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# Defect segmentation: Mapping tunnel lining internal defects with ground penetrating radar data using a convolutional neural network

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#### Abstract

This work offers a defect segmentation approach for the nondestructive testing of tunnel lining internal defects using Ground Penetrating Radar (GPR) data. Given GPR synthetic data, it maps the internal defect structure, using a CNN named Segnet coupled with the Lovász softmax loss function, which enhances the accuracy, automation, and efficiency of defect identification. Experiments with both synthetic and actual data show that our innovative method overcomes problems in standard GPR data interpretation. A physical test model with a known defect was developed and manufactured, and GPR data was acquired and analyzed to verify the approach.

*Keywords:* Convolutional Neural Networks (CNNs), Ground Penetrating Radar (GPR), GPR Data Intelligent Recognition, Tunnel Lining Defect

#### 1 1. Introduction

Tunnels are vital components of traffic and water-conservation projects, and their safe operation has always been a concern for engineers[1]. A variety of defects in tunnel lining commonly appear over the service life due to age, geological circumstances, and natural weathering, which can lead to tunnel instability and jeopardize tunnel operation safety. Defects in tunnel lining can be categorized

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<sup>7</sup> into two types: external defects, such as external cracks and leakages, which can
<sup>8</sup> be directly observed and internal defects, observable by other means. Common
<sup>9</sup> types of tunnel lining internal defects include cracks, voids, lining-rock separa<sup>10</sup> tion, water seepage, and other structural defects, which affect the stress and
<sup>11</sup> erosion on the tunnel differently[2–4]. It is critical to accurately classify, locate,
<sup>12</sup> and shape any lining internal defects in order to maintain the tunnel's safety.

Common detection methods for tunnel lining internal defects include direct 13 methods for extracting centroid detection and nondestructive testing (NDT) 14 techniques such as infrared thermography, multispectral analysis, ultrasonic 15 pulses, and Ground Penetrating Radar (GPR), et al<sup>[5-7]</sup>. Because of its fast 16 detection speeds, excellent penetrating ability, convenience, and portability[8], 17 GPR is preferred for defect detection in tunnel linings. Research on tunnel 18 integrity detection using GPR dates back to 1994 [9], and numerousrous re-19 searchers have investigated the performance of GPR [10-12], which has evolved 20 into a discipline. 21

By producing electromagnetic waves and receiving reflected signals, GPR 22 may identify tunnel lining interior structures based on variances in relative di-23 electric constants. These reflected signals are hyperbolic and frequently inter-24 laced, making data interpretation challenging. To derive the relative dielec-25 tric constant model, theoretical migration imaging and inversion are frequently 26 utilized[13, 14]. Furthermore, much research has been conducted on the au-27 tomated detection of abnormal objects in GPR data using pattern recognition 28 and machine learning. Pasolli et al.[15] used a genetic algorithm and a sup-29 port vector machine (SVM) to perform pattern recognition and classification on 30 pre-processed GPR data and achieved relatively accurate identification. Xie et 31 al.[16] used SVM to extract the void signal from synthetic GPR data and col-32 lected real data through model tests to apply to the method. Although 97.74% 33 accuracy was obtained, it is difficult to use their method to accurately obtain 34 the position and shape of the voids. Dou et al.[17] and Zhou et al.[18], respec-35 tively, proposed a C3 clustering algorithm and an optimized stable clustering 36 algorithm (OSCA) to extract complex GPR reflection signal characteristics and 37 afterward fitted them to GPR reflection hyperbola parameters. 38

Deep learning methods based on convolutional neural networks (CNNs) have 39 brought new solutions for GPR data processing and defect recognition as artifi-40 cial intelligence has advanced rapidly in recent years. Methods such as the fully 41 convolutional network (FCN)[19], U-net[20], and Segnet[21] have continuously 42 developed in the realm of image and computer vision, and are now being applied 43 to autopilot systems and other applications. CNNs have also been used in the 44 medical field to discover and identify defects [20, 22, 23]. In geophysics, several 45 investigations have been conducted using CNNs and related methods to solve 46 the inversion problem [24–26]. Li and Liu et al. developed SeisInvNet based 47 on fully connected and convolutional network to successfully reconstruct spatial 48 velocity model from timeseries data and get a more accurate result than that by 49 traditional DNNs[24]. Based on this, Liu et al. further improved SeisInvNet by 50 optimizing Encoder mode, increasing applicability of SeisInvNet on the realistic 51 structural model[27]. This is the bright spot and excellent progress of seismic 52

<sup>53</sup> intelligent inversion technology

CNNs have been widely employed in the detection of external faults in build-54 ings to analyze huge quantities of structural surface pictures and to identify and 55 classify the defects. Young-Jin Cha et al. conducted in-depth research on this 56 aspect and successfully identified concrete cracks, steel corrosion, and other 57 defects using a CNN network[28, 29]. They also created a semantic damage de-58 tection network (SDDNet)[30] that was especially intended for superficial cracks 59 in buildings and produced excellent results while decreasing the number of net-60 work parameters and considerably boosting computational performance. Miao 61 et al.[31] used the improved U-net with a Se-ResNet block to train tunnel de-62 fects images for a highway tunnel and alleviated the imbalance problem of crack 63 results; tunnel sidewall defects were accurately identified. For GPR data recog-64 nition, Nuaimy et al. [32] effectively combined GPR data processing, pattern 65 recognition, and neural networks to complete high-resolution labeling, imaging, 66 and classification of GPR data as early as 2000, which provided a reference for 67 the application of neural networks in solving the GPR data interpretation prob-68 lem. Xu et al. [33] used vehicle-borne GPR to detect railway subgrade defects 69 and applied the Faster R-CNN method to identify defect signals in GPR data. 70 Their research effectively obtained the position, classification, and probability 71 of defects in GPR data image. In terms of GPR detection on asphalt pave-72 ments, Tong et al. [34] designed a recognition CNN, location CNN, and feature 73 extraction CNN, for the automatic recognition, location, length measurement, 74 and 3D reconstruction of cracks, respectively. 75

The research methods reviewed above mainly identified defect signals in GPR data images, allowing for accurate classification and positioning. However, it is necessary to improve the accuracy, automation, and efficiency of GPR data interpretation for tunnel linings internal defects, and to obtain the classification and internal structures of linings.

We have explored the potential of mapping the tunnel lining internal struc-81 ture, including the classification, position, and form of the defects, using GPR 82 data, inspired by the advancement of semantic segmentation in computer vision[19-83 21]. As a result, this article presents a novel approach for completing GPR data 84 processing and obtaining information on tunnel lining internal defects, which 85 we term defect segmentation. A two-dimensional sideline is employed in actual 86 detection, and we reduce the issue into two-dimensional data and model. In this 87 method, precise information on the tunnel lining internal material structure may 88 be acquired, which is more automated and understandable, after GPR data is 89 routinely processed and utilized as input. The efficiency and usefulness of tun-90 nel fault detection may be substantially improved with our method. We focus 91 on effective synthetic data preparation, CNN selection and analysis, as well as 92 real-world data application. The remainder of the paper is laid out as follows: 93 In Section 2, we describe the characteristics of our proposed method and provide 94 designed dielectric constant models and corresponding synthetic GPR data for 95 the training of CNNs. We then design CNNs based on the characteristics of 96 GPR data and introduced the detailed parameters of the CNNs in Section 3. 97 The performance of the proposed CNN is discussed, comparing different CNNs 98

and different defects. Section 4 reports on the results obtained from analyzing
synthetic data, whereas Section 5 focuses on evaluating the performance of the
method using real data derived from a test model. Finally, in the conclusion,
we summarize the paper's contributions.

#### <sup>103</sup> 2. Method description and GPR data preparation

#### 104 2.1. Method description

The working principle of GPR is as follows: the electromagnetic wave excited by the GPR encounters the dielectric difference present in the detected area and the signal is reflected and acquired, allowing the structure and anomalies of the detected area to be inferred. In complicated internal structures, the acquired data is stacked with similar shapes, making it very difficult to properly separate them and derive meaning.

The defect segmentation we propose addresses problems that exist in such complex detected areas that may include rebars, surrounding rocks, and multiple defects. The relative dielectric constant model within a tunnel lining is denoted M, and the resultant GPR data is denoted D. M may be segmented to produce a classification, C, of the image data reflecting the model's components. Thus we may characterize the task as follows:

$$D = f(M),\tag{1}$$

$$C = seg(D), \tag{2}$$

where seg is the mapping from GPR data D to defect segmentation M, and f represents the process of collecting GPR data for the internal model of the lining, which is shown in Fig. 1.

For classification problems, because the dielectric constant of the same material is within a specific range, it is a many-to-one problem; that is, for the same C, D is not fixed, which is different from the inversion problem[26].

### 117 2.2. CNN theory

CNNs have become one of the most significant application methods of deep learning due to their wide use in image processing. They can extract features from the input data and then perform tasks such as classification, recognition or prediction. Especially for semantic segmentation, CNNs achieved superior results to traditional methods due to their pixel feature extraction, weight sharing and powerful nonlinear mapping capabilities[35]. CNN parameters  $\theta$ , such as convolution kernel and bias, can be obtained by the features and relationships extracted from a huge number of model-data pairs, and nonlinear functions f are constructed. Then the mapping of input  $D_{in}$  to output  $D_{out}$  will be achieved, as shown

$$D_{out} = f(\theta, D_{in}). \tag{3}$$

1

Table 1: Relative di	electric constant and conductivity	properties of different media
Media	Relative dielectric constant	Conductivity S/m
Air	1	0
Water	81	0.0005
Rebar	300	$10^{8}$
Surrounding rock	$6{\sim}8$	0.001
Concrete	8~10	0.0001

Table 1. Relative dielectric constant and conductivity properties of different media

In this process,  $D_{in}$  is the input to the CNN, allowing prediction result  $\bar{D}_{out}$ 118 to be obtained. The difference between the predicted  $D_{out}$  and the real target 119  $D_{out}$  is calculated by the chosen loss function to get the gradient, which would 120 be used to update the CNNs parameters  $\theta$ . Based on a large number of  $D_{in}$ 121  $-D_{out}$  pairs and multiple iterations, network parameters can finally be obtained. 122 Susequently, only the real data D is required as an input to the trained CNNs, 123 and the correct defect category, location, and shape can be quickly obtained. 124 This makes the interpretation of GPR data simple, automatic and efficient. The 125 workflow is shown in Fig.2. 126

#### 2.3. Tunnel lining interior materials and defects 127

As previously stated, the CNN's training method is based on a huge number 128 of model-data pairings. It is difficult to collect structural information inside the 129 tunnel lining to serve as a labeled model correlating to our GPR data, unlike 130 the identification of apparent disease. This issue can also be seen in geophysical 131 inversion. Li and Liu et al. [24-26] have successfully introduced transfer learning 132 in deep learning based inversion of seismic data, electrical resistivity data and 133 GPR data, and realized the effective application of deep learning network in field 134 testing on the network trained with synthetic data, which is a great impetus to 135 the application of deep learning in geophysics. Therefore, we also use synthetic 136 data to provide a large number of model-data pairs and propose a transfer 137 learning on real-world data to address the problem. The prediction result of 138 CNNs depends on the model used to train it, making the practical analysis and 139 selection of tunnel lining materials as well as the correct design of the tunnel 140 lining models a focus of our study. 141

Rebars, rock, voids, fractures, linear-rock separation, and water seepage are 142 all common tunnel lining interior materials and defect kinds. They are divided 143 into five categories: air, water, concrete, surrounding rock, and rebar. Table 1 144 shows their respective dielectric constants and conductivity ranges, which have 145 been adjusted based on [36]. Water and air are two faulty media that may be 146 found in voids, cracks, and lining-rock separations. Rebars and rocks may be 147 present within the tunnel lining, which influences and confuses GPR data. Due 148 to differences in dielectric constants and electrical conductivity, various materi-149 als have varied impacts on GPR, which is the basis for our defect detection. 150

The materials and defects in the designed model can be divided into nine 151 types: rebar, concrete, rock, crack, water-bearing crack, void, water-bearing 152

void, lining-rock separation, and water-bearing separation. The lining-rock sep-153 aration is a defect that appears between the lining and the surrounding rock, 154 and a void is inside the concrete. Separations and voids cause different hazards; 155 thus despite their similar shapes, different types are used here [4, 37]. Cracks are 156 small defects that arise from uneven forces in the tunnel. They are also present 157 in the concrete and severely affect the tunnel lining bearing capacity[38]. These 158 three types (i.e. separations, voids, and cracks) are further expanded into six 159 types of defects according to whether they contain water or not. Combined 160 with three types of tunnel lining materials (i.e. rebar, concrete, and rock), a 161 total of nine types are obtained, which will be the target types for our defect 162 segmentation. 163

Through the arrangement and combination of the above nine types materials and defects, we can get the models for training. In order to focus on the influence of the existence of rebars and whether the defect contains water on the segmentation results, they are divided into the following categories:

- <sup>168</sup> (1) No defect in tunnel lining;
- (2) A water-free defect in tunnel lining without rebar;
- (3) A water-bearing defect in tunnel lining without rebar;
- (4) A water-free defect in tunnel lining with rebar;
- <sup>172</sup> (5) A water-bearing defect in tunnel lining with rebar.

For the purpose of generating training data, we split these categories further. 173 (1) is split into four combinations depending on whether it contains rock, rebar, 174 both or neither. Each of the categories (2-5) are split into 12 possible combina-175 tions. These result from whether there are one or two defects and whether the 176 defects contain water or not. We use 2D models and data since the network re-177 quires a lot of training data and this simplifies the network's parameters. Based 178 on the above categories, we created 52 model combinations and 2,400 models for 179 each combination, totaling 124,800 sets of tunnel lining relative dielectric con-180 stant models for deep learning algorithms, covering the majority of scenarios. 181 In the designed model, symmetrical quasi circles are used as rebars; thin lines 182 with a width of 1-3 grid cells are used as cracks; considering the randomness of 183 the voids, randomly generated irregular shapes are used to fit cavities in differ-184 ent states. The randomly generated interface separates the concrete from the 185 rock, and the lower part is rock. The lining-rock separation is a random shape 186 attached to the interface. Finally, referring to Table 1, the relative dielectric 187 constant is set, and realistic models can be obtained. The grid size of the model 188 is  $70 \times 200$ , and the length and width of each cell is 0.01m, that is, the model 189 has an actual width of 2.0m and depth of 0.7m. 190

<sup>191</sup>Due to the difference in electromagnetic characteristics of different materials <sup>192</sup>(such as air and water), the propagation of the electromagnetic waves is affected, <sup>193</sup>and reflected waves are generated. This reflected signal is then received by <sup>194</sup>the GPR antenna. For CNN training, the closer the simulated data is to the <sup>195</sup>real GPR data, the stronger the applicability of the network. To generate <sup>196</sup>data in batch mode, referring to previous work[26], the finite difference time

domain (FDTD) method based on in-house MATLAB code used, combined 197 with a 10-layer convolutional perfect matching layer [39], for modeling of GPR 198 data. Combined with the electrical parameters mentioned in Table 1, the FDTD 199 and CPML are robust, as demonstrated in previous work, and can be effective in 200 subsequent real-data applications. For models of size  $70 \times 200$ , a Ricker wavelet 201 with a main frequency of 600 MHz is used, and each model uses 99 sidelines. 202 The sampling time interval is  $2.3587 \times 10^{-11}$ , with a total sampling of 800 steps. 203 So the size of the input GPR data is  $800 \times 99$ . As noted above there 124,800 204 synthetic training data instances, which are given as input to the network. 205

#### <sup>206</sup> 3. Convolutional Neural Networks for defect segmentation

Many classical CNNs, such as Segnet[21], U-net[20], have achieved impressive 207 results not only for semantic segmentation, but also in other tasks, such as 208 medical recognition, geophysical data recognition, et al. In recent years, the 209 DeepLab series [40–42], proposed between 2017 and 2018, has now become one of 210 the most popular novel networks used for semantic segmentation. In view of the 211 wide range of applications and applicability, these CNNs were chosen to compare 212 their effectiveness on defect segmentation, with a novel loss function introduced. 213 Network hyperparameters were set to update the parameters reasonably and 214 effectively in the training process. 215

The method of defect segmentation is similar to the semantic segmentation often performed in CNNs but more complicated. It has the following features:

(1) First, GPR data and dielectric constant models differ in shape, value, and 218 distribution. Our goal model is a spatial structure with a size of  $h \times w$ , 219 where h and w represent the depth and width of the model respectively, 220 and GPR data is a time series measured at different positions in the hor-221 izontal direction with a size of  $nt \times w$ , where nt represents the time step. 222 There are differences in image processing of detection data between time 223 series and space series. The hyperbolic shapes dominate the response to 224 various internal structures in GPR signal, and their morphology is more 225 similar and indistinguishable than ones in natural images. The shapes of 226 voids and the separations are similar, but their locations are different. The 227 location of the defects need to be considered, and their differences and fea-228 tures are extracted from similar and complex data. In addition, for defects 229 and materials of the same shape, the location and polarity of the reflected 230 signal is affected by different dielectric constants and whether they contain 231 water. As shown in Fig. 3 (a) and (b), the dielectric constants of concrete 232 in the two models are different, which leads to differences in their GPR 233 data, as shown in the vellow box; however, the fault segmentation results 234 are the same. Comparing Fig. 3 (b) and (c) shows how the water content 235 of the defect affects the signal polarity, considering the shape information 236 and amplitude of the signal. That is, the model is influenced by both shape 237 and value. The CNN needs to consider both numerical information and 238 shape characteristics. Given that our present problem is a classification 239

- task, we suggest that a properly selected CNN is more suitable for defect
   segmentation than GPRInvNet, which focuses on inversion.
- (2) The size of normal data and data representing defects is unbalanced. As
  shown in Fig. 3(b), the size of the rebars and cracks are small, yet they have
  a great impact on the GPR data. This size imbalance creates a particular
  problem for the prediction task, that is, defect segmentation. An effective
  loss function must be constructed and used in order to produce fine-grained
  resolution prediction results.
- (3) To include all possibilities and avoid overfitting, a large amount of data and
   measurements are required for training, and the computational efficiency of
   the network needs to be taken into account.

We compared Segnet, U-net and DeepLab V3+ based on the aforementioned analysis. We found that Segnet has the advantages of a simple network structure, fewer parameters, and superior quality results. In addition, Segnet uses max location in upsampling to provide useful information during decoding, which improves the provision of structural information and improved highfrequency data correspondence.

#### 257 3.1. Segnet

Segnet uses high-dimensional compression data, through convolution and 258 pooling, to obtain high-dimensional features of an image and afterwards up-259 sampling to complete the regression and segmentation of the image. In the 260 network, the size of the convolution kernel is  $3 \times 3$ . To prevent gradient anoma-261 lies, batch normalization (BN) is employed and a rectified linear unit (ReLU)262 is used as the activation function in other layers, with the exception of the last 263 layer. As a semantic segmentation problem, softmax is utilized as the activation 264 function of the last layer to obtain the probability under each classification to 265 complete the segmentation. The innovation of Segnet is that the low-resolution 266 feature maps are converted to a high-resolution feature map using the upsam-267 pling method during the decoder process, which differs from FCN and U-net 268 deconvolution. Specifically, features are compressed by pooling in the encoder 269 section, and the index of each pooling is saved, that is, the original maximum 270 position is saved. Then the corresponding pooling index is used in the decoder 271 for nonlinear upsampling. In this way, sparse upsampling feature maps can 272 be obtained without learning the weights used in the deconvolution. Badri-273 narayanan et al. [21] compared Segnet with common CNNs and proved that 274 Segnet is superior to other methods for region classification. Because Segnet 275 is used for image semantic segmentation with fewer parameters and better re-276 sults, our main objective was to study the defect segmentation of GPR data by 277 Segnet. Its specific structure is as shown in Fig. 4. Segnet has few parameters, 278 maintains high-frequency information integrity, and achieves improved results 279 compared to competing methods. In Section 4.2, a comparison between Segnet, 280 U-net and DeepLab V3+ proves that Segnet is more suitable for the problem 281 of defect segmentation. 282

#### 283 3.2. Loss function

The cross-entropy loss function is the most often utilized loss function in semantic segmentation. The activation function of the classification problem is softmax, and the use of the L2 norm loss would severely affect gradient calculations and network updates. Using the logarithm, the cross-entropy loss function can alleviate the problem of gradient disappearance. The cross-entropy loss function is

$$L_{CE} = -\frac{1}{p} \sum_{i=1}^{p} \log y_i^*,$$
(4)

where *i* is the corresponding position of each grid cell, and  $y_i^*$  is the predicted probability of the corresponding position and label.

However, although the effect of the cross-entropy loss function has been proven in semantic segmentation, the results of the prediction need to be improved. This improvement is especially necessary for smaller objects because CNNs using the cross-entropy loss function often have difficulty predicting them. This makes it difficult to meet the requirement of detecting rebars and cracks using our method. Although rebars and cracks are noticeably reflected in the input data, rebars and cracks are usually very small and require high-resolution processing to be effectively classified in the segmentation. To solve this problem, we applied the Lovász softmax loss function in our CNN. The Lovász softmax loss function, as shown in Equation (5), was proposed by Berman in 2018 [43] to optimize mean intersection over union (MIoU), and its superiority on small objects is proven.

$$L_{LZS} = \frac{1}{|N|} \sum_{c=1}^{N} \overline{\Delta Jc}(m(c)), \qquad (5)$$

where  $\overline{\Delta Jc}$  is the Lovász extension to  $\Delta Jc$ , the approximation to the Jaccard index of class c, N is the number of material and defect classes—nine in this paper, and m(c) is a vector of grid cell errors for class c.

Eerapu et al.[44] combined the cross-entropy and the Lovász softmax loss function to achieve better a MIoU. In this study, we also use the composite loss function:

$$L_{sum} = L_{CE} + L_{LZS}.$$
 (6)

The results in Section 4.2 show that the addition of the Lovász softmax loss improved the quality of the results, especially for cracks.

#### <sup>291</sup> 3.3. Network hyperparameters

Suitable network hyperparameters improved the training results of the network. We used PyTorch to implement both the CNN and the Adam optimizer in this study. The batch size of the Adam optimizer was set to 24, and the initial learning rate was  $5 \times 10^{-5}$ . The network was trained for a total of 100 epochs to obtain sufficient parameter updates.

<sup>297</sup> Considering the similarity of GPR data for different materials and defects, <sup>298</sup> it is easy to overfit the network which severely affects the generalization ability

of the network and even causes unreasonable network parameters. Therefore, 299 avoiding the overfitting problem is an important task. For this, we applied 300 both dropout and weight decay. Dropout was proposed by Hinton [45] in 2012 301 and is proven to effectively reduce overfitting to a specific feature by randomly 302 discarding a few percentage points of the features. The weight decay[46] is 303 used to add a  $L_2$  regularization after the loss function, thereby reducing the 304 complexity of the network coefficients, and improving the effectiveness of data 305 fitting. In this paper, by comparison, the dropout probability was set to 20~%306 and the weight decay coefficient was  $1 \times 10^{-4}$ , which can effectively alleviate 307 overfitting of the CNN. 308

#### 309 4. Results and discussion

To effectively train the network, we divided 128,400 sets of model-data pairs 310 in Section 2.3 into the training, validation, and test set with a ratio of 10:1:1, 311 which were used to train CNNs, verify the ability of the CNNs to determine the 312 optimal network parameters, and test the impact of the final network, respec-313 tively. Considering the different sizes of input GPR data and output model, we 314 used bicubic interpolation to reshape the input data of  $800 \times 99$  into  $256 \times 128$ . 315 The size of the output is  $128 \times 256$  and is cropped to  $90 \times 220$  to reduce the 316 impact of the CNN on the boundary. We trained four CNN-based networks: 317 Segnet using the cross-entry loss function. Segnet using the cross-entropy and 318 the Lovász maxsoft loss functions, and U-net and DeepLab V3+ using the cross-319 entropy and the Lovász maxsoft loss functions to compare their effects in the 320 defect segmentation task. For reference, they are named Segnet (1 loss), Seg-321 net(2 loss), U-net, and DeepLab V3+, respectively. An Intel Xeon (R) gold 322 6148 CPU with GTX Titan RTX GPU workstation was used for training the 323 four networks. Because there are more than one hundred thousand groups of 324 data, the training process takes more than 20 h, but after the training of the 325 network, the defects segmentation of a group of data can be calculated in 0.01 326 s on average. 327

The loss function curve in the training and validation set is shown in Fig. 5. The result of Segnet(2 loss) is far superior to the comparative methods. As shown in Fig. 5(d), U-net and DeepLab V3+ have an overfitting on the validation set, whereas Segnet(2 loss) does not. To quantitatively evaluate the performance of the results of different CNNs and the results of dissimilar materials, a series of indicators were used, such as MPA, MIoU, Precision, and Recall.

#### 335 4.1. Metrics

For a large amount of test data, it is inconvenient to show each result. Effective evaluation parameters should be used for the statistics of all results, so that the results of different methods and the impact of dissimilar materials can be analyzed.

Since they are already extensively used in semantic segmentation, mean pixel accuracy (MPA), MIoU, and frequency weighted intersection over union

(FWIoU) were chosen to evaluate the similarity of each prediction result and 342 ground truth in this study for the comparison of different CNNs and different 343 models. In MPA, the proportion of correctly classified pixels in each classifi-344 cation is separately calculated, and the mean of all categories is used to verify 345 the correctness of the classification. MIOU is the most widely used classification 346 and semantic segmentation standard. It represents the average of the ratio of 347 the intersection and concatenation of each category's true and predicted values. 348 FWIoU is an improvement on MIoU, which assigns weights to each class de-349 pending on how frequently they appear. Their equations can be found in [47]. 350 In additional, the predicted effect of each defects categories is evaluated using 351 precision, recall, and F-measure. Precision refers to the percentage of properly 352 predicted pixels in all prediction, and it may be thought of as a preference for 353 correct predictions rather than complete prediction. The ratio of properly pre-354 dicted pixels to all pixels in the actual category is known as recall, and it can be 355 viewed as preferring complete prediction to correct predictions. In other words, 356 the former is more applicable to analyzing the prediction effect of background, 357 concrete, and rebars, which do not affect the category of defects discrimination; 358 whereas the latter is more applicable to defects prediction because it must ensure 359 the complete prediction of the target, even if there are redundant predictions. 360 The F-measure, on the other hand, is a hybrid metric which is the harmonic 361 mean of precision and recall[48]. 362

 $_{363}$  4.2. Comparison of results with different loss functions, U-net and DeepLab V3+

The above comparison of the loss functions has shown the effectiveness of Segnet(2 loss) in tunnel lining defect segmentation. We also compare the performance of the three methods on the test set in Table 2, which also demonstrates the performance of Segnet(2 loss). Specifically, we selected four typical modeldata pairs, as shown in Fig. 6. In conjunction with Table 3, the effects of each material and defect under each method were analyzed. In the Tables, optimal values are emboldened.

First, Segnet(1 loss) achieved acceptable results and had very accurate pre-372 dictions for rebars, voids, and separations. However, it performed poorly for 373 cracks and had the lowest precision. The recognition of cracks requires high res-374 olution, which is more difficult for segmentation problems. As shown in Fig.6 375 (b) and (d), this method had a lower prediction accuracy for thinner defects 376 such as cracks. The cross-entropy loss function focuses on the probability of 377 each pixel but is limited to the overall effect, which results in a lower resolution 378 of the result, making it difficult to identify small defects. 379

Second, Segnet(2 loss) performed optimally in all materials and defects. It accurately predicted the location and classification of cracks, voids, and separations, and was good for complex data. Good results are obtained for smaller defects, such as cracks and rebars. In general, most of the prediction results are accurate. The presence of reinforcing bars may cause some results to be incorrect, but the probability of errors is very low. This result proves the effectiveness of the Lovász Softmax loss and our method. In addition, although

Table 2: Results of different methods

Metrics	Segnet(1 loss)	Segnet(2 loss)	U-net	DeepLab V3+
MPA	0.91	0.93	0.79	0.90
MIoU	0.83	0.90	0.75	0.84
FWIoU	0.98	0.98	0.96	0.98

Table 3: Results of different methods and different categories

Metrics	Methods	Lining Materials			Defects			Water-bearing Defects		
Metrics		Rebar	Concrete	Rock	Crack	Void	Separation	Crack	Void	Separation
	Segnet(2 loss)	0.9664	0.9968	0.9765	0.8157	0.9008	0.9111	0.8833	0.8278	0.8798
Precision	Segnet(1 loss)	0.9312	0.9961	0.9698	0.3108	0.8674	0.9019	0.8754	0.4164	0.8441
Precision	U-net	0.9543	0.9875	0.9242	0.6324	0.8109	0.2918	0.2619	0.9956	0.7807
	DeepLab V3+	0.9163	0.9959	0.9732	0.5776	0.8386	0.9026	0.8680	0.6056	0.8163
	Segnet(2 loss)	0.9541	0.9969	0.9777	0.8039	0.8869	0.8960	0.8740	0.8303	0.8715
Recall	Segnet(1 loss)	0.9201	0.9928	0.9747	0.7889	0.8635	0.8923	0.8703	0.6922	0.8379
necan	U-net	0.9449	0.9861	0.9121	0.6495	0.8001	0.1930	0.1729	0.7064	0.7629
	DeepLab V3+	0.8751	0.9954	0.9757	0.6844	0.8422	0.9076	0.8774	0.7356	0.8156
	Segnet(2 loss)	0.9602	0.9968	0.9771	0.8098	0.8938	0.9035	0.8786	0.8290	0.8756
F-measure	Segnet(1 loss)	0.9256	0.9945	0.9723	0.4459	0.8654	0.8971	0.8728	0.5200	0.8410
r-measure	U-net	0.9495	0.9868	0.9181	0.6408	0.8054	0.2324	0.2083	0.6860	0.7717
	DeepLab V3+	0.8952	0.9956	0.9745	0.6265	0.8404	0.9051	0.8727	0.6643	0.8160

the importance of precision and recall for background and defect was discussed in Section 4.1, the precision and recall of the prediction results achieved using Segnet (2loss) are quite similar. When compared to the other methods, Segnet (2 loss) was the most stable approach with better metric values, which is critical for defect segmentation.

U-net performance was poorer than that of Segnet(1 loss). When multiple 392 defects occurred at different depths in the same location, GPR data was more 393 complicated. U-net made it difficult to effectively classify the defects, especially 394 separations and cracks with water, as shown in Fig.6. The lack of accurate 395 defect prediction seriously affects the judgment of the integrity of the tunnel 396 lining. Through analysis, we believe that the network structure of U-net led to 397 poor results. U-net saves the features of the encoded segments and uses them 398 as feature maps when decoding, which is effective for the task of one-to-one 399 correspondence in image semantic segmentation. However, for our task, GPR 400 data and defect segmentation did not completely correspond, which caused U-401 net to introduce incorrect information and obtain poor results. 402

As a more advanced method in the field of semantic image segmentation, 403 the overall effect of DeepLab V3+ is better than U-net, but slightly inferior to 404 Segnet(2 loss). DeepLab V3+ further increases the effectiveness of a decoder 405 perhaps in the process of predicting the model on the basis of DeepLab V3, 406 to recover the detailed object boundaries [49]. Although the spatial pyramid 407 pooling module can further improve the receptive field and information in many 408 aspects, like U-net, DeepLab V3+ does not apply well to the defect segmentation 409 problem. For the given task, this decoder for boundaries is not suitable for the 410 identification of defects with small size, which is why the performance on cracks 411 and rebars in Table 3 is poor. 412

Table 4: Results of defect detection without rebars in different types of models

Class	Defects	Crack	Void	Separation	Crack&Void	Crack&Separation	Void&Separation
	MPA	0.96	0.98	0.97	0.91	0.95	0.95
Water-free	MIoU	0.93	0.96	0.95	0.86	0.91	0.92
	FWIoU	0.99	0.99	0.99	0.99	0.99	0.99
	MPA	0.96	0.97	0.97	0.90	0.93	0.94
Water-bearing	MIoU	0.93	0.96	0.95	0.84	0.88	0.91
	FWIoU	0.99	0.99	0.99	0.98	0.98	0.99

#### 413 4.3. Results of different types of models

Through the above analysis, we demonstrated the effectiveness of Segnet and
the Lovász softmax loss on defect segmentation and explained the unsuitability
of U-net. Segnet also has different performance effects for different types of
materials and defects. We divided the defect models into three categories and
analyzed them in turn.

(1) Water-free defects in the tunnel lining without rebars

For defects in the tunnel lining without rebars, because the model is simple,
our method produced accurate classification, location, and morphology in
various defects, as shown in Fig. 7 and Table 4. Correct predictions are
achieved on all models.

424 (2) Water-bearing defects in the tunnel lining without rebars

Similarly, the water-bearing defect was relatively simple, and the overall 425 effect was satisfactory. It can be seen in Table 4 that crack detection per-426 formed less well than detection of other defects especially the model of 427 cracks and voids, which shows that water-bearing defects had an impact on 428 the results. As shown in Fig. 8 (c), especially when the void and crack are 429 in the same horizontal position, the upper defect affects the data below, 430 making it difficult to obtain an accurate shape, but the classification of the 431 defects was accurate. 432

(3) Defect in the tunnel lining with rebars

The most challenging aspect of this method was that the rebars in the 434 lining would seriously affect the internal defect signals acquisition. A row of 435 rebars with a small diameter are reflected in GPR data as multiple parallel 436 hyperbolae. They intersect each other, distorting the information below. 437 In our results, the effect of rebars on the defect, especially cracks, was 438 severe. As shown in Table 5, the models of "cracks and voids" under 439 rebars, whether they contain water, have a MIoU value below 0.8, which 440 was otherwise rare in our results. As shown in Fig. 9(c), the length of the 441 crack was also incorrectly predicted, and the interface of the rock was also 442 inaccurate in Fig. 9 (d). However, since correct classification and accurate 443 positioning can meet most of our requirements, so the above problems have 444 little effect in practice. 445

Our Segnet with two loss functions performed significantly better than Segnet with one loss function, U-net, and DeepLab V3+, both with two loss functions in terms of defect segmentation. Accurate classification and placement could be achieved in linings including cracks and rebars, demonstrating the

Table 5: Results of defect detection with rebars in different types of model

Class	Defects	Crack	Void	Separation	Crack&Void	Crack&Separation	Void&Separation
	MPA	0.91	0.95	0.96	0.84	0.89	0.91
Water-free	MIoU	0.86	0.91	0.94	0.78	0.84	0.87
	FWIoU	0.99	0.98	0.99	0.98	0.98	0.98
	MPA	0.91	0.94	0.96	0.83	0.89	0.90
Water-bearing	MIoU	0.86	0.90	0.94	0.76	0.83	0.85
	FWIoU	0.98	0.98	0.99	0.97	0.97	0.98

method's great precision. Despite significant difficulties with fault identification
beneath rebars, most models were able to get the proper classification, which
serves as a useful reference for post-processing. We believe that certain mistakes
will inevitably occur due to the data's complexity.

#### 454 5. Experiment on model testing

As a result of our network design and training, we obtained a CNN model 455 which achieved excellent results on synthetic test data. Real data is more com-456 plicated than synthetic data, and noise and other disturbances seriously affect 457 the quality of the collected data. In geophysics, because the detection area is 458 usually unknown, many studies use physical model tests to verify the viability 459 and applicability of theoretical methods [16, 50, 51]. To obtain GPR data from 460 a known internal structure and verify the effect in a real environment, we built 461 a test model to simulate the internal defects of a real tunnel lining. Real GPR 462 data was collected, analyzed, and processed. At the same time, the CNN was 463 fine-tuned to fit the real data. Finally, we used the CNN to segment the defects 464 inside the tunnel lining with real data. 465

#### 466 5.1. Model test building

We designed a test model using a rectangular concrete testbed with a size 467 of  $4.4m \times 2m \times 0.7m$  to simulate the internal structure of a tunnel lining, as 468 shown in Fig. 10. Despite the fact that the GPR data were gathered on a 469 rectangular testbed, the shape of the testbed had no major influence on the 470 acquired data because a two-dimensional sideline was used. In the model, we 471 used the materials employed in the lining of an actual tunnel. To simulate a 472 water-bearing void, we used a PVC pipe with a length of 400 mm and a diameter 473 of 120 mm to construct the separation. PVC pipes were filled with water, sealed 474 at both ends and placed in the concrete to simulate a water-bearing void in the 475 lining. As a result of this construction method, we knew the exact materials 476 used and their shape within the model. On the model, we set two sidelines 477 with a distance of 0.5m and a length of 4.4m to obtain reflection information 478 of the embedded defects below the model, of which there was no defect below 479 the X2 sideline. Through the X2 sideline, we could get enough background data 480 under the current model for further experimental analysis and processing. The 481 real GPR data was collected by Impulse Radar 600MHz equipment, with 512 482 sampling points. The mode of the GPR was set to 'Wheel', and the distance of 483

the traces was chosen as 0.02m. The GPR data was collected and transmitted to the computer via Wi-Fi.

#### 486 5.2. Data processing

For the actual measured data, referring to previous research[26], we prepro-487 cessed the real GPR data, including time-zero correction, and removed the di-488 rect component, background signal, and bandpass filtering. In this way, clearer 489 GPR data GPR data could be acquired, which improved the effectiveness of 490 our method. To be more suitable for the real data, we used actual data from 491 measurements of the plain concrete without defects, and randomly added it to 492 the synthetic data as background noise. Because the size of the measured data 493 and the synthesized data were different, we adjusted the measured data by the 494 bicubic difference method and obtained hundreds of sets of background noise. 495 These actual noise data sets were normalized, fixed to a reasonable range, and 496 randomly added to the synthesized data. The updated synthetic data was used 497 to train and fine-tune the CNN parameters for 40 epochs. In this way, the 498 non-uniformity of the actual medium and the interference noise collected were 499 considered, and the applicability of the CNN was further improved. This also 500 provided a useful reference for real data processing under different operating 501 conditions and environments in the CNNs method. 502

#### 503 5.3. Result on real data

On the X1 sidelines, we tested the retrained CNN with real-world data. The 504 internal structural information may be acquired instantly after the retrained 505 CNN and data processing is completed, which increases the automation and 506 efficiency of GPR data interpretation. Our method correctly predicted the cat-507 egorization and location of water-bearing voids, as shown in Fig. 11, but the 508 shape of the defect was poorly delineated. The data collected from the acqui-509 sition seems biased to the right (as shown in Fig. 11a) as a result of the real 510 acquisition error and data processing, which impacts the recognition effect of 511 our network. In the case of a single defect, our method achieves excellent re-512 sults, demonstrating its viability. The potential of our method for real-world 513 data was demonstrated through model building and effective data processing. 514 It was useful to fine-tune the network based on the addition of real background 515 and synthetic data, which may be necessary for the process of applying the 516 CNNs method to real data. 517

#### 518 6. Conclusion and future directions

In this paper, we used a CNN to build a new approach called defect segmentation to resolve the problem of GPR data interpretation and tunnel lining defects detection. The conclusions of this study are as follows:

• There are numerous differences between the defect segmentation of GPR data and semantic segmentation of natural images, including signal dissimilarity, morphological differences between the input and output, and the impact of the values on the results, making it difficult to directly apply CNNs to the task of GPR defect segmentation.

• The characteristics of Segnet make it a better fit for our method than Unet and DeepLab V3+, and we have demonstrated that it achieved more accurate results. Almost all models in a synthetic dataset were correctly classified, and an MPA of 93% and MIoU of 90% have been achieved with the cross-entropy and Lovász softmax loss functions.

The Lovász softmax loss function is worth mentioning, especially for crack detection, because the approach substantially improves segmentation accuracy. A Segnet combining the cross-entropy and the Lovász softmax loss function improved 7% the MIoU as compared with a Segnet using cross-entropy.

In the CNN method, the accuracy of the prediction findings was likewise strongly related to the complexity of the GPR data. Both water-bearing defects and rebars had an impact on the segmentation problem. The existence of rebars, as well as the GPR signal's reaction to them, had a significant impact on the signals of underlying defects, making prediction difficult.

• When applying our proposed CNN on actual data, we recommend collecting background signals from the related environment, combining existing synthetic data sets, and fine-tuning the network to improve outcomes.

Of course, there are still some deficiencies in this study, which will be taken 546 as future research directions. It is worth noting that there are some deficiencies 547 in the synthetic data generated by FDTD used in this study, such as not con-548 sidering the dispersion of water, using 2D model and data, which will be the 549 main research focuses in future. It is also important to improve our GPR data 550 to be closer to real data, which is conducive to the promotion of the network 551 in real data. The independent design of the network is also our key research 552 in future. According to the characteristics of GPR data and cracks, adopting a 553 more appropriate network structure will improve our results, such as SDDNet 554 specially designed for cracks detection by Choi and Cha[30] and GPRInvNet 555 designed for radar data inversion by Liu et al<sup>[26]</sup>. In particular, the former is 556 much more computationally efficient than the method proposed in this paper. 557 In addition, we will investigate also refer to the research of Ali and Cha[5], 558 and use the CNN method to realize the long-term monitoring and detection of 559 tunnel lining defects. 560

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Figure 1: Defect segmentation method. The numerical model M was designed, and the GPR data D was obtained by modeling. Then, using the model M, the defect segmentation model C was obtained and used as a label for training the CNN. Our defect segmentation method trains the CNN to get the mapping relationship seg and complete the calculation of C from D.



Figure 2: Workflow of the CNN based segmentation method. Prepared GPR data is input into the CNN, and the predicted result, based on current CNN parameters, is obtained. The difference between the prediction result and the actual model is calculated by the loss function, and the CNN parameters are updated by the gradient. The CNN is trained after multiple iterations. After inputting the GPR data, the CNN parameters can be used to obtain the fault segmentation directly.



Figure 3: Models with the same structure and different dielectric constants, as well as the GPR data that goes with them. Both (a) and (b) represent the dielectric constant model of a water-free crack, corresponding defect segmentation model and GPR data; the difference between (a) and (b) lies in the fact that the dielectric constant values of their surrounding rocks are different, which leads to differences in GPR data; (c) represents the dielectric constant model of a water-bearing crack, corresponding defect segmentation model, and GPR data.



Figure 4: Segnet structure.



Figure 5: Loss curves of the three CNN methods. (a) and (b) are the curves of the crossentropy loss function (Loss 1) and the Lovász softmax loss function (Loss 2) on the training set with epoch, respectively. (c) and (d) are the curves of the cross-entropy loss function (Loss 1) and the Lovász softmax loss function (Loss 2) on the validation set with epoch, respectively. In these graphs the red, black, blue, and green lines represent Segnet (1 loss), Segnet(2 loss), U-net, and DeepLab V3+ respectively.



Figure 6: Prediction results of three methods on test data. There are four sets of data, ground truth, and prediction results of Segnet(1 loss), Segnet(2 loss), U-net, and DeepLab V3+.



Figure 7: Water-free defects in the tunnel lining without rebar model prediction results. (a) represents the water-free crack and void model without surrounding rock. (b) represents the water-free crack model. (c) represents the water-free crack and separation model. (d) represents the water-free void and separation model. Each color represents the same material as in Fig. 6.



Figure 8: Prediction results on a non reinforced model with water-bearing defects in tunnel lining. (a) represents the water-bearing crack and void model without surrounding rock. (b) represents the water-bearing crack model. (c) represents the water-bearing crack and separation model. (d) represents the water-bearing void and separation model. Each color represents the same material as in Fig. 6.



Figure 9: Water-bearing defects in the tunnel lining without rebar model prediction results. (a) represents the water-free crack and void model with rebars. (b) represents the water-bearing crack and void model with rebars. (c) represents the water-free crack and separation model with rebars. (d) represents the water-bearing void and separation model with rebars. Each color represents the same material as in Fig. 6.



Figure 10: The model we built and GPR for detection.



Figure 11: Results of the real GPR data. (a), (b), and (c) represent measured GPR data, corresponding model, and the model prediction respectively.