

This is a repository copy of *Optimised mixing and flow resistance during shear flow over a rib roughened boundary*.

White Rose Research Online URL for this paper: http://eprints.whiterose.ac.uk/80601/

Version: Submitted Version

Article:

Arfaie, A, Burns, AD, Dorrell, RM et al. (3 more authors) (2014) Optimised mixing and flow resistance during shear flow over a rib roughened boundary. International Communications in Heat and Mass Transfer, 58. 54 - 62. ISSN 0735-1933

https://doi.org/10.1016/j.icheatmasstransfer.2014.08.005

Reuse

Unless indicated otherwise, fulltext items are protected by copyright with all rights reserved. The copyright exception in section 29 of the Copyright, Designs and Patents Act 1988 allows the making of a single copy solely for the purpose of non-commercial research or private study within the limits of fair dealing. The publisher or other rights-holder may allow further reproduction and re-use of this version - refer to the White Rose Research Online record for this item. Where records identify the publisher as the copyright holder, users can verify any specific terms of use on the publisher's website.

Takedown

If you consider content in White Rose Research Online to be in breach of UK law, please notify us by emailing eprints@whiterose.ac.uk including the URL of the record and the reason for the withdrawal request.



eprints@whiterose.ac.uk https://eprints.whiterose.ac.uk/

Optimised mixing and flow resistance during shear flow over a rib roughened boundary

A. Arfaie^a, A.D. Burns^{a,1,*}, R.M. Dorrell^b, J.T. Eggenhuisen^c, D.B. Ingham^a, W.D. McCaffrey^b

^aEnergy Technology and Innovation Initiative (ETII), University of Leeds, Leeds, LS2 9JT, UK
 ^bSchool of Earth and Environment, University of Leeds, Leeds LS2 9JT, UK
 ^cDepartment of Earth Sciences, Utrecht University, PO Box 80021, 3508 TA Utrecht, Netherlands

Abstract

A series of numerical investigations has been performed to study the effect of lower boundary roughness on turbulent flow in a two-dimensional channel. The roughness spacing to height ratio, w/k, has been investigated over the range 0.12 to 402 by varying the horizontal rib spacing. The square roughness elements each have a cross-sectional area of $(0.05H)^2$, where H is the full channel height. The Reynolds number, Re_{τ} is fixed based on the value of the imposed pressure gradient, dp/dx, and is in the range $6.3 \times 10^3 - 4.5 \times 10^4$. A Reynolds Averaged Navier-Stokes (RANS) based turbulence modelling approach is adopted using a commercial CFD code, ANSYS-CFX 14.0. Measurements of eddy viscosity and friction factor have been made over this range to establish the optimum spacings to produce maximum turbulence enhancement, mixing and resistance to flow. These occur when w/k is approximately 7. It is found that this value is only weakly dependent on Reynolds number, and the decay rate of turbulence enhancement as a function of w/k ratio beyond this optimum spacing is slow. The implications for heat transfer design optimisation and particle transport are considered.

21

23

24

26

27

28

29

30

31

32

33

34

35

39

40

41

42

43

Keywords: Turbulent flow, Roughness, CFD

1 1. Introduction

The study of turbulent flow over surface roughness is 2 important in a variety of engineering and environmental 3 applications. Surface roughness is used as a tool to enhance heat transfer in turbines [1], heat exchangers [2], 5 micro-scale electric mechanical systems [3], the hyper-6 vapotron (high heat flux) heat transfer device employed 7 in nuclear fusion [4], chemical reactors, refrigeration systems and air conditioners [5]. Examples of rough-9 wall flows include particle transport in pipes and chan-10 nels with rough walls, supersonic flows inside cavities 11 for aerospace applications, wind flow over urban-like 12 surfaces and turbidity currents over rough substrates 13 [1, 6–9]. In recent decades, a wide range of experi-14 mental and computational studies has been performed to 15 understand the effect of surface roughness on the struc-16 ture of the turbulent flow. The computational domain 17 and experimental configuration of these studies are typ-18 ically a two-dimensional or three-dimensional rectan-19 gular channel flow with roughness on one or both walls 20

[10–23]. The effect of surface roughness on the flow, as reviewed by Jimenez [24] and more recently by Antonia and Djenidi [25], is often separated into three different regimes. Chow [26] was first to identify three flow regimes over beam-type roughness as quasi-smooth or skimming flow, wake-interference flow and isolatedroughness flow. Perry et al. [27] categorised two distinct types of roughness, namely, "d" and "k" denoting channel height and roughness height, respectively (see below), following from the earlier experimental work conducted by Nikuradse [28] on the turbulent flow of fluids in rough pipes.

The roughness type can be correlated to the spacing to height ratio of a roughness element, w/k. The roughness spacing is differently defined as either the distance between roughness faces w, or the distance between roughness-element center-lines λ ; values differ by unity for square ribs. Therefore one must be careful not to confuse the cavity width to height ratio w/k to the pitch to height ratio λ/k .

For a sufficiently low width to height ratio, $w/k \leq 2$, or *d*-type roughness, the flow undergoes a "skimming flow" regime and the effective height, y_l above the chan-

^{*}Corresponding author. Email address: a.d.burns@leeds.ac.uk (A.D. Burns)

Preprint submitted to International Communications in Heat and Mass Transfer

Nomenclature

$\frac{\partial p}{\partial x}$	mean pressure gradient	Κ	Turbulence Kinetic Energy
$\overline{u_i u_j}$	Reynolds stress	k	roughness height
p_0	reference pressure point	k^+	Dimensionless roughness height $\left(=\frac{ku_{\tau}}{y}\right)$
Greek Variables		р	pressure
ε	dissipation rate of K	Re_{τ}	$u_{\tau}(H/2)/\nu$, shear Reynolds number
μ	dynamic viscosity	Re_b	$U_b(H/2)/\nu$, bulk Reynolds number
μ_{eff}	effective viscosity	u_{τ}	shear velocity $\left(=\sqrt{\tau_w/\rho}\right)$
μ_t	turbulent viscosity	U_b	bulk velocity
v, v_t	Kinematic viscosity, eddy viscosity	w	width of the cavity
ho	density	x	streamwise direction
$ au_w$	wall shear	v	wall-normal direction
ω	turbulent eddy frequency	v ⁺	non dimensional distance to the wall $\left(=\frac{yu_{\tau}}{y}\right)$
Roman Variables		y,	The origin of the logarithmic profile
C_f skin friction	skin friction coefficient $\left(=\frac{\tau_w}{1-\tau_w}\right)$	yı Subco	rinte
5	$\left(\frac{1}{2}\rho U_{b}^{T}\right)$	Subscripts	
C_p	pressure coefficient $\left(=\frac{p-p_0}{\frac{1}{2}\sigma U}\right)$	і, ј	coordinate direction 1,2 or 3
_	$\left(\frac{2}{2} \frac{1}{p_0} \right)$	max	maximum of variable
f	Darcy friction factor $\left(=\frac{(1/2)(dp/dx)}{0.5\rho\overline{U}^2}\right)$	min	minimum of variable
H	full channel height	rms	root mean square value of the variable

65

66

67

68

69

70

71

72

73

74

75

76

77

80

81

82

83

nel bed where the velocity profile begins to take a log-44 arithmic shape becomes independent of the roughness 45 height, k. In this flow regime there is minor shedding or 46 interaction from the vicinity of the roughness element 47 to the outer flow region [22, 29, 30]. The k-type rough-48 ness (isolated-roughness flow regime) is associated with 49 $w/k \gtrsim 4$. The roughness height becomes a crucial pa-50 rameter for $w/k \gtrsim 4$ when the flow in the roughness 51 cavity begins to interact with the main body of the flow. 52 For this roughness type, the origin of the logarithmic 53 profile, y_l is proportional to the roughness height, k and 54 the flow regime is characterised by separation occurring 55 at the crest of the first roughness element followed by 56 a reattachment within the distance away from the next 57 adjacent element. The experimental study of Djenidi 58 et al. [22] suggested a similarity in the quasi streamwise 59 vortices and low-speed streaks of the roughened wall 60 cases, to a flat turbulent boundary layer. Tani [31] found 61 the demarcation line between the d-type and the k-type 62 roughness occurs at w/k = 4. Cui et al. [16] observed 63 a similar transition for w/k = 4 and named this rough-64

ness type as intermediate. This transition flow regime corresponds to with the wake interference flow regime classified by Chow [26]. In this regime a weak interaction between the inner and outer roughness layer occurs and the reattachment takes place at the crest of the next roughness element. The direct numerical simulation (DNS) of Leonardi et al. [29] showed that the intermediate regime appears within the range 3 < w/k < 7.

In a fully rough flow, the ratio of the product of the roughness height and shear velocity to the kinematic viscosity of the fluid k^+ ($k^+ = ku_\tau/\nu$), is greater than \approx 70 and the pressure drag component of the total drag dominates the viscous drag component. In this flow regime the flow characteristics are only dependent on the roughness spacing to height ratio w/k. Hence, the viscous length scale (ν/u_τ) near the wall scale becomes irrelevant [20, 32].

Orlandi et al. [33] and Leonardi et al. [30] found similarity in the vortex shedding distribution between the intermediate and *k*-type roughness. Therefore, they suggested that classification of different roughness types

should not be based on the state and intensity of vortex 138 86 shedding. Instead, they related the transition between 139 87 *d*-type and *k*-type to the magnitude of the viscous and $_{140}$ 88 pressure drags. 141 89

Both LES and DNS numerical modelling of rough-90 142 wall flows have proven to be highly accurate in predict-91 143 92 ing the turbulent kinetic energy and Reynolds stresses in the near-wall region. However, in order to capture 145 93 most of the flow characteristics within the roughness 146 94 sub-layer, a higher grid resolution and time step accu-147 95 racy is required than in a normal smooth-wall case. This 148 96 makes such approaches expensive, particularly for high 149 97 Reynolds number flows. Leonardi et al. [29] used DNS 150 98 to investigate the effect of the w/k ratio on the turbu- 151 lence structure near the wall, and its overlying flow by 152 100 considering two-point velocity correlations. They ob-101 153 served that in the fully rough regime, with the increase 102 in the w/k ratio, the coherence structure becomes less 103 elongated in the streamwise direction, and larger in the 104 spanwise direction as a result of outwards jets of fluid 157 105 at the leading edge of the roughness element. Such co-106 158 herence structure would appear to be less influenced by 159 107 the rough wall in the transition regime $(k^+ \simeq 13)$, as ob-108 served by Ashrafian et al. [34]. The maximum strength 109 of the outward jet and the minimum reduction of the co-160 110 herence occurred at the critical value w/k = 7. They 111 further found that the influence of roughness can extend 112 up to 2k above the roughness crest for w/k = 3 and up 162 113 to 5k for w/k = 7. The study conducted by Cui et al. 163 114 [16], for a channel with transverse rib roughness on one 164 115 wall, suggests a strong interaction between the inner and 165 116 outer layer roughness for k-type roughness. 117

Numerous authors have performed numerical and ex- 167 118 perimental analyses to investigate the relationship be-119 tween heat transfer and fluid flow behaviour by varying 169 120 the w/k ratio [35–38]. However most of these inves-170 121 tigations suffer from a lack of a detailed range of w/k122 171 ratio and Reynolds number. The most detailed study 172 123 was performed experimentally by Furuya et al. [39] and 173 124 Okamoto et al. [40] for boundary layer fluid flow. Fu-174 125 ruya et al. [39] investigated the maximum resistance of 175 126 the turbulent boundary layer in a plate roughened by 176 127 equally spaced wires. They found that the maximum 177 128 skin drag coefficient, c_f and pressure coefficient, c_p val-129 ues appears at w/k = 7. However the DNS result of 179 130 Leonardi et al. [29] suggests that minimum c_f occurs at 131 w/k = 7, but agrees with the maximum pressure coef-181 132 ficient c_p occurring at this w/k ratio. The experimental 133 182 134 study by Okamoto et al. [40] has shown that the maximum heat transfer occurs when the turbulence inten-135 184 sity is maximised. They have shown that the maximum 185 136 flow resistance occurs between w/k = 6 and w/k = 8. 186 137

166

This paper aims to explicitly identify where the optimum flow resistance occurs for a more detailed range of w/k ratio as a function of Reynolds number.

In the present study, we employ a RANS method to simulate turbulent flow in a two-dimensional channel with an asymmetric two-dimensional rough lower boundary for a wide range of ratio w/k and Reynolds numbers. In this paper, we attempt to accurately constrain the critical w/k ratio for an optimum turbulence enhancement, mixing and resistance to the flow. For this purpose, we evaluate the dependence of eddy viscosity and friction factor on Reynolds number for a series of w/k values. The aims of this research are to better constrain optimum conditions for heat transfer, and to assess lower boundary roughness effects on turbidity current turbulence generation, flow depletion and runout.

The paper is organized as follows. Sections 2 and 3 give brief description of the numerical procedure and flow configuration. In Section 4 we validate our model with previous experimental and numerical data. The results of the numerical modelling are given in Section 5 and discussed in Section 6.

2. Numerical method

2.1. Turbulence modelling

Steady state CFD simulations have been performed using the commercial code, ANSYS CFX 14.0. This code uses a finite volume method to solve the Reynold time averaged Navier-Stokes equations by a coupled solver. Furthermore, the fluid is assumed to be incompressible and Newtonian. Numerous turbulence models were employed for comparisons against experimental and numerical results in literature. The Shear Stress Transport (SST) turbulence model was identified as the model of choice, motivated by the work of Milnes et al. [4] on deep cavities. This model uses "Automatic Near Wall Treatment", which switches between the low-Re formulation and wall function depending on the resolution of the mesh near the wall [41-43]. Other turbulence modelling choices included, $K - \varepsilon$ and Reynolds stress turbulence models. The $K - \varepsilon$ standard model uses a scalable wall function to avoid problems in resolving grid points in the viscous layer [41]. These models have been used extensively, and have been shown to be reliable in terms of robustness and accuracy [42, 44]. The Reynolds stress models are not based on the eddy viscosity hypothesis but instead directly solve the transport equation for the individual stress components per time step. The BSL Reynolds stress model is an ω based Reynolds stress model whereas the LRR and SSG

Reynolds stress models are ε -based models. The BSL 187

and LRR Reynolds stress models use a linear pressure-188 strain correlation while SSG uses a quadratic relation 189 [41, 45, 46].

In total, 28 geometries with varying width to rough-19 ness height ratio have been meshed using the Hexa mesh 192 method as employed in ANSYS ICEM. A preliminary 193 mesh independence study was carried out in order to 218 194 verify that the solution is grid independent. The first 195 wall node was positioned at $y^+ \approx 1$ for the SST model 196 220 and at least 15 further nodes were placed inside the 197 boundary layer in order to resolve the viscous layer. The 198 variable y^+ is the dimensionless distance which is based 199 on the height of the first node from the wall and 200 wall shear stress (yu_{τ}/v) . For models that use the scal-201 able wall function, at least 10 nodes were placed in the 202 boundary layer in the direction normal to the wall to 203 achieve $y^+ \approx 11$. A residual target of 1×10^{-6} was cho-224 204 sen, as the convergence criterion for all the quantities 225 205 226 and simulations. 206

2.2. Governing equations 207

The mathematical equations for steady Reynolds av-208 eraged models are based on conservation of fluid mass, 209 continuity and momentum as follows: 210

Continuity:

190

$$\frac{\partial \overline{U}_i}{\partial x_i} = 0 \tag{1}$$

Momentum:

$$\frac{\partial}{\partial x_{j}} \left(\rho \overline{U}_{i} \overline{U}_{j} \right) = -\frac{\partial \overline{p'}}{\partial x_{i}} + 229$$

$$\frac{\partial}{\partial x_{j}} \left[\mu_{eff} \left(\frac{\partial \overline{U}_{i}}{\partial x_{j}} + \frac{\partial \overline{U}_{j}}{\partial x_{i}} \right) \right] + S_{M} \qquad (2)$$

$$\overline{p'} = \overline{p} + \frac{2}{3}\rho K + \frac{2}{3}\mu_{eff}\frac{\partial U_k}{\partial x_k} \tag{3}$$

where $\overline{p'}$ is the time-averaged modified pressure as 211 defined in equation (3), S_M is the sum of the body 212 forces, and $\mu_{eff} = \mu + \mu_t$, the effective viscosity is the 213 sum of the fluid, μ and turbulent viscosity mu_t . The tur-214 bulent viscosity is given in standard form as, 215

$$\mu_t = C_\mu \rho \frac{K^2}{\varepsilon} \tag{4}$$

For the Reynolds stress turbulence models, steady 235 216 Reynolds averaged momentum equations are given by, 236 217

$$\frac{\partial}{\partial x_j} \left(\rho \overline{U}_i \overline{U}_j \right) - \frac{\partial}{\partial x_i} \left[\mu \left(\frac{\partial \overline{U}_i}{\partial x_j} + \frac{\partial \overline{U}_j}{\partial x_i} \right) \right] = -\frac{\partial \overline{p''}}{\partial x_i} - \frac{\partial}{\partial_j} \left(\rho \overline{u_i u_j} \right) + S_{M_i}$$
(5)

In contrast to the eddy viscosity model, the modified pressure, p'' used in momentum equation (5), has no turbulence contribution and is written as a function of static pressure as,

$$\overline{p''} = \overline{p} + \frac{2}{3}\mu_{eff}\frac{\partial \overline{U}_k}{\partial x_k} \tag{6}$$

The standard Reynolds stress turbulence models use the ε -equation and instead solve the transport differential equation individually for each Reynolds stress component. The Reynolds stress transport equations for steady flow are given as follows:

$$\frac{\partial}{\partial x_k} \left(\overline{U_k} \rho \overline{u_i u_j} \right) - \frac{\partial}{\partial x_k} \left[\left(\mu + \frac{2}{3} C_s \rho \frac{K^2}{\varepsilon} \right) \frac{\partial \overline{u_i u_j}}{\partial x_k} \right] = \overline{P_{ij}} - \frac{2}{3} \delta_{ij} \rho \varepsilon + \Phi_{ij}$$
(7)

$$\overline{P_{ij}} = -\rho \overline{u_i u_k} \frac{\partial \overline{U_j}}{\partial x_k} - \rho \overline{u_j u_k} \frac{\partial \overline{U_i}}{\partial x_k}$$
(8)

where C_S is a constant, Φ_{ij} is the pressure-strain correlation, and P_{ij} is the production term.

Both the $K - \varepsilon$ and $K - \omega$ models use the eddy viscosity hypothesis, which is described using the following formula for the Reynolds stresses in incompressible flows:

$$\overline{\vec{u}_i \vec{u}_j} = \frac{2}{3} K \delta_{ij} - \mu_t \left(\frac{\partial \overline{U_i}}{\partial x_j} + \frac{\partial \overline{U_j}}{\partial x_i} \right) \tag{9}$$

Hence the 2D assumptions in the RANS simulations are given by:

$$\overline{\dot{u}^2} = \frac{2}{3}K - 2\mu_t \frac{\partial \overline{u}}{\partial x} \tag{10}$$

$$\overline{\dot{v}^2} = \frac{2}{3}K - 2\mu_t \frac{\partial \overline{v}}{\partial y} \tag{11}$$

$$\overline{\dot{w}^2} = \frac{2}{3}K\tag{12}$$

Whilst we constrain the flow next to a wall to a twodimensional problem, it is to be noted that $\overline{\psi^2} \neq 0$ in

227

equation (9) and the model still accounts for 3D fluc- 261 237 tuations. If $(\tilde{u}^2, \tilde{v}^2)$ are both measured experimentally, ²⁶² 238 it is possible to deduce K. For incompressible flows, ²⁶³ 239 $\partial \overline{v} / \partial y = 0$ and this gives, 240 264

$$K = \frac{3}{4}(\overline{\dot{u}^2} + \overline{\dot{v}^2})$$
(13)²⁶⁶
267

In equation (13), the value of the turbulent kinetic en-268 241 ergy K can be compared with the predicted results for 269 242 the $K - \varepsilon$ and $K - \omega$ models. In addition, if only the $\overline{\dot{\mu}^2}$ ²⁷⁰ 243 measurements are available, then equation (13) is used ²⁷¹ 24 to deduce $\overline{\hat{u}^2}$ from the $K - \varepsilon$ and $K - \omega$ predictions. How-245 ever, if a Reynolds stress model is used then $(\hat{u}^2, \hat{v}^2, \hat{w}^2)$ 246 are computed automatically and thus, in contrast, the 247 values are less difficult to obtain. 248 276



Figure 1: Computational domain and hexahedral grid system of the 293 channel flow with surface roughness showing the parameters for 294 w/k = 9. 295

3. Flow configuration 249

Figure 1 shows the computational domain with its co-250 ordinate system and the roughness element shape. The 301 251 domain size is $(L_x, L_y) = (w/k + k, H)$. The roughness ³⁰² 252 element is in a non-staggered, two-dimensional trans- 303 253 verse square arrangement, with a cross section $k \times k$, ³⁰⁴ 254 positioned on the lower boundary. Periodic boundary 255 conditions are used in the streamwise direction and a 256 symmetry condition is applied in the spanwise direction. 257 A no-slip boundary condition was applied to the upper 308 258 and lower wall. A mean pressure gradient is imposed 309 259 as a source term in the U-momentum equation. The ³¹⁰ 260

Reynolds number is determined based on u_{τ} and halfchannel height, $Re_{\tau} = (H/2) u_{\tau}/v$. The width-to-height ratio w/k was varied from 0.12 to 402 (0.12, 0.27, 0.51) , 0.75, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 18, 24, 30, 42, 54, 63, 75, 87, 96, 204, 300, 402). Turbulent flow over surface roughness can experience either a hydraulically smooth wall regime, a transitional-roughness regime, or a fully rough flow regime depending on the value of k^+ (hydraulically smooth wall: $0 \lesssim k^+ \lesssim 5$, transitionalroughness regime: 5 \lesssim k^+ \lesssim 70 and fully rough flow: $k^+ \gtrsim 70$). For the original simulations reported here, the roughness element height is 0.05H, where H is the channel height, and the dimensionless roughness height, and the dimensionless roughness height is in the range of the fully rough regime, $k^+ \ge 70$. The simulations have been performed for 28 domains for values of dp/dx, 1×10^{-4} , 5×10^{-4} , 1×10^{-3} , 2×10^{-3} , 3×10^{-3} , 4×10^{-3} and $5 \times 10^{-3} kgm^{-2}s^{-2}$.

4. Validation 279

265

277

278

280

281

282

283

284

285

286

287

288

289

290

29

292

296

297

298

299

300

305

307

In order to validate the solution, the experimental results of Okamoto et al. [40], Djenidi et al. [22] and the LES of Cui et al. [16] are compared to the present data. In this work, the computational geometry is set to match that of Cui et al. [16], i.e., 0.1H. The mean pressure gradient, dp/dx is varied to obtain the Reynolds number, Re_b close to the experimental and LES data.

The Figures 2 (a)-(d) show the streamwise velocity profiles normalised by the maximum streamwise velocity obtained from the turbulence model solutions for w/k = 1, 4, 8, 9. The velocity profiles are displayed with a line located at the centre of the channel in the cavity from the upper to the lower wall boundaries. Overall for all the turbulence models, the velocity profiles overall show a reasonable agreement with the previous numerical and experimental data. The $K - \varepsilon$ model shows the best agreement compared to the available data. To further support this validation, the present $K - \varepsilon$ model has been compared to the experimental data for w/k = 8and w/k = 9, respectively in figure 2 (c) and 2 (d).

Figure 2 shows a more pronounce resistance effect near the roughness element as the spacing between the roughness element increases. This leads to the up-lifting of the U_{max} towards the upper flat wall. This effect is more apparent for w/k = 8 and w/k = 9.

Figure 3 shows the wall pressure drag distribution along a line positioned at the bottom of the cavity for w/k = 9. This distance is normalised by the roughness height "k" and K- ε model is tested for validation. The agreement between the C_p computation and LES of Cui et al. [16] is satisfactory. The zero pressure drag due to



Figure 2: Plots of the computed velocity profiles of various turbulence models on the centre line of the channel for (a) w/k = 1, (b) w/k = 4, (c) w/k = 8 at $Re \approx 56,000$ (d) w/k = 9 at $Re \approx 37,000$ and (e) Turbulence intensity at w/k = 1 (f) Turbulence intensity at w/k = 4, with the result of Hanjalic and Launder [47], Okamoto et al. [40], Djenidi et al. [22] and LES of Cui et al. [16].

the recirculation region at the back face of the rib pre- 339 311 dicted by the $K - \varepsilon$ model shows a close resemblance to 312

340 that obtained with the LES result. The pressure coeffi-313 341 cient is defined as 314

$$C_p = \frac{p - p_0}{\frac{1}{2}\rho\overline{U}} \tag{14}$$

347 The normalised streamwise turbulence intensity U_{rms} 315 at the centre of the cavity is also compared for w/k =316 349 1,4 with previous experimental and numerical data in 317 figure 2. The streamwise turbulence intensity U_{rms} is 318 defined by $(\sqrt{\hat{u}_i \hat{u}_j})$, which is the root mean square of 319 the Reynolds stress $uu, R_{ij} = -\rho \overline{\hat{u}_i \hat{u}_j}$, normalised by the 320 353 maximum velocity, U_{max} . The normalised turbulence 321 354 intensity results are more sensitive and show discrep-322 355 ancies. As illustrated by figure 2 (e)-(f), RANS model 323 356 show poor prediction of the turbulence intensities for 357 324 both w/k = 1 and w/k = 4. On the other hand, the dis-325 358 crepancies for the standard $K - \varepsilon$ model appear to be 32 359 less severe than those of the other RANS models. 327

The $K - \varepsilon$ turbulence model demonstrates a reason- 361 328 able prediction in capturing velocity profiles. Therefore, 362 329 the predictions of the eddy viscosity must be reason-363 330 ably accurate, as the influence of turbulence on the flow 331 field is largely governed by the eddy viscosity term in 365 332 equation (2). Moreover, turbulent dispersion of heat and 366 333 small particles may be modelled using an eddy diffusiv- 367 334 ity which is proportional to the eddy viscosity. There- 368 335 fore, the the $K - \varepsilon$ model has been used to further exam-336 ine the characteristics of the roughened wall flow over a 370 337 range of aspect ratios. 338



Figure 3: The pressure coefficient profile at w/k = 9.

5. Results

342

343

346

350

360

371

In total, 196 RANS modelling simulations were performed to study turbulent flow over two-dimensional square roughness elements for various Reynolds numbers and w/k ratios. The w/k ratio lies between 0.12 and 402 while the Reynolds number range from $6.3 \times$ $10^3 - 4.5 \times 10^4$. The streamlines and reattachment length of the averaged two-dimensional velocity field of the results are presented. The flow is over form-type roughness as the ratio of the boundary layer thickness to the roughness height is smaller than the critical value, $\delta/k \lesssim 80$ as suggested by Jimenez [24]. Thus, the viscous effect of the wall will be negligible relative to the pressure drag produced by the rib.

The trend in which the velocity profile \overline{U}/U_{max} changes has been examined with respect to Reynolds number for different classes of rough wall. The results are compared with the effect of Reynolds number on a typical turbulent layer profile over a flat plat. The direction in which the velocity profile changes as a result of increase in Reynolds stresses through a rise in perpendicular mass interchanges between inner and outer fluid layers. The direction in which the velocity profile changes for the d-type is similar to flow in flat plates. However, it is interesting to note that this change occurs at a lower rate compared to flat cases. Two interesting observation can be made for w/k = 3 and w/k = 4velocity profiles. Firstly, the effect of Reynolds number appears to be insignificant for intermediate type roughness. Secondly, the direction of the velocity change is seen to reverse towards the flow. The trend for k-type roughness has previously been extracted by Hanjalic and Launder [47] and Leonardi et al. [48] which agrees with the present study. The key point to take away from this comparison is the critical transition point in terms of Reynolds number effect, the ratio w/k = 3, between d-type and k-type.

Finally, to further characterise the bed roughness, flow resistance and eddy viscosity variation are evaluated. The dependence of these results on the Reynolds number as a function of width-to-height ratio will be discussed.

5.1. Reattachment length and streamlines

Two-dimensional mean velocity streamlines are created to illustrate the flow distribution in the inner and outer roughness element. In this section effect of the w/k variation on the flow pattern is considered. The separation and reattachment region shown in figure 4 for different roughness type is similar to the flow behaviour observed by Cui et al. [16] and Leonardi et al. [30].



Figure 4: Distribution of mean streamlines velocity for (a) w/k = 1, (b) w/k = 3, (c) w/k = 7.

Separation-reattachment region are developed for all the 389 modelled w/k ratios. Figure 4 shows the change in flow 390 pattern from w/k = 1 to w/k = 7. The vortices are 391 seen to become elongated from w/k = 1 to w/k = 4 and 392 the reattachment still occurs at the leading edge of the 393 neighbouring element as shown in figures 4(a)-(b). As 394 the w/k ratio increases further the vortices stretch until 395 they split and the flow reattaches on the lower boundary 396 397 between adjacent roughness elements, as observed in figure 4(c). Ashrafian et al. [34] found that in the transi-398 tionally rough flow regime at w/k = 7, the apparent reat-399 tachment does not occur at the channel bed. However, 400

Leonardi et al. [21] reported that for w/k = 7, in the fully rough regime, the flow reattaches on the bottom of the channel between the roughness elements. In the transitionally rough regime the flow become dependent on the Reynolds number [49] and therefore the reattachment location may become sensitive to the roughness height.

The reattachment location is determined by zero non-408 dimensionalised wall-shear stress for a selection of w/k409 ratios where the reattachment occurs at the cavity, as 410 shown in figure 5(a). The distance x_r is measured from 411 the step and normalised by the roughness height, k. Fig-412 ure 5(a) shows that the value of reattachment length in-413 creases with an increase in the ratio, w/k. The reattach-414 ment point for each of the selective w/k ratios is plotted 415 and a quadratic polynomial curve can be fitted to the 416 data, as illustrated in figure 5(b). 417



Figure 5: (a) The normalised wall shear stress versus the normalised distance between the adjoining ribs and (b) Graph of the reattachment point with varying the width-to-height ratio.

418 5.2. Flow resistance

The loss of energy from a flow needed to overcome 419 a rugose surface is commonly evaluated using the skin-420 friction drag and form drag which sum to the total drag. 421 463 The ratio of the form drag to skin drag increases with 422 the w/k ratio. The friction factor for the turbulent flow 423 structure obtained near the roughness element is a func-424 tion of the ratio w/k and the Reynolds number, Re_{τ} . 425 Since the value of the form drag for higher values of 426 the ratio w/k is significantly greater than the value of 427 the skin-frictional drag, then the entire flow resistance 428 as a function of w/k occurs in the form of the pressure 429 drag. The Darcy friction factor equation is defined as 430

$$f = \frac{(H/2)(-dp/dx)}{0.5\rho\bar{U^2}}$$
(15)

where dp/dx is the main driving force against the wall 431 shear stress τ_w and \overline{U} is the area-weighted average 432 streamwise velocity. In the transitionally rough regime, 433 the friction factor varies with the Reynolds number and 434 the roughness height, as the roughness elements begin 435 to distort the laminar-sub layer [24, 50, 51]. The present 436 results correspond to the fully rough regime where the 437 viscous cycle is completely distorted by the roughness 438 element and hence the friction factor becomes indepen-439 dent of the viscosity. The variation of the friction factor 440 with the Reynolds number and the width-to-height ra-441 tio are shown in figures 6(a). Maximum resistance to 442 the flow occurs at $w/k \approx 7$, for the lowest Reynolds 443 number, $Re_{\tau} = 6,325$. This optimum flow resistance 444 value agrees well with the DNS result of Leonardi et al. 445 [21] and the experimental result of Furuya et al. [39] 446 on plates roughened by wires. For all the rough-447 ness type classes, the resistance decreases with increas-448 ing Re_{τ} . 449

A cubic polynomial curve can be fitted to the friction factor data as shown in figure 6(a). The results are in accordance with the conclusion of Saito et al. [52], who suggest that in the fully rough regime the average turbulence intensity is proportional to the friction factor. The equation for the polynomial curve is given by,

$$f = 0.005 + 0.01(w/k) + 0.01(w/k)^{2} + 0.003(w/k)^{3}, \ 0.12 \lesssim w/k \lesssim 7 \quad (16)$$

A fitted cubic polynomial curve indicates a rapid rate 467 of friction enhancement up to $w/k \approx 7$ as described in 468 equation (16). For $w/k \gtrsim 7$, an exponential decay function can be described by fitting a curve to the data as illustrated in figure 6(a), with the exponential curve given 471 by, 472

$$f = 0.02e^{\left(\frac{-(w/k)}{41.03}\right)} + 0.005, \ w/k \ge 7 \tag{17}$$

Figure 6(a) demonstrates that the decay rate of the flow resistance is slow with respect to the varying w/k ratio; equation (17) indicates it is $\approx 1/41$.



Figure 6: Scatter plots of the area-weighted average friction factor and eddy viscosity vs. w/k for a range of Reynolds numbers.

5.3. Eddy Viscosity

Eddy or turbulent viscosity μ_t is associated with the transfer of momentum caused by turbulent eddies and attributes to the local state of turbulence [53]. The eddy viscosity depends on the turbulent energy per unit mass of the fluid *K*, and the dissipation rate ε . The eddy viscosity μ_t is computed in a non-dimensional format which can be expressed as,

$$\mu^{+} = \frac{\mu_{t}}{\rho \overline{U}(H/2)}$$
(18) 512
513

511

520

521

522

523

524

525

526

527

528

529

530

The optimal values of the w/k ratio and Reynolds 514 473 number to maximise mixing enhancement can be con-474 516 strained. Figure 6(b) shows that the value of μ^+ is 475 maximised at w/k = 7 for highest Reynolds number ⁵¹⁷ 476 518 at $Re_{\tau} = 44,721$. It is observed that the rate of eddy 477 519 viscosity enhancement and decay is similar to the flow 478 resistance. In this case the data is described by a poly-479 nomial curve given by 480

$$\mu^{+} = 0.004 + 0.006(w/k) + 0.006(w/k)^{2} + 0.001(w/k)^{3}, \ 0.12 \lesssim w/k \lesssim 7$$
(19)

and an exponential decay equation determined to be 481

$$\mu^{+} = 0.01e^{\left(\frac{-(w/k)}{56.13}\right)} + 0.004, \ w/k \gtrsim 7$$
(20)

531 The normalised eddy viscosity is maximised in the 482 range of $7 \leq w/k \leq 10$. As figure 6(b) illustrates, a 483 polynomial curve can be fitted to the normalised eddy 533 484 viscosity data for $w/k \lesssim 7$. The eddy viscosity immedi-485 ately enhances up to $w/k \approx 7$ and decay exponentially 535 486 at a rate of $\approx 1/56$ order of magnitude. For $w/k \lesssim 1$, the ⁵³⁶ 487 537 value of μ^+ decreases with increasing Reynolds number. 488 538 For the intermediate type roughness, or w/k = 3, μ^+ 489 539 becomes independent of the Reynolds number. As the 490 540 flow separates and reattaches in the bed at w/k = 7, the 491 eddy viscosity begins to change behaviour and increases 541 492 542 with increasing Reynolds number. This phenomenon 493 543 continues up to $w/k \approx 200$ where μ^+ once again be-494 544 comes independent of the Reynolds number behaviour 495 inclusive to the intermediate type roughness behaviour. 545 496 For w/k > 201, μ^+ starts to decrease with an increas-497 ing Reynolds number in a similar manner observed for 546 498 the *d*-type roughness, as the width expands towards the 499 547

6. Discussion 501

500

smooth wall limit.

The new results confirm that the optimum spacing of 552 502 roughness elements to maximise friction and eddy vis- 553 503 cosity within the flow occurs at w/k = 7. The rate of tur-504 bulence enhancement increases rapidly up to this critical 505 spacing and the rate of perturbation decay is slow there-506 507 after, such that the effect of turbulence perturbation does 557 not change significantly with the increasing aspect ra-508 tio. In turbulent pipe flows it normally takes around 100 559 509 pipe diameters for the velocity profile to become fully 510

developed [54, 55], and this value is similar to the modelled roughness case here, in which the flow does not becomes fully developed until a distance of about 100 roughness heights downstream of a roughness element.

Okamoto et al. [40] concluded that optimal heat transfer occurs when the turbulence of the free stream is maximised. Similarly, Ryu et al. [56] found that the maximum heat transfer occurs when the flow resistance attains its maximum value. The conditions associated with optimum turbulence enhancement and the flow resistance in the present work suggest, therefore, that heat transfer enhancement is maximised during flow over roughness elements with spacing $w/k \approx 7$, but that close to optimal transfer can occur with much wider roughness spacings. This result may guide efforts to optimise heat transfer in engineering applications. It should be noted, however, that the optimal ratio of obstacle to flow height has not been constrained here: this question awaits further work.

The current results have implications in turbulent particle-laden flows of engineering and geological interest with lower rough boundaries. Seeding particles in the flow is still used as a heat transfer augmentation technique in heat-exchangers and fluidized beds [57, 58]. Classical mixing theory describes the turbulent diffusion of particulate material using an eddy diffusivity (which is proportional to the eddy viscosity, as described above [44, 59]). The enhancement of the eddy viscosity by surface roughness, suggests effective mixing and entrainment of the particles within the channel. Therefore, it would be anticipated that at $w/k \approx 7$ the dispersion and fluctuating velocities of particles is maximally modified, which this leads to an increase in the mean distribution of the particles throughout the channel.

7. Conclusions

We report the results from a RANS-based numerical modelling study of flow over lower boundary roughness elements, conducted over a wide range of Reynolds numbers. A critical width-to-height ratio of $w/k \approx 7$ is confirmed to be associated with maxima in each of flow resistance and eddy viscosity for over-passing flow. A linear rate of turbulence enhancement is seen up to w/k = 7, followed by an exponential rate of perturbation decay beyond this critical ratio, with no significant dependence on flow Reynolds number. The results have implications for the optimised engineering designs to enable maximum enhancement of heat transfer. Flow over erosional roughness is a source of turbulence generation for turbidity currents, but further work to con-

548

549

550

551

554

556

strain the interplay between drag enhancement and par- 618 561 619

ticle diffusion is required to clarify the implications for 562

flow propagation. 563

Acknowledgements 564

This research was funded by the Turbidites Research 626 565

- 627 Group industry consortium (Anadarko, BG, BHP Bil-566 628
- liton, BP, ConocoPhillips, Maersk, Marathon, Nexen, 567 629
- Statoil, Tullow and Woodside.) 568

References 569

572

573

574

575

576

577

578

579

580

581

582

583

584

585

586

587

588

589

590

591

592

593

594

595

596

597

598

599

600

- [1] S. A. Lawson, A. A. Thrift, K. A. Thole, A. Kohli, Heat transfer 570 from multiple row arrays of low aspect ratio pin fins. Interna-571 tional Journal of Heat and Mass Transfer 54 (2011) 4099-4109.
 - 638 R. Webb, E. Eckert, Application of rough surfaces to heat ex-[2] 639 changer design, International Journal of Heat and Mass Transfer 640 15 (1972) 1647 - 1658.
 - 641 [3] H. Sun, M. Faghri, Effect of surface roughness on nitrogen 642 flow in a microchannel using the direct simulation monte carlo 643 method, Numerical Heat Transfer, Part A: Applications 43 644 (2003) 1 - 8.645
 - [4] J. Milnes, A. Burns, D. Drikakis, Computational modelling of the hypervapotron cooling technique, Fusion Engineering and Design 87 (2012) 1647 - 1661.
 - [5] S. Liu, M. Sakr, A comprehensive review on passive heat transfer enhancements in pipe exchangers, Renewable and Sustainable Energy Reviews 19 (2013) 64 - 81.
 - K. Yau, J. Cooper, J. Rose, Effect of fin spacing on the per-[6] 652 formance of horizontal integral-fin condenser tubes. Journal of Heat Transfer 107 (1985) 377 - 383.
 - [7] B. Young, B. Vliet, The effect of surface roughness on fluidto-particle mass transfer in a packed adsorber bed, International Journal of Heat and Mass Transfer 31 (1988) 27 - 34
 - J. Millward-Hopkins, A. Tomlin, L. Ma, D. Ingham, [8] M. Pourkashanian. Estimating aerodynamic parameters of urban-like surfaces with heterogeneous building heights, Boundary-Laver Meteorology 141 (2011) 443-465.
 - [9] J. T. Eggenhuisen, W. D. McCaffrey, The vertical turbulence structure of experimental turbidity currents encountering basal obstructions: implications for vertical suspended sediment distribution in non-equilibrium currents, Sedimentology 59 (2012) 1101-1120.
- [10] I. P. Castro, A. Segalini, P. H. Alfredsson, Outer-layer turbu-601 lence intensities in smooth- and rough-wall boundary layers, 602 Journal of Fluid Mechanics 727 (2013) 119-131. 603
- J. Tsikata, M. Tachie, Adverse pressure gradient turbulent flows 604 [11] over rough walls, International Journal of Heat and Fluid Flow 605 39(2013)127 - 145.606
- J. H. Lee, H. J. Sung, P.-A. Krogstad, Direct numerical simula-607 [12] tion of the turbulent boundary layer over a cube-roughened wall, 608 Journal of Fluid Mechanics 669 (2011) 397 - 431. 609
- 675 [13] V. Roussinova, R. Balachandar, Open channel flow past a train 610 of rib roughness. Journal of Turbulence 12 (2011) 1-17. 611
- 677 612 [14] P. Burattini, S. Leonardi, P. Orlandi, R. Antonia, Compari-678 son between experiments and direct numerical simulations in 613 679 a channel flow with roughness on one wall, Journal of Fluid 614 680 Mechanics 600 (2008) 403 - 26. 615
- [15] D. Ryu, D. Choi, V. Patel, Analysis of turbulent flow in chan-616 nels roughened by two-dimensional ribs and three-dimensional 617

blocks. part ii: Heat transfer, International Journal of Heat and Fluid Flow 28 (2007) 1112 - 1124.

- [16] J. Cui, V. C. Patel, C.-L. Lin, Large-eddy simulation of turbulent flow in a channel with rib roughness, International Journal of Heat and Fluid Flow 24 (2003) 372 - 388.
- A. Ashrafian, H. I. Andersson, The structure of turbulence in a [17] rod-roughened channel. International Journal of Heat and Fluid Flow 27 (2006) 65 - 79.
- [18] P.-A. Krogstad, H. Andersson, O. Bakken, A. Ashrafian, An experimental and numerical study of channel flow with rough walls, Journal of Fluid Mechanics 530 (2005) 327 - 52.
- [19] P.-A. Krogstad, R. Antonia, L. Browne, Comparison between rough- and smooth-wall turbulent boundary layers, Journal of Fluid Mechanics 245 (1992) 599 - 617.
- [20] S. Leonardi, I. P. Castro, Channel flow over large cube roughness: a direct numerical simulation study, Journal of Fluid Mechanics 651 (2010) 519-539.
- [21] S. Leonardi, P. Orlandi, R. Smalley, L. Djenidi, R. Antonia, Direct numerical simulations of turbulent channel flow with transverse square bars on one wall, Journal of Fluid Mechanics 491 (2003) 229 - 38.
- [22] L. Djenidi, R. Elavarasan, R. A. Antonia, The turbulent boundary layer over transverse square cavities, Journal of Fluid Mechanics 395 (1999) 271-294.
- M. Tachie, D. Bergstrom, R. Balachandar, Rough wall turbulent [23] boundary layers in shallow open channel flow, Transactions of the ASME. Journal of Fluids Engineering 122 (2000) 533-41.
- J. Jimenez, Turbulent flows over rough walls, Annual Review [24] of Fluid Mechanics 36 (2004) 173 - 196.
- [25] R. Antonia, L. Djenidi, On the outer layer controversy for a turbulent boundary layer over a rough wall, IUTAM Symposium on The Physics of Wall-Bounded Turbulent Flows on Rough Walls, Springer Netherlands 22 (2010) 77-86.
- [26] V. Chow, Te, Open-channel hydraulics, McGraw-Hill (1959).
- A. E. Perry, W. H. Schofield, P. N. Joubert, Rough wall turbulent [27] boundary layers, Journal of Fluid Mechanics 37 (1969) 383-413
- [28] J. Nikuradse, Stromungsgesetze in rauhen rohren, Forschungsheft Arb. Ing.-Wes. 361 (1933).
- S. Leonardi, P. Orlandi, L. Djenidi, R. Antonia, Structure of tur-[29] bulent channel flow with square bars on one wall, International Journal of Heat and Fluid Flow 25 (2004) 384 - 392.
- [30] S. Leonardi, P. Orlandi, R. A. Antonia, Properties of d- and ktype roughness in a turbulent channel flow, Physics of Fluids (1994-present) 19 (2007) -
- [31] I. Tani, Turbulent boundary layer development over rough surfaces, Perspectives in Turbulence Studie, Springe (1987) 223-249.
- [32] I. P. Castro, Rough-wall boundary layers: mean flow universality. Journal of Fluid Mechanics 585 (2007) 469-485.
- P. Orlandi, S. Leonardi, R. A. Antonia, Turbulent channel flow [33] with either transverse or longitudinal roughness elements on one wall, Journal of Fluid Mechanics 561 (2006) 279-305.
- [34] A. Ashrafian, H. I. Andersson, M. Manhart, {DNS} of turbulent flow in a rod-roughened channel. International Journal of Heat and Fluid Flow 25 (2004) 373 - 383.
- [35] C. K. Rao, J. J. C. Picot, The effect of turbulence promoters on heat and momentum transfer for air flow in an annulus. Proceedings of 4th International Heat Transfer Conference, (1970) 1 - 12.
- [36] R. Webb, E. Eckert, R. Goldstein, Heat transfer and friction in tubes with repeated-rib roughness, International Journal of Heat and Mass Transfer 14 (1971) 601 - 617.
- [37] K. Ichimiya, Effects of several roughness elements on an insulated wall for heat transfer from the opposite smooth heated

682

620

621 622

623

624

625

630

631

632

633

634 635

636

637

646

647

648

649

650

651

653

654

655

656

657

658

659

660

661

662

663

664

665

666

667

668

669

670

671

672

673

- 683surface in a parallel plate duct, Journal of Heat Transfer (Tran-748684scations of the ASME (American Society of Mechanical Engi-749685neers), Series C);(United States) 109 (1987).750
- [38] T.-M. Liou, J.-J. Hwang, S.-H. Chen, Simulation and measure ment of enhanced turbulent heat transfer in a channel with pe riodic ribs on one principal wall, International Journal of Heat
 and Mass Transfer 36 (1993) 507 517.
- [39] Y. Furuya, M. Miyata, H. Fujita, Turbulent boundary layer and
 flow resistance on plates roughened by wires, Transactions of
 the ASME. Series I, Journal of Fluids Engineering 98 (1976)
 635 44.
- [40] S. Okamoto, S. Seo, K. Nakaso, I. Kawai, Turbulent shear flow
 and heat transfer over the repeated two-dimensional square ribs
 on ground plane, Journal of Fluids Engineering 115 (1993) 631–
 637.
- [41] ANSYS, CFX v14 Help Manuals, Solver Theory, 2011.
 doi:www.ansys.com/cfx.
- [42] F. R. Menter, M. Kuntz, R. Langtry, Ten Years of Industrial
 Experience with the SST Turbulence Model, volume 4, Begell
 House, Inc, 2003, pp. 625–632.
- T. Esch, F. R. Menter, Heat Transfer Predictions Based on Two Equation Turbulence Models with Advanced Wall Treatment,
 Begell House, 2003, pp. 633–640.
- F. R. Menter, Two-equation eddy-viscosity turbulence models
 for engineering applications, AIAA Journal 32 (1994) 1598–
 1605.
- [45] C. G. Speziale, S. Sarkar, T. B. Gatski, Modelling the pressure
 strain correlation of turbulence: an invariant dynamical systems
 approach, Journal of Fluid Mechanics 227 (1991) 245–272.
- [46] B. E. Launder, Second-moment closure: present and future?,
 International Journal of Heat and Fluid Flow 10 (1989) 282–
 300.
- [47] K. Hanjalic, B. E. Launder, Fully developed asymmetric flow in a plane channel, Journal of Fluid Mechanics 51 (1972) 301–335.
- [48] S. Leonardi, F. Tessicini, P. Orlandi, R. Antonia, Direct numer ical and large-eddy simulations of turbulent flows over rough
 surfaces, AIAA Journal 44 (2006) 2482 2487.
- [49] P. R. Bandyopadhyay, Rough-wall turbulent boundary layers in the transition regime, Journal of Fluid Mechanics 180 (1987)
 231–266.
- [50] H. Schlichting, K. Gersten, Boundary-Layer Theory, Physic and astronomy, MacGraw-Hill, 2000.
- [51] A. Busse, N. D. Sandham, Parametric forcing approach to
 rough-wall turbulent channel flow, Journal of Fluid Mechanics
 712 (2012) 169–202.
- [52] N. Saito, D. I. Pullin, M. Inoue, Large eddy simulation of
 smooth-wall, transitional and fully rough-wall channel flow,
 Physics of Fluids 24 (2012) 075103.
- [53] P. Nielsen, I. A. Teakle, Turbulent diffusion of momentum and suspended particles: A finite-mixing-length theory, Physics of Fluids 16 (2004) 2342.
- [54] R. Patel, A note on fully developed turbulent flow down a circular pipe, Aeronautical Journal 78 (1974) 93–97.
- [55] K. Lien, J. Monty, M. Chong, A. Ooi, The entrance length for
 fully developed turbulent channel flow, in: 15th Australasian
 Fluid Mechanics Conference, The University of Sydney, Aus ralia, 2004.
- [56] D. Ryu, D. Choi, V. Patel, Analysis of turbulent flow in channels roughened by two-dimensional ribs and three-dimensional blocks. part ii: Heat transfer, International Journal of Heat and Fluid Flow 28 (2007) 1112 – 1124.
- [57] E. E. Michaelides, Heat transfer in particulate flows, International Journal of Heat and Mass Transfer 29 (1986) 265 – 273.
- [58] K. Rajan, S. Srivastava, B. Pitchumani, K. Dhasandhan, Exper imental study of thermal effectiveness in pneumatic conveying

heat exchanger, Applied Thermal Engineering 28 (2008) 1932 – 1941.

[59] T.-H. Shih, W. W. Liou, A. Shabbir, Z. Yang, J. Zhu, A new k-ε eddy viscosity model for high reynolds number turbulent flows, Computers & Fluids 24 (1995) 227 – 238.