



Growth Region Impacts Cell Wall Properties and Hard-to-Cook Phenotype of Canned Navy Beans (*Phaseolus vulgaris*)

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Abstract

Cellular mechanisms underpinning the hard-to-cook phenomenon are poorly understood. Navy beans (*Phaseolus vulgaris*) from the same cultivar but grown in different regions of North America showed different canning characteristics. Up to 46.4% more force was required to disrupt hard beans (HB) grown in Ontario compared with soft beans (SB) grown in Manitoba. HB absorbed 12.5% and 14.7% less water during blanching and canning, respectively. Microscopic assessment revealed that canning led to swelling of middle lamella and cell walls, but preservation of cell adhesion in both types of beans. Immunofluorescence microscopy showed reduced labelling of methyl-esterified homogalacturonan (HG) and more non-methyl-esterified HG and arabinan epitopes in HB. Compositional analysis indicated that the polysaccharides from HB were less water soluble and enriched in neutral sugars, including 46.5% more arabinose and 51.8% more galactose than in SB. ELISA analysis of polymers in the canning medium supported the increased solubility of cell wall polymers in SB. In the same cultivar, growth region affects cell wall properties with consequences for processing, eating and nutritional quality.

Keywords Bean · Hard-to-cook · Cell wall polysaccharide · Cell adhesion · Growth region · Pectin

Introduction

Navy beans (*Phaseolus vulgaris*) canned in tomato sauce are a popular product consumed around the world. It is the most popular legume product in the UK as 50% of the UK population consumes around 300 g per week, higher than any other cooked vegetable source including peas and carrots (Henderson et al. 2002). Canning quality is associated with high water absorption necessary for starch gelatinisation, softening and retention of bean structure. Industry evaluation for the canning quality usually includes hydration coefficient, visual appearance and most importantly hardness and texture (Mendoza et al. 2014). Hard-to-cook (HTC) defects manifest in a reduction of water absorption and solute exchange with the canning medium leading to hard beans and a thin sauce, attributes rejected by consumers. HTC can be overcome by

increasing cooking time, increasing energy utilisation in the process. Several non-invasive processes have been designed to identify HTC beans from processing line, including visible and near-infrared spectroscopy (Mendoza et al. 2014) and automated visual inspection (Erkinbaev et al. 2017).

The HTC phenomenon has been widely studied, but up to now, there is no clear mechanism proposed to explain its development (Cuauhtémoc et al. 1993; Hentges et al. 1991; Liu 1995; Pirhayati et al. 2011). HTC is widely associated with poor post-harvest and storage conditions such as high temperature and humidity (Sefa-Dedeh et al. 1979) and may also be due to differences between varieties (Bernal-Lugo et al. 1997) and growth conditions. Beans are sourced from many different regions around the world, including North America, China and East Africa. Variability poses quality problems for processors, which have to adapt their processing conditions (cooking time) to obtain optimal final products. Climate change is adding additional challenges in crop production (Challinor et al. 2007). Most studies have focused on the effect of growing conditions on yield. Understanding how growing conditions affect quality may be useful to breeders and processors.

The cell wall has been suggested to play an important role in hard-to-cook defects. Liu (1995) suggested the direct involvement of cell wall pectin and storage protein, both of

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which are sensitive to pH and/or ion composition, while Hohlberg and Stanley suggested a role for protein and starch (Hohlberg and Stanley 1987). Shomer et al. described the changes to cell wall and middle lamella ultrastructure during cooking of normal and HTC beans (Shomer et al. 1990). HTC beans appeared to retain the integrity of the middle lamella during cooking leading to maintenance of strong cell adhesion. The differences in middle lamella integrity did not explain the reduction in water absorption. Bernal-Lugo et al. (1997) suggested that reduced solubility of pectic polysaccharides is more important in determining cooking time than cytoplasmic starch gelatinisation or protein denaturation (Bernal-Lugo et al. 1997). Shiga et al. (2004) showed that the texture of beans was associated with the solubility of cell wall polysaccharides; harder beans showed reduced solubility compared with softer beans (Shiga et al. 2004). The amount of soluble pectin in various beans was associated with the firmness of cooked beans (Wang and Chang 1988). Lu and Chang (1996) also indicated that larger amount of soluble pectin decreased the firmness of the navy beans (Lu and Chang 1996).

The solubilisation and depolymerisation of polymers were found to be responsible for tissue softening of plant tissue during cooking (Brett and Waldron 1996; Liu 1995). Heat treatment influences the structure of the cell wall, causing partial disassembly of the cell wall and middle lamella (Stolle-Smits et al. 1998). More specifically, the solubilisation of pectic polysaccharides is associated with cell separation (Ilker and Szczesniak 1990; Rocha et al. 2000).

Homogalacturonan (HG) is the most abundant pectic polysaccharide comprising approximately 60 to 65% of the pectin in bean cell walls (Caffall and Mohnen 2009; Mohnen 2008). HG can be de-esterified by pectin methyl-esterases (PMEs) (Clausen et al. 2003) and become an un-methyl-esterified HG in the cell wall. The un-methyl-esterified HG can form calcium cross-links and bring blocks of un-methyl-esterified HG chains into tightly packed conformations, consequently contributing to wall strength (Caffall and Mohnen 2009; Stolle-Smits et al. 2000). Stolle-Smits et al. (1999) studied the bean pod and indicated that the increase in HG-calcium complexes in the wall increases cell wall stiffening and declines the wall expansibility. (Stolle-Smits et al. 1999). HG-calcium complexes can result in gel formation and contribute to cell wall strength, cell intercellular adhesion and stomatal function (Caffall and Mohnen 2009; Willats et al. 2001). Neutral sugars in rhamnogalacturonan (RGI) side chains were also found to influence cell adhesion (Caffall and Mohnen 2009). Stolle-Smits et al. (1999) claimed that in bean pod, a decrease in RGI neutral sugar side chains was associated with an increase in wall stiffening and decline in wall expansibility. The degradation of arabinan and galactan coincided with the de-methylation of HG by PME; therefore, it is difficult to know what the most important factor is contributing to cell wall strength. Navy beans (*Phaseolus vulgaris*) were found to

contain high amounts of arabinan and medium amount of galactan (Shiga et al. 2004). Therefore, it is likely that both HG and RGI content may contribute to the texture characteristic of the beans.

Monoclonal antibodies are powerful tools for targeting a small fraction of molecules against a complex background (Manfield et al. 2005). Several studies have used monoclonal antibodies to localise the pectin epitopes at the level of individual cell wall, in order to visualise the microstructure of the cell wall, and their spatial changes during plant development. This approach had successfully been used to study the role of pectins as determinants of texture in tomato, pea root and pea cotyledon (Knox 1997; McCartney et al. 2000; Ordaz-Ortiz et al. 2009; Orfila et al. 2001). In this study, three anti-pectin probes (JIM5, JIM7 and LM5) were used to explore the cellular mechanisms underpinning tissue hardness in navy beans. JIM5 binds in preference to HG with a relatively low level of methyl-esterification or fully un-esterified HG (Willats et al. 2000). JIM7 binds to a range of HG epitopes with a relatively high level of methyl-esterification, but not completely de-esterified HG (Willats et al. 2000). And LM6 binds to arabinan, which is the side chain of RGI (McCartney and Knox 2002).

The aim of the study was to compare the physical and cellular properties of navy beans from a single commercial cultivar that had been grown in similar commercial farming regimes but in two different geographical locations of North America. A batch of beans were grown in the Central Region of Manitoba characterised by short, highly humid and hot (up to 53 °C) summers with long, extremely cold (−40 °C) winters, while another batch were grown in the adjacent region of Ontario with humid continental climate characterised by longer warm (28 °C), humid summers and shorter milder winters (−5 °C). The beans are commercially grown with optimal soil and agronomical conditions to optimise yield. However, the beans provide a unique opportunity for a natural experiment to investigate the impact of the agri-climatic environment on the HTC phenotype. We investigated the mechanical properties of the beans after commercial blanching and canning. We analysed the cell wall structural properties using polymer-specific probes to localise cellulose and pectin polysaccharides in the blanched and cooked bean and analysed the solubility and composition of cell wall polymers in the canning medium. We hypothesise that HTC beans will have lower solubility of pectic polysaccharides.

Material and Methods

Plant Material

Commercial beans from the same cultivar but grown in different geographical regions in North America were studied. A batch of beans were grown in the Central Region of Manitoba

characterised by short, highly humid and hot (up to 53 °C) summers with long, extremely cold (−40 °C) winters, while another batch were grown in the adjacent region of Ontario with humid continental climate characterised by longer warm (28 °C), humid summers and shorter milder winters (−5 °C). The beans are commercially grown with optimal soil and agronomical conditions to optimise yield. Beans were harvested in July to September, stored in outdoor silos between October and February and then shipped to the UK for industrial canning in March. Beans from both batches were processed in identical conditions, first blanched for 20 min at 85 °C, followed by sterilisation in a rotary reel and spiral retort simulator for 7 min at 126 °C and 14 min at 128 °C in tomato sauce. Hard beans (labelled as HB) were grown in Ontario, and soft beans (labelled as SB) were grown in Manitoba. The canned bean samples were analysed after being drained and washed with tap water.

Mechanical Properties of Blanched and Canned Beans

Beans' firmness was analysed using TA.XT plus texture analyser instrument with a 50 kg load capacity. Three probes were used: 2-mm diameter cylinder probe was used to assess the firmness of single bean skin; 20-mm diameter cylinder probe was used to assess the firmness of single half bean cotyledon; and compression of single beans (skin or cotyledon) was a rate of 1 mm*s^{−1} to a maximum puncture distance of 3.5 mm. All the experiments were done with 10 replicates for each type of bean. A miniature Kramer shear cell was used to assess the firmness of a whole batch of canned beans (10 g). 10 g of canned beans without sauce was placed into the dual-use slotted base and extruded with the miniature Kramer shear cell. A return to start option was set, with a 2 mm*s^{−1} test speed to a maximum extrusion distance of 40 mm.

Cytochemical and Immunofluorescence Microscopy

Skin and cotyledon samples were cut into 0.5 cm³ cubes using a scalpel. Samples were immediately prepared for microscopy as described in Orfila et al. (2001). Sections obtained from the wax-embedded material were incubated with a solution of 25 mg/ml calcofluor white (Fluorescent Brightener 28, Sigma, UK) in dH₂O for 30 s at RT. Then, sections were washed under gentle stream of tap water and mounted with PBS containing Citifluor AF3 and covered with a glass coverslip, and sections were observed using a fluorescence microscope fitted with an UV filter (Olympus BH-2).

Prior to immunolabelling, sections obtained from the wax-embedded material were incubated in toluidine blue (0.01% w/v toluidine blue O in PBS) for 10 min to reduce autofluorescence. Toluidine blue was washed out under a gentle stream of tap water. The sections then were incubated in 3% bovine serum albumin in phosphate-buffered saline (BSA-

PBS) for 1 h. Sections to be labelled with rat monoclonal antibodies were incubated for 1 h in a solution containing the primary antibody (which in this study were JIM5, JIM7 and LM6) diluted 1:10 in BSA-PBS. The sections were then washed under a gentle stream of tap water and subsequently incubated for 1 h in a solution containing goat anti-rat IgG linked to fluorescein isothiocyanate (FITC; Sigma, UK) diluted 1:100 in BSA-PBS. Then, the sections were washed under a gentle stream of tap water and mounted with a glass cover glass slip in PBS containing Citifluor AF3 which is a PBS/glycerol-based anti-fade solution. Sections were viewed with a microscope (Olympus BH-2) equipped with epifluorescence. In the control experiment, the primary antibody was omitted.

Determination of Total Dietary Fibre by the AOAC Method (991.43)

Canned beans samples were analysed for total dietary fibre, water-insoluble polysaccharides (WIP) and water-soluble polysaccharides (WSP), following an Association of Organic Analytical Chemists (AOAC) (Cunniff and Horwitz 2000) official method (991.43) using the total dietary fibre assay kit (Megazyme, Bray, Ireland) with minor modifications (Aldwairji et al. 2014; Chu et al. 2017). It was determined in triplicates with a starting sample weight of 5 g (wet weight).

Beans were homogenised and dissolved in 100 ml MES/TRIS buffer (molarity, pH = 8.2) at room temperature. Enzyme digestion was performed by incubating the samples with 150 IU of heat-stable α -amylase in shaking water bath at 100 °C for 35 min. This was followed by incubation with 35 IU of protease for 30 min in shaking water bath at 60 °C. Then, the pH was adjusted to 4.5, and the sample was incubated at 60 °C with 640 IU amyloglucosidase for 30 min in shaking water bath for further starch digestion. Then, the digested mixture was precipitated with four volumes of 95% ethanol which had been preheated to 60 °C. The mixture was filtered through 3 layers of miracloth. This is a modification from the original protocol, replacing the sintered glass filter by 3 layers of miracloth filter. This mode of filtration was found to ease the recovery of the fibre residue without compromising yields (Aldwairji et al. 2014). The residual was washed with ethanol and acetone and then dried in an oven at 103 °C until constant weight was achieved. This residue was named water-insoluble polysaccharides (WIP). The supernatant was precipitated with four volumes of 95% ethanol and filtered through 3 layers of miracloth. The residual obtained from this step was washed with ethanol and acetone and then dried in an oven at 103 °C until constant weight was achieved. This residue was named water-soluble polysaccharides (WSP). The supernatant obtained from WSP contained the glucose which was derived from starch.

Determination of Monosaccharides Using HPAEC-PAD

Cell wall monosaccharide was determined by HPAEC-PAD of hydrolysed material. A PA20 column (Dionex, USA) was used at a flow rate of 0.5 ml/min. The column was washed with 200 mM NaOH for 10 min before the injection of each sample and then equilibrated with 10 mM NaOH for 10 min.

The elution programme consisted of an isocratic elution with 10 mM NaOH from 0 to 37 min, followed by a linear gradient up to 800 mM NaOH from 37 to 43 min, and finally down to 10 mM NaOH from 43 to 45 min. Monosaccharide standards included L-Fuc, L-Rha, L-Ara, D-Gal, D-Glc, D-Xyl, D-Man, D-GalUA and D-GlcA (Sigma, UK); the standard mixture concentration ranges from 0.001 µg/10 µl to 0.1 µg/10 µl. A standard mixture run was performed before analysis of a batch of samples for verification of the response factors.

Analysis of Extracted Polymers in Canning Medium Using Antibody Techniques

Extraction of Polymers

The canning medium was centrifuged using a Beckman-Coulter J2 centrifuge using 250-ml Beckman tubes at 3840 g for 30 min at 20 °C. The supernatant was collected to analyse the extracted polymers from canned beans.

Enzyme-Linked Immunosorbent Assay (ELISA)

The extracted polymers were determined using ELISA method. The test samples were diluted in 50 mM sodium carbonate to pH 9.6. Antigen solution, for example, the recovered canning medium, (200 µl) was added to appropriate wells of a sorbent microtitre plate (Thermo Nunc™ MicroWell™ 96-Well Microplates) and incubated overnight at 4 °C. Solutions containing antigen were removed. All binding sites on the plate were blocked with 3% (w/v) BSA-PBS buffer (200 µl/well) for 2 h at room temperature. Plates were washed with PBS containing 0.05% Tween (PBS-T) three times. Then, to each well was added 100 µl/well of the primary antibody (which in this study were JIM5, JIM7 and LM6) diluted 1:10 in BSA-PBS for 1.5 h. Then, the plates were washed with PSBT six times. To the wells were then added 100 µl/well of the secondary antibody (anti-rat IgG coupled to horseradish peroxidase (HRP)) diluted 1:1000 in BSA-PBS and incubated for 1.5 h. Then, the plates were washed with PBST six times. Then, 150 µl/well of HRP substrates (3,3',5,5'-tetramethylbenzidine) was added to each well, and plates were incubated for 8–10 min. At last, colour development was stopped by the addition of 35 µl/well of 4 M H₂SO₄. Absorbance was determined at 450 nm in a spectroscopic microplate reader (Thermo Multiskan FC). For the control

sample, the primary antibody was omitted. Three replicates were applied for individual samples.

Results and Discussion

Mechanical Properties of Blanched and Canned Beans

Bean samples from the same cultivar but grown in two different regions of North America (Manitoba and Ontario) were analysed for their mechanical properties after blanching and canning using a texture analyser (TA). After blanching, there was no significant difference in cotyledon hardness (measured as compression to break in single bean samples) between samples (Fig. 1A). However, skin tissue was 22.4% harder in beans grown in Ontario (referred from now on as hard beans (HB)) compared with beans grown in Manitoba (referred from now on as soft beans (SB)). Furthermore, HB absorbed 12.5% less water during blanching (Fig. 1D). These results indicate that growing conditions have an effect on the skin properties that may modulate water absorption.

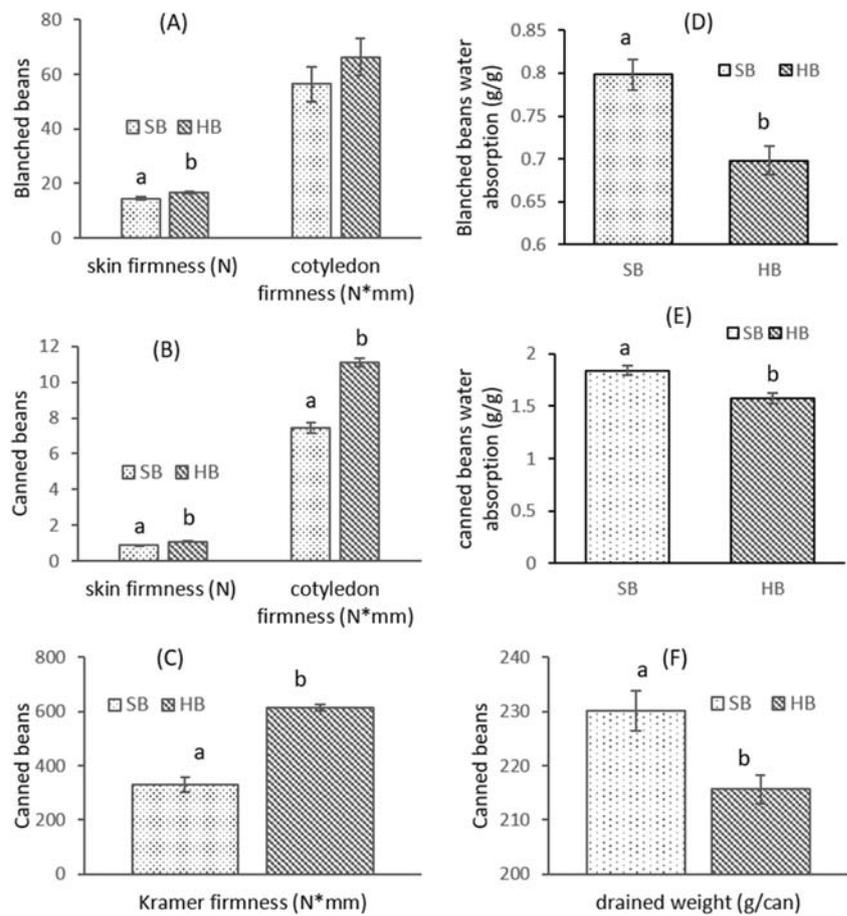
After canning, skin tissue was 22.2% harder in HB compared with SB, while cotyledon was 48.9% harder (Fig. 1B). The results for cotyledon were even more pronounced when hardness was analysed using a 10 g batch of beans using the Kramer TA shear cell which considers extrusion, compression and shearing (Bourne 2002). Using this approach, HB were 86.9% harder than SB (Fig. 1C). The water-binding capacity of HB was 14.7% lower (Fig. 1E), while drained weight was 9.1% lower than in SB (Fig. 1F). This indicates that growing conditions can influence the HTC phenotype, and the differences may be associated with lower hydration.

Using single kernel characterisation technique (SKCS), Erkinbaev et al. (2017) found a positive correlation between moisture content and hardness of dry mung beans. However, their study did not evaluate the hydration or hardness of cooked beans. The hydration rate of food could be an important parameter to consider. However, we could not measure the evolution of hydration or dynamic changes in texture during canning, as has been done previously in carrots (Rocca-Poliméni and Flick 2019), due to the hardness of the beans that does not easily allow sensors to be inserted into the beans. Thermal processing dramatically softened the beans; however, neither SB nor HB beans lost their coherence during thermal processing, suggesting strong cell adhesion. In order to explore whether cell wall structure or composition has a role in the HTC phenotype, we compared the microstructure of the HB and SB beans using immunofluorescence microscopy.

Microstructure of Canned Beans

The microstructure of HB and SB was visualised by cytochemical and immunofluorescence microscopy (Figs. 2 and 3).

Fig. 1 The physical and mechanical properties of HB and SB beans. Skin and cotyledon firmness of (A) single blanched bean and (B) single canned bean; (C) Kramer firmness of a whole batch (10 g) of canned beans; water absorption during (D) blanching and (E) canning; (F) drained weight of canned baked beans (sauce been washed). Values show mean of 10 replicates for (A), (B), (D), and (E) and 3 replicates for (C) (F). Different superscript letters show values that are significantly different at 95% confidence level



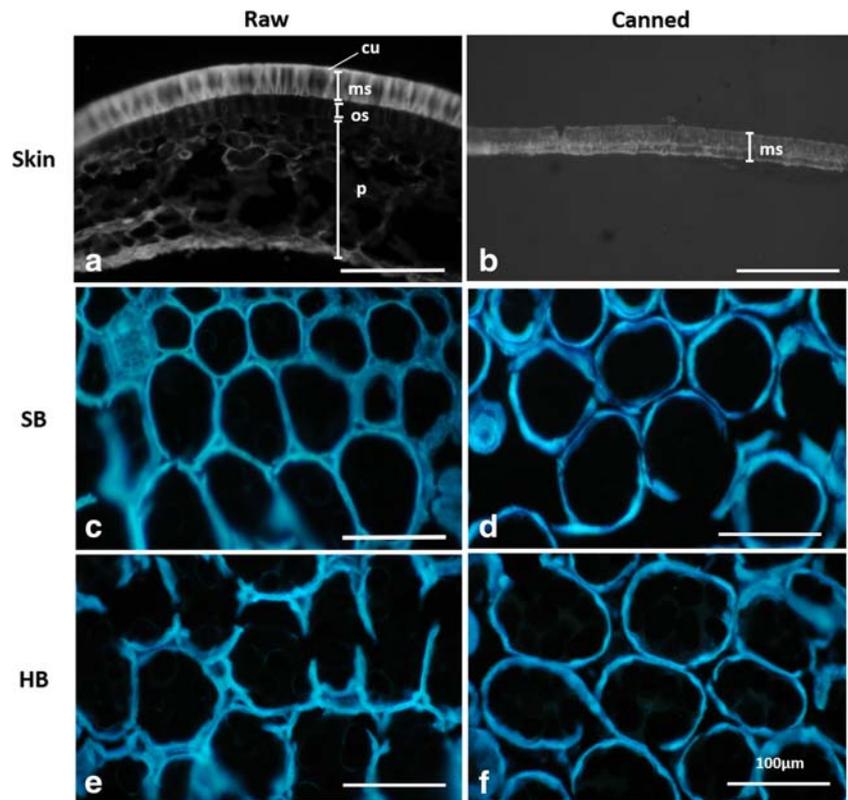
Canning led to loss of skin tissue and swelling of middle lamella and cell walls in cotyledons in both types of beans (Fig. 2). Despite the swelling, cell adhesion was mostly preserved in both types of beans, although the micrographs revealed larger spaces between cells in SB, indicating some cell separation.

Immunofluorescence labelling revealed differences in the pattern of antibody binding between HB and SB (Fig. 3). HB showed slightly stronger labelling with JIM5 which binds to un-esterified HG, particularly at cell corners. HB also showed stronger labelling with LM6 which binds to pectic arabinan. The most striking difference was in JIM7 labelling which binds to methyl-esterified HG, with SB showing much stronger fluorescence. The differences in HG epitopes could be due to differences in pectin methyl esterase (PME) activity. PME has been shown to be active in fresh and stored navy beans (Mafuleka et al. 1991), although its precise role in bean hardening is not yet clear. It is possible that PME activity is responsible for the de-methyl esterification of pectin in HB during bean maturation, resulting in mechanically stronger cell walls and stronger cell adhesion during hydrothermal processing. The main purpose of blanching is inactivation of enzymes, including PME. Conventional processing still uses

soaking at room temperature instead of blanching. Soaking could activate PME and potentially increase bean hardness.

Cell adhesion is largely attributed to the properties of pectin, most particularly calcium cross-linked HG (Jarvis et al. 2003; Mohnen 2008; Orfila 2001; Orfila et al. 2001). Furthermore, our results support a role for arabinans in bean cell adhesion and texture. As shown in Fig. 3, SB had less LM6 binding at the inner walls, as well as poorly shaped cells compare with HB which had more intact cells and stronger LM6 binding to both inner and outer walls compare with SB. The function of arabinan in the plant cell wall is still poorly understood. NMR studies suggest it to be a very flexible polysaccharide (Renard and Jarvis 1999), and it has been found in many seed cell walls (Dourado et al. 2004) including legume seeds (Gooneratne et al. 1994). Some studies have suggested that the side chains of RGI may contribute to cell adhesion and cell wall strength (Caffall and Mohnen 2009; McCartney et al. 2000; Orfila and Knox 2000). Zdunek et al. (2014) also suggest that more branched pectins were associated with higher firmness texture in pear fruit tissue. Cell wall polymers isolated from pear cultivars with different textural attributes were

Fig. 2 Cytochemical staining of cellulose in skin and cotyledon sections of raw and canned HB and SB beans using calcofluor white visualised using UV fluorescence. Cu, cuticle; ms, maclosclereid; os, osteosclereid; and p, parenchyma. Scale bar = 100 μ m



observed with atomic force microscopy (AFM). Water-soluble pectins from harder pears were more branched and prone to aggregation compared with those from soft texture cultivars. The authors conclude that branched water-soluble polymers could contribute to cell adhesion and tissue integrity. It is the first time that antibody techniques have been

used to localise the cell wall polysaccharides in navy beans, giving a new insight of how cell wall components may influence tissue integrity and canning behaviour. Cell wall integrity and cell adhesion have important repercussions for the nutritional value of legumes. Intact cell walls may limit the hydration of starch during hydrothermal

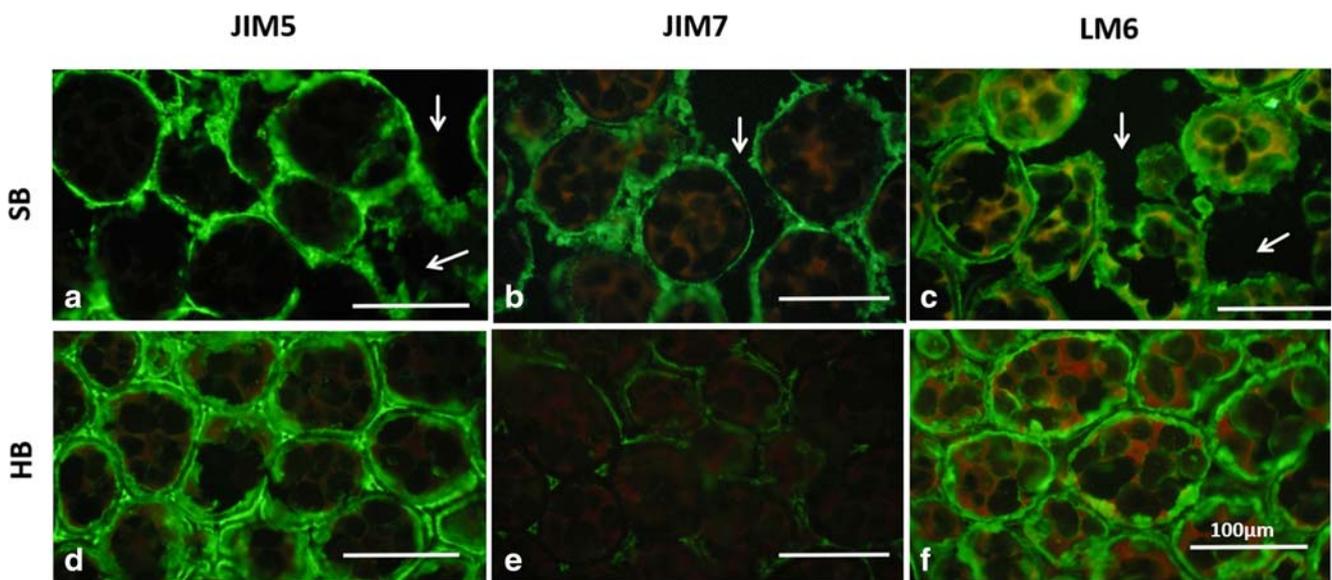


Fig. 3 Immunofluorescence labelling of pectic polysaccharide epitopes in cotyledon sections of canned HB and SB beans. Scale bar = 100 μ m

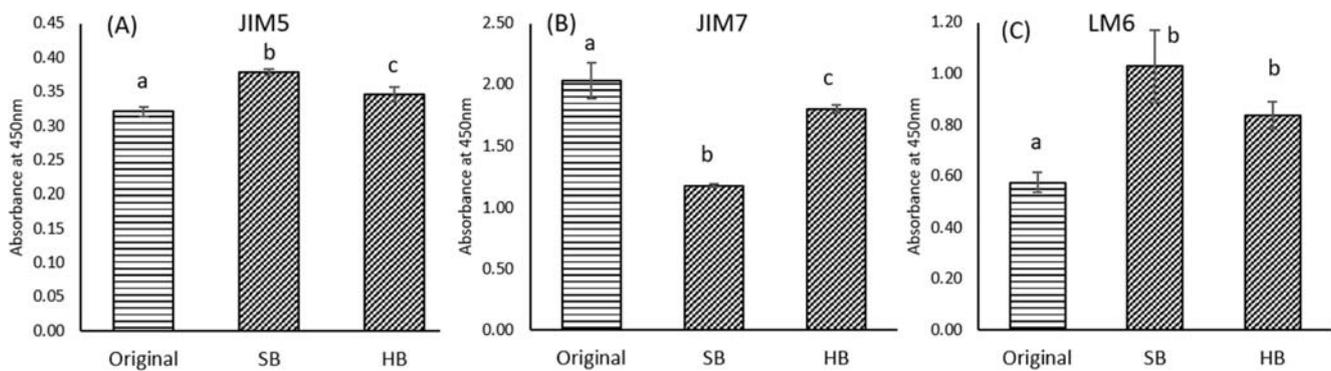


Fig. 4 Soluble pectin epitopes in canned sauce analysed by ELISA (absorbance at 450 nm). Values show mean of 3 replicates with mean of standard error. Different superscript letters show significantly different results at 95% confidence level

processing and limit the accessibility of enzymes to starch and protein within the cells (Edwards et al. 2015). It would be interesting to investigate whether HB are less digestible and have a lower glycaemic index compared with SB.

Solubility of Pectin Epitopes into the Canning Medium

The same antibodies were used to analyse the canning medium (Fig. 4). These beans were canned in tomato sauce containing JIM5, JIM7 and LM6 epitopes. After canning, the abundance of JIM5 epitope in the canning medium increased significantly for both HB and SB (Fig. 4A), suggesting transfer of non-esterified HG from bean to canning medium. SB showed higher JIM5 epitope in the canning medium suggesting increased solubility of de-methyl-esterified HG. In contrast, the abundance of the JIM7 epitope decreased after canning in both types of beans, decreasing more in SB compared with HB. This could indicate beta-elimination of methyl-esterified HG in the sauce due to high temperature of canning process or de-methylation due to PME activity from the beans acting on the tomato pectin. Finally, the abundance of LM6 epitope increased significantly after canning compared with the original canning medium; the difference between HB and SB was not statistically significant. These results indicate an interplay between polymers in the canning medium and the beans and differences in HG solubility between HB and SB.

Analysis of Cell Wall Polymers

The yield of total dietary fibre was significantly higher in HB compared with SB (Table 1). Overall, both types of beans contained primarily water-insoluble polysaccharides (85% for SB and 90% for HB), which are similar to other studies around 81–90% (Ruiz-Ruiz et al. 2012; Yousif et al. 2007). However the proportion of water-soluble polymers was slightly but significantly reduced in HB compared with SB. The cell wall polymers were hydrolysed in 0.1 M TFA which releases heat-labile neutral sugars. Analysis of the hydrolysates by HPAEC-PAD showed that the content of arabinose and galactose was higher in HB compared with SB and that arabinose and galactose containing polymers were significantly more soluble in SB. These results confirm the increased detection of the LM6 epitope in the canning medium. This result was comparable with the results found by Shiga et al. (2004) who suggested that the hardening of the beans involves insoluble neutral, arabinose-rich polysaccharides. Shiga et al. (2004) also suggested that Ara and Gal residues in pectin were usually found esterified to ferulic acid which is involved in polymer cross-linking. The hydrolysis protocol did not allow analysis of ferulic or uronic acids in the current study. The results of the present study confirm that solubilisation of branched RGI is associated with a softer bean phenotype.

Table 1 Yield of total dietary fibre (TDF) of canned HB and SB navy beans (% wet weight basis), percentage solubility of polymers, and arabinose and galactose composition of 0.1 M TFA hydrolysates with respective water solubility

	TDF	TDF soluble %	Arabinose	Arabinose soluble %	Galactose	Galactose soluble %
SB	10.7 ± 0.01 ^a	14%	0.255 ± 0.00 ^a	37%	0.071 ± 0.00 ^a	23%
HB	16.4 ± 0.01 ^b	10%	0.365 ± 0.00 ^b	18%	0.126 ± 0.00 ^b	10%

Values show mean of 3 replicates with standard deviation. TDF total dietary fibre

Different letters within each column indicate statistically significant differences at 95% confidence level

Conclusion

Navy beans are a global legume crop that require energy-intensive hydrothermal processing to achieve optimal consumer acceptability. With climate change becoming a pressing global issue, understanding how climatic conditions affect crop, eating and nutritional quality will provide important information to breeders and processors. The observation that beans of the same cultivar but grown in different climates have different textural attributes offers an opportunity to study the cellular characteristics associated with the HTC phenomenon and may allow for selection of cultivars with particular processing and nutritional properties. This paper highlights the important role of plant cell walls and cell wall polymers in influencing the beans' mechanical and textural properties following hydrothermal processing.

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Compliance with Ethical Standards

Conflict of Interest The authors declare that they have no conflict of interest.

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