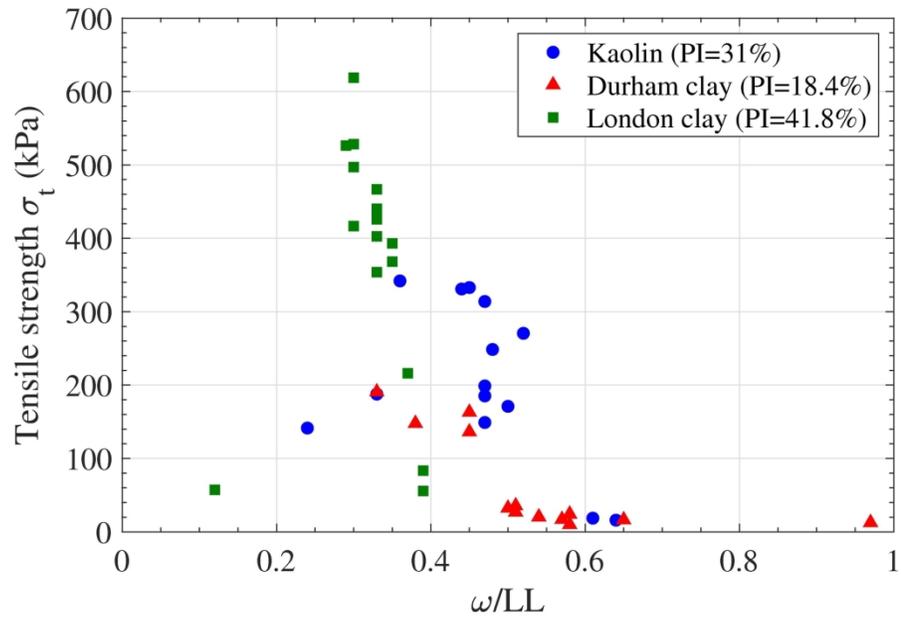


Figure 9: Tensile strength calculated from direct tensile tests

179x117mm (300 x 300 DPI)

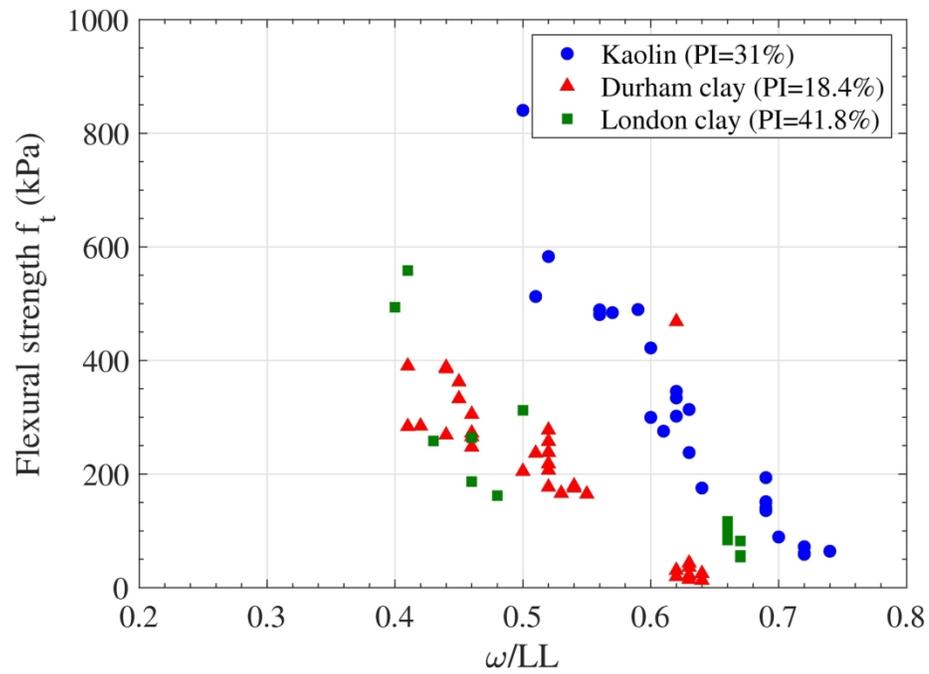


Figure 10: Flexural strength determined from bending tests

180x128mm (300 x 300 DPI)

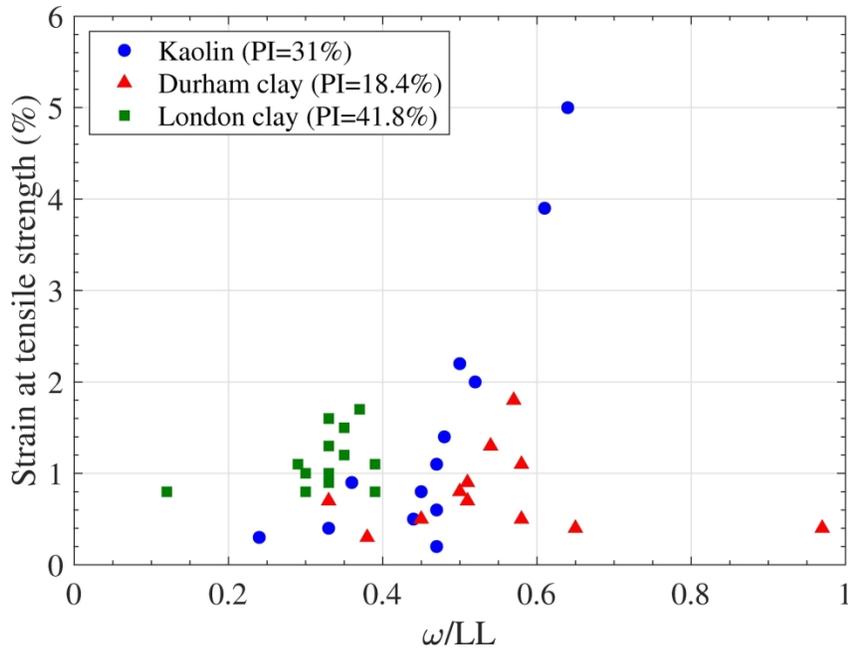


Figure 11: Strain recorded at the maximum tensile stress in direct tensile tests
 180x124mm (300 x 300 DPI)

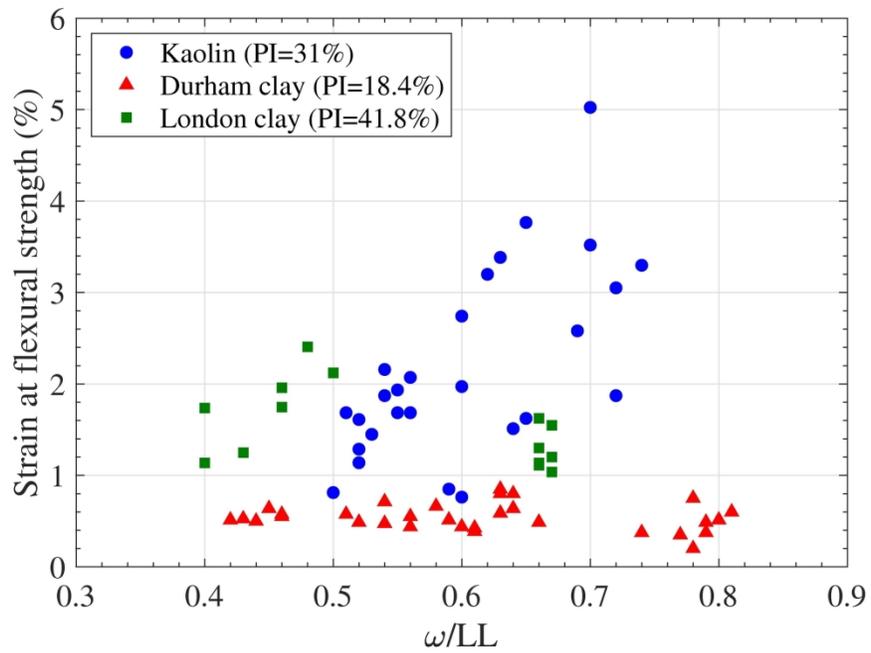


Figure 12: Strain recorded at the maximum flexural stress in bending tests
180x124mm (300 x 300 DPI)

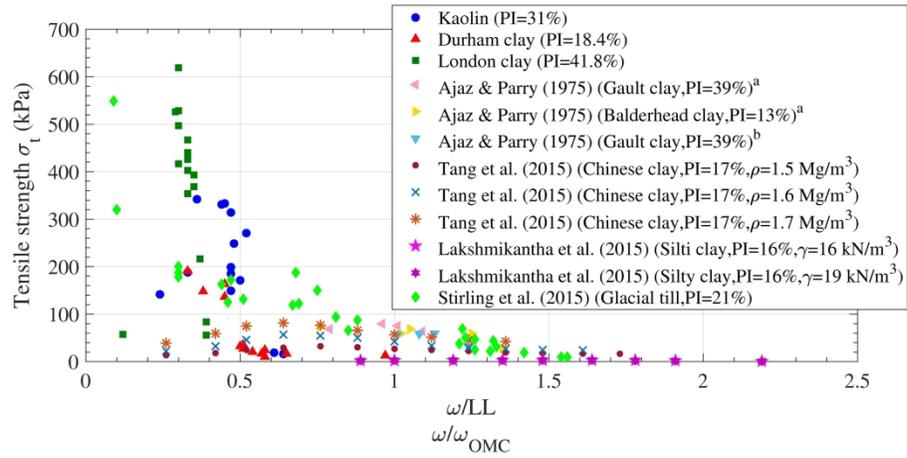


Figure 13: Tensile strength comparison between the tested clays and literature results. a load-controlled tests, b strain-controlled tests.

270x125mm (300 x 300 DPI)

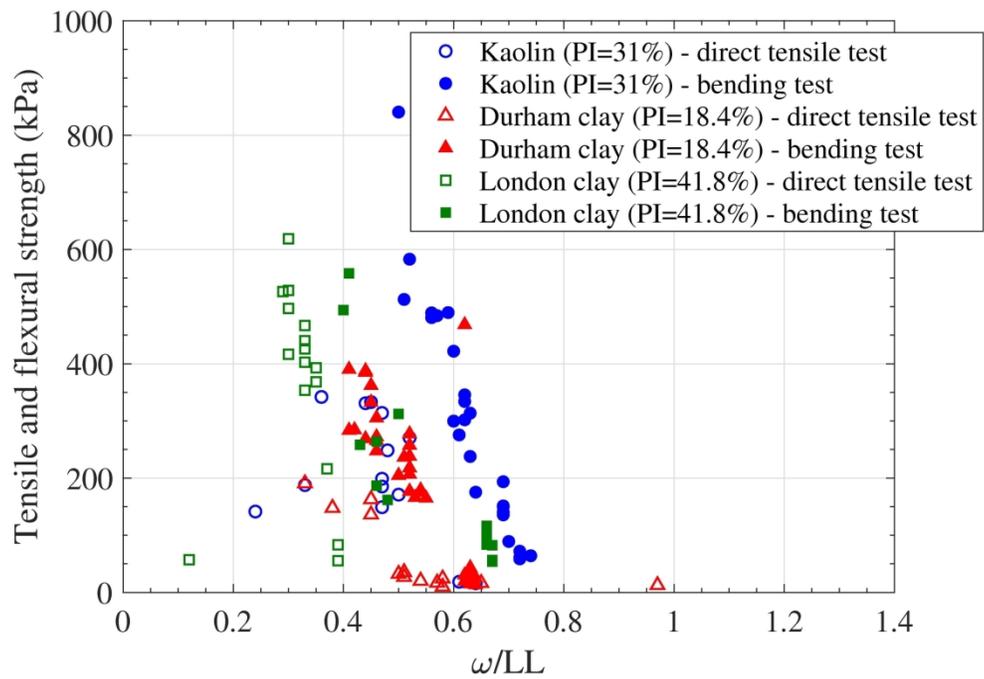


Figure 14: Tensile strengths calculated from direct tensile and bending tests

180x129mm (300 x 300 DPI)

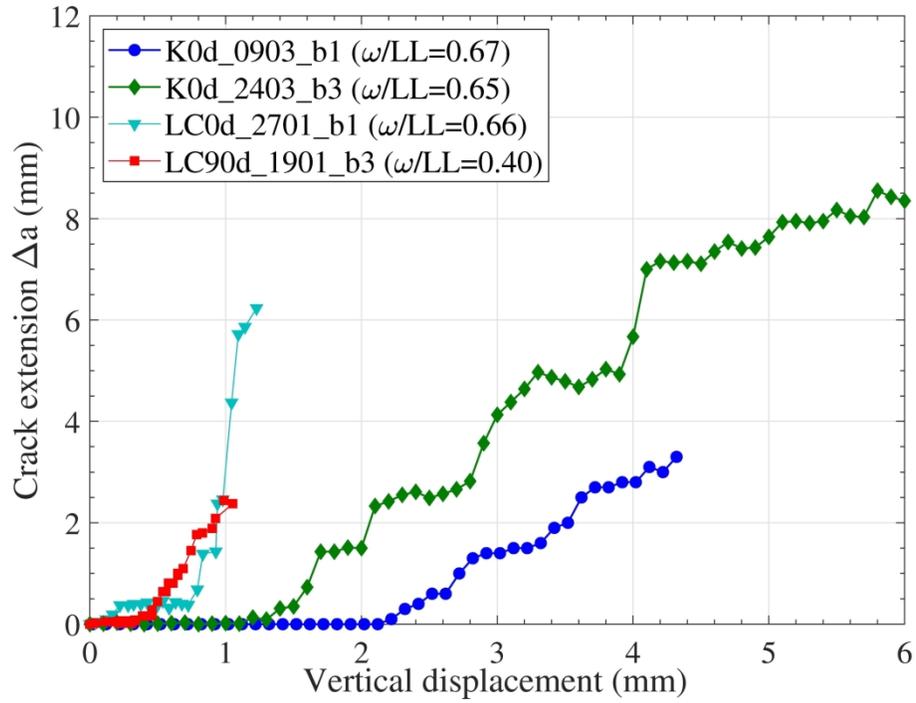


Figure 15: Crack growth progression

203x152mm (300 x 300 DPI)

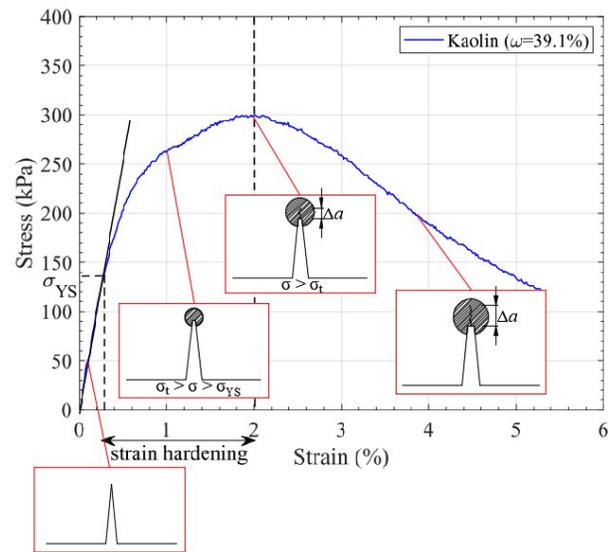


Figure 16: Strain hardening and crack propagation in a kaolin clay sample
279x215mm (96 x 96 DPI)

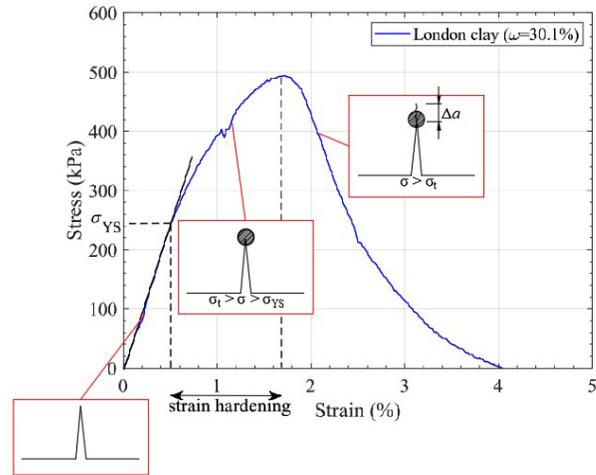
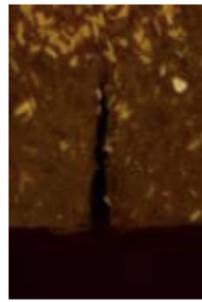
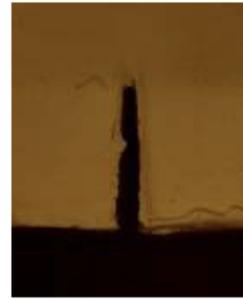


Figure 17: Strain hardening and crack propagation in a London clay sample

279x215mm (96 x 96 DPI)



LC90d_2901_b3
 $\omega=30.5\%$



K0d_2403_b3
 $\omega=42.9\%$

Figure 18: Initial notch deformation in London (a) and kaolin (b) samples having respectively $\omega/LL=0.41$ and $\omega/LL=0.66$

120x50mm (120 x 128 DPI)

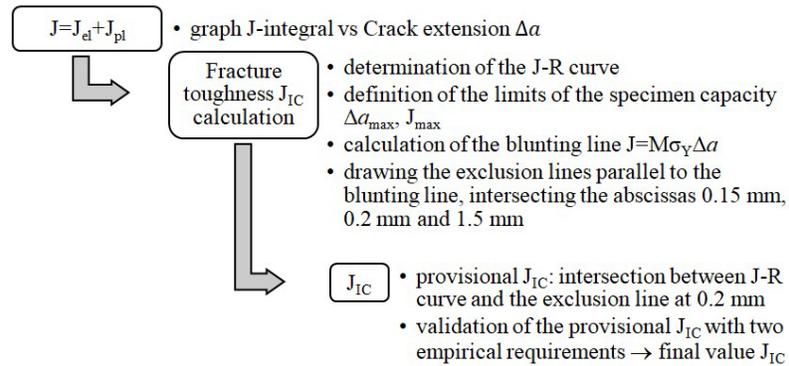


Figure 19: ASTM E1820-15 (2015) process to determine JIC

279x215mm (96 x 96 DPI)

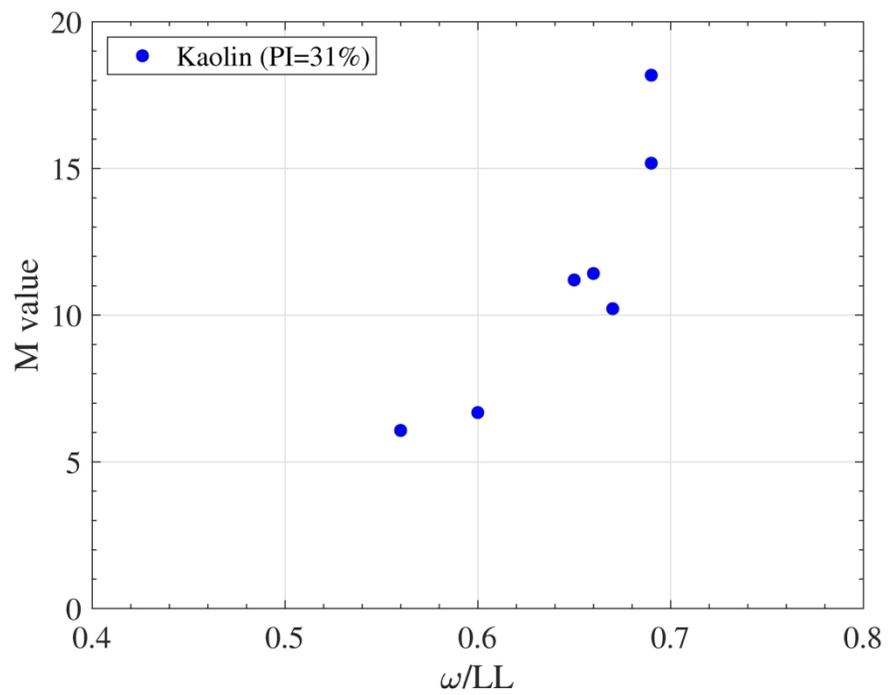


Figure 20: Variation of the M parameter with the moisture content in kaolin samples

180x131mm (300 x 300 DPI)

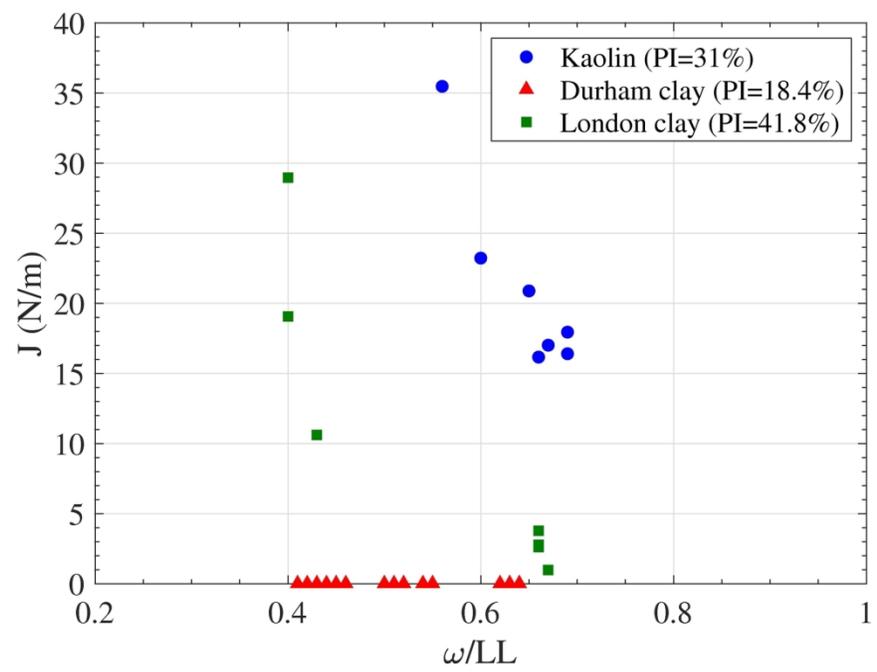


Figure 21: Variation of fracture toughness J with moisture content

180x127mm (300 x 300 DPI)