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1 **The limitations of hibonite as a single-mineral oxybarometer for early solar system**
2 **processes**

3
4 **Andrew J. Berry^{1,2,3}, Paul F. Schofield³, Antonina N. Kravtsova⁴, Laura A. Miller²,**
5 **Natasha R. Stephen⁵, Andrew M. Walker⁶, Alexander V. Soldatov⁴, Trevor R. Ireland¹,**
6 **K. Geraki⁷, and J. Fred W. Mosselmans⁷**

7
8 ¹Research School of Earth Sciences, Australian National University, Canberra, ACT, 2601,
9 Australia

10 ²Department of Earth Science and Engineering, Imperial College London, South Kensington,
11 SW7 2AZ, UK

12 ³Department of Earth Sciences, Natural History Museum, Cromwell Road, London, SW7
13 5BD, UK

14 ⁴International Research Centre Smart Materials, Southern Federal University, Sorge 5,
15 Rostov-on-Don, 344090, Russia

16 ⁵Plymouth Electron Microscopy Centre, Plymouth University, Drake Circus, Plymouth, PL4
17 8AA, UK

18 ⁶School of Earth and Environment, University of Leeds, Leeds, LS2 9JT, UK

19 ⁷Diamond Light Source, Harwell Science and Innovation Campus, Didcot, OX11 0DE, UK

20
21
22 **Abstract**
23

24 The relationships between the composition of hibonite with the general formula $\text{CaAl}_{12-2x-y}\text{Mg}_x\text{Ti}^{4+}_x\text{Ti}^{3+}_y\text{O}_{19}$, the oxidation state of Ti ($\text{Ti}^{3+}/\Sigma\text{Ti}$, where $\Sigma\text{Ti} = \text{Ti}^{3+} + \text{Ti}^{4+}$), and oxygen
25 fugacity ($f\text{O}_2$) were investigated experimentally. It was found that hibonite can be
26 synthesised with a range of $\text{Ti}^{3+}/\Sigma\text{Ti}$ values at constant $f\text{O}_2$ and with a constant $\text{Ti}^{3+}/\Sigma\text{Ti}$ value
27 for a range of $f\text{O}_2$ s. It was also found that if hibonite with the formula $\text{CaAl}_{12-y}\text{Ti}^{3+}_y\text{O}_{19}$
28 ($\text{Ti}^{3+}/\Sigma\text{Ti} = 1$) is equilibrated with a melt of CAI composition at $f\text{O}_2$ s below the iron-wüstite
29 buffer then the resulting hibonite contained Mg, with Mg per formula unit (pfu) ~ 0.8 Ti pfu,
30 and $\text{Ti}^{3+}/\Sigma\text{Ti} \sim 0.2$, irrespective of the $f\text{O}_2$. These results suggest that the availability of Mg,
31 rather than $f\text{O}_2$, is the key factor that determines $\text{Ti}^{3+}/\Sigma\text{Ti}$ of hibonite. The structures of
32 synthetic samples of hibonite with the general formula $\text{CaAl}_{12-2x}\text{Mg}_x\text{Ti}^{4+}_x\text{O}_{19}$, where $0 \leq X <$
33 1, were determined by Rietveld refinement of X-ray powder diffraction data. The
34 predominant site occupied by Ti^{4+} was found to change from M2 to M4 with increasing Ti
35

36 content. The range of Ti concentrations over which the site occupancy changed corresponds
37 to that observed in meteoritic hibonite. This change in the Ti^{4+} site produces changes in the
38 Ti K-edge XANES spectra, particularly in the intensity of the pre-edge feature, for constant
39 $Ti^{3+}/\Sigma Ti$. The observed dependence of the pre-edge on the Ti^{4+} site was reproduced by *ab*
40 *initio* simulations of the XANES spectra. The XANES spectra of natural hibonite with
41 variable Ti content from the Murchison carbonaceous chondrite closely match the spectra of
42 the synthetic samples with similar Ti contents. These differences in the spectra of meteoritic
43 hibonite could be misinterpreted as being due to changes in $Ti^{3+}/\Sigma Ti$, but are instead due to
44 differences in ΣTi , which relate to the petrogenetic history. Crystal chemistry exerts a first
45 order control on the Ti site occupancy and $Ti^{3+}/\Sigma Ti$ value of hibonite. As a result, no simple
46 relationship between $Ti^{3+}/\Sigma Ti$ and fO_2 should be expected. It is unlikely that hibonite will be
47 useful as an oxybarometer for solar processes without $Ti^{3+}/\Sigma Ti$ standards that are
48 compositionally matched to the unknown.

49

50

Key Words

51

52 hibonite, calcium hexaluminate, CA6, CAI, oxybarometry, solar nebula, crystal chemistry,
53 oxygen fugacity, XANES, FDMNES

54

55

Introduction

55
56
57 Hibonite ($\text{CaAl}_{12}\text{O}_{19}$) is the second mineral, after corundum, to condense from a gas of solar
58 composition (Kornacki and Fegley 1986; Yoneda and Grossman 1995; Lodders 2003). It
59 incorporates varying amounts of Ti as both Ti^{3+} and Ti^{4+} . Ti^{3+} substitutes directly for Al^{3+}
60 whereas Ti^{4+} undergoes a charge coupled substitution with Mg^{2+} ($\text{Ti}^{4+} + \text{Mg}^{2+} = 2\text{Al}^{3+}$). A
61 general formula for Ti-bearing hibonite is $\text{CaAl}_{12-2x-y}\text{Mg}_x\text{Ti}^{4+}_x\text{Ti}^{3+}_y\text{O}_{19}$. There are five Al
62 sites in hibonite (M1-M5) and their multiplicity and coordination numbers are given by
63 $^{[12]}\text{Ca}^{[6]}\text{M1}^{[5]}\text{M2}^{[4]}\text{M3}_2^{[6]}\text{M4}_2^{[6]}\text{M5}_6\text{O}_{19}$ (where coordination numbers are superscripted in
64 square brackets and the multiplicity of the site is subscripted). It has been shown recently by
65 neutron powder diffraction (NPD) of synthetic hibonite, and density functional theory (DFT),
66 that Ti^{3+} occupies adjacent face-sharing octahedral M4 sites due to a stabilising Ti-Ti
67 interaction, Ti^{4+} occupies both the M2 and M4 sites ($\sim 1:5$ at 1400°C) with the occupancy of
68 M4 again stabilised by a Ti-Ti interaction, and Mg occupies the tetrahedral M3 site and Mg-
69 Ti interactions are not important (Doyle et al. 2014). These site occupancies are broadly
70 consistent with results obtained by single-crystal X-ray diffraction (Giannini et al. 2014). In
71 dilute systems, where Ti is present as isolated cations, Ti^{3+} is predicted to occupy M2, Ti^{4+} the
72 M2 site, and Mg^{2+} the M3 site (Doyle et al. 2014).

73
74 It has been proposed that the ratio of Ti^{3+} to Ti^{4+} in hibonite, given as $\text{Ti}^{3+}/\Sigma\text{Ti}$ where $\Sigma\text{Ti} =$
75 $\text{Ti}^{3+} + \text{Ti}^{4+}$, may record the oxygen fugacity ($f\text{O}_2$) at the time of crystallisation/condensation
76 from the solar nebula or of a later reprocessing event (Ihinger and Stolper 1986; Beckett et al.
77 1988). The presence of Ti^{3+} results in a blue colour that is often considered to be diagnostic
78 of meteoritic hibonite and the intensity of the absorption band that gives rise to this colour has
79 been used to provide constraints on the $f\text{O}_2$ at which crystals equilibrated (Ihinger and Stolper
80 1986). $\text{Ti}^{3+}/\Sigma\text{Ti}$ in hibonite has been quantified from the intensity of the electron spin
81 resonance (ESR) signal arising from the unpaired electron in Ti^{3+} , and values of ~ 0.2 were
82 obtained for samples from the Murchison carbonaceous chondrite (Beckett et al. 1988),
83 however, relating $\text{Ti}^{3+}/\Sigma\text{Ti}$ to $f\text{O}_2$ was compromised by the uncertain Ti site occupancies.
84 These attempts to determine $f\text{O}_2$ using hibonite gave values that were either poorly
85 constrained or significantly more oxidised than expected.

86
87 X-ray absorption near edge structure (XANES) spectroscopy is a technique that allows
88 oxidation state ratios to be determined with micron spatial resolution and a precision of $\pm 1\%$
89 (absolute) (e.g. Berry et al. 2008, 2010). It has been used to determine the Ti site and
90 oxidation state in minerals (e.g. Berry et al. 2007; Simon et al. 2007; Tailby et al. 2011).

91 Spatially-resolved soft X-ray spectroscopies such as X-ray photo-emission electron
92 microscopy (XPEEM) and scanning transmission X-ray microscopy (STXM) also have the
93 potential to accurately quantify oxidation states and image their distribution (Schofield et al.
94 2014). Integral to correctly interpreting the results of any spectroscopic technique in terms of
95 $Ti^{3+}/\Sigma Ti$ is an understanding of the crystal chemistry, since cations with the same oxidation
96 state at different crystallographic sites can give different spectra.

97
98 Here we present the results of three sets of experiments on the roles of crystal chemistry and
99 fO_2 on the $Ti^{3+}/\Sigma Ti$ value of hibonite and hence the suitability of hibonite as a single mineral
100 oxybarometer. Firstly, the site occupied by Ti^{4+} in hibonite with the general formula $CaAl_{12-2x}Mg_xTi^{4+}_xO_{19}$
101 (i.e. $Ti^{3+}/\Sigma Ti = 0$) was determined for variable ΣTi by Rietveld refinement of
102 X-ray diffraction (XRD) data. XANES spectra of these samples were compared to those
103 predicted for Ti^{4+} at different defect sites and those of meteoritic hibonite. Secondly, hibonite
104 with the general formula $CaAl_{12-y}Ti^{3+}_yO_{19}$ (i.e. $Ti^{3+}/\Sigma Ti = 1$) was equilibrated with a melt of
105 calcium-aluminium inclusion (CAI) composition, at different fO_2 s. These experiments were
106 designed to simulate possible reactions between early-formed hibonite and further condensate
107 or melt in the solar nebula. Thirdly, oxides corresponding to hibonite with the general
108 formula $CaAl_{12-2x-y}Mg_xTi^{4+}_xTi^{3+}_yO_{19}$ were equilibrated at 1400 °C to determine the fO_2 range
109 over which hibonite with a particular $Ti^{3+}/\Sigma Ti$ value can be synthesised.

110

111

112

Experimental

113

114 Samples are identified by reference to their Ti per formula unit (pfu) and $Ti^{3+}/\Sigma Ti$ ratios using
115 the notation (Ti pfu, $Ti^{3+}/\Sigma Ti$). For example, the sample (1.0, 1.0) will have 1.0 Ti pfu and all
116 the Ti will be Ti^{3+} giving a chemical formula of $CaAl_{11.0}Ti_{1.0}O_{19}$. The sample (1.0, 0.0) will
117 have 1.0 Ti^{4+} pfu (and 1.0 Mg^{2+} pfu) giving a chemical formula of $CaAl_{10.0}Ti_{1.0}Mg_{1.0}O_{19}$.

118

119 To investigate the effect of different amounts of Ti^{4+} on the structure of hibonite, samples
120 with the compositions (0.0, 0.0), (0.1, 0.0), (0.2, 0.0), (0.3, 0.0) and (0.4, 0.0) (i.e. the general
121 formula $CaAl_{12-2x}Mg_xTi^{4+}_xO_{19}$) were prepared from stoichiometric mixtures of $CaCO_3$, Al_2O_3 ,
122 $(NH_4)_2TiO(C_2O_4)_2 \cdot nH_2O$ ($n \sim 1$; ammonium titanium oxalate or ammonium
123 bis(oxalato)oxotitanate(IV) hydrate, CAS 10580-03-7) and $Mg(NO_3)_2 \cdot nH_2O$ ($n \sim 6$).
124 $(NH_4)_2TiO(C_2O_4)_2 \cdot nH_2O$ and $Mg(NO_3)_2 \cdot nH_2O$ were standardised by firing at 1000 °C to
125 determine the yields of TiO_2 and MgO , respectively. $(NH_4)_2TiO(C_2O_4)_2 \cdot nH_2O$ is soluble in

126 water, and $\text{Mg}(\text{NO}_3)_2 \cdot n\text{H}_2\text{O}$ is soluble in both water and acetone, and solutions of each were
127 added separately to a mixture of CaCO_3 and Al_2O_3 and stirred until the solvent evaporated.
128 The addition of Ti and Mg in solution ensures that these elements, which are present at low
129 concentrations, are homogeneously distributed in the resulting mix. The mix was pressed into
130 a pellet and heated at 1400 °C (the incongruent melting point of $\text{CaAl}_{12}\text{O}_{19}$ is 1852 °C;
131 Jerebtsov and Mikhailov 2001) in an atmosphere of CO_2 (corresponding to an $f\text{O}_2$ of +6.7 log
132 units relative to the iron-wüstite, IW, buffer) for 24 h, cooled to 600 °C, reground, and re-
133 heated at 1400 °C for a further 24 h. Samples of (0.44, 0.0), (0.98, 0.0), and (0.20, 1.0) were
134 prepared previously from mixtures of CaCO_3 , Al_2O_3 , TiO_2 , and MgO (Doyle et al. 2014).

135

136 To investigate changes in hibonite composition due to equilibration with a melt, samples of
137 Ti^{3+} hibonite were prepared from mixtures of CaCO_3 , Al_2O_3 , and $(\text{NH}_4)_2\text{TiO}(\text{C}_2\text{O}_4)_2 \cdot n\text{H}_2\text{O}$
138 ((0.15, 1.0) and (0.25, 1.0)), or CaCO_3 , Al_2O_3 , and TiO_2 ((0.30, 1.0)), in equilibrium with
139 graphite and CO at 1400 °C, powdered, and mixed with either composition Hib2Ti5 of
140 Beckett and Stolper (1994) (SiO_2 21.18, TiO_2 4.85, MgO 3.35, Al_2O_3 44.53, CaO 26.55, all as
141 wt%, called A, prepared from oxides and CaCO_3) or a modified version of this composition
142 without TiO_2 (called B), in the proportions 40% hibonite, 60% Hib2Ti5 (by wt). The
143 composition Hib2Ti5 was chosen because it gives melt and hibonite at ~ 1450 °C over an $f\text{O}_2$
144 range from at least IW-3.3 to IW+6.6. The resulting powders were mixed with polyethylene
145 oxide and water to form a paste, which was mounted on wire loops, and equilibrated at 1450
146 °C and values of $\log f\text{O}_2$ corresponding to IW-0.3, -1.3, -2.3, -3.3, and -4.3. The loops were
147 made of Pt for IW-0.3, -1.3, and -2.3, and Re for IW-3.3 and -4.3. The $f\text{O}_2$ was controlled
148 using mixtures of CO and CO_2 . Powders were also pressed into a pellet and equilibrated with
149 graphite and CO (IW-6.3). After at least 24 h the samples were quenched in water (see
150 Burnham et al. 2015 for further experimental details).

151

152 To investigate the $f\text{O}_2$ stability range of hibonite, mixtures of oxides corresponding to the
153 hibonite compositions (0.98, 0.0), (0.62, 0.6), and (0.33, 1.0) were pressed into pellets and
154 heated at 1400 °C and values of $\log f\text{O}_2$ equal to IW-6.3, -2.3, -0.3, +2.3, +4.3, +7.3, as
155 described above, for ~ 24 h. All samples were held in Pt wire baskets except for those at IW-
156 6.3, which were in graphite.

157

158 Portions of all samples were mounted in epoxy resin and polished for imaging and XANES
159 spectroscopy. Portions were also powdered for quantitative phase analysis and structural
160 characterisation using XRD. Samples of hibonite from the Murchison carbonaceous
161 chondrite (Ireland 1988, 1990) were presented as crystal fragments pressed into gold (Ireland

162 et al. 1992).

163

164 High-spatial-resolution back-scattered electron (BSE) images and elemental maps were
165 acquired using a JEOL 7001 FE-SEM, operating at 15 kV and a working distance of 10 mm,
166 with AZtec software (Oxford Instruments). Compositions were determined using a Cameca
167 SX-100 electron probe (EPMA), operating at 15 kV and 20 nA, with LTAP (for Si, Mg and
168 Al) and PET (for Ca and Ti) crystals. Wollastonite (for Si and Ca), forsterite (Mg), corundum
169 (Al) and synthetic MnTiO₃ (Ti) were used as standards and the detection limits (wt%) were
170 0.02 for Si, Mg and Al, 0.05 for Ca, and 0.04 for Ti.

171

172 XRD patterns were collected using a $\theta/2\theta$ PANalytical X'Pert Pro α_1 X-ray diffractometer
173 with an X'celerator real-time strip-detector that has an active detector length of 2.122°. Data
174 for quantitative phase analysis (QPA) and structural characterisation were collected using Cu
175 K α and Cu K α_1 radiation, respectively. For QPA, data were collected from powdered
176 samples on kapton film, in transmission geometry, between 5 and 97°2 θ using a step size of
177 0.017° and a scan rate of 0.001°s⁻¹, resulting in total scan times of ~ 23 h. For structural
178 characterisation, data were collected from powdered samples packed into a top-loaded deep-
179 well sample holder, in reflection geometry, between 5 and 125°2 θ using a step size of 0.017°
180 and a scan rate of 0.0056°s⁻¹, resulting in total scan times of ~ 6 h. The samples were spun in
181 the plane of the sample surface during data collection in both geometries. The resulting
182 patterns were analysed by Rietveld refinement within the GSAS (General Structure Analysis
183 System) code of Larson and Von Dreele (1994) interfaced with EXPGUI (Toby 2001). For
184 both the QPA and crystal structure refinements the starting models used data for Ti-bearing
185 hibonite from Doyle et al. (2014). For the QPA, peak profiles (type 2) were modelled using
186 the model-dependent Le Bail method and the backgrounds using a six-term power series
187 function. Phases were identified by pattern matching using the JCPDS database of the
188 International Centre for Diffraction Data. Phase proportions were quantified using the
189 Rietveld method in which the scale factor, phase fractions and cell parameters were refined
190 simultaneously. The unit cell parameters were allowed to vary but no attempt was made to
191 iterate the site occupancies. The refinements were constrained to maintain chemical mass
192 balance such that the final chemistry closely matched the composition of the original oxide
193 mix. The final refinement sequences included a six-term, spherical-harmonic preferred
194 orientation parameter for hibonite. For the crystal structure refinements, peak profiles (type
195 2) were also modelled using the Le Bail method but the backgrounds used a four-term power
196 series function. The structural parameters of additional phases (if any) were added, the
197 diffraction patterns were scaled, and then all phases were refined simultaneously. For

198 hibonite, the unit-cell parameters were refined first, followed by the atomic coordinates and
199 atomic displacement parameters (ADP). The Ti (and Mg by stoichiometry) site occupancies
200 were fixed during the least squares refinements and manually iterated between refinement
201 cycles.

202

203 Titanium K-edge XANES spectra were recorded at I18 of Diamond Light Source
204 (Mosselmans et al. 2009). The excitation energy was selected using a Si(111)
205 monochromator and calibrated by defining the first derivative peak of a Ti foil spectrum to be
206 at 4966.4 eV. The energy resolution at the Ti K-edge was 0.70 eV, which when coupled with
207 the Ti $K\alpha$ core-hole width of 0.94 eV resulted in a spectral resolution of 1.2 eV. High-energy
208 harmonics were removed by Rh coated KB mirrors that were used to focus the beam to $\sim 3 \times$
209 $3 \mu\text{m}$. The penetration depth of Ti K-edge X-rays (absorption length) in $\text{CaAl}_{12}\text{O}_{19}$ is ~ 17
210 μm . Fluorescence was detected using either a nine-element Ge or a four-element Si drift
211 (Vortex) detector and the distance between the detector and sample was adjusted to ensure
212 that the total incoming count rate was within the linear range of the signal processing
213 electronics. Samples were mounted at 45° to both the incident beam and the detector. Spectra
214 were recorded from 4950-5200 eV with a step size of 0.5 eV for the baseline (4950-4960 eV),
215 0.1 eV for the pre-edge (4960-4975), 0.2 eV for the edge (4975-5015) and 2.5 eV above the
216 edge. The total spectral acquisition time was ~ 20 min. The Ti $K\alpha$ fluorescence intensity was
217 dead-time corrected, normalised to the intensity of the incident beam, and the resulting
218 spectra compared after subtraction of a constant baseline and normalisation to the average
219 intensity above 5145 eV. For the synthetic samples spectra were recorded from a number of
220 points. Spectra of meteoritic crystals were recorded for random orientations.

221

222 The Ti K-edge XANES spectra of Ti^{3+} and Ti^{4+} occupying various sites in hibonite were
223 simulated using the full-potential finite difference method to solve the Schrödinger equation
224 in real space while accounting for the core hole created by the electronic transition. The
225 simulations made use of the FDMNES program (Joly 2001, Bunau and Joly 2009) and the
226 Hedin-Lundquist exchange-correlation potential. Atomic geometries corresponding to the
227 different defects used in the simulations were taken from the DFT calculations described in
228 Doyle et al. (2014). Specifically, spectra were calculated for isolated Ti^{3+} on M2, isolated
229 Ti^{4+} on either M2 or M4, and clusters of either two Ti^{3+} or two Ti^{4+} on adjacent face-sharing
230 M4 sites. Ti^{4+} was charge balanced by Mg^{2+} on M3. These geometries correspond to models
231 $\text{Ti}_{\text{Al}(2)}^{\times}$, $\{\text{Ti}_{\text{Al}(2)} \cdot \text{Mg}_{\text{Al}(3)}\}'_{\text{b}}$, $\{\text{Ti}_{\text{Al}(4)} \cdot \text{Mg}_{\text{Al}(3)}\}'$, $\{\text{Ti}_{\text{Al}(4)}^{\times} \text{Ti}_{\text{Al}(4)}^{\times}\}$ and
232 $\{\text{Ti}_{\text{Al}(4)} \cdot \text{Ti}_{\text{Al}(4)} \cdot \text{Mg}_{\text{Al}(3)} \cdot \text{Mg}_{\text{Al}(3)}\}'$, respectively, in Tables 5 and 6 of Doyle et al. (2014). For
233 each model a spherical atomic cluster of radius 5.6 Å around the central Ti cation was

234 extracted from the periodic model (previously subjected to geometry optimisation using DFT)
235 and this finite cluster was used for the simulation of the XANES spectra. The calculated
236 spectra were arbitrarily shifted in energy in order to align them with the experimental spectra.

237

238

239

Results

240

241 The $\text{CaAl}_{12-2x}\text{Mg}_x\text{Ti}^{4+}_x\text{O}_{19}$ samples (i.e. those prepared at 1400 °C and IW+6.7) were white,
242 polycrystalline aggregates (crystals $\sim 5 \mu\text{m}$), and were either phase pure within the detection
243 limits of XRD or contained traces ($< 2 \text{ wt}\%$) of Al_2O_3 . The lattice parameters and site
244 occupancies determined by Rietveld refinement of the XRD data are given in Table 1. This
245 includes new data for samples (0.44, 0.0) and (0.98, 0.0) for which the structures have been
246 determined previously using NPD data (Doyle et al. 2014). The dependencies of the c lattice
247 parameter and unit cell volume on Ti content for these samples, and determined by NPD
248 (Doyle et al. 2014) and X-ray single-crystal diffraction (Giannini et al. 2014) for samples with
249 a range of $\text{Ti}^{3+}/\Sigma\text{Ti}$ values, are shown in Figure 1. The a lattice parameter (not plotted)
250 exhibits a similarly good correlation with Ti pfu. Ti was found to only occupy the M2 and
251 M4 sites in agreement with previous studies (Doyle et al. 2014, Giannini et al. 2014). There
252 is one M2 site, which is split into two symmetrically equivalent half-occupied sites by the
253 static displacement of the M2 cation from the site-centre, and two M4 sites pfu. Therefore, Ti
254 pfu due to M2 and M4 is equal to twice the occupancy (as presented in Table 1) and M2/M4
255 in terms of occupancy is equivalent to M2/M4 in pfu. The Ti^{4+} M4 site occupancy was either
256 determined directly (for samples in which all Ti is assumed to be Ti^{4+}) or calculated by
257 assuming that the total Ti^{4+} pfu is equal to Mg^{2+} pfu and all Ti on M2 is Ti^{4+} (Doyle et al.
258 2014). Ti^{4+} on the M4 site pfu and the Ti^{4+} M2/M4 site occupancy ratio, as a function of Ti^{4+}
259 pfu, are shown in Figure 2.

260

261 All the hibonite-melt samples were blue. BSE images and elemental maps for representative
262 samples are shown in Figure 3. The BSE images of all samples show two types of euhedral
263 crystals: blocky crystals (5-15 μm), which often exhibit hexagonal symmetry and are clearly
264 zoned (rims $\sim 1 \mu\text{m}$), and elongate or lathe-like crystals (3-5 μm). The lathes and the rims of
265 the zoned crystals are similar in the BSE images and are enriched in Ti and Mg relative to the
266 cores (Fig. 3b). The correlation between the BSE images and the elemental maps suggests
267 that the zoning is real and not an edge effect. The elemental maps also show that hibonite
268 crystals that were originally Mg-free ($\text{CaAl}_{12-y}\text{Ti}^{3+}_y\text{O}_{19}$) contain significant Mg after

269 equilibration with the melt; the distribution of Al distinguishes hibonite from melt (Fig. 3d),
270 Ti is enriched in the crystals relative to what was initially a Ti-free melt (Fig. 3e), and Mg is
271 almost uniformly distributed between hibonite and melt (Fig. 3f). The compositions of the
272 crystals determined by EPMA are given in Table 2. The size of the crystals makes it difficult
273 to obtain analyses that do not contain a contribution from the surrounding quenched melt. In
274 many cases analyses were obtained for a series of points traversing a crystal in the hope of
275 identifying a point for which the melt contribution was minimal. The Si content was used as
276 an indicator of melt since hibonite contains a small or negligible amount (Beckett and Stolper
277 1994) whereas the melt contains over 20 wt% SiO₂. An example traverse is shown in Figure
278 4 where the Si content reaches a minimum value in the centre of a crystal. For many samples
279 it was not possible to obtain analyses of hibonite that were not contaminated by the melt and
280 only the analysis with the lowest SiO₂ value, if also less than 1.0 wt% (average ~ 0.4 wt%), is
281 reported in Table 2. Thus, these results are for the subset of samples for which the analyses
282 are considered reliable. For some samples two different hibonite compositions were obtained
283 and both are given in Table 2. The SiO₂ contents are consistent with values reported
284 previously for hibonite (Beckett and Stolper 1994; Simon et al. 1997), but if they were to
285 arise from the surrounding melt the associated contribution to the Mg and Ti contents of the
286 hibonite would be less than 0.1 wt%. The independence of the Si and Mg concentrations
287 shown in Figure 4 indicates that the Mg in the crystal is not an artefact attributable to the
288 melt.

289
290 The oxide compositions corresponding to (0.98, 0.0), (0.62, 0.6), and (0.33, 1.0) produced
291 polycrystalline hibonite at 1400 °C and all values of fO_2 (IW-6.3 to IW+7.3), plus varying
292 amounts of CaTiO₃, MgAl₂O₄, Al₂O₃, Al₂TiO₅, and Ti-oxides. The hibonite lattice
293 parameters and the phase proportions of each sample are given in Table 3, and the variations
294 of the *c* lattice parameter and wt% of hibonite as a function of fO_2 are shown in Figure 5. It is
295 not possible to distinguish Mg from Al using XRD data and hence site occupancies and
296 $Ti^{3+}/\Sigma Ti$ could not be determined for these samples. The powdered products were a shade of
297 blue for all three compositions at fO_2 s equal to and below IW+4.3, while the product of
298 composition (0.62, 0.6) was also blue at IW+7.3.

299
300 Ti K-edge XANES spectra recorded from different points on each CaAl_{12-2x}Mg_xTi⁴⁺_xO₁₉
301 sample were essentially identical. Spectra recorded from a randomly oriented single crystal
302 as a function of orientation to the X-ray beam were also essentially identical (Doyle et al.
303 2016). Spectra for samples (0.1, 0.0) and (0.44, 0.0) are shown in Figure 6(b, d). Also shown
304 are spectra for two hibonite crystals from the Murchison carbonaceous chondrite (10-43 and

305 7-981), which are typical of two spectral types that were observed for a number of crystal
306 fragments. Sample 10-43 (Blue AGregate or BAG) contains 6.44 wt% TiO₂ (0.55 Ti pfu) and
307 has the formula Ca_{1.03}Al_{10.93}Mg_{0.48}Ti_{0.55}O₁₉, while 7-981 (PLAty Crystal or PLAC) contains
308 1.19 wt% TiO₂ (0.1 Ti pfu) and corresponds to Ca_{1.01}Al_{11.78}Mg_{0.12}Ti_{0.10}O₁₉ (Ireland 1988).
309 The pre-edge region for these two samples, for synthetic samples with Ti³⁺/ΣTi = 0 but
310 varying Ti pfu, and a synthetic sample with Ti³⁺/ΣTi = 1 (Doyle et al. 2016) are shown in
311 Figure 7. Spectra of other Murchison crystals, and hibonite in CAIs from various R3, CR2,
312 and unique meteorites will be presented elsewhere.

313

314 Ti K-edge XANES spectra for hibonite with Ti³⁺ and Ti⁴⁺ at various substitutional sites,
315 modelled using FDMNES, are shown in Figure 8. The pre-edge regions of the Ti⁴⁺ models
316 are shown in Figure 9 along with the spectrum of sample 10-43. In both figures the spectrum
317 resulting from a linear combination of the spectra for Ti⁴⁺ on M2 and Ti⁴⁺ clustered on M4, in
318 a proportion similar to that predicted by XRD and NPD for hibonite with a Ti pfu comparable
319 to that of 10-43, is also shown.

320

321

322

Discussion

323

324 Hibonite containing only Ti⁴⁺ is colourless (appears white), that containing only Ti³⁺ is grey
325 or blue, while mixed valent samples containing both Ti³⁺ and Ti⁴⁺ are deep blue. The blue
326 colour arises from the *d*¹ electronic configuration of Ti³⁺ and may correspond to either a *d-d*
327 transition or charge transfer between Ti³⁺ and Ti⁴⁺, noting that such an interaction has been
328 reported for Ti in Al₂O₃ (Yamaga et al. 1994) and that Ti³⁺ and Ti⁴⁺ may occupy
329 neighbouring, face-sharing M4 octahedra in hibonite. The colour blue is considered to be
330 diagnostic of hibonite in CAIs (Ireland 1988) and the presence of Ti³⁺ is generally taken to
331 imply that crystals formed or equilibrated under reduced conditions.

332

333 Ti³⁺/ΣTi in a melt will have a sigmoidal dependence on *f*O₂ (see Berry and O'Neill 2004). If
334 hibonite crystallises from a condensate (a low density melt) then Ti³⁺/ΣTi in hibonite should
335 be related to Ti³⁺/ΣTi in the condensate. However, the partition coefficients of Ti³⁺ and Ti⁴⁺
336 will be different and the uptake of Ti⁴⁺ will depend on the availability of Mg (for charge
337 balance). In the absence of Mg all Ti in hibonite must be Ti³⁺ (i.e. Ti³⁺/ΣTi = 1), irrespective
338 of the *f*O₂, and the amount of Ti will depend on the activity of Ti³⁺ in the condensate or melt.
339 In the synthesis of mixed-valent samples from oxides a range of Ti³⁺/ΣTi values (= 0.27, 0.33,

340 0.39, 0.60, and 1.0) were all prepared at constant fO_2 (IW-6.3) by varying the amount of Mg
341 (Doyle et al. 2014). The Mg pfu required a stoichiometric amount of Ti to be Ti^{4+} with any Ti
342 pfu > Mg pfu attributed to Ti^{3+} . Determining $Ti^{3+}/\Sigma Ti$ in these samples would thus provide no
343 insight into the fO_2 of formation.

344
345 The role of crystal chemistry was investigated further in this study by the experiments in
346 which oxide compositions corresponding to hibonites containing only Ti^{3+} , only Ti^{4+} , and
347 both Ti^{3+} and Ti^{4+} were heated at 1400 °C and values of fO_2 corresponding to IW-6.3 to +7.3.
348 For each composition the lattice parameters of the hibonite were similar at all fO_2 s (Fig. 5a),
349 despite the sensitivity of the parameters to ΣTi (Fig. 1) and Ti^{4+} pfu (Doyle et al. 2014).
350 Although the Ti^{3+} composition yielded a large proportion of impurity phases at all fO_2 s other
351 than the most reduced, hibonite was always the dominant phase for the other two
352 compositions (Fig. 5b; Table 3). Indeed, the mixed valent composition produced almost
353 phase pure hibonite over the entire fO_2 range with very little change in the lattice parameter
354 i.e. hibonite with $Ti^{3+}/\Sigma Ti = 0.6$ was prepared over 13 log units in fO_2 . This suggests that
355 crystal chemistry stabilises Ti^{3+} and Ti^{4+} to significantly more oxidised and reduced
356 conditions, respectively, than might be expected. Thus, a range of $Ti^{3+}/\Sigma Ti$ values can be
357 produced at a single fO_2 and a constant $Ti^{3+}/\Sigma Ti$ value can be produced for a range of fO_2 s.

358
359 Melt composition A at 1450 °C should produce hibonite and melt (Beckett and Stolper 1994).
360 Therefore, the equilibration experiments between hibonite and melt A might be expected to
361 yield two generations of hibonite: the pre-synthesised starting material after equilibration with
362 the melt and liquidus crystals. Melt composition B (Ti-free) was chosen to suppress the
363 formation of liquidus hibonite. The large blocky crystals are attributed to the pre-synthesised
364 hibonite and the small lathe-like crystals and rims on the blocky crystals to hibonite that
365 crystallised from the melt, either at the experimental conditions or on quenching. All
366 experiments produced both generations of hibonite, including those with melt B, indicating
367 that the pre-synthesised hibonite partially dissolved in melt B to produce a modified melt that
368 crystallised new hibonite. This is consistent with the presence of Ti in the quenched melts.
369 The composition of the pre-synthesised hibonite was of the form $CaAl_{12-y}Ti^{3+}_yO_{19}$ yet all the
370 hibonite analyses in Table 2 contain Mg in an amount approximately equal to that of Ti, in
371 pfu. The Mg, as illustrated in Figure 4, is unambiguously present in the hibonite and can not
372 be attributed to fluorescence derived from the surrounding melt. The presence of Mg,
373 seemingly homogeneously distributed in the crystals, is shown in Figure 3f. For some
374 samples different hibonite compositions are reported in Table 2 and these are attributed to the

375 re-equilibrated and liquidus crystals, however, all have Ti pfu ~ Mg pfu. The Ti pfu in some
376 cases corresponds closely to that of the pre-synthesised hibonite. In other cases the crystal
377 analysed could have grown from the melt or represent a composition closer to crystal-melt
378 equilibrium. The key point is hibonite crystals that contained Ti only as Ti^{3+} have
379 incorporated Mg during equilibration with a melt and as a result now contain Ti as
380 predominantly Ti^{4+} , at all fO_2 s. The average value of $Ti^{3+}/\Sigma Ti$ calculated from stoichiometry
381 is 0.09(8), assuming Ti^{4+} pfu = Mg pfu, or 0.30(11) if $Ti^{4+} + Si$ pfu = Mg pfu (Mg^{2+} may be
382 charge balanced by both Ti^{4+} and Si^{4+} ; Simon et al. 1997). The correlation between Mg and
383 Ti + Si pfu is shown in Figure 10 and has a slope of ~ 0.8. If Ti pfu is converted to Ti^{4+} pfu
384 using the average value of $Ti^{3+}/\Sigma Ti$ then the slope of the correlation is ~ 1. The ratio of Mg to
385 Ti + Si is constant and independent of fO_2 . The correlation between Mg and Ti also has a
386 slope of ~ 0.8 but does not pass through 0 (intercept 0.02). Equilibration of hibonite with a
387 melt of CAI composition results in the uptake of Mg and, for charge balance, a stoichiometric
388 amount of Ti^{3+} must be oxidised to Ti^{4+} , even at IW-6.3. This suggests that the Mg activity of
389 the melt, and hence crystal chemistry, is more important for determining the $Ti^{3+}/\Sigma Ti$ value of
390 hibonite than fO_2 . These experiments were designed to simulate the equilibration of
391 crystallised/condensed hibonite with further condensate or melt and it is noted that the
392 $Ti^{3+}/\Sigma Ti$ values obtained are similar to those estimated for hibonite from the Murchison
393 carbonaceous chondrite (0.15-0.28; Beckett et al. 1988).

394

395 The condensation temperatures of the major elements, for a gas of solar composition at a
396 pressure of less than 0.01 atm, decrease in the order Al, Ca, Ti, Si, Mg, Fe (Lodders 2003).
397 Corundum is the first phase to condense (Yoneda and Grossman 1995) and may contain up to
398 0.25 wt% Ti (Simon et al. 2002), most likely as Ti^{3+} . With continued cooling and
399 condensation corundum is believed to react with Ca to form hibonite. Accordingly,
400 corundum-bearing CAIs are rare and corundum has been found enclosed by hibonite (Simon
401 et al. 2002; Nakamura et al. 2007). The first meteoritic hibonite to condense might be
402 expected to have the composition $CaAl_{12-y}Ti_yO_{19}$. Further condensation would make Mg
403 available to the system. If Mg was to equilibrate with hibonite, which at that point would
404 contain Ti as only Ti^{3+} , then Ti^{3+} must oxidise to Ti^{4+} in order for the Mg to be
405 accommodated. If new hibonite that contains Mg was to crystallise then it must also contain
406 Ti^{4+} . The addition of Mg and Ti from a melt to early-formed meteoritic hibonite has been
407 proposed as a mechanism for producing rims of secondary hibonite with different Mg:Ti
408 ratios and colours (Simon et al. 1997). Meteoritic hibonite with small blue cores surrounded
409 by thick colourless rims have been observed (Rout and Bischoff 2008). The difference in

410 colour was attributed to differences in the Ti content but could also be due to differences in
411 Mg content and hence Ti oxidation state, noting a strong 1:1 correlation between Mg pfu and
412 Ti pfu overall but $Ti > Mg$ for the blue components. This 1:1 correlation, which is a general
413 characteristic of meteoritic hibonite (see Doyle et al. 2014), the ability to synthesise hibonite
414 under reduced conditions with almost any $Ti^{3+}/\Sigma Ti$ depending on the available Mg, and the
415 fact that hibonite with $Ti^{3+}/\Sigma Ti = 1$ will gain Mg during equilibration with a CAI melt
416 composition resulting in $Ti^{3+}/\Sigma Ti \sim 0.2$, independently of fO_2 (at least below IW), indicate
417 that stoichiometry, or the activity of Mg, is more important for controlling $Ti^{3+}/\Sigma Ti$ than fO_2 .

418

419 The lattice parameters and unit cell volumes determined by X-ray powder diffraction (Table
420 1) are consistent with those of other studies (Fig. 1). The increase with Ti pfu is mainly due
421 to the corresponding increase in Mg pfu and the larger size of Mg^{2+} relative to Al^{3+} (Doyle et
422 al. 2014). XRD provides excellent contrast between Al and Ti and the occupancies of Ti^{4+} on
423 M4 (Fig. 2a) as a function of Ti^{4+} pfu are similar to those determined by NPD and single-
424 crystal XRD (Doyle et al. 2014; Giannini et al. 2014). The slope of the correlation is less than
425 1 (~ 0.8) because Ti^{4+} also occupies the M2 site. The ratio of the Ti^{4+} occupancy of M2 and
426 M4 (Fig. 2b) determined in this study varies systematically with Ti^{4+} pfu. At low
427 concentrations Ti^{4+} predominantly occupies the M2 site, as predicted by DFT for isolated
428 cations, while at higher concentrations Ti^{4+} prefers the M4 site due to the stabilising Ti-Ti
429 interaction that occurs if adjacent M4 sites are occupied (Doyle et al. 2014). All the data are
430 in general agreement with the trend, although the mixed-valent sample with the highest value
431 of $Ti^{3+}/\Sigma Ti$ (0.62, 0.60) has an unexpectedly low Ti^{4+} M2/M4 value, which may indicate a
432 stabilising $Ti^{3+}(M4)-Ti^{4+}(M4)$ interaction that results in Ti^{4+} occupying M4 even at low Ti^{4+}
433 pfu.

434

435 The Ti K-edge XANES spectra of the (0.1, 0.0) and (0.44, 0.0) synthetic samples are very
436 similar (pre-edge, edge, and post-edge) to those of natural samples 7-981 (0.1 Ti pfu) and 10-
437 43 (0.55 Ti pfu), respectively (Fig. 6). This is shown in more detail for the pre-edge in Figure
438 7. For the samples with $Ti^{3+}/\Sigma Ti = 0$ the pre-edge systematically decreases in maximum
439 intensity and broadens (develops shoulders at lower and higher energies) with increasing Ti^{4+}
440 pfu (from ~ 0.1 to 1.0). Over this range Ti^{4+} changes site from M2 to predominantly M4. The
441 pre-edge feature corresponds to the $1s \rightarrow 3d$ transition, which is forbidden in octahedral
442 coordination, but may gain intensity by orbital mixing in lower symmetry environments.
443 Accordingly, for Ti^{4+} , the pre-edge intensity has been shown to increase from $[^6]Ti$ to $[^5]Ti$ to
444 $[^4]Ti$ coordination (Farges et al. 1996). In hibonite a change in site symmetry from trigonal

445 bipyramidal (^[5]M2) to octahedral (^[6]M4) should therefore be associated with a decrease in
446 pre-edge intensity, as observed. The pre-edge region of 7-981 is consistent with most of the
447 Ti⁴⁺ occupying the M2 site (compare b and c in Fig. 7) and that of 10-43 with Ti⁴⁺ occupying
448 both M2 and M4 (compare a and f in Fig. 7). The effect of what would be a small (from
449 stoichiometry) amount of Ti³⁺ in 10-43 on the pre-edge is insignificant given the shape of the
450 pre-edge for (0.2, 1.0) shown in Figure 7h. Changes in Ti⁴⁺ site occupancy with changes in
451 concentration, at constant *f*O₂, produce changes in the XANES spectra that could easily be
452 misinterpreted as being due to changes in Ti³⁺/ΣTi. The XANES spectra of meteoritic
453 hibonite differ with ΣTi, which relates to the petrogenetic history, and the effect of differences
454 in Ti site occupancy will be convolved with any differences in Ti³⁺/ΣTi.

455

456 The large effect of the Ti⁴⁺ site occupancy on the pre-edge is confirmed by the XANES
457 models shown in Figure 9. The pre-edge for Ti⁴⁺ on M2 is significantly more intense, and
458 less structured than that for Ti⁴⁺ on M4, either as an isolated cation or as a cluster. The Ti⁴⁺
459 site occupancy of sample 10-43 is expected to be around 20% M2 and 80% M4 and the
460 simulated spectrum for this occupancy is in reasonable agreement with what is observed
461 (compare a and b in Fig. 9). The agreement between the simulated and experimental spectra
462 for the edge and post-edge regions (Figs. 6 and 8) is less good but not unreasonable given the
463 complexity of the models.

464

465 To determine Ti³⁺/ΣTi in hibonite by XANES spectroscopy would require a large set of well-
466 characterised standards. These standards would need to encompass not only variable Ti³⁺/ΣTi
467 but also different ΣTi to account for changes in the Ti site at constant Ti³⁺/ΣTi and the
468 diversity of possible Ti-Ti interactions (Ti³⁺-Ti³⁺, Ti⁴⁺-Ti⁴⁺, Ti³⁺-Ti⁴⁺) across the shared face
469 of the M4 octahedra. Standards may be characterised by determining ΣTi and Mg by EPMA
470 and estimating Ti³⁺/ΣTi by assuming Ti⁴⁺ = Mg²⁺. EPMA may similarly be used to evaluate
471 Ti³⁺/ΣTi of meteoritic hibonite if the amount of Si is determined accurately (Simon et al.
472 1997), although the presence of relatively small amounts of other transition metals may
473 introduce significant uncertainties.

474

475 We have shown that hibonite with almost any value of Ti³⁺/ΣTi can be prepared at constant
476 *f*O₂ and that a constant value of Ti³⁺/ΣTi can be produced over a range of *f*O₂. Hibonite will
477 equilibrate with a melt that contains Mg to produce a Ti³⁺/ΣTi value that is independent of
478 *f*O₂. Meteoritic hibonite may re-equilibrate with post-formation conditions by changing its
479 Mg content and hence Ti³⁺/ΣTi value. The primary factor that controls the Ti³⁺/ΣTi ratio is

480 the availability of Mg rather than fO_2 . The crystal chemistry also determines the Ti site
481 occupancy, which varies with Ti concentration. The site occupied by Ti clearly affects the
482 XANES spectrum and the potential for it to be used to determine $Ti^{3+}/\Sigma Ti$. Changes in site
483 occupancy and the resulting Ti-Ti interactions will similarly affect other spectroscopic
484 techniques, such as optical absorption, ESR, XPEEM, STXM and electron energy loss
485 (EELS). The crystal chemistry of hibonite severely compromises its ability to record a
486 $Ti^{3+}/\Sigma Ti$ value that relates to fO_2 or for $Ti^{3+}/\Sigma Ti$ to be quantified accurately.

487

488

489

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490

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Figure Captions

622 Figure 1: (a) c lattice parameter and (b) V , unit cell volume, as a function of Ti pfu,
623 determined for synthetic hibonite ($CaAl_{12-2x}Mg_xTi^{4+}_xO_{19}$) in this study (circles), and from

624 Doyle et al. 2014 (squares) and Giannini et al. 2014 (triangles). Samples with $Ti^{3+}/\Sigma Ti = 0$
625 are denoted by solid symbols and those containing Ti^{3+} by open symbols. Error bars are
626 smaller than the symbols.

627

628 Figure 2: Ti^{4+} on (a) M4 in pfu and (b) M2/M4, as a function of Ti^{4+} pfu for synthetic hibonite
629 in this study (circles), Doyle et al. 2014 (squares), and Giannini et al. 2014 (triangles).
630 Samples with $Ti^{3+}/\Sigma Ti = 0$ are denoted by solid symbols and those containing Ti^{3+} by open
631 symbols. The error bars are smaller than the symbols except where shown.

632

633 Figure 3: FE-SEM BSE images of hibonite crystals (dark) in melt of CAI composition
634 produced by equilibrating (a) (0.15, 1.0) in melt A at IW-4.3 and (c) (0.15, 1.0) in melt B at
635 IW-3.3. (b) Ti, Ca, and Al composite elemental map, highlighting the distribution of Ti in a
636 crystal of hibonite, of the area indicated by the box in (a). Elemental maps corresponding to
637 the area indicated by the box in (c) are shown for (d) Al, (e) Ti, and (f) Mg. The scale bars in
638 (a) and (c) are 20 μm and those in (b) and (d) are 2 μm .

639

640 Figure 4: Variations of SiO_2 (circles) and MgO (squares) determined by EPMA as a function
641 of distance from the edge to centre of a crystal of hibonite in glass for sample (0.30, 1.0)
642 equilibrated with melt A at IW-2.3. The values at Position = 5 μm are reported in Table 2.

643

644 Figure 5: (a) c lattice parameter of hibonite and (b) wt% hibonite determined by QPA of
645 samples obtained by equilibrating oxides corresponding to the hibonite compositions (0.98,
646 0.0) (open squares), (0.62, 0.6) (solid circles) and (0.33, 1.0) (open circles) at 1400 °C and
647 various values of $\log fO_2$ relative to the IW buffer. Error bars are smaller than the symbols.

648

649 Figure 6: Ti K-edge XANES spectra of natural hibonite samples (a) 10-43 (0.55 Ti pfu) and
650 (c) 7-981 (0.1 Ti pfu) from the Murchison carbonaceous chondrite, and synthetic hibonite
651 with compositions (b) (0.44, 0.0) and (d) (0.1, 0.0). Spectra are offset for clarity.

652

653 Figure 7: The pre-edge region of Ti K-edge XANES spectra of natural hibonite samples (a)
654 10-43 (0.55 Ti pfu) and (b) 7-981 (0.1 Ti pfu) from the Murchison carbonaceous chondrite,
655 and synthetic hibonite with compositions (c) (0.1, 0.0), (d) (0.2, 0.0), (e) (0.3, 0.0), (f) (0.44,
656 0.0), (g) (0.98, 0.0), and (h) (0.2, 1.0). Spectra are offset for clarity.

657

658 Figure 8: Simulated Ti K-edge XANES spectra of hibonite, modelled using FDMNES, with

659 (a) Ti^{4+} on M2, (b) Ti^{4+} on M4, (c) Ti^{4+} clustered on adjacent M4, (d) Ti^{4+} on M2 (20%) and
660 Ti^{4+} clustered on adjacent M4 (80%), (e) Ti^{3+} on M2, and (f) Ti^{3+} clustered on adjacent M4.
661 Spectra are offset for clarity.

662

663 Figure 9: The pre-edge region of the Ti K-edge XANES spectrum of (a) natural hibonite
664 sample 10-43, and simulated spectra, modelled using FDMNES, of hibonite with (b) Ti^{4+} on
665 M2 (20%) and Ti^{4+} clustered on adjacent M4 (80%), (c) Ti^{4+} clustered on adjacent M4, (d)
666 Ti^{4+} on M4, and (e) Ti^{4+} on M2. Spectra are offset for clarity.

667

668 Figure 10: Correlation between Mg and Ti + Si pfu for hibonite crystals equilibrated in a CAI
669 composition melt at 1450 °C and the values of $f\text{O}_2$, in log units relative to the IW buffer,
670 indicated. The line is the best fit to the data and has a slope of ~ 0.8 .

Table 1: Lattice parameters and Mg and Ti site occupancies (as fractions of 1) of synthetic hibonite with $Ti^{3+}/\Sigma Ti = 0$ determined by Rietveld refinement of XRD data. Ti^{4+} (M4) was calculated assuming that Ti^{4+} pfu = Mg^{2+} pfu.

Sample	a (Å)	c (Å)	Volume (Å ³)	Mg (M3)	Ti^{4+} (M2*)	Ti^{4+} (M4)	Ti^{4+} (M2/M4)
(0.0, 0.0)	5.55769(2)	21.8958(2)	585.708(4)	-	-	-	-
(0.10, 0.0)	5.56305(2)	21.9095(1)	587.204(3)	0.05	0.035(5)	0.015(5)	2.33(84)
(0.20, 0.0)	5.56790(2)	21.92436(9)	588.627(3)	0.10	0.050(5)	0.050(5)	1.00(14)
(0.30, 0.0)	5.57443(2)	21.9430(1)	590.512(3)	0.15	0.065(5)	0.085(5)	0.76(7)
(0.40, 0.0)	5.58060(2)	21.9653(1)	592.419(3)	0.20	0.075(5)	0.125(5)	0.60(5)
(0.44, 0.0)	5.58874(7)	21.9986(6)	595.05(1)	0.21	0.05(1)	0.16(2)	0.31(7)
(0.98, 0.0)	5.6065(1)	22.0700(5)	600.79(3)	0.48	0.136(7)	0.34(1)	0.40(2)

*Site is half occupied.

Table 2: Compositions of hibonite crystals, expressed as wt% oxide and cations per formula unit for 19 oxygens, after equilibration of $\text{CaAl}_{12-y}\text{Ti}^{3+}_y\text{O}_{19}$ ($\text{Ti}^{3+}/\Sigma\text{Ti} = 1$) hibonite with melt composition A or B at various values of $\log f\text{O}_2$ relative to the IW buffer. $\text{Ti}^{3+}/\Sigma\text{Ti}$ was calculated from stoichiometry assuming $\text{Ti}^{4+} = \text{Mg}$ and $\text{Ti}^{4+} + \text{Si} = \text{Mg}$. For some experiments two different hibonite compositions were identified.

Hibonite	Melt	ΔIW	wt % (± 0.02)						pfu (± 0.01)					$\text{Ti}^{3+}/\Sigma\text{Ti}$	$\text{Ti}^{3+}/\Sigma\text{Ti}$	
			CaO	Al_2O_3	MgO	TiO_2	SiO_2	Total	Ca	Al	Mg	Ti	Si	Total	$\text{Ti}^{4+}=\text{Mg}$	$\text{Ti}^{4+}+\text{Si}=\text{Mg}$
(0.30, 1.0)	A	-0.3	9.45	82.98	1.66	3.60	0.96	98.64	1.15	11.15	0.28	0.31	0.11	13.01	0.09(5)	0.44(6)
(0.30, 1.0)	A	-1.3	8.69	84.15	1.80	3.72	0.34	98.71	1.06	11.28	0.31	0.32	0.04	13.00	0.04(4)	0.16(5)
(0.30, 1.0)	B	-1.3	8.87	86.18	1.38	2.78	0.29	99.51	1.07	11.44	0.23	0.24	0.03	13.01	0.02(6)	0.15(7)
(0.30, 1.0)	A	-2.3	8.83	84.12	1.77	3.87	0.32	98.91	1.07	11.26	0.30	0.33	0.04	13.00	0.09(4)	0.20(5)
(0.25, 1.0)	B	-2.3	9.06	87.17	0.65	1.03	0.54	98.46	1.10	11.66	0.11	0.09	0.06	13.02	0.00(16)	0.45(20)
(0.15, 1.0)	A	-3.3	9.20	85.78	1.34	2.80	0.46	99.58	1.11	11.39	0.23	0.24	0.05	13.02	0.05(6)	0.27(7)
(0.15, 1.0)	A	-3.3	9.02	85.46	1.50	3.36	0.47	99.82	1.09	11.33	0.25	0.28	0.05	13.00	0.12(5)	0.30(6)
(0.15, 1.0)	B	-3.3	8.93	88.60	0.67	1.36	0.14	99.70	1.07	11.70	0.11	0.11	0.02	13.02	0.02(10)	0.16(15)
(0.15, 1.0)	B	-3.3	8.79	84.32	1.66	3.64	0.23	98.63	1.07	11.31	0.28	0.31	0.03	13.01	0.10(5)	0.18(5)
(0.30, 1.0)	A	-3.3	9.21	88.31	0.64	1.24	0.37	99.77	1.11	11.66	0.11	0.10	0.04	13.02	0.00(12)	0.37(17)
(0.30, 1.0)	A	-4.3	8.81	85.35	1.54	3.46	0.23	99.38	1.07	11.36	0.26	0.29	0.03	13.00	0.12(5)	0.21(6)
(0.15, 1.0)	A	-6.3	9.17	87.98	0.54	1.32	0.15	99.16	1.11	11.70	0.09	0.11	0.02	13.02	0.19(13)	0.34(15)
(0.15, 1.0)	A	-6.3	9.03	85.99	1.24	2.92	0.28	99.47	1.09	11.43	0.21	0.25	0.03	13.01	0.16(6)	0.29(7)
(0.15, 1.0)	B	-6.3	9.32	87.72	0.89	1.65	0.69	100.27	1.11	11.54	0.15	0.14	0.08	13.02	0.00(10)	0.49(13)
(0.25, 1.0)	A	-6.3	9.01	83.56	1.76	4.33	0.34	99.01	1.10	11.19	0.30	0.37	0.04	13.00	0.19(4)	0.30(5)
(0.25, 1.0)	A	-6.3	8.95	85.52	1.07	2.85	0.41	98.80	1.09	11.43	0.18	0.24	0.05	12.99	0.26(6)	0.45(7)

Table 3: Lattice parameters of hibonite and the proportion of phases (wt %), determined by Rietveld QPA refinement, obtained after equilibrating three hibonite compositions at 1400 °C and various values of $\log f_{\text{O}_2}$ relative to the IW buffer.

Composition	ΔIW	a (Å)	c (Å)	Volume (Å ³)	hibonite	CaTiO ₃	MgAl ₂ O ₄	Al ₂ O ₃	Al ₂ TiO ₅	TiO	TiO ₂
(0.33, 1.0)											
	-6.3	5.56676(6)	21.9471(3)	589.00(2)	98.9(4)	-	-	-	-	1.1(1)	-
	-2.3	5.56448(5)	21.9363(4)	588.23(1)	61.5(3)	5.5(1)	-	32.0(2)	1.0(1)	-	-
	-0.3	5.56566(5)	21.9384(4)	588.53(1)	51.0(3)	6.0(1)	-	42.0(2)	1.0(1)	-	-
	2.3	5.56417(5)	21.9330(4)	588.07(1)	49.1(3)	6.3(1)	-	43.2(2)	1.4(1)	-	-
	4.3	5.56476(6)	21.9348(5)	588.24(1)	48.2(3)	6.2(1)	-	43.9(2)	1.7(1)	-	-
	7.3	5.56472(5)	21.9345(4)	588.23(1)	51.0(3)	6.3(1)	-	41.3(2)	1.4(1)	-	-
(0.62, 0.6)											
	-6.3	5.57720(4)	21.9850(3)	592.23(1)	93.8(4)	0.9(1)	-	4.9(1)	-	0.4(1)	-
	-2.3	5.57725(3)	21.9686(3)	591.80(1)	97.0(3)	3.0(1)	-	-	-	-	-
	-0.3	5.57634(3)	21.9609(3)	591.40(1)	95.5(4)	0.6(1)	-	-	3.9(1)	-	-
	2.3	5.57527(3)	21.9614(3)	591.18(1)	97.1(3)	-	-	-	2.9(1)	-	-
	4.3	5.57470(3)	21.9561(2)	590.92(1)	95.7(3)	-	-	-	4.3(1)	-	-
	7.3	5.57511(3)	21.9616(3)	591.15(1)	97.9(3)	-	-	-	2.1(1)	-	-
(0.98, 0.0)											
	-6.3	5.60052(8)	22.0532(7)	599.04(4)	87.1(4)	3.1(1)	8.8 (1)	-	-	-	1.0(1)
	-2.3	5.60843(6)	22.0745(5)	601.32(1)	93.0(4)	2.1(1)	4.5 (1)	0.4(1)	-	-	-
	2.3	5.60949(4)	22.0843(4)	601.81(1)	96.1(4)	1.4(1)	2.0 (1)	-	0.5(1)	-	-
	4.3	5.60959(3)	22.0843(5)	601.83(1)	97.2(3)	1.1(1)	1.7 (1)	-	-	-	-
	7.3	5.60886(4)	22.0856(4)	601.71(1)	96.0(3)	1.7(1)	2.3 (1)	-	-	-	-

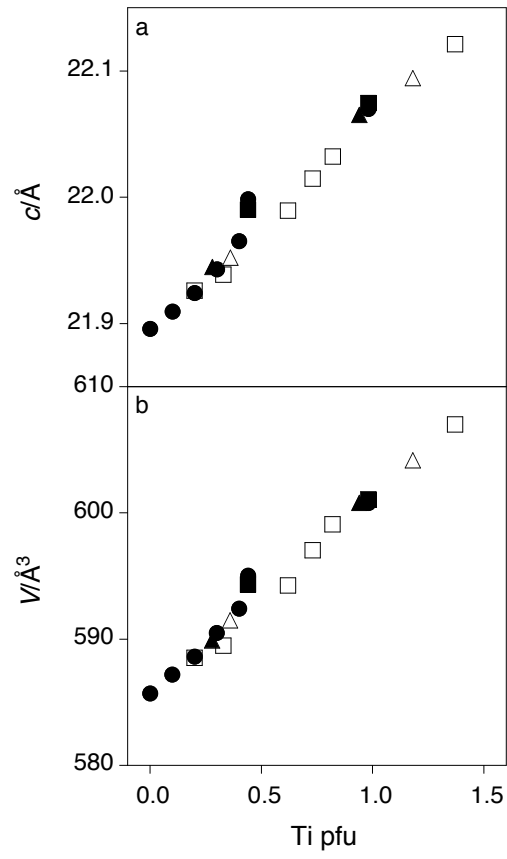


Figure 1

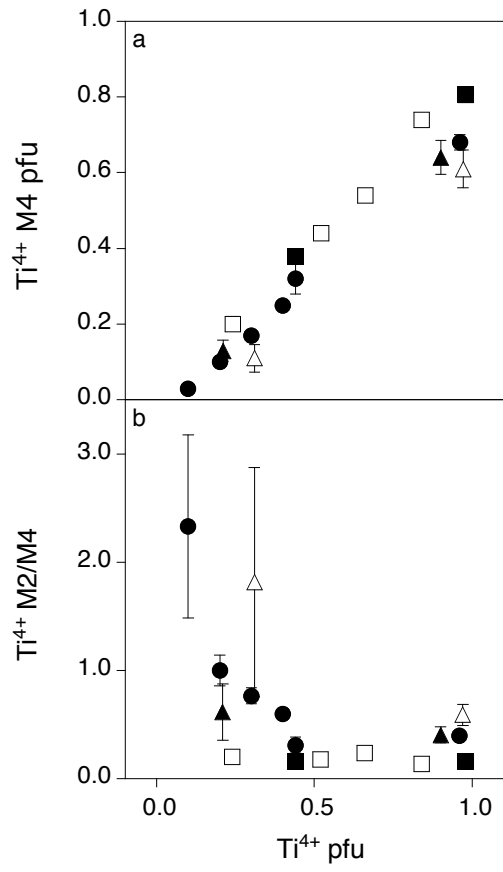
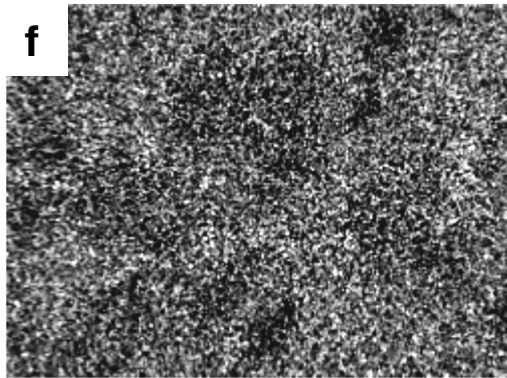
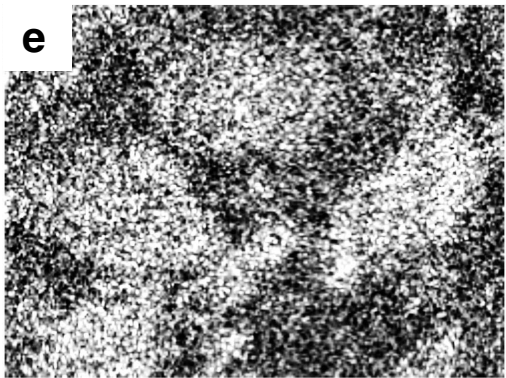
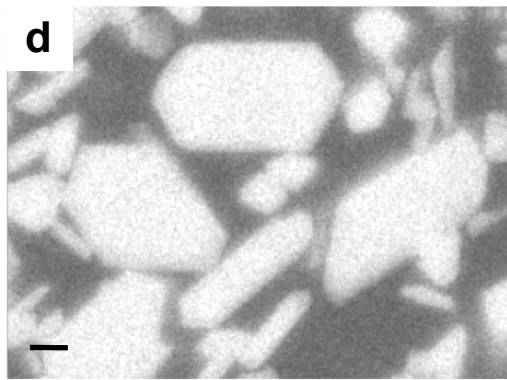
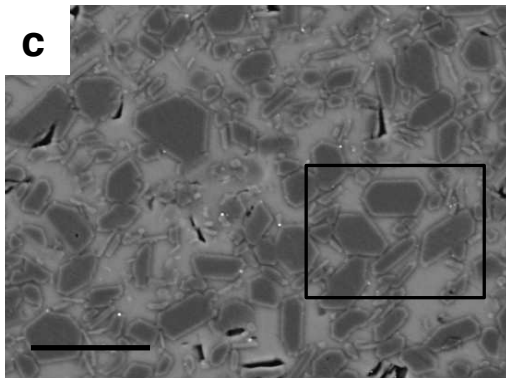
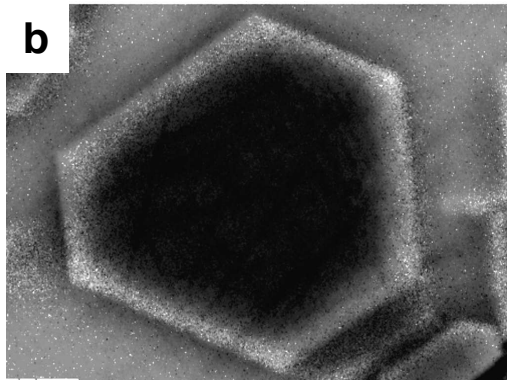
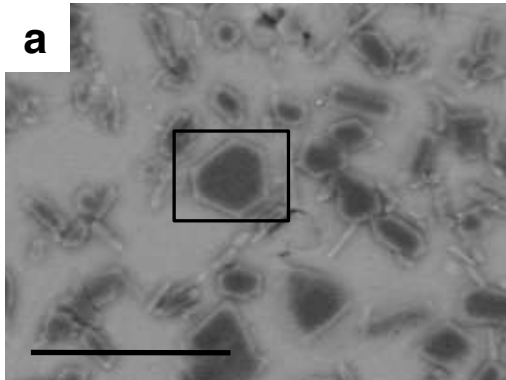


Figure 2



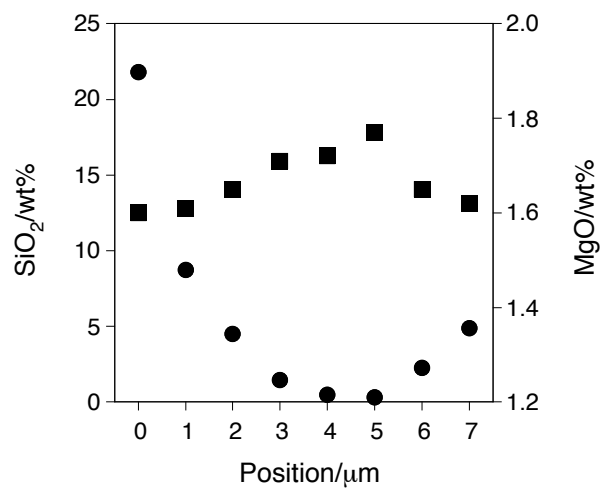


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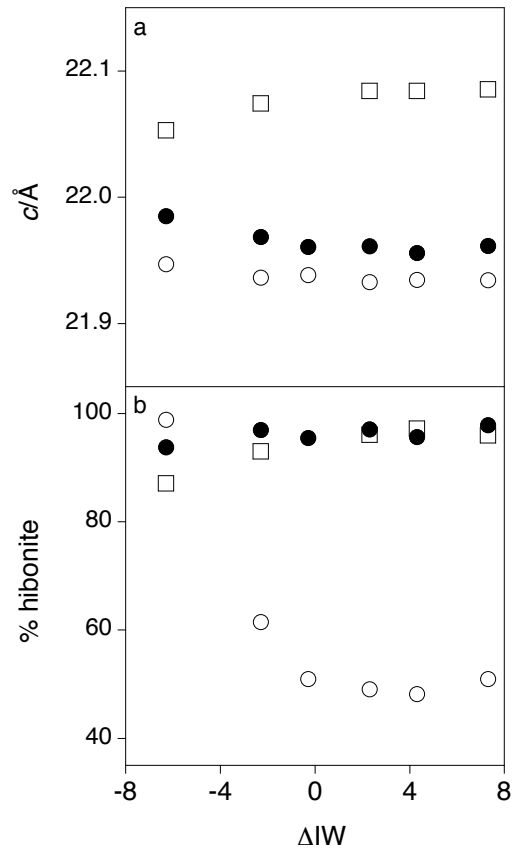


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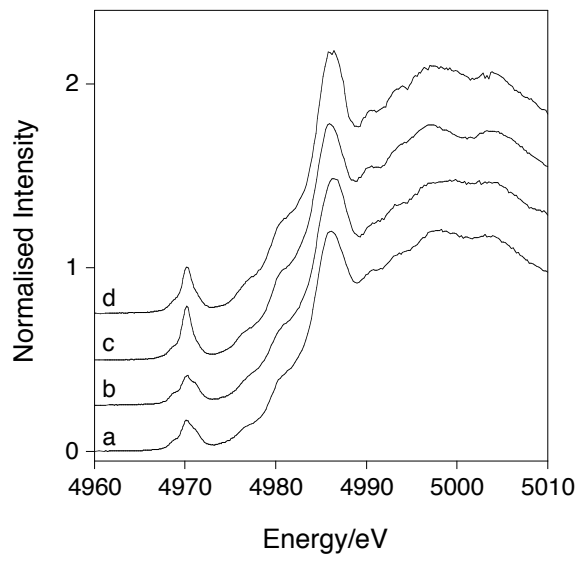


Figure 6

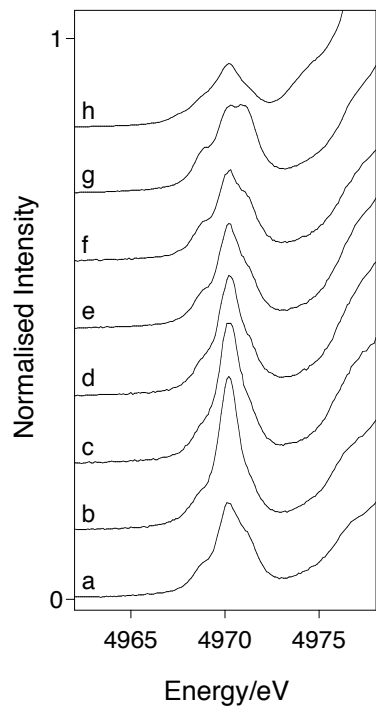


Figure 7

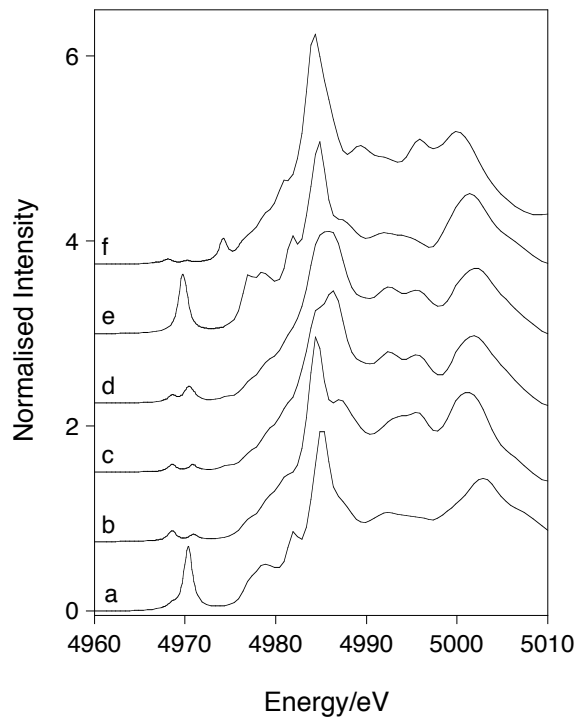


Figure 8

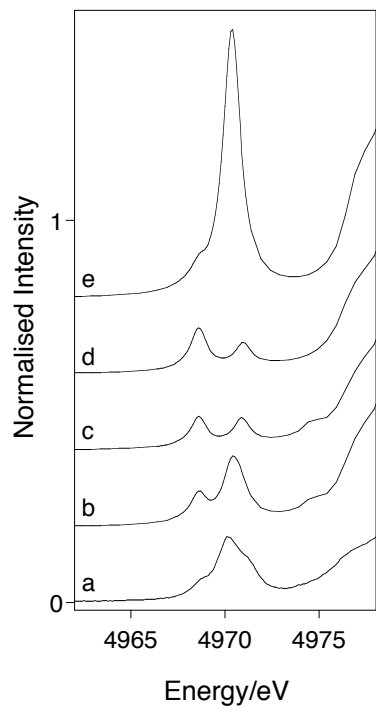


Figure 9

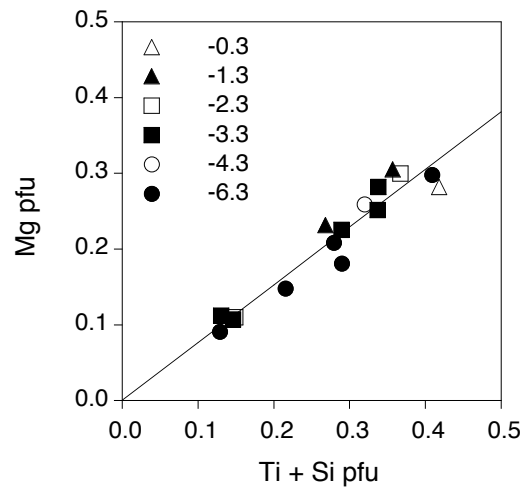


Figure 10