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1	A Dynamic Model of Air-breathing Polymer Electrolyte Fuel Cell (PEFC):
2	A Parametric Study
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1 Abstract

A dynamic model for an air-breathing PEFC has been built to investigate the transient response 2 3 of the fuel cell to load changes. The sensitivities of the dynamic response, as well as the steady state performance, to: the ambient temperature and relative humidity; the thickness and the 4 thermal conductivity of the cathode GDL; and the fuel utilisation, have been studied. A 5 previously-developed steady-state model of the fuel cell was linked to the dynamic model to 6 feed the latter with the data of the cell temperature as it changes with the current density. It was 7 8 found that, when there are sudden changes to high loads, there exist optimum values for the 9 ambient temperature and GDL thickness at which the overshoots are mitigated and the steady state performance is improved. Further, the transient and steady state performance were found 10 to improve with increasing the ambient relative humidity and GDL thermal conductivity. 11 Finally, the fuel utilisation was found to have no impact on the dynamic response of the fuel 12 13 cell. All the above findings have been presented and discussed in the paper.

14 **Keywords:** Air-breathing PEFCs; Dynamic model; Transient response; Load changes

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1 **1. Introduction**

2 Portable electronic devices, such as smartphones and laptops, have become an increasingly essential part of our daily life. In this huge market, power demand is growing fast. Portable 3 polymer electrolyte fuel cells (PEFCs) are strong candidates to act as an alternative power 4 source for small electronic devices due to their appealing features: long charge cycle (i.e. of 5 the order of a few days), high efficiency and grid-independence [1]-[5]. The cathode of 6 portable PEFCs is typically open to the ambient in order to directly extract (by natural 7 8 convection): (i) oxygen required for the completion of the electrochemical reaction and (ii) 9 water vapour required for the initial humidification of the polymeric membrane. Thus, PEFCs, with an open cathode, do not require an air/oxygen storage device and humidifier, thus 10 simplifying the fuel cell system. This type of PEFCs is normally described as air-breathing 11 PEFCs. 12

Since oxygen is passively supplied from the ambient air by natural convection, the performance of air-breathing PEFCs is sensitive to the ambient conditions. Particularly, liquid water formation at the open porous cathode is strongly affected by the ambient conditions. Some models and experimental studies that investigated the impact of ambient conditions on the performance of air-breathing PEFCs are presented in the following paragraphs.

Rajani and Kolar [6] investigated the effect of various sets of ambient conditions (20-80% ambient relative humidity and 10-40 °C ambient temperature) on the performance of the airbreathing PEFC using a two-dimensional, single phase, non-isothermal and steady-state numerical model. They concluded that the ambient temperature dominantly affects the fuel cell performance compared to relative humidity of the ambient. Matamoros and Brüggemann [7] developed a three-dimensional and non-isothermal model to observe how different ambient conditions influence the concentration and ohmic losses in air-breathing PEFCs. They 1 demonstrated that concentration losses were more dominant than ohmic losses on the 2 performance of the air-breathing PEFC at different ambient conditions. Chen et al. [8] built a zero-dimensional mathematical model to investigate the impact of hydrogen relative humidity 3 4 on the performance of air-breathing PEFCs at ambient temperatures of 10, 20 and 30°C. It was found that the limiting current density increases with increasing hydrogen relative humidity. 5 Ismail et al. [9] developed a zero-dimensional mathematical model for an air-breathing PEFC. 6 They found that a high ambient relative humidity with a low ambient temperature is 7 advantageous at low cell potential while a low ambient relative humidity with a moderate 8 9 ambient temperature is favourable at intermediate fuel cell potentials.

10 Hottinen et al. [10] and Fabian et al. [11] experimentally investigated the effects of ambient temperatures and relative humidities on the performance of air-breathing fuel cells using 11 environmental chambers. Hottinen et al. [10] found that the air-breathing PEFC displayed the 12 13 best performance at low ambient temperatures where the temperature gradient between the open cathode of the fuel cell and the ambient region is a maximum. Fabian et al. [11] showed 14 15 that the maximum power density was achieved at an ambient temperature of 20°C and a relative 16 humidity of 40%. Jeong et al. [12] also used an environmental chamber and showed that the cell performance at low current densities could be enhanced with increasing the ambient 17 18 relative humidity from 20 to 100%. Chun et al. [13] improved heat dissipation of the airbreathing PEFC using thin-fin structures in the open cathode design. In a later work [14], the 19 same research group investigated the effects of fin structures at different ambient temperatures 20 (30°C, 40°C and 50°C). 21

The characteristics of cathode gas diffusion layer (GDL) also play a significant role in managing the water balance within the air-breathing PEFC. O'Hayre et al. [15] developed a non-isothermal, one-dimensional numerical model and investigated the impact of GDL 1 characteristics (i.e. GDL thickness and thermal conductivity) on an air-breathing PEFC. They 2 showed that GDL thickness should be optimised to provide an adequate balance between heat and mass transfers, thus maximising the performance of the air-breathing fuel cell. Jeong et al. 3 4 [16] reported that the performance of air-breathing PEFC was enhanced with increasing the GDL thickness from 100 to 280 µm; increasing the GDL thickness beyond 280 µm was found 5 to adversely affect the fuel cell performance. Furthermore, the effects of the wettability of the 6 7 GDL [17]–[20] and the material and the structure of the GDL [21]–[24] on the performance of air-breathing PEFCs have been also investigated. 8

9 The power demand of portable devices may significantly change with time. For instance, the 10 power demand of a smartphone may suddenly and/or significantly change as a result of the use 11 of multiple power-demanding applications. Hence, one of the main challenges is to make the 12 air-breathing PEFCs as highly responsive as possible to the rapid and/or large load changes in 13 the small electronic device.

14 MATLAB/Simulink software is often used to create dynamic models for fuel cell-based 15 systems. Several researches have been performed to understand the dynamic characteristics of different types of fuel cells used in various applications with an ultimate aim of improving their 16 load following abilities. Padulles et al. [25] proposed a dynamic model for power systems 17 incorporating solid oxide fuel cells and described some modelling methodologies of the fuel 18 cell stack and the power conditioner. They demonstrated that the dynamic model is an effective 19 20 tool to determine the safe and durable operating conditions in a solid oxide fuel cell power plant. El-Sharkh et al. [26] proposed a dynamic model for a direct methanol fuel cell power 21 22 plant used for residential applications and studied its transient under various load changes; they tested the model using an actual residential load profile for a period of 4 h and concluded that 23 the dynamic model of the fuel cell power plant exhibits a good conformity. Uzunoglu and 24

1 Alam [27] designed a grid-independent system for residential applications that comprises of a 2 PEFC plant and an ultracapacitor-based storage unit that supplies extra power during peak periods. They created a dynamic model for the system and their results showed that the 3 4 combination of the above units improves the overall performance of the system and decreases the size and the cost of the PEFC unit. In a later work [28], they investigated the dynamic 5 behaviour of the PEFC power plant operating in parallel with a battery bank to power different 6 7 loads: a washing machine, a microwave, computers, transformers and a resistive load bank. The experimental data were used to validate the output of the dynamic model. They concluded 8 9 that the PEFC power plant requires an extra energy storage device, such as a battery bank, to assist the PEFC during large load transients. Yalcinoz [29] proposed a dynamic model of 10 PEFCs used to power electric bicycles. Many researchers have designed different types of 11 12 controllers to improve the dynamic response of the conventional fuel cells by particularly controlling input gases flowrates such as micro-chip [30] and fuzzy logic controllers [31]–[34]. 13 Morner and Klein [35] experimentally studied the dynamic behaviour of a PEFC stack to 14 15 investigate the effects of humidity, temperature and air-flowrate on the transient response of the fuel cell. Unlike conventional PEFCs, there was only one study on the dynamic response 16 17 of air-breathing PEFCs in the literature [36]; Yalcinoz and Alam [36] developed, using MATLAB/Simulink, a dynamic model for an air-breathing PEFC and validated it against the 18 modelling data at an ambient temperature of 10 °C and relative humidity of 40% reported by 19 20 O'Hayre et al. [15]. The above model was then integrated into a larger-in-scale dynamic model for a system powering a laptop. Notably, Yalcinoz and Alam [36] run their model for a single 21 set of conditions and parameters. 22

In this study, a dynamic model for an air-breathing PEFC is developed to investigate, for thefirst time, the effects of the ambient conditions (temperature and relative humidity), GDL

parameters (thickness and thermal conductivity) and fuel (i.e. hydrogen) utilisation on the transient response of the fuel cell to rapid and large load alterations. Further, a previouslydeveloped steady-state model of the fuel cell was linked to the dynamic model to provide the latter with the data representing the changes of temperature with the current density. This is an attempt to better understand the factors that may affect the response of the air-breathing fuel cells to load changes and how to improve this response.

7 2. Air-breathing PEFC Model

8 2.1 Model characteristics and assumptions

9 The dynamic model of a single air-breathing PEFC used in this study is developed within the platform of MATLAB/Simulink. The modelled fuel cell was originally fabricated and reported 10 by Fabian et al. [11]; the geometry and the physical parameters of the fuel cell are listed in 11 Table 1. The dynamics of the fuel cell model are expressed in the Laplace domain. The dynamic 12 model consists of three main subsystems: Nernst voltage, activation losses and ohmic losses 13 (Fig. 1). The mass concentration losses are not considered in this model as the sharp decline in 14 the cell voltage at high current densities of the modelled fuel cell was found to be due to the 15 16 increased membrane resistance induced by the exponential increase in cell temperature at these high current densities [9], [11], [15]. The subsystem "Cell Temperature" shown in Fig. 1 links 17 the dynamic model with a steady-state model for the fuel cell that was developed in an earlier 18 19 work [9]; namely, the steady-state model was used to feed the dynamic model with the surface 20 temperature of the cathode GDL of the fuel cell (or simply cell temperature as the temperature 21 difference across the components of the PEFC is relatively small, i.e. $\leq 2^{\circ}$ C) as it changes with 22 current density (more details are available in the introduction of Section 3). It should be noted that the details of the steady-state model were not included in the present in order not to distract 23

the flow of the present work whose main theme is the transient response of the air-breathing
 PEFCs; the interested reader is referred to [9] for further details about the steady-state model.
 The outputs of the dynamic model are the fuel cell voltage and power and below are the
 assumptions and considerations that have been employed for the model [11].

5 (i) Water exists only in vapour form.

6 (ii) Gases are assumed to be ideal.

7 (iii) The anode of the fuel cell is in dead-end mode and the fuel used is dry.

8 (iv) The water activity is uniform through the membrane and is in equilibrium with water9 vapour activity in the cathode catalyst layer.

(v) The cathode catalyst layer is infinitely thin so that it could be treated as an interface between
the membrane and the cathode GDL.

(vi) The lengths of the fuel cell channels are small (i.e. 3 cm) and therefore the variation ofpressure along the channel could be ignored [25].

It should be noted that Fabian et al. [11] found that some water accumulates at the cathode of the fuel cell, particularly at the intermediate current densities for certain operating conditions (low temperatures and high relative humidity). However, as the running air-breathing fuel cell was of high-performance, liquid water accumulation starts to diminish as the current density increases and this is due to the exponential increase of the cell temperature at such high current densities. Under the latter conditions, the sharp decline in the cell potential at high current densities is primarily due to membrane dehydration, not water flooding.

It is appreciated that accounting for water flooding in the steady-state model (originallydeveloped by Ismail et al. [9]) linked to the dynamic model will make the outcomes of the latter

model more accurate. However, as water flooding may only occur in the intermediate current
densities of the modelled fuel cell and has therefore no significant impact on the overall trends
of the outcomes of the model, we assume that, for simplification, water only exists as a vapour;
O'Hayre et al. [15] and Ismail et al. [9] considered the same assumption.







Fig. 1. The block diagram of the air-breathing PEFC dynamic model.

7 2.2 Calculation of Cell Voltage

8 The proportional relationship between the hydrogen molar flow through a valve and its partial

9 pressure inside the flow channel can be stated as follows [26], [31]:

$$\frac{q_{H_2}}{P_{H_2}} = K_{H_2} \tag{1}$$

1

2 where q_{H_2} is the molar flow rate of hydrogen, P_{H_2} is the partial pressure of hydrogen and K_{H_2} 3 is the molar valve constant for hydrogen.

4 The partial pressure of hydrogen is obtained using the ideal gas law:

$$P_{H_2}V_{an} = n_{H_2}RT \tag{2}$$

5 where V_{an} is the volume of the anode compartment [25], n_{H_2} is the number of hydrogen moles

6 in the anode channel, R is the universal gas constant and T is the absolute temperature.

7 The derivation of Eq. (2) with respect to time gives:

$$\frac{d}{dt}P_{H_2} = \frac{RT}{V_{an}}q_{H_2} \tag{3}$$

8 The molar flow rate of hydrogen can be calculated using the following expression:

$$q_{H_2} = q_{H_2}^{in} - q_{H_2}^{out} - q_{H_2}^r \tag{4}$$

9 where $q_{H_2}^{in}$ is the inlet flow rate of hydrogen, $q_{H_2}^{out}$ is the outlet flow rate of hydrogen and $q_{H_2}^r$ 10 is the flow rate of reacting hydrogen.

- 11 According to Faraday's second law of electrolysis, the molar flow rate of reacting hydrogen
- 12 can be expressed as a function of the fuel cell current *I*:

$$q_{H_2}^r = \frac{l}{2F} \tag{5}$$

13 where F is the Faraday's constant. Substituting Eq. (4) and Eq. (5) into Eq. (3) gives:

$$\frac{d}{dt}P_{H_2} = \frac{RT}{V_{an}}(q_{H_2}^{in} - q_{H_2}^{out} - \frac{I}{2F})$$
(6)

- 1 After replacing the output hydrogen flow given by Eq. (1) into Eq. (6), the partial pressure of
- 2 the hydrogen can be determined in the Laplace domain as [25]–[28], [31], [37]:

$$P_{H_2} = \frac{1/K_{H_2}}{1 + \tau_{H_2}s} (q_{H_2}^{in} - \frac{I}{2F})$$
(7)

3 where τ_{H_2} is hydrogen time constant and given by:

$$\tau_{H_2} = \frac{V_{an}}{K_{H_2}RT} \tag{8}$$

and the derivation of Eq. (7) is given in Appendix A. The partial pressure of the oxygen, P_{O_2} , in the open cathode compartment is given by [36]:

$$P_{O_2} = x_{O_2} P = x_{O_2}^0 - L_{GDL} \frac{jRT}{4FD_{O_2}^{eff}}$$
(9)

6 where $x_{O_2}^0$ is the mole fraction of the oxygen in the ambient (i.e. 0.21), L_{GDL} is the GDL 7 thickness, *j* is the current density, *P* is the ambient pressure (i.e. 1 atm) and $D_{O_2}^{eff}$ is the effective 8 diffusivity of oxygen into air given by:

$$D_{O_2}^{eff} = \frac{\varepsilon}{\tau} D_{O_2,air} \tag{10}$$

9 where $D_{O_{2},air}$ is the binary diffusivity of oxygen into air and ε and τ are the GDL porosity and 10 tortuosity, respectively.

11 The reversible (or Nernst) voltage of the fuel cell (*E*) is obtained using Nernst equation [38]:

$$E = E_0 + \frac{RT}{2F} \ln(P_{H_2} \cdot P_{O_2}^{1/2})$$
(11)

where E_0 represents the standard reversible fuel cell voltage (i.e. 1.23 V). The block diagram of the Nernst voltage is shown in Fig. 2.



1

2

Fig. 2. The block diagram of the Nernst voltage.

3 The activation losses, η_{act} , are obtained using the equation [36]:

$$\eta_{act} = \frac{RT}{2\alpha F} \ln\left(\frac{j}{j_0}\right) \tag{12}$$

4 where α is the charge transfer coefficient and j_0 is the reference exchange current density,

5 which can be corrected for temperature by the following expression:

$$j_0 = j_{303\,K}^0 \exp\left[\frac{E_a}{R} \left(\frac{1}{303} - \frac{1}{T}\right)\right]$$
(13)

where *E_a* is the activation energy for the oxygen reduction reaction. The ohmic losses, *η_{ohmic}*,
can be calculated as follows [9]:

$$\eta_{ohmic} = jA_{act}(R_{elec} + R_{mem}) \tag{14}$$

- 8 where A_{act} is the active area of the fuel cell, R_{elec} represents the lumped electrical resistance
- 9 of the cell and R_{mem} is the membrane resistance and is defined as follows:

$$R_{mem} = \frac{L_{mem}}{A_{act}\sigma_{mem}} \tag{15}$$

1 where L_{mem} is the thickness of the Nafion[®] membrane and σ_{mem} represents the ionic 2 conductivity of the membrane which is given by [39]:

$$\sigma_{mem} = (3.46a^3 + 0.0161a^2 + 1.45a - 0.175) \exp\left[1268\left(\frac{1}{303} - \frac{1}{T}\right)\right]$$
(16)

3 The water activity a in Eq. (16) is defined as follows [38]:

$$a = \frac{P_{H_2O}}{P_{sat}} \tag{17}$$

4 where P_{H_2O} and P_{sat} are respectively the partial pressure and saturation pressure of water

5 vapour at the fuel cell temperature. P_{sat} is obtained by [40]:

$$log_{10}P_{sat} = -2.1794 + 0.02953(T - 273.15) - 9.1837 \times 10^{-5}(T - 273.15)^2 + 1.4454 \times 10^{-7}(T - 273.15)^3$$
(18)

6 A similar equation to Eq. (9) can be used to calculate the partial pressure of water vapour:

$$P_{H_2O} = x_{H_2O}P = x_{H_2O}^0 + L_{GDL} \frac{jRT}{2FD_{H_2O}^{eff}}$$
(19)

7

$$x_{H_{2O}}^0 = \frac{RH \times P_{sat}}{100} \tag{20}$$

8 where $x_{H_2O}^0$ is the mole fraction of the water vapour in the ambient, RH is the ambient relative 9 humidity and $D_{H_2O}^{eff}$ is the effective diffusivity of water into air and is given by:

$$D_{H_2O}^{eff} = \frac{\varepsilon}{\tau} D_{H_2O,air}$$
(21)

Having calculated the Nernst voltage (Eq. (11)), the activation losses (Eq. (12)) and ohmic losses (Eq. (14)), the cell potential of the air-breathing PEFC, V_{cell} , could be then calculated:

$$V_{cell} = E - \eta_{act} - \eta_{ohmic} \tag{22}$$

1	The concentration losses have not been taken into account in the model as the factors that cause
2	them were always found to be rather insignificant in our simulation: the water activity was
3	always less then unity, thus signalling that there was no liquid water saturation and there was
4	always abundance of reactant gasses available for the reaction even at high current densities.

Table 1 Parameters in the air-breathing PEFC dynamic model ([11], [15], [36]).

Parameters	Value
Universal gas constant, R	8.3145 J/(mol. K)
Faraday's constant, F	96500 C/mol
Standard reversible fuel cell voltage, E_0	1.23 V
Ambient pressure, P	1 atm
Binary diffusivity of O_2 in air, $D_{O_2,air}$	2.1×10 ⁻⁵ m ² /s
Binary diffusivity of H_2O in air, $D_{H_2O,air}$	2.6×10 ⁻⁵ m ² /s
Length of active cell side (square), L_a	0.03 m
Cell active area, A_{act}	0.0009 m ²
Membrane thickness, <i>L_{mem}</i>	5.2×10 ⁻⁵ m
GDL thickness, L_{GDL}	3.0×10 ⁻⁴ m
GDL porosity, ε	0.4
GDL tortuosity, τ	3.0
GDL thermal conductivity, k_{GDL}	10 W/(m.K)
Activation energy, E_a	50 kJ/mol
Reference exchange current density, $j_{303 K}^0$	5×10 ⁻⁵ A/cm ²
Lumped cell electrical resistance, R_{elec}	12 mΩ
Charge transfer coefficient, α	0.28
Utilization factor, U	0.7
Hydrogen time constant, $ au_{H_2}$	0.3096 s
Hydrogen valve constant, K_{H_2}	3.627×10 ⁻⁵ mol/(s. atm)

1 3. Model Validation

The air-breathing PEFC dynamic model is validated against the experimental data reported by 2 Fabian et al. [11]. Fig. 3a shows the polarisation curves generated by the model (when reaching 3 4 steady state conditions) at an ambient relative humidity of 40% and ambient temperatures of 5 10, 20 and 30°C. The results are in a good agreement with the corresponding experimental 6 polarisation curves, and moreover, the decline in the fuel cell performance with increasing ambient temperature is well captured by the fuel cell model. It is noteworthy that the only 7 fitting parameter in the model is the reference exchange current density. The data showing the 8 9 variation of the surface temperature of the open cathode with the current density of the fuel cell 10 for the set of variables investigated in this study (i.e. the ambient conditions of temperature and relative humidity, the thickness and the thermal conductivity of the cathode GDL and hydrogen 11 utilisation) was generated from a steady-state model developed and reported in a previous work 12 [9]. The above data were fitted using high order polynomials and directly linked to the dynamic 13 model; Appendix B presents some example polynomials. Fig. 3b shows that the model (after 14 reaching steady state conditions) predicts well the change of the surface temperature with 15 ambient temperature and current density. In particular, the sharp increases in the GDL surface 16 temperature at high current densities are captured well by the model. Such good agreements 17 between the outputs of the model and the experimental data over a wide range of ambient 18 temperatures impart a high degree of confidence in the prediction abilities of the developed 19 model. 20

15



Fig. 3. Modelling and experimental data for an air-breathing PEFC operating under an ambient RH of 40% and
ambient temperatures of 10,20 and 30 °C: a) the polarisation curves and b) the cell temperature of the cathode
GDL as a function of current density.

4 4. Results and Discussion

5 4.1 Transient Operation

6 The current was, using the "Repeating Sequence Stairs" built-in function in Simulink,
7 programmed to rapidly change between low (i.e. 1 A) and high (i.e. 5 A) values after each 300
8 s for 2400 s; 300 s was experimentally found to be sufficient for the potential of the air9 breathing fuel cell to stabilise [11]. The evolution of the fuel cell temperature with time was
10 modelled by Kim et al.[41]:

$$T(t) = T_2 + (T_1 - T_2) \times \exp(-0.0295t)$$
(23)

1 where T_1 is the steady cell temperature before applying the current step change and T_2 is the 2 steady cell temperature after applying the step change. Note that both T_1 and T_2 are provided 3 by the steady-state model linked to the dynamic model as described in Section 3.

Fig. 4 demonstrates that the fuel cell current alternates between 1 and 5 A under ambient
conditions of 40% relative humidity and 20°C. It can be seen that the step change of the current
causes the fuel cell temperature to sharply increase/decrease before starting to stabilise after
around 100 s of the step change.



8

9 Fig. 4. The fuel cell temperature as it changes with alternating 4-A step changes in the fuel cell current under10 ambient conditions of 40% RH and 20°C.

1 4.2 Effect of Ambient Temperature

2 Fig. 5 shows the effects of the ambient temperature on the dynamic behaviour and the performance of the fuel cell for a given ambient relative humidity of 40%. The figure shows 3 there exists an optimum ambient temperature at which the fuel cell performance is maximised, 4 5 i.e. 20°C. The activation and ohmic losses at this ambient temperature are of reasonable values. On the other hand, a relatively high ambient temperature (i.e. 30°C) causes an increase in fuel 6 7 cell temperature (Fig. 5a) and an exponential increases in the saturation pressure of the water vapour, thus decreasing the water content and ionic conductivity of the membrane phase and 8 9 ultimately increasing the ohmic losses (Fig. 5d). This also causes the output power of the fuel cell to have an increased overshoot when changing to a high current step (Fig. 5c). It is 10 noteworthy that the overshoots in the output power of the fuel cell that occur as a result of the 11 current step changes are similar to those obtained by Uzunoglu and Alam [27]. On the other 12 13 hand, a relatively low ambient temperature (i.e. 10°C) results in less ohmic losses but higher 14 activation losses compared to those of 20°C ambient temperature.

Fig. 5d shows that, when changing to a high current step, the ohmic losses start to decrease and 15 then increase with different rates for different ambient temperatures before stabilisation. This 16 is attributed to the two-field effect of the temperature as evident from Equations (16-18). 17 Namely, as the current is increased to 5 A, the cell temperature increases causing an initial 18 increase in the ionic conductivity of the membrane phase (Eq. (16)). However, as time passes, 19 this positive effect of the cell temperature on the ionic conductivity is outweighed by the 20 exponential increase in the saturation pressure of the water vapour with increasing temperature 21 (Eq. (18)) which eventually leads to a decrease in the water content and the ionic conductivity 22 of the membrane phase before reaching the steady state values. 23



1 Fig. 5. Transient profiles for: a) cell temperature, b) voltage, c) output power, d) ohmic losses and e) activation

2 losses of air-breathing PEFC under different values for the ambient temperature and a constant ambient relative $\frac{1}{2}$

3 humidity of 40%.

1 4.3 Effect of Ambient Relative Humidity

2 Fig. 6 shows the effect of the ambient relative humidity on the dynamic behaviour and the performance of the fuel cell for a given ambient temperature of 20°C. The fuel cell temperature 3 is lowest with an ambient relative humidity of 40% (Fig. 6a); this could be attributed to the 4 5 heat sources: the product of the current density and each one of the ohmic losses and the 6 activation losses. Namely, the ohmic losses with 40% relative humidity are less than those with 7 20% relative humidity (Fig. 6d) and this is due to better membrane hydration with 40% relative humidity. Equally, the activation losses with 40% relative humidity are less than those with 60 8 9 and 80% relative humidities (Fig. 6e) and this is due to less current densities demonstrated by 10 the former case (i.e. 40% relative humidity). Such combined effects of activation and ohmic losses result in 40% relative humidity case having the lowest cell temperature. 11

12 Apart from 40% RH, the temperature profile of the fuel cell at 1 A is almost the same for the ambient relative humidities of 20, 60 and 80%, while at 5A the temperature slightly decreases 13 14 with increasing relative humidity from 20 to 80%. Fig. 6b and Fig. 6c show that, when changing to a high current step, the overshoot is a maximum with the lowest relative humidity (i.e. 20%), 15 especially at high current intervals, and this is due to the increased ionic resistance, caused by 16 membrane dry-out, at this low RH; this is evident from the ohmic losses profiles shown in Fig. 17 6d. On the other hand, the overshoots become less profound with increasing ambient relative 18 19 humidity and this is more apparent at high current intervals where the fuel cell is more ohmic losses limited; this signals that the well-hydrated membrane enhances the dynamic behaviour 20 of the air-breathing PEFC. 21



Fig. 6. Transient profiles for: a) cell temperature, b) voltage, c) output power, d) ohmic losses and e) activation
 losses of air-breathing PEFC under different values for the ambient relative humidity and a constant ambient

3 temperature of 20°C.

1 4.4 Effect of GDL Thickness

Fig. 7 shows the effects of the cathode GDL thickness on the dynamic behaviour and the 2 performance of the fuel cell for given ambient conditions of 20°C and 40% RH. Overall, the 3 figure shows that there exists an optimum GDL thickness at which the dynamic response and 4 5 the performance of the fuel cell are maximised: 500 µm. This thickness provides a good balance 6 between the ohmic and activation losses; see Fig. 7(d-e). Too thin GDL (i.e. 100 µm) ensures 7 a fast supply of oxygen to the catalyst layer (Fig. 7f) and subsequently the decrease in the activation losses (Fig. 7e). However, this too thin GDL (compared to other thicknesses) allows 8 9 for more transfer of the produced water (required to humidify the membrane phase) from the cathode catalyst layer to the ambient; this leads to a lower ionic conductivity, increased ohmic 10 losses (Fig. 7d) and a high overshoot (Fig. 7c). On the other hand, too thick GDL (i.e. 700 µm) 11 increases the mass transport resistance, leading to: (i) more produced water being available for 12 13 membrane humidification, higher ionic conductivity and less ohmic losses (Fig. 7d) and (ii) 14 less oxygen being available for the reaction at the cathode catalyst layer (Fig. 7f), and higher activation losses (Fig. 7e). The transient temperature profile (Fig. 7a) shows a slightly different 15 16 trend: the lowest surface temperature is demonstrated by not the 500 µm thick GDL but by the 300 µm thick GDL and this is attributed to the shorter thermal pathway of the latter GDL. The 17 highest surface temperature is featured by the 100 µm thick GDL and this is due to the 18 substantial ohmic losses demonstrated by this GDL. It should be noted that, due to the higher 19 20 consumption of oxygen and production of water rates, all the above effects are significantly 21 more profound at high current steps (i.e. 5 A). The above results reveal that the GDL thickness should be optimized to ensure obtaining reasonable values for the activation (through 22 increasing the supply rate of oxygen to the catalyst layer) and ohmic (through decreasing the 23 24 rejection rate of produced water required for humidification of membrane phase) losses.



Fig. 7. Transient profiles for: a) cell temperature, b) voltage, c) output power, d) ohmic losses, e) activation losses
 and f) oxygen mole fraction of the air breathing PEFC under a variety of GDL thicknesses for the ambient

3 conditions of 20°C and 40% relative humidity.

1 4.5 Effect of GDL Thermal Conductivity

2 Fig. 8 shows the effects of cathode GDL thermal conductivity on the dynamic behaviour and the performance of the fuel cell for given ambient conditions of 20°C and 40% RH. As with 3 [15], the base value of the GDL thermal conductivity is 10 W/(m. K). The 1-100 W/(m. K) 4 5 range was selected to cover a variety of materials that could be possibly used for the GDLs: 6 the metal-based GDLs whose thermal conductivity is of the order 100 W/(m.K) and 7 conventional GDLs whose carbon fibres are mainly oriented in the transverse directions (1 W/(m, K) [42], [43]. The figure shows that the fuel cell performance becomes better as the 8 9 GDL thermal conductivity increases. The transient behaviour also shows significantly less overshoot with higher thermal conductivities (Fig. 8c). Nonetheless, the fuel cell demonstrates 10 an asymptotic behaviour with increasing GDL thermal conductivity; no performance gain is 11 12 obtained with a thermal conductivity higher than 30 W/(m. K). On the other hand, extremely low thermal conductivity (i.e. 1 W/(m. K)) significantly lowers the fuel cell performance and 13 14 incurs a substantial overshoot when abruptly changing to a high current step. Such a low thermal conductivity significantly decreases the dissipation rate of heat and subsequently 15 increases the fuel cell temperature (Fig. 8a), exponentially increases the saturation pressure of 16 water, decreases the water content and ionic conductivity of the membrane phase and 17 ultimately significantly increases the ohmic losses (Fig. 8d). It should be noted that the effects 18 of the thermal conductivity are indirectly taken into account through the cell temperature-19 current density data generated by the steady-state model linked to the dynamic model. 20

24



Fig. 8. Transient profiles for: a) cell temperature, b) voltage, c) output power and d) ohmic losses of the air
breathing PEFC under a variety of GDL thermal conductivity for the ambient conditions of 20°C and 40% relative
humidity.

4 4.6 Effect of Hydrogen Utilisation

Fig. 9 shows the effects of the hydrogen utilisation (i.e. the portion of the supplied fuel that is consumed in the reaction) on the dynamic behaviour and the performance of the fuel cell for given ambient conditions of 20°C and 40% RH. It was found that the hydrogen utilisation has no effect on the activation and ohmic losses (not shown) and consequently no impact on the dynamic behaviour of the fuel cell. However, the figure shows that the fuel cell performance improves with decreasing hydrogen utilisation. As the hydrogen utilisation decreases, a higher hydrogen flow rate is provided, thus increasing the partial pressure of hydrogen and
 subsequently the Nernst voltage of the fuel cell (Eq. (11)).



Fig. 9. Transient profiles for: a) voltage and b) output power of the air breathing PEFC under a variety values of
hydrogen utilisation for the ambient conditions of 20°C and 40% relative humidity.

5 5. Conclusions

A dynamic model has been developed for an air-breathing PEFC to analyse its transient
response to load changes and explore the sensitivity of this response to the ambient conditions,
GDL parameters and hydrogen utilisation. A previously developed steady-state model for the
fuel cell was directly linked to the dynamic model to provide the latter with the data of the fuel
cell temperature changing with the current density. The following are the key findings of the
study:

Relatively high ambient temperature and low ambient relative humidity result in significant overshoots when changing from low load (1 A) to high load (5 A) and this is due to the substantial increase in the ohmic losses, caused by the membrane dry-out, under the above ambient conditions. 20°C was found to be the optimum ambient temperature at which the fuel cell demonstrates less overshoot and better steady state

performance as a good balance between the activation and the ohmic losses is achieved
at this ambient temperature. On the other hand, the transient and the steady state
performances of the fuel cell were found to be improve with increasing relative
humidity due to the same reasons mentioned for the optimum temperature of 20°C.

5 The cathode GDL thickness requires to be optimised to ensure reasonable transient and • 6 steady state cell performances; it was found to be 500 µm in this study. Too thin GDL 7 (e.g. $100 \,\mu$ m) increases the supply rate of oxygen to the catalyst layer but at the same time increases the rejection rate of water required for the humidification of the 8 membrane phase, thus resulting in high ohmic losses, significant overshoot and poor 9 performance when changing to a high load. On the other hand, too thick GDL (e.g. 700 10 11 µm) ensures a good retention of water required for the membrane humidification but impacts on the transport rate of oxygen to the catalyst layer. 12

The thermal conductivity of the cathode GDL requires to be reasonably high (e.g. ~ 30
 W/(m. K)). Extremely low thermal conductivity (e.g. 1 W/(m. K)) hinders the rate of
 heat dissipation, thus leading to an unacceptable decrease in the ionic conductivity of
 the membrane phase and a subsequent increase in the ohmic losses that ultimately
 results in a high overshoot and poor performance. On the other hand, no performance
 gain was observed beyond a GDL thermal conductivity of 30 W/(m. K).

Hydrogen utilisation has no effect on the dynamic response of the fuel cell to the load
 changes. However, as it decreases, the fuel cell performance becomes slightly better as
 the amount of hydrogen supplied to the anodic compartment increases, increasing the
 partial pressure of hydrogen and subsequently the theoretical open circuit voltage (i.e.
 Nernst voltage) of the fuel cell. However, hydrogen utilisation is typically aimed to be
 maximised in order to save the fuel cost.

27

1 Nomenclature

2 Roman symbols

а	Water activity [-]
A _{act}	Active area of the fuel cell [m ²]
$D_{H_2O}^{eff}$	Effective diffusivity of water into air $[m^2/s]$
D _{H2} 0,air	Binary diffusivity of water into air $[m^2/s]$
$D_{O_2}^{eff}$	Effective diffusivity of oxygen into air $[m^2/s]$
D _{O2,air}	Binary diffusivity of oxygen into air [m ² /s]
Ε	Nernst Voltage [V]
E_a	Activation energy [J/mol]
E_0	Standard fuel cell voltage [V]
F	Faraday's constant [C/mol]
j	Current density [A/m ²]
j ₀	Reference exchange current density[A/m ²]
Ι	Electric current [A]
k_{GDL}	GDL Thermal conductivity [W/(m.K)]
K_{H_2}	Hydrogen valve constant [mol/(atm.s)]
L_{GDL}	GDL thickness [m]
L_{mem}	Membrane thickness [m]
n_{H_2}	Number of hydrogen moles
Р	Ambient pressure[atm]
P_{H_2}	Partial pressure of hydrogen [atm]
P_{H_2O}	Partial pressure of water vapour [atm]
P _{sat}	Water vapour saturation pressure [atm]
P_{O_2}	Partial pressure of oxygen [atm]
q_{H_2}	Hydrogen molar flow [mol/s]
R	Universal Gas Constant [atm/(mol. K)]
RH	Relative humidity [%]
R_{elec}	Lumped electrical cell resistance $[\Omega]$
<i>R_{mem}</i>	Membrane resistance $[\Omega]$
Т	Absolute temperature [K]
U	Utilization factor [-]
Van	Anode volume [m ³]

V_{cell} Cell voltage [V]

x Mole fraction [-]

1 Greek symbols

α	Charge transfer coefficient [-]
Е	Porosity [-]
η_{act}	Activation over voltage [V]
η_{ohmic}	Ohmic over voltage [V]
σ_{mem}	Ionic conductivity [S/m]
τ	Tortuosity [–]
$ au_{H_2}$	Hydrogen time constant [s]

2

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6 Appendix A: Derivation of Eq. (7)

7 Partial pressure of hydrogen flow in Laplace domain (Eq. (7)) can be derived by following

8 steps:

$$q_{H_2}^{out} = K_{H_2}.P_{H_2} \tag{A.1}$$

9 Substituting Eq. (A.1) into Eq. (6):

$$\frac{d}{dt}P_{H_2} = \frac{RT}{V_{an}} \left(q_{H_2}^{in} - K_{H_2} \cdot P_{H_2} - \frac{I}{2F} \right)$$
(A.2)

10 In Laplace domain:

$$\mathcal{L}(P_{H_2}(t)) = P_{H_2}(s) \tag{A.3}$$

$$\mathcal{L}\left(\frac{d}{dt}P_{H_2}(t)\right) = sP_{H_2}(s) \tag{A.4}$$

11 Substituting Eq. (A.3) and Eq. (A.4) into Eq. (25):

$$sP_{H_2}(s) = \frac{RT}{V_{an}}(q_{H_2}^{in} - K_{H_2}, P_{H_2}(s) - \frac{I}{2F})$$
(A.5)

1 $P_{H_2}(s)$ can be determined as follows:

$$P_{H_2}(s) = \frac{1/K_{H_2}}{1 + \frac{V_{an}}{K_{H_2}RT}s} (q_{H_2}^{in} - \frac{I}{2F})$$
(A.6)

2 where $\frac{V_{an}}{K_{H_2}RT}$ is hydrogen time constant, τ_{H_2} (Eq. (8)) and final form of the partial pressure of hydrogen

3 flow in Laplace domain is given by:

$$P_{H_2}(s) = \frac{1/K_{H_2}}{1 + \tau_{H_2}s} (q_{H_2}^{in} - \frac{I}{2F})$$
(A.7)

4

5 Appendix B: Fuel cell temperature as a function current density

6 The fuel cell temperature is obtained using the following general form polynomial fitted using

7 the data generated by a code developed by Ismail et al. [9]:

$$T = a_1 \cdot j^7 + a_2 \cdot j^6 + a_3 \cdot j^5 + a_4 \cdot j^4 + a_5 \cdot j^3 + a_6 \cdot j^2 + a_7 \cdot j + a_8$$
(24)

8 where T is the cathode GDL surface temperature and j is the current density. a₁, a₂ ... a₈ are
9 coefficients given in Table B.

Table B Values of coefficient in Eq. (B.1) at different ambient temperatures and an ambient relative humidity of
 40%.

Coefficients	10°C	20°C	30° C
<i>a</i> ₁	2.51×10 ⁻²⁴	7.02×10 ⁻²⁴	1.93×10 ⁻²³
<i>a</i> ₂	-6.37×10 ⁻²⁰	-1.52×10 ⁻¹⁹	-3.46×10 ⁻¹⁹
<i>a</i> ₃	6.34×10 ⁻¹⁶	1.30×10^{-15}	2.43×10 ⁻¹⁵
a_4	-3.13×10 ⁻¹²	-5.50×10 ⁻¹²	-8.49×10 ⁻¹²
a_5	8.07×10 ⁻⁹	1.20×10^{-8}	1.54×10 ⁻⁸
a_6	-1.04×10 ⁻⁵	-1.31×10 ⁻⁵	-1.39×10 ⁻⁵
a_7	1.36×10 ⁻²	1.39×10 ⁻²	1.34×10 ⁻²
a_8	282.94	292.92	302.93

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