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Fundamentals of the Gut for Capsule Engineers

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28	Figure 1: Anatomy of the digestive system, showing all organs.	13
29	Figure 2: The functional regions of the stomach.	15
30	Figure 3: Small intestine.	18
31	Figure 4: Main parameters of small intestine.	20
32	Figure 5: Large intestine.	21
33	Figure 6: Liver, pancreas and gall bladder.....	25
34	Figure 7: Colon regions where the mesentery is attached to.	27
35	Figure 8: The tissue layers of the GI tract.....	28
36	Figure 9: Mucus.	32
37	Figure 10: Different phases of gastric digestion.	42
38	Figure 11: Segmentation motility inside small intestine.....	43
39	Figure 12: Peristalsis movement along the lumen.	44
40	Figure 13: The three phases of interdigestive motility pattern.	48
41	Figure 14: The forces acting on an object moving through the GI tract.....	49
42	Figure 15: Factors affecting the tribology of an object moving through the GI tract.....	56

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50 **Abstract**

51 The gastrointestinal (GI) tract is a complex environment comprised of the mouth,
52 esophagus, stomach, small and large intestines, rectum and anus, which all cooperate to form the
53 complete working GI system. Access to the GI using endoscopy has been augmented over the past
54 several decades by swallowable diagnostic electromechanical devices, such as pill cameras.
55 Research continues today and into the foreseeable future on new and more capable miniature
56 devices for the purposes of systemic drug delivery, therapy, tissue biopsy, microbiome sampling,
57 and a host of other novel ground-breaking applications. The purpose of this review is to provide
58 engineers in this field a comprehensive reference manual of the GI environment and its complex
59 physical, biological, and chemical characteristics so they can more quickly understand the
60 constraints and challenges associated with developing devices for the GI space. To accomplish
61 this, the work reviews and summarizes a broad spectrum of literature covering the main anatomical
62 and physiological properties of the GI tract that are pertinent to successful development and
63 operation of an electromechanical device. Each organ in the GI is discussed in this context,
64 including the main mechanisms of digestion, chemical and mechanical processes that could impact
65 devices, and GI motor behavior and resultant forces that may be experienced by objects as they
66 move through the environment of the gut.

67

68 Keywords: digestive system, capsule endoscopy, gastrointestinal anatomy, gastrointestinal
69 properties.

70

71 **Introduction**

72 The digestive system is made up of the gastrointestinal (GI) tract, liver, pancreas and
73 gallbladder. The GI tract is a large, hollow, tubular organ system that extends from the mouth to
74 the anus. It is a complex environment that comprises the mouth, esophagus, stomach, small and
75 large intestines. These organs have specific functions and they cooperate in order to form a
76 complete working GI tract. The coordinated contractions of muscles, along with the release
77 of hormones and enzymes facilitate the digestion of food, the absorption of nutrients, and the
78 elimination of waste so that the body can carry out its functions of metabolism, growth, and repair
79 (1).

80 The inspection of the GI tract is fundamental for the early detection and diagnosis of GI
81 diseases, of which there are many. In the last decade, miniaturized robots for gastrointestinal
82 inspection have been investigated with the aim of developing innovative, more sophisticated, and
83 minimally invasive technologies to access this part of the body. Despite the progress achieved so
84 far, the need for innovation is still present and stronger than ever due to the combination of a
85 growing disease prevalence and the harsh, difficult-to-access environment of the gut.

86 According to the National Institutes of Health (NIH), more than 34 million Americans are
87 suffering from diseases of the digestive system, 20 million of which have chronic disorders (2).
88 Digestive diseases encompass more than 40 acute, chronic, recurrent, or functional disorders. The
89 most common digestive diseases are irritable bowel syndrome (IBS), inflammable bowel disease
90 (IBD) (i.e., Crohn's disease (CD) and Ulcerative colitis (UC)), celiac disease, diverticulosis, and
91 acid reflux. It is estimated that 8% of the U.S. population have chronic digestive diseases, 6% have
92 acute episodes of digestive diseases, and 43% have intermittent digestive disorders. Only 43% are

93 unaffected. As a group, digestive diseases account for 8%-9% of total U.S. mortality, of which
94 60% is due to malignant neoplasms and 40% due to non-malignant causes (3).

95 According to International Agency for Research on Cancer (4), cancer is the leading cause
96 of death in the 21st century. The statistics present some important data about the spreading of
97 cancer worldwide in 2018. Regarding colorectal cancer, the percentage of new cases was 6.1%
98 and the percentage of deaths was 5.8%, while rectal cancer had a 3.9% incidence of new cases and
99 3.2% of deaths. Considering the stomach, the percentages were 5.7% and 8.2% of new cases and
100 the number of deaths, respectively, while esophagus cancer counted 3.2% of new cases and 5.3%
101 of deaths in 2018. The International Agency for Research on Cancer (4) also reports statistics about
102 the estimated number of new cases (incidence rate, IR) and estimated number of deaths (mortality
103 rate, MR) of each type of gastrointestinal cancer in different countries in 2018. These are reported
104 in Table 1, where the estimated number has been rounded to the nearest one hundred for the sake
105 of clarity.

106 Table 1: Incidence and mortality of gastrointestinal cancer in 2018 (4).

	North America		Europe		Asia		Africa	
	IR	MR	IR	MR	IR	MR	IR	MR
Colon	179 800	64 100	499 700	242 500	957 900	461 400	61 800	40 000
Stomach	29 300	13 400	133 300	102 200	769 700	584 400	31 100	28 700
Esophagus	22 700	18 200	53 000	45 100	444 600	397 700	28 500	27 700

107

108 Different procedures are used for examining the GI tract: capsule endoscopies are used to
109 inspect the entire GI tract because of their small size, while other types of endoscopic procedures

110 are used to inspect a particular organ. For example, gastroscopy is employed for the inspection of
111 the esophagus and stomach, colonoscopy for the colon, sigmoidoscopy for the sigmoid colon and
112 small bowel enteroscopy is used for the examination of the small intestine. The purposes of the
113 devices are typically for both diagnosis and therapy, however, some lack therapeutic capabilities
114 because of device size constraints. Despite the ubiquity of these procedures, they can be stressful
115 and painful for the patient (1,5) due largely to the construction of the endoscopes, which consist
116 of semi-rigid tubes that are pushed and twisted through the body of the patient by the physician,
117 causing discomfort as the instrument deforms the sensitive GI tract.

118 According to the Center for Disease Control and Prevention (6), only 66% of Americans
119 comply with screening guidelines, and therefore, an estimated 23 million people in the United
120 States avoid these procedures. This lack of intervention increases the risk of developing a cancer
121 (7). Introducing a less-invasive procedure could increase patient compliance to the endoscopic
122 procedure by reducing procedural discomfort (and the associated anxiety), risk of adverse events,
123 and the potential need for sedation (8,9). This has motivated many to develop new technologies to
124 replace the standard flexible endoscope (10).

125 To develop new and more sophisticated devices, capsule engineers need to understand this
126 complex environment. Therefore, the purpose of this paper is to provide a summary of the critical
127 information regarding the anatomy, histology, physiology, mechanics, and chemistry of the gut as
128 it pertains to medical device engineers. Providing a comprehensive primer of the GI tract can help
129 engineers in this field to speed the development of innovative technologies.

130 The paper will describe the characteristics of the esophagus, stomach, small and large
131 intestines – the regions of primary interest to engineers that develop capsule endoscopes and
132 similar devices. Given that capsules are typically designed to travel the GI tract, the liver, pancreas

133 and gallbladder are not the main focus of our research but are described briefly since their
134 enzymatic secretions help with the digestion of the food. Although, focus is placed on providing a
135 comprehensive description of the healthy GI tract, the most common ways disease impacts its
136 properties and function is also discussed briefly.

137 The paper is organized as follows. In Section 1 we briefly summarize the current non-
138 invasive technologies and we discuss their main limitations. In Section 2 and Section 3, we first
139 provide a general description of the anatomy and histology of the GI tract. In Section 4 and 5
140 respectively, we present the chemical and mechanical properties of the GI tract, and in Section 6
141 we investigate the motor behavior of the gut. In Section 7 we summarize all the forces that act on
142 an untethered device in order to understand the capsule dynamics within the GI tract. Section 8
143 considers the possible physiological alterations to the GI tract from the most common and severe
144 digestive diseases. Finally, in Section 9 we summarize the work, and we briefly discuss open
145 challenges about medical robotic devices; more detailed discussions related to each topic of the
146 paper are included throughout the article.

147

148 **1. Current non-invasive endoscopic technologies**

149 Conventional flexible endoscopy (e.g. colonoscopy) has been widely used to inspect the
150 entire GI tract. However, despite the widespread adoption of endoscopes, issues around their
151 invasiveness lead to limitation in their ability to diagnose and treat GI disease. Therefore, the
152 demand for new, less invasive and more sophisticated procedures has increased. In the last
153 decades, completely minimally invasive methods have become commercially available for
154 diagnosing the GI tract (11) and researchers have studied appealing non-invasive alternatives to

155 traditional diagnostic techniques. The new technologies are briefly discussed in the following,
 156 highlighting the major advantage and disadvantages of each technique.

157 Virtual endoscopy is a technique based on computed tomography (CT) or on magnetic
 158 resonance imaging (MRI), and is used to inspect the GI tract (10,12,13). Despite it being
 159 completely noninvasive and almost comparable to standard endoscopy in terms of diagnostic yield,
 160 its main drawbacks are an inability to biopsy, impossibility to deliver in-situ therapy and limited
 161 accuracy, particularly with small or very flat lesions.

162 Similarly, in the last 20 years, swallowable capsule endoscopes (CEs) have been developed
 163 and commercialized to facilitate minimally invasive exploration of hard-to-reach regions of the
 164 GI tract. To date, the most prevalent clinically used CEs worldwide are reported in Table 2 (10,14–
 165 16).

166 Table 2: GI capsules in clinical use today (10,14–16).

	PillCam ESO3	PillCam COLON 2	Endo Capsule	Capso Cam	Miro Cam	OMOM	Navi Cam
Purpose	Esophageal imaging	Colon imaging	Small bowel imaging	Small bowel imaging	Small bowel imaging and navigation	Small bowel imaging	Stomach imaging and navigation

Dimension (mm)	26.0 × 11.0	31.5 × 11.6	26.0 × 11.0	31.0 × 11.3	24.0 × 11.0	27.9 × 13.0	28.0 × 12.0
Weight (g)	3.4	2.9	3.8	4.0	3.4	6.0	5.0
Frame rate	Adaptive Frame Rate (AFR): 2–6 images per second.	Adaptive Frame Rate (AFR): 2–6 images per second.	2 fps	4 high resolution camera: maximum of 20 frame per second (5 fps per camera)	3 fps	0.5–2 fps	2 fps
Angle of view	160°	160°	160°	360°	170°	140°	140°
Illumination	2 x 6 white LEDs	2 x 6 white LEDs	6 white LEDs	LEDs	6 white LEDs	6 white LEDs	LED
Recording time	30 min	10 h	9 h	15 h	11 h	7–9 h	8 h

Regulatory approval	Yes	Yes	Yes	No	Yes	Yes	Yes
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167

168 Despite encouraging results obtained by current CE technologies, their main limitation lies
169 in the fact that their sensitivity (the proportion of positive cases correctly identified) is not yet
170 comparable to the sensitivity of the standard endoscopes. For example, the sensitivity of the
171 PillCam, the most advanced capsule developed, is still less than 90%, while standard endoscopes
172 can reach in excess of 95% sensitivity (10,17). Other important limitations are (10,14):

- 173 • Passive locomotion: the physician is not able to control the pose of the capsule (or
174 orientation of the camera) which leads to inadequate inspection of the organ in some
175 cases.
- 176 • Minor interventions (e.g. Biopsy collection) are the main advantage of standard
177 endoscopes and are not currently possible with commercial capsule endoscopes.
178 This is largely due to a lack of device position control, limited on-board space (or
179 payload), and the absence of a stable platform.
- 180 • No means of insufflation: the inability to distend collapsed tissue may lead to
181 reduced visibility, particularly in the cavernous environments of the stomach and
182 colon.

183 Several solutions have been developed for enabling active locomotion capsules and thus
184 overcome the main limitations of passive locomotion. Fundamentally, two major solutions have
185 been exploited to address the active locomotion problem: onboard locomotion (generally this is
186 referred as a mechanical approach) and an external locomotion technique (whereby forces and

187 torques are transmitted to the capsule from outside the body, generally via magnetic fields) (10,18–
188 20).

189 In the last decades, a new category of flexible endoscopes has been explored by researchers.
190 These advanced flexible endoscopes, or soft-tethered capsules, are designed to preserve the major
191 functionalities of conventional endoscopy that are familiar to physicians. At the same time, the
192 flexibility of the endoscope body permits it to conform to the shape of the bowel, reducing tissue
193 stretching and the associated discomfort for the patient (21,22).

194 Advanced flexible endoscopes have the advantage of overcoming the main limitations
195 related to the CEs (23–25). The advantage of an actuation mechanism, such as the magnetic field,
196 is the ability to pull and steer the endoscope inside the body and so completely inspect the organ.
197 Moreover, the tether (with cables and lumen) allows the physician to use the endoscope both as a
198 diagnostic or therapeutic instrument, and with all the typical auxiliary functions such as
199 insufflation, irrigation and suction. However, the presence of the tether (although soft and flexible)
200 creates friction in the environment and makes locomotion challenging (5). Other research has
201 addressed the problem of drag on the soft tether by modifying the locomotion strategy (26).

202 Aside from standard diagnostic routine, capsule robots are being used as a platform for
203 versatile applications such as drug delivery, biosensing, and active diagnostics and intervention
204 (27). Researchers have measured pH, core body temperature, oxygenation, electric
205 conductivity and, also, blood inside the intestine via capsule robots. These have extended the
206 boundary towards intervention and therapeutic manipulation (28). Clip deployment for stopping
207 bleeding, systemic and topical drug delivery, biopsy tissue collection and microultrasound imaging
208 are some other applications being investigate. Even though interventional capsules are mostly at

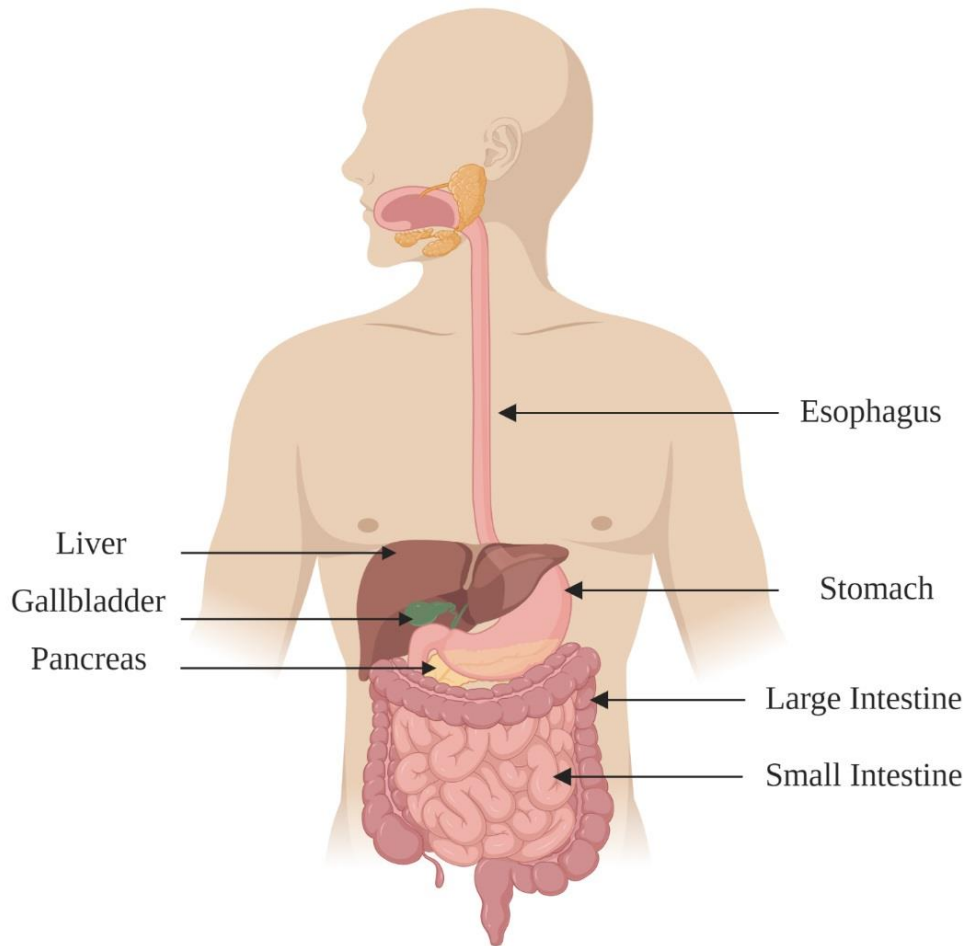
209 the proof-of-concept stage of development, in-vivo animal studies, and benchtop experiment
210 results are encouraging (29–32).

211 Despite the advance in current technologies the need for novel designs and innovative
212 strategies to enhance the physician’s ability to diagnose and treat GI diseases is still present.
213 Miniaturized, capsule-like devices with advanced locomotion techniques and sensing technologies
214 have been at the forefront in achieving this. For this reason, an adequate knowledge of the entire
215 GI tract is mandatory for all the engineers in the medical and endoscopic field.

216

217 **2. Anatomy and physiology of the GI**

218 The human GI tract is a series of multilayered, tubular organs which extend from the oral
219 cavity through the esophagus, stomach, small and large intestines and terminating at the anus
220 (Figure 1). The GI tract has a total average length of 795 ± 128 cm, it decreases with age and is
221 significantly longer in men (33). The GI tract is one of the most dynamic organ systems (34);
222 muscular contractions, along with the release of hormones and enzymes, enable the digestion
223 process (35,36). In this section, the anatomy of the GI tract will be discussed, focusing on the
224 esophagus, stomach, small and large intestine and the mesentery. The liver, gallbladder and
225 pancreas, are not the focus of this work but will be discussed briefly for the sake of clarity.



226

227

Figure 1: Anatomy of the digestive system, showing all organs.

228 2.1 Esophagus

229 The esophagus is an 18 to 25 cm long muscular tube that connects the oral cavity to the
230 stomach (36–38). It is a dynamic tube which serves to propel food, via active peristaltic
231 contractions, toward the stomach for continued digestion and absorption of nutrients. When empty,
232 the esophagus is a collapsed lumen, but it can distend to approximately 2 – 3 cm to propel a food
233 bolus (38,39) .

234 In general, the ease of passage of a body through the esophagus and into the stomach
235 depends on the length and diameter of the ingested object. Bodies longer than 60 mm and with a

236 diameter more than 25 mm make the passage difficult and objects can become lodged; in these
237 cases an esophagogastroscopy is necessary (40–42). However, the current swallowable capsules
238 approved by the FDA present smaller values for diameter and length and give a more ideal target
239 size. These values are presented in Table 2.

240 The passage of food through the esophagus is regulated by two principal high-pressure
241 valves: the upper and the lower sphincter. These two valves are located at the beginning and at the
242 end of the esophagus, but there is not a clear anatomic demarcation that defines the two zones (39).
243 The upper esophageal sphincter controls the movement of food from the pharynx into the
244 esophagus, while the lower esophageal sphincter (also called gastroesophageal or cardiac
245 sphincter) lets food pass into the stomach; the latter can also contract to prevent stomach acids
246 from backing up into the esophagus (39).

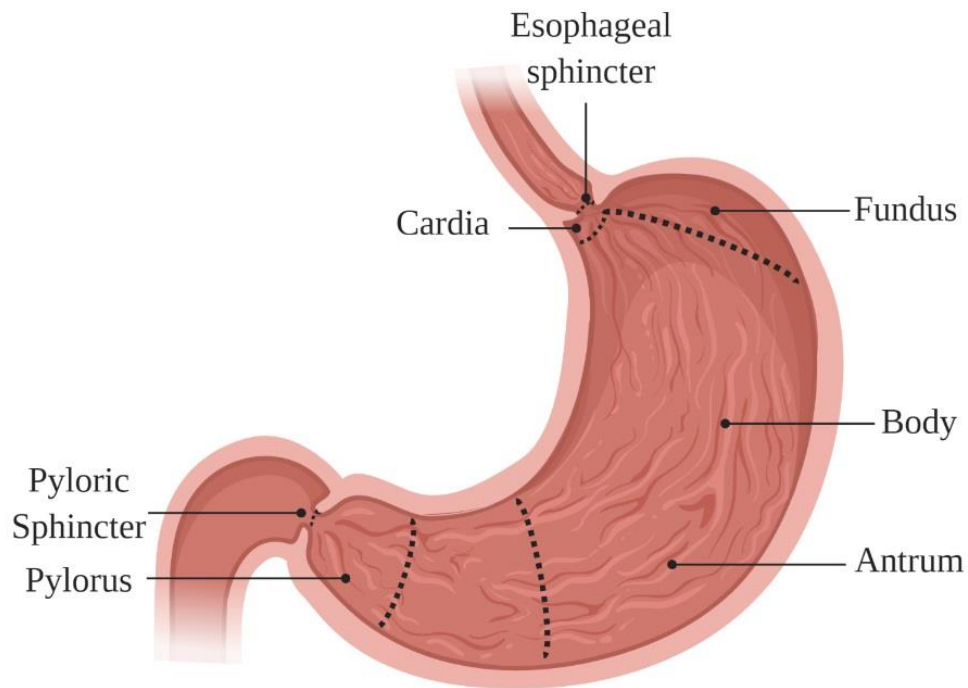
247 The normal esophagus has a wall thickness of 4.7 mm (range 4.44 – 4.95 mm) during
248 contraction and 2.11 mm (range 2.00 – 2.23 mm) when the esophagus is dilated. The thickness of
249 the esophageal wall depends also on the sex and age of the patient (43,44).

250 **2.2 Stomach**

251 The stomach is a dilated and J-shaped organ that rests on the left of the central region of
252 the abdomen at the level of the first lumbar vertebra (35). The main functions of the stomach are
253 the temporary storage, mixing, breakdown, and digestion of food (45).

254 As shown in Figure 2, the stomach has two openings (esophageal and the duodenal) and
255 five major regions, including: the cardia, fundus, body, antrum and the pylorus (38). The cardia is
256 the point where the esophagus connects to the stomach. The fundus is dome shaped and locates
257 inferior to the diaphragm, above and to the left of the cardia. Below the fundus is the ‘body’, the
258 main part of the stomach. The pylorus is a funnel-shaped valve which connects the stomach to the

259 duodenum (45). The pylorus has two parts: the pyloric antrum, which is connected to the body of
260 the stomach, and the pyloric canal, which is connected to the duodenum. The smooth
261 muscle pyloric sphincter is located at this latter point of connection and controls stomach
262 emptying. The pyloric diameter is controlled by the contractions of the sphincter and this
263 determines the flow resistance (46).



264

265

Figure 2: The functional regions of the stomach.

266 Each region of the stomach has a different function: the fundus can relax to accept large
267 volumes of collected digestive gases; the gastric chief cell in the stomach secretes pepsinogen and
268 hydrochloric acid, produced by gastric parietal cells, to break-down and mix the food and liquid;
269 the pylorus is responsible for mucus, protein-digesting enzyme (pepsin) secretion, and handles the
270 emptying of the stomach through the duodenum (45).

271 Stomach emptying is an essential factor that capsule engineers should consider. Although
272 the stomach volume is only 0.8 L when empty, it can expand up to 1.5 – 2 L for a typical male and
273 up to 0.9 – 1.5 L for women and children. The emptying rate is affected by meal composition and
274 consistency (47), body position (48), smoking (49) and gender (50). On average, women have a
275 slower gastric emptying compared to men (74 minutes vs. 63 minutes) and smokers have a
276 significantly faster gastric emptying compared to non-smokers (56 minutes vs. 67 minutes). Age,
277 body mass and alcohol consumption habits are not known to affect gastric emptying times (51).

278 The mean thickness of the gastric wall was measured as 4 mm when distended and 5 – 10
279 mm during fasting (52). In studies done by Huh et al. (53) endoscopic ultrasound was used to
280 acquire in-vivo data on wall thickness of the stomach when it was waterfilled (i.e., distended). The
281 measurements were taken in a group of ten and five measurements in different locations were
282 obtained resulting in a mean thickness of 3.92 ± 0.16 mm.

283 **2.3 Small intestine**

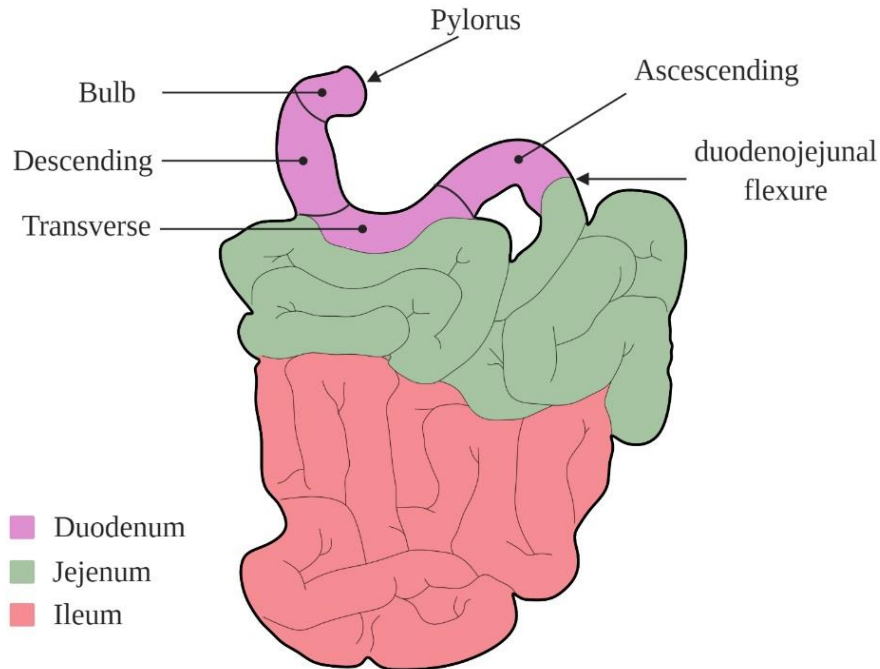
284 The small intestine (or small bowel) is a crucial component of the digestive system and is
285 responsible for the absorption of important nutrients (38). Here, most of the chemical and
286 mechanical digestion is carried out (54). It is a long, approximately 6 m, continuous, and highly
287 tortuous tube running from the pylorus of the stomach to the ileocecal valve where it meets the
288 large intestine. There are three main sections to the small intestine: duodenum, jejunum and ileum
289 (38). These sections, described below, are shown in Figure 3.

290 The duodenum is the first section of the small intestine and forms a 'C' shape around the
291 head of the pancreas. Its main function is to neutralize the acidic gastric contents (called 'chyme')
292 and to initiate further digestion (55). Brunner's glands in the submucosa secrete an alkaline mucus
293 which neutralizes the chyme and protects the surface of the duodenum. It is about 25 cm in length

294 in adults, beginning at the pylorus and ending at the ligament of Treitz, which is the junction
295 between the duodenum and jejunum (duodenojejunal flexure) (55,56) (Figure 3). The duodenum
296 is largely retroperitoneal and has an anatomic relationship with the pancreas. It has four sections:
297 bulb, descending, transverse, and ascending. The bulb section begins at the pylorus, which is
298 approximately 5 cm in length for adults and demarcated by the pre-pyloric vein. The descending
299 section is retroperitoneal and is approximately 10 cm in length. The transverse section is also
300 retroperitoneal and is bordered by the pancreas superiorly and the hepatic flexure of
301 the colon anteriorly. The fourth portion of the duodenum courses in a cephalad direction to the left
302 of the aorta and inferior to the neck of the pancreas. The duodenum contains a slender band of
303 skeletal muscle and a fibromuscular band of smooth muscle in the horizontal and ascending parts.
304 These can contract to widen the angle of the duodenojejunal flexure and allow movement of
305 intestinal contents (56).

306 The jejunum and ileum lie within the peritoneal cavity and are the most tortuous parts of
307 the small intestine. Together, they are approximately 4 – 6 meters long comprising approximately
308 40% jejunum and 60% ileum (55) with no clear junction between the two sections. Generally, the
309 jejunum has a thicker mucosal lining (i.e., thicker wall), larger diameters, redder color, and less
310 fatty mesentery than the ileum. Moreover, the mesentery of the jejunum is attached to the left of
311 the aorta while the mesentery of the ileum is attached to the right (57). The mucosa of these
312 sections is highly folded. These folds, called plicae circulares, slow the passage of the partly
313 digested food and increase the surface area (by 1.6 times) to aid absorption of nutrients (37). The
314 majority of plicae extends transversely around the small intestine for about 50% – 65% of its
315 circumference while some of these form complete circles and others are spiral. The largest folds

316 are about 1 cm in depth at their broadest part and usually the large and small folds alternate with
317 each other (57).



318

319

Figure 3: Small intestine.

320 The total length of the small intestine varies with age (58). Mean length at 1 year is 3.8 m,
321 at 5 years is 4.5 m, at 10 years is 5 m, and at 20 years is 5.75 m (37,58,59). It becomes longer when
322 the bowel is empty and after death; thus, use of cadaveric tissue for capsule development should
323 consider this fact. It is approximately 15 mm in diameter after 35 weeks of gestational age (60)
324 and 25 mm in adults (37,61).

325 The mean values of small intestine parameters are outlined in Table 3 (61). There is no
326 statistical difference in these bowel parameters over an age range of 17 – 73 or between men and
327 women, while some pathological effects can cause changes in these parameters (61).

328

329

330

331 Table 3 : Mean and standard deviation values for the small intestine parameters (diameter, wall

332 thickness, fold number per 2.5 cm, fold thickness) (37,61).

	Diameter (mm)	Wall thickness (mm)	Fold number per 2.5 cm	Fold thickness (mm)	Interfold distance (mm)
Duodenum	24.8 ± 4.5	1.5 ± 0.6	4.5 ± 0.7	2.1 ± 0.6	4.7 ± 1.54
Jejunum	24.5 ± 4.2	1.5 ± 0.5	4.6 ± 0.8	2.2 ± 0.7	4.59 ± 3.56
Proximal ileum	19.5 ± 3.6	1.6 ± 0.4	1.8 ± 0.6	1.9 ± 0.5	16.8 ± 6.75
Distal ileum	18.9 ± 4.2	1.4 ± 0.5	1.6 ± 0.5	1.8 ± 0.5	18.5 ± 7.18
Terminal ileum	18.7 ± 3.6	1.5 ± 0.4	1.5 ± 0.6	1.8 ± 0.4	17.91 ± 7.86

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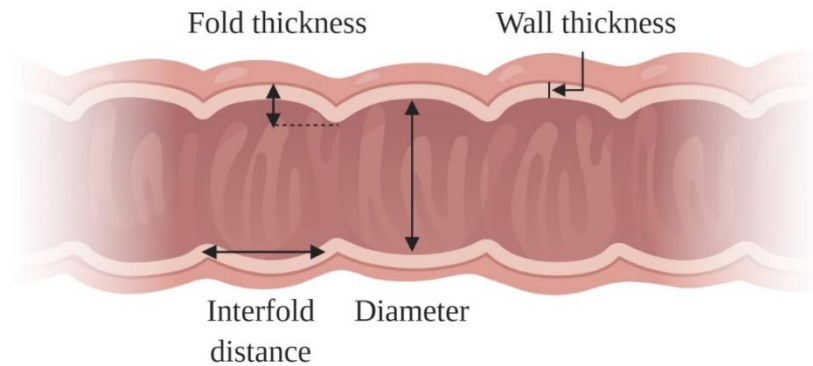
334 As shown in Table 3, the duodenum and jejunum have similar bowel diameter, wall

335 thickness, fold number, and fold thickness. The interfold distance gradually decreases in size to its

336 smallest measurements in the terminal ileum. The bowel diameter, wall thickness, interfold

337 distance and fold thickness of the proximal ileum, distal ileum and terminal ileum are similar. The

338 parameters used in Table 3 are illustrated in Figure 4.



339

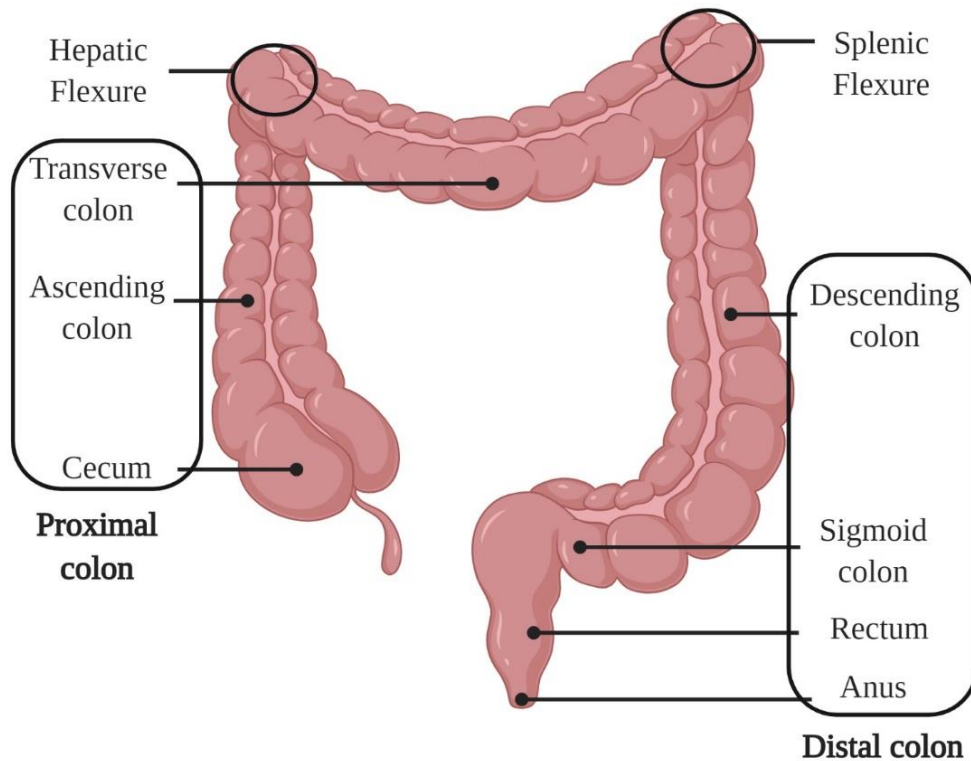
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Figure 4: Main parameters of small intestine.

341 **2.4 Large intestine**

342 The large intestine (colon or large bowel) is the last part of the GI tract and, like the small
 343 intestine, is tubular and tortuous in shape. It is shorter at approximately 1.5 m, has more
 344 pronounced folds and a larger diameter. By the time digestive products reach the large intestine,
 345 almost all the nutritionally useful products have been removed; therefore, it does not play a major
 346 role in absorption of nutrients. Instead, the main purpose of the large intestine is the absorption of
 347 water (approximately 1.5 L of water arrive in the colon each day), Na^+ and other minerals, and
 348 the collection and excretion of waste (stool) via the anus (38,62).

349 The large intestine has six sections, as shown in Figure 5: the cecum, the ascending colon,
 350 the transverse colon, the descending colon, the sigmoid colon, and the rectum. The first and middle
 351 parts of the colon are called the proximal colon. This includes the cecum, the ascending colon, and
 352 the transverse colon. The last part of the colon is called the distal colon and includes the descending
 353 colon, the sigmoid colon, rectum and anus. The ascending colon, descending colon, and rectum
 354 are retroperitoneal and fixed in location while the other two sections are intraperitoneal and
 355 therefore mobile (38,62).



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Figure 5: Large intestine.

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Eickhoff et al. (63) used a CT colonography in order to obtain more information about the number of colonic flexures (defined as an acute angle $< 90^\circ$), and degree of tortuosity (judged on a 10–point visual analogue scale (VAS)). They found that the average number of flexures in a colon is 9.6 ± 2.4 , and the VAS was found to be 3.7 ± 1.9 . Cases with a major number of flexures and an increased degree of tortuosity are difficult to access and increase the chance of incomplete colonoscopy. Moreover, Alazmani et al. (64) demonstrated that the tortuosity of the colon when the patient is in supine position is higher than in the prone position.

Table 4 reports the diameter of the large intestine described by Sadahiro et al. (65), focusing on the difference between male and female. The diameters of the descending colon, sigmoid colon, and rectum are larger in males than in females.

368

Table 4: Diameter (cm) of distended large intestine (37,65)

	Male	Female
Cecum	4.7 ± 0.9	4.8 ± 0.8
Ascendant colon	4.8 ± 1.2	5.0 ± 2.0
Transverse colon	4.2 ± 1.2	4.2 ± 0.7
Descendant colon	3.4 ± 1.2	3.2 ± 0.6
Colon sigmoid	3.4 ± 0.6	3.2 ± 0.6
Rectum	4.0 ± 1.0	3.5 ± 1.0

369

370 Table 5 and Table 6 report the diameter and length of the large intestine, considering the
 371 supine and prone position of the patient. The research by Alazmani et al. (64) demonstrates that
 372 the diameter is governed largely by intra-abdominal compression and pelvic motion. Therefore,
 373 changing the position of the patient from prone to supine affects the position of the internal organs,
 374 and thus, the compression of the colon (64).

375 Table 5: Comparison of the colon diameter (cm) in supine and prone positions (64).

	Supine	Prone
Rectum	3.6 ± 0.8	3.7 ± 0.7
Sigmoid	2.6 ± 0.4	2.6 ± 0.3
Descending colon	3.3 ± 0.6	3.2 ± 0.5
Transverse colon	3.7 ± 0.4	3.6 ± 0.5
Ascending colon	4.5 ± 0.7	4.3 ± 0.7
Cecum	4.4 ± 0.7	3.8 ± 0.6

Proximal colon	4.2 ± 0.4	3.9 ± 0.5
Distal colon	3.1 ± 0.5	3.1 ± 0.4
Total colon	4.7 ± 0.5	3.5 ± 0.4

376

377 Table 6: Comparison of the colon length (cm) in supine and prone positions (37,64).

	Supine	Prone
Rectum	23.4 ± 6.7	23.1 ± 3.9
Sigmoid	50.6 ± 13.9	49.9 ± 11.7
Descending colon	24.2 ± 7.8	26.0 ± 7.8
Transverse colon	57.2 ± 9.3	57.3 ± 10.9
Ascending colon	21.7 ± 4.2	19.7 ± 4.0
Cecum	7.8 ± 2.9	6.9 ± 2.3
Proximal colon	86.6 ± 9.7	84.0 ± 10.2
Distal colon	98.3 ± 14.7	99.0 ± 11.8
Total colon	185.0 ± 18.3	183.0 ± 16.9

378 The mean values of the length of the entire intestine are summarized in Table 7. The study

379 by Hounnou et al. (33) shows the length of the whole intestine is longer in men than women and

380 the length decreases with age, and increases with weight while it does not vary with height.

381 Table 7: Mean and standard deviation values of the length (cm) of the intestine [17], [21].

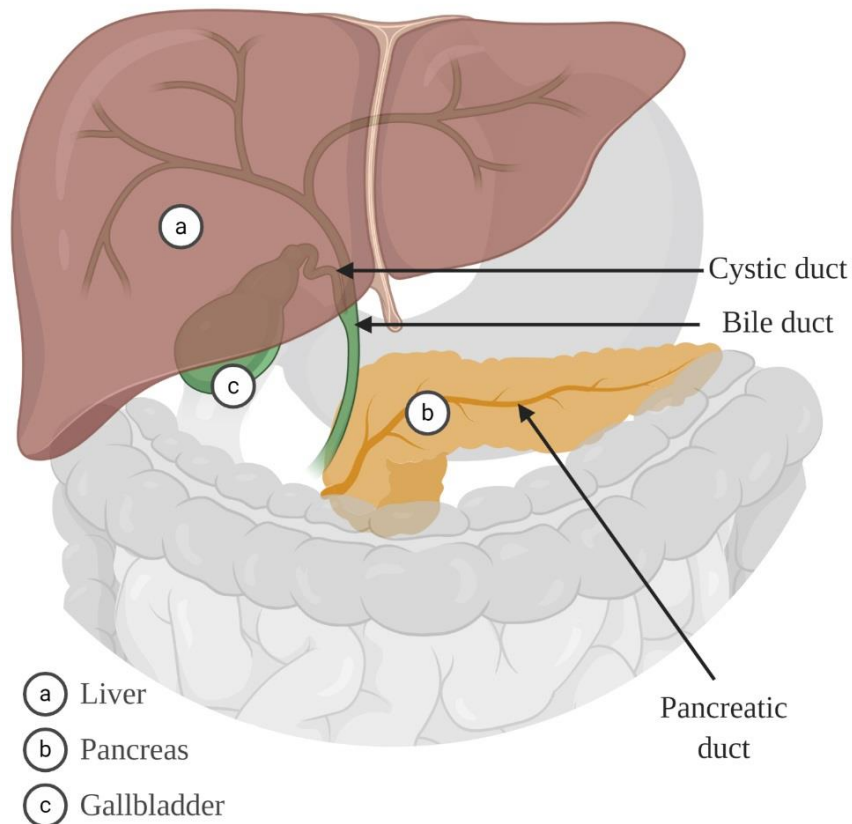
	Men			Women		
	Avg ± std	Min	Max	Avg ± std	Min	Max
Duodenum (1)	27.8 ± 6.8	17	56	25.2 ± 5.4	17	48

Jejunum-ileum (2)	643.9 ± 110.8	365	1 000	573.8 ± 97.1	280	840
Small Intestine (1+2)	670.7 ± 113.1	390	1 030	599.2 ± 98.2	298	860
Right Colon (3)	74.1 ± 17.4	40	146	71.9 ± 16.5	40	125
Left Colon (4)	94.2 ± 27.2	33	220	82.9 ± 20.1	34	123
Colon (3+4)	166 ± 36.2	80	313	155 ± 28.6	80	214
Whole Intestine (1+2+3+4)	836.7 ± 132.1	550	1 316	754.2 ± 111	378	1 013

382 Regarding the thickness of the colon wall, the studies conducted by Wiesner et al. (66)
383 report a correlation between wall thickness and colonic distention. A normal wall thickness is
384 ranged between 0.2 – 2.5 mm if the colon is distended and up to 6 mm if the colon is contracted.

385 **2.5 Liver, pancreas and gall bladder**

386 One of the primary functions of the liver, pancreas, and gall bladder is to assist the GI tract
387 in breaking down food into its component nutrients by secreting enzymes. These organs are
388 illustrated in Figure 6.



389

390

Figure 6: Liver, pancreas and gall bladder.

391

The liver is situated in the right upper quadrant of the abdomen and is divided into two primary lobes: a large right lobe and a smaller left lobe. The liver has an important role in digestion; it produces bile, a thick fluid which contains enzymes that help to dissolve fat in the intestines, and metabolizes nutrients that are absorbed by the intestines (67).

395

The gall bladder is a hollow, pear shaped, 8 – 10 cm long organ that is posterior to the liver.

396

It is composed of three sections: fundus, body, and neck. Its main function is storage of bile which is then released via the cystic duct, a 1 – 2 cm long canal, into the biliary duct system linked to the duodenum (68).

399

The pancreas is a lobular organ that lies posterior to the stomach. It secretes fluid rich in

400

carbohydrates and inactive enzymes which become active once they reach the duodenum. The

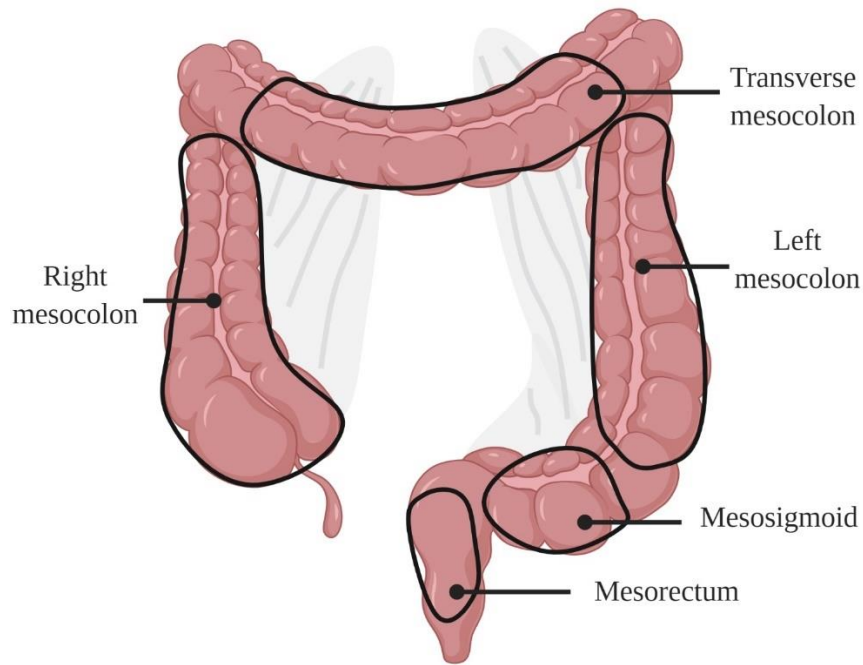
401 hormone secretion is triggered by the duodenum in the presence of chyme. The fluids secreted by
402 the pancreas are then released into the duodenum via the pancreatic duct. The particular enzymes
403 produced by the pancreas are discussed in Section 4 (69).

404 **2.6 Mesentery**

405 The mesentery is a continuous set of ruffled and folded tissues that extends from the base
406 of the stomach down to the rectum. It suspends the intestines from the abdominal wall in multiple
407 regions (70). Its main functions are to fix all abdominal digestive organs, connect them to the other
408 systems and to store fat. It also helps the lymphatic system to transport lymph (fluid containing
409 white blood cells) throughout the body (71).

410 Knowing how the mesentery is organized and attached to the abdominal wall is necessary
411 in order to understand how it may impact the mechanical properties of the bowel and to quantify
412 the sensitivity of each region of the GI tract. In the study of White et al. (72) the failure stress
413 values for the mesentery in porcine models was characterized.

414 Most of the small intestine is not attached to the abdominal wall and so is mobile; however,
415 the large intestine is more fixed (where the anchorage system is deficient, the organ is mobile and
416 prone to twisting around the attached region of the mesentery). The right mesocolon is the
417 continuation of the small intestinal mesentery. The transverse mesocolon starts at the hepatic
418 flexure and this continues as the left mesocolon at the splenic flexure. The right and left mesocolon
419 are similar and both are attached to the posterior abdominal wall. The mesosigmoid comprises two
420 regions: the medial region is attached to the posterior abdominal wall while the lateral region is
421 mobile. The mesorectum terminates proximal to the pelvic floor (71). The main regions of the
422 large intestine where the mesentery is attached to are shown in Figure 7.



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Figure 7: Colon regions where the mesentery is attached to.

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3. Histology of the GI

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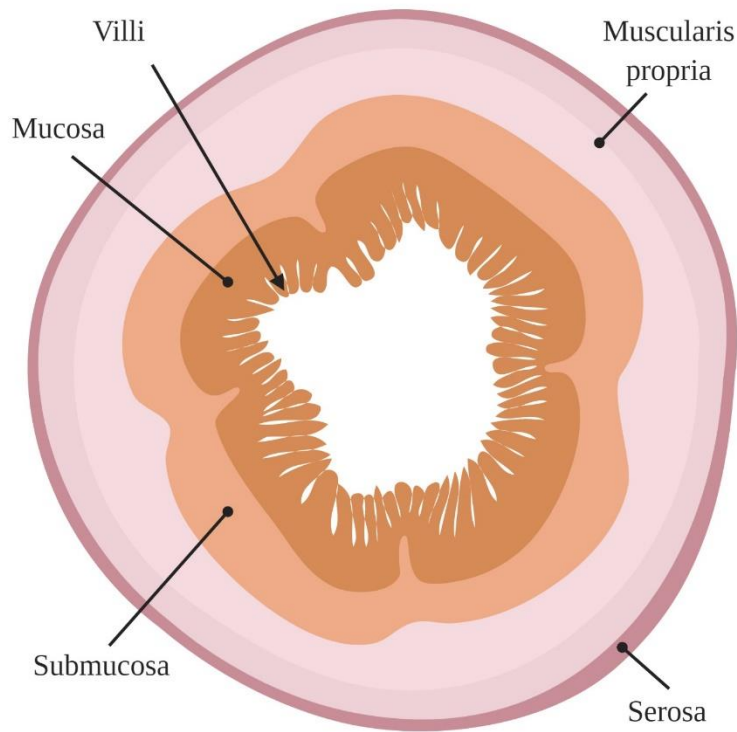
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Histology is the study of the microanatomy of tissues. Knowing the composition of tissue is necessary in order to understand how its characteristics can affect the function of a device (e.g. the surface texture) and how specific cells (or regions) can be targeted for drug delivery. In this section, the histological properties of the tissues of the GI tract will be summarized. The most common layers of a digestive tissue are shown graphically in Figure 8; however, subtle differences between organs are elaborated on in subsequent paragraphs.



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Figure 8: The tissue layers of the GI tract.

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3.1 Esophagus

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The wall of the esophagus is composed of four layers: mucosa, submucosa, muscularis propria, and adventitia. With respect to the other organs of the GI tract, the esophagus is the only one that does not have a serosa layer. The missing serosa layer allows esophageal cancer to spread easily and for this reason the surgical treatment is more challenging. Without a serosa layer, possible luminal disruptions are also more difficult to repair.

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The mucosa is thick and red at the beginning and paler at the end of the esophagus. Longitudinal folds are present in the mucosa but they disappear when the esophagus is distended. The mucosa consists of three sublayers: mucous membrane, lamina propria and muscularis mucosa. The submucosa is made up of connective tissue, cells such as lymphocytes and plasma, and mucous glands. The secretion of these glands is important for the clearance of the esophagus

445 and for tissue resistance to acid. The muscularis propria, which is responsible for motor function,
446 is composed of striated (skeletal) muscle in the upper part and of smooth muscle in the lower part
447 of the esophagus. The middle area, called the transition zone, is a mixture of both muscles. The
448 adventitia is the external fibrous layer and connects the esophagus with the surrounding
449 environment. Therefore, it is composed of connective tissue, small vessels, lymphatic channels,
450 and nerve fibers (39).

451 **3.2 Stomach**

452 The wall of the stomach consists of four layers: mucosa, submucosa, muscularis propria
453 (or muscularis externa), and serosa (73). The mucosa is relatively thick and contains numerous
454 gastric glands and pits. The mucosa of the stomach has a mean thickness of 1.26 ± 0.07 mm and
455 accounts for about $32\% \pm 7\%$ of the total thickness of the stomach (53). It has a prominent layer
456 of smooth muscle called muscularis mucosa, which helps to expel the contents of the gastric
457 glands. The mean thickness of the muscularis mucosa is 0.17 ± 0.09 mm (74). The submucosa,
458 made up of connective tissue and lymph vessels, separates the mucosa from the muscularis externa.
459 The muscularis externa consists of 3 layers of smooth muscle: inner oblique layer, middle circular
460 layer, and external longitudinal layer. The three layers are not always visible but have different
461 functions: the inner oblique layer helps to mechanically break down food; the middle circular layer
462 of the muscularis is thick and forms the pyloric sphincter; and the external longitudinal layer is
463 responsible for moving the bolus towards the pylorus of the stomach (74). The serosa is the
464 outermost layer that covers all the stomach wall (73).

465 **3.3 Small intestine**

466 The small intestine also has four tissue layers: mucosa, submucosa, muscularis propria, and
467 serosa, as shown in Figure 8. The mucosa secretes digestive enzymes and hormones, and has many
468 protrusions called villi. These dramatically increase the surface area of the small intestine (by 60
469 – 120 times) helping the absorption of the digested food (37). This layer is the thickest and can
470 make up 35% – 40% of the overall wall of the small intestine. The submucosa is the layer of dense,
471 irregular connective tissue or loose connective tissue and contains mucous glands, blood vessels,
472 lymph vessels, and nerves. It supports the mucosa and joins the mucosa to the underlying smooth
473 muscle. The muscularis propria is a region of muscle nearby the submucosa membrane. It usually
474 has two distinct layers of smooth muscle (circular and longitudinal) and is responsible for
475 peristaltic movement. The serosa is the outermost layer of the intestine: it is a smooth membrane
476 consisting of a thin layer of connective tissue and a thin layer of cells that secrete serous fluid (73).

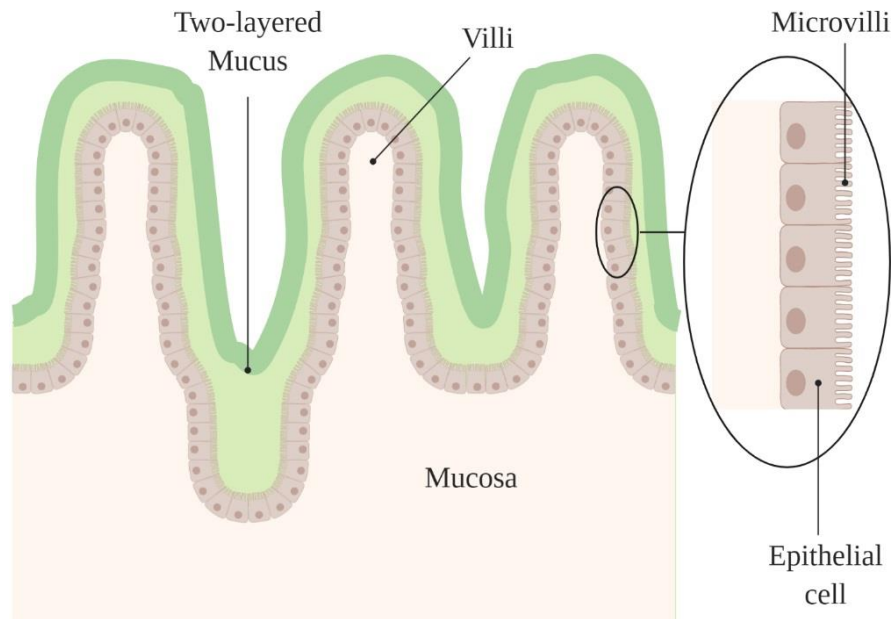
477 The three main sections of small intestine are similar at a microscopic level. Therefore, it
478 can be assumed that the previously mentioned sections of the small intestine have layers of the
479 same thickness. The mucosa and the submucosa have a thickness of 0.4 ± 0.1 mm while the
480 thickness of the muscularis propria is 0.4 ± 0.2 mm (75). The three sections have slightly different
481 functions. For example, unlike in the jejunum and ileum, the submucosa in the duodenum has
482 Brunner's glands whose main function is to produce a mucus-rich, alkaline secretion to neutralize
483 the acidic content of chyme introduced from the stomach and to provide an alkaline condition for
484 optimal intestinal enzyme activity for enabling absorption. On-the-other-hand, the ileum has
485 Peyer's patches in the mucosa whose function is the immune surveillance system of the intestinal
486 lumen (73).

487 **3.4 Large intestine**

488 The histology of the large intestine is similar to that of the small intestine. However, since
489 the function of the large intestine is to absorb water there is no plicae circulares or villi. Therefore,
490 compared with the small intestine, it is more uniform and flatter on the microscopic scale (38,73).
491 The mean thickness of the large intestine wall is $1080 \pm 239 \mu\text{m}$ in which the mean thickness of
492 the mucosa is $499 \pm 104 \mu\text{m}$, the thickness of the muscularis mucosa is $62 \pm 32 \mu\text{m}$, and the
493 submucosa is $519 \pm 234 \mu\text{m}$ (74,76). The mucosa is composed by a thin layer of epithelial cells
494 (epithelium), connective tissue (lamina propria), and muscle (muscularis mucosa). The submucosa
495 surrounds the mucosa, and it is made up of mucous glands, blood vessels, lymph vessels, and
496 nerves. The muscularis propria is a layer of muscle that surrounds the wall of the colon and rectum.
497 The serosa is the outer layer of the colon that it is not found on most of the rectum (73).

498 **3.5 Mucus**

499 Mucus is an essential factor to consider in device development, having a direct impact on
500 the navigation of a device inside the GI tract and its interaction with the tissue for diagnosis and
501 treatment (e.g. drug delivery). Mucus is present on all surfaces of the GI tract and creates a physical
502 barrier between the epithelium and the object in contact with it. For navigation, this can result in a
503 slippage plane that facilitates the easy passage of the object through the GI tract, protecting the
504 tissue from mechanical wear. Alternatively, it can be utilized for the opposite – leveraging muco-
505 adhesion to gain traction for locomotion or anchoring. For diagnosis and treatment, this layer can
506 be a source of information on gut health, or a physical barrier through which the tool, sensor or
507 drug must penetrate.



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Figure 9: Mucus.

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Mucus (Figure 9) is a complex biological material and its main functions are the lubrication of the tissue in order to transport the chyme from the esophagus to the colon (77), and the creation of a barrier to protect the surfaces of the GI tract and control the bacterial interaction with the immune system (77,78). The mucus is a semipermeable barrier that enables the exchange of nutrients, water, gases, and hormones, but at the same time, it is impermeable to most bacteria and pathogens (79). The mucus has an important role in drug delivery since it behaves as a barrier to some molecules and thus, drugs. Its viscoelasticity and pH properties can impact the delivery and absorption of drugs (80–82).

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The composition of the mucus varies markedly along the GI tract. The mucus is normally composed of water, and so, it becomes a viscous structure when dehydrated (78). The mucus is composed of mucins, a protein that gives gel-like properties to the mucus. In the mouth, the salivary glands produce MUC5B and MUC7, which lubricate the food in order to pass through the esophagus. The stomach and colon have a two-layered system, and the major component of the

523 colon mucus is the MUC2 mucin while the MUC5AC mucin is the major component of the
524 stomach mucus. Both are produced by the goblet cells (78). The small intestine has, in contrast to
525 the stomach and colon, only one type of surface mucus, composed of MUC2 (83).

526 The two-layered structure of mucus in the colon is noteworthy (78): the outer layer is
527 permeable, and therefore, is the typical habitat for bacteria; however, the bacteria in the colon do
528 not have any direct contact with the epithelial cells since the inner mucus layer is impermeable.
529 The inner mucus layer is continuously secreted from the goblet cells. The inner layer of both the
530 colonic and stomach mucus is attached to the epithelial cells and is not easily removed, while the
531 outer layer easily sloughs off. The outer layer of the colon is easier to remove compared to the
532 outer layer of the stomach. The mucus of the small intestine does not normally adhere to the
533 epithelial cells and it is easier to remove (78). The mucus in the small intestine covers the overall
534 space between the villi, and since it is not anchored to the epithelial cells, it moves with the
535 peristaltic waves. However, new mucus is constantly produced from the goblet cells. Here, the
536 mucus is also formed by antibacterial proteins whose function is to limit the number of intact
537 bacteria that can reach the epithelium (78).

538 In humans the thickness of the colonic inner layer is about 200 – 300 μm (78). The
539 spontaneous mucus growth is $240 \pm 60 \mu\text{m/h}$ and the final mucus thickness is $480 \pm 70 \mu\text{m}$ in the
540 colon (84). The mucus of the stomach has a mean value of 180 μm with a range of 50 – 450 μm .
541 The thickness depends mainly on digestive activity in the small intestine (79).

542 The viscoelasticity of the mucus depends on the level of hydration and on mucin concentration
543 (79). The slope of viscosity versus the shear rate for mucus is usually within the range of -1 to -
544 0.5, with an average of -0.85. The viscosity of healthy gastric mucus is about 0.085 Pa s at a shear
545 rate of 1.15 s^{-1} , but this value can increase significantly during duodenal ulceration (77).

546

547 **4. Chemical makeup of the contents of each region**

548 The chemical properties of the GI tract, such as the pH, the enzymatic composition and the
549 metabolic activity, are crucial for determining appropriate materials for the design of the device,
550 selecting sensors and for choosing a location inside the gut for targeted drug delivery.

551 **4.1 pH**

552 The pH has a crucial role in the digestive tract, helping to create a favorable environment
553 for the breakdown of food and controlling bacteria metabolism. The pH along a healthy gut is
554 presented in Table 8 (85–87). The saliva has a near neutral pH, but the oral cavity pH may be
555 modified by food. Secretion of different enzymes and chemicals controls the overall pH profile of
556 the gut. Regarding the esophagus, the normal value of pH is between 6.0 and 7.0 but it can drop
557 down to 4.0 in the presence of gastroesophageal reflux (88,89).

558 Table 8: The pH values at different locations of the human gut.

Location	pH (mean \pm SD)
Stomach (85)	2.9 \pm 1.97
Duodenum (86)	6.6 \pm 0.5
Jejunum (85)	7.1 \pm 0.6
Ileum (fold) (86)	7.5 \pm 0.4
Large intestine (86)	6.6 \pm 0.7

559

560 **4.2 Chemicals and Enzymes**

561 Digestion is a complex process and consists of both mechanical and chemical mechanisms.
562 The former is relatively simple and involves physical breakdown of food through muscular
563 contractions. The latter is a more complex mechanism that reduces food into its chemical
564 components which are then absorbed. In healthy individuals a substantial amount of fluid and ions,
565 about 7 L, is secreted and reabsorbed daily by the GI tract.

566 Chemical digestion begins first in the mouth by means of the salivary enzyme amylase
567 which breaks down starches into glucose. The esophagus does not produce digestive enzymes but
568 does produce mucus for lubrication and protection as food travels to the stomach (90).

569 The cells in the lining of the stomach wall secrete hydrochloric acid (HCl), potassium
570 chloride (KCl), and sodium chloride (NaCl). Combined, these are known as gastric acid.
571 Bicarbonate, a base, is located to buffer the gastric fluid and mucus, a viscous fluid, protects the
572 stomach wall. The gastric chief cells in the stomach release pepsinogen and gastric lipase that help
573 to digest protein and lipid, respectively. Also, amylase, produced in the oral cavity and transferred
574 to the stomach with food, helps to continue the digestion of starch. A healthy adult human secretes
575 about 1.5 L of gastric fluids per day (90).

576 The intestinal gland, placed between the villi of the small intestine, secretes a solution
577 almost similar to interstitial fluid. The villi contain goblet cells that produce mucus. Intestinal
578 epithelium produces various enzymes (i.e., enterokinase, disaccharidases, and peptidases). Daily
579 volume of total intestinal secretion is about 1.8 L. These enzymes are mostly secluded within the
580 cells and do not contribute to luminal flow. The exocrine enzymes produced in the pancreas, along
581 with sodium bicarbonate, are propelled into the duodenum.

582 The pancreatic enzymes consist of amylase, lipase, colipase and phospholipase, cholesterol
 583 esterase, trypsinogen, chymotrypsinogen, and carboxypolypeptidase. A total of 1.0 – 1.5 L of fluid
 584 are secreted each day. Also, about 1.5 L of bile are secreted every day in the liver and the excess
 585 is stored in the gall bladder. Bile flows to the small intestine in the presence of fats in the
 586 duodenum. Bile contains water, bile salts, bile pigments, cholesterol, inorganic salts, fatty acids,
 587 fat, and lecithin (90).

588 The large intestine secretes about 0.2 L of fluid per day, mostly in form of mucus, as the
 589 primary function is the absorption. It can absorb a large amount of water, electrolytes and minerals
 590 secreted from other regions, but no chemical digestion is carried on in the large intestine (91).
 591 A summary of the key enzymes and chemicals are presented in Table 9.

592 Table 9: Summary of enzymes and chemical composition at different locations of the human gut
 593 (91).

Location	Daily volume (cc)	Enzymes	Fluids and ions
Stomach	1 500	Pepsinogen Gastric Lipase	Hydrochloric acid Potassium chloride Sodium chloride Mucus
Small Intestine	1 800	Enterokinase Disaccharidases Peptidases	Mucus Intestinal fluid
Large intestine	200	-	Mucus
Pancreas	1 500	Amylase	Sodium bicarbonate

		Lipase, Nucleases Cholesterol esterase Tripsinogen Chymotripsinogen Carboxypolypeptidase	
Liver	1 500	lactate dehydrogenase aspartate and alanine aminotransferases	Bile

594

595 **4.3 Gut microbiota and metabolites**

596 Gut microbiota play a major role in human physiology by producing vitamins, facilitating
597 digestion, modulating the mucosal immune system and contributing to host defense against
598 pathogens (92,93). A healthy human gut hosts trillions of microbes which are essential for
599 maintaining immune and metabolic homeostasis and protecting against pathogens (94).

600 The esophagus is an environment that contains a consistent quantity of microbiota. The
601 major component of the microbiota in a healthy esophagus is Streptococcus (95). The human
602 stomach has acidic conditions and other antimicrobial factors and has been viewed as an
603 inhospitable environment for microorganisms. However, a diverse community, as large as 128
604 phylotypes among eight bacterial phyla, have been detected in the human stomach, such as
605 Proteobacteria, Firmicutes, Actinobacteria, Bacteroidetes, and Fusobacteria phyla (96). The small
606 intestine microbiota contains a facultative and strict anaerobes mainly consisting of Streptococcus
607 sp., Escherichia coli, Clostridium sp., and high G+C organisms (97). These microbes have

608 developed different survival strategies to survive the harsh environment of the small intestine. A
609 total of 395 bacterial phylotypes are identified in large intestinal mucosal and fecal samples,
610 consisting mainly of Firmicutes and Bacteroidetes phyla (98,99). Only a few sequences associated
611 with the Proteobacteria, Actinobacteria, Fusobacteria, and Verrucomicrobia phyla were found due
612 to the strict anaerobic mucosal regions (99).

613 The GI tract is not only a food digesting and absorbing system; it is also an endocrine organ
614 which secretes hormones in control of various metabolic processes and a lymphoid organ which
615 modulates the microbial control of host metabolism. Dietary substrates metabolized by the gut
616 microbiota comprise carbohydrates, amino acids, fatty acids, and phytochemicals. Some outputs
617 of the microbiota metabolism are acetate, propionate, butyrate derived from carbohydrates,
618 valerate, and caproate derived from amino acid (100).

619

620 **5. Passive mechanical properties**

621 The mechanical properties generally describe the ability of a tissue to resist deformation.
622 However, the stress-strain behavior is complex and understanding the hyperelastic nature of the
623 tissue is essential for the study of the locomotion of a device and the mechanical interaction with
624 the tissue. This can inform both the real-time control of the device and modelling during the early,
625 conceptualization stage. In this section, the passive mechanical properties of the hollow organs of
626 the GI tract are summarized.

627 **5.1 Stress-strain behavior**

628 The multi-layer structure of the GI tissue results in a complex stress-strain behavior that
629 not only varies with strain rate, but also depending on the region of the GI tract and direction of

630 stress applied. This is due largely to the fact that each layer of the GI tract has distinct mechanical
 631 properties which allow different tissue to bear different deformation and stress (101).

632 The mucosa is loosely adherent to the underlying structures in most areas and cannot
 633 withstand large stress. The submucosa has a mobile lattice of collagen fiber bundles with two
 634 layers of muscle lining: circular and longitudinal. This allows the submucosa to resist significant
 635 mechanical stress, but for a short duration. The serosa is typically the thinnest layer of the wall and
 636 hence contributes the least to the overall tissue wall strength (102). In summary, the mechanical
 637 strength of the bowel wall is determined largely by the submucosa and muscular layers while the
 638 serosa and mucosa have no significant strength (103). In Table 10, the values of maximal stress
 639 and destructive strain are provided for longitudinal and circumferential specimens of different
 640 locations of the gut. Herein, the values of longitudinal and circumferential testing of surgically
 641 removed stomach specimens are practically identical. On the other hand, stress and strain
 642 characteristics for small and large intestines, and the esophagus, vary significantly depending on
 643 direction of the load (i.e., are anisotropic) (101).

644 Table 10: Maximal stress and destructive strain for different locations of the gut.

Location	Maximum ultimate stress (MPa)	Ultimate strain (%)
Esophagus (cervical part) (104)	2.19 ± 0.06 (Longitudinal)	70.0 ± 7
	1.41 ± 0.05 (Circumferential)	82.5 ± 9
Stomach (101)	0.67 ± 0.19 (Longitudinal)	93.3 ± 18.57
	0.5 ± 0.12 (Circumferential)	103.12 ± 20.23
Small intestine (101)	0.548 ± 0.329 (Longitudinal)	85.76 ± 18.6
	0.92 ± 0.48 (Circumferential)	84.02 ± 19.73

Large intestine (101)	1.188 ± 0.302 (Longitudinal)	40.94 ± 12.5
	0.645 ± 0.165 (Circumferential)	87.85 ± 27.0

645

646 **5.2 Viscoelasticity properties**

647 A time- dependent mechanical test, performed on a excised porcine esophagus, showed
648 that the esophagus has quasi-linear viscoelastic properties (105). Results showed that the stress
649 relaxed by 20 – 30% of the peak within the first 10 s and stabilized at ~50% of the peak after 300
650 s. In a study of porcine stomach, it was shown that a higher stress relaxation rate appeared in the
651 first 100 s, and it was about 70% of the total (106). An in-vitro porcine study found that small
652 intestine tissue relaxes a lot faster than stomach or esophagus. With an increased shear strain from
653 50% to 200%, all stress curves decrease exponentially from their highest points to some steady
654 states at ~20% within two seconds (107).

655

656 **6. Motor behavior of the GI**

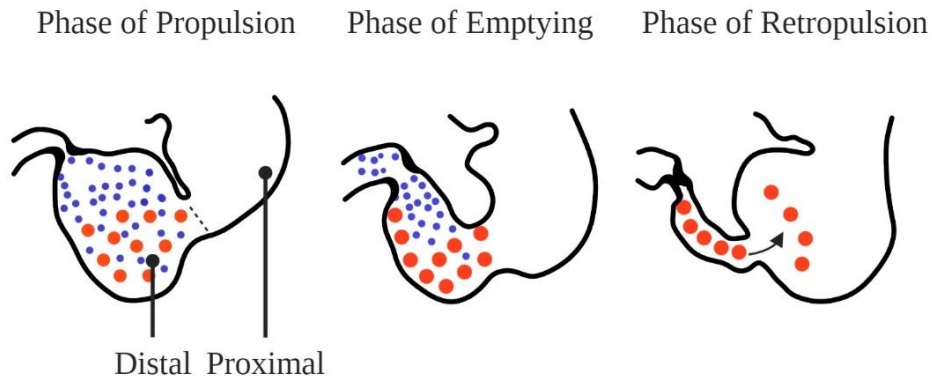
657 The muscle contractions due to peristaltic movement are described in this section. These
658 movements impact the navigation of the device inside the GI tract and must be taken into
659 consideration during design. This includes the study of appropriate materials, device dimensions,
660 device shape, and effective control strategies that ensure the device is able to cope with the
661 movement of the organs while navigating the GI tract.

662 **6.1 Peristalsis and the migrating motor complex**

663 Peristalsis in the GI tract comprises a series of propagating muscular contractions which
664 help with the digestion and transportation of food. Each part of the GI tract has a distinct type of
665 motility and these are described in the following.

666 The stomach can be divided into two functional regions: gastric reservoir and gastric pump.
667 The primary function of the gastric reservoir is to aid in digestion of the food (108). The reservoir
668 stores the food and then this is processed through a series of acids and enzymes secreted from the
669 gastric wall. The secretions act as a non-immunological defense against invading pathogens, and
670 food is processed for a complex diet. The primary function of the gastric pump, which is
671 anatomically provided by the antrum and the pylorus, is gastrointestinal motility, or rather the
672 transmission of the food through the intestine (108).

673 The food bolus is transferred to the distal part of the stomach with the help of tonic
674 contractions as shown in Figure 10. Tonic contractions are sustained contractions lasting from
675 several minutes to several hours. In the distal part of the stomach, peristaltic waves – muscular
676 contractions initiated by spontaneous electrical waves – are generated in order to move chime.
677 These are generated from a particular type of cell called interstitial cells of Cajal (ICC) (109,110).
678 These cells generate a potential within their membranes called the electrical pacesetter potential
679 (111). This potential drives the electrical events within the smooth muscle of the stomach and also
680 determines the frequency and velocity of the slow waves in the distal part of the stomach (112). In
681 Cheng's study (113), a laparoscopic device had been used to record these values and found that,
682 for humans, the frequency of the waves is $2.83 \pm 0.35 \text{ min}^{-1}$ and the propagation velocity is $3.0 -$
683 8.0 mm s^{-1} .



684

685

Figure 10: Different phases of gastric digestion.

686

Like the stomach, the intestines also have an ICC network between the tissue layers. The

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ICC produces electrical pacesetter potential which generates slow waves inside the intestine.

688

Additionally, there are two types of motility in the intestines – segmentation and peristalsis.

689

Segmentation is a mixing type of motility. The chyme moves back and forth through successive

690

relaxation and contraction cycles of the stomach, as shown in Figure 11. In this type of movement,

691

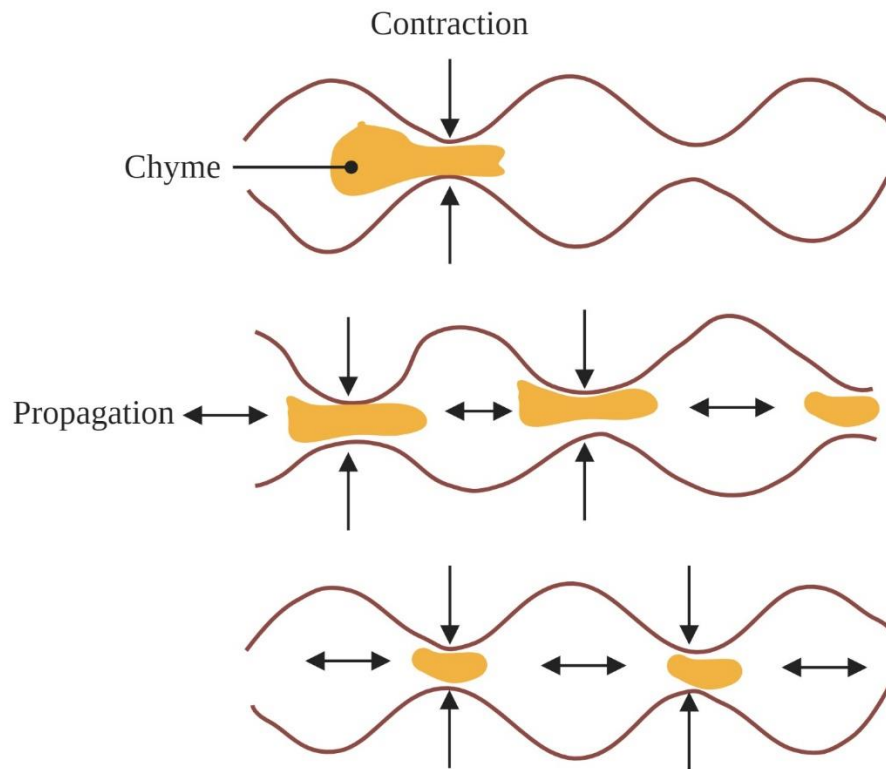
the inner muscle mass aids in the contraction and in the constricting of the food bolus. In the distal

692

part of the duodenum, the frequency of segmentation is approximately $12 \text{ contractions min}^{-1}$, and

693

for the ileum it is $3 - 4 \text{ contractions min}^{-1}$ (114), (115).



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Figure 11: Segmentation motility inside small intestine.

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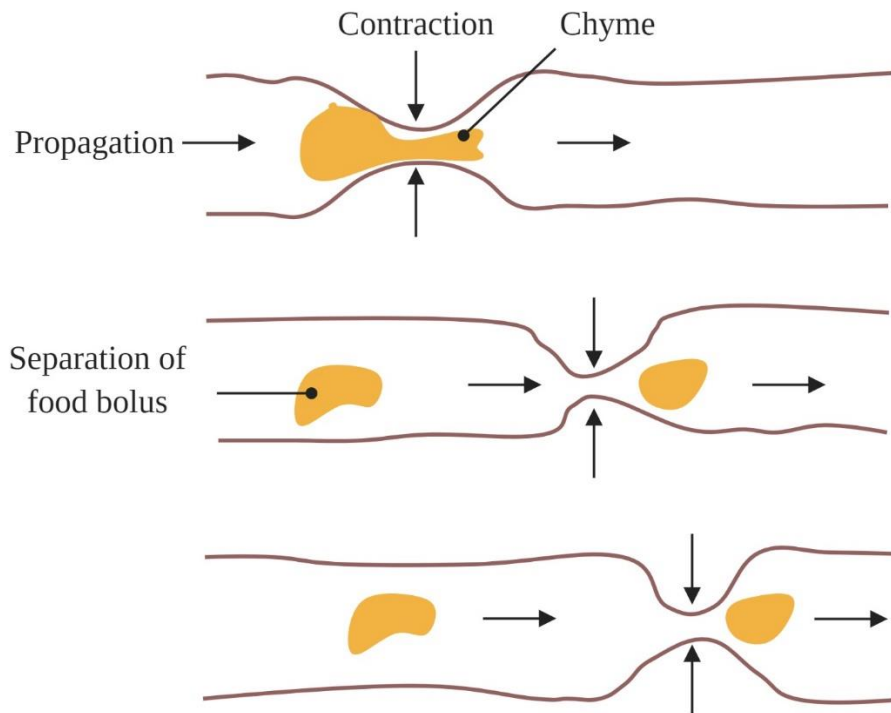
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Peristalsis moves the chyme from one segment of the lumen to the forward segment, as shown in Figure 12; it is called progressive movement. In order to generate this type of movement there is a sequential contraction and relaxation just like the segmentation motility; however, here the outer muscle layer contracts and shortens, while the inner layer relaxes and widens. The motion waves are generated along the entire length of the GI – from the mouth to the anus. There are two types of peristaltic waves: the basic peristalsis that moves only 10 cm along the small intestine at each contraction of the intestine and the “peristaltic rushes” that occur occasionally and move along the entire bowel with a high amplitude. The average velocity of basic peristalsis is around $1 - 2 \text{ cm min}^{-1}$ (20) and the peristaltic rushes are around 2 cm sec^{-1} (116).



705

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Figure 12: Peristalsis movement along the lumen.

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The chyme, after passing the ileocecal valve, reaches the large intestine. Here the motility action is not as active as the stomach or small intestine. Colonic motility consists of three types of contractions: the rhythmic phasic contractions (RPCs), the giant migrating contractions (GMCs) and the tonic contractions. The first causes slow net distal propulsion, the second occurs infrequently but produces mass movements, and the third aids RPCs in their motor function (117). According to Sarna et.al. (117), the average frequency of giant migrating contractions is around 6 – 10 per day and each contraction lasts, on average, for 20 seconds. The propagation velocity at the distal part of the colon is about 1 cm sec^{-1} .

715

716

717

In a study by Rao et al. (118) the number of peristaltic contractions occurring in healthy humans during 24 hours was considered. The frequency of contractions increased after waking and a meal, while it decreased in the colon during sleep, when motor activity is reduced (118).

718 The frequency and the velocity of propagation in different sections of the GI tract are
 719 summarized in Table 11.

720 Table 11 : Frequency and propagation velocity of different motilities in the human GI tract.

Region	Motility Pattern	Frequency	Velocity
Stomach (113,119)	Tonic Contraction	$2.83 \pm 0.35 \text{ min}^{-1}$	$3.0 - 8.0 \text{ mm s}^{-1}$
Small intestine	Segmentation in Duodenum (115)	12 min^{-1}	12 cm min^{-1}
	Segmentation in Ileum (115)	8 min^{-1}	-
	Segmentation in Jejunum (116)	-	6 cm min^{-1}
	Peristalsis (20)	-	$1 - 2 \text{ cm min}^{-1}$
	Rush peristalsis (116)		$1.4 - 2.8 \text{ cm sec}^{-1}$
Colon (117,118,120)	Strong peristaltic movement	$6 - 10 \text{ day}^{-1}$	1 cm s^{-1}

721

722 6.2 Transit time through the various regions

723 Transit time is the time that it takes food to travel from the mouth through the digestive
 724 system to the anus. This can vary greatly between individuals and depends also on the composition
 725 of the meal.

726 Fryne et al. (121) measured the transit time through various regions of the GI using a
 727 magnetic tracking system. The observed gastric time was 35.5 min (range 4 – 73 min) and the
 728 transit time for the small intestine was 261 min (range 241 – 402 min). They also measured the

729 motility data of the small intestine due to peristalsis. The propagation velocity was reported as 2.2
 730 cm min⁻¹ during post-prandial state and 2.3 cm min⁻¹ during fasting phase. In addition, they
 731 measured the contraction frequency of the stomach and intestine. The measured value for the
 732 stomach was 2.85 ± 0.29 min⁻¹ and for the intestine was 9.90 ± 0.14 min⁻¹ post-prandial and 10.53
 733 ± 0.29 min⁻¹ during fasting. In a study by Degen and Phillips (122) it was demonstrated that there
 734 is not a substantial difference between the transit time in men and women. The gastrointestinal
 735 emptying time, measured with different techniques, is shown in Table 12.

736 Table 12 : The gastric and intestinal emptying time

Author	Device	Gastric (min)	Intestinal (min)
Fryne et. Al. (121)	Pillcam	57.5	275
	MTS -1	56	255
	Magnetic Pill	35.5	260.5
Maurer et. Al. (123)	Radiolabeled meal	-	231
Miller et. Al. (124)	Lactulose Breath test	-	234
Camilleri et. Al. (125)	Resin pellets	164	168

737
 738 Most of the devices that have recorded data for transit time have been used in fasting states.
 739 In real-life scenarios, the diet has to be taken into consideration. Krevsky et al. (126) used a
 740 different approach to measure the transit times through different sections of the GI tract. Human
 741 volunteers ingested food containing indium pellets and the transit times through various sections
 742 of small bowel were determined by measuring the radioactive signal. The data showed that the

743 transit time to fully empty the stomach was 120 – 180 minutes and for emptying 50% of the small
 744 intestine was 150 – 180 minutes. The transit time through the colon was about 300 – 360 minutes.
 745 Cummings et al. (127) performed a study in which 12 human subjects were fed, after each meal,
 746 with radio-opaque pellets for several weeks of controlled diet and measured the transit time. There
 747 were three different types of diet: Ad libitum diet (i.e., free-feeding or feeding on demand),
 748 standard diet, and high fiber diet. The mean transit time for each diet of the 12 individuals is shown
 749 in Table 13.

750 Table 13 : Mean transit time (days) calculated from marker size (127).

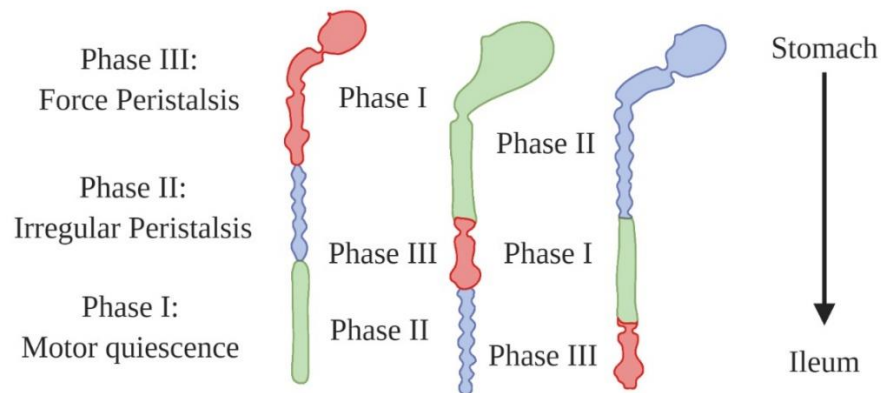
Ad libitum diet (studies 1-6)		Standard diet (studies 7-12)		High fiber diet (studies 7-11)	
Mean	Range	Mean	Range	Mean	Range
2.1	0.7 – 3.1	2.8	1.9 – 3.6	2.3	2.0 – 2.7
3.1	2.3 – 4.0	2.1	1.3 – 2.6	1.8	1.5 – 2.3
2.1	1.4 – 2.7	2.1	1.2 – 2.6	1.6	1.3 – 2.0
2.1	1.2 – 2.6	2.9	2.1 – 3.7	1.7	1.3 – 2.1
2.2	1.3 – 3.5	2.5	1.9 – 3.3	1.0	0.7 – 1.6
2.4	1.7 – 3.2	3.5	2.5 – 4.8		

751

752 **6.3 Post-prandial and fasting states and their effect on motor behavior**

753 The peristaltic motion still pertains during fasting, but it is different in action and timing
 754 than during the post-prandial state. The movement is propulsive – originating from the pylorus up
 755 to the ileum – and is called the migratory motor complex (MMC) (128). It is a kind of

756 “housekeeping” movement in which the MMC sweeps away any leftover food inside the lumen.
 757 This is a critical activity as a stagnant bolus can cause bacterial growth inside the lumen. The MMC
 758 is generated by a hormone called “motilin” which is secreted during the fasting state. This state
 759 lasts over a period of 90 – 120 min (128). During fasting, the MMC occurs in repeated cycles. This
 760 cyclic pattern, as shown in Figure 13, is divided into three phases. Phase I is the motor quiescent
 761 period lasting 40-60% of the cycle length and when slow waves are rarely associated with spikes.
 762 Phase II presents irregular contractions in the small intestine and lasts 20-30% of the cycle length.
 763 Phase III is the MMC characterized by spikes and contractions and lasts for 5 – 10 min (129).



764
 765 Figure 13: The three phases of interdigestive motility pattern.

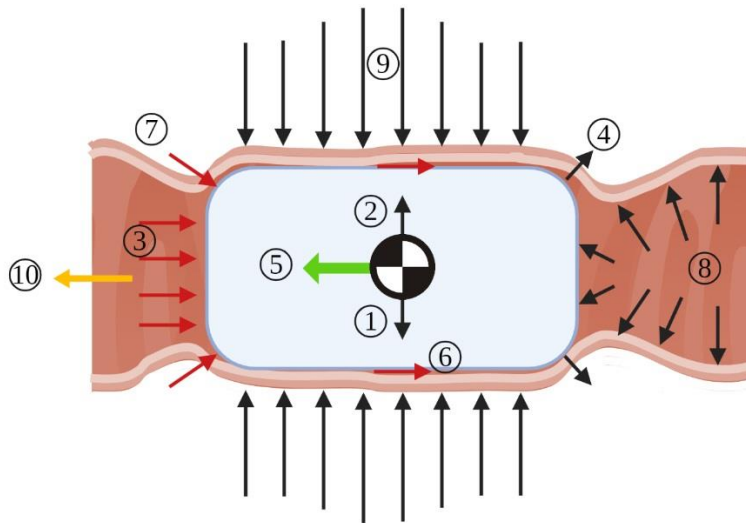
766 During the fasting and post-prandial states, the proximal and distal colon experience two
 767 different motor activities, namely: ‘tonic’ and ‘phasic’. The former consists of long contractions
 768 lasting for several minutes up to hours; the latter comprises brief periods of relaxation and
 769 contraction. During fasting, the motility is similar between the proximal and distal colon. On the
 770 contrary, during the post-prandial, the distal colon experiences an increase in the phasic motor
 771 activity. In addition, the tonic activity, due to the meal, causes immediate tonic contraction in the
 772 proximal and distal colon (130).

773

774 **7. Forces on objects moving through the GI**

775 The motion of a device through the GI tract is strictly related to all the forces acting on it
776 in the environment, of which there are many. The forces are highly variable and often too complex
777 to predict. Although they are derived from a variety of sources, they can be interdependent. These
778 are separated here into *passive* forces – those that are not generated as a result of the movement of
779 the object (e.g., muscular contractions in the bowel wall) and *active* forces – those that are (e.g.,
780 friction).

- | | |
|-------------------|---------------------------------------|
| ① Gravity | ⑥ Friction (Tribology interaction) |
| ② Buoyancy | ⑦ Environment deformation |
| ③ Fluid drag | ⑧ Intra-luminal pressure |
| ④ Adhesive force | ⑨ Muscular + Intra-abdominal Pressure |
| ⑤ Actuation force | ⑩ Direction of motion |



781

782 Figure 14: The forces acting on an object moving through the GI tract.

783

784 The aim of this chapter is to summarize all these forces applied to the object and provide

785 the key factors affecting their magnitude. While it is challenging to predict them all accurately, it

786 is useful to have a broad understanding of them during the mechatronic design of a device for this
787 environment.

788 **7.1 Passive forces**

789 The passive forces acting on an object are shown with black arrows in Figure 14. They
790 include gravity, buoyancy, muscular contractions generated by the GI, abdominal pressure,
791 intraluminal pressure, and mucosal adhesion.

792 7.1.1 Gravity and buoyancy

793 The most constant and simple forces to define are gravitational force and buoyancy. The
794 magnitude of gravitational force is proportional to the mass of the object, and the direction is
795 always downward in the world frame. Buoyancy opposes gravity and is calculated as
796 $F_b = \rho V g$, where V is the volume of the object and ρ is the density of the fluid surrounding it,
797 which varies slightly along the GI region. In general, the fluid can be assumed to be a Newtonian
798 fluid with a density of 1Kg L^{-1} (131).

799 Since the directions of gravity and buoyancy are always along the vertical axis, how they
800 impact the object's dynamics depends on the orientation of the object and the surrounding
801 environment. For example, if the lumen and object are horizontal, they can align with and impact
802 object-tissue contact forces; if the lumen and object are vertical, they align with and can impact
803 propulsive force for locomotion.

804 7.1.2 Abdominal pressure

805 The GI tract runs through the core of the body and as such, passes by other organs and soft
806 tissues, all having mass and some of which are moving. The abdominal pressure exerted on an
807 object is the summation of the mass of tissue above the object (assuming bones are self-supporting)
808 and the forces generated by muscular contractions in the environment. The former could be

809 approximated by knowing the volume and density of the tissue above the object. Densities of soft
810 tissues range from 0.95 g cm^{-3} to 1.05 g cm^{-3} (132), and volumes can be approximated by medical
811 imaging and device localization. The latter include sources such as the beating heart, contracting
812 diaphragm and skeletal muscle movements. This component is challenging to quantify, as it is
813 dependent on the individual's physiology, level of activity during the procedure, the orientation of
814 the body, and the pose of the object within the body.

815 A simpler approximation can be made by considering the abdomen as a whole and
816 measuring the intra-abdominal pressure (IAP) – a clinical parameter that is typically measured by
817 monitoring the pressure in the bladder. In a healthy adult, the pressure ranges from 5 – 7 mmHg
818 but can vary considerably, particularly in ill and obese patients, where values can be $> 25 \text{ mm Hg}$.
819 Body posture can also have a significant impact on IAP, especially if the individual is lying prone
820 or if the individual is inclined (or standing) (133–135). Muscular contractions can greatly alter
821 IAP, with one study showing that during coughing and forced expiring, values of 46 mm Hg and
822 36 mm Hg respectively can be seen (136).

823 7.1.3 GI muscular contractions

824 GI muscular contractions are described in Chapter 6 and are mostly prominent in the small
825 intestine. They are primarily generated by the myenteron (muscular layer of the intestine), which
826 creates pendular movements, segmental contractions, peristalsis, and gradual reflexes (137,138).
827 To estimate their effects on the object dynamics, it is necessary to understand the magnitude, shape,
828 and frequency of the contact force (139). A general theoretical model of a solid bolus transported
829 by peristalsis was formulated by Bertuzzi (139). Miftahof et al. described bolus transport models
830 specific to the GI tract to predict contact forces (137,140,141).

831 7.1.4 Intraluminal pressure

832 Gases and liquids in the GI tract can become pressurized and exert forces on the
833 surrounding tissue and object. These can be artificially generated (e.g., insufflation from an
834 endoscope) or naturally generated (e.g., as a result of chemical processes in the gut). The primary
835 impact of intraluminal pressure is a reduction in contact pressure on the object as it counteracts the
836 other surrounding contact pressures, including those mentioned above. This is an important factor
837 to consider as the net contact pressure greatly impacts the degree of object-tissue contact, tissue
838 deformation, and therefore, both adhesion and the active forces on the object.

839 7.1.5 Summary - Net contact pressure

840 This subsection gives an indication of the expected contact pressures experienced by a
841 capsule in the small intestine - the region with the highest expected contact pressure due to its
842 muscular contractions and small lumen diameter. In other words, this gives a practical example of
843 the summation of pressures described in previous section. A device called the migrating motor
844 complex force sensor (MFS) was used to measure the force per centimeter of length exerted by the
845 small bowel on a capsule-like object (142–145). The contact force depends on the position of the
846 body, and the distal small bowel exerts 92% more contact force against the capsule than the
847 proximal small bowel, with the primary reason being that the distal small bowel has a smaller
848 diameter than the proximal small bowel (143). In Table 14 the mean values of the contact force
849 measured with different techniques in different works are summarized.

850 Table 14 : The contact force on capsule.

Author	Length of capsule	Contact force
Calio et al. (146)	33 mm	0.25 N cm ⁻¹

Terry et al. (143)	35 mm	0.9-2.9 N cm ⁻¹
Miftahof et al. (140)	35 mm	0.15-1.9 N cm ⁻¹

851

852 7.1.6 Adhesion

853 Mucus, described in Section 3.5, lines the inner surface of the GI and is continually secreted
854 by goblet cells (78). The glycoprotein molecules in the mucus have an ability to adhere to solids
855 because of their hydrophilic and viscoelastic properties. Mucosal adhesivity is the interfacial
856 ability to bond with a solid surface. It is measured by the energy required to separate the two
857 adhered surfaces and can be affected by several factors, such as hydration, mucus surface tension,
858 wettability, temperature, and dwell time (the amount of time the mucosa is in contact with the solid
859 surface prior to separation) (147). Mucosa adhesivity can be useful in device design; for example,
860 it can be a solution to increase static friction to avoid migration of the capsule inside the GI tract.

861 The inherent adhesivity between a capsule and mucosa was investigated by changing the
862 factors of adhesive modality (peel and tack), material (polycarbonate, micropatterned
863 polydimethylsiloxane, stainless steel, and mucosa), and bowel region (proximal, middle, and
864 distal). The results show the mean tack strength of the mucosa to engineering materials was 0.198
865 ± 0.070 mJ cm⁻². The mean peel strength was 0.055 ± 0.016 mJ cm⁻² (148). As the results suggest,
866 the adhesive tack strength between the mucosa and other material is larger than the peel strength.

867 Mucus thickness has some influence on mucoadhesion performance which is an important
868 factor to consider given the varying thickness throughout the GI tract. Varum at al. (149)
869 performed experiments on pigs, which is the closest model to human mucosa, in order to evaluate
870 the mucoadhesion. The experimental results showed the mean detachment forces are dependent

871 on mucus thickness: 0.084 ± 0.025 N for the stomach, 0.0575 ± 0.0125 N for the small intestine
 872 and 0.066 ± 0.009 N for the colon (149).

873 Other tests were conducted by Kern et al. (150) to find a nonlinear empirical model to
 874 describe the adhesion that includes the load (F_{load}), dwell time (T_{dwell}), and separation rate (v_{sep}).
 875 The main important parameters taken into consideration are the maximum stress (σ_{max}), defined
 876 as the ratio of the maximum measured force and the total capsule contact area achieved during the
 877 adhesion response, the total vertical probe displacement (δ_{total}) during the adhesion response, and
 878 total effective adhesion energy (E_{eff}), defined as the total area under the force displacement curve.
 879 The empirical equations are reported in Table 15. As the table shows, F_{load} is a significant factor
 880 only for σ_{max} and E_{eff} while T_{dwell} has no observed effect. Moreover, it has been noticed that as
 881 F_{load} increases σ_{max} and E_{eff} decrease.

882 Table 15 : Adhesion model (150).

Critical design parameter	Model equation
Maximum stress	$\sigma_{max} = 972.491v_{sep}^{0.31} - 7.711F_{load}^2 - 9.577F_{load}v_{sep}$
Total displacement	$\delta_{total} = 0.791v_{sep}^{0.3}$
Effective adhesion energy	$E_{eff} = (0.155v_{sep} - 0.010F_{load}v_{sep})^{0.583}$

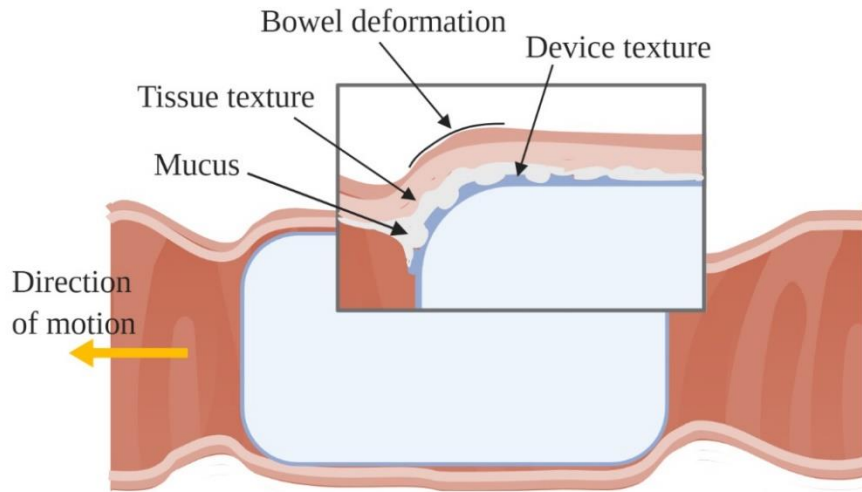
883 Numerous studies have exploited mucoadhesion further by developing mucoadhesives to
 884 chemically bond to the mucosa to improve traction and/or adhesion. This can result in significantly
 885 higher adhesive forces while, in some cases, maintaining the ability to repeatedly reattach to the
 886 mucosa (151–154).

887 **7.2 Active forces**

888 The active forces on an object as it moves through the GI are shown with red arrows in
889 Figure 14 and encompass the tribology of the contact, the drag of the object moving through a
890 fluid, and tissue deformation during object motion. They depend largely on the properties of the
891 GI tract and the object, as well as the properties of the surrounding tissue and fluid. These forces
892 are applicable to all devices, including those with contact-based actuation, where the device must
893 maximize traction against the tissue; passive locomotion, where the device must minimize
894 frictional resistance to facilitate smooth passage through the lumen; and anchoring requirements,
895 where the device must secure itself, through high friction or adhesion, to the lumen.

896 7.2.1 Tribology

897 Figure 15 aims to summarize the primary factors affecting the tribology of an object
898 moving through the GI tract, including the size and shape of the object, its velocity, the properties
899 of the mucus, the properties of the tissue, the contact force, the texture of the object, and the texture
900 of the tissue. This is a complex interaction, with the mucosa and underlying tissue being
901 viscoelastic, inhomogeneous, and nonlinearly deformable (Chapter 5). Additionally, the contact
902 pressures – described in the previous section - vary considerably, as does the macro- and micro-
903 scale morphology of the tissue. The tissue also continually excretes a non-Newtonian mucus
904 (Section 3.5) which, depending on the velocity and scale of the device, can either increase or
905 decrease total frictional resistance.



906
 907
 908 Figure 15: Factors affecting the tribology of an object moving through the GI tract.
 909

910 Understandably, it is complicated to create an all-encompassing and accurate model that
 911 considers all the factors mentioned above. However, an understanding of the tribological
 912 properties is useful to design functional surfaces and appropriate control techniques for this unique
 913 environment. Sliker et al. developed a model to predict the resistance force on a capsule which
 914 was validated by performing drag force experiments (155). Kim et al. developed an analytical
 915 model based on a hoop stress analysis, and compared it to finite element model (FEM) results
 916 (156). A similar model was developed by Woo et al. (157), using a hoop stress analysis and tensile
 917 properties reported by Baek et al. (158), but including an empirical model for a propulsion force
 918 due to electrical stimulus of the bowel.

919 Perhaps the most intuitive is a study by Zhang et al., where a velocity-dependent model is
 920 presented (159). In this scenario, the total friction acting on a capsule can be written as a
 921 summation of the environmental resistance, Coulomb friction, and viscous resistance (or drag)
 922 (158,159)

923
$$F = F_e + F_v + F_c \tag{1}$$

924 where F_e is the environmental resistance, F_v is the viscous resistance and F_c is the Coulomb friction.
925 The environmental resistance F_e is the amount of force required to deform the tissue in contact
926 with the object and is related to an elastic restoring force as

$$927 \quad F_e = P \cdot S \cdot \sin(\theta) \quad (2)$$

928 where θ is the slant angle of the object-tissue contact patch, P is contact pressure and S is the
929 contact area. Tissue is viscoelastic, and so P increases with an increasing shear rate. This is shown
930 to be the dominant component of resistance during an object's interaction with the GI tissue and
931 has other names, including "edge effects" (160). The viscous friction or drag is related to the
932 rheological properties of the fluid in the contact patch and can be expressed as

$$933 \quad F_v = \delta v \quad (3)$$

934 where the apparent viscosity coefficient, $\delta = 11.24 \left(\frac{v}{d}\right)^{-0.7552} + 0.1148$, d is the mean value of
935 intestinal mucus thickness and v is relative velocity (159). In other words, this is the resistance of
936 the mucus during shear and is velocity dependent. While static, resistance comes from the adhesive
937 bonds and, during shear, from the viscosity of the fluid (161,162). The Coulomb friction is decided
938 by

$$939 \quad F_c = \mu \cdot P \cdot S \cdot \cos(\theta) \quad (4)$$

940 where μ is the coulomb friction coefficient and the normal force has been replaced by $P \cdot S \cdot$
941 $\cos(\theta)$ to account for the hoop stress. The friction coefficient is influenced by the texture of the
942 capsule and intestinal surface.

943 Equations (1) – (3) are all velocity dependent, and other literature supports this, while also
944 showing a total resistance dependency with object diameter, length (156,157,163,164), and normal
945 force (165,166). The key factors affecting the friction are the capsule dimensions, surface
946 geometry and the speed, while the effect of the weight is trivial. Ignoring the factor of weight, the

947 diameter affects the friction more than the length (167). Wang et al. (167) describe how resistance
948 changes with capsule size and velocity as

$$949 \quad f(v) = Kv^{1/n} + C \quad (5)$$

950 where K and $C > 0$ are related to the R and L , radius and length of the capsule, respectively.

951 7.2.2 Fluid drag

952 While there may not always be high volumes of fluid in the GI tract, it is important to
953 consider any impact of drag as an object moves through a fluid-filled environment. In these cases,
954 the drag opposes motion and is equal to

$$955 \quad F_D = \frac{1}{2}\rho v^2 C_D A \quad (6)$$

956 where ρ is the density of the fluid, v is the velocity of the object, C_D is the drag coefficient, and A
957 is the contact area of the front face of the object.

958

959 8. The impact of disease on GI physiology

960 Throughout this work we have described all the properties and characteristics of the GI
961 tract in its healthy state, which can be considered as the generic and most common condition.
962 However, having some knowledge of the possible GI alterations in the presence of digestive
963 diseases is useful, and in-depth investigation can be done as required for the application.
964 Therefore, here, we discuss the most common changes that can be seen from cancers and other
965 diseases, including IBS, IBD and celiac disease. IBD includes Ulcerative colitis (UC) and Crohn's
966 disease (CD), both characterized by chronic inflammation of the gut (168). Although UC and CD
967 are grouped under IBD, they have different characteristics. UC is an inflammation condition of the
968 mucosa of the large intestine and is related to the presence of bacteria in the colon, which produce
969 colitis. However, CD usually occurs in the ileocaecal region (169). Both present an irregular

970 mucosal surface and transmucosal inflammation (169,170). Here we consider how these diseases
971 impact GI transit time, pH, microbiota and wall thickness (168).

972 Regarding the GI transit time, Bai et al. (168) report that there is no significant difference
973 in gastric emptying time and small intestine transit time between healthy subjects and IBS patients.
974 However, they report that the IBS patients have a longer colonic transit time. Regarding UC and
975 CD patients, Bai et al. report a slightly longer orocecal (mouth – cecum) transit time (168,171).
976 On–the–other–hand, celiac patients show a longer orocecal transit time but no alteration in small
977 intestine transit time (171).

978 Gastric and small intestine pH profiles in patients with IBD are similar to those in healthy
979 samples, while the pH of the CD colon is much lower (5.3 ± 0.3 in the right colon and 5.3 ± 0.7 in
980 the left colon) (172). Regarding celiac disease, a higher pH in the small bowel and unaltered pH
981 value in the stomach have been reported by Effinger et al. (171). Digestive diseases could also
982 mutate and reduce the intestinal concentration of bile salts, which affect the luminal pH and, thus,
983 the digestion of food (i.e. transit time) (168).

984 There is a strong correlation between gut microbiota, IBD, IBS and digestive diseases in
985 general. IBD has been shown to lead to a decrease of bacteria with anti–inflammatory capacities
986 (Proteobacteria) and an increase of bacteria with inflammatory capacities (Faecalibacterium,
987 Helicobacter species) (93,171). Regarding celiac patients, the microbiota was found to be rich in
988 potentially pathogenic bacteria and poor in species such as Lactobacilli and Bifidobacteria (171).
989 Regarding colorectal cancer, a study by Tojo et al. (173) shows that the alteration of composition
990 and function of the microbiota is correlated to the presence of colorectal cancer as well as IBD or
991 IBS. Sample of colorectal tumor have shown many bacterial such as Bacteroides vulgatus, E. coli
992 and Enterococcus faecalis (173). Other microbial systems have been reported in association with

993 gastroesophageal reflux (Veillonella, Prevotella, Haemophilus, Neisseria, Campylobacter, and
994 Fusobacterium) and adenocarcinoma in the esophagus (Campylobacter) (95). Moreover, gut
995 microbiota alterations may contribute to pancreatic diseases including pancreatitis, chronic
996 pancreatitis, and pancreatic cancer (92).

997 Wall thickness is a common indication of disease as it is proportional to the resulting
998 inflammation. With UC the small intestine is characteristically thickened and presents with
999 ulceration of the mucosa (169), while the colon wall can thicken up to 8 mm in the presence of CD
1000 (170). With regard to GI cancers, it has been proven that wall thickness is a good approach to
1001 evaluate and target the presence of a tumor. For example, in the esophagus a thickness above 5
1002 mm is considered abnormal (174). Similarly, Suk et al. (52) classify gastric diseases with respect
1003 to wall thickness. In particular, diseases have been classified as normal or benign disease (BD),
1004 early gastric cancer (EGC), and advanced gastric cancer (AGC). BD presents a thickness of the
1005 gastric wall of 4.9 ± 1.6 mm, the EGC shows a thickness of 5.6 ± 2.4 mm while a thickness of 10.3
1006 ± 4.7 mm is an indication of AGC.

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1008 **9. Conclusion and future developments**

1009 Considering that digestive disease can significantly impact the normal function of the GI
1010 tract and that GI cancer is one of the leading causes of death in the 21st century, the early diagnosis
1011 and subsequent treatment of GI disease is essential to reduce patient morbidity and mortality.
1012 Despite numerous technological advances in diagnosing and treating these diseases, the need for
1013 innovation still exists. This is partly due to the harsh, difficult-to-access environment that presents
1014 significant engineering challenges, but also to the increasing demand on health services by a
1015 growing population that has increasing disease prevalence. Therefore, there remains significant

1016 motivation for engineers in the biomedical field to find innovative, more sophisticated, and
1017 minimally invasive technologies to access the GI tract. In order to develop effective devices,
1018 engineers need a broad spectrum of knowledge on the GI system, and so in this review, the
1019 fundamental properties of the GI system – focusing on the esophagus, stomach, small and large
1020 intestines – were described with the goal of presenting key information.

1021 Developing disruptive medical devices for this region still has a number of major and open
1022 challenges. Firstly, the mechatronic design needs to be considered from the shape, dimensions,
1023 and materials of the device, to the research of innovative navigation strategies. The shape and
1024 dimensions must ensure safe and efficient passage through the tortuous and unstructured
1025 environment, while the material should be tailored to meet the friction, chemical resistance, and
1026 biocompatibility requirements (i.e. pH and microbiota of the environment). An innovative strategy
1027 for the device navigation is essential to ensure effective and real-time control and reduce the mean
1028 completion time of the procedure, which should at least be comparable with the existing procedure.
1029 This must be robust in an environment with numerous disturbances (i.e. respiration of the patient,
1030 peristaltic movements) and high variability between patients. To achieve this, localization,
1031 registration, and an effective locomotion mechanism (i.e. internal anchoring locomotion, external
1032 magnetic coupling locomotion or a novel hybrid combinations of internal and external locomotion)
1033 should be carefully considered depending on the context. Lastly, to bring added benefit, the device
1034 should provide effective diagnosis and or treatment. This should be accurately controlled with the
1035 device navigation and may be facilitated by context specific sensing, for example, combined time
1036 and pH measurements. In this context, the possibility of performing therapeutic functions, such as
1037 biopsy tissues, polyp ablation or drug delivery, is necessary. Therefore, enhanced and innovative

1038 devices have the potential to improve all these features, and thus, advance in the next decade, the
1039 medical and endoscopic field.

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1060 **List of Abbreviations:**

- 1061 GI: gastrointestinal
- 1062 NIH: National Institutes of Health
- 1063 IBS: irritable bowel syndrome
- 1064 IBD: inflammable bowel disease
- 1065 CD: Crohn's disease
- 1066 UC: ulcerative colitis
- 1067 IR: incidence rate
- 1068 MR: mortality rate
- 1069 CT: computed tomography
- 1070 MRI: magnetic resonance imaging
- 1071 CE: endoscopic capsule
- 1072 VAS: visual analogue scale
- 1073 ICC: interstitial cells of Cajal
- 1074 RPC: rhythmic phasic contraction
- 1075 GMC: giant migrating contraction
- 1076 MMC: migratory motor complex
- 1077 IAP: intra-abdominal pressure
- 1078 MFS: migrating motor complex force sensor
- 1079 FEM: finite element model
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