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These are Supplementary Figures for an author produced version of a paper published in **Materials Science and Technology**.

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## Published paper

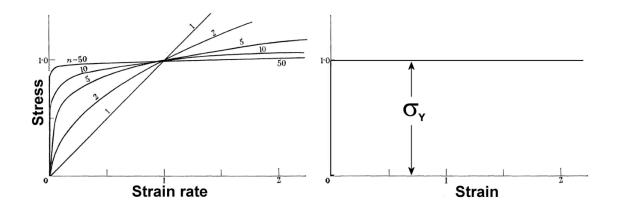
Greenwood, G.W. (2010) *Generation of internal stress and its effects*, Materials Science and Technology, 26 (4), pp. 398-403 <a href="http://dx.doi.org/10.1179/026708309X12506933872946">http://dx.doi.org/10.1179/026708309X12506933872946</a>

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Figure 1.









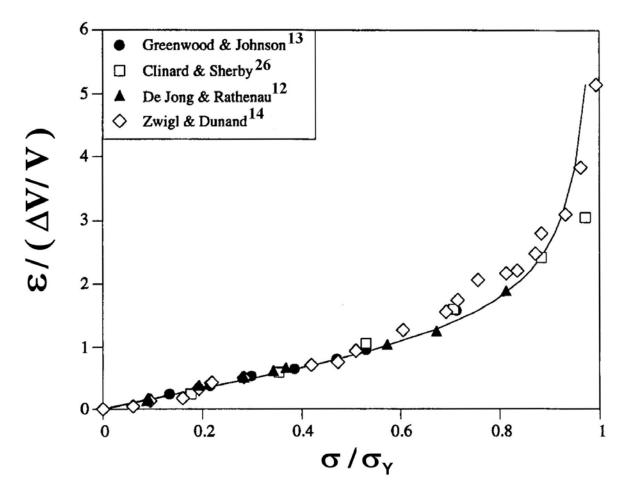


Figure 4.

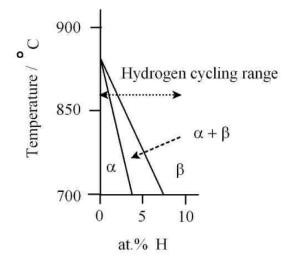


Figure 5.

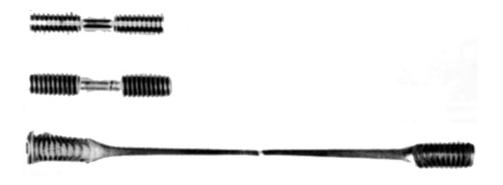


Figure 6.

