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Ni, Z, Chu, F, Li, S et al. (2 more authors) (2021) Impact-induced hole growth and liquid film dewetting on superhydrophobic surfaces. *Physics of Fluids*, 33 (11). 112113. ISSN 1070-6631

<https://doi.org/10.1063/5.0073412>

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Impact-induced hole growth and liquid film dewetting on superhydrophobic surfaces

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Abstract: Wetting and dewetting phenomena occur widely in the fields of coating, anti-icing, and microfluidics. While liquid wetting via hole collapse has been intensively researched, liquid film dewetting, especially that induced by hole growth, has rarely been studied. This paper describes a combined experimental and theoretical investigation of metastable liquid film dewetting on superhydrophobic surfaces induced by dry hole growth. Experiments show that dry holes can form upon droplet impact, and these holes mainly exhibit growth, stability, or collapse depending on their initial size. Only the growth behavior can induce liquid film dewetting. Theoretical analysis further clarifies that the hole behavior is the result of competition between the capillary force and hydrostatic pressure, and the scale of the dewetting area is controlled by the Young–Laplace equation and affected by the shape of the superhydrophobic surface. The quantitative relationship between the dewetting velocity and the liquid film thickness is also established. These results deepen our understanding of liquid film dewetting on superhydrophobic surfaces and present fresh insights into related engineering applications.

I. INTRODUCTION

Dewetting is the process whereby a liquid film retreats spontaneously from different substance interfaces.¹⁻⁶ This phenomenon is ubiquitous in nature, such as in the rapid drying of animal feathers, as well as in industrial processes such as aircraft icing, inkjet printing, microfluidics, and spray cooling.^{5, 7-16} In some processes, it is essential to prevent the dewetting phenomenon. For example, in surface coating, the liquid film must remain intact until it has hardened to avoid cracking. In other industrial processes, the dewetting phenomenon may be desirable.¹⁷ For instance, before an aircraft takes off in cold weather, a non-wettable liquid film is sprayed over its body and wings to prevent a continuous water film from forming; otherwise, the water film may freeze and severely degrade the aircraft's performance, potentially resulting in a catastrophic accident.⁷

In recent decades, the dewetting phenomenon has attracted considerable attention. The dewetting process mainly includes the nucleation and growth of dry holes when the liquid film thickness is of the order of the capillary length.^{18, 19} Under external interference, such as the local air pressure or evaporation, the local area of the liquid film will become thinner and eventually rupture to form a dry hole.²⁰⁻²⁵ That is, a circular contact line between the liquid, gas, and solid substrate is created.³ In a liquid film, a dry hole is a defect that may grow or collapse, depending on the thickness of the liquid film, the wettability of the substrate, and various competing forces and boundary constraints. From a viewpoint of surface energy, different wetting behaviors can be distinguished by spreading coefficient $S = \sigma_{SG} - \sigma_{SL} - \sigma$, where σ is the liquid surface tension, σ_{SG} is the solid–gas interfacial tension, and σ_{SL} is the solid–liquid interfacial tension. In a total wetting regime ($S > 0$) liquid film is always stable, while in a partial wetting regime ($S < 0$) the liquid film is metastable or unstable and can dewet below a critical film thickness H_c .⁹ The critical film thickness $H_c = 2l_c^{0.5} \sin(\theta/2)$, where

44 $l_c=(\sigma/\rho g)^{0.5}$ is the capillary length, in which ρ is the liquid density, and g is the gravitational constant and θ is
45 the surface contact angle. Above H_c , the liquid film is unconditionally stable and any hole formed in it will
46 always collapse.^{9, 26, 27}

47 The behavior of dry holes has received further attention because it is directly related to the final outcome
48 of the liquid film, i.e., wetting or dewetting. Taylor et al.²⁸ carried out pioneering research in which an air jet
49 was used to create holes in a water film on a hydrophobic paraffin surface, and holes with a wide range of
50 sizes were observed to remain stationary in the water film. Moriarty et al.²⁹ developed a numerical model
51 based on lubrication theory and studied the stability of holes in which the surface contact angle is less than
52 90° . Their results showed that the hole could be unstable and either collapse to form a uniform liquid film or
53 grow to reach a stable state. Lv et al.³⁰ investigated the process of hole collapse in a liquid film on
54 superhydrophobic surfaces (i.e., contact angle $> 150^\circ$)^{31, 32} in a finite domain. Their results demonstrate that
55 the hole can exist stably in the liquid film when the liquid film volume is below a critical value, but when the
56 liquid film volume exceeds this critical value, the hole collapses within a short time. This critical value is the
57 critical volume of the metastable liquid film, which is determined by the container size, surface wettability,
58 and liquid properties. Though numerous studies have explored the collapse and stability of dry holes, the
59 complex nature of dry hole evolution means that the quantitative relationship between the dry hole behavior
60 and the liquid film dewetting has not yet been determined, especially when the liquid film is metastable and
61 located on a superhydrophobic surface.

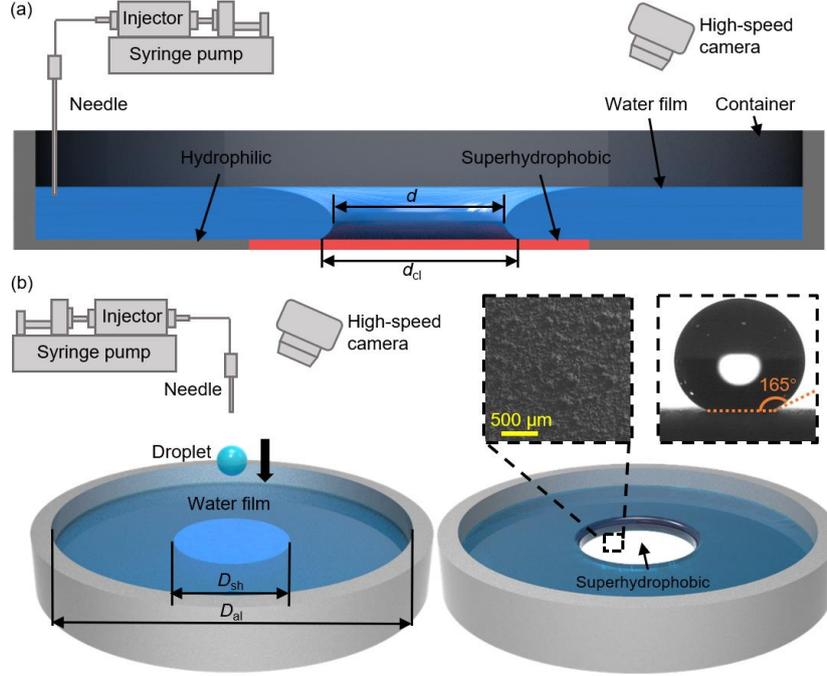
62 Thus, in the present work, we generate dry holes in metastable liquid films on superhydrophobic surfaces
63 via a droplet impacting method. The effect of the hole behavior on the final destiny of the liquid film is then
64 quantitatively discussed. Specifically, we first determine the critical volume of the metastable liquid film
65 experimentally and theoretically. Droplet impacting experiments are then carried out to form a dry hole when
66 the liquid film is in the metastable state, and three typical hole behaviors are observed and characterized
67 depending on the initial hole sizes. Finally, we analyze the relation between the hole parameters and the liquid
68 film behavior, and determine the critical hole diameter for liquid film dewetting. The dewetting velocity is
69 also measured under various conditions. We expect that our results will deepen the understanding of the liquid
70 film dewetting phenomenon on superhydrophobic surfaces and have practical and positive impacts on related
71 engineering fields.

72 II. EXPERIMENTAL METHOD

73 To investigate the hole growth and liquid film dewetting phenomena on superhydrophobic surfaces, we
74 design two experimental systems. The first is used to investigate the hole collapse process, allowing us to
75 determine the critical volume of the metastable liquid film on superhydrophobic surfaces. The experimental
76 system contains a liquid injection module and a high-speed camera module, as shown in Fig. 1(a). The liquid
77 injection module is composed of a syringe pump, an injector, and a microneedle. The syringe pump steadily
78 pushes liquid into the container through the microneedle at a flow rate of approximately 1 mL/min. The
79 experimental liquid is deionized water with a liquid density ρ of 998 kg/m³, surface tension σ of 0.0728 N/m,
80 and capillary length l_c of approximately 2.7 mm. The high-speed camera module, which is used to record the
81 whole experimental process at 500 fps, contains a high-speed camera (Photron FASTCAM Mini UX100,
82 Japan), a light source, and a high-performance computer. In these experiments, deionized water is injected
83 into the experimental container via the liquid injection module. The water first wets the surrounding
84 hydrophilic surface and then pushes toward the center of the surface, forming a hole. As the volume of water
85 increases, the hole gradually shrinks until it collapses, indicating a wetting process. The high-speed camera
86 module records the whole experimental process. We analyze the shrinking and collapse of the hole by
87 processing the recorded high-speed videos.

88 The second experimental system, which is used to conduct experiments in which droplets impact a liquid
89 film, includes a water film container, a droplet production module, and a high-speed camera module, as
90 shown in Fig. 1(b). The water film container enables the water film thickness H to be adjusted from 2.2–4.9
91 mm. It is controlled by changing the volume of water injected into the container (the diameter of the container
92 used here is constant, i.e., $D_{\text{ai}}=93$ mm). The droplet production module is composed of a syringe pump, an
93 injector, and a microneedle, but its function is different from that in the first experimental system. The syringe
94 pump pushes the injector until a water droplet is hanging from the tip of the needle. When the gravity of the
95 water droplet is greater than the surface tension, the water droplet falls naturally. The diameter of the droplet
96 (D_{drop}) is 2.1 ± 0.03 mm, which relates to the size of the needle. The velocity of the droplet (U_0) hitting the
97 water surface is adjusted by changing the distance between the needle tip and the water surface. We use the
98 Weber number to describe the impact velocity of the droplet, $We=\rho U_0^2 D_{\text{drop}}/\sigma$, and vary We from 113–395.
99 The high-speed camera module is used to record the whole experimental process at 1500 fps through the
100 same equipment composition as for the first experiment. In the second experiments, a droplet of diameter 2.1
101 mm falls from a certain height (20–70 cm) and impacts the surface of the water film. We analyze the hole
102 behavior and dewetting phenomenon by watching the recorded high-speed videos.

103 The experimental container is the same for both experimental systems. It has a 31-mm-diameter
104 superhydrophobic region in the center ($D_{\text{sh}}=31$ mm), outside of which is hydrophilic aluminum with a contact
105 angle of $73\pm 6^\circ$. The fabrication process of the inside superhydrophobic region has three main steps. First, we
106 cover a template on the center of the bottom surface of the cleaned experimental container. The template is
107 designed with a hollow circle. Then, we spray commercial superhydrophobic solutions (mainly composed of
108 SiO_2 nanoparticles, ethyl alcohol, and silicone resin, Changzhou Nanocoatings Co., Ltd., China) on the
109 template covered container surface. Finally, after a drying process at 100°C in an oven, we obtain the
110 experimental surface containing both superhydrophobic region and hydrophilic region. With the help of the
111 template, we can easily control the transition between the superhydrophobic and the hydrophilic region, and
112 the boundary of the two regions is a sharp edge. The inset in Fig. 1(b) shows a low-magnification scanning
113 electron microscopy (SEM) image and the contact angle measurement of the superhydrophobic region. As
114 can be seen, the superhydrophobic region is rather rough with numerous microstructures. The static contact
115 angle is measured to be $165\pm 5^\circ$ based on multiple parallel measurements using $5\text{-}\mu\text{L}$ water droplets,
116 indicating excellent superhydrophobicity.



117
 118 FIG. 1. Schematic of the experimental systems and surfaces. (a) Experimental system for critical
 119 volume measurement of metastable liquid film. Water is continuously injected to the container via liquid
 120 injection module. d_{cl} is the diameter of the circular line between the liquid, gas, and solid substrate. d is the
 121 diameter of the hole, which can be observed from the top view. (b) Experimental system for the droplet
 122 impact-induced liquid film dewetting. D_{al} and D_{sh} are the diameters of the container and the
 123 superhydrophobic region, respectively. The inset on the right shows an SEM image and contact angle
 124 measurements.

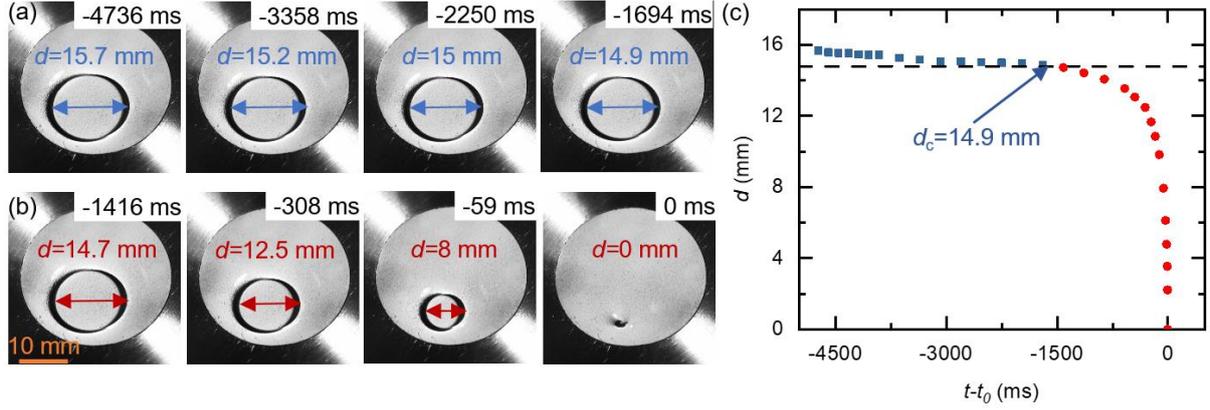
125 III. RESULTS AND DISCUSSION

126 A. Critical volume of metastable liquid film on superhydrophobic surfaces

127 The hole collapse experiment, which is a wetting process, allows us to investigate the critical volume of
 128 the metastable liquid film. Normally, the liquid film becomes unstable when the thickness is below a critical
 129 value H_c in an infinite domain. However, in the container, it is easier for the film to remain stable due to the
 130 restriction of the container wall, i.e., the stable thickness in such conditions is $H < H_c$.³⁰ Therefore, the critical
 131 volume is used to define the metastable liquid film in finite domains, and this volume is related to the size of
 132 the container, the wettability of the substrate, and the properties of the liquid. The critical volume can be
 133 determined by observing the evolution of the hole in the hole collapse experiment. We use the liquid injection
 134 module to add water to the container. The hydrophilic region in the container is wetted first, followed by the
 135 superhydrophobic region. By continuing to inject water into the container, the circular hole (the experimental
 136 image is not absolutely circular since the high-speed camera records with a certain angle of side view) in the
 137 superhydrophobic region gradually shrinks, as shown in Fig. 2(a). This is due to the increased hydrostatic
 138 pressure as the liquid volume increases, pushing water towards the center of the container. However, if we
 139 stop injecting water at any time during this process, the hole will remain static and no longer shrink. We refer
 140 to this situation as the hole being stable, i.e., the evolution of the hole in this process is a succession of quasi-
 141 static states. When the hole diameter d is reduced to a specific value d_c , however, the hole suddenly collapses
 142 within a short time, as shown in Fig. 2(b), even if the water injection is stopped. In this situation, we say that
 143 the hole is unstable. Figure 2(c) shows the evolution of the hole diameter during the experiment. We plot the
 144 relationship between the instantaneous value of d and time $(t-t_0)$, and define t_0 as the moment at which the

145 hole disappears ($d=0$). The blue data points represent the hole in the stable situation, and the red data points
 146 represent the hole in the unstable situation. The hole diameter d decreases linearly with time before it reaches
 147 the critical value d_c , because the rate of water injection into the container is fixed. However, when the hole
 148 diameter d reaches d_c , the slope of the hole diameter gradually increases, i.e., the shrinking velocity increases.
 149 This is mainly caused by the instability when the hole collapses, and it is almost independent of the injection
 150 rate. The critical value d_c obtained from the experiment is about 14.9 mm. Therefore, the volume of water
 151 corresponding to the critical value d_c is the critical volume V_c of the metastable liquid film, which is about
 152 32.2 mL.

153



154

155 FIG. 2. (a) Top view images of a hole steadily shrinking ($D_{al}=93$ mm). The white circular region is
 156 superhydrophobic. (b) Top view images of a hole collapsing. (c) Time evolution of hole diameter in liquid
 157 film. t_0 is defined as the moment at which $d=0$. The blue data points represent holes in a quasi-steady state.
 158 The red data points represent holes in an unstable state. The hole collapses within a short time once the hole
 159 diameter is less than d_c .

160

161 Next, to understand the underlying mechanisms, we verify the experimental results of the critical volume
 162 of metastable liquid film through theoretical analysis. Experiments show that the evolution of the hole is a
 163 succession of quasi-static processes before the hole reaches the critical value d_c . The profile of the liquid film
 164 can be obtained by the Young–Laplace equation in such conditions. The Young–Laplace equation takes the
 165 following dimensionless form in an axisymmetric coordinate system:^{29, 30, 33}

$$166 \quad -\left(\frac{d\varphi}{ds^*} + \frac{\sin \varphi}{r^*}\right) \sigma = \Delta p_0^* - z^*, \quad (1)$$

$$167 \quad \frac{dr^*}{ds^*} = \cos \varphi, \quad (2)$$

$$168 \quad \frac{dz^*}{ds^*} = \sin \varphi, \quad (3)$$

169 where φ is the tangential angle [i.e., $\varphi=\arctan(dz/dr)$], and $r^*=r/l_c$, $z^*=z/l_c$, $s^*=s/l_c$ [where s is the arc-length
 170 along the liquid surface, r is the radial coordinate, and z is the vertical coordinate, as shown in Fig. 3(a)]. Δp_0
 171 is the Laplace pressure at $z=0$, Δp_0^* is its dimensionless form, $\Delta p_0^*=\Delta p_0 l_c/\sigma$.

172 The critical diameter d_c is independent of the contact angle for a given container size.³² Therefore, the
 173 critical diameter d_c can be obtained by solving the Young–Laplace equation under the small contact angle
 174 condition. If the contact angle is very small ($\theta \ll 90^\circ$), as shown in Fig. 3(a), the following approximations
 175 can be made: $\sin \varphi \approx \varphi \approx dz^*/dr^*$ and $d\varphi/ds^* \approx d^2z^*/dr^{*2}$. Equations (1)–(3) can be rewritten as the following linear
 176 second-order ordinary differential equation:

177
$$\frac{d^2 z^*}{dr^{*2}} + \frac{1}{r^*} \frac{dz^*}{dr^*} - z^* = -\Delta p_0^* \quad (4)$$

178 The boundary conditions are $z^*|_{(r^*=d^*/2)}=0$, $z^{*\prime}|_{(r^*=d^*/2)}=\tan\theta$, $z^*|_{(r^*=D^*/2)}=0$, where $d^*=d/l_c$ and $D^*=D_{al}/l_c$. Using
 179 these boundary conditions, we can obtain the analytical solution of Eq. (4) and the contour shape of the liquid
 180 film profiles. As the analytical solution to this equation cannot be expressed by elementary functions, Bessel
 181 functions are adopted to express the solution as:

182
$$z^*(r^*) = \frac{I_1\left(\frac{D^*}{2}\right)\left[K_0(r^*) - K_0\left(\frac{d^*}{2}\right)\right] + K_1\left(\frac{D^*}{2}\right)\left[I_0(r^*) - I_0\left(\frac{d^*}{2}\right)\right]}{I_1\left(\frac{d^*}{2}\right)K_1\left(\frac{D^*}{2}\right) - I_1\left(\frac{D^*}{2}\right)K_1\left(\frac{d^*}{2}\right)} \tan\theta, \quad (5)$$

183 where I_n is the modified Bessel function of the first kind, K_n is the Bessel function of the second kind, and n
 184 is the order of the Bessel function.^{29, 34} The analytical solution for the volume V can be deduced as:

185
$$V^*\left(\frac{d^*}{2}\right) = (\Gamma_1 + \Gamma_2)\pi \tan\theta, \quad (6)$$

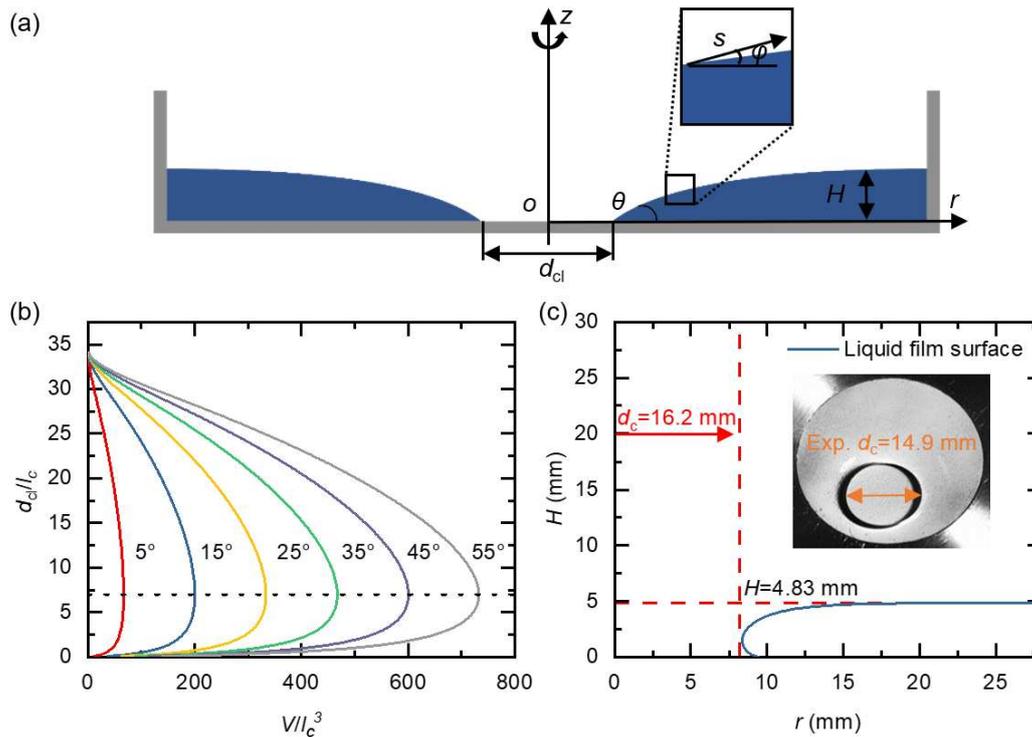
186
$$\Gamma_1 = \frac{\left[\frac{1}{4}(d^{*2} - D^{*2})I_0\left(\frac{d^*}{2}\right) - d^*I_1\left(\frac{d^*}{2}\right)\right]K_1\left(\frac{D^*}{2}\right)}{I_1\left(\frac{d^*}{2}\right)K_1\left(\frac{D^*}{2}\right) - I_1\left(\frac{D^*}{2}\right)K_1\left(\frac{d^*}{2}\right)}, \quad (7)$$

187
$$\Gamma_2 = \frac{\left[\frac{1}{4}(d^{*2} - D^{*2})K_0\left(\frac{d^*}{2}\right) + d^*K_1\left(\frac{d^*}{2}\right)\right]I_1\left(\frac{D^*}{2}\right)}{I_1\left(\frac{d^*}{2}\right)K_1\left(\frac{D^*}{2}\right) - I_1\left(\frac{D^*}{2}\right)K_1\left(\frac{d^*}{2}\right)}, \quad (8)$$

188 where $V^*=V/l_c^3$. In our experiments, the container diameter D_{al} is 93 mm and the capillary length l_c is
 189 approximately 2.7 mm. Therefore, D^* is ~ 34.4 ($D^*=D_{al}/l_c$). We substitute this value of D^* into Eqs. (6)–(8),
 190 and obtain multiple curves of d_{cl}/l_c and V/l_c^3 for contact angles of $\theta=5^\circ, 15^\circ, 25^\circ, 35^\circ, 45^\circ$, and 55° . The results
 191 are shown in Fig. 3(b). Each curve has a maximum value in the x-axis direction. This is the critical volume
 192 under different conditions, and this value is independent of the contact angle for a given container size. The
 193 theoretical calculation gives $d_{cl}/l_c=7$, so $d_{cl}\approx 18.9$ mm. Note that d_{cl} is the diameter of the circular contact line
 194 between the liquid, gas, and solid substrate, which can be directly observed on hydrophilic surfaces from the
 195 top view. However, for superhydrophobic surfaces, this circular contact line is blocked by the curved liquid
 196 surface from the top view, as shown in Fig. 1(a). Therefore, the diameter d obtained by the experiments is
 197 not equal to d_{cl} . The theoretical value of d can also be obtained by using d_{cl} when the liquid film is located
 198 on a superhydrophobic surface. We numerically solve Eqs. (1)–(3) using the Matlab function *ode45* with a
 199 value of $d_{cl}=18.9$ mm and the contact angle of the experimental surfaces ($\theta=165^\circ$). The liquid film profile
 200 obtained in this way is shown by the blue curve in Fig. 3(c). This curve has $r=9.45$ mm at $H=0$, which is
 201 $d_{cl}/2$. This is the radius of the circular contact line. The minimum value of r is 8.1 mm, which is the diameter
 202 of the hole that can be directly observed from the top view, $d_c=16.2$ mm. In other words, the critical diameter
 203 of the hole d_c obtained by theoretical calculation is 16.2 mm. The relative deviation of d_c between this
 204 theoretical value and the experimental measurement (14.9 mm) is 8%. Furthermore, the theoretical liquid
 205 film volume given by integrating the curve is 32 mL, which is very close to the experimental value of 32.2
 206 mL, with a relative error of 0.6%. Thus, the experimental and theoretical results are in good agreement with
 207 each other.

208 Through the above experimental and theoretical work, we have obtained the critical volume of the
 209 metastable liquid film of the experimental container. Next, we investigate the behavior of dry holes that is
 210 induced by droplets impacting the liquid film when the film is below the critical volume.

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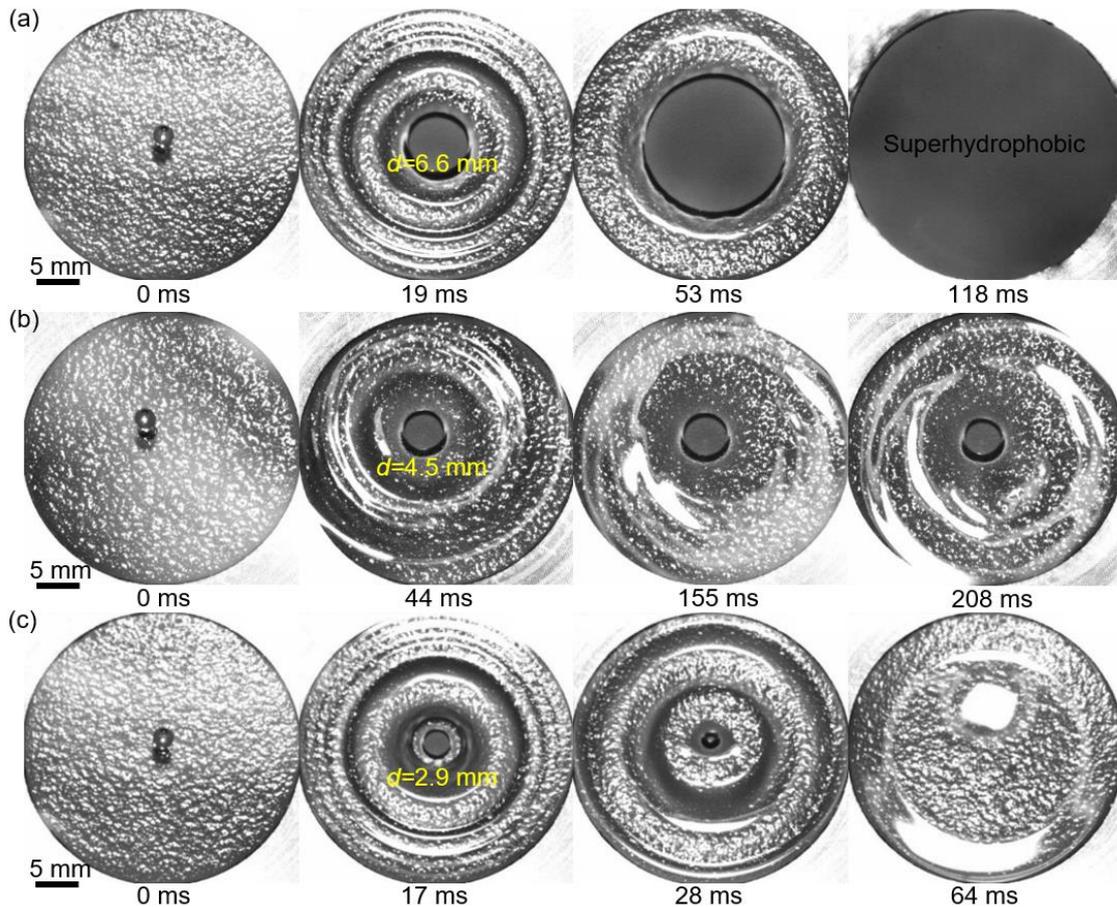
FIG. 3. (a) Schematic of the axisymmetric profile of the liquid film at small contact angle ($\theta \ll 90^\circ$). (b) Multiple curves of the relationship between liquid volume V and hole diameter d_{cl} given by solving the Young–Laplace equation for small contact angles. Different colors represent different contact angles. The black dotted line represents the hole diameter d corresponding to the maximum volume V of each curve; in each case, $d_{cl}/l_c = 7$. (c) Liquid film profile (blue dots) from numerically solving the Young–Laplace equation for large contact angles ($\theta > 90^\circ$). The inset shows the experimental result, which is used as a comparison with the theoretical results.

220 B. Behavior of dry holes formed by droplets impacting on liquid film

221 There are many ways to form a dry hole in a liquid film, such as by using an air jet, probe, or droplet
222 impact.^{2, 26, 27, 35-37} Here, we use the second experimental system to form dry holes on the liquid film through
223 droplet impact. When a droplet impacts the liquid film, an impact cavity and a crown are initially formed,
224 and these expand so that the residual liquid film at the bottom of the cavity gradually becomes thinner.³⁸⁻⁴⁴
225 As the superhydrophobic surface is rough, when the residual liquid film becomes very thin, it is affected by
226 the surface microstructure and ruptures.⁴⁵ Thereafter, a dry hole is formed inside the cavity. In the early stage
227 of hole formation, the hole shape will be severely affected by evolution of the cavity and the crown, which
228 makes it difficult to analyze hole behavior through static theory. To prevent the crown from influencing the
229 results, the initial hole diameter is defined as the size of the hole after the crown is collapsed. By altering the
230 Weber number of the droplet ($We = \rho U_0^2 D_{\text{drop}} / \sigma$) and the thickness of the liquid film H , numerous holes of
231 different initial diameters are formed. It should be noted that, We reflects the ratio of inertia of the impacting
232 droplet to the surface tension, which mainly affects the process of dry hole formation. In other words, the dry
233 hole will not appear if the inertia of the impacting droplet is too small. While we only concern the hole
234 behavior after the hole formation in this work, and once the dry hole is formed, its behavior (growth or shrink)
235 is no longer controlled by the droplet inertia. According to the experiments, the behavior of these holes is
236 mainly divided into three types, as shown in Fig. 4, which are mainly related to the initial hole diameter.

237 Because the droplet impact point is located in the superhydrophobic region of the container surface, Fig.
238 4 only shows images within the superhydrophobic region. Figure 4(a) exhibits the dry hole behavior for

239 $U_0=1.98$ m/s and $H=2.95$ mm. The moment at which the droplet impacts the liquid film is $t=0$ ms. The initial
 240 hole is formed after about 20 ms following a series of processes such as cavity expansion, liquid film rupture,
 241 and crown collapse, which are accompanied by capillary waves spreading outward. The initial diameter of
 242 the hole is 6.6 mm. As shown in the figure, under this initial hole diameter, the hole grows steadily until it
 243 reaches the boundary of the superhydrophobic surface, leading to dewetting of the liquid film. The whole
 244 process lasts about 100 ms. The superhydrophobic region remains permanently dewetted thereafter.



245
 246 FIG. 4. Top view images of a droplet impacting a liquid film on a superhydrophobic surface. Dark circular
 247 areas indicate the superhydrophobic region. (a) Under conditions of $U_0=1.98$ m/s and $H=2.95$ mm, the hole
 248 formed by droplet impact grows and leads to liquid film dewetting. Multimedia view: (b) Under conditions
 249 of $U_0=3.13$ m/s and $H=4.12$ mm, the hole remains stable for a long time (~ 200 ms). Afterwards, the hole
 250 disappears under the influence of the capillary wave returning from the container wall. Multimedia view:
 251 (c) Under conditions of $U_0=1.98$ m/s and $H=3.54$ mm, the hole collapses within a short time (~ 30 ms).

252 Multimedia view:
 253

254 Figure 4(b) shows the second kind of dry hole behavior in the case of $U_0=3.13$ m/s and $H=4.12$ mm.
 255 The hole becomes stable after approximately 44 ms following a complex evolution process. Its initial
 256 diameter value is 4.5 mm. After becoming stable, the hole is relatively unchanged until ~ 200 ms, i.e., it
 257 maintains a state of equilibrium. However, this equilibrium is later destroyed by the return of capillary waves
 258 from the container walls, which causes the hole to collapse. The liquid film then returns to a calm state.
 259 Figure 4(c) shows the third kind of dry hole behavior in the case of $U_0=1.98$ m/s and $H=3.54$ mm. The
 260 initial hole ($d=2.9$ mm) is relatively small after the liquid film ruptures and the crown collapses (~ 17 ms),

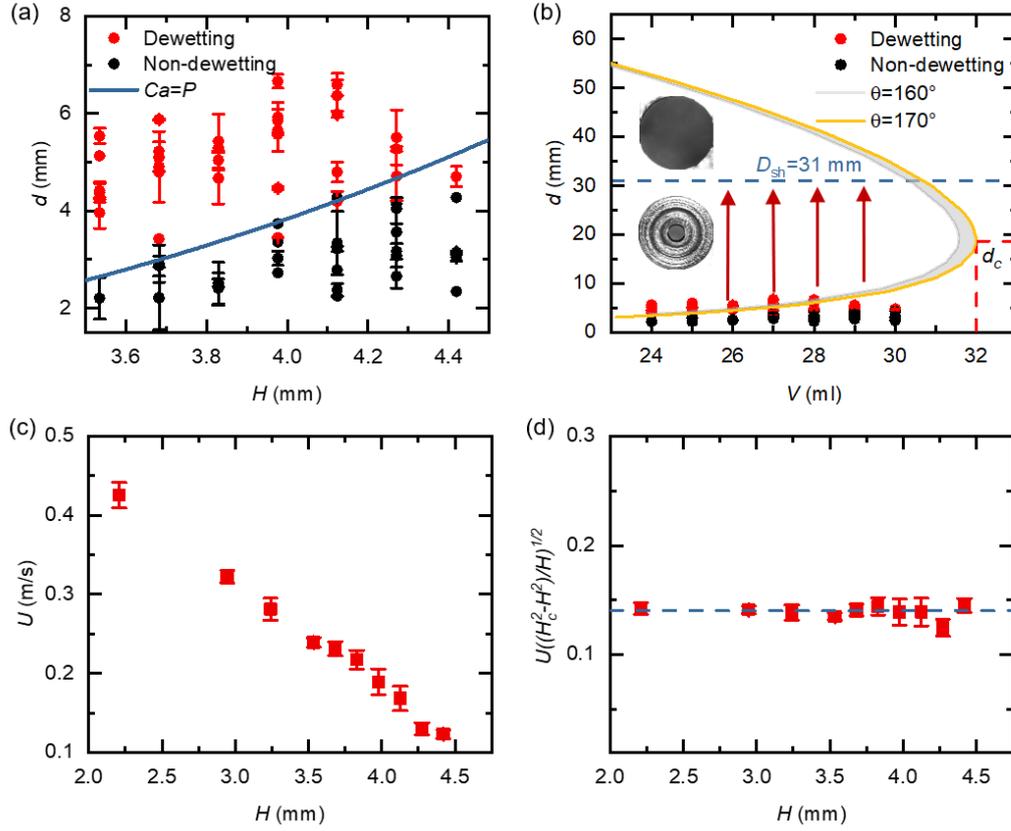
261 and it then collapses within a short time (~30 ms). Similarly, the liquid film returns to a calm state after
262 fluctuating. The whole process lasts about 70 ms. The above experimental phenomena illustrate that the hole
263 behaviors (growth, stability, or collapse) are closely related to the initial hole diameter. In the following
264 section, we quantitatively explain the mechanisms of hole behavior and analyze the relation between the hole
265 behavior and the dewetting phenomenon.

266 C. Critical hole diameter for liquid film dewetting and the dewetting velocity

267 Figure 5(a) shows many different initial hole diameters generated by droplet impact for liquid film
268 thicknesses from 3.5–4.5 mm. Cases in which the initial hole continues to grow and causes dewetting of the
269 liquid film are marked in red. This is similar to the process described in Fig. 4(a). If the initial hole eventually
270 collapses, the initial hole data points are marked in black. Most of the non-dewetting data points correspond
271 to the process described in Fig. 4(c). Note that the behavior of a stable hole in Fig. 4(b) is also termed non-
272 dewetting because its final fate is to collapse, but this circumstance is relatively rare. The statistical results
273 for different initial hole diameters indicate that there is a clear boundary between dewetting and non-
274 dewetting. The essence of the different hole behaviors is the competition between the driving force and the
275 resistance to hole growth. On superhydrophobic surfaces, the driving force for the hole growth is mainly
276 controlled by the capillary force $Ca \sim (\sigma/H)d^2$, while the resistance is mainly determined by the hydrostatic
277 pressure $P \sim \rho g H^2 d$. The theoretical boundary between the two behaviors can be obtained using the
278 equilibrium condition $Ca = P$. This result is shown by the blue solid line in Fig. 5(a).

279 To further investigate the dewetting phenomenon, we numerically solve the Young–Laplace equation in
280 the axisymmetric coordinate system and obtain the theoretical curve of the hole diameter d and liquid volume
281 V at contact angles from 160 – 170° , as shown by the yellow curve in Fig. 5(b). The vertex of the theoretical
282 curve represents the critical volume V_c and corresponding hole diameter d_c of the metastable liquid film.
283 When the liquid film volume V is less than V_c , two values of the hole diameter exist on the theoretical curve,
284 which means that two specific holes with different diameters can exist stably under this volume. However,
285 the smaller hole is not absolutely stable and will grow to become the larger hole with the same volume on
286 the theoretical curve, or collapse and return to a complete liquid film under some external disturbance.
287 Therefore, we modify the liquid film thickness H of the experimental data in Fig. 5(a) to give the volume V
288 and plot the results in Fig. 5(b). There is a good agreement between the theoretical and experimental results
289 when the liquid film volume is relatively small. As the liquid film volume increases, the experimental data
290 diverge from the theoretical values to some extent. Through the above analysis, we can ascertain that small
291 holes may grow to become large holes which theoretically correspond to the same volume. However, the
292 diameter of the superhydrophobic region in this experiment is only 31 mm, and the holes grow to the
293 boundary of the superhydrophobic region and then stop, as shown by the red arrows in Fig. 5(b). This is due
294 to the contact line pinning that occurs on hydrophilic surfaces. Thus, the area of liquid film dewetting can be
295 accurately controlled by designing superhydrophobic surfaces of various shapes.

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FIG. 5. (a) Initial hole diameter under different liquid film thicknesses. The red and black dots represent dewetting and non-dewetting phenomena, respectively. (b) Theoretical curve of hole diameter d and liquid volume V at a contact angle of 170° (yellow curve in the graph). Shaded area around the curve denotes the theoretical curves at contact angles ranging from $160\text{--}170^\circ$. In the figure, d_c is the largest critical hole diameter corresponding to the critical volume in this experiment. The blue dotted line represents the diameter of the superhydrophobic region ($D_{sh}=31\text{ mm}$). The red and black data points correspond to the experimental data in Fig. 5(a). The red arrow indicates that holes grow to the boundary of the superhydrophobic region and then stop (insets). (c) Dewetting velocity of liquid film with different liquid film thicknesses. (d) Experimental data in (c) replotted based on Eq. (11). The blue dotted line indicates that the experimental data collapse onto a horizontal line.

Finally, we investigate the growth velocity of the holes, i.e., the dewetting velocity of the liquid film. The experimental results show that the dewetting velocity of the liquid film on superhydrophobic surfaces is approximately constant. Figure 5(c) shows that the dewetting velocity decreases as the liquid film thickness increases. We further analyze the relationship between the dewetting velocity and liquid film thickness using the theory of inertial dewetting. The spreading coefficient is defined as $S=\sigma_{SG}-\sigma_{SL}-\sigma$. During dewetting, S is negative and the corresponding surface energy decreases. The dewetting dynamics of a liquid on a superhydrophobic surface are mainly controlled by the rate of conversion of surface energy to liquid kinetic energy. This process is an inertial dewetting state at $Re\gg 1$. According to the theory of inertial dewetting,^{7, 26, 27} we have that:

$$\frac{d(MU)}{dt} = F_M - F_v, \quad (9)$$

where M is the mass of the dewetting edge ($M=\rho Hd/2$, where ρ is liquid density, H is liquid film thickness,

320 and d is the diameter of the hole) and U is the dewetting velocity. F_M is the driving force, which is equal to
321 the effective spreading coefficient S^* :

$$322 \quad S^* = S \left(\frac{H_c^2 - H^2}{H_c} \right), \quad (10)$$

323 where F_v is friction, which can be neglected on superhydrophobic surfaces. Therefore, the dewetting velocity
324 U can be written as:

$$325 \quad U \sim \sqrt{\left(\frac{H_c^2 - H^2}{H} \right)}. \quad (11)$$

326 The experimental data in Fig. 5(c) collapse onto the horizontal line in Fig. 5(d) based on Eq. (11). The above
327 analysis clarifies the quantitative relationship between the dewetting velocity and the liquid film thickness,
328 when the contact angle on the superhydrophobic region is constant. It should be noted that, in Eq. (11), the
329 parameter, $H_c = 2l_c^{0.5} \sin(\theta/2)$, is related to the contact angle, which indicates that the dewetting velocity is also
330 affected by the surface wettability.

331 **IV. CONCLUSIONS**

332 In conclusion, we have experimentally and theoretically investigated the formation of a dry hole after a
333 droplet impacts a metastable liquid film on a superhydrophobic surface, and have found that the growth of
334 the hole may lead to dewetting of the liquid film when its diameter exceeds a certain value. The main
335 conclusions from this study are summarized below.

336 (1) First, we experimentally investigated the critical volume of the metastable liquid film in a finite
337 container. The profile of the liquid film and critical volume were obtained by solving the Young–Laplace
338 equation. Only when the liquid film in the container is in a metastable state can stable holes be formed in the
339 liquid film to trigger the dewetting phenomenon.

340 (2) Second, the behavior of dry holes induced by droplet impact was investigated for the case where the
341 liquid film is in the metastable state. There are three main types of hole behavior: growth, stability, and
342 collapse. The occurrence of each behavior mainly depends on the initial hole diameter. Only the hole growth
343 behavior leads to liquid film dewetting (the other two behaviors correspond to non-dewetting of the liquid
344 film). The eventual dewetting diameter can be controlled by designing the shape of the superhydrophobic
345 surface.

346 (3) Finally, the theoretical boundary between the liquid film dewetting and non-dewetting was
347 determined via the equilibrium of the capillary force and hydrostatic pressure. When the capillary force is
348 stronger, the hole grows and dewetting occurs; otherwise, the hole collapses and non-dewetting occurs. The
349 theoretical correlation between the hole diameter and liquid volume, given by solving the Young–Laplace
350 equation, reflects the maximum size of the holes, i.e., the maximum dewetting area. Furthermore, the
351 relationship between the dewetting velocity and the liquid film thickness was clarified.

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353 **ACKNOWLEDGMENTS**

354 This work was supported by the Fundamental Research Funds for the Central Universities (Grant No.
355 FRF-BD-20-09A) and the Integrated Projects utilizing the Space Environment on ISS and CSS supported by
356 CMSA and ESA (Grant No. TGMTYY00-RW-03).

357 **DATA AVAILABILITY**

358 The data that support the findings of this study are available from the corresponding author upon reasonable
359 request.

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