



This is a repository copy of *Preferred growth direction of III-V nanowires on differently oriented Si substrates*.

White Rose Research Online URL for this paper:
<https://eprints.whiterose.ac.uk/164672/>

Version: Accepted Version

Article:

zeng, H., Yu, X., Fonseka, H.A. et al. (5 more authors) (2020) Preferred growth direction of III-V nanowires on differently oriented Si substrates. *Nanotechnology*, 31 (47). 475708. ISSN 0957-4484

<https://doi.org/10.1088/1361-6528/abafd7>

Reuse

This article is distributed under the terms of the Creative Commons Attribution (CC BY) licence. This licence allows you to distribute, remix, tweak, and build upon the work, even commercially, as long as you credit the authors for the original work. More information and the full terms of the licence here:
<https://creativecommons.org/licenses/>

Takedown

If you consider content in White Rose Research Online to be in breach of UK law, please notify us by emailing eprints@whiterose.ac.uk including the URL of the record and the reason for the withdrawal request.



eprints@whiterose.ac.uk
<https://eprints.whiterose.ac.uk/>

ACCEPTED MANUSCRIPT • OPEN ACCESS

Preferred growth direction of III-V nanowires on differently oriented Si substrates

To cite this article before publication: haotian zeng *et al* 2020 *Nanotechnology* in press <https://doi.org/10.1088/1361-6528/abafd7>

Manuscript version: Accepted Manuscript

Accepted Manuscript is “the version of the article accepted for publication including all changes made as a result of the peer review process, and which may also include the addition to the article by IOP Publishing of a header, an article ID, a cover sheet and/or an ‘Accepted Manuscript’ watermark, but excluding any other editing, typesetting or other changes made by IOP Publishing and/or its licensors”

This Accepted Manuscript is © 2020 The Author(s). Published by IOP Publishing Ltd..

As the Version of Record of this article is going to be / has been published on a gold open access basis under a CC BY 3.0 licence, this Accepted Manuscript is available for reuse under a CC BY 3.0 licence immediately.

Everyone is permitted to use all or part of the original content in this article, provided that they adhere to all the terms of the licence <https://creativecommons.org/licenses/by/3.0>

Although reasonable endeavours have been taken to obtain all necessary permissions from third parties to include their copyrighted content within this article, their full citation and copyright line may not be present in this Accepted Manuscript version. Before using any content from this article, please refer to the Version of Record on IOPscience once published for full citation and copyright details, as permissions may be required. All third party content is fully copyright protected and is not published on a gold open access basis under a CC BY licence, unless that is specifically stated in the figure caption in the Version of Record.

View the [article online](#) for updates and enhancements.

Preferred growth direction of III-V nanowires on differently oriented Si substrates

Haotian Zeng,^{†,||} Xuezhe Yu,^{*,†,||} H. Aruni Fonseka,[‡] Giorgos Boras,[†] Pamela Jurczak,[†] Tao Wang,[§] Ana M. Sanchez,[‡] and Huiyun Liu[†]

[†]Department of Electronic and Electrical Engineering, University College London, London WC1E 7JE, United Kingdom

[‡]Department of Physics, University of Warwick, Coventry CV4 7AL, United Kingdom

[§]Department of Electronic and Electrical Engineering, University of Sheffield, Sheffield, S1 3JD, United Kingdom.

Abstract

One of the nanowire characteristics is its preferred elongation direction. Here, we investigated the impact of Si substrate crystal orientation on the growth direction of GaAs nanowires. We first studied the self-catalyzed GaAs nanowire growth on Si (111) and Si (001) substrates. SEM observations show GaAs nanowires on Si (001) are grown along four $\langle 111 \rangle$ directions without preference on one or some of them. This non-preferential nanowire growth on Si (001) is morphologically in contrast to the extensively reported vertical $\langle 111 \rangle$ preferred GaAs nanowire growth on Si (111) substrates. We propose a model based on the initial condition of an ideal Ga droplet formation on Si substrates and the surface free energy calculation which takes into account the dangling bond surface density for different facets. This model provides further understanding of the different preferences in the growth of GaAs nanowires along selected $\langle 111 \rangle$ directions depending on the Si substrate orientation. To verify the prevalence of the model, nanowires were grown on Si (311) substrates. The results are in good agreement with the three-dimensional mapping of surface free energy by our model. This general model can also be applied to predictions of nanowire preferred growth directions by the vapor-liquid-solid growth mode on other group IV and III-V substrates.

Keywords: III-V Nanowires, MBE, Surface free energy, Growth direction

I. INTRODUCTION

The use of nanowire (NW) structures as building blocks for optoelectronics integration and quantum computation has attracted a widespread interest due to their smaller footprint and hence the potential to realize a high density of devices per wafer. With continuous efforts on improving NW growth over the last decade, high-quality III-V NWs have been achieved, mostly on (111) substrates along the vertical growth direction.[1–10] Recently, the bottom-up NW networks deriving from the vertical NWs have been studied as promising candidates for applications in topological quantum computation.[11–14] Among several methods of NW networks formation, NW networks with spatial structures can utilize more spatial volume compared to planar NW networks. Currently, there are three methods to form NW networks with designed spatial structures. The first one is to grow branched NWs, whose successful demonstration is done by a multistep nanocluster-catalyzed VLS process. The difficulties are the controllability of the structural complexity, achieving composition uniformity, and higher yield.[15,16] The second one is based on the controlled tilting of the NW growth directions by tuning the growth conditions. However, this method is ineffective in producing NW networks. Since to form an interconnect, two adjacent NWs need to be tilted towards each other, which requires a non-rigorous condition allowing multiple growth directions to happen.[17,18] The diverse and less-controlled growth directions will lower the probability of the formation of NW networks. The third method is based on textured, i.e. patterned, substrates. On such substrates, the walls of patterned trenches face towards each other, which allows NWs with selected growth directions with high unity on both walls to cross and form networks. As a result, the third method has shown optimum reproducibility.[19–23] Therefore, the substrate/facet orientation-determined growth direction of NWs is of significance for the realization of rationally designed NW networks with an increased device density and enhanced spatial complexity. It will benefit from a systematic and exhaustive study of the influence of the Si substrate orientations on the III-V NW growth direction, including the technologically relevant on-axis Si (001) substrates.

For a better understanding of NW growth directions on Si substrates, investigation of the interfaces of droplet/substrate and droplet/NW is crucial. At the interface, two critical factors influence the growth direction of semiconductor NWs by vapor-liquid-solid (VLS) growth mode: (1) The partial wetting and alloying of catalyst droplet with the underlying substrate determines the initial NW growth; (2) The surface free energy of the interface between the droplet and the substrate (or the droplet and the NW) determines the following NW growth as mentioned. There have been several demonstrations on controlling the growth direction of semiconductor NWs by careful tuning of the first factor mentioned above. For instance, UV-ozone and HF etch treatments of the substrates can control the direction of Au-catalyzed GaAs NWs on GaAs (100) substrates by influencing the initial catalyst droplet wetting.[24] The direction and polarity of the Au-catalyzed GaAs NWs on GaAs(111) substrates are affected by the initial droplet conditions with different wetting angles as well.[25] It has also been reported that alloying of the Au-Si droplets during the heating of the substrate, causes roughness or ‘etching’ of Si substrate beneath the Au catalyst which renders the control of NW growth on Si difficult.[26] The second crucial factor, the surface free energy, usually refers to the total surface free energy, i.e. the energy of unpaired intermolecular bonds, known as the energy of dangling bonds. The dangling bonds occur when the NW side facets and droplet/NW interface are formed, quantification of which and the corresponding surface free energy is not straightforward. In addition, there are further complications, such as surface reconstructions, affecting the total surface free energy. However, it has been reported that the surface free energy at the interface between the NW and the catalyst is generally the dominant component determining the NW growth direction.[27]

1
2
3 In this work, self-catalyzed GaAs NWs were grown on differently oriented Si substrates, namely (111),
4 (001) and (311). The microscopic observations followed by a statistical analysis of the data have
5 confirmed the non-preferential growth of NWs in four $\langle 111 \rangle$ directions on the Si (001) substrates,
6 and a preferential growth along the vertical $\langle 111 \rangle$ direction on the Si (111) substrates. A model is
7 proposed to explain the non-preferential and unique-preference growth along the four $\langle 111 \rangle$
8 directions on Si (001) and Si (111). The model is based on the experimental results obtained by
9 electron microscopy and surface free energy calculations at the droplet/NW interface. The surface
10 free energy calculation is performed by considering the initial Ga droplet formation on the Si
11 substrate and the areal dangling bond density for different facets. Furthermore, a detailed calculation
12 of surface free energy mapping of the droplet/NW interface for NW growth is presented in three
13 dimensions. It predicts selected $\langle 111 \rangle$ growth direction of GaAs NWs grown on Si (311) substrates,
14 which further verifies the model. This general model could be applied to predict the NW growth
15 direction on silicon wafers with other orientations.
16
17
18

19 II. METHODS

20
21 The surface free energy of the interface between droplet/substrate or droplet/NW determines the
22 following NW growth as mentioned and needs to be calculated. For the total surface free energy calculation,
23 we consider only the surface free energy of the interface facet. As the surface free energy is directly
24 proportional to the number of dangling bonds,[28] determination of the areal density of dangling bonds for
25 different facets is key to estimate the total free energy at the droplet/NW or droplet/substrate interface. For
26 that, the atomic structures of different facets are constructed by Vesta software at [http://jp-](http://jp-minerals.org/vesta/en/)
27 [minerals.org/vesta/en/](http://jp-minerals.org/vesta/en/).
28
29

30
31 Before the determination of dangling bond density for different facets, we need to account for any
32 inconsistencies that may arise when counting the dangling bonds of the atoms on a (111) surface. In this
33 case, (111) surfaces can be approached either from the top or from the bottom as shown in Figure 1(a),
34 which represents a single dangling bond surface (SDB) and a triple dangling bond surface (TDB). The
35 (111) surface is commonly observed to be the SDB surface as it is more energetically stable. The surface
36 atoms of the TDB surface have more dangling bonds, leading to much higher surface energy, thus making
37 it unstable. Therefore, in order to reduce the total surface energy by reducing the total number of dangling
38 bonds, these atoms on the TDB surface would rearrange themselves, i.e., reconstruct. However, even after
39 reconstruction, the TDB surface energy is still higher than that of the SDB surface, due to the formation of
40 weaker π -bonds at the TDB surface than those at the SDB surface.[29] Therefore the TDB (111) surface is
41 not considered in most of the reports in the literature.[30,31] Consequently, to circumvent the dangling
42 bonds inconsistency of the (111) surface as mentioned above, a rough effect of surface reconstruction is
43 taken into consideration. During dangling bonds counting, two kinds of TDB surface are seen. In the first
44 one, three dangling bonds are about to connect with a single atom as shown in Figure 1(a), and the other
45 one refers to the opposite side of TDB surface as shown in Figure 1(a), where we observe a single atom
46 with one bond connected with an inner atom and three dangling bonds left outwards. The three dangling
47 bonds in both cases for all facets will be counted as only one dangling bond. As this process reduces the
48 total number of dangling bonds, it has the same physical consequence as surface reconstruction. Besides,
49 due to its simplicity, it could be applied to any facets as we have done in the calculations below.
50
51
52
53

54 With the aforementioned assumption, the calculation of areal dangling bonds density is based on the
55 number of dangling bonds on a rectangular surface unit cell for a specific surface/facet. The general steps
56
57
58
59
60

followed when counting the dangling bonds and then calculating their areal density for any facet are: (1) Finding a *front* plane with a few facets intersecting perpendicularly. For example, viewing towards an (11-1) *front* plane with an upward vector [011], (101), (314), (213), (112), (123), (134), and (011) facets can all be seen edge-on as shown in Figure 1(b). (2) Finding a *side* plane perpendicular to the *front* plane which gives a clear view of an atomic arrangement. For example, in Figure 1(c), a view towards a (1-10) *side* plane with an upward vector of [112] is given, for the same crystalline structure as in Figure 1(b), which can be used to determine the areal dangling bond density for all of the facets mentioned above. This way the repeated *side* unit for, e.g. (112) facet consists of three *front* layers from 1 to 3 in Figure 1(c). (3) To calculate the areal density of the dangling bonds, the counting should be separated for each of the *front* layers in a repeated *side* unit. Taking the (112) facet as an example, within the first *front* plane, red circles mark the two closest Ga atoms, which is the smallest front unit (see Figure 1(d)). The same locations are also marked for the second and third *front* layers in Figures 1(e) and 1(f). As a result, there are 4 dangling bonds in total per unit area of the (112) facet. The length between the marked circles is $\frac{\sqrt{2}}{4} a_{GaAs}$ (see Figure 1(d)) and the width of the three ‘side’ layers is $\frac{\sqrt{3}}{2} a_{GaAs}$ (see Figure 1(c), with a_{GaAs} being the GaAs lattice constant). Thus, the density of dangling bonds of the (112) facet is $4 / (\frac{\sqrt{2}}{4} a_{GaAs} \times \frac{\sqrt{3}}{2} a_{GaAs}) = \frac{32}{\sqrt{6} a_{GaAs}^2}$. The dangling bond densities of the other facets can be obtained the same way. The advantage of this calculation method is its suitability for even more complicated facets. Please see Supplementary information Part I for a more complicated example of calculations on facets (012), (138), and (114) and Supplementary information Part II for the detailed table of dangling bond densities of facets.

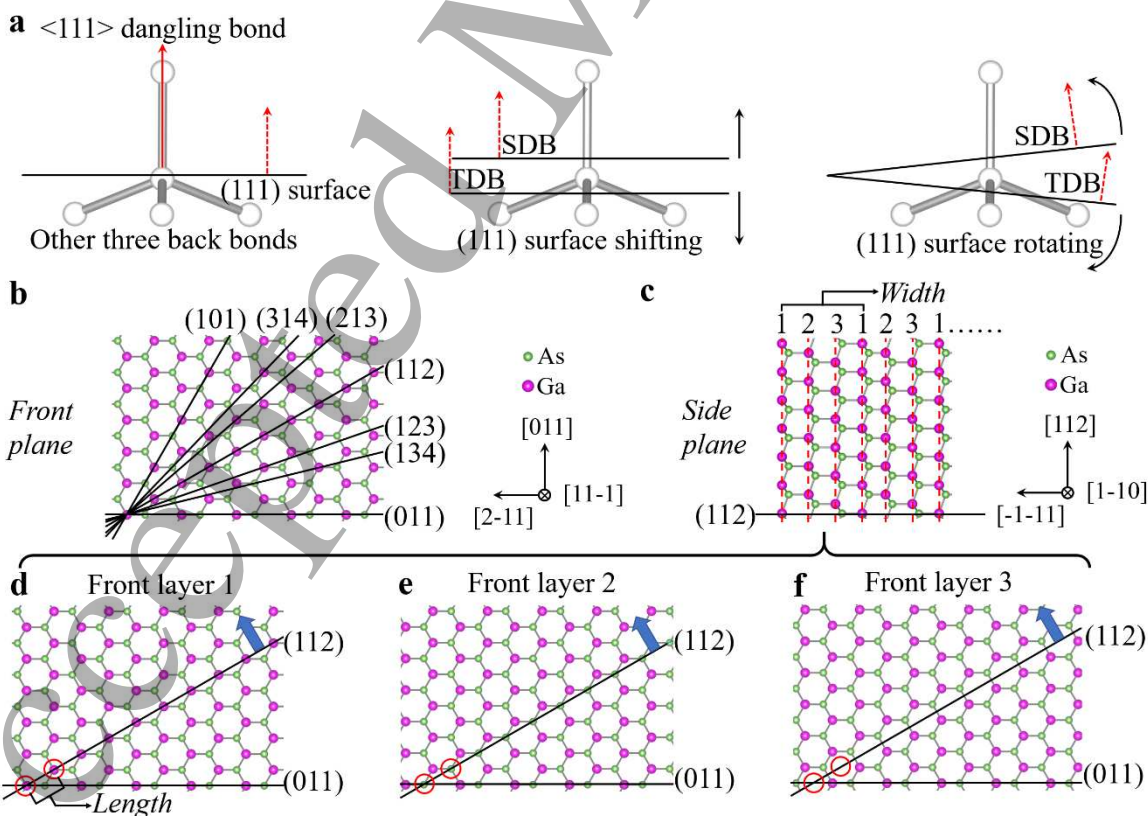


Figure 1. Assumptions and general steps for counting and calculating dangling bonds density. (a) A pyramid of Si atoms represented by grey points with facet (111) passing through the center of the pyramid as well as the body-center of the Si atom. With an extremely small shift or rotation, the broken dangling bonds on the surface of (111) facet will be either one or three corresponding to the SDB surface or the TDB surface. (b) A ‘front’ plane with observation towards [11-1] direction and upward vector [011], which allows facets (101), (314), (213), (112), (123), (134), and (011) to be seen as lines. (c) The ‘side’ plane of the same crystal shown in (b), towards [1-10] with an upward vector [112], exhibits a repeated period of three ‘front’ layers, i.e., the fourth layer is exactly the same as the first ‘side’ layer. (d-f) ‘Front’ layers 1, 2 and 3 from (c). Ga atoms are used as the starting atoms. The blue arrow is in the direction of the (112) facet. The closest Ga atoms in (d) are marked by red circles, and the corresponding locations of these two circles are also marked in (e) and (f). Ga atoms are purple and As atoms are green throughout the Figure. The atoms are treated as points for the facilitation of counting. Note that (b), and (d-f) share the same observation indicators.

The surface energy can be estimated by multiplying the dangling bond energy and the density of the dangling bonds as expressed by equation (1),[28]

$$\gamma_{(hkl)} = E_w \rho_{(hkl)} z_{(hkl)} \quad (1)$$

where $\gamma_{(hkl)}$ is the surface free energy of facet (hkl), E_w is the energy of a single dangling bond, $\rho_{(hkl)}$ is the density of atoms on the crystal plane, and $z_{(hkl)}$ is the number of dangling bonds per atom on the crystal plane.[28] The density of the dangling bonds for facets presented in the example above is the multiplication of $\rho_{(hkl)}$ and $z_{(hkl)}$. Here we take the same energy for both bonds, which means the surface energy is proportional to the areal density of the dangling bonds on the crystal plane. It also indicates that we do not consider the polarity effects in our model which will be discussed later.

Despite their simplicity, our calculations show the same trend as the surface free energy calculations which have considered the theoretical strength of the atomic dangling bonds at some specific surfaces in Ref 40 (Red curve in Figure 4(a)). Experimentally, the surface energy of discrete facets such as Si (001), (011), (111), (113) and GaAs (110), (001) are measured quantitatively.[32–37] Besides, there were theoretical calculations for semiconductors like Si, GaAs, InAs, AlAs, InP and others mainly on individual low-index facets like (001), (011), (111), (112), (113), as well as the surface energy plot of GaAs along the line from (001) to (110), some of which take surface reconstructions into consideration.[38–44] A summary of comparisons between our calculations and the literature are listed in Figure 2.

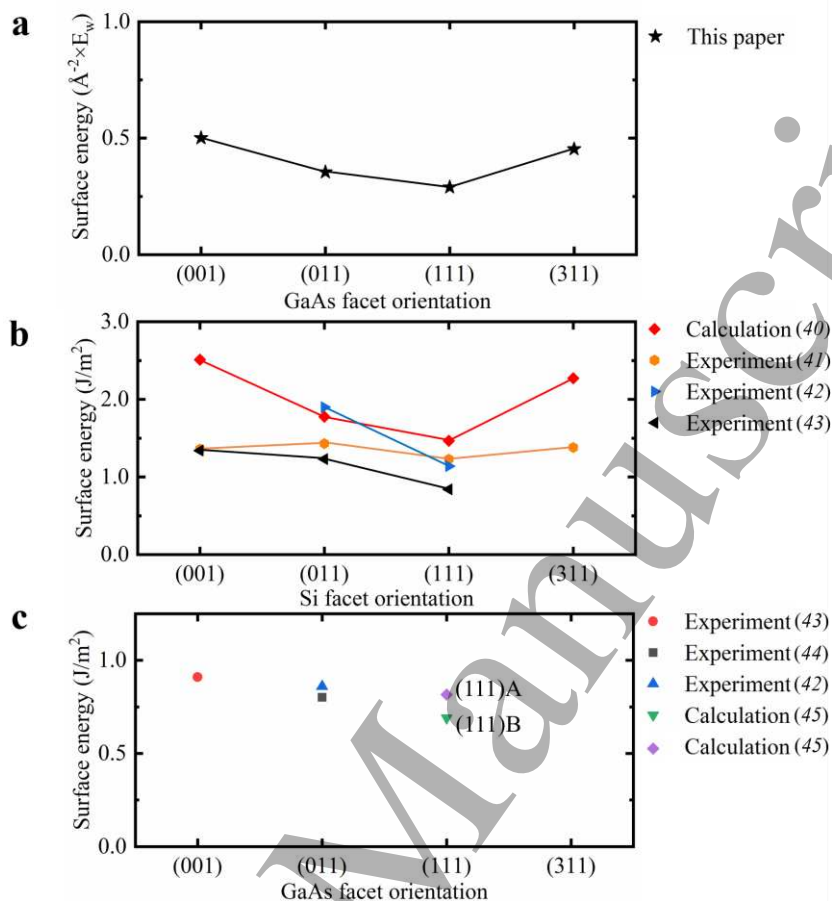


Figure 2. A comparison between our work and other publications. (a) The dangling bond density of GaAs facets (001), (011), (111), and (311) as calculated in this paper. (b) The surface energy for Si facets (001), (011), (111), and (311). (c) The surface energy for GaAs facets (001), (011), and (111).

Solid source III-V molecular beam epitaxy (MBE) is used for self-catalyzed GaAs NW growth on p-type on-axis Si (001), Si (111), and Si (311) substrates by the VLS growth mode. Ga beam pressure corresponding to a thin film growth rate of 0.6 monolayers per second is used with a V/III flux ratio of 17. The substrates are baked at 200 °C overnight and 600 °C for one hour. Ga source is open for 10 seconds to form the Ga droplet, then both Ga and As sources are open at the growth temperature of 610 °C for 40 minutes for all Si substrates. The growth is terminated by stopping both III and V solid sources simultaneously.

Inspections of NWs morphology was done using a Zeiss XB 1540 Scanning Electron Microscope (SEM). TEM imaging and analysis were performed on NWs transferred to holey carbon grids using JEOL 2100 and doubly corrected ARM200F microscopes, both operating at 200 kV.

II. RESULTS AND DISCUSSIONS

The possible observation of $\langle 111 \rangle$ NWs on Si (111) and Si (001) substrates is considered. The angle between the four available $\langle 111 \rangle$ directions of GaAs NWs and the Si (111) substrate surface are indicated in the schematics with bird's-eye view and top view in Figure 3(a) and Figure 3(b). It shows that three of four $\langle 111 \rangle$ growth directions have the same projected angle of 19.6° with respect to the substrate surface

and 120° azimuth-angle from top-view projections, as well as the vertical $\langle 111 \rangle$ growth direction from the Si (111) substrate. However, the SEM images demonstrated that a high percentage of NWs are vertical to the substrate surface, i.e. there is only one preferred $\langle 111 \rangle$ direction out of all four $\langle 111 \rangle$ directions (see Figures 3(c-d)). Note that the bird's-eye view is observed by rotating the SEM sample holder from the holder position used for top view observation clockwise by 30° towards $\langle 1-10 \rangle$ direction. While this observation is well-known, the preference on the vertical $\langle 111 \rangle$ direction has not been studied in detail so far. On the other hand, schematics in Figures 3(e-f) correspond to the four $\langle 111 \rangle$ growth directions on Si (001) with the same projected angle of 35.3° with respect to the substrate surface, and 90° azimuth-angle between them in the top view projections. The SEM images reveal that in contrast to the NWs grown on Si (111), the growth of NWs occurs along the four $\langle 111 \rangle$ directions on Si (001) (see Figures 3(g-h), also see Supplementary information Part III for the confirmation of $\langle 111 \rangle$ growth directions on Si (001)). Note that the four $\langle 111 \rangle$ directions on Si (001) are marked as left, right, up, and down in Figure 3(h). The verification of this non-preferential growth along the four $\langle 111 \rangle$ directions of NWs observed on Si (001) still requires further statistical analysis. The Annular Dark Field (ADF)-STEM image in Figure 3(i) reveals that the NWs are predominantly of zinc-blende crystal structure with occasional twin defects along the NW. The wurtzite section or zinc-blende/wurtzite polytypism just below the Ga droplet seen here has also been widely reported in other III-V NWs,[45,46] being attributed to the sudden change in the volume of the Ga droplet after finishing the source materials supply in the end of the growth.[47–49] The B-type polarity of NWs on Si (111) and Si (001) is confirmed in Supplementary information part IV.

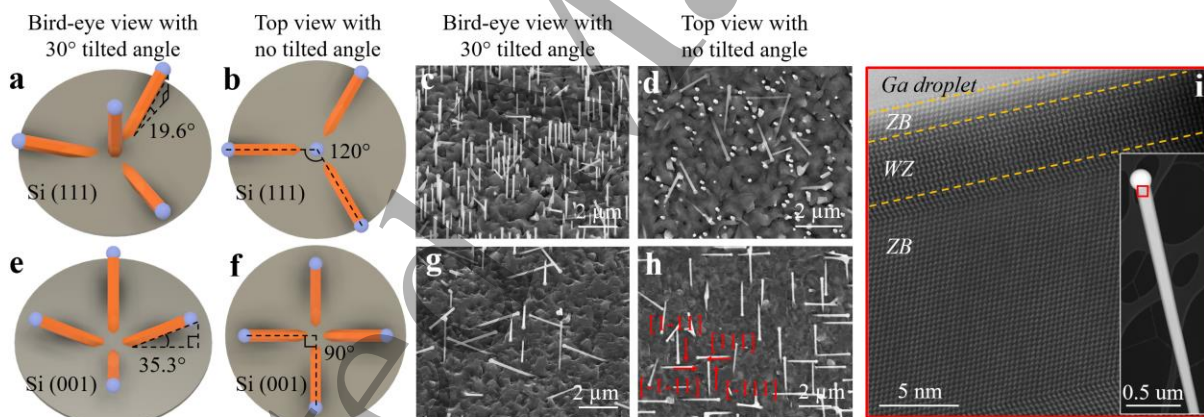


Figure 3. GaAs nanowires on on-axis Si (111) and Si (001) substrates. (a-b) Schematics drawn based on calculations, showing GaAs nanowires on Si (111) substrate with three $\langle 111 \rangle$ growth directions having projected angle of 19.6° respecting to the surface of the substrate and 120° azimuth-angle separation between top-view projections as well as the vertical $\langle 111 \rangle$ growth direction to the Si (111) substrate (c-d) SEM images of GaAs nanowires grown on Si (111) substrate from a 30° tilted angle and not tilted views, respectively. (e-f) The schematics drawn based on calculations, showing GaAs nanowires on Si (001) substrate with four $\langle 111 \rangle$ growth directions having an inclined angle of 35.3° to the surface of the substrate and 90° azimuth-angle separation. (g-h) SEM images of GaAs nanowires grown on on-axis Si (001) substrate from a 30° tilted angle and not tilted views, respectively. Note that the schematics are shown in the same angle of observation as the SEM images and the bird's-eye view is obtained by rotating the SEM sample holder from the position used for top view observation by 30° . (i) High magnification ADF-STEM image of the red square area in the inset shows a WZ structure section below the Ga droplet. The rest of the inspection area has a pure ZB structure. The inset shows the ADF-STEM image of single GaAs nanowires grown on Si (001) substrate.

Statistical analysis of the NW growth direction has been carried out on samples grown on both Si (001) and Si (111) substrates. About a thousand NWs have been inspected for each substrate orientation, and the results are summarized in Table 1. Similar percentages of NWs were observed along the four $\langle 111 \rangle$ directions on Si (001), with 23.2%, 25.5%, 21.7% and 22.1% (in total 92.5%) corresponding to the left, right, up and down directions respectively (as marked in Figure 3(h)). It shows clear evidence of the non-preference in growth direction between the four $\langle 111 \rangle$ directions when NWs are grown on Si (001). The same statistical analysis carried out on NWs grown on Si (111) shows that there is only one preferred $\langle 111 \rangle$ direction, perpendicular to the Si (111) substrate, accounting for 91.3% of the NWs. A small percentage of NWs grown along the other directions can be attributed to the multiple order twinned formation at the initial stage of NW growth.[50] Therefore, it can be concluded that, on Si (111), the growth of NWs along the other three $\langle 111 \rangle$ directions is less favorable compared to the main vertical $\langle 111 \rangle$ growth direction.

$\langle 111 \rangle$ growth direction for majority of nanowires		
Substrate	Angle to the surface	Percentage ($\times 100\%$)
(001)	$35.3^\circ [1 1 1]$	232/1000
	$35.3^\circ [-1-1 1]$	255/1000
	$35.3^\circ [-1 1 1]$	217/1000
	$35.3^\circ [1-1 1]$	221/1000
(111)	90°	913/1000

Table 1. The percentages of four major nanowires directions with inclined angles of 35.3° to the substrate surface are shown for GaAs nanowires grown on Si (001), and that of the major vertical $\langle 111 \rangle$ nanowires grown on Si (111) as well. For each sample, a thousand of nanowires are inspected from SEM images with the same observation setup.

Our general model for determination of the NW growth direction is presented based on (1) an ideal partial wetting and regular shape of catalyst droplet and its alloying with the underlying substrate which determines the initial NW growth direction; (2) The surface free energy of the interface between droplet/substrate or droplet/NW which determines the preference of growth direction for the following NW growth. In Au-catalyzed NW growth, it is relatively difficult to maintain the initial Au droplet in a stable condition at the beginning of the NW growth due to the formation of Au-Si alloy.[26] In contrast, Ga droplets on Si substrate are more stable under heating with less etching and smaller and shallower pinholes.[51] In other words, using Ga-catalyst would have less possibility for pinhole sidewall to nucleate and grow NW on Si substrate. This difference can be explained by the phase diagram of Ga-Si and Au-Si. For example, around 600°C , the solubility of Si in Ga is negligible, but it is around 16% in Au.[52,53] Due to its stable liquid form over 30°C and low reactivity with Si substrate under NW growth temperature, these Ga droplets have partially wetting shapes and flat droplet/substrate interfaces, which reduces the influence of the initial droplet wetting on the growth direction to a minimum.[54]

To construct a model predicting NW growth direction on Si (111) and Si (001), we investigated the surface energy of droplet/NW interfaces/facets that may occur during growth. In Figure 4(a), the surface free energy calculated using the method described above for different facets from (001) to (110) is shown

with the red line. This graph indicates that the (111) facet has the lowest surface free energy. This explains why most of the NWs on (111) substrate only grow along the vertical $\langle 111 \rangle$ direction: the first GaAs layer formation on (111) substrate already has the lowest surface free energy in Figure 4(a). In order to grow in one of the inclined $\langle 111 \rangle$ orientations on the (111) substrate, the interface has to overcome the higher surface free energy barriers. As a consequence, most of the NWs on Si (111) clearly show preferential growth along the vertical $\langle 111 \rangle$ direction.

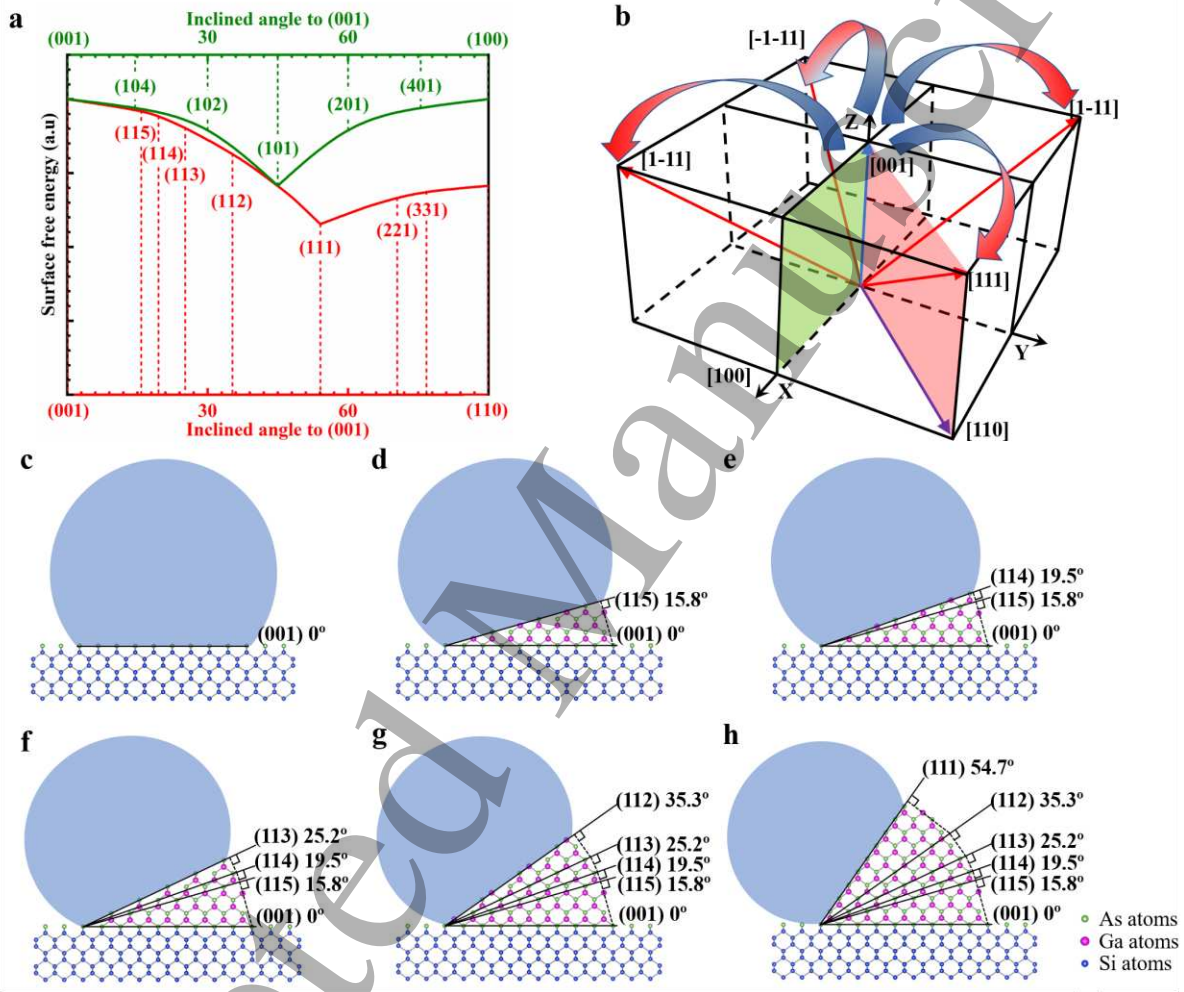


Figure 4. Model for nanowire growth on Si (001) and surface free energy of different surface facets. (a) The surface free energy of different facets from (100) to (011) is presented by the red line where (111) is the local minimum. Some of the possible transition facets like (115), (114), (113), (112) are marked. The green line represents the surface free energy of from (100) to (001), where (101) is the local minimum. Some of the possible transition facets like (401), (201), (101), (102), and (104) are marked. (b) A demonstration of the four $\langle 111 \rangle$ directions with regard to $\langle 001 \rangle$. The red arrows indicate the tilting from (001) growth to two equivalent (111)B directions and the blue arrows indicate the tilting from (001) growth to the other two equivalent (111)B directions. (c-h) Growth modes schematics showing the different growth directions that GaAs nanowires grown on Si (001) substrates might experience before they turn into $\langle 111 \rangle$ direction. Please note that Ga atoms are purple, As atoms are green and Si atoms are blue.

1
2
3 On the other hand, it can be observed that the (001) facet has the highest surface free energy in Figure
4 4(a). If we move from the (001) towards the (111), we can observe how the surface free energy decreases
5 with the inclined angle. Thus, the (115), (114), (113), (112) facets gradually decrease surface energies. To
6 reach a facet with the lowest surface free energy, the formation of (11n) intermediate facets has to take
7 place. Likewise, the energy curves for the transition from (001) facet to (1-11), (-111), and (-1-11), are the
8 same as the red curve in Figure 4(a). Therefore, for NWs grown on Si (001), the tilting towards the lowest
9 surface free energy is equivalent to the four $\langle 111 \rangle$ directions. In this case, the four $\{111\}$ facets have the
10 same (and lowest) surface free energy and consequently, the same probability due to equivalent energy and
11 crystallographic symmetry as shown in Figure 4(b).
12
13

14
15 While this analysis is valid for non-polar semiconductors, e.g Si or Ge, for the III-V family it needs a
16 slight modification to include the polarity effects. Taking polarity into account, four $\langle 111 \rangle$ directions on Si
17 (001) can be differentiated into two $\langle 111 \rangle_B$ and two $\langle 111 \rangle_A$. The two kinds of steps on Si (001) are shown
18 in Figure 5(a) which allows two different arrangements for $\langle 111 \rangle$ directions of polar semiconductors. Take
19 step 1 as an example, the arrangements of $\langle 111 \rangle$ directions on Si (001) are shown for step 1 in Figure 5(b).
20 The atomic schematics for the two $\langle 111 \rangle_B$ (namely, $[111]_B$ and $[-1-11]_B$) and the two $\langle 111 \rangle_A$ ($[1-11]_A$
21 and $[111]_A$) corresponding to step 1 are shown in Figures 5(c-d). Since we know that (001) facets are the
22 local maximum, and due to the crystallographic symmetry, it leads to the same probability of tilting from
23 growth direction $[001]$ towards $[111]$ and $[-1-11]$ (on step 1, it forms B-polar NW), and the same probability
24 of tilting from $[001]$ towards $[-111]$ and $[1-11]$ (on step 1, it forms A-polar NW). Following the same
25 analysis, we can also show that this conclusion is valid for the situation of step 2 shown in Figures 5(e-g).
26 Therefore four $\langle 111 \rangle_B$ or four $\langle 111 \rangle_A$ directions can be observed on the same Si (001) substrate. In
27 addition, no A-polar NWs are found for the 20 NWs on Si (001). Thus overall, $[111]$ and $[-1-11]$ are
28 equivalent while $[-111]$ and $[1-11]$ are equivalent on Si (001). This is also consistent with the SEM
29 observations and analysis in Figures 3(g-h). The GaAs NWs marked $[111]$ and $[-1-11]$ are equivalent with
30 similar percentages of 23.2% and 25.5%, respectively. Likewise, the NWs marked $[-111]$ and $[1-11]$ are
31 equivalent with similar percentages of 21.7% and 22.1% out of 1000 NWs, respectively. However, it is
32 noted that there are no necessary relations in terms of growth preference between the neighboring two
33 $\langle 111 \rangle$ directions, e.g. $[1-11]$ and $[111]$, in the case of polar semiconductors and it should depend on the
34 distribution of surface steps as well as the difference in the surface energy of A and B facets.
35
36
37
38
39

40
41 Consequently, in our explanations for GaAs NWs on Si (001), the paths representing the transition from
42 (001) facet to all four $\{111\}$ facets in Figure 4(b) are divided into two pairs (indicated by blue-to-red
43 arrows), as the diagonal $\langle 111 \rangle$ directions are equivalent. Taking all these factors into consideration, the
44 NW growth on Si (001) substrate is described by the schematics in Figure 4(c). Blue dumbbells correspond
45 to the Ga droplet on top of the Si (001) with $[110]$ projection direction. Here, an As-terminated Si surface
46 is presented as an example (purple atoms at the interface between Si and droplet in Figure 4(c)). The
47 formation of GaAs NWs starts at the droplet/substrate interface which is the (001) facet. Since this facet is
48 of high energy, the GaAs NWs will gradually grow inclined facets from (001) to either of (111)_B facets,
49 decreasing the total surface free energy of the interface shown in Figure 4(a). One of the possible scenarios
50 is shown in Figures 4(c-h). The formation of GaAs NWs, starting from the substrate (001) surface, evolves
51 through (115), (114), (113), and (112) facets, eventually reaching the (111) facet and continuing the growth
52 along that direction.
53
54
55
56
57
58
59
60

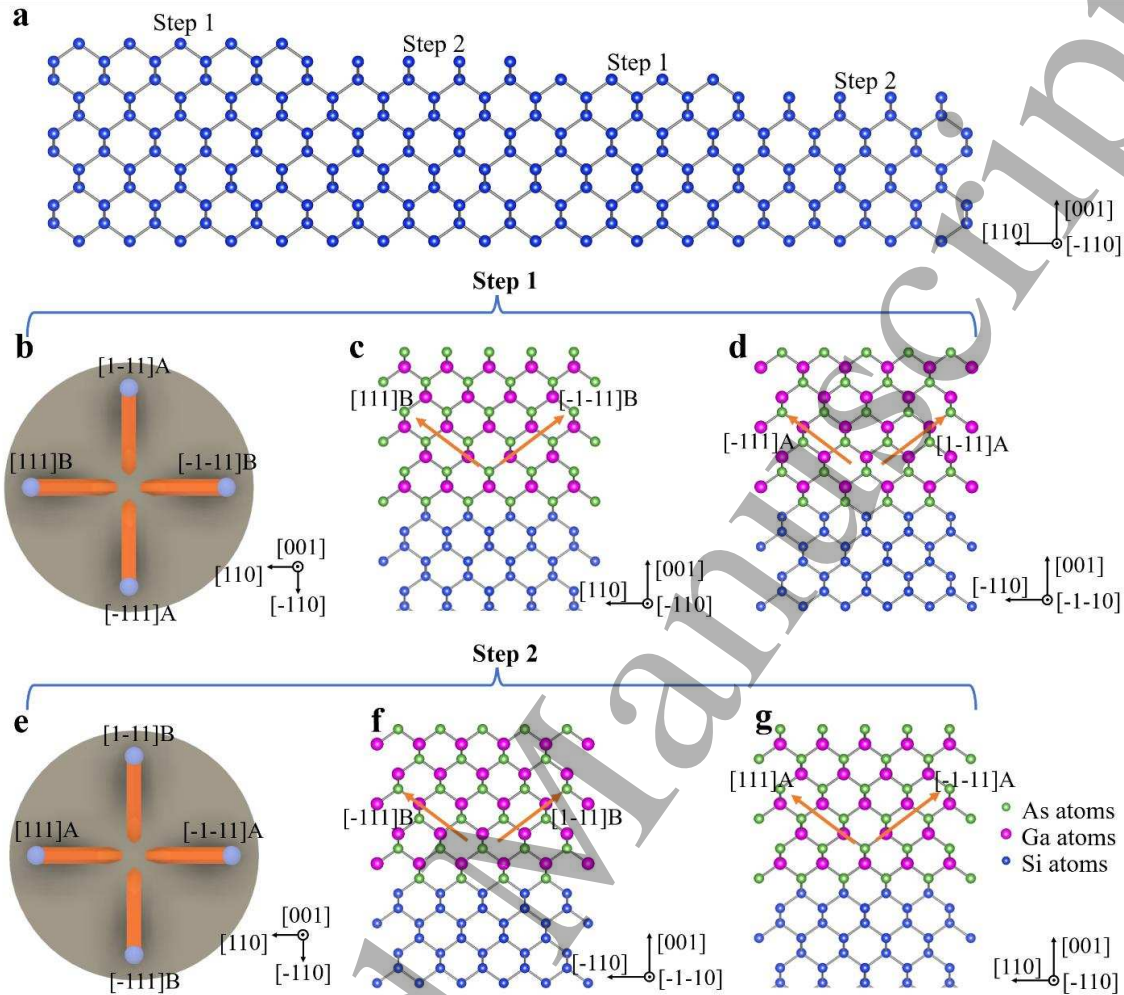


Figure 5. The atomic schematics of four $\langle 111 \rangle$ directions on Si (001) with two kinds of steps. (a-c) The four available $\langle 111 \rangle$ directions for the first kind of step on Si (001) with atomic demonstrations. (d-f) The four available $\langle 111 \rangle$ directions for the other kind of step on Si (001) with atomic demonstrations.

To further verify the model, self-catalyzed GaAs NWs were grown on Si (311) (Figures 6(a-d)). There are four $\langle 111 \rangle$ directions on the Si (311) substrate, forming different angles with the substrate surface. Two of the $\langle 111 \rangle$ growth directions have the same 31.5° projected angle to the substrate surface, while the other two have projected angles of 60.5° and 10.0° to the substrate surface, respectively. Azimuth-angle differences between top view projections are 73.2° and 106.8° (Figures 6(a-b), see Supplementary Information Part III for the confirmation of major growth direction on Si (311)). Similar to the observations on Si (111), a unique preference among four $\langle 111 \rangle$ growth directions is observed (Figures 6(c-d)). In this case, 932 out of 1000 NWs (93.2%) on Si (311), grow with a projected angle of 60.5° to the substrate. There are very few NWs along the other $\langle 111 \rangle$ directions. The crystal quality and polarity of the NWs grown on Si (311) are similar to those of NWs grown on Si (111) and Si (001), which is shown in Supplementary information Part IV.

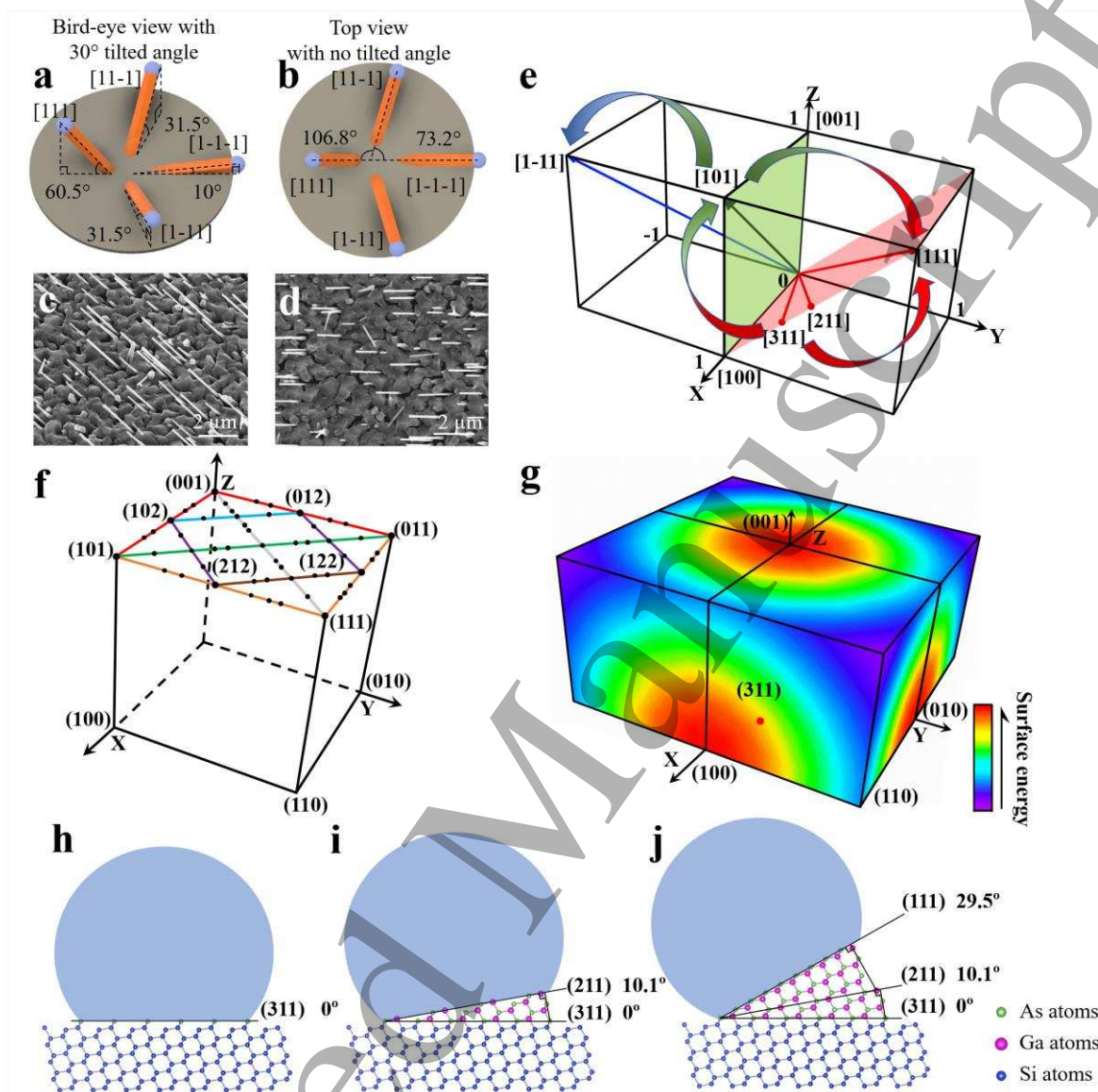


Figure 6. Experimental observations and modeling for nanowire growth on Si (311). (a-b) The schematics drawn based on calculations, showing that nanowires at the four $\langle 111 \rangle$ growth directions have projected angles of 60.5° , 31.5° , 31.5° and 10° with respect to the surface of the substrate as well as 106.8° and 73.2° azimuth-angle separation between their top-view projections. (c-d) SEM images of GaAs nanowires grown on Si (311) substrates with a 30° tilt angle and no tilt, respectively. (e) A demonstration of nanowires growth directions in a three-dimensional coordinate system, where the red cut-off plane indicates growth directions from [311] to [111] and the green cut-off plane indicates growth direction from [001] [101] and then to [100]. (f) Each of the 55 black bullet points represents a specific surface and are used for the plotting of the top part of the colored 3D surface energy diagram. (g) A detailed surface free energy calculation for growth direction with positive miller index. The magnitude of surface free energy is indicated by a rainbow color system shown at right. (h-j) A growth model shows the different growth directions that GaAs NWs grown on Si (311) substrates might experience before they turn into $\langle 111 \rangle$ direction. Please note that Ga atoms are purple, As atoms are green and Si atoms are blue.

1
2
3
4 For the corroboration of the model, it is of significance to find out the general regulations behind the
5 preferences in the $\langle 111 \rangle$ growth directions. As in this case, most of the NWs shifted preferentially from
6 (311) to (111) growth plane, at a projection angle of 60.5° with respect to Si (311) substrate surface, instead
7 of the other three $\langle 111 \rangle$ directions. The NW growth on Si (311) starts on the (311) interface between the
8 Ga droplet and the substrate. To investigate a possible growth plane transition from the initial growth on Si
9 (311), cross-sections written into three-dimensional (3D) coordinate system are shown in Figure 6(e). Thus,
10 the red cross-section corresponds to possible growth planes for NWs when shifting from (311), through
11 (211), and finally to (111), marked with red arrows. This transition is supported by the surface free energy
12 calculation (see red line in Figure 4(a)). The surface energy transition from (113) to (111) and (311) to
13 (111) are equivalent. This clearly shows that the surface free energy decreases from (311) towards (111)
14 growth plane. On the other hand, for the NW to reach the (1-11) growth plane, it has to pass through one
15 of the growth planes marked on the green cross-section, i.e., from (001) to (101) and to (100). The surface
16 free energy calculated in that plane shows that the lowest surface free energy is at the (101) growth plane,
17 marked with green vector (see green line in Figure 4(a)). With these calculations of surface free energy, it
18 seems that there is a chance for the NW growth plane to shift from (311) to (101) then to (1-11). Thus, the
19 construction of a complete surface energy profile is necessary.
20
21
22

23 To form 3D surface energy mapping by detailed calculations of surface free energy, and confirm the
24 local minimum, we present 10 groups of facets for surface energy of the facets $(x\ y\ z)$ with positive integers
25 ($x \geq 0, y \geq 0, z \geq 0$) in detail. Each group of facets can be seen edge-on with specific observation orientations.
26 Below, when we use $(x\ y\ z)$, it translates to $(x/z\ y/z\ 1)$ in the coordinate system. For example, the magnitude
27 of surface energy/dangling bond density of facet (113) is represented by a colored point at coordinate $(1/3$
28 $1/3\ 1)$ in the 3D color mapping. We have counted and calculated the dangling bond density of the 55 facets
29 (See Figure 6(f)) which are fully listed in Supplementary information Part II.
30
31

32 Note that, due to crystallographic symmetry, the broken dangling bond density from facets (001) to (101)
33 and (001) to (011) should be the same, which is also in accordance with our calculation. Therefore, we
34 mark the lines that join (001) to (101) and (001) to (011) both in red. Other symmetric groups of facets are
35 in the same color as well. In total, there are 55 individual facets, which are all highlighted by black bullet
36 points in Figure 6(f), used to plot the top part of the colored 3D surface energy diagram. Likewise, the front
37 part and side part can also be constructed, and eventually forms the full-colored 3D surface energy diagram
38 shown in Figure 6(g). As a result, the (111) growth plane is the nearest local minimum for the (311) growth
39 plane to reach.
40
41
42

43 Apart from the surface energy, the growth of the NWs is also influenced and disturbed by factors such
44 as growth temperature and beam flux, which further drives the (311) growth plane through the shortest path
45 to reach the nearest local minimum. In other words, the probability for NWs to grow along $\langle 111 \rangle$ with an
46 inclined angle of 60.5° is the highest and it can be predicted to be the dominant growth direction. It is
47 consistent with the results from SEM observations and proves the validity of the proposed model. Although
48 there are few NWs with other growth directions, they can be attributed to non-uniform Ga droplets with
49 different wetting properties. They also might have taken alternative paths to other $\langle 111 \rangle$ directions. The
50 atomic model of the transition discussed above is shown in Figures 6(h-j). The formation of GaAs NWs
51 starts from the substrate facet (311), then switches to (211) and eventually to the (111) growth plane, which
52 has the lowest local surface free energy and hence the growth continues along the $\langle 111 \rangle$ direction
53 afterwards.
54
55
56
57
58
59
60

1
2
3 It is noted that a most intriguing phenomenon regarding epitaxial semiconductor NWs, which is
4 encountered most frequently and reported very often, is that *zinc-blende epitaxial NWs prefer to grow*
5 *along <111> directions*, [55,56] Conventionally, people assume that this phenomenon is attributed
6 to the low surface energy of (111) surface. However, through a careful inspection of the literature,
7 it is found that the current understandings on the surface energy could not lead us to the conclusive
8 elucidation of this phenomenon as the surface energy measurements and calculations are based on
9 merely a limited number of specific facets and directions. Our construction of the 3D surface energy
10 mapping validates (111) surface has lower surface energy compared to all the other facets or at least the
11 facets surrounding the (111) facet which strongly supports this assumption.
12
13

14
15 Besides, our model could also be generalized to group IV NWs. Consequently, the model agrees with a
16 large portion of results from the literature available on group IV and III-V NWs. [27,57–65] Although our
17 model can predict the preferred <111> directions among all available <111> directions, there are still some
18 issues outside the scope of the current model. For instance, NW growth along <110> and <100>, whose
19 origins are claimed to be growth-temperature dependent or NW radius dependent, cannot be explained the
20 same way. [59,66,67] The possible explanation is that when the diameter of the NW is smaller than a critical
21 value, the side facets surface energy is contributing to the growth direction preference, i.e. the direction
22 along <110> and <100> can be a local minimum of the total surface energy. The low-pressure Si supply is
23 reported to result in a higher rate along <112> direction for Si NWs which is also out of our scope. [68]
24 Additionally, it has been well acknowledged that epitaxial III-V NWs prefer <111>B growth direction.
25 However, the predominance of the B-polar NWs over A-polar NWs cannot be fully understood from our
26 model, which indicates improvements in the details of the calculations might be helpful. Moreover, there
27 may be some other important factors influencing the growth direction than just the surface free energy. For
28 instance, Ga droplet dissipates easier on A-surface, which might suppress the growth of <111>A NW. [69]
29 Further improvements in the calculation of the surface free energy can be achieved by including other
30 factors, e.g. the droplet influence, surface energy of side facets and polarity.
31
32
33
34
35
36

37 III. CONCLUSIONS

38
39 In conclusion, we observed preference and non-preference among the four <111> growth directions for
40 the GaAs NWs on Si (111) and Si (001) substrates, respectively. With the help of SEM and TEM
41 measurements, the preferential vertical [111] growth directions on Si (111) and the four non-preferential
42 <111> NW growth directions on Si (001) were observed, leading to a practical model including detailed
43 surface free energy calculations. The model is verified with a more detailed and visualized surface free
44 energy mapping in the three-dimensional coordinate system by the calculation of areal dangling bond
45 density of 55 facets, which explains the most representative observation, namely the <111> growth
46 preference, with proper assumptions. More factors such as the growth conditions, droplet influence, surface
47 energy of side facets, NW morphology and polarity can enhance the accuracy and universality of our model
48 towards understanding the NW growth directions at complex conditions.
49
50

51 IV. ACKNOWLEDGEMENT

52 The authors acknowledge the support of Leverhulme Trust, the UK Engineering and Physical Sciences
53 Research Council–EPSRC (grant nos. EP/P000916/1 and EP/ P000886/1), and EPSRC National Epitaxy
54 Facility.
55
56
57
58
59
60

1
2
3 **Author information:**
4

5 **Corresponding author**

6 * Email: xuezhe.yu@ucl.ac.uk
7

8 **Additional information**
9

10
11 ¶ H.T. Zeng and X.Z. Yu contributed equally to this work.
12
13

14 **Author Contribution**

15 X. Y. and H. L. guided the overall project. X. Y. performed material growth. H. Z. carried out SEM
16 measurements. X.Y. and H.Z. analyze the data and H. Z. and X.Y. carried out the calculations in this work.
17 H. A. F. and A. M. S. performed TEM measurements. H. Z. and X. Y. composed the manuscript and all of
18 the authors contributed to multiple revisions and finalizing of the manuscript.
19
20
21

22 **Competing interest**

23 The authors declare no competing financial interest.
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60

References

- [1] Heiss M, Fontana Y, Gustafsson A, Wüst G, Magen C, O'Regan D D, Luo J W, Ketterer B, Conesa-Boj S, Kuhlmann A V., Houel J, Russo-Averchi E, Morante J R, Cantoni M, Marzari N, Arbiol J, Zunger A, Warburton R J and Fontcuberta I Morral A 2013 Self-assembled quantum dots in a nanowire system for quantum photonics *Nat. Mater.* **12** 439–44
- [2] Plissard S, Larrieu G, Wallart X and Caroff P 2011 High yield of self-catalyzed GaAs nanowire arrays grown on silicon via gallium droplet positioning *Nanotechnology* **22** 275602
- [3] Caroff P, Dick K A, Johansson J, Messing M E, Deppert K and Samuelson L 2009 Controlled polytypic and twin-plane superlattices in iii–v nanowires *Nat. Nanotechnol.* **4** 50–5
- [4] Krogstrup P, Popovitz-Biro R, Johnson E, Madsen M H, Nygård J and Shtrikman H 2010 Structural Phase Control in Self-Catalyzed Growth of GaAs Nanowires on Silicon (111) *Nano Lett.* **10** 4475–82
- [5] Frost T, Jahangir S, Stark E, Deshpande S, Hazari A, Zhao C, Ooi B S and Bhattacharya P 2014 Monolithic Electrically Injected Nanowire Array Edge-Emitting Laser on (001) Silicon *Nano Lett.* **14** 4535–41
- [6] Wallentin J, Anttu N, Asoli D, Huffman M, Aberg I, Magnusson M H, Siefer G, Fuss-Kailuweit P, Dimroth F, Witzigmann B, Xu H Q, Samuelson L, Deppert K and Borgstrom M T 2013 InP Nanowire Array Solar Cells Achieving 13.8% Efficiency by Exceeding the Ray Optics Limit *Science (80-.).* **339** 1057–60
- [7] Tomioka K, Motohisa J, Hara S, Hiruma K and Fukui T 2010 GaAs/AlGaAs Core Multishell Nanowire-Based Light-Emitting Diodes on Si *Nano Lett.* **10** 1639–44
- [8] Gomes U P, Ercolani D, Zannier V, Beltram F and Sorba L 2015 Controlling the diameter distribution and density of InAs nanowires grown by Au-assisted methods *Semicond. Sci. Technol.* **30** 115012
- [9] Orrù M, Repiso E, Carapezzi S, Henning A, Roddaro S, Franciosi A, Rosenwaks Y, Cavallini A, Martelli F and Rubini S 2016 A Roadmap for Controlled and Efficient n-Type Doping of Self-Assisted GaAs Nanowires Grown by Molecular Beam Epitaxy *Adv. Funct. Mater.* **26** 2836–45
- [10] Oehler F, Cattoni A, Scaccabarozzi A, Patriarche G, Glas F and Harmand J-C 2018 Measuring and Modeling the Growth Dynamics of Self-Catalyzed GaP Nanowire Arrays *Nano Lett.* **18** 701–8
- [11] Fadaly E M T, Zhang H, Conesa-Boj S, Car D, Gül Ö, Plissard S R, Op het Veld R L M, Kölling S, Kouwenhoven L P and Bakkers E P A M 2017 Observation of Conductance Quantization in InSb Nanowire Networks *Nano Lett.* **17** 6511–5
- [12] Gooth J, Borg M, Schmid H, Schaller V, Wirths S, Moselund K, Luisier M, Karg S and Riel H 2017 Ballistic One-Dimensional InAs Nanowire Cross-Junction Interconnects *Nano Lett.* **17** 2596–602
- [13] Friedl M, Cerveny K, Weigele P, Tütüncüoğlu G, Martí-Sánchez S, Huang C, Patlatiuk T, Potts H, Sun Z, Hill M O, Güniat L, Kim W, Zamani M, Dubrovskii V G, Arbiol J, Lauhon L J, Zumbühl D M and Fontcuberta i Morral A 2018 Template-Assisted Scalable Nanowire Networks *Nano Lett.* **18** 2666–71
- [14] Aseev P, Fursina A, Boekhout F, Krizek F, Sestoft J E, Borsoi F, Heedt S, Wang G, Binci L, Martí-Sánchez S, Swoboda T, Koops R, Uccelli E, Arbiol J, Krogstrup P, Kouwenhoven L P and Caroff P 2019 Selectivity Map for Molecular Beam Epitaxy of Advanced III–V Quantum Nanowire

- 1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
- Networks *Nano Lett.* **19** 218–27
- [15] Wang D, Qian F, Yang C, Zhong Z and Lieber C M 2004 Rational Growth of Branched and Hyperbranched Nanowire Structures *Nano Lett.* **4** 871–4
- [16] Cheng C and Fan H J 2012 Branched nanowires: Synthesis and energy applications *Nano Today* **7** 327–43
- [17] Plissard S R, van Weperen I, Car D, Verheijen M A, Immink G W G, Kammhuber J, Cornelissen L J, Szombati D B, Geresdi A, Frolov S M, Kouwenhoven L P and Bakkers E P A M 2013 Formation and electronic properties of InSb nanocrosses *Nat. Nanotechnol.* **8** 859–64
- [18] Car D, Wang J, Verheijen M A, Bakkers E P A M and Plissard S R 2014 Rationally Designed Single-Crystalline Nanowire Networks *Adv. Mater.* **26** 4875–9
- [19] Dalacu D, Kam A, Austing D G and Poole P J 2013 Droplet Dynamics in Controlled InAs Nanowire Interconnections *Nano Lett.* **13** 2676–81
- [20] Rieger T, Rosenbach D, Vakulov D, Heedt S, Schäpers T, Grützmacher D and Lepsa M I 2016 Crystal Phase Transformation in Self-Assembled InAs Nanowire Junctions on Patterned Si Substrates *Nano Lett.* **16** 1933–41
- [21] Heedt S, Vakulov D, Rieger T, Rosenbach D, Trellenkamp S, Grützmacher D, Lepsa M I and Schäpers T 2016 Nanowire Networks: Electronic Properties of Complex Self-Assembled InAs Nanowire Networks (Adv. Electron. Mater. 6/2016) *Adv. Electron. Mater.* **2** 1–6
- [22] Gazibegovic S, Car D, Zhang H, Balk S C, Logan J A, de Moor M W A, Cassidy M C, Schmits R, Xu D, Wang G, Krogstrup P, Op het Veld R L M, Zuo K, Vos Y, Shen J, Bouman D, Shojaei B, Pennachio D, Lee J S, van Veldhoven P J, Koelling S, Verheijen M A, Kouwenhoven L P, Palmstrøm C J and Bakkers E P A M 2017 Epitaxy of advanced nanowire quantum devices *Nature* **548** 434–8
- [23] Kang J-H, Krizek F, Zaluska-Kotur M, Krogstrup P, Kacman P, Beidenkopf H and Shtrikman H 2018 Au-Assisted Substrate-Faceting for Inclined Nanowire Growth *Nano Lett.* **18** 4115–22
- [24] Ghosh S C, Kruse P and LaPierre R R 2009 The effect of GaAs(100) surface preparation on the growth of nanowires *Nanotechnology* **20** 115602
- [25] Yuan X, Caroff P, Wong-Leung J, Fu L, Tan H H and Jagadish C 2015 Tunable Polarity in a III-V Nanowire by Droplet Wetting and Surface Energy Engineering *Adv. Mater.* **27** 6096–103
- [26] Roest A L, Verheijen M A, Wunnicke O, Serafin S, Wondergem H and Bakkers E P A M 2006 Position-controlled epitaxial III–V nanowires on silicon *Nanotechnology* **17** S271–5
- [27] Fortuna S A and Li X 2010 Metal-catalyzed semiconductor nanowires: a review on the control of growth directions *Semicond. Sci. Technol.* **25** 024005
- [28] Dabrowski J and Müssig H-J 2000 *Silicon Surfaces and Formation of Interfaces - Basic Science in the Industrial World* (World Scientific Publishing Co. Pte. Ltd.)
- [29] Scholze A, Schmidt W G and Bechstedt F 1996 Structure of the diamond (111) surface: Single-dangling-bond versus triple-dangling-bond face *Phys. Rev. B* **53** 13725–33
- [30] Jiang W, Liu Z, Zhou M, Ni X and Liu F 2017 π conjugation in the epitaxial Si(111)-($\sqrt{3} \times \sqrt{3}$) surface: Unconventional “bamboo hat” bonding geometry for Si *Phys. Rev. B* **95** 241405
- [31] Perrine K A and Teplyakov A V. 2010 Reactivity of selectively terminated single crystal silicon

- surfaces *Chem. Soc. Rev.* **39** 3256
- [32] Eaglesham D J, White A E, Feldman L C, Moriya N and Jacobson D C 1993 Equilibrium shape of Si *Phys. Rev. Lett.* **70** 1643–6
- [33] Adachi S 1992 *Physical Properties of III-V Semiconductor Compounds* (Wiley)
- [34] Messmer C and Bilello J C 1981 The surface energy of Si, GaAs, and GaP *J. Appl. Phys.* **52** 4623–9
- [35] Choudhury R, Bowler D R and Gillan M J 2008 Atomic structure of misfit dislocations at InAs/GaAs(110) *J. Phys. Condens. Matter* **20** 235227
- [36] Akatsu T, Plössl A, Scholz R, Stenzel H and Gösele U 2001 Wafer bonding of different III–V compound semiconductors by atomic hydrogen surface cleaning *J. Appl. Phys.* **90** 3856–62
- [37] Akatsu T, Plössl A, Stenzel H and Gösele U 1999 GaAs wafer bonding by atomic hydrogen surface cleaning *J. Appl. Phys.* **86** 7146–50
- [38] Moll N, Kley A, Pehlke E and Scheffler M 1996 GaAs equilibrium crystal shape from first principles *Phys. Rev. B* **54** 8844–55
- [39] Braun W, Kaganer V M, Trampert A, Schönherr H-P, Gong Q, Nötzel R, Däweritz L and Ploog K H 2001 Diffusion and incorporation: shape evolution during overgrowth on structured substrates *J. Cryst. Growth* **227–228** 51–5
- [40] Stekolnikov A A, Furthmüller J and Bechstedt F 2002 Absolute surface energies of group-IV semiconductors: Dependence on orientation and reconstruction *Phys. Rev. B* **65** 115318
- [41] Zdyb A, Olchowik J M and Mucha M 2006 Dependence of GaAs and Si surface energy on the misorientation angle of crystal planes *Materials Science- Poland*
- [42] Sibirev N V., Timofeeva M A, Bol'shakov A D, Nazarenko M V. and Dubrovskii V G 2010 Surface energy and crystal structure of nanowhiskers of III–V semiconductor compounds *Phys. Solid State* **52** 1531–8
- [43] Zhang S B and Wei S H 2004 Surface Energy and the Common Dangling Bond Rule for Semiconductors *Phys. Rev. Lett.* **92** 8–11
- [44] Stekolnikov A A and Bechstedt F 2005 Shape of free and constrained group-IV crystallites: Influence of surface energies *Phys. Rev. B* **72** 125326
- [45] Spirkoska D, Arbiol J, Gustafsson A, Conesa-Boj S, Glas F, Zardo I, Heigoldt M, Gass M H, Bleloch A L, Estrade S, Kaniber M, Rossler J, Peiro F, Morante J R, Abstreiter G, Samuelson L and Fontcuberta i Morral A 2009 Structural and optical properties of high quality zinc-blende/wurtzite GaAs nanowire heterostructures *Phys. Rev. B - Condens. Matter Mater. Phys.* **80** 245325
- [46] Johansson J, Karlsson L S, Patrik T, Svensson C, Mårtensson T, Wacaser B A, Deppert K, Samuelson L and Seifert W 2006 Structural properties of $\langle 111 \rangle$ B-oriented III–V nanowires *Nat. Mater.* **5** 574–80
- [47] Glas F, Harmand J-C and Patriarche G 2007 Why Does Wurtzite Form in Nanowires of III-V Zinc Blende Semiconductors? *Phys. Rev. Lett.* **99** 146101
- [48] Heiss M, Conesa-Boj S, Ren J, Tseng H-H, Gali A, Rudolph A, Uccelli E, Peiró F, Morante J R, Schuh D, Reiger E, Kaxiras E, Arbiol J and Fontcuberta i Morral A 2011 Direct correlation of crystal structure and optical properties in wurtzite/zinc-blende GaAs nanowire heterostructures *Phys. Rev.*

1
2
3 **B 83** 045303

- 4
5 [49] Yu X, Wang H, Lu J, Zhao J, Misuraca J, Xiong P and von Molnár S 2012 Evidence for Structural
6 Phase Transitions Induced by the Triple Phase Line Shift in Self-Catalyzed GaAs Nanowires *Nano*
7 *Lett.* **12** 5436–42
- 8
9 [50] Uccelli E, Arbiol J, Magen C, Krogstrup P, Russo-Averchi E, Heiss M, Mugny G, Morier-Genoud
10 F, Nygård J, Morante J R and Fontcuberta i Morral A 2011 Three-dimensional multiple-order
11 twinning of self-catalyzed GaAs nanowires on Si substrates *Nano Lett.* **11** 3827–32
- 12
13 [51] Russo-Averchi E, Heiss M, Michelet L, Krogstrup P, Nygard J, Magen C, Morante J R, Uccelli E,
14 Arbiol J and Fontcuberta i Morral A 2012 Suppression of three dimensional twinning for a 100%
15 yield of vertical GaAs nanowires on silicon *Nanoscale* **4** 1486
- 16
17 [52] Mostafa A and Medraj M 2017 Binary Phase Diagrams and Thermodynamic Properties of Silicon
18 and Essential Doping Elements (Al, As, B, Bi, Ga, In, N, P, Sb and Tl) *Materials (Basel)*. **10** 676
- 19
20 [53] Okamoto H and Massalski T B 1983 The Au–Si (Gold-Silicon) system *Bull. Alloy Phase Diagrams*
21 **4** 190–8
- 22
23 [54] Matteini F, Tütüncüoğlu G, Potts H, Jabeen F and Fontcuberta i Morral A 2015 Wetting of Ga on
24 SiO_x and Its Impact on GaAs Nanowire Growth *Cryst. Growth Des.* **15** 3105–9
- 25
26 [55] Güniat L, Caroff P and Fontcuberta I Morral A 2019 Vapor Phase Growth of Semiconductor
27 Nanowires: Key Developments and Open Questions *Chem. Rev.* **119** 8958–71
- 28
29 [56] Boras G, Yu X and Liu H 2019 III–V ternary nanowires on Si substrates: growth, characterization
30 and device applications *J. Semicond.* **40** 101301
- 31
32 [57] Yu X, Li L, Wang H, Xiao J, Shen C, Pan D and Zhao J 2016 Two-step fabrication of self-catalyzed
33 Ga-based semiconductor nanowires on Si by molecular-beam epitaxy *Nanoscale* **8** 10615–21
- 34
35 [58] Zeng H, Yu X, Fonseka H A, Gott J A, Tang M, Zhang Y, Boras G, Xu J, Sanchez A M and Liu H
36 2018 Hybrid III-V/IV Nanowires: High-Quality Ge Shell Epitaxy on GaAs Cores *Nano Lett.* **18**
37 6397–403
- 38
39 [59] Adhikari H, Marshall A F, Chidsey C E D and McIntyre P C 2006 Germanium Nanowire Epitaxy:
40 Shape and Orientation Control *Nano Lett.* **6** 318–23
- 41
42 [60] Tateno K, Gotoh H and Watanabe Y 2004 GaAs/AlGaAs nanowires capped with AlGaAs layers on
43 GaAs(311)B substrates *Appl. Phys. Lett.* **85** 1808–10
- 44
45 [61] Picraux S T, Dayeh S A, Manandhar P, Perea D E and Choi S G 2010 Silicon and germanium
46 nanowires: Growth, properties, and integration *JOM* **62** 35–43
- 47
48 [62] Ambrosini S, Fanetti M, Grillo V, Franciosi A and Rubini S 2011 Self-catalyzed GaAs nanowire
49 growth on Si-treated GaAs(100) substrates *J. Appl. Phys.* **109** 094306
- 50
51 [63] Hannon J B, Kodambaka S, Ross F M and Tromp R M 2006 The influence of the surface migration
52 of gold on the growth of silicon nanowires *Nature* **440** 69–71
- 53
54 [64] Koblmüller G, Hertenberger S, Vizbaras K, Bichler M, Bao F, Zhang J P and Abstreiter G 2010
55 Self-induced growth of vertical free-standing InAs nanowires on Si(111) by molecular beam epitaxy
56 *Nanotechnology* **21**
- 57
58 [65] Johansson J, Karlsson L S, Patrik T, Svensson C, Mårtensson T, Wacaser B A, Deppert K,
59 Samuelson L and Seifert W 2006 Structural properties of $\langle 111 \rangle$ B-oriented III–V nanowires *Nat.*

1
2
3 *Mater.* **5** 574–80

- 4
5 [66] Fonseka H A, Caroff P, Wong-Leung J, Ameruddin A S, Tan H H and Jagadish C 2014 Nanowires
6 Grown on InP (100): Growth Directions, Facets, Crystal Structures, and Relative Yield Control *ACS*
7 *Nano* **8** 6945–54
- 8
9 [67] Schmidt V, Senz S and Gösele U 2005 Diameter-Dependent Growth Direction of Epitaxial Silicon
10 Nanowires *Nano Lett.* **5** 931–5
- 11
12 [68] Lugstein A, Steinmair M, Hyun Y J, Hauer G, Pongratz P and Bertagnolli E 2008 Pressure-Induced
13 Orientation Control of the Growth of Epitaxial Silicon Nanowires *Nano Lett.* **8** 2310–4
- 14
15 [69] Kanjanachuchai S and Euaruksakul C 2013 Self-Running Ga Droplets on GaAs (111)A and (111)B
16 Surfaces *ACS Appl. Mater. Interfaces* **5** 7709–13
- 17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60