

This is a repository copy of Single-Chip Reduced-Wire Active Catheter System with Programmable Transmit Beamforming and Receive Time-Division Multiplexing for Intracardiac Echocardiography.

White Rose Research Online URL for this paper: http://eprints.whiterose.ac.uk/140623/

Version: Accepted Version

## **Proceedings Paper:**

Jung, G, Rashid, MW, Carpenter, TM orcid.org/0000-0001-5676-1739 et al. (5 more authors) (2018) Single-Chip Reduced-Wire Active Catheter System with Programmable Transmit Beamforming and Receive Time-Division Multiplexing for Intracardiac Echocardiography. In: Digest Of Technical Papers. 2018 IEEE International Solid-State Circuits Conference (ISSCC), 11-15 Feb 2018, San Francisco, CA, USA. IEEE , pp. 188-190. ISBN 978-1-5090-4940-0

https://doi.org/10.1109/ISSCC.2018.8310247

© 2018 IEEE. This is an author produced version of a paper published in 2018 IEEE International Solid - State Circuits Conference - (ISSCC). Personal use of this material is permitted. Permission from IEEE must be obtained for all other uses, in any current or future media, including reprinting/republishing this material for advertising or promotional purposes, creating new collective works, for resale or redistribution to servers or lists, or reuse of any copyrighted component of this work in other works. Uploaded in accordance with the publisher's self-archiving policy.

## Reuse

Items deposited in White Rose Research Online are protected by copyright, with all rights reserved unless indicated otherwise. They may be downloaded and/or printed for private study, or other acts as permitted by national copyright laws. The publisher or other rights holders may allow further reproduction and re-use of the full text version. This is indicated by the licence information on the White Rose Research Online record for the item.

## Takedown

If you consider content in White Rose Research Online to be in breach of UK law, please notify us by emailing eprints@whiterose.ac.uk including the URL of the record and the reason for the withdrawal request.





Fig. 1. Top level block diagram of the proposed intracardiac echocardiography system, including the backend, in comparison with a generic catheter.



Fig. 2. Block diagram of the transmit beamformer and pulser sections of the ASIC.



Fig. 3. Timing diagram of the system, TDM sampling clock diagram through the link training process, and measured each 90ns delayed output pulses with multiple pulse operation for Doppler imaging.



Fig. 4. Block diagram of the receiver section of the ASIC, schematic of LNA including symmetrical layout of the TDM block.



Fig. 5. Imaging setup diagram with phantom, and B-mode image of 3 nylon wires.

	This Work	[1] ISSCC'17	[2] JSSC'17	[3] ISSCC'17	[5] TBCAS'12	[6] ISSCC'14
Integrated Tx-BF	Yes	Yes	No	No	No	No
Rx wire reduction	TDM	S/H analog	S/H analog	ADC + FIFO	Analog filter	S/H + Digital
Rx raw data accessibility	Yes	No	No	Yes	No	No
Delay min (ns)	5	25	30.3	8.33	1.75 ~2.5	6.25
Delay max (us)	10.235	0.750	0.272	1.067	0.035	8
Die area (mm <sup>2</sup> )	28.6	416.64	37.21	9.37	0.36	19.35
Die dimension(mm <sup>2</sup> )	2.6×11	22.4×18.6	6.1×6.1	2.93×3.2	1.2×0.3	4.5×4.3
Power consumption / channel	6.26mW	0.7mW	0.27mW	17.5mW	4.62mW	17.81mW
# of channels	64 Tx / 64 Rx	128 Tx / 3072 Rx	1024 Rx	16 Rx	8 Rx	64 Rx
# of wires	22	> 128	> 160	-	-	-
Tx amplitude	60 V	136 V	-	-	-	-
Transducer	PZT / CMUT	2D PZT	2D PZT	2D CMUT	Annular CMUT	2D CMUT
Process	0.18µm HV	0.18µm HV SOI	0.18µm	28nm	0.35µm	0.13µm

Fig. 6. Benchmarking table of state-of-the-art ultrasound array ASICs.



Fig. 7. Microphotograph of the 64-ch 1-D transducer interface ASIC implemented in 60V 0.18- $\mu$ m HV-BCD technology.



Fig. S. 1. Top: Ultrasound imaging measurement setup with various interconnects between key components of the ultrasound imaging system. Bottom: The 64-Ch piezoelectric array is connected to the Tx/Rx block of the ASIC, which is wirebonded directly on a 4 layer PCB, with 8 flex cables. The PCB that supports the ASIC, connects its 22 interconnects through a high speed connector to catheter handle, which is in turn connected to the system backend through four Ethernet cables.



Fig. S. 2. ICE system backend consisting of 12 200 MSPS ADCs (ADC16DX370 from TI) embedded in a PCB to support up to 12 TDM signals, a FPGA board (5SGSMD5K2F40C2N from Altera), power supply module, and a PCI express card, which delivers data from FPGA to PC via optical cable.



Fig. S.3. Top graph: 3 measured echoes reflected from a metal reflector at 1.6cm without TGC after TDM and DDD. Bottom graph: Same pulse-echo signal measured with TGC enabled, gain increases over time from 15 dB to 21 dB, and 32 dB to compensate for attenuation in the further echoes.