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1 **Structural design and verification of an innovative whole adaptive variable camber wing**

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7 **Abstract:** A whole adaptive variable camber wing (AVCW) equipped with an innovative
8 double rib sheet (DRS) structure is experimentally and numerically studied in this work. The
9 new design uses surface contact of DRS for force transmission of changeable camber wing
10 instead of the traditional rigid hinge joint contact. The AVCW design allows the change of
11 airfoil camber in a real-time process under different flight states and flight environment,
12 which is of great interest to Unmanned Aerial Vehicle (UAV) applications.. Numerical results
13 show that the used of the varying camber airfoil has better stalled characteristic and
14 aerodynamic performance comparing with the Clark Y and AH-79-100C airfoil. . The flight-
15 test experiments indicate that the total AVCW carrying the autonomous development adaptive
16 control system (ACS) can further enhance UAV flight efficiency by 29.4% relative to Talon
17 UAV. It suggests that using AVCW structural can increase the load capacity and improve
18 flight efficiency, without increasing the overall structural weight, which is promising for
19 future engineering application to the UAV field.

20 **Keywords:**

21 Double Rib Sheet (DRS), whole Adaptive Variable Camber Wing (AVCW), adaptive control
22 system (ACS), flight efficiency;
23

24 **1. Introduction**

25
26
27 Modern unmanned aerial vehicles (UAVs) are mainly designed to improve flight
28 efficiency in multi-environment and multi-missions flight, in which an adaptive variable
29 camber wing (AVCW) is the most essential [1-4]. Traditional AVCW design schemes are
30

31 based on mechanical hinge transmission to accomplish the change of the wing camber. Such
32 scheme, however, suffers many limitations as the hinge parts are heavy and the contact
33 surfaces are point-contact, which results in not only a low operation efficient but also a stress
34 concentration prone to structure failure.

35 Many attempts have been performed to overcome such problems. . In the 1980s',
36 mission-adaptive wing technology research was launched by the National Advisory
37 Committee for Aeronautics (NASA) and the Boeing Company. It was suggested that the
38 traditional control surface could be replaced by a flexible composite material skin operated
39 by a digital flight control system, leading to increased lift-drag ratio and delayed flow
40 separation on the wing surface. However, the complexity and heavy weight of mechanistic
41 drivers obstruct its practical application [5-7]. In recent years, many studies on variable
42 camber morphing wing have been conducted regarding the aerodynamic and structure
43 performance of conventional leading-edge and trailing-edge of wings, but the whole
44 changeable camber wing has not been considered. Stanford et al. investigated the static and
45 dynamic aeroelastic tailoring with variable camber control, and showed that the wing
46 structural weight could be reduced by adopting variable camber continuous trailing-edge flap
47 system with improved aeroelastic behavior of the wing [8] . It has been reported that a
48 variable camber fowler flap aerodynamic performance with a double-sliding track can be used
49 for general aviation aircraft. The maximum lift coefficient was increased by 6.6% and ratio of
50 lift-to-drag was decreased by 7.58% relative to the reference conventional fowler flap model
51 [9]. Moreover, some inconstant camber wing structure investigations have been effectively
52 carried out by [10-13]. It was indicated that the variable camber morphing wing, which was
53 composed of corrugated structures, was feasible by considering both numerical simulation
54 and wind tunnel experimenta results. Furthermore, the deformation of morphing skin is
55 determined by the bending stiffness of the material, which could be studied by the flexible
56 shin stiffness requirement of variable wings.

57 Using new materials as an actuator of variable camber wings has received strong
58 interest. The surface deformation of the UAVs altered by a piezoelectric ceramic structure was
59 designed (FlexSys Inc, U.S), resulting in reduced weight and increased cruise time of the
60 UAVs [14]. Kota et al. investigated a flexible skin covering on the trailing edge of the wing

61 and realized the deformation of the wing by smoothly bending the flexible trailing edge [15].
62 A variable camber wing was demonstrated by Beihang University (Li et al.,2009), which used
63 the shape memory alloy (SMA) as the actuators to change wing camber. It was indicated that
64 the average lift of the wing was improved by 20% in the wind tunnel experimental [16]. A
65 variable trailing camber wing model was designed and made of SMA material, good
66 actuation performance even in condition of external loads was demonstrated both numerically
67 and experimentally [17]. A novel 0-Poisson's ratio cosine honeycomb support structure of
68 flexible skin was proposed by Liu et al, which could reduce power consumption and driving
69 force [18]. Li and Ang conducted an innovative adaptive variable camber compliant wing
70 based on a new artificial muscle in [10]. The results showed that this method could design
71 airfoils for this morphing wing in a quick and effective way. Some similar works also have
72 been implemented by [19, 20]. Nevertheless, expensive smart materials and device instability
73 restrict its wide engineering application.

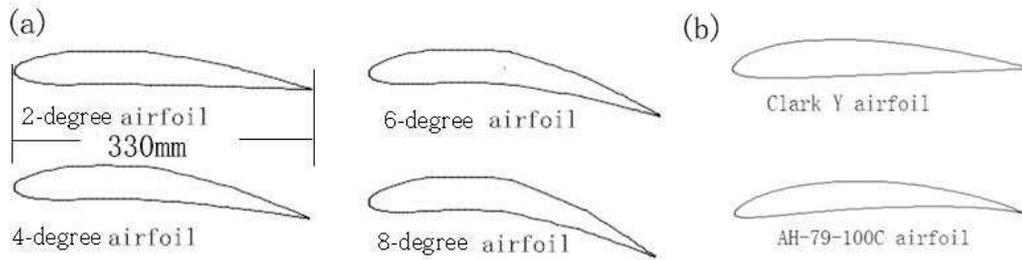
74 It is clearly from the review that that although extensive research has been performed
75 for the aerodynamic, structure and material of the leading-edge or trailing-edge variable
76 camber wings, the investigation of a whole AVCW has not yet been reported. This work aims
77 to develop an innovative DRS structure that can realize the change of the whole camber of
78 wing. 2D and 3D numerical simulations are conducted to investigate the influence of the
79 camber change on the aerodynamic characteristics of the changeable airfoil and wing at
80 different angles of attack. A prototype model of the complete varying camber wing is
81 manufactured, and tested on ground and flight experiments. The flight-test results show that
82 employing whole AVCW technology improves flight efficiency by ~ 29%.

83

84 **2. Structural model of the whole variable camber wing**

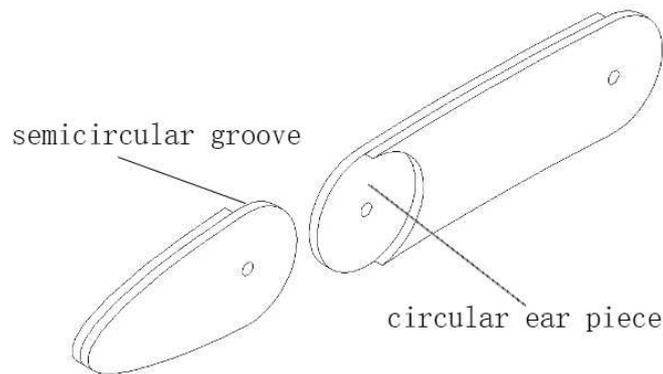
85 In order to define the deflection angle of the variable camber airfoil, a symmetrical airfoil,
86 NACA 0012, is selected with the chord length L of 330mm [Fig. 1(a)]. A four-section airfoil
87 is designed to obtain the whole camber change of airfoil in the proportion of 1:2:2:1.
88 Illustrated in Figure 1(a), the four-typical state of airfoil is chosen to investigate the change
89 of airfoil camber. The airfoil (NACA 0012) is modified to realize a smooth transition of
90 airfoil to improve aerodynamics performance. To verify the flow advantages of variable

91 camber airfoil profile of 2D, Clark Y airfoil and AH-79-100C airfoil are selected for
92 comparison, as shown in Figure 1-b.



93
94 Figure 1. Schematic diagram of 2D airfoil: (a) 4-variable camber airfoil profiles, and (b)
95 2-convention low-speed contrast airfoils.

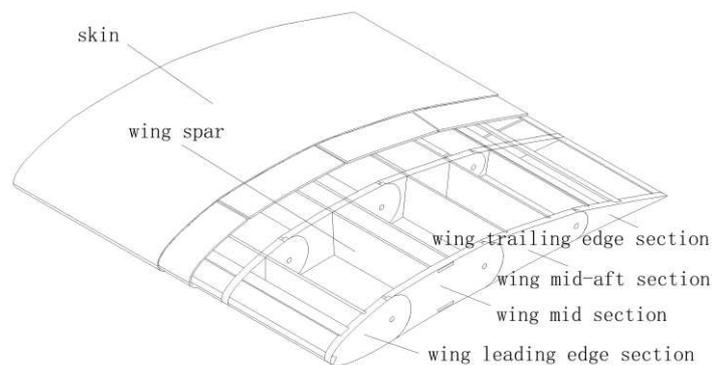
96
97 A double rib sheet (DRS) structure is invented, as shown in Figure 2, to realize the
98 overall wing camber change. The structural has one side of a semicircular groove, and the
99 other side of a circular ear, both of which are in closely contact. Via this way, the geometry
100 configuration of the complete wing rib is connected by four double rib sheets. It is clear that
101 such mechanical structure design will not increase the weight of the entire wing structure. In
102 addition, the load transfer between the sections of the wing rib structures is transformed into
103 surface contact from the traditional point contact, which could not only avoids the problem of
104 stress concentration, but also allows the structure to bear greater load.



105
106 Figure 2. Double rib sheet structural model.

107 A schematic diagram of an innovation entire wing structure is presented in Figure3, with
108 a total surface area of 0.5m². The model is composed of wing rib, skin and wing spar, which is
109 similar to the wing structure of general aviation aircraft, without the increase of additional
110 weight except for the actuator. The wing rib model is composed of four separate wing

111 structural sections, which include the wing leading edge section, wing trailing edge section,
112 wing mid-section and the wing mid-aft section, respectively. The overall wing camber change
113 is obtained by the relative rotation between the wing rib structure sections. Compared with
114 traditional control mode, the variable camber wing can change the complete wing camber
115 when the state and conditions of flying are varied. The test experiment of the whole
116 changeable camber wing on the ground is shown in the supplementary material. It is
117 known that conventional aircraft is designed to reach optimal performance characteristics
118 only for a single mission. However, changes in the flight states and flight environment of
119 UAV are inevitable, and the traditional fixed wing structure could not achieve a multi-
120 missions optimal flight. . The design of AVCW shall address this issue by allowing real-time
121 change of wing position by the active control system (ACS). In this way, the airfoil of the
122 wing is always adjusted to the optimum state based on different flight states and flight
123 environment. It is expected that comparing to the variable leading-edge camber wing or
124 variable trailing-edge camber wing structure, employing the whole AVCW technology could
125 improve further UAV aerodynamic characteristics and flight efficiencies, as shown by both
126 numerical modelling and flight experiments below.



127

128 Figure 3. Variable camber wing structure model

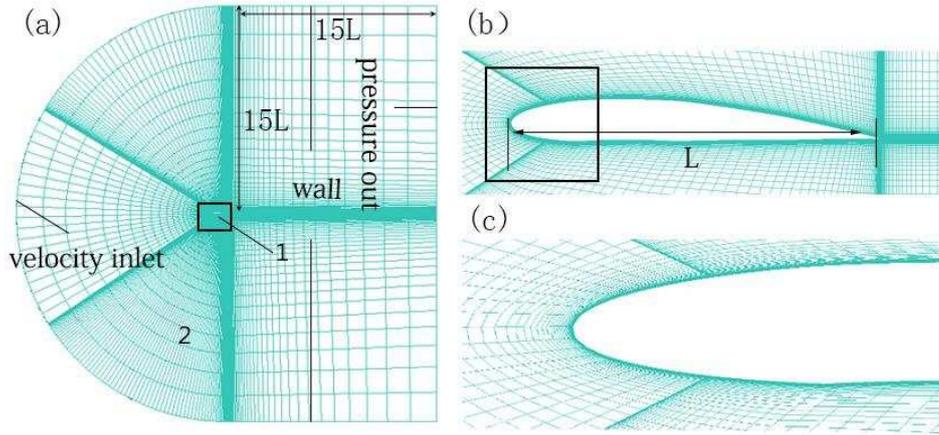
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130 3. Numerical simulation

131 3.1 D grid generation and boundary conditions of AVCW

132 A C-type structured grid is adopted in the ICEM CFD 15.0 [21] to discretize the flow field
133 around airfoil two-dimensional model, as illustrated in Figure 4. The computational domain is
134 selected to be big enough to avoid the influence of far-field boundary conditions on the flow

135 characteristic of the model. The mesh extends to 15L from airfoil surface to the far-field
 136 boundary, i.e., the boundary length is 15L from upstream, downstream, the upper and lower
 137 boundaries respectively. Figure 4(a) shows the structured grid for the integral calculation
 138 domain, which is divided into two parts: 1(airfoil) and 2(far-field) for the inner and outer
 139 mesh, respectively. Figure 1(b) and 1(c) show an enlarged view of the airfoil profile and the
 140 quality of the grid is 0.76~0.866.



141

142 Figure 4. Schematic of the computation mesh and boundary conditions

143 The far-field boundary conditions are set as follows: the inlet boundary is the velocity
 144 inlet; the upper and lower boundary is the no-slip wall; and the out boundary is defined as
 145 pressure out, shown in Figure 4-a. The Reynolds number is given by

146
$$\text{Re} = \frac{\rho L U_{\infty}}{\mu} \quad (1)$$

147 Where ρ , μ , U_{∞} and L are air density 1.225 kg/m³, air kinematic viscosity coefficient
 148 1.7894×10^{-5} kg/(mgs), the free-velocity 18 m/s, and the chord length of airfoil 0.33m,
 149 respectively.

150 Based on the equation (1) and above constant, the Reynolds number is calculated as
 151 406508. The drag and lift are parallel and perpendicular to the far-field free stream. The
 152 corresponding lift and drag coefficient can be given as

153
$$C_l = \frac{F_y}{0.5 \rho U_{\infty}^2 S} \quad (2)$$

154
$$C_d = \frac{F_x}{0.5 \rho U_{\infty}^2 S} \quad (3)$$

155 Where C_l is the lift coefficient, C_d is the drag coefficient, S is the area of the wing, F_x

156 and F_y are the drag and lift, respectively.

157 In order to ensure grid independence, four types of mesh with different grid density are
158 employed to investigate lift and drag coefficients for a 2-degree airfoil shown in Figure 1
159 with the angles of attack of 6° and 10° respectively. The simulation results in Table 1 show
160 that the differences of drag and lift coefficients are within 4% between types 2 and 3. With
161 further increase of grid cell density, the difference can be reduced to less than 3%.
162 However for the consideration of both simulation accuracy and simulation time constrains,
163 the grid density of type 2 is chosen in this work.

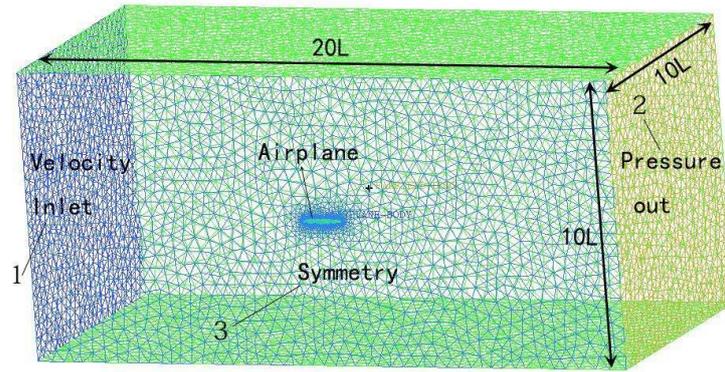
164 Table 1. Mesh independence study for variable camber airfoil at $Re=406508$ and angle of
165 attack of 6° and 10°

Type	Number of cells	Angle of attack 6°		Angle of attack 10°	
		C_L	C_d	C_L	C_d
1	15000	1.1152	0.78951	1.3125	0.4352
2	39500	1.1387	0.08078	1.3413	0.1447
3	88000	1.1806	0.08352	1.3822	0.1421
4	250000	1.1625	0.08452	1.3652	0.1435

166 The normal velocity of boundary layer is very substantial in the adjacent airfoil region,
167 and the boundary grid Y spacing value set is critical to calculate the flow field of the near
168 wall region. In this study, NACA Y^+ wall distance estimation online is adopted, and the
169 height of the first layer grid is calculated to 0.000128m. The universal computational fluid
170 dynamics solver employed is the Spalart-Allmaras model (SA) [22]. In order to obtain an
171 analogy wind tunnel tests condition, a no-slip boundary condition of the airfoil surface is
172 applied.

173 3.2 3D grid generation and boundary conditions of AVCW

174 The unstructured grid is adopted in the ICEM CFD 15.0 [21] to discretize the flow field
175 around the three-dimensional model, as is shown in Figure 5, with a size of the
176 computational domain of $20L \times 10L \times 10L$ in the X, Y and Z direction, respectively. According
177 to the demand of meshing refining in the region of the wing, the prism grid parameters are
178 employed. The reference signs 1, 2 and 3 in Figure 5 represent the velocity inlet, pressure
179 outlet and symmetric boundary conditions, respectively.



180

181

Figure 5. Symmetric computational domain grid and boundary conditions

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To verify grid independence, four cases of mesh densities are adopted to compute the lift and drag coefficients. Based on 3-degree of the variable camber of wing in Figure 5(b), the Reynolds number (Re) is calculated as 406508 at angles of attack of 6° and 10° , respectively. The numerical results are summarized in Table 2, which indicate that the differences between cases 2 and 3, and between cases 3 and 4 are less than 2%. To achieve a relatively high resolution of grid, the mesh of case 2 is utilized for the present numerical simulation and the total number of cells and nodes are 36062701 and 4527750, respectively.

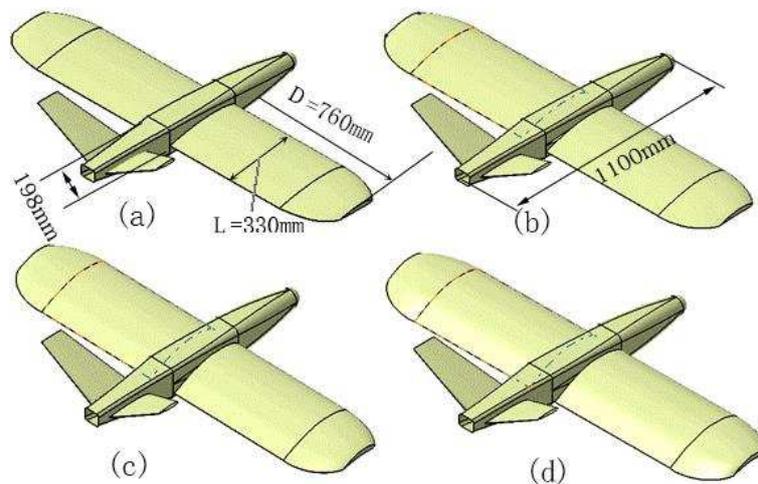
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This step allows us to obtain more accurate estimations of the flow characteristics as well as to make a preparation for flight test. Four types of whole variable camber wing aircraft models are selected, which are defined as 1-degree wing model, 3-degree wing model, 5-degree wing model and 7-degree wing model, respectively.



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Figure 6. Four models of the variable camber wing aircraft. (a) 1-degree wing model, (b) 3-degree wing model, (c) 5-degree wing model, (d) 7-degree wing model (D : Half of span)

Table 2. Research on grid independence for variable camber aircraft at $Re=406508$ and angle

Case	Number of cells	Angle of attack 6°		Angle of attack 10°	
		C_L	C_d	C_L	C_d
1	15000000	0.682	0.11051	0.826	0.4362
2	36062701	0.629	0.10458	0.778	0.1320
3	58500000	0.635	0.108352	0.786	0.1421
4	85250000	0.621	0.108452	0.782	0.1315

198

4. Aerodynamic performance of AVCW

199

The flow characteristics of flow field of changeable camber wing are computed with two-dimensional and three-dimension incompressible continuous equations. According to Navier-Stokes (N-S) equations, a series of numerical simulations are performed under different initial conditions to investigate the aerodynamic performance of the variable camber airfoil and wing, as below.

204

205

4.1 2D aerodynamic characteristics

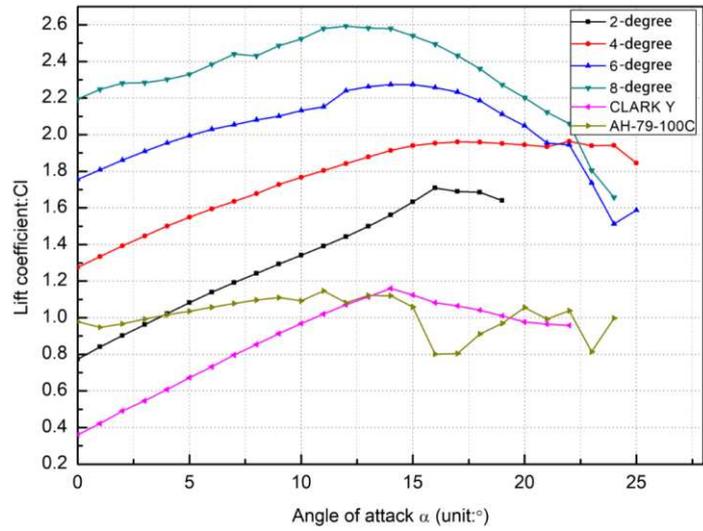
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Based on the research purpose, four kinds of design variable camber airfoil and two types of conventional airfoil are selected, as described in Figure 1. The angle of attack varies from 0° to 25° , of which simulation results are shown in Figure 7-9.

209

Figure 7 shows that the aerodynamic performance greatly affects the lift coefficient owing to the change of the airfoil camber. The lift coefficient gradually increases with the increase of airfoil camber at the same angles of attack, which can be observed in Figure 7. In addition, it can be discovered that the camber is beneficial to enhance the lift performance when the angle of attack is smaller than 15° . With further increase of the angle of attack, the lift coefficient gradually decreases, which may cause flow separation due to the unsteady vortex of the near airfoil surface. Therefore, 15° corresponds to the critical angle of attack in the numerical results. In general, the variable camber airfoil has a stall angle of attack at about 15° and is larger than those of the Clark Y and AH-79-100C airfoil, leading to improved lift aerodynamic characteristics.

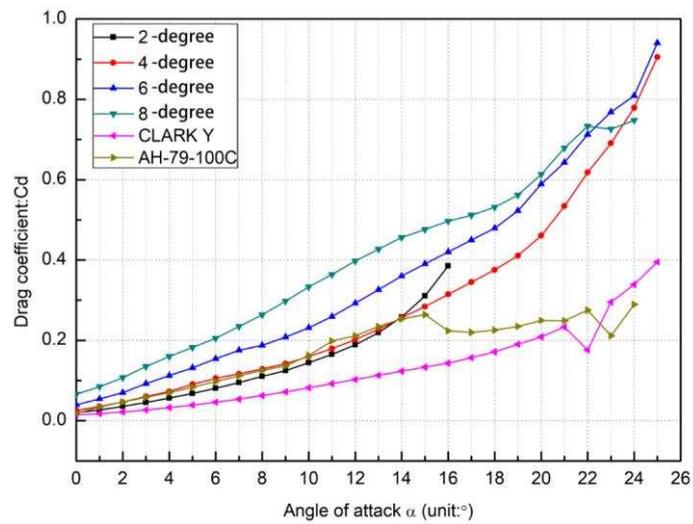
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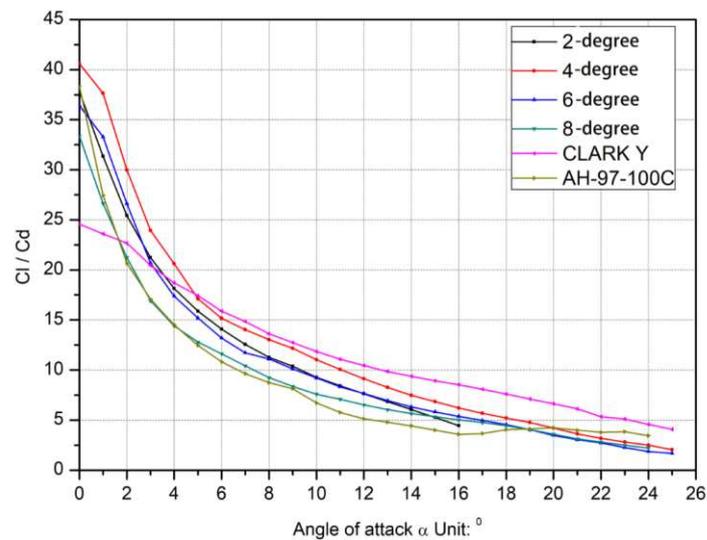
Figure 7. Lift coefficient distribution of 2D different variable airfoils and angle of attack



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222

Figure 8. Drag coefficient distribution of 2D different variable airfoils and angle of attack



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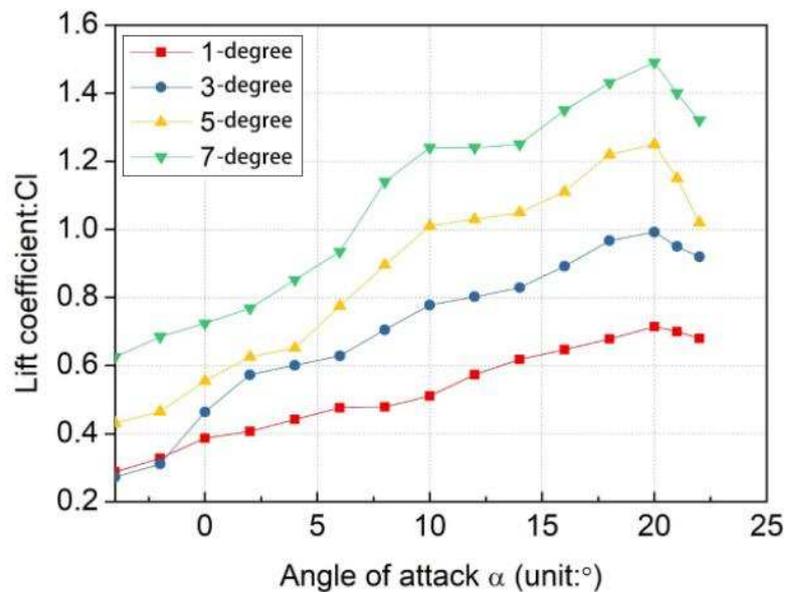
Figure 9. Pole curve of 2D different variable camber airfoils and angle of attack

225 From Figure 8, it can be seen that the drag coefficient of airfoil also increases with the
 226 growth of the angle of attack, which mainly owes to the excessive ??? camber for the design
 227 airfoil. It also means that further modify variable camber airfoil is needed in future work. As
 228 shown in Figure 9, while the angle of the airfoil camber is smaller than 4-degree, it is in favor
 229 of enhancing the ratio of lift to drag. Compared with Clark Y and AH-79-100C airfoil,
 230 appropriate airfoil camber design strengthens aerodynamic performance. However, the greater
 231 initial camber angle of airfoil deteriorates the aerodynamic performance. It is mainly caused
 232 by laminar-turbulence transition around the airfoil, eventually leading to decreased lift
 233 coefficient and increased drag coefficient. On condition that the numerical simulation results
 234 in this work, 15° angle of attack is recommended to apply for the design variable camber
 235 airfoil.

236

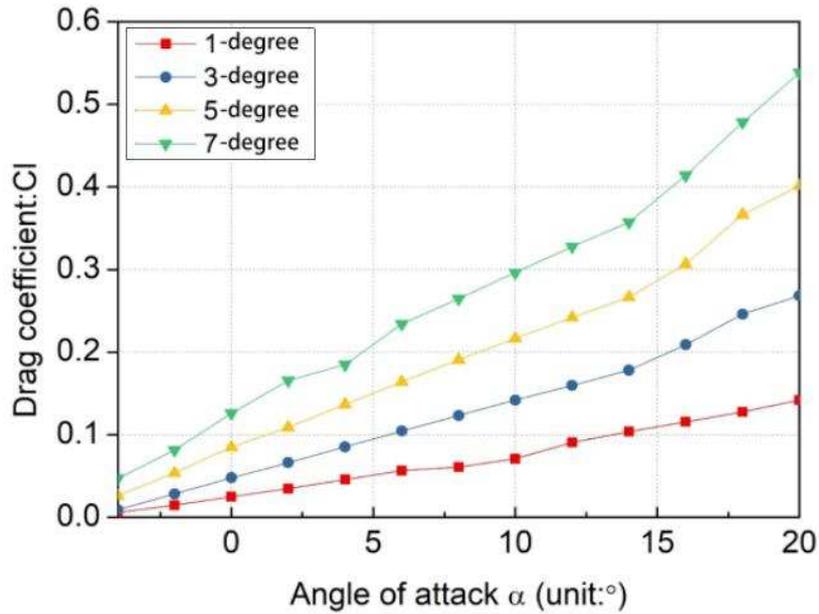
237 4.2 3D aerodynamic characteristics

238 In order to validate the aerodynamic performance of varying camber wing in three-
 239 dimensional configurations, four types of changeable camber wing are chosen and computed.
 240 To enhance the efficiency and accuracy of calculation, the variable camber wing aircraft
 241 model is simplified to a half model, but the tail is included. As shown in Figure 10 -11, the
 242 camber change of wing has a significant effect on the aerodynamic performance.



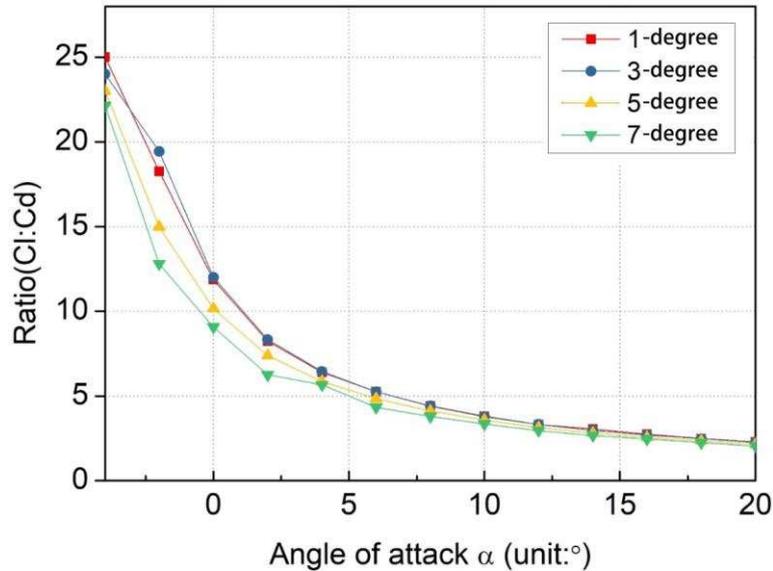
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244 Figure 10. The effect of lift coefficients with different 3D wing camber and angle of attack



245

246 Figure 11. The effect of drag coefficients with different 3D wing camber and angle of attack



247

248 Figure 12. The effect of the pole curve with different 3D wing camber and angle of attack

249 Figure 10-12 show the lift coefficient, drag coefficient and pole curve distribution of
 250 variable camber wing from -2° to 20° of angle of attack, respectively. Compared with 2D
 251 numerical results, the trend of the curve distribution is similar. Adjustable camber can
 252 effectively control lift coefficient under three-dimensional wing situations. However, it is
 253 noteworthy that there are a few distinctions here. First of all, the stall angle of attack of the
 254 entire variable camber wing is about 18° , greater than the result from 2D simulation in
 255 Figure 7, which is mainly due to the impact of the tail and the overall layout on the flow
 256 characteristics of UAV. It also can be seen that the lift coefficient is smaller compared with the

257 airfoil numerical results (Fig. 7) and the drag coefficient is similar (Fig. 8 and Fig. 11) in the
258 range from 0° to 20° angle of attack. Figure 12 shows that when the camber is lower than 3-
259 degree, reducing the camber of the wing can increase the ratio of lift to drag. Taking into
260 consideration the above-mentioned error factors, two-dimensional and three-dimensional
261 models of the calculation results can be used to as a reference for design and flight test of
262 AVCW UAV.

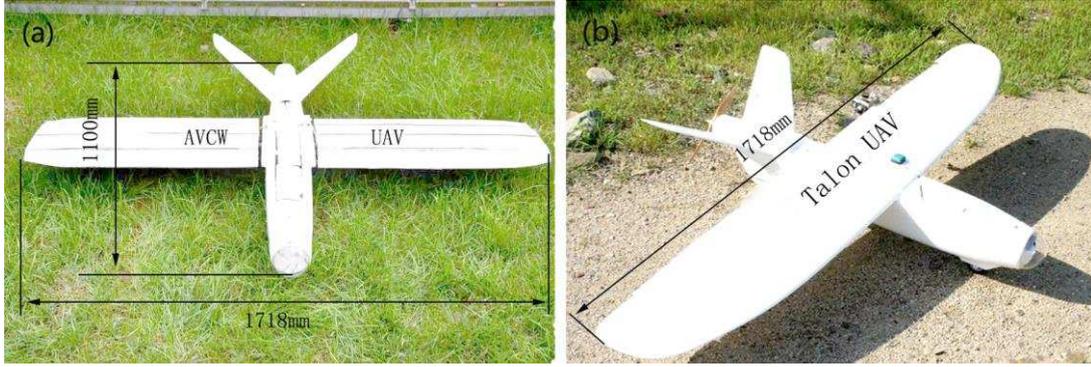
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264 **5. AVCW aircraft manufacture and ground test**

265 In order to verify the flight advantage of the complete changeable camber wing, an electric
266 prototype model is manufactured with take-off weight of four kilograms. In the design of the
267 entire varying camber wing aircraft, a widely used Talon UAV (X-UAV fat fixed-wing aircraft)
268 fuselage is adopted for the purpose of easy comparison and reduced error of production.
269 Two experimental prototype models are built, one of which is the combination of the Talon
270 UAV fuselage and the whole variable camber wing (see Figure 13a), and the other is the
271 unmodified Talon UAV fuselage and wing (see Figure 13b). It is remarkable that the above
272 variable camber wing design parameters are identical with Talon UAV wing. The detail
273 parameters are shown in Table 3.

274 The processes of UAV manufacture and assembly are demonstrated as follows, which are
275 presented in detail in the supporting material.

276 (1) The changeable camber wing part is designed in AutoCAD software, (2) The wing rib,
277 wing spar, DRS structure, skins and other components are cut by laser, (3) The variable
278 camber wing and the fuselage are assembled, (4) The steering gear, motor, battery, and
279 adaptive flight control system are installed, and (5) The whole AVCW aircraft testing on
280 ground is completed.



281

282 Figure 13. The flight test of whole AVCW aircraft and traditional fixed-wing Talon aircraft, (a)

283

AVCW UAV, and (b) Talon UAV

284

Table 3 General parameters of the electric prototype model

Item	value
Wing span / mm	1718
Wing area / m ²	0.5
Take-off weight / kg	4
Fuselage length / mm	1100

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6. Flight-test validation

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It is worth noting that the variable camber wing structure is made of light aircraft wood structure, with thickness of 1mm, 2mm, 3mm respectively. In addition, the skin is arranged in a way like overlapping fish scales to obtain a smooth aerodynamic shape. In order to reach the flexible flight for changeable camber wing aircraft, the adaptive flight control system is developed based on the PX4 and Mission planner secondary development. In the case of the ACS is not equipped, the expense of the whole variable camber wing prototype model is less than 500 \$. The production and fabrication costs of AVCW UAV can be significantly reduced in the future during mass production.

Noticeably, it is of great significance to verify the validity of numerical simulation results, the effectiveness of the performance indicators in design and reasonability of structural design among flight experiment. Thereby, an X-UAV and fixed-wing aircraft and a nearly similar constant wing camber aircraft based on the AVCW UAV adjusted by the ACS, are chosen for the flight trial result. First of all, the equivalent configuration parameters of UAV are

300 adopted. Besides, two identical standard 2000 mAh batteries, battery charger and voltmeter
301 are prepared before the flight test. In the same flying state, including straight line of 20 meters
302 per second and uniform airline, a 10-minutes flight test is carried out. The voltage of the
303 battery is obtained based on the results of five flight experiments for every airplane model.
304 However, it should be noted here that the voltage of the battery before the flight is 16.5V and
305 the battery are fully charged for repeatability experiment. The results indicate that the average
306 voltage drop of 5 flight trials for different aircraft prototypes is 0.8V and 0.78V, respectively.
307 The above flight-test results are in good quantitative agreement. In general, the changeable
308 camber wing design is considered to be believable.

309 To analyze the real-time flight characteristics of AVCW aircraft, two groups comparison
310 flight-test experiments are conducted, in which one group of flight experiment are the AVCW
311 UAV and X-UAV fat fixed-wing aircraft, and the other group of tests are AVCW UAV and
312 constant camber state when the camber of the variable camber wing aircraft is defined as 3-
313 degree, one of which the AVCW aircraft flight test is presented in the Supporting Material.

314

315 **7.1 Experiment 1**

316 The experimental system is a comparative trial between an X-UAV fat fixed-wing aircraft and
317 an AVCW UAV. Flight tests are attained with the following procedure. Firstly, two 5000 mAh
318 4S batteries of the same model, battery charger, a voltmeter and transmitter power control
319 (Futaba T4YF-2.4GHz transmitter) are provided. Using a calibrated voltmeter, the voltage of
320 the battery is measured to 16.4V and 16.5V, correspondingly, which is utilized to provide
321 power for the AVCW UAV and X-UAV fat fixed-wing aircraft. Before the experiment is
322 performed, the ACS is debugged, and three types of flight cruise models are set.

323 Table 4 displays the details of the experiment conditions, including the cruise model is
324 12m/s, 14m/s and 16m/s and cruise time is 5 minutes. In a similar flight environment, this
325 contains the flight altitude, atmospheric temperature, atmospheric humidity and airflow, etc.
326 Noted that five flight experiments for every aircraft prototype model are carried out and the
327 battery is fully charged for repeatability experiment. The flight-test results reveal that the
328 mean voltage drop of the battery is 1.2V in the adaptive flight state. Whereas for a X-UAV
329 fat fixed-wing aircraft under the same flight missions, the voltage drop is 1.7V. Table 4.

Test	Aircraft type	Number of Tests	Cruise setting	Voltage drop	Dissipative energy
Test 1	AVCW	5	5min, 12m/s	1.2V	21600000J
			5min, 14m/s		
			5min, 16m/s		
Test 2	Talon	5	5min, 12m/s	1.7V	30600000J
			5min, 14m/s		
			5min, 16m/s		

331 Based on Test 1 and Test 2, the complete changeable camber wing in flexible flight
332 condition can save electricity about 0.5V relative to the X-UAV fat fixed-wing aircraft. It can
333 be estimated that the whole adaptive variable camber flight improves the flight efficiency by
334 29.4% compared with X-UAV fat fixed-wing aircraft under the same flight mission. The
335 whole AVCW technology breaks the constraints of energy and power systems for cruise time.
336 The application of this technology may promote the technical revolution in the field of fixed-
337 wing UAV, which is of great significance to the development of the UAV industry and has a
338 high scientific research value.

339

340 7.2 Experiment 2

341 The experimental system setting and results are presented in Table 5. Effects on the flight
342 performance for the comparative experiment of the whole AVCW and 3-degree constant
343 camber wing are investigated. Based on Table 5, two 2000mAh batteries of the uniform
344 capacity are applied. The cruise velocity of Test 1 and Test 2 is about 20 m/s under the same
345 flight states. It should be noted that five flight trials for prototype model are performed and
346 the battery is fully charged for repeatable experiment.

347 The experimental results are shown as follows: when ACS is adopted, the cruise time of
348 whole AVCW aircraft is longer than that of fixed wing camber at 3-degree. Because the UAV
349 is equipped with an ACS, it can achieve real-time change of for wing camber during the entire
350 flight to accomplish the minimum flight drag. It can be observed that the results show the

351 average cruise time of the whole AVCW wing and 3-degree fixed camber wing are 45 minutes
 352 and 35 minutes, respectively. Compared with the Table 5, a conclusion can be drawn: adding
 353 the ACS to UAV can increase the flight efficiency by 28.6%.

354

355 Table 5. Comparison of flight test of adaptive camber aircraft and 3-degree constant wing

356

357

358

Test	Aircraft type	Number of tests	Power supply	Cruise setting	Cruise time
Test 1	AVCW	5	2000mAh	20m/s	45minutes
Test 2	3-degree constant camber wing	5	2000mAh	20m/s	35minutes

359 7. Conclusions

360 In the paper, an innovative double rib sheet structure is proposed to control the position of a
 361 whole camber of the wing by a relative rotational motion of the DRS groove contact surface.
 362 Numerical simulation is applied to investigate the effect of varying camber airfoil and wing
 363 on the aerodynamic performance of UAV. In order to realize further flight experiment study,
 364 the whole changeable camber wing prototype model with an ACS is manufactured. Two
 365 groups of controlled flight-test experiment are conducted to demonstrate aerodynamic
 366 performance benefits of AVCW UAV. The following conclusions can be drawn as

367 1) An innovative DRS structure is invented, which accomplishes the change of the whole
 368 variable camber wing without increasing the overall structural weight of the wing except for
 369 the actuating device.

370 2) The load transfer mode of the new design of variable camber wing structure is groove
 371 surface contact, which allows the structure to reach enormous capacity for loads.

372 4) As compared with Clark Y airfoil and AH-79-100C airfoil, adjustable camber airfoils
373 have shown better aerodynamic performance and stalled characteristics.

374 5) The flight experiment (experiment 1) results show that comparison with the design
375 scheme of traditional fixed wing of Talon UAV, the whole AVCW technology improves
376 aircraft flight efficiency by 29.4%.

377 6) Using the experimental setup and programs described in trial 2, the results show that
378 adding the ACS to UAV improves the flight efficiency by 28.6%.

379 Further study is necessary to explore the appropriate number of wing rib sections and
380 investigate the effects of the relative rotation angle between different sections on aerodynamic
381 performance of the whole AVCW UAV.

382

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386

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