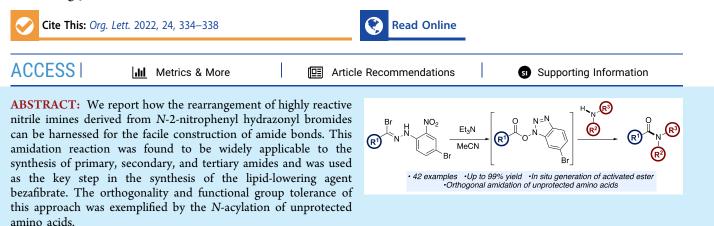


Amide Bond Formation via the Rearrangement of Nitrile Imines Derived from N-2-Nitrophenyl Hydrazonyl Bromides

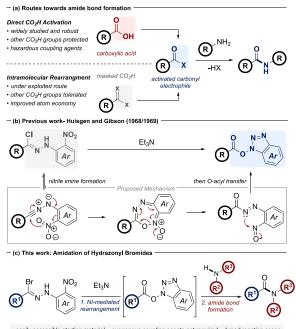
Mhairi Boyle, Keith Livingstone, Martyn C. Henry, Jessica M. L. Elwood, J. Daniel Lopez-Fernandez, and Craig Jamieson*



he ability to selectively and efficiently form amide bonds is of paramount importance in organic chemistry. This key linkage comprises the backbone of peptides, proteins, and a range of other biomolecules. Furthermore, amide bonds are abundant motifs in drug discovery, and accordingly, amidation reactions represent a significant proportion of the current synthetic toolkit in medicinal chemistry.¹ On the basis of this, significant efforts have been dedicated in recent years to the development of novel and efficient amidation reactions.² Recent safety concerns associated with commonly used coupling agents have served to highlight the urgency of developing new amidation processes.³ Conventional approaches toward amide bond formation are derived from the generation of an electrophilic carboxylic acid component through the addition of an activating or coupling agent (Scheme 1a). Whereas the widespread applicability of this venerable approach demonstrates its versatility, the reaction invariably suffers from poor atom economy and limited compatibility with other unprotected carboxylic acid moieties. To overcome these limitations, it has been demonstrated that amides can be directly accessed from the corresponding aldehydes by coupling with amines using transition metal catalysis, photoredox catalysis, or organocatalysis under oxidative conditions.⁴ Whereas these methods are an attractive approach to amidation, we were interested in the ability to directly generate an activated carbonyl electrophile through an intramolecular rearrangement from an alternative precursor, derived from simple aldehyde feedstocks, under mild conditions while avoiding the use of transition metals.

During our recent investigations into the applicability of nitrile imines (NIs) in organic synthesis,⁵ we noted a rearrangement of NIs bearing a 2-nitrophenyl motif at the *N*-terminus that was reported independently by Huisgen and Gibson in the late 1960s (Scheme 1b).⁶ After base-induced

Scheme 1. Relevant Antecedence and Proposed Study



easily accessible starting material
 exogenous coupling agents not required
 broad reaction scope

Received:November 24, 2021Published:December 29, 2021





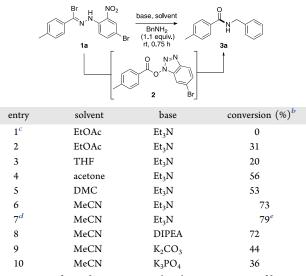
dehydrohalogenation of the hydrazonyl halide, a 1,7-electrocyclization occurs between the resulting NI and the ancillary *ortho*-nitro group, which results in the formation of a sevenmembered intermediate. A similar 1,7-rearrangement involving the *ortho*-nitro group participation has also been invoked in the synthesis of triazines and benzoxazoles from hydrazonyl bromides.⁷

Cycloreversion of the benzannulated seven-membered ring then yields an intermediate nitroso species that undergoes further rearrangement to the *N*-hydroxybenzotriazole followed by acyl group migration resulting in the formation of an *N*hydroxybenzotriazole activated ester. At the time of these initial reports, the utility of this species was not fully appreciated, especially due to the proclivity to which it may then hydrolyze to the corresponding carboxylic acid.

In 1970, seminal efforts from König and Geiger underlined the utility of N-hydroxybenzotriazole (HOBt) as an additive for the synthesis of amide bonds.⁸ Since then, HOBt has found widespread application in organic synthesis, not least in the preparation of peptides.9 Often used in combination with a carbodiimide coupling reagent, HOBt is particularly useful in the suppression of side reactions, specifically the rearrangement furnishing the unreactive N-acylurea byproduct but also in the avoidance of epimerization through the intermediacy of an oxazalone species.¹⁰ We reasoned that the application of the unique rearrangement of the aforementioned NI species as an alternative means of accessing the activated ester intermediate could be harnessed to afford a more efficient method of amide bond formation (Scheme 1c). This would potentially avoid the handling and long-term storage of large quantities of HOBt while mitigating the risks associated with the explosive properties of this reagent.¹¹ Additionally, the use of our emerging method would obviate the requirement for a carbodiimide coupling reagent and hence improve the overall atom economy of the process. Furthermore, the adoption of a hydrazonyl halide as a masked carbonyl equivalent could enable amide bond formation in the presence of unprotected carboxylic acid moieties, for example, in conjunction with free amino acid derivatives.

The initial development of the proposed approach began with the application of tolyl hydrazonyl bromide 1a as a NI $\mathsf{precursor}^{12,13}$ and benzyl amine as an appropriate amine coupling partner (Table 1). The requisite hydrazonyl bromide substrates were readily accessible from the corresponding aldehyde via acid-mediated condensation with 2-nitrophenylhydrazine and subsequent bromination.¹⁴ Upon the concurrent addition of triethylamine and benzylamine to 1a, no amide bond coupling occurred (entry 1). Instead, direct reaction of the amine with the electrophilic pseudoiminium moiety of the NI generated in situ resulted in the formation of the Nbenzylbenzamide phenylhydrazone derivative. To minimize the formation of this byproduct, we employed an activation period of 15 min to allow the base-mediated rearrangement of the NI and the formation of activated ester 2 prior to the addition of benzylamine. This resulted in a 31% conversion to amide 3a (entry 2). Interestingly, the omission of benzylamine altogether allowed the isolation of activated ester 2 in 52% yield. Encouraged by this result, a solvent screen was performed to improve the conversion and determine the optimal solvent for the transformation. Whereas tetrahydrofuran (THF) resulted in a lower conversion to 3a of 20%, the use of acetone greatly increased the conversion to 56% (entries 3 and 4). The use of dimethyl carbonate (DMC) was also well

Table 1. Investigations into Base and Solvent Selection^a

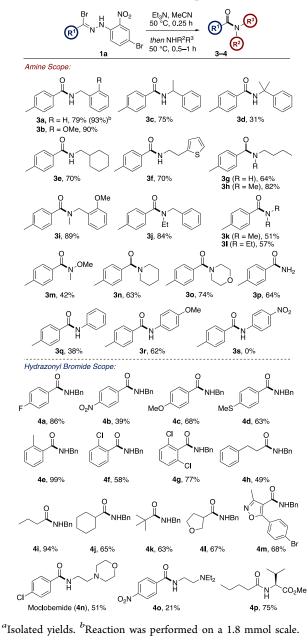


^{*a*}Reactions performed on a 0.1 mmol scale using 5 equiv of base at a concentration of 0.02 M. ^{*b*}Conversion determined by HPLC. ^{*c*}No activation period included. ^{*d*}Reaction performed at 50 °C. ^{*e*}Isolated yield.

tolerated and resulted in 53% conversion to **3a** (entry 5). The conversion was significantly improved upon employing acetonitrile (entry 6). It was also found that performing the reaction at an elevated temperature (50 °C) resulted in the efficient formation of amide **3a**, which was then isolated in 79% yield (entry 7) with a reaction time of <1 h. Control experiments revealed the requirement of the *ortho*-nitro functionality, as no formation of the activated ester was observed in its absence. Lastly, the choice of base was investigated. Performing the reaction with *N*,*N*-diisopropyle-thylamine (DIPEA) (entry 8) resulted in a comparable conversion to triethylamine; however, the use of inorganic bases resulted in diminished conversion to **3a** (entries 9 and 10).

With the optimized conditions in hand, the scope of the amine was next investigated using tolyl hydrazonyl bromide 1a (Scheme 2). Under the standard amidation conditions, a variety of primary amines were coupled to give amides 3a-3g in excellent yields. Whereas the presence of an α -methyl group had little effect on the reaction outcome, giving amide 3c in 75% yield, the increased steric bulk at the α -position of the gem-dimethyl-substituted benzylamine nucleophile led to a decrease in the reaction efficiency. Nevertheless, the sterically hindered amide 3d was isolated in 31% yield. The scope was then extended to include secondary amines, which were efficiently converted to the corresponding amides 3h-3m in 42-89% yield. Additionally, cyclic secondary amines piperidine and morpholine were also competent substrates for the amidation procedure and gave 3n and 3o in 63 and 74% yield, respectively. Access to primary amide 3p was achieved using aqueous ammonia in 64% yield. Aniline was found to undergo *N*-acylation under the standard conditions and gave **3q**, albeit in only 38% yield. The reduced yield is consistent with the less nucleophilic nature of aniline derivatives as compared with other nitrogen nucleophiles. This observation was reinforced by the fact that coupling with electron-rich *p*-anisidine gave amide 3r in 62% yield, whereas the very electron-deficient 4nitro analogue failed to form the desired product. Employing

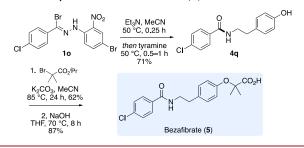
Scheme 2. Amidation Substrate Scope^a



benzylamine as the N-nucleophile, the scope of the transformation with a range of hydrazonyl bromides was then investigated (Scheme 2). Hydrazonyl bromide substrates featuring electron-deficient and electron-rich aryl groups and para and ortho substituents, were well tolerated in the rearrangement/amidation process and allowed the synthesis of amide analogues 4a-4g in 58-88% yield. The application of hydrazonyl bromides derived from aliphatic aldehydes gave the corresponding amides 4h-4k in 66-94% yield. Moreover, heterocyclic substrates were successfully utilized in the amidation reaction and afforded tetrahydrofuran analogue 41 and isoxazole-derived lysophosphatidic acid (LPA) antagonist¹⁵ 4m in 67 and 68% yield, respectively. Attempts to use α amino acids were unfortunately not successful due to the incompatibility of the corresponding aldehydes with the conditions employed for hydrazonyl bromide formation. Other pharmaceutically relevant targets and building blocks were also synthesized using this methodology. For example, moclobemide (4n), a reversible monoamine oxidase inhibitor,¹⁶ was afforded in 51% yield, whereas compound 4o, a precursor in the synthesis of sodium channel blocker procainamide,¹⁷ was isolated in 21% yield. Employing L-valine methyl ester in our manifold gave amide 4p, a key intermediate in the synthesis of valsartan,¹⁸ in 75% yield.

The versatility of the methodology was further elaborated with the synthesis bezafibrate (5), a marketed fibrate drug used in the treatment of hyperlipidaemia (Scheme 3).¹⁹ 4-

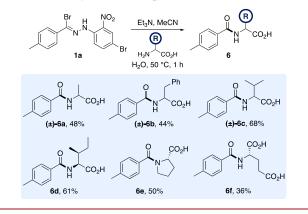
Scheme 3. Synthesis of Bezafibrate (5)



Chlorophenylhydrazonyl bromide 1m was subjected to our optimized conditions with tyramine to afford amide 4q in 72% yield. Alkylation of the phenol moiety with isopropyl 2-bromo-2-methylpropanoate followed by ester hydrolysis under basic conditions completed the three-step synthesis of bezafibrate (5).

In the final phase of our study, we sought to apply the amidation methodology to the selective *N*-acylation of proteinogenic amino acids (Scheme 4). Under the optimized

Scheme 4. N-Acylation of Unprotected Amino Acids



protocol, D,L-alanine, D,L-phenylalanine, D,L-valine, and Lisoleucine underwent successful amide coupling with hydrazonyl bromide 1a in the presence of the unprotected carboxylic acid functionality and led to the isolation of *N*-acyl derivatives 6a-6d in 44–68% yield. The secondary amino acid L-proline was effective in our reaction manifold and gave the coupled adduct 6e in 50% yield, whereas L-glutamic acid, bearing two free carboxylic acid groups, was tolerated and gave analogue 6fin 36% yield. When enantiopure amino acids were employed as *N*-nucleophiles in our methodology, no degradation of the stereochemical integrity was observed, indicating that no epimerization of 6d-6f had occurred during the process.^{20,21} The addition of amino acids as a solution in water was also tolerated under the reaction conditions, further demonstrating the robustness of this protocol.

In summary, we have utilized an underexploited rearrangement of N-2-nitrophenyl-hydrazonyl-bromide-derived NIs for the mild and rapid formation of amide bonds. The in situ generation of N-hydroxybenzotriazole activated ester 2 avoided the use of external activating agents and their associated safety issues, particularly in the case of uronium-based coupling reagents.^{3a} Although an HOBt derivative is still produced in small quantities as a byproduct during the process, our method obviates the requirement to transport and store large quantities of this potentially explosive compound. It has been demonstrated that this transformation is tolerant of a wide range of aromatic and aliphatic hydrazonyl bromides with differing electronic properties and a range of primary and secondary amines. In addition to its use as the key step in the short synthesis of bezafibrate, this methodology was applied to the N-acylation of natural amino acids in acetonitrile and water. The facile and orthogonal amidation of unprotected proteinogenic amino acids under these conditions could have potential applications in the selective labeling of proteins or other important biomolecules. Work is currently under way within our laboratory to fully explore the transformation in this context. The further development of this formal oxidative coupling process will encompass the employment of chiral aldehyde derivatives as hydrazonyl bromide precursors to facilitate the synthesis of enantioenriched substrates and extension to natural product synthesis.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acs.orglett.1c03993.

Experimental procedures, characterization data, and NMR spectra of all compounds (PDF)

AUTHOR INFORMATION

Corresponding Author

Craig Jamieson – Department of Pure and Applied Chemistry, University of Strathclyde, Glasgow G1 1XL, United Kingdom; orcid.org/0000-0002-6567-8272; Email: craig.jamieson@strath.ac.uk

Authors

- Mhairi Boyle Department of Pure and Applied Chemistry, University of Strathclyde, Glasgow G1 1XL, United Kingdom
- Keith Livingstone Department of Pure and Applied Chemistry, University of Strathclyde, Glasgow G1 1XL, United Kingdom
- Martyn C. Henry Department of Pure and Applied Chemistry, University of Strathclyde, Glasgow G1 1XL, United Kingdom
- Jessica M. L. Elwood Department of Pure and Applied Chemistry, University of Strathclyde, Glasgow G1 1XL, United Kingdom; orcid.org/0000-0003-2057-8312
- J. Daniel Lopez-Fernandez Department of Pure and Applied Chemistry, University of Strathclyde, Glasgow G1 1XL, United Kingdom

Complete contact information is available at: https://pubs.acs.org/10.1021/acs.orglett.1c03993

Author Contributions

All authors have given approval to the final version of the manuscript.

Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

We acknowledge financial support from the Engineering and Physical Sciences Research Council (EP/S035990/1).

REFERENCES

(1) (a) Roughley, S. D.; Jordan, A. M. The Medicinal Chemist's Toolbox: An Analysis of Reactions Used in the Pursuit of Drug Candidates. J. Med. Chem. 2011, 54, 3451–3479. (b) Brown, D. G.; Boström, J. Analysis of Past and Present Synthetic Methodologies on Medicinal Chemistry: Where Have All the New Reactions Gone? J. Med. Chem. 2016, 59, 4443–4458. (c) Boström, J.; Brown, D. G.; Young, R. J.; Keserü, G. M. Expanding the Medicinal Chemistry Synthetic Toolbox. Nat. Rev. Drug Discovery 2018, 17, 709–727. (d) Tomberg, A.; Boström, J. Can Easy Chemistry Produce Complex, Diverse, and Novel Molecules? Drug Discovery Today 2020, 25, 2174–2181.

(2) For recent reviews of novel amide bond-forming reactions, see:
(a) De Figueiredo, R. M.; Suppo, J. S.; Campagne, J. M. Nonclassical Routes for Amide Bond Formation. *Chem. Rev.* 2016, *116*, 12029–12122. (b) Allen, C. L.; Williams, J. M. J. Metal-Catalyzed Approaches to Amide Bond Formation. *Chem. Soc. Rev.* 2011, *40*, 3405–3415. (c) Massolo, E.; Pirola, M.; Benaglia, M. Amide Bond Formation Strategies: Latest Advances on a Dateless Transformation. *Eur. J. Org. Chem.* 2020, 2020, 4641–4651. (d) Pattabiraman, V. R.; Bode, J. W. Rethinking Amide Bond Synthesis. *Nature* 2011, *480*, 471–479. (e) Valeur, E.; Bradley, M. Amide Bond Formation: Beyond the Myth of Coupling Reagents. *Chem. Soc. Rev.* 2009, *38*, 606–631.

(3) (a) McKnelly, K. J.; Sokol, W.; Nowick, J. S. Anaphylaxis Induced by Peptide Coupling Agents: Lessons Learned from Repeated Exposure to HATU, HBTU and HCTU. *J. Org. Chem.* **2020**, 85, 1764–1768. (b) McFarland, A. D.; Buser, J. Y.; Embry, M. C.; Held, C. B.; Kolis, S. P. Generation of Hydrogen Cyanide from the Reaction of Oxyma (Ethyl Cyano(hydroxyimino)acetate) and DIC (Diisopropylcarbodiimide). *Org. Process. Res. Dev.* **2019**, 23, 2099– 2105.

(4) For selected examples of the oxidative coupling of aldehydes and amines, see: (a) Yoo, W.-J.; Li, C.-J. Highly Efficient Oxidative Amidation of Aldehydes with Amine Hydrochloride Salts. J. Am. Chem. Soc. 2006, 128, 13064-13065. (b) De Sarkar, S.; Studer, A. Oxidative Amidation and Azidation of Aldehydes by NHC Catalysis. Org. Lett. 2010, 12, 1992-1995. (c) Chill, S. T.; Mebane, R. C. Facile One-Pot Conversion of Aldehydes into Amides. Synth. Commun. 2010, 40, 2014-2017. (d) Leow, D. Phenazinium Salt-Catalyzed Aerobic Oxidative Amidation of Aromatic Aldehydes. Org. Lett. 2014, 16, 5812-5815. (e) Prasad, V.; Kale, R. R.; Mishra, B. B.; Kumar, D.; Tiwari, V. K. Diacetoxyiodobenzene Mediated One-Pot Synthesis of Diverse Carboxamides from Aldehydes. Org. Lett. 2012, 14, 2936-2939. (f) Ghosh, S. C.; Ngiam, J. S. Y.; Seayad, A. M.; Tuan, D. T.; Chai, C. L. L.; Chen, A. Copper-Catalyzed Oxidative Amidation of Aldehydes with Amine Salts: Synthesis of Primary, Secondary and Tertiary Amides. J. Org. Chem. 2012, 77, 8007-8015. (g) Iqbal, N.; Cho, E. J. Visible-Light-Mediated Synthesis of Amides from Aldehydes and Amines via in situ Acid Chloride Formation. J. Org. Chem. 2016, 81, 1905-1911. (h) Papadopoulos, G. N.; Kokotos, C. G. One-Pot Amide Bond Formation from Aldehydes via a Photoorganocatalytic Activation of Aldehydes. J. Org. Chem. 2016, 81, 7023-7028. (i) Devika, N.; Ananthalakshmi, S.; Raja, N.; Gupta, G.; Therrien, B. J. Organomet. Chem. 2019, 886, 65-70. (j) Hassan Tolba, A.; Krupicka, M.; Chudoba, J.; Cibulka, R. Amide Bond Formation via Aerobic Photooxidative Coupling of Aldehydes with

Letter

Amines Catalyzed by a Riboflavin Derivative. Org. Lett. 2021, 23, 6825-6830.

(5) (a) Livingstone, K.; Bertrand, S.; Mowat, J.; Jamieson, C. Metal-Free C-C Bond Formation *via* Coupling of Nitrile Imines and Boronic Acids. *Chem. Sci.* **2019**, *10*, 10412–10416. (b) Livingstone, K.; Bertrand, S.; Kennedy, A. R.; Jamieson, C. Transition-Metal-Free Coupling of 1,3-Dipoles and Boronic Acids as a Sustainable Approach to C-C Bond Formation. *Chem.—Eur. J.* **2020**, *26*, 10591–10597. (c) Jamieson, C.; Livingstone, K. *The Nitrile Imine 1,3-Dipole: Properties, Reactivity and Applications*; SpringerBriefs, 2020. (d) Livingstone, K.; Little, G.; Jamieson, C. Recent Advances in the Generation of Nitrilium Betaine 1,3-Dipoles. *Synthesis* **2021**, *53*, 2395–2407.

(6) Huisgen, R.; Weberndorfer, V. 1.3-Dipolare Cycloadditionen, XXVI. Intramolekulare Stabilisierung bei einem *N*-Trinitrophenylnitrilimin. *Chem. Ber.* **1967**, *100*, 71–78. (b) Barnish, I. T.; Gibson, M. S. Rearrangement During Dehydrobromination of Hydrazidic Bromides Derived from *o*-Nitrophenylhydrazine, and a Comment on the Nitration of *p*-Dibromobenzene. *J. Chem. Soc.* **C 1968**, 8–11. (7) Sunder, S.; Peet, N. P. Nitro Group Participation in the

Formation of Heterocycles. J. Heterocycl. Chem. 1979, 16, 33–37.

(8) König, W.; Geiger, R. Eine Neue Methode zur Synthese von Peptiden: Aktivierung der Carboxylgruppe mit Dicyclohexylcarbodiimid unter Zusatz von 1-Hydroxy-benzotriazolen. *Chem. Ber.* **1970**, *103*, 788–798.

(9) Dunetz, J. R.; Magano, J.; Weisenburger, G. A. Large-Scale Applications of Amide Coupling Reagents for the Synthesis of Pharmaceuticals. *Org. Process Res. Dev.* **2016**, *20*, 140–177.

(10) (a) Montalbetti, G. A. G. N.; Falque, V. Amide Bond Formation and Peptide Coupling. *Tetrahedron* 2005, 61, 10827– 10852. (b) El-Faham, A.; Albericio, F. Peptide Coupling Reagents, More than a Letter Soup. *Chem. Rev.* 2011, 111, 6557–6602.

(11) Wehrstedt, K. D.; Wandrey, P. A.; Heitkamp, D. Explosive Properties of 1-Hydroxybenzotriazoles. J. Hazard. Mater. 2005, 126, 1–7.

(12) For selected examples of the use of hydrazonyl halides as NI precursors, see: (a) Huisgen, R.; Seidel, M.; Wallbillich, G.; Knupfer, H. Diphenyl-Nitrilimin und Seine 1,3-Dipolaren and Alkene und Alkine. *Tetrahedron* **1962**, *17*, 3–29. (b) Hegarty, A. F.; Cashman, M. P.; Scott, F. L. Mechanism of 1,3-Dipolar Ion Formation. J. Chem. Soc. D **1971**, 684–685. (c) Oida, T.; Shimizu, T.; Hayashi, Y.; Teramura, K. The Cycloaddition of Nitrilimines with 1,2-Dibenzoylethylenes. *Bull. Chem. Soc. Jpn.* **1981**, *54*, 1429–1433. (d) Tewari, R. S.; Dixit, P. D.; Parihar, P. Studies on Nitrile Imines: Synthesis of Some New Five-Membered Heterocyclics via N-(2,4-Dinitriphenyl)-C-Alkyl Nitrile Imines. J. Heterocycl. Chem. **1982**, *19*, 1573–1575. (e) Dhar, D. N.; Ragunathan, R. Reactions of 1,3-Diarylnitrilimines with Chlorosulfonyl Isocyanate. Synthesis **1982**, *1982*, 1095–1096.

(13) For more recent selected examples of the use of hydrazonyl halides as NI precursors, see: (a) Dadiboyena, S.; Hamme, A. T. Environmentally Benign Lewis Acid Promoted [2 + 3] Dipolar Cycloaddition Reactions of Nitrile Imines with Alkenes in Water. Eur. J. Org. Chem. 2013, 2013, 7567-7574. (b) Garve, L. K. B.; Petzold, M.; Jones, P. G.; Werz, D. B. [3 + 3]-Cycloaddition of Donor-Acceptor Cyclopropanes with Nitrile Imines Generated in Situ: Access to Tetrahydropyridazines. Org. Lett. 2016, 18, 564-567. (c) Guo, C. X.; Zhang, W. Z.; Zhang, N.; Lu, X. B. 1,3-Dipolar Cycloaddition of Nitrile Imine with Carbon Dioxide: Access to 1,3,4-Oxadiazole-2(3H)-ones. J. Org. Chem. 2017, 82, 7637-7642. (d) Sharma, P.; Bhat, S. V.; Prabhath, M. R. R.; Molino, A.; Nauha, E.; Wilson, D. J. D.; Moses, J. E. Synthesis of 1,2,4-Triazol-3-imines via Selective Stepwise Cycloaddition of Nitrile Imines with Organo-cyanamides. Org. Lett. 2018, 20, 4263-4266. (e) Du, S.; Yang, Z.; Tang, J.; Chen, Z.; Wu, X.-F. Synthesis of 3H-1,2,4-Triazol-3-ones via NiCl2-Promoted Cascade Annulation of Hydrazonyl Chlorides and Sodium Cyanate. Org. Lett. 2021, 23, 2359-2363.

(14) Full details are provided in the Supporting Information.

(15) Cheng, P. T. W.; Kaltenbach, R. F.; Shi, J.; Shi, Y.; Zhang, H. Int. Pat. Appl. PCT WO2020/060915, 2020. (16) Burkard, W. P.; Bonetti, E. P.; Da Prada, M. Pharmacological Profile of Moclobemide, a Short-Acting and Reversible Inhibitor of Monoamine Oxidase Type A. *J. Pharmacol. Exp. Ther.* **1989**, *248*, 391–399.

(17) Baltzly, R.; Ferry, C. New Compounds: Some Diamino Peptides. J. Am. Chem. Soc. **1942**, 64, 2231–2232.

(18) Ghosh, S.; Kumar, A S.; Mehta, G N A Short and Efficient Synthesis of Valsartan *via* a Negishi Reaction. *Beilstein J. Org. Chem.* **2010**, *6*, 27.

(19) Witte, E.; Stach, K.; Stork, H.; Thiel, M.; Schmidt, F. U.S. Pat. Appl. 3781328A, 1973.

(20) Optical rotation measurements of N-acylated derivatives **6d–6f** are consistent with enantioenriched products.

(21) Epimerization of the α -carbon of **6d** would have resulted in a mixture of 2S,3S and 2R,3S diastereomers, which would have been observable by ¹H NMR spectroscopy. When using L-isoleucine as an N-nucleophile under our standard conditions, a single enantiomer and diastereomer of 6d was observed by ¹H and ¹³C NMR spectroscopy, indicating that no epimerization occurred during the process. This was confirmed when using racemic 2-amino-3-methylpentanoic acid under the same conditions, which resulted in the isolation of (\pm) -6d as a 1:1 mixture of diastereomers. See the Supporting Information for details and spectral data for 6d and (\pm) -6d. This is consistent with previous literature reports in which significant differences are observed in the ¹H NMR spectra of isoleucine and the *allo*-isoleucine diastereomer. Anderson, Z. J.; Hobson, C.; Needley, R.; Song, L.; Perryman, M. S.; Kerby, P.; Fox, D. J. NMR-Based Assignment of Isoleucine vs. allo-Isoleucine Stereochemistry. Org. Biomol. Chem. 2017, 15, 9372-9378.