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Article:

Dhimish, Mahmoud and Badran, Ghadeer (2020) Current limiter circuit to avoid photovoltaic mismatch conditions including hot-spots and shading. Renewable Energy. pp. 2201-2216. ISSN 0960-1481

https://doi.org/10.1016/j.renene.2019.07.156

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Current Limiter Circuit to Avoid Photovoltaic Mismatch Conditions including Hot-Spots and Shading

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6 Abstract:

7 Photovoltaic (PV) hot-spots are considered as one of the main reliability issues for PV modules. Although PV modules are capable to tolerate over-temperature, the hot-spots can lead to 8 accelerated aging and, sometimes, to sudden failure with possible risk to fire. The common-9 practise for mitigating this phenomenon is the adoption of the conventional bypass diode 10 11 circuit, yet, this method does not guarantee a decrease in the temperature of hot-spotted solar cell. Therefore, in this paper, we present the development of a new current limiter circuit that 12 is capable of mitigating the current flow of PV modules affected by mismatch conditions 13 including partial shading and hot-spotting phenomenon. The foundation of the proposed circuit 14 is fundamentally based on an input buffer which allows high impedance input voltages, and an 15 operational amplifier circuit which controls the current flow of an integrated MOSFETs. 16 Hence, to allow the control of the amount of current passing though mismatched PV sub-17 strings, and therefore, increase the output power generation. Detailed circuit simulations and 18 multiple experiments are presented to evidence the capability of the circuit. In contrast, the 19 average dissipated power of the circuit is limited to 0.53 W. 20

21 Keywords: Hot-spots; bypass diode; Reliability Analysis; Photovoltaics.

22 **1. Introduction**

23

1.1 Overview of PV Mismatch Conditions

24 In the last years the Photovoltaic (PV) technology experienced a huge increase of the total 25 installed capacity. As a worldwide point of view, the attainment of the fuel parity pushed large investments in the construction of new photovoltaic systems. By taking in mind that the return 26 of investment (ROI), is not only reliant on the expected lifetime of the PV systems, but also on 27 the continuity of the energy generation, it is clear that PV systems shut down for maintenance 28 purposes should be avoided or, at least, minimized. It is quite understandable that the finest 29 strategy to prevent production losses, and consequent maintenance demands, is to advance the 30 technological solutions for reliability of photovoltaics modules. 31

Nowadays, PV reliability analysis became an important factor to utilize the main cause of PV degradation, failure and mismatch conditions. PV installations frequently suffers from partial shading conditions arise during cloud movements [1], permanent shade (i.e. tree coverage) [2], and dust particles [3]. Practically speaking, these issues are a considered as the major significant factors in decreasing the performance of the output power generation of PV modules, as well as creating an uneven increase in the cells temperature, causing a phenomenon named "PV hot-spots" [4]-[5].

39 It should be remarked that not only the impact of partial shading, mismatch conditions and aging would result hot-spotting phenomenon. But also, PV modules are affected by micro-40 cracks, snail trail contamination and internal corrosion and delamination, hence, these factors 41 would also increase the probability of the existence of hot-spots. The rising in temperature due 42 43 to hot-spots is caused by the reversed biasing of the output PV current, thus the affected solar cells will be dissipating power and getting hot [6]. In order to limit the determined reverse 44 45 voltage and current bias, usually the PV modules are equipped with bypass diodes, as well explained early in 1986 [7]. Unfortunately, various studies including [8]-[10] confirm that 46 bypass diodes cannot overcome the hot-spots events. 47

M. Dhimish *et al.* [8], shows that the mitigation of hot-spots is possible using the integration
of MOSFETs parallelised with the PV modules, but, certainly it was observed that the
conventional bypass diode fails to overcome the hot-spotting phenomenon. In addition, I.
Geisemeyer *et al.* [9] argues that the integration of conventional bypass diodes in hot-spotted
PV modules typically would increase the risk of increasing the surface-temperature of the
affected PV modules, resulting an increase in the output power loss.

According to the survey conducted by P. Manganiello *et al.* [10], it was observed that mismatching conditions and aging of PV modules lead to the occurrence of PV hot-spotting phenomenon. It was recommend that the conventional procedure to overcome PV hot-spots cannot be though using the conventional bypass diodes circuits, but, a more complex power electronics system designs are required.

The ability to sustain hot-spots, it has been commercially certified by the international standard IEC 61215 that the integration of bypass diodes have to be the standard practise in PV manufacturing, however, future correspondence of PV hot-spots has to be further investigated. On the other hand, largest up-to-date study have investigated the impact and output power loss of 2580 PV modules distributed across the UK [11]. It was found that the power dissipation of hot-spotted PV modules is varying from -2.7% to -19%. Ultimately, this power loss would
increase the fault probability in PV installations due to the presence of the hot-spots.

66

1.2 Existing Hot-Spots Mitigating Techniques

In this section a comprehensive review of existing hot-spotting mitigating techniques will be 67 discussed. A summary of available hot-spotting mitigation methods are presented in Table 1. 68 K. Kim & P. Krein [12] proposed one of the first hot-spotting mitigation techniques which is 69 based on the reconfiguration of the PV module bypass diodes. This technique moderately 70 improves the hot-spotted solar cells temperature. On the other hand, S. Daliento et al. [13], 71 72 presented a modified bypass diode configuration with the present of MOSFETs to state ON-73 OFF the PV module during hot-spotting scenarios, while the system output power improvement 74 was not discussed.

Other methods, such as [14]-[17] use the relay-state controllable MOSFETs within the hotspotted PV modules. There is a considerable increase in the output power during partial shading scenarios, as well as decrease in the hot-spotted cells temperature. However, these methods contains micro-controller based circuits, eventually, needs further modification and complex programming algorithms, as well as additional power supply for the equipped circuit.

In 2019, two novel algorithms based on two different mitigation process have been suggested 80 81 to improve the performance of PV modules affected by hot-spots. P. Guerriero et al. [18] proposed a modified bypass diode circuit that is capable of decreasing the temperature of the 82 hot-spots up to 50 °C; while during partial shading scenarios the circuit is only capable of 83 enhancing the output power by at most 8%. In addition, M. Dhimish. [19], proposed suitable 84 85 method improves the output power of hot-spotted PV module at least by 70%. The method uses a modified maximum power point tracking (MPPT) algorithm which is skilled of determining 86 87 the amount of current and voltage loss for hot-spotted PV modules, subsequently, increasing the output power production. While the main drawback of this algorithm that it is not capable 88 of decreasing the temperature of the hot-spots. 89

By contrast with above limitations, in this article, we propose a novel PV hot-spotting mitigation technique using the concept of a current limiter circuit. The proposed circuit is based on an input buffer which allows high impedance input voltages that occurs during mismatch conditions (i.e. partial shading), and an operational amplifier circuit which controls the current flow of an integrated MOSFETs. Hence, to allow the control of the amount of current passing though mismatched PV sub-strings, and therefore, increase the output power generation. Differently from previous hot-spotting mitigation solutions, the new current limiter circuit is
able to completely suppress the current flow into the reverse biased solar cell(s), therefore no
leakage/reversed current is present in the affected PV module. It has also a significant lower
forward voltage drop than conventional bypass diodes circuits such as Schottky diodes.
Practically speaking, a drop of less than 0.24 V at 2 A of current is required to function the
circuit which translates into a typical maximum power dissipation of 0.5 W.

102 Additional advantage of the proposed circuit that it can eliminate the increase of the hot-spotted

solar cells temperature, resulting a maximum increase in the output current of 16.7% if the PV

104 module is affected by multiple hot-spotted solar cells.

Ref.	Year	Proposed Mitigation Technique	Hot-spots Temperature	% of Output Power
		F	Improvement	Increase
[12]	2015	Reexamination of bypass diodes integration with PV module as well as improving the structure of the bypass diode equipped with hot-spotted PV modules	Moderately improvement in the cells temperature	Not discussed
[13]	2016	Modified bypass diode circuit integration with respect to ON/OFF MOSFETs process	Cooled down to 24 °C	Not discussed
[14]	2017	DC impedance of PV array current, while a two-state relay is used to open circuited the hot-spotted PV module	Not discussed	Up to 2.3%
[15]	2018	Current and voltage mitigation using MOSFET-based circuit	Cooled down to 13 °C	Up to 1.7%
[16]	2018	Mitigating of PV hot-spots using distributed power electronics and bypass diodes integration	Cooled down to ambient temperate	Up to 15.8%
[17]	2018	16F877A micro-controller based system to prevent hot-spotting using open circuited PV module operation	Cooled down to 17 °C	Up to 3.8%
[18]	2019	A bypass circuit using TLC555 digital oscillator and two N-Channel MOSFET	Cooled down to 50 °C	Up to 8%
[19]	2019	Enhanced Maximum Power point Tracking (MPPT) algorithm to control the decrease of the current for hot-spotted PV modules	Not applicable "PV remains hot-spotted"	Up to 70%

Table 1	Summarv	of existing	PV hot-st	potting r	nitigation	techniques
		01 0			Burrow	

2. Current-Limiter Circuit Implementation – Proposed Method

In order to avoid the decrease of the current caused by PV hot-spots, we have used the principle
of current limit circuit, hence to avoid possible decrease/increase in the current of the affected
PV module.

109 The standard current limit operation [20] consists of a current sensor, control circuit and a pass 110 transistor. As shown in **Fig. 1**, R_{sense} is a low-value resistor mainly used to sense the current. 111 As long as the voltage across R_{sense} is less than 0.6 V, the transistor (*T1*) will operate at the 112 conduction statue. Whenever the load current (I_L) reaches a value such that when R_{sense} voltage 113 (R_{sense} voltage = $I_L x R_{sense}$) exceeds 0.6 V, the second transistor (*T2*) will start to conduct. The 114 base current of *T1* is driven by *T2* and, as consequence the emitter current of *T1* drops.

The main limitation of this circuit that there is a large voltage drop in the operation of the current limiter, hence, the PV module voltage at output of the limiter would be affected and less power would be produced. This voltage drop is associated with the first transistor *T1* that requires almost 1 V to function, and across the R_{sense} of about 0.6 V. Therefore, the total drop is equivalent of 1.6 V (i.e. if the PV module is operating at 20 V at maximum power, the net output voltage at the load would be equal to 18.4 V).



Fig. 1 Widely used current limiter circuit

In contrast with above limitation, we have implemented a novel current limiter circuit which is
capable of mitigating the current of the hot-spotted or shaded PV modules with a limited output
voltage loss of 0.08 V using 2 A dc load. The developed circuit is shown in Fig. 2(a).

Twenty series connected solar cells which corresponds to a PV sub-string are connected in parallel with a bypass diode. In case, there is greater loss in the current, due to the impact of hot-spotting or high percentage of partial shading, the output current will be derived using the current limiter circuit. The circuit operates for a minimum supply voltage of 5 V, to higher values up to 40 V. The voltage across the R_{sense} resistor is amplified by a subtractor amplifier (LT1636) in a differential mode. According to **Fig. 2(b)**, the differential amplifier (in other words called subtractor), acquires the output voltage (V_{out}) by the difference of VI and V2 multiplied by the ratio of R3 and R1;

132 where R3 is equal to R2+R4, and R1 is equal to R2. Therefore, V_{out} is calculated as follows:

$$V + = V1 \ \frac{R3}{R3 + R1}$$
(1)

134
$$V - = V2 + (V_{out} - V2) \frac{R1}{R3 + R1}$$
(2)

135 Rearranging V+ and V-, the output voltage will be equal to:

133

136
$$V1R3 = V2(R1 + R3) + R1(V_{out} - V2)$$
(3)

137
$$V_{out} = (V1 - V2)\frac{R3}{R1}$$
(4)



Fig. 2 (a) Proposed current limiter circuit for preventing PV hot-spots/shading, (b) Differential Amplifier where the V_{out} is the differential input voltage (VI - V2) multiplied by the ratio of *R3* and R1 (RI = R2)

To make the circuit generic, we have added a potentiometer R9, which adjusts the gain of the amplifier. Therefore, if the solar cells have greater current at maximum power point (I_{mpp}), the circuit will be attuned to gets its nominal output current. As shown in **Fig. 2(a)**, in order to control the drain-source resistance (R_{DS}), the amplifier output voltage is connected to Q2 MOSFET. On the other hand, the drain current of the Q2 MOSFET controls the LED current of VOM1271, a photovoltaic MOSFET driver.

When the load current is low, R_{sense} voltage is also low. As a result, the amplifier output voltage 150 remains below the threshold of Q2 MOSFET. The consequential higher LED current of the 151 MOSFET driver yields an output voltage which is high enough to drive Q1 MOSFET. Next, 152 when the load current reaches a value that drives Q2 MOSFET into a conduction mode, the 153 gate-source voltage V_{GS} of Q1 MOSFET goes low, subsequently forces the load current to go 154 155 low. In case of PV hot-spotting or partial shading scenarios, the conduction mode of the Q2 MOSFET will no longer exists, since lower current will be driven by the circuit. Therefore, the 156 157 V_{GS} of O1 MOSFET goes high and forces the load to drive higher current. Consequently, improving the current flow of the hot-spotted or shaded solar cells, and resulting higher output 158 power generation of the PV module. 159

160 The presented solution fully prevents the rising in the temperature of the hot-spotted solar cells 161 through the control of the current driven by the circuit. Furthermore, different from other 162 prevention methods such as [15]-[17], the proposed method does not exploit microprocessor 163 or any other logic-based apparatuses, and it consume a very limited power during the mitigation 164 events, since the MOSFET Q1 and LED current deriver are internally operated using the 165 amplifier circuit, whereas the voltage drop across the MOSFET Q1 and *R*_{sense} is very limited.

Previous circuit shown in Fig. 2(a) has a differential amplifier with low-impedance 166 capabilities, and since the purpose of the developed current limiter circuit has to work with 167 168 mismatch conditions associated with PV modules, therefore, high impedance would be expected. Hence, the design of the amplifier circuit has been improved to overcome this issue. 169 170 High input impedance instrumentation amplifier is used to allow high impedance measurement of the PV modules. According to Fig. 3, the two non-inverting amplifiers (LT2 and LT3) are 171 172 acting as a buffer amplifiers with a gain expressed by (5). The main advantage of this modification that the gain of the existing circuit could be adjusted only by changing the input 173 174 gain resistance (R_{Gain}).

175 Input buffers
$$gain = 1 + \frac{2R_{buffer}}{R_{Gain}}$$
; where $R_{buffer1} = R_{buffer2}$ (5)

176 As the differential amplifier take no current, the difference in the voltage of R_{Gain} is equal to 177 the difference in the voltage across R_{sense} . Therefore, the yielded output voltage of the 178 differential amplifier is expressed as follows:

179
$$V_{out} = (V1 - V2) \left(1 + \frac{2R_{buffer}}{R_{Gain}} \right)_{R1}^{R3}; where R1 = R2$$
(6)

180 The values of the *R3* and *R1* is fixed at $1k\Omega$, R_{buffer} is equal to $10k\Omega$, *V1* and *V2* are the positive 181 and negative input of the differential amplifier, respectively. R_{Gain} is the input gain resistance 182 adjusted to increase/decrease the gain of the deferential amplifier in contrast with high 183 impedance voltage levels measured at R_{sense} terminals. Hereafter, the modified circuit accepts 184 high impedance input for mismatching conditions as well as has the capability to regulate the 185 circuit gain based on a potentiometer allocated in the input buffer circuit.



Fig. 3 Improved current limiter circuit with high input impedance characteristics

In order to observe the total voltage drop of the proposed current limiter circuit, we have tested the circuit using a high power resistive load. The resistive load was slowly reduced by factor of 0.5 A, and the voltage drop across Q1 and $Q1+R_{sense}$ are measured; the only loss in the voltage is across these components since Q2 MOSFET is derived internally by the differential amplifier as well as the LED current driver. According to **Fig. 4**, the maximum current limiter circuit voltage drop at 10 A dc load is equal to 0.09 V and 0.12 V across Q1 and R_{sense} , respectively. Simply, this quantifies that the total loss of the voltage is equal to 0.21 V.



Fig. 4 Voltage drop of Q1 and Q1+R_{sense}

A complete connection of the circuit across three series-connected PV sub-strings are shown in **Fig. 5**. It is worth noting that the present circuit is designed for monocrystalline and polycrystalline solar modules, which are made by multiple sub-strings as shown in **Fig. 5**. While, other PV technologies such as thin films are based on multijunction solar cells that are manufactured in such a way that each solar cell is provided with its own bypass diode, where hot-spotting is not a concern.



Fig. 5 Detailed connection of three series-connected PV sub-strings with the implemented current circuit limiter

3. Simulation Results

Three different simulation case studies were carried out by analyzing the performance of the 200 current limiter circuit. The simulation was carried out using MTLAB/Simulink software, the 201 simulation layout is shown in Fig. 6. A single PV sub-string comprising 20 series-connected 202 solar cells was simulated, while the main electrical parameters at standard test conditions (STC) 203 are shown in Table 2. We have also included a simple perturb and observe (P&O) maximum 204 power point tracking algorithm to trace the output power-curve (P-V) in each simulated 205 scenario, a further explanation on the implementation of typical P&O is discussed in previous 206 articles such as [21]-[23]. The solar irradiance and temperature of each solar cell are taken from 207 208 a MATLAB c-code. Therefore, any shading condition could be applied on every solar cell by changing the solar irradiance. As an example, if a first solar cell is affected by 30% shading, 209 hence, the solar irradiance would be equal to 700 W/m², instead of 1000 W/m² at STC. 210

Table 2 PV sub-strings (20 series-connected solar cells) main electrical Parameter at S	ΤC	2
---	----	---

Electrical Parameter	Value
Maximum Power Point (P _{mpp})	73.32 W
Current at maximum power point (I _{mpp})	7.67 A
Voltage at maximum power point (V_{mpp})	9.56 V
Short circuit current (I_{sc})	8.18 A
Open circuit voltage (Voc)	12.25 V

In the first case (case #1), four solar cells are affected by 30% partial shading condition, while in the second case (case #2) three solar cells are affected by 30% shading condition and other three are under 75% shading. In the last case (case #3), the implemented current circuit limiter was examined while 15 solar cells are under 70% shading. Obtained results were compared with conventional bypass diode circuit [24].



Fig. 6 Simulation layout using MATLAB/Simulink software

216 In the first case (case #1) four solar cells are affected by 30% shading condition, the simulation results of the P-V curves are shown in Fig. 7(a). Without using the current limiter circuit, the 217 maximum output power is equal to 64.87W; while there is an increase of 29.2% in the output 218 power after using the proposed mitigation method. Likewise, results of the second case are 219 220 shown in Fig. 7(b). Evidently, the proposed current limiter circuit increases the output power by 34.2%. According to the results of the last case, shown in Fig. 7(c). The P-V curves show 221 that without using the current limiter circuit the maximum power is equal to 20.34W; while the 222 output power is increase by 25% (up to 25.43W) after using the current limiter circuit. 223

As a result, simulation results show that the proposed method is capable of increasing the output power of the shaded solar cells, typically in a range of 25% to 34%.



Fig. 7 Simulation results of the Power-Voltage curves for different case studies shown earlier in Fig. 6. (a) Case #1, (b) Case #2, (c) Case #3

Despite the improvement in the output power using the current limiter circuit, it is worth declaring that the proposed circuit on average would dissipated around 0.46W during conduction mode; where a PV module is affected by a mismatch condition (i.e. shading or hotspotting affecting a PV module). **Fig. 8** shows the simulation results of the dissipated output power of the current limiter circuit while mitigating the current level using the third simulation case study (Case #3); simulation results captured over a period of one minute; while the minimum and maximum dissipated power are equal to 0.44 W and 0.47 W, respectively.



Fig. 8 Power dissipation of the developed current limiter circuit; the simulation is taken form the third case study (Case #3)

4. Experimental Results

In order to experimentally observe the performance of the new proposed current limiter circuit, the circuit was integrated with a PV module that will be examined under different scenarios. The PV module adopted for the experiments is shown in **Fig. 9**. For comparison purposes, the output measured data for an adjacent PV module configured with a conventional bypass diode circuit has been considered. The examined PV modules consists of 60 solar cells manufactured as in three sub-strings, their main electrical parameters are as follows: P_{mpp} : 220.2 W; V_{mpp} : 28.7 V, V_{oc} : 36.7 V, I_{mpp} : 7.67 A, and I_{sc} : 8.18 A.



Fig. 9 Examined PV modules

The circuit implementation of the new junction-box is shown in **Fig. 10**. Typically for high power PV modules, there are three to four sub-strings. However, low power PV modules normally contain 2 sub-string. Therefore, the develop circuit (junction-box) can accept up to four different sub-strings connection, while the measurements of each sub-string voltage, current can be monitored. On the other hand, the total voltage loss in the current limiter circuit can be obtained using the measurement of the voltage drop in across Q1 MOSFET and *R*_{sense}.

It is worth noting that the current is measured using AD8218 a high voltage, high resolution current shunt sensor [25]. The AD8218 performs bidirectional current measurements across a shunt resistor with a range of ± 15 A. The sensor is capable of breakthrough performance throughout the -40 °C to +125 °C temperature range, with a maximum measurement error of 0.35%. According to the voltage transducer, the circuit is implant with B25 voltage sensor [26] that can measure maximum sub-string voltage of 25 V, typically with a maximum measurement error of 0.1% in a temperature range between -30 °C to +175 °C.



Fig. 10 Developed PV module junction box

254 **4.1 Partial Shading Scenarios**

This section presents the evaluation of the current limiter circuit vs. the conventional bypass diode circuit throughout various partial shading scenarios. The examination of each shading scenario lasts for 1-day. In order to observe the effectiveness of the proposed circuit, tested PV modules output voltage, current and power have been recorded.

The first partial shading scenario is shown in **Fig. 11(a)**. Two solar cells are covered by opaque object. In contrast, one PV sub-string is affected by a shade (1st sub-string). Same experiment is applied for the 2nd PV module equipped with the conventional bypass diode circuit. Solar irradiance over the day is shown in **Fig. 11(c)**; the solar irradiance and ambient temperature are measured using a ground-based weather station shown in **Fig. 11(b)**, sited adjacent to the examined PV modules, while the average temperature over the day is equal to 12.3 °C.



Fig. 11 (a) Shading scenario #1; two solar cells at the same sub-string are coved by opaque object, (b) Weather station, (c) Measured solar irradiance and ambient temperature during the experiment

As shown in Fig. 12(a), the PV sub-strings output voltage are almost identical, with a very 265 limited decrease in the output measured voltage over the shaded PV sub-string (PV string #1). 266 However, the output current shown in Fig. 12(b) has a drop in the first PV string of the PV 267 module equipped with the bypass diode circuit, whereas this drop in the output current is no 268 longer exists for the PV module equipped with the proposed current limiter circuit. 269 Subsequently, it is expected to have a drop in the output power generated from the 1st PV sub-270 string as shown in Fig. 12(c), whistle there is a limited output power loss measured in the PV 271 module equipped with the proposed circuit. 272

According to **Fig. 12(d)**, the yielded output power has an average increase of 5.68% using the proposed circuit. In fact, this increase in the amount of power is allied to the increase in the first PV sub-string output current; whistle, the voltage drop has no signification impact over this particular shading scenario.





with conventional bypass diode circuit 8 PV String #1 — PV String #2 PV String #3 7 6 (Y)^{ddm}1 3 2 1 0 5:00 6:00 2:00 18:00 19:00 8:00 17:00 0.6 16:00 000 11:00 12:00 3:0 14:00 15:00 Time [HH:MM]



(b)



(c)



Fig. 12 (a) Measured V_{mpp}, **(b)** Measured I_{mpp}, **(c)** Measured P_{mpp}, **(d)** PV modules measured output power

In order to test the Feasibility of the proposed method to overcome the hot-spotting phenomenon during partial shading conditions, we have examined the PV module shown in **Fig. 11(a)**. The thermal image of the PV module before using the current limiter circuit is shown in **Fig. 13(a)**. Since two solar cells are shaded by opaque object, hence, the shaded PV cells electrically operate as load, and the electrical power is transformed into heat causing an increase of the cells temperature from 19.1 to 19.6 °C. However, adjacent solar cells, nonshaded cells, have a temperature of 13.2 °C.

At this point, we have manually connected the PV module to the current limiter circuit in order to test its impact on the hot-spots temperature. As shown in **Fig. 13(b)**, the PV module no longer have the hot-spotted solar cells, in fact, this is due to the limitation of the current controlled by the proposed technique. As a result, the PV module solar cells have a temperature of 12.9 °C.



Fig. 13 Impact of using the proposed current limiter circuit on the hot-spots of the PV module present due to the existence of partial shading. (a) Thermal image of the PV module before using the current limiter circuit, (b) Thermal image of the PV module after using the current limiter circuit

The second partial shading scenario is shown in **Fig. 14(a)**. Two and four solar cells are shaded in the first and second PV sub-strings, respectively. Same experiment is applied for the 2nd PV module equipped with the conventional bypass diode circuit. The Solar Irradiance and ambient temperature over the day is measured and presented in **Fig. 14(b)**.



Fig. 14 (a) Shading scenario #2; two and four solar cells are shaded in the first and second PV sub-strings, subsequently, (b) Measured solar irradiance and ambient temperature during the experiment

As shown in Fig. 15(a), the PV sub-strings output voltage is almost identical, with a very 293 limited decrease in the V_{mop} over the shaded PV sub-strings (#1 and #2). However, the output 294 current shown in Fig. 15(b) has a drop in the first and second PV strings of the PV module 295 296 equipped with the bypass diode circuit, while this drop in the output current is no longer exists for the PV module equipped with the proposed current limiter circuit. Consequently, it is 297 expected to have a drop in the output power generated from the 1st and 2nd PV sub-strings as 298 presented in Fig. 15(c). The yielded output power has an average increase of 12.3% using the 299 300 proposed circuit as presented in Fig. 15(d). Indeed, this increase in the amount of power allied with the increase in the first and second PV sub-strings output current. 301

As a result, the output power enhancement in both shading scenarios #1 and #2 confirm the ability of the proposed current limiter circuit to increase the yielded power generation of the PV modules by mitigating the amount of the current distributed by the mismatched PV substring(s).





(a)





(b)



conventional bypass diode circuit with current limiter circuit Average Output Power Increase = 12.3% 0 5:00 6:00 82 17:00 18:00 8.6 10:00 15:00 19:00 88 11:00 12:00 13:00 16:00 14:00 Time [HH:MM] (**d**)

Fig. 15 (a) Measured V_{mpp}, **(b)** Measured I_{mpp}, **(c)** Measured P_{mpp}, **(d)** PV modules measured output power

4.2 PV Modules Affected by Hot-Spots

In this section, the current limiter circuit will be evaluated using two different PV modules
affected by dissimilar hot-spotting type; namely one hot-spotted solar cell, and two hot-spotted
solar cells.

310 The first examined PV module is affected by one hot-spotted solar cell. The thermal image of the hot-spot is shown in Fig. 16(a). As noticed, the hot-spotted solar cell has a temperature of 311 21.3 °C, compared to adjacent healthy/non-hot-spotted solar cells of 16.2 °C. The proposed 312 current limiter circuit were equipped in the PV module and as presented by the second thermal 313 314 image, the hot-spot has been completely eliminated; the temperature of the PV module is equal to 15.3 °C. It is worth noting that the used thermal camera (FLIR i5) has a resolution of ±0.3 315 316 °C. By contrast with the results shown in Fig. 16(a), it is evident that the proposed circuit decreases the hot-spot temperature to equivalent with adjacent healthy solar cells. The removal 317 318 of the hot-spots was guaranteed since the current limiter circuit mitigates the mismatched current flowing through the PV sub-strings, subsequently, warrant an equivalent amount of 319 320 current flowing into all solar cells.

At first stage the PV module was connected to the conventional bypass diode circuit. Manually, 321 we have reconnected the PV module sub-strings to the current limiter circuit. The solar 322 irradiance during the experiment was fixed at 670 W/m². Here, we have to ensure that the solar 323 irradiance does not change since any variations of the solar irradiance would impact the 324 temperature of the hot-spotted solar cell as well as the amount of current passing though the 325 326 hot-spotted PV sub-string. Therefore, the selected duration of the experiment lasts for a period of only 1 minute. This procedure was reconsidered while examining the second PV module 327 affected by a different hot-spot type as shown in Fig. 17(a). 328

Fig. 16(b) shows the results of the PV hot-spotted module while the PV sub-string is connected with the conventional bypass diode and the current limiter circuit; 1200 samples were taken, each sample is measured over a period of 50 ms. Therefore, the experiment duration is equal to 1200 x 50 ms = 1 minute. Remarkably, there is an increase of 14.2% in the output measured current due to the integration the proposed circuit with the PV module. Hence, this increase in the output current would result an increase in the output power generated by the PV module.



Fig. 16 (a) Thermal image of PV module affected by one hot-spotted solar cell, (b) Output current measurements

The second examined PV module is affected by two hot-spotted solar cells; thermal image of the hot-spots are shown in **Fig. 17(a)**. The temperature of the hot-spots is ranging from 21.2~21.4 °C, compared to adjacent healthy/non-hot-spotted solar cells of 15.9 °C. In addition, the solar irradiance during the experiment was fixed at 677 W/m².

The proposed current limiter circuit were equipped with the PV module and as shown by the second thermal image, both hot-spots have been eliminated. The temperature of the PV module has been mitigated to 16.4 °C. Furthermore, there is an increase of 16.7% in the output measured current due to the integration of the current limiter circuit in the PV module, results are shown in **Fig. 17(b)**.

Despite the fact that the proposed current limiter circuit eliminates the hot-spots in the PV modules as well as increase the output power during partial shading scenarios, yet, it pays off an additional cost, practically speaking, there is a certain amount of power dissipation that would be lost during the mitigation/current-limitation process.



Fig. 17 (a) Thermal image of PV module affected by two hot-spotted solar cells, (b) Output current measurements

The dissipated power of the PV module equipped with the current limiter circuit vs. the conventional bypass diode circuit are shown in **Fig. 18(c)**, the experimental setup is shown in **Fig. 18(a)** where two solar cells are shaded by an opaque object. The test lasts for an hour; sampling rate: 1 sample/second. As noticed, the average power dissipation is equal to 0.16 W and 0.05 W using the current limiter and the conventional bypass diode circuit, respectively.

Theoretically, the forward voltage drop of the conventional bypass diode for a PV sub-string is equal to 25 mV typically at 1~8 A dc load. Since we have connected the PV module with 2 A dc load, the power dissipation of the conventional bypass diode circuit shown in **Fig. 18(c)** is measured by (7).

357 $P_{dissipation}(conventional bypass diode circuit) = 25 \text{ mV}(only one PV sub -$ $358 string is affected by shading) × <math>I_{load}(2 \text{ A}) = 0.05 \text{ W}$ (7)

In order to measure the total power dissipation of the proposed current limiter circuit, the voltage drop across the Q1 MOSFET and R_{sense} is measured. As shown previously in **Fig. 10**, the circuit has three output pins to allow reading the total voltage drop in each of the PV module sub-strings. Accordingly, **Fig 18(b)** shows that the average voltage drop of 0.08 V occur in the first sub-string due to the existence of partial shading on this particular sub-string, hence the circuit has been automatically activated. On the other hand, the second and third sub-strings have a voltage drop of 0 V, since both sub-strings are not affected by partial shading.

The total power dissipated by the current limiter circuit is calculated using (8), where V_{drop} is the total voltage of Q1 MOSFET and R_{sense} of the current limiter circuit and I_{load} is the load current.

369
$$P_{dissipation}(proposed method) = [(V_{drop} 1^{st}sub - string) + (V_{drop} 2^{nd}sub - string) + 370 (V_{drop} 3^{rd}sub - string)] \times I_{load} = [(0.08 V) + (0 V) + (0 V)] \times 2 A = 0.16 W$$
(8)

As a result, the power dissipation calculated using (8) is identical with the average power

372 dissipation shown in **Fig.18**(c).



Fig. 18 (a) Experimental setup, (b) Total voltage drop in the current limiter circuit, (c) Comparison of the power dissipation

- In this regard, it is worth noting that the actual power dissipation of the proposed current limiter circuit is dependent on the number of PV sub-strings affected by shading or hot-spotting condition. By contrast, we have examined a PV module under three different scenarios, where each scenario lasts for 20 minutes:
- 1) PV module affected by 20% shading condition; see **Fig. 19(a)**.
- 378 2) No shading is applied.
- 379 3) PV module affected by 60% shading condition; see **Fig. 19(b**).

Since the same partial shading has been applied on all the PV module sub-strings, the voltage drop across Q1 MOSFET and R_{sence} are almost identical. The average V_{drop} is equal to 0.079 V during 20% shading, while the V_{drop} slightly increase to 0.081 V during 60% shading. Therefore, it is possible to calculate the power dissipation of the PV module during both experiments using (9) and (10), respectively.

385
$$P_{dissipation}(20\% \ shading) = [(0.079 \ V) + (0.079 \ V) + (0.079 \ V)] \times 2 \ A = 0.474 \ W$$
(9)

386
$$P_{dissipation}(60\% \ shading) = [(0.081 \ V) + (0.081 \ V) + (0.081 \ V)] \times 2 \ A = 0.486 \ W$$
(10)



(**d**)

Fig. 19 (a) 20% shading is applied on the PV module, (b) 60% shading is applied on the PV module, (c) Output power dissipation of the current limiter circuit

As presented in **Fig. 19(c)**, in the first case, the average power dissipation of the current limiter circuit is equal to 0.47 W, equivalent to the calculated power dissipation by (9). In the second experiment, the circuit is inactivated "sleep mode", and since the PV module has no shading, the power dissipation of the current limiter circuit is equal to 0 W, while the V_{drop} is equal to 0 V in all PV module sub-strings. The third experiment, where the PV module is examined under 60% shading condition, the average measured power dissipation of the circuit is equal to 0.49 W, nearly identical to the calculated power dissipation using (10).

5. Conclusion

In this paper a new current limiter circuit has been presented to overcome partial shading and hot-spotting scenarios affecting PV modules. The circuit prevents the limited current generated during partial shading conditions, and eliminating the hot-spots of the PV modules by decreasing its temperature level. With respect to other solutions based on different principles, the proposed circuit has an automatic control behaviour, in the sense that is self-triggering when mismatch conditions such as partial shading or hot-spotting occur in the PV modules.

The biggest advantages of the proposed circuit that it does not need any processing unit such as microcontrollers, or any other complex logic circuit implementation. In addition, the developed circuit has a very limited forward voltage drop compared with conventional bypass diodes such as Schottky diodes. It was shown that the actual drop of less than 0.24 V at 2 A of current is required to function the circuit which translates into a typical maximum power dissipation of 0.5 W.

The current limiter circuit was experimentally validated using various scenarios. During partial shading conditions, it was evident that the proposed circuit enhances the output generated power by 15% compared to conventional bypass diodes. While, the circuit could also eliminate PV hot-spots, evidently reduces the abnormal PV hot-spots temperature to equivalent the adjacent non-hot-spotted solar cells temperature.

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