



UNIVERSITY OF LEEDS

This is a repository copy of *Non-destructive three-dimensional crystallographic orientation analysis of olivine using laboratory diffraction contrast tomography*.

White Rose Research Online URL for this paper:
<http://eprints.whiterose.ac.uk/156715/>

Version: Accepted Version

Article:

Pankhurst, MJ, Gueninchault, N, Andrew, M et al. (1 more author) (2019) Non-destructive three-dimensional crystallographic orientation analysis of olivine using laboratory diffraction contrast tomography. *Mineralogical Magazine*, 83 (5). pp. 705-711. ISSN 0026-461X

<https://doi.org/10.1180/mgm.2019.51>

© Mineralogical Society of Great Britain and Ireland 2019. This article has been published in a revised form in *Mineralogical Magazine* <https://doi.org/10.1180/mgm.2019.51>. This version is free to view and download for private research and study only. Not for re-distribution, re-sale or use in derivative works.

Reuse

Items deposited in White Rose Research Online are protected by copyright, with all rights reserved unless indicated otherwise. They may be downloaded and/or printed for private study, or other acts as permitted by national copyright laws. The publisher or other rights holders may allow further reproduction and re-use of the full text version. This is indicated by the licence information on the White Rose Research Online record for the item.

Takedown

If you consider content in White Rose Research Online to be in breach of UK law, please notify us by emailing eprints@whiterose.ac.uk including the URL of the record and the reason for the withdrawal request.



eprints@whiterose.ac.uk
<https://eprints.whiterose.ac.uk/>



1 **Title:**

2 Non-destructive three-dimensional crystallographic orientation analysis of olivine using Laboratory
3 Diffraction Contrast Tomography

4 **Running title:**

5 Pankhurst et al. Crystallographic orientation of olivine in three-dimensions

6 **Authors:**

7 Matthew J Pankhurst^{1,2*}, Nicolas Gueninchault^{3,4}, Matthew Andrews⁴, Edward Hill⁵

8 **Addresses:**

9 ¹Instituto Tecnológico y de Energías Renovables (ITER), 38600 Granadilla de Abona, Tenerife, Canary
10 Islands, Spain

11 ²Instituto Volcanológico de Canarias (INVOLCAN), INtech La Laguna, Calle Alvaro Diaz n2, 38320 La
12 Laguna, Tenerife, Canary Islands, Spain

13 ³Xnovo Technology ApsS, Theilgaards Alle 9, 1.th, Køge, Denmark

14 ⁴Carl Zeiss X-ray Microscopy, 4385 Hopyard Road, Pleasanton, CA, USA, 64588

15 ⁵Carl Zeiss Microscopy Limited, 509 Coldhams Lane, Cambridge, CB1 3JS, UK

16 **Initial submission date:**

17 16/01/2019

18 **Abstract**

19 X-ray Laboratory Diffraction contrast tomography (LabDCT) produces three-dimensional (3D) maps
20 of crystallographic orientation. The non-destructive nature of the technique affords the key benefit
21 of full 3D context of these, and other, in-situ measurements. This study is the first to apply the
22 technique to any material other than a metal or silicon. We report the first 3D measurements of the
23 crystallographic orientation of olivine, which also makes this study the first to apply LabDCT to a)
24 non-metallic, non-cubic system and b) geological material. First, we scanned fragments of olivine set
25 in resin alongside glass microbeads using LabDCT and Absorption Contrast Tomography (ACT). Then
26 we reconstructed these data assuming an orthorhombic crystal system. We show that a) the regions
27 within the sample that index well according to the orthorhombic system correspond to olivine
28 fragments in the ACT image, b) crystalline regions not corresponding to olivine are not indexed
29 assuming the same lattice parameters, and c) the diffraction data discriminates crystalline from non-
30 crystalline materials as expected. Finally, we demonstrate that the method resolves sub-degree
31 orientation differences between distinct regions within individual olivine fragments. We conclude
32 that DCT can be applied to the study of rocks and other crystalline materials, and offers advantages
33 over conventional techniques. We also note that LabDCT may offer a solution to the crystallographic
34 measurement of substances that would otherwise be difficult to measure due to challenges in
35 obtaining a perfect sample polish. Future developments to accommodate larger experimental
36 volumes and additional crystallographic systems within a sample promises to expand the
37 applicability and impact of DCT.

38 **Keywords:**

39 X-ray diffraction tomography, olivine, 3D imaging, non-destructive.

40 **Footnotes:**

41 *mpankhurst@iter.es

42 Introduction

43 Electron Back Scatter Diffraction (EBSD) is the principal method used to measure the orientation *and*
44 spatial distribution of the minerals from which a rock is constructed (see Prior *et al.*, 2009 for a
45 review). This technique has provided great insight into the kinematics of rock deformation (e.g.
46 Trimby *et al.*, 1998; Bestmann and Prior, 2003) metamorphic spots (e.g. Spiess *et al.*, 2001, 2007,
47 2012; Storey and Prior, 2005; Díaz Aspiroz *et al.*, 2007) planetary geology (He *et al.*, 2006) and
48 geochronology (e.g. Reddy *et al.*, 2007; Piazzolo *et al.*, 2012; Timms *et al.*, 2012, 2017). EBSD can only
49 be conducted on the surface of a polished sample, and under the vacuum conditions of an electron
50 microscope. It is possible to extend this technique into 3D by coupling with Focussed Ion Beam (FIB)
51 serial sectioning (e.g. Calcagnotto *et al.*, 2010), yet the production of these data is extremely slow
52 and not practical for most applications. Furthermore, as it is destructive, this 3D technique does not
53 allow for samples to be subjected to experimental stress, temperature or deformation which would
54 allow for the direct investigation of geological processes *in situ* within the microscope.

55 Mapping crystallographic orientations of a polycrystalline sample non-destructively has mainly
56 grown from within material science (Poulsen *et al.*, 2001; Poulsen, 2012) and is now a routine tool
57 implemented in several synchrotrons, like at the ESRF (referred to as “Diffraction Contrast
58 Tomography” Ludwig *et al.*, 2009), APS and CHESS (referred to as “High Energy X-ray Diffraction
59 Microscopy” Lienert *et al.*, 2011). This type of technology has only recently been available using
60 laboratory X-ray sources (the reader interested in the physics are directed to McDonald *et al.*, 2015
61 and; Holzner *et al.*, 2016), see also Fig. 1. In the first instance, application of LabDCT was limited to
62 the analysis of the grain centre of mass location and orientation of cubic materials (metals; see
63 McDonald *et al.*, 2015).

64 To make LabDCT possible using such low brilliance polychromatic sources, and to optimize the
65 signal:noise of the images recorded by the detector, diffraction patterns are collected in a specific
66 configuration called “Laue symmetry” where the source to sample and the sample to detector

67 distances are identical (see Oddershede *et al.*, 2019 for an introduction). A tungsten aperture is
68 inserted between the source and the sample to ensure that the volume of interest is solely
69 illuminated, as well as a square tungsten beamstop in front of the detector to prevent direct beam
70 exposure of the scintillator (Fig. 1).

71 LabDCT is a fast-developing technique: now the full shape of the grains can be reconstructed from
72 high-fidelity diffraction signals (Bachmann *et al.*, 2019) rather than tessellation (McDonald *et al.*,
73 2017), which provides improvements to 5D analysis of the grain boundaries network (see Shahani *et al.*
74 *et al.*, 2017; Oddershede *et al.*, 2019; Sun *et al.*, 2019). The full-grain approach in theory extends the
75 application to any kind of crystalline material (c.f. tessellation which is otherwise restricted due to
76 the lower crystallographic symmetry of a non-cubic material), and with the benefit of multi-modal
77 3D imaging (see Keinan *et al.*, 2018 and references therein) and improvements to grain mapping
78 reliability (Niverty *et al.*, 2019), supports attempts to conduct LabDCT analysis of more complicated
79 materials, like rocks.

80 Olivine, which is orthorhombic, dominates the upper mantle by volume, is a prevalent mineral
81 involved in the petrogenesis of basaltic liquids (e.g. Holtzman *et al.*, 2003), crystallises and
82 fractionates in olivine saturated magmas (Pankhurst *et al.*, 2018a), and is common in some
83 meteorite classes (Rudraswami *et al.*, 2016). Olivine is also used as a reactant in some industrial
84 processes (Kemppainen *et al.*, 2012), and is a common slag mineral (Piatak *et al.*, 2015). The
85 crystallographic orientation of olivine in natural rocks provides insights to mantle flow and physical
86 anisotropies (Mizukami *et al.*, 2004; Tasaka *et al.*, 2008; Demouchy *et al.*, 2012; Hansen *et al.*, 2012;
87 Michibayashi *et al.*, 2016), is essential for accurate derivation of 3D olivine element diffusion
88 chronometry (Dohmen *et al.*, 2007; Shea *et al.*, 2015b; a), and provides information as to closed-
89 system kinetics in condensing planetary discs and the formation of rocky bodies (Miyamoto *et al.*,
90 2009).

91 Measuring the size, shape, composition and crystallographic orientation of olivine to address
92 research questions normally requires destructive sample preparation (thin section or grain mount)
93 and 2D analysis. The inherent advantages of LabDCT include volume analysis, which bypasses the
94 need to extrapolate 2D crystallographic data into 3D for use in structural interpretation. This also
95 allows for per-voxel linking to 3D chemical information using calibrated X-ray tomographic
96 attenuation images (Pankhurst *et al.*, 2018b); and potentially, to build such datasets faster than
97 would otherwise be feasible with 2D analysis that requires intensive sample preparation and raster-
98 type scanning (Pankhurst *et al.*, 2014). Our primary aim here is to determine whether LabDCT can
99 measure the crystallographic orientation of olivine and gauge the likely uncertainty upon such
100 measurements.

101

102 **Methods**

103 *Experiment design*

104 Numerous fragments of olivine of the same composition were scanned using LabDCT together with
105 glass microbeads set into a resin straw. Setting a limited number of particles into resin held the
106 experiment still and provided the highest possibility of clean diffraction projection images in this first
107 experiment. It also aided us to make clear comparisons between particles as either olivine grains,
108 and that of glass (which by definition should not produce diffraction spots), since we can use the
109 shape of the particle to independently assign the material type.

110 *Sample preparation*

111 Approximately 1 mm wide, 5 mm deep holes were drilled into the walls of a silicon mount under a
112 binocular microscope. The sides of the holes are rough. A single crystal of olivine from San Carlos
113 (characterised previously by Pankhurst *et al.*, 2017) was manually crushed using a pestle and mortar,

114 and shards ~50 to 300 μm in length were dropped into these holes using tweezers. Glass microbeads
115 (SLGMS-2.5: 45-53 μm , supplied by *Cospheric*; www.cospheric.com) were also introduced.

116 Two-part epoxy resin Epothin 2 (*Beuhler*; www.buehler.com) was dripped onto the opening of the
117 holes, but did not penetrate due to surface tension. The mount was placed into a vacuum, and then
118 pressure vessel, which was observed to help draw the resin down into the holes. After curing, the
119 silicon mount was manipulated such that the resin poked out from the opening of the holes, which
120 allowed recovery by tweezers. Visual inspection shows that the particles are distributed around the
121 edges of a resin straw, apparently the particles caught by, and resin wicked onto, the rough walls of
122 the bespoke mold.

123 *Sample measurements*

124 At Carl Zeiss X-ray Microscopy, 4385 Hopyard Road, Pleasanton, CA, USA a LabDCT dataset consisting
125 of two tomographic scans was acquired sequentially on a Zeiss Xradia Versa 520 equipped with the
126 LabDCT module (Laue focussing geometry) without disturbing the sample. First, a classic absorption
127 computed tomography (ACT) scan consisting of 2401 projections was collected without any
128 beamstop or aperture, around 360° using a rotation stage. For each image, the exposure time was
129 set to 1 second without any binning. The working distances were both 13 mm, leading to a pixel size
130 of 1.69 μm . The source was set at 160 kV and 10W, and the resulting tomographic volume was
131 reconstructed using a filtered back projection algorithm. For the LabDCT scan, 181 diffraction
132 contrast patterns (DCP) around 360° were collected (every 2° of rotation), with a single exposure
133 time of 600 seconds for a total scan time of 30.17 hours. A 750x750 μm aperture and a 2.5x2.5 mm
134 beamstop were used, set in place automatically and without opening the X-ray instrument (see
135 figure 1).

136 *Data reconstruction and reduction*

137 We reconstructed the absorption data first to confirm that olivine and microbead particles are easily
138 distinguishable by shape. Diffraction data were then reconstructed at a spatial resolution of 2.5 μm
139 and indexed using orthorhombic crystal symmetry, along with a calculation of per-voxel confidence
140 value using the GrainMapper3D[®] software developed by Xnovo Technology ApS. A brief description
141 of the For a full description of the GrainMapper3D method used here, we direct the reader to
142 Bachmann et al. (2019).

143 King et al. (2013) showed how using a projection geometry (with sample close to the source but far
144 from the detector), it is possible to non-destructively reconstruct a grain map with a laboratory-
145 based system. In that work, the algorithm relies on the identification of the precession path of the
146 diffraction spots, identifying a maximum of energy to determine the geometry of the diffraction
147 event and, thereafter, determine the orientation of the grain fulfilling the Bragg's condition. This
148 information is later used to reconstruct the grain map using oblique back projection from a SIRT
149 algorithm.

150 The GrainMapper3D[®] (Bachmann et al., 2019) used for the current experiment relies on a different
151 method. Here, the sample is placed in "Laue-focusing" geometry, where the source-to-sample and
152 sample-to-detector distances are equal. Consequently, the diffraction spots appear as lines on the
153 detector, which reduce the probability of spot overlaps and require less acquisition time. Once the
154 diffraction dataset is acquired, the spots are then binarized and the algorithm will consider a
155 simplified diffraction model which attempts to optimize a metric called "completeness" locally. The
156 algorithm generates a list of possible grain candidates from the diffraction data, with the *a priori*
157 knowledge of the diffraction geometry, and probe defined locations within the sample's volume
158 while checking for the best grain candidate through a heuristic approach.

159 The quality of indexing has a natural upper limit due to the potential for diffracted X-rays to be
160 absorbed, or spots to overlap etc.. In practice, the completeness value must be >40% for the solution
161 to be considered, and trusted at 85% using GrainMapper3D[®], which corresponds to an uncertainty

162 within the 95% confidence interval, (see corroboration with EBSD data in Niverty *et al.*, 2019). We
163 used a completeness value of 85% in this study. The data were then reduced by labelling
164 neighbouring voxels of $<0.1^\circ$ misorientation together as distinct regions (i.e. misorientation of $>0.1^\circ$
165 between two neighbouring voxels places each into different labelled regions), and the results from
166 each region displayed as the average value according to two visualisation schemes: IPF (inverse pole
167 figure) and HKL (Miller indices).

168

169 **Results and discussion**

170 The conventional absorption data are summarised in figure 2 which illustrates the random
171 distribution of particles set into place by the resin. A single projection of the raw diffraction data is
172 shown in Figure 3a, overlain with the results of a forward model (discussed below). The
173 corresponding reconstructed LabDCT image is presented in Fig. 3b; diffraction spots in Fig. 3a
174 correspond to the same coloured fragment in Fig. 3b.

175 LabDCT resolves the olivine fragments (shards, generally with concoidal fracture) using an
176 orthorhombic symmetry. These indexed areas match the location, size and shape of olivine
177 fragments in the attenuation image. Glass microbeads, resin nor indeed air, do not produce
178 diffraction spots (Fig. 4).

179 A surprise result was the (poor) indexing in the orthorhombic system of an anomalously bright
180 region of the attenuation image (Fig. 4). This particle is crystalline, yet is too dense to be the San
181 Carlos olivine. It is not attached to any other particle and does not index as spinel, which is a
182 common dense mineral inclusion in olivine. Since its origin is likely to be contamination further
183 speculation as to its nature is unwarranted, yet it does offer a useful true negative result when
184 compared to the olivine true positive results. It signals that crystalline phases may be distinguishable
185 by LabDCT on the basis of the strength of their indexing according to any one system.

186 We observe clusters of spots on the raw diffraction data which correspond to distinct volumes
187 within the sample that are proximal to each other, and display distinct crystallographic orientation.
188 This result brings the potential of this technique sharply into focus, since these observations
189 originate from sub-grains within individual fragments, and so demonstrate that subtle variation is
190 detectable (Fig. 5, Table 1). To illustrate the nature of the sub-grain boundaries we visualised the
191 olivine data as pole figures (Fig. 6). In this experiment comprised of randomly located, randomly
192 orientated particles, the distinct clusters of orientation data in Fig. 6 can be traced to single grains of
193 olivine and the spread within a cluster indicates the divergence of sub-grains. We consider that
194 interpretation beyond these observations is better directed at samples that have not been crushed.
195 Imaging and analysis of such unmodified samples is the subject of current work.

196 **Future potential and challenges**

197 The present study describes the first instance of non-destructive crystallographic orientation analysis
198 of a material with a non-metallic, non-cubic system using LabDCT. An exhaustive comparison against
199 other crystallographic orientation measurement techniques is beyond the scope of this contribution,
200 and will require data from natural samples to be gathered from a range of such techniques to best
201 articulate the advantages and limitations to geoscience. Below is an outline of how this technique
202 could grow, and where barriers to that growth could originate. First we return to a brief comparison
203 between EBSD and LabDCT.

204 LabDCT is anticipated to become a highly complementary technique to that of EBSD. Here we
205 demonstrate olivine is able to be analysed in 3D and non-destructively, yet there is much
206 development work to be conducted before different crystal systems can be analysed by LabDCT with
207 confidence, which would then allow for a variety of rocks to be examined, like they are routinely
208 using EBSD. Furthermore, the highest spatial resolution possible using EBSD is currently greater than
209 that demonstrated by LabDCT studies, and the width and length of a single map possible by EBSD is
210 over an order of magnitude larger than state of the art LabDCT. Importantly, LabDCT as compared to

211 EBSD analysis of the same sample finds good agreement in both location and shape of
212 crystallographic domains and orientation accuracy (Niverty *et al.*, 2019). LabDCT has higher angular
213 resolution than EBSD due to the gathering of diffraction data as tracks over large angles whose
214 solution, found during reconstruction, converges at a higher resolution than that of an individual
215 projection. Consistency between grains studied by McDonald *et al.* (2017) suggest a measurement
216 accuracy of $<0.05^\circ$, which is shown experimentally by Bachmann (2019). Compare this data
217 gathering geometry to diffraction patterns that are 2D images, where angular resolution is linked to
218 the width of the Kikuchi bands and by extension, the depth of focus. EBSD angular resolution is on
219 the order of tenths of degrees (McDonald *et al.*, 2017).

220

221 *Optimisation*

222 This study's experiment was conducted using typical scan settings used to measure the orientation
223 of grains within metals (Niverty *et al.*, 2019). The only difference to note was that the exposure was
224 set to 600 s per projection rather than the 500 s used by Niverty *et al.* (2019) in an attempt to
225 maximise the intensity of the olivine diffraction spots. The quality of these first results in terms of
226 the ability to domain voxels with the same orientation are comparable to state-of-the-art EBSD
227 datasets with acceptable mean angular deviation values (Maitland and Sitzman, 2007), see Niverty
228 *et al.* (2019) who conducted a 1:1 comparison between LabDCT and EBSD data.

229 For the LabDCT method to gather enough information for complete indexing, weak as well as strong
230 reflections are required to be resolved. As geological crystals are frequently low symmetry, strained
231 and/or twinned at various scales, the typical diffraction spots in future work are anticipated to be
232 weaker, noisier, and more artefact-prone than those generated from metallic samples. The
233 diffraction of the material therefore serves as a limitation to indexation with high confidence. One
234 simple way to optimise what is essentially a segmentation challenge is to increase in exposure time

235 to improve the signal-to-noise for weakly scattering crystals, yet other options are becoming
236 available.

237 Recent benchmarking results from the application of modern data science and machine learning
238 techniques shows significant benefits to the identification of individual diffraction spots from a noisy
239 and artefact prone diffraction pattern (e.g. Andrew, 2018; Berg *et al.*, 2018). Such techniques may
240 prove especially valuable when trying to extend diffraction contrast to more complex mineralogical or
241 crystallographic systems (e.g. Darling *et al.*, 2016).

242 *Materials*

243 The crystallography of minerals in solid solutions, like olivine and others including the feldspar
244 group, is effected by their composition (e.g. Deer *et al.*, 1992). Further work is required to determine
245 how chemical variation across a solid solution might effect LabDCT results, to what degree this may
246 be a source of uncertainty (for instance, if the sample is known to contain olivine, but the
247 composition is not known the input lattice parameters must only be an approximation). It is worth
248 nothing that by resolving subgrains within a single particle, the technique can resolve boundaries
249 where distinct grains are touching, as they are frequently observed to be in natural samples. It is also
250 worth noting that crystallographic orientation imparts measurable variations in signal intensity
251 during electron beam analysis whereby a *volume* of excitation produces yield (e.g. as secondary or
252 backscattered electrons or X-rays). Using LabDCT to map the surface and *subsurface* of grain mounts
253 or thin sections may have value in increasing the accuracy of compositional measurement, in
254 particular with respect to spatial characterisation of reference materials (e.g. Pankhurst *et al.*, 2017).

255 Strained crystals, such as many in nature (see Hunter *et al.*, 2018 for a recent example) as well as
256 those synthesized in laboratory experiments (e.g. Hansen *et al.*, 2012), represent a limitation of, yet
257 also an opportunity for, LabDCT as applied to geoscience. For instance, departure from an idealised
258 crystallographic structure reduces the capacity for software to index the data. This necessarily
259 effects accuracy and precision of the measurement, yet also may indicate the presence of elastic or

260 plastic strain. The assumption of one orientation per grain is difficult to apply, since generally the
261 diffraction spots lose their shape and start to streak. Mapping this reduction in indexation, or change
262 in spot shape/size for a given material of the same phase and known or controlled shape (in 3D) may
263 constitute a new way forward in understanding the development of strain. It is plausible that this
264 technique may be developed for in-situ use during live/interrupted deformation and/or heating
265 experiments depending on experiment requirements (see McDonald *et al.*, 2017 for an example).
266 These would need to be designed with the scanning duration in mind, yet is still advantageous
267 compared with the impossibility of using 2D, destructive techniques.

268

269 **Conclusions and implications**

270 This study demonstrates that the crystallographic orientation of olivine can be measured using DCT,
271 which opens new avenues of research upon olivine and, by extension, other non-metallic crystalline
272 materials. The inherent ability of LabDCT to distinguish crystalline from non-crystalline substances in
273 3D, and potential to use the quality of indexing to different crystallographic systems as a parameter
274 for segmenting 3D image volumes, holds potential to be used to discriminate between phases in
275 natural rocks and other materials. For those minerals that have orthorhombic structures, we show
276 that each grains' crystallographic orientation, and those of any sub-grains, can be determined
277 precisely. We conclude that in addition to metals, LabDCT is applicable to a range of materials. Due
278 to the inherently 3D and non-destructive nature of the technique, promising new directions for
279 research and understanding of the formation and evolution of crystalline materials are now possible.

280

281 **References**

282 Andrew M. (2018) A quantified study of segmentation techniques on synthetic geological XRM and
283 FIB-SEM images. *Computational Geosciences*, **22**, 1503–1512.

- 284 Bachmann F., Bale H., Gueninchault N., Holzner C. and Lauridsen E.M. (2019) 3D Grain
285 reconstruction from laboratory diffraction contrast tomography. *Journal of Applied*
286 *Crystallography*, **52**, 643–651.
- 287 Berg S., Saxena N., Shaik M. and Pradhan C. (2018) Generation of ground truth images to validate
288 micro-CT image-processing pipelines. *The Leading Edge*, **37**, 412–420.
- 289 Bestmann M. and Prior D.J. (2003) Intragranular dynamic recrystallization in naturally deformed
290 calcite marble: diffusion accommodated grain boundary sliding as a result of subgrain
291 rotation recrystallization. *Journal of Structural Geology*, **25**, 1597–1613.
- 292 Calcagnotto M., Ponge D., Demir E. and Raabe D. (2010) Orientation gradients and geometrically
293 necessary dislocations in ultrafine grained dual-phase steels studied by 2D and 3D EBSD.
294 *Materials Science and Engineering: A*, **527**, 2738–2746.
- 295 Darling J.R., Moser D.E., Barker I.R., Tait K.T., Chamberlain K.R., Schmitt A.K. and Hyde B.C. (2016)
296 Variable microstructural response of baddeleyite to shock metamorphism in young basaltic
297 shergottite NWA 5298 and improved U–Pb dating of Solar System events. *Earth and*
298 *Planetary Science Letters*, **444**, 1–12.
- 299 Deer W.A., Howie R.A. and Zussman J. (1992) *An introduction to the rock-forming minerals*. P. in.:
300 Longman London.
- 301 Demouchy S., Tommasi A., Barou F., Mainprice D. and Cordier P. (2012) Deformation of olivine in
302 torsion under hydrous conditions. *Physics of the Earth and Planetary Interiors*, **202–203**, 56–
303 70.
- 304 Díaz Aspiroz M., Lloyd G.E. and Fernández C. (2007) Development of lattice preferred orientation in
305 clin amphiboles deformed under low-pressure metamorphic conditions. A SEM/EBSD study
306 of metabasites from the Aracena metamorphic belt (SW Spain). *Journal of Structural*
307 *Geology*, **29**, 629–645.
- 308 Dohmen R., Becker H.-W. and Chakraborty S. (2007) Fe–Mg diffusion in olivine I: experimental
309 determination between 700 and 1,200°C as a function of composition, crystal orientation
310 and oxygen fugacity. *Physics and Chemistry of Minerals*, **34**, 389–407.
- 311 Hansen L.N., Zimmerman M.E., Dillman A.M. and Kohlstedt D.L. (2012) Strain localization in olivine
312 aggregates at high temperature: A laboratory comparison of constant-strain-rate and
313 constant-stress boundary conditions. *Earth and Planetary Science Letters*, **333–334**, 134–
314 145.
- 315 Holtzman B.K., Kohlstedt D.L., Zimmerman M.E., Heidelbach F., Hiraga T. and Hustoft J. (2003) Melt
316 segregation and strain partitioning: implications for seismic anisotropy and mantle flow.
317 *Science*, **301**, 1227–1230.
- 318 Holzner C., Lavery L., Bale H., Merkle A., McDonald S., Withers P., Zhang Y., Jensen D.J., Kimura M.,
319 Lyckegaard A., Reischig P. and Lauridsen E.M. (2016) Diffraction Contrast Tomography in the
320 Laboratory – Applications and Future Directions. *Microscopy Today*, **24**, 34–43.
- 321 Hunter N.J.R., Weinberg R.F., Wilson C.J.L., Luzin V. and Misra S. (2018) Microscopic anatomy of a
322 “hot-on-cold” shear zone: Insights from quartzites of the Main Central Thrust in the
323 Alaknanda region (Garhwal Himalaya). *GSA Bulletin*, **130**, 1519–1539.

- 324 Keinan R., Bale H., Gueninchault N., Lauridsen E.M. and Shahani A.J. (2018) Integrated imaging in
325 three dimensions: Providing a new lens on grain boundaries, particles, and their correlations
326 in polycrystalline silicon. *Acta Materialia*, **148**, 225–234.
- 327 Kempainen A., Mattila O., Heikkinen E.-P., Paananen T. and Fabritius T. (2012) Effect of H₂–H₂O on
328 the Reduction of Olivine Pellets in CO–CO₂ Gas. *ISIJ International*, **52**, 1973–1978.
- 329 King A., Reischig P., Adrien J. and Ludwig W. (2013) First laboratory X-ray diffraction contrast
330 tomography for grain mapping of polycrystals. *Journal of Applied Crystallography*, **46**, 1734–
331 1740.
- 332 Lienert U., Li S.F., Hefferan C.M., Lind J., Suter R.M., Bernier J.V., Barton N.R., Brandes M.C., Mills
333 M.J., Miller M.P., Jakobsen B. and Pantleon W. (2011) High-energy diffraction microscopy at
334 the advanced photon source. *JOM*, **63**, 70–77.
- 335 Ludwig W., Reischig P., King A., Herbig M., Lauridsen E.M., Johnson G., Marrow T.J. and Buffière J.Y.
336 (2009) Three-dimensional grain mapping by x-ray diffraction contrast tomography and the
337 use of Friedel pairs in diffraction data analysis. *Review of Scientific Instruments*, **80**, 033905.
- 338 Maitland T. and Sitzman S. (2007) *Electron backscatter diffraction (EBSD) technique and materials*
339 *characterization examples*. P. in.: Springer Berlin.
- 340 McDonald S.A., Reischig P., Holzner C., Lauridsen E.M., Withers P.J., Merkle A.P. and Feser M. (2015)
341 Non-destructive mapping of grain orientations in 3D by laboratory X-ray microscopy.
342 *Scientific Reports*, **5**.
- 343 McDonald S.A., Holzner C., Lauridsen E.M., Reischig P., Merkle A.P. and Withers P.J. (2017)
344 Microstructural evolution during sintering of copper particles studied by laboratory
345 diffraction contrast tomography (LabDCT). *Scientific Reports*, **7**, 5251.
- 346 Michibayashi K., Mainprice D., Fujii A., Uehara S., Shinkai Y., Kondo Y., Ohara Y., Ishii T., Fryer P.,
347 Bloomer S.H., Ishiwatari A., Hawkins J.W. and Ji S. (2016) Natural olivine crystal-fabrics in the
348 western Pacific convergence region: A new method to identify fabric type. *Earth and*
349 *Planetary Science Letters*, **443**, 70–80.
- 350 Miyamoto M., Mikouchi T. and Jones R.H. (2009) Cooling rates of porphyritic olivine chondrules in
351 the Semarkona (LL3. 00) ordinary chondrite: A model for diffusional equilibration of olivine
352 during fractional crystallization. *Meteoritics & Planetary Science*, **44**, 521–530.
- 353 Mizukami T., Wallis S.R. and Yamamoto J. (2004) Natural examples of olivine lattice preferred
354 orientation patterns with a flow-normal a-axis maximum. *Nature*, **427**, 432.
- 355 Niverty S., Sun J., Williams J., Bachmann F., Gueninchault N., Lauridsen E.M. and Chawla N. (2019) A
356 Forward Modeling Approach to High Reliability Grain Mapping by Laboratory Diffraction
357 Contrast Tomography (LabDCT). *The Journal of The Minerals, Metals & Materials Society*, 1–
358 10.
- 359 Oddershede J., Sun J., Gueninchault N., Bachmann F., Bale H., Holzner C. and Lauridsen E. (2019)
360 Non-destructive Characterization of Polycrystalline Materials in 3D by Laboratory Diffraction
361 Contrast Tomography. *Integrating Materials and Manufacturing Innovation*.

- 362 Pankhurst M.J., Dobson K.J., Morgan D.J., Loughlin S.C., Thordarson T., Courtios L. and Lee P.D.
363 (2014) Directly monitoring the magmas fuelling volcanic eruptions in near-real-time using X-
364 ray micro-computed tomography. *Journal of Petrology*, **55**, 671–684.
- 365 Pankhurst M.J., Walshaw R. and Morgan D.J. (2017) Major Element Chemical Heterogeneity in Geo2
366 Olivine Microbeam Reference Material: A Spatial Approach to Quantifying Heterogeneity in
367 Primary Reference Materials. *Geostandards and Geoanalytical Research*, **41**, 85–91.
- 368 Pankhurst M.J., Morgan D.J., Thordarson T. and Loughlin S.C. (2018a) Magmatic crystal records in
369 time, space, and process, causatively linked with volcanic unrest. *Earth and Planetary
370 Science Letters*, **493**, 231–241.
- 371 Pankhurst M.J., Vo N.T., Butcher A.R., Long L., Wang H., Nonni S., Harvey J., Guðfinnsson G., Fowler
372 R., Atwood R., Walshaw R. and Lee P.D. (2018b) Quantitative measurement of olivine
373 composition in three dimensions using helical scan X-ray micro tomography. *American
374 Mineralogist*, **103**, 1800–1811.
- 375 Piatak N.M., Parsons M.B. and Seal R.R. (2015) Characteristics and environmental aspects of slag: A
376 review. *Applied Geochemistry*, **57**, 236–266.
- 377 Piazzolo S., Austrheim H. and Whitehouse M. (2012) Brittle-ductile microfabrics in naturally deformed
378 zircon: Deformation mechanisms and consequences for U-Pb dating. *American Mineralogist*,
379 **97**, 1544–1563.
- 380 Poulsen H.F. (2012) An introduction to three-dimensional X-ray diffraction microscopy. *Journal of
381 Applied Crystallography*, **45**, 1084–1097.
- 382 Poulsen H.F., Nielsen S.F., Lauridsen E.M., Schmidt S., Suter R.M., Lienert U., Margulies L., Lorentzen
383 T. and Juul Jensen D. (2001) Three-dimensional maps of grain boundaries and the stress
384 state of individual grains in polycrystals and powders. *Journal of Applied Crystallography*, **34**,
385 751–756.
- 386 Prior D.J., Mariani E. and Wheeler J. (2009) EBSD in the Earth Sciences: Applications, Common
387 Practice, and Challenges. Pp. 345–360 in: *Electron Backscatter Diffraction in Materials
388 Science* (A.J. Schwartz, M. Kumar, B.L. Adams and D.P. Field, editors). Springer US, Boston,
389 MA.
- 390 Reddy S.M., Timms N.E., Pantleon W. and Trimby P. (2007) Quantitative characterization of plastic
391 deformation of zircon and geological implications. *Contributions to Mineralogy and
392 Petrology*, **153**, 625–645.
- 393 Rudraswami N.G., Prasad M.S., Jones R.H. and Nagashima K. (2016) In situ oxygen isotope
394 compositions in olivines of different types of cosmic spherules: An assessment of
395 relationships to chondritic particles. *Geochimica Et Cosmochimica Acta*, **194**, 1–14.
- 396 Shahani A.J., Bale H., Gueninchault N., Merkle A. and Lauridsen E.M. (2017) Integrated Imaging in
397 Three Dimensions: The Sum is Greater than the Parts. 2.
- 398 Shea T., Costa F., Krimer D. and Hammer J.E. (2015a) Accuracy of timescales retrieved from diffusion
399 modeling in olivine: A 3D perspective. *American Mineralogist*, **100**, 2026–2042.
- 400 Shea T., Lynn K.J. and Garcia M.O. (2015b) Cracking the olivine zoning code: Distinguishing between
401 crystal growth and diffusion. *Geology*, **43**, 935–938.

- 402 Spiess R., Bertolo B., Borghi A. and Centi M.T. (2001) Crustal-mantle lithosphere decoupling as a
403 control on Variscan metamorphism in the Eastern Alps. *Australian Journal of Earth Sciences*,
404 **48**, 479–486.
- 405 Spiess R., Groppo C. and Compagnoni R. (2007) When epitaxy controls garnet growth. *Journal of*
406 *Metamorphic Geology*, **25**, 439–450.
- 407 Spiess R., Dibona R., Rybacki E., Wirth R. and Dresen G. (2012) Depressurized Cavities within High-
408 strain Shear Zones: their Role in the Segregation and Flow of SiO₂-rich Melt in Feldspar-
409 dominated Rocks. *Journal of Petrology*, **53**, 1767–1776.
- 410 Storey C.D. and Prior D.J. (2005) Plastic Deformation and Recrystallization of Garnet: A Mechanism
411 to Facilitate Diffusion Creep. *Journal of Petrology*, **46**, 2593–2613.
- 412 Sun J., Zhang Y., Lyckegaard A., Bachmann F., Lauridsen E.M. and Juul Jensen D. (2019) Grain
413 boundary wetting correlated to the grain boundary properties: A laboratory-based
414 multimodal X-ray tomography investigation. *Scripta Materialia*, **163**, 77–81.
- 415 Tasaka M., Michibayashi K. and Mainprice D. (2008) B-type olivine fabrics developed in the fore-arc
416 side of the mantle wedge along a subducting slab. *Earth and Planetary Science Letters*, **272**,
417 747–757.
- 418 Timms N.E., Reddy S.M., Fitz Gerald J.D., Green L. and Muhling J.R. (2012) Inclusion-localised crystal-
419 plasticity, dynamic porosity, and fast-diffusion pathway generation in zircon. *Journal of*
420 *Structural Geology*, **35**, 78–89.
- 421 Timms N.E., Erickson T.M., Pearce M.A., Cavosie A.J., Schmieder M., Tohver E., Reddy S.M., Zanetti
422 M.R., Nemchin A.A. and Wittmann A. (2017) A pressure-temperature phase diagram for
423 zircon at extreme conditions. *Earth-Science Reviews*, **165**, 185–202.
- 424 Trimby P.W., Prior D.J. and Wheeler J. (1998) Grain boundary hierarchy development in a quartz
425 mylonite. *Journal of Structural Geology*, **20**, 917–935.
- 426

FIG. 1. 3/4 page width

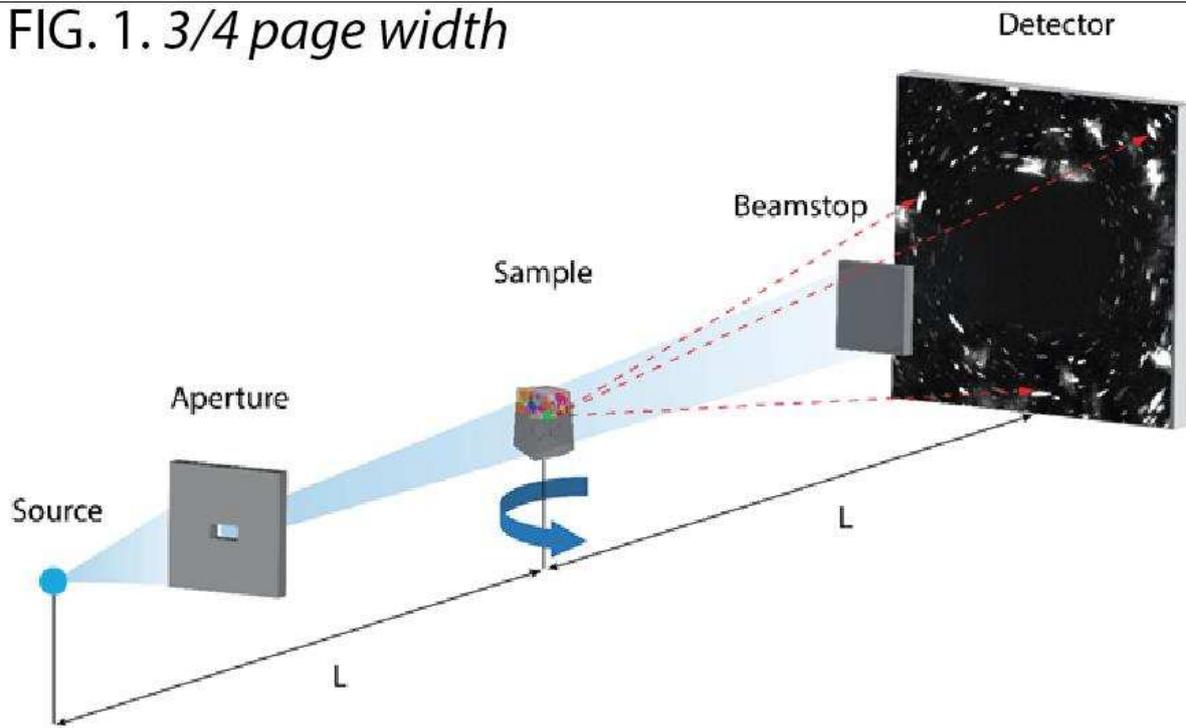


Fig. 1 Schematic of the experimental setup of LabDCT in the laboratory x-ray microscope (from Niverty *et al.*, 2019; Oddershede *et al.*, 2019). The location and intensity of diffracted x-rays are recorded as the sample is rotated through 360°. A polychromatic x-ray beam illuminates a region of interest using an aperture between source and sample (distance of L). Transmitted x-rays are not collected due to the placement of a beamstop between sample and detector (distance also L). The transmitted x-rays are substantially stronger and would otherwise flood the detector when using the settings needed to achieve adequate signal:noise for the diffracted x-rays. Diffraction images are focussed by applying Laue geometry and appear as line-shaped spots.

427

428

429

430

431

FIG. 2. 3/4 page width

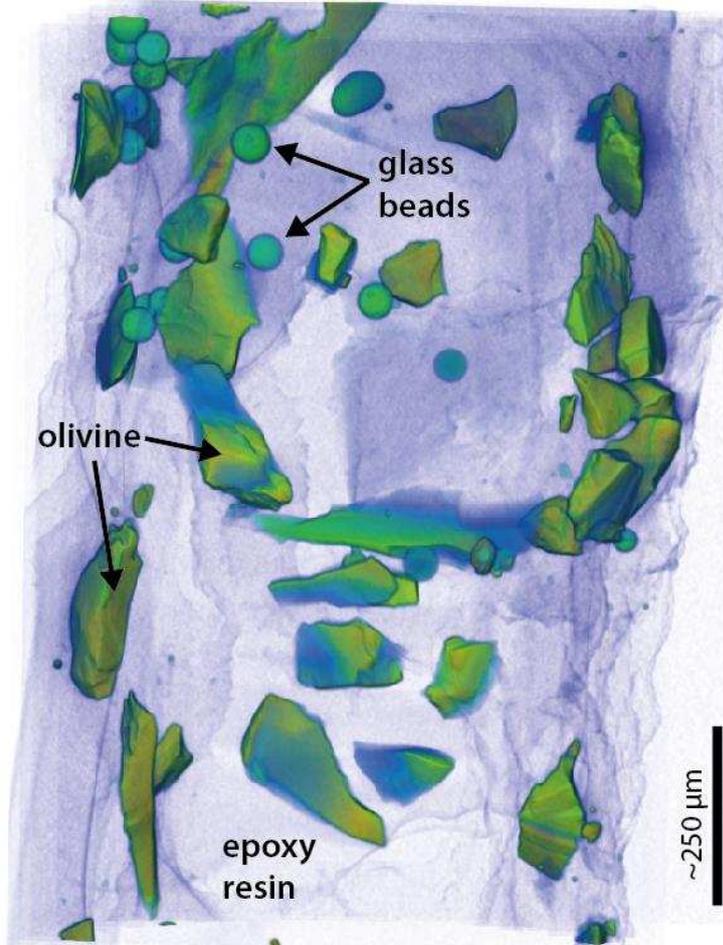


Fig. 2. Tomographic X-ray absorption image of the sample used in the DCT experiment. The view is of the sample as presented to the beam. A qualitative measure of density is illustrated by using a semi-transparent colour-drape over a volume render. Purple is low density, and green-orange is higher density. The edges of the particles are clearly defined against the cured resin, from which their shapes are observed and the particle type identified.

432

433

434
435
436

FIG. 3. *full page width*

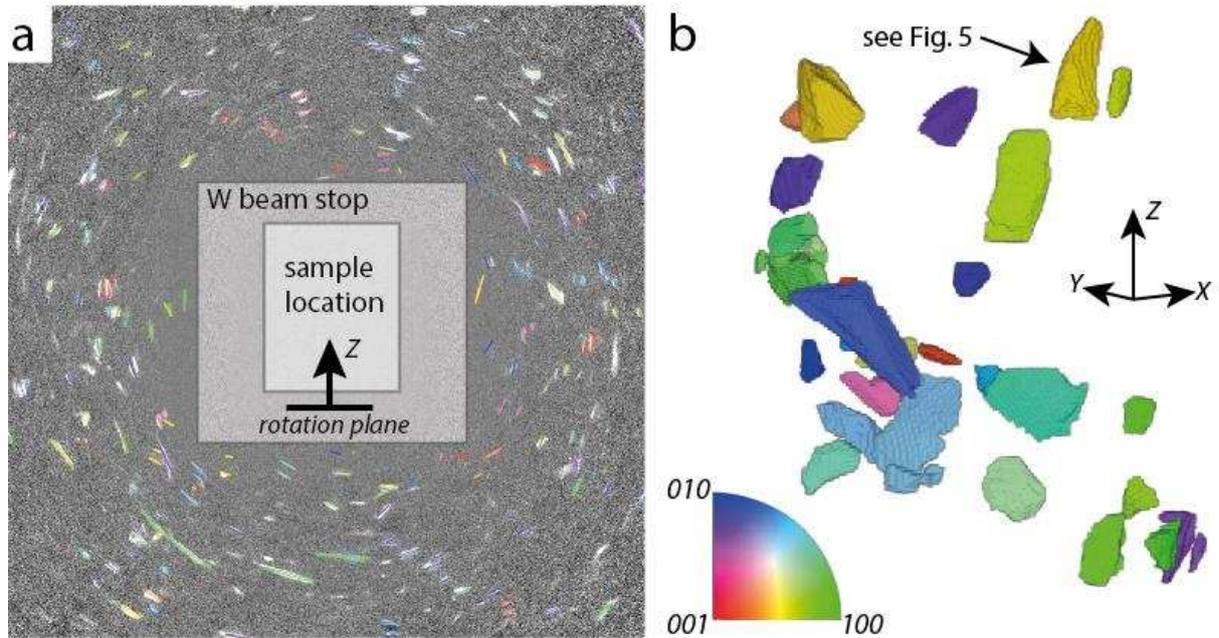


Fig. 3. Example diffraction projection and reconstructed crystallographic orientation tomogram: (a) a beamstop (tungsten shield) blocks X-rays from the principle beam (located at the viewer's perspective here) from reaching the square detector, upon which diffraction spots originating from crystals within the sample (in front of the mask) form, and are captured at each sample rotation angle. The intensity, size and shape of the spots are a function of the size and shape and orientation of the particle. The angles between spots, and their shift with sample rotation, contain crystal system and location information; (b) the reconstructed volume is labelled according to IPF notation and corresponding inset colourmap. Data are plotted relative to the Z axis, which is the rotation axis. For instance, the 100 axis of dark green crystals are aligned with the Z axis of the sample.

437
438

FIG. 4. 1/2 page width

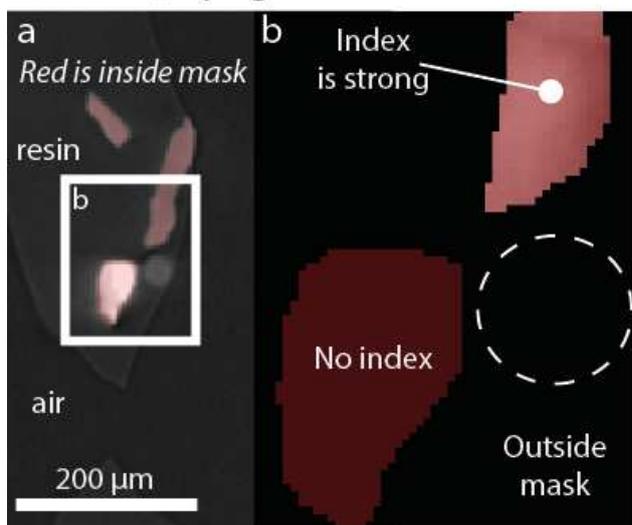


Fig. 4. Crystallographic orientation index quality per material. (a) Orthoslice from 3D absorption image overlain with mask defining voxels to attempt indexation. Four particles, resin and air are represented in this view. Three of those particles are resolved from the diffraction data, which indicate they are crystalline. (b) Larger view of inset in a: The bright (dense) material in (a) is unable to be indexed using an orthorhombic system, whereas the moderately dense particles are indexed with high confidence. Dashed circle approximates the location of the glass microbead.

440

441

442

443

FIG. 5. full page width

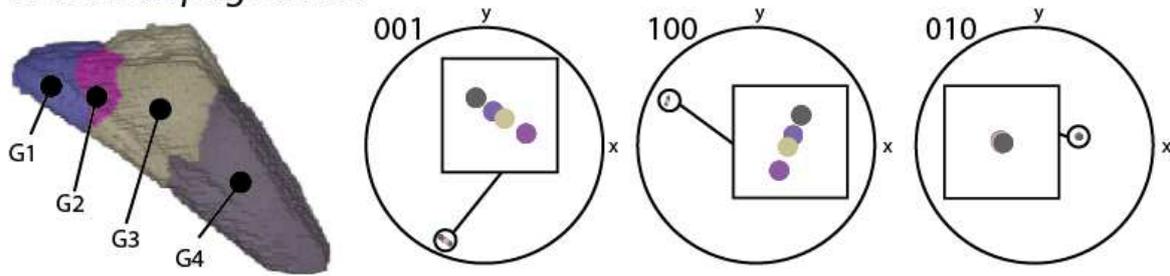


Fig. 5. Detection and quantification of olivine sub-grains in three dimensions. A HKL scheme applied to the diffraction data reveals distinct domains of crystallographic orientation. Each domain is composed of hundreds of voxels that are under a threshold of 0.1 degree of (total) misorientation from each other.

444

Table 1. Crystallographic measurements from a single fragment of olivine composed of four subgrains shown in Fig. 4: (a) orientation data; (b) misorientation calculations between subgrains.

Orientation (Euler angles in degrees)

Misorientation

Grain	φ_1	ψ	φ_2		Angle (degrees)	Axis in crystal coordinates		
G1	336.3	76.78	339.5	G1/G2	1.65	<-0.04	0.99	0.07>
G2	337.86	77.28	339.27	G1/G3	0.54	<-0.09	-0.15	0.98>
G3	336.83	76.92	339.46	G2/G3	1.06	<-0.02	0.99	-0.04>
G4	335.44	76.43	339.65	G3/G4	1.44	<-0.01	-0.99	-0.09>

445

446

447

448

FIG. 6. *full page width*

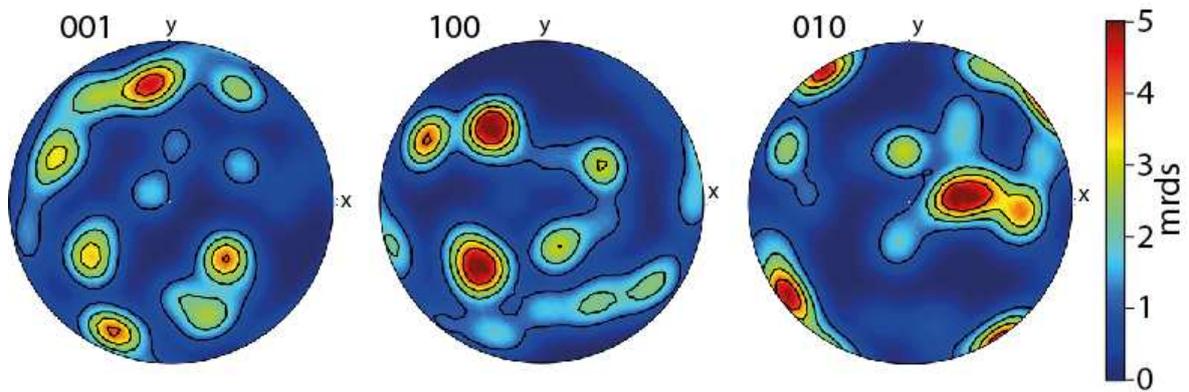


Fig. 6. Pole figures of the olivine data. The spread in all crystallographic orientations demonstrates the random orientation of olivine fragments. Clustering illustrates the contribution of numerous sub-grains with small, yet detectable misorientations.

449

FIG. 1. *3/4 page width*

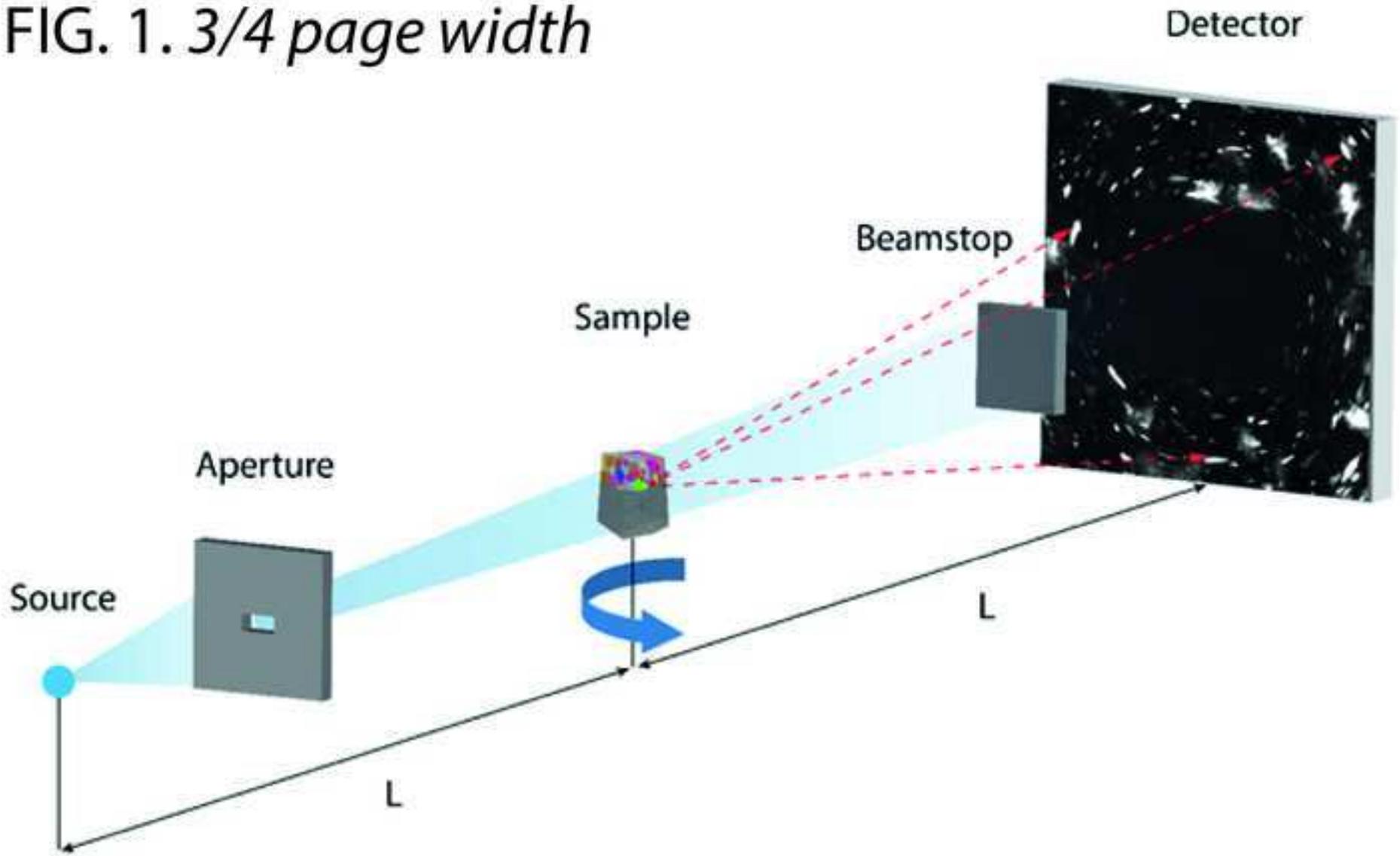


FIG. 2. 3/4 page width

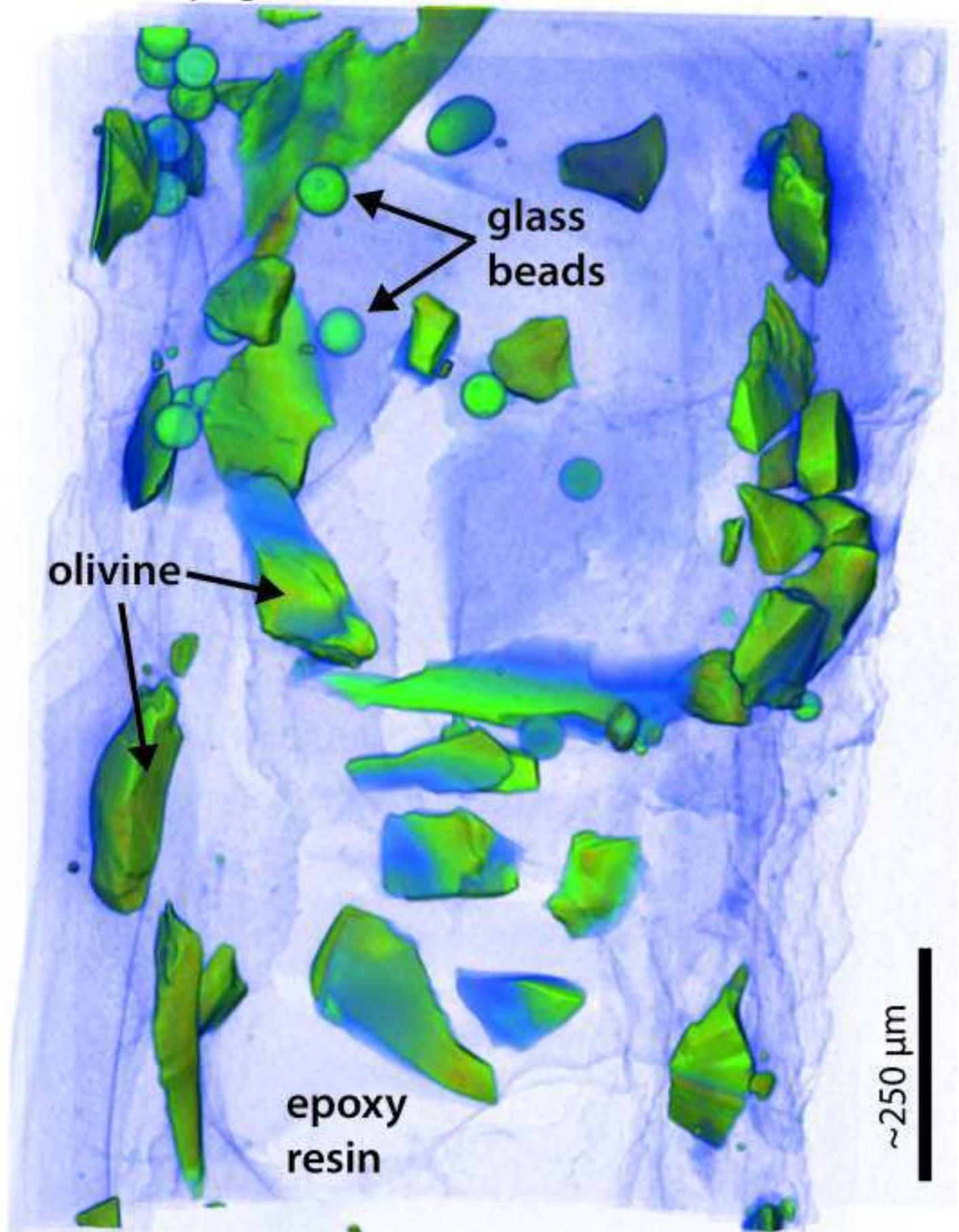


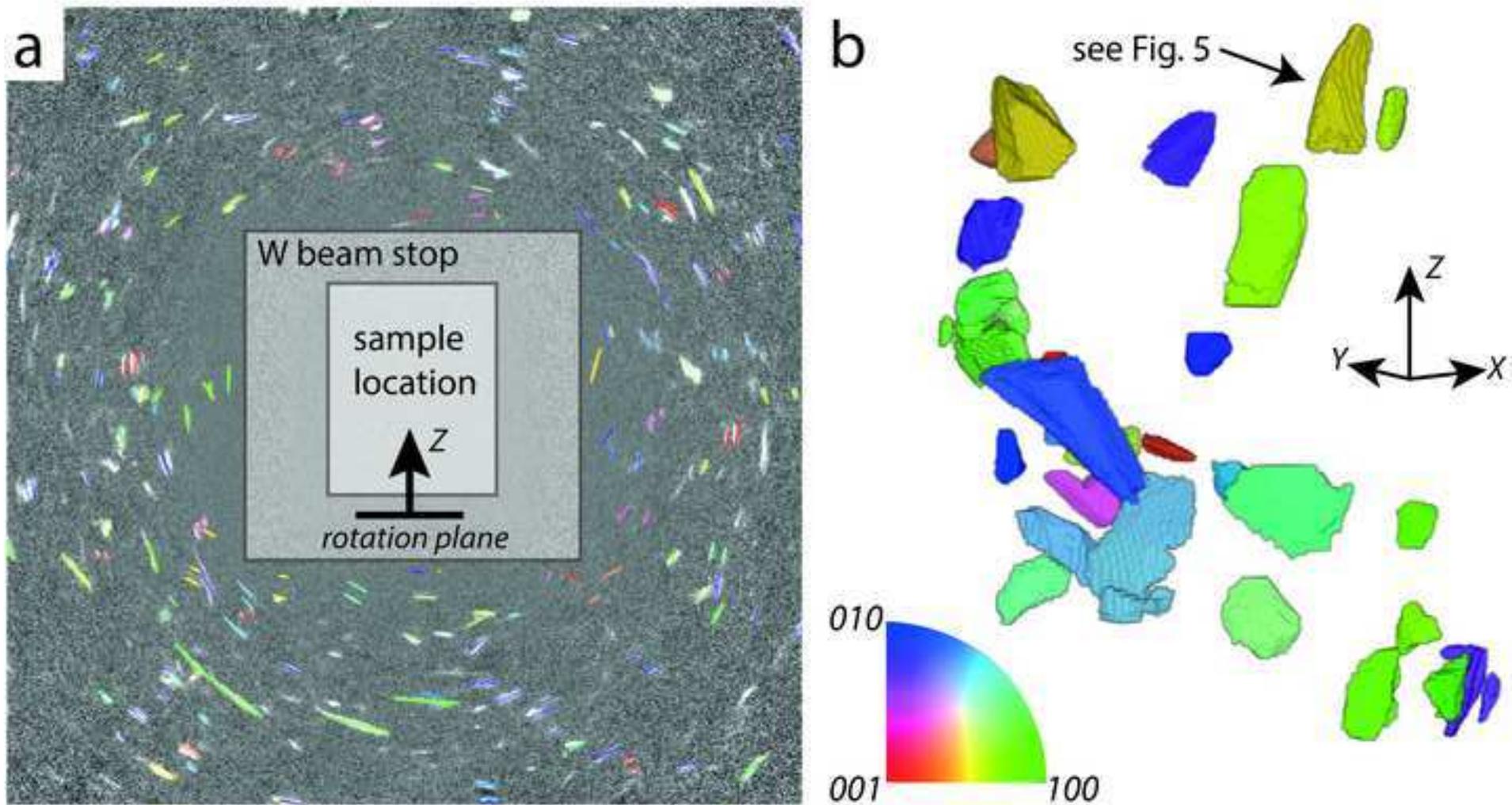
FIG. 3. *full page width*

FIG. 4. *1/2 page width*

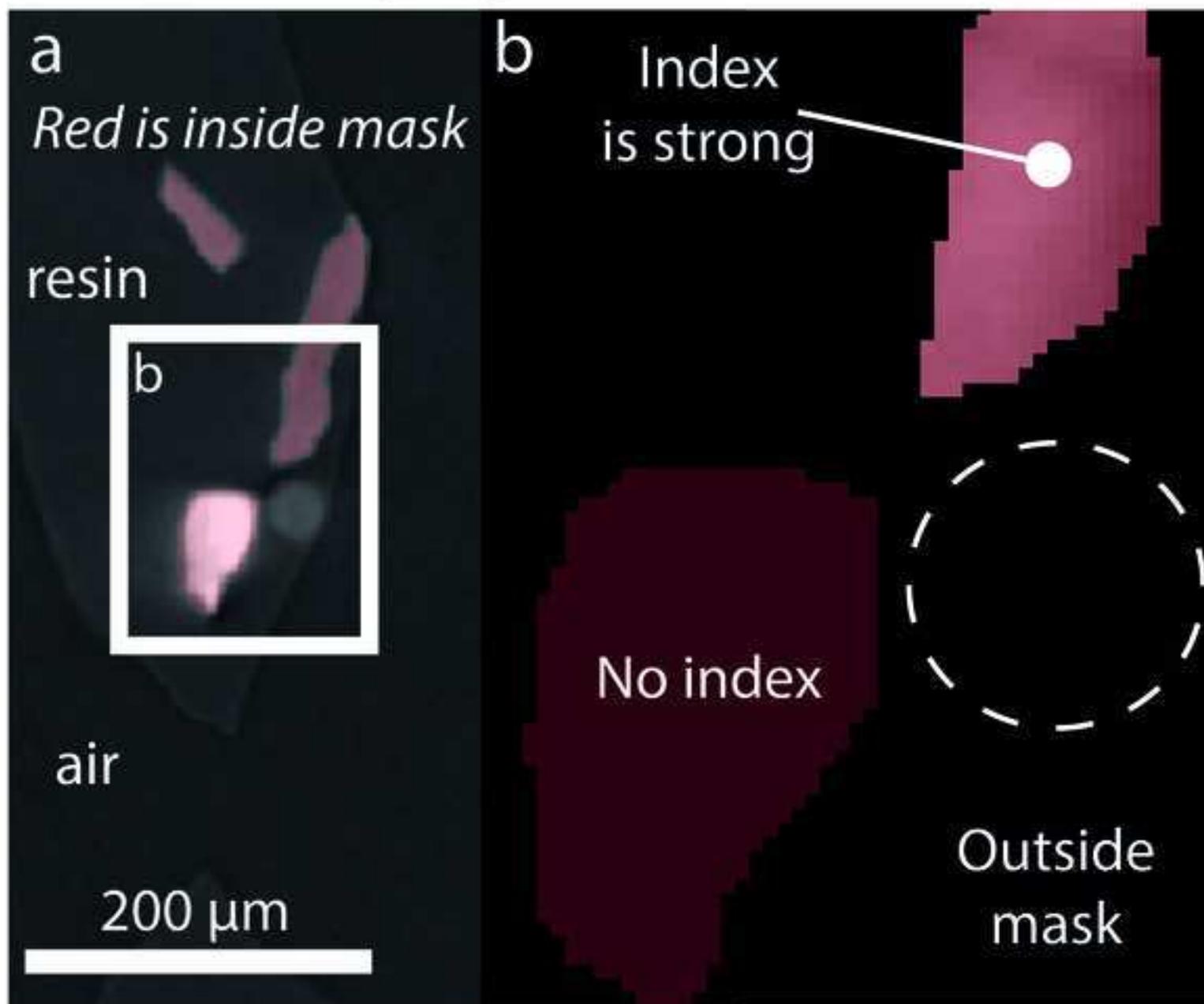


FIG. 5. *full page width*

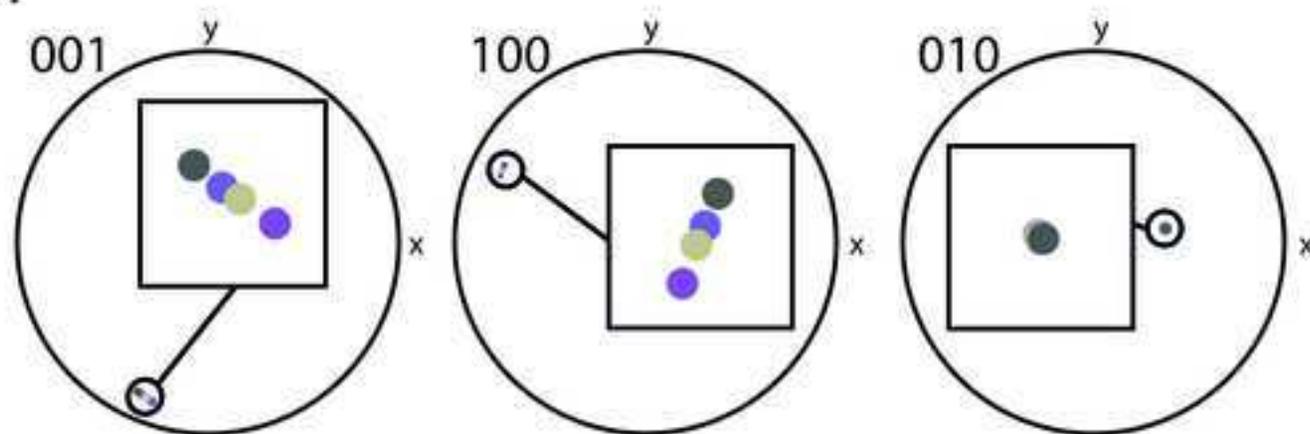
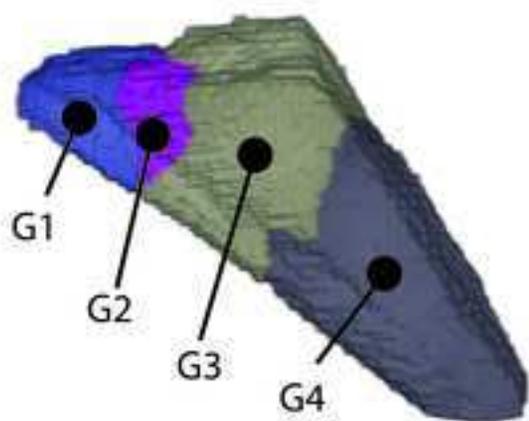


FIG. 6. *full page width*