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1 Future Improvements on Performance of an EU Landfill Directive Driven

2 Municipal Solid Waste Management for a City in England

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17 Abstract

Sustainable municipal solid waste (MSW) management is regarded as one of the key 18 19 elements for achieving urban sustainability via mitigating global climate change, recycling resources and recovering energy. Landfill is considered as the least preferable disposal 20 method and the EU Landfill Directive (ELD) announced in 1999 requires member 21 22 countries to reduce the volume of landfilled biodegradable materials. The enforcement of ELD initiated the evolution of MSW management system UK. This study depicted and 23 assessed the transition and performance of MSW management after the millennium in 24 Nottingham via materials flow analysis (MFA), as well as appropriately selected indicators 25 based on the concept of waste management hierarchy and targets set in waste management 26 27 regulations. We observed improvements in waste reduction, material recycling, energy recovery, and landfill prevention. During the period 2001/02 to 2016/17, annual waste 28 generation reduced from 463 kg/Ca to 361 kg/Ca, the recycling and composting share 29 30 increased from 4.6% to 44.4%, and the landfill share reduced from 54.7% to 7.3%. These signs of progress are believed to be driven by the ELD and the associated policies and 31 waste management targets established at the national and local levels. An alternative 32 scenario with food waste and textile separation at source and utilizing anaerobic digestion 33 34 to treat separately collected organic waste is proposed at the end of this paper to fulfil the high targets set by local government and we further suggest that the recycling share may 35 be improved by educating and supporting the public on waste separation at the sources. 36

Keywords: Municipal solid waste management; Policy-driven transition; EU Landfill
Directive; Nottingham; Material flow analysis; Separate collection.

39 **1. Introduction**

Municipal solid waste (MSW) management systems are complex owing to 40 increasing connectivity amongst policies, regulations, socio-cultural contexts, 41 42 environmental conditions, economic development and/or available resources (Sharholy et al., 2007). MSW managers are challenged by increased quantity and 43 ever diversified composition of MSW produced by growing populations and 44 consumption resulting from urbanization and industrialization (Shmelev and 45 Powell, 2006, Manaf et al., 2009). The environmental and social consequences 46 resulting from MSW management, especially landfill, are profound (Laurent et al., 47 2014a). Landfill is commonly regarded as the least preferable MSW treatment 48 because of its high contamination potential including water and soil pollution due 49 50 to the leachate seepage and greenhouse gases (GHGs) emission resulting from the decomposition of biodegradable waste (El-Fadel et al., 1997, Laurent et al., 2014a). 51 These adverse impacts can be diminished by adopting more sustainable MSW 52 53 management strategies such as material recycling and energy-from-waste (EfW), i.e. anaerobic digestion (AD), incineration with energy recovery (Laurent et al., 54 55 2014b, Brunner and Rechberger, 2015).

To combat the challenges of managing the increasing amount of waste and associated adverse impacts on human health and the environment from landfills, the EU Landfill Directive (EU Directive 99/31/EC) (ELD) was introduced in 1999

59	(Burnley, 2001). ELD places particular limits on the quantity of biodegradable
60	municipal waste (BMW) sent to landfills. EU Member States were required to bring
61	into force the laws, regulations and administrative provisions to comply with ELD
62	within two years of its entry into force (EC, 1999). Thereafter, the EU Waste
63	Framework Directive (EU Directive 2008/98/EC) established a "waste
64	management hierarchy", which places the following strategies in descending order
65	of priority: prevention, reuse, recycling, recovery and landfill. The EU directives
66	have been transposed into national legislations in EU member states as part of
67	European waste management strategy development, to encourage separate
68	collection and waste pre-treatment, as well as upgrading disposal methods (Vehlow
69	et al., 2007, Lasaridi, 2009, Costa et al., 2010, Stanic-Maruna and Fellner, 2012,
70	Brennan et al., 2016). In England, MSW management strategies were successively
71	introduced for diverting waste from landfills by introducing recycling and recovery
72	practices (SE, 2000, Burnley, 2001, Fisher, 2006). Many researches have been
73	conducted to identify the challenges of meeting the targets set in the EU directives
74	(Price, 2001, Lasaridi, 2009, Stanic-Maruna and Fellner, 2012), to analyse the
75	influences of the EU directives on waste management legislations and practices
76	(Taşeli, 2007, Závodská et al., 2014, Stanic-Maruna and Fellner, 2012, Scharff,
77	2014), and to evaluate the environmental impacts of potential waste management
78	scenarios or technologies (Pires et al., 2007, Emery et al., 2007, Ionescu et al., 2013,
79	Závodská et al., 2014). However, less attention has been paid on the process how

EU directives have driven the evolution of waste management and the extent to which the performance of waste management has been improved under the guidance of the EU directives.

83 The evolution of waste management driven by the EU directives, and the performance of a waste management system can be measured by tracking the 84 change of waste management legislations and strategies responding to the EU 85 directives and comparing the historical and current status to the targets (Zaccariello 86 et al., 2015). Such comparisons can be made by using the methodologies of 87 materials flow analysis (MFA), life-cycle assessment and risk analysis with a series 88 of representative indicators (Zaccariello et al., 2015, Parkes et al., 2015, Coelho 89 and Lange, 2018, Masebinu et al., 2017). MFA analyses the flux of materials used 90 91 and transformed as the flow goes through a defined space, a single process or a 92 combination of processes within a certain period (Belevi, 2002, Rotter et al., 2004). Taking the hidden flows and sinks into account, it provides an approach to 93 94 thoroughly understand the elements and processes of a waste management system, to identify opportunities for improving the performance of MSW management 95 96 (Owens et al., 2011, Zaccariello et al., 2015, dos Muchangos et al., 2016), and to 97 select the most promising strategy to do so (Dahlén et al., 2009, dos Muchangos et 98 al., 2016, Zaccariello et al., 2015).

99	Indicators can be useful in measuring and tracking the performance of waste
100	management practices on a regular basis in a coherent and articulate manner
101	(Wilson et al., 2012, Greene and Tonjes, 2014), and evaluating waste streams as
102	well as environmental impacts and waste treatment efficiency (Rotter et al., 2004,
103	Desmond, 2006, Wen et al., 2009, Greene and Tonjes, 2014, Teixeira et al., 2014,
104	Zaccariello et al., 2015, Bertanza et al., 2018). Waste management hierarchy is the
105	basis for building sustainable MSW management and correspondingly influence
106	the choice of suitable indicators to evaluate the performance of MSW management
107	system. For example, recycling rate, recovery rate and landfill rate are frequently
108	used as indicators to measure the performance of a waste management system
109	(Zaccariello et al., 2015, Pomberger et al., 2017, Haupt, et al, 2017).

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110 In this vein, we have analysed and compared the MSW generation and management practices in Nottingham since the enforcement of ELD (from 2001/02 111 to 2016/17) based on statistics of waste generation and flows. We aim to thoroughly 112 113 evaluate the effectiveness of waste management policies and regulations on improving the performance of waste management practices, and to identify the 114 positive and negative changes in relation to the revision of the management 115 116 strategies/policies, then to propose an alternative scenario having a better performance on managing MSW which could meet the targets set in national and 117 local regulations for Nottingham, as well as to provide experiences and references 118 for the cities alike. 119

120 2. National and local waste management strategies responding to ELD

The implementation of the ELD has been widely enforced in EU Member States 121 for producing, collecting and disposing of waste (Pan and Voulvoulis, 2007, Taşeli, 122 123 2007, Lasaridi, 2009, Apostol and Mihai, 2011, Stanic-Maruna and Fellner, 2012). Three national level targets were set up to reduce the amount of BMW disposed to 124 landfill for England (Appendix A) (EC, 1999). Later, the Waste Framework 125 Directive upgraded and extended ELD from limiting landfilled waste to 126 establishing sustainable waste management; accordingly, promoting recycling 127 target and separate collection requirement (Appendix A) (EC, 2008). The 128 Packaging and Packaging Waste Directive has been amended three times for the 129 better management of packaging waste by strengthening the waste prevention 130 131 through product design, charging on carrier plastic bags and promoting recycling and recovery of packaging waste (EC, 2004, 2005, 2015). 132

133 2.1. Waste strategies in England in response to EU policy

Three main waste management strategies, highlighted in Fig. 1, were successively published in England for implementing the requirements of the EU directives, including detailed management targets (Appendix A). Waste management programs and regulations were also launched to facilitate achievement of the national targets. For example, the Waste and Resource Action Progamme (WRAP) was set up in 2000 to promote sustainable waste management, by

launching a series of campaigns and measures to educate and support public 140 recycling and reusing waste, as well as changing consumption behaviour. WRAP 141 also cooperates with various communities, industries and government to make 142 143 production and consumption more sustainable (WRAP, 2018a; WRAP, 2018b). Landfill Allowance Trading Scheme (LATS) was introduced in 2005 to 144 progressively reduce the amount of BMW that could be landfilled (Fisher, 2006). 145 As a result, the landfilled BMW was reduced by 7% annually during 2005/06-146 2011/12, though LATS was suspended after 2012/13 because of its coexistence 147 with the Landfill Tax, which applies similar enforcement (Calaf-Forn et al., 2014). 148

In addition to these strategies, a variety of waste treatments were gradually 149 introduced to improve the efficiency and performance of waste management (Ryu 150 151 et al., 2007, DEFRA, 2013). These included mechanical and biological treatment, production of refuse derived fuel (RDF), compost, AD, gasification, and pyrolysis. 152 In this way, the targets and strategies have facilitated the practices of waste 153 154 management based on the waste management hierarchy moving from the least favourable option to preferable options for waste disposal (Uyarra and Gee, 2013). 155 156 Since the implementation of the national waste management strategies, the national 157 recycling and composting rates of household waste have been steadily improved, while landfill rate has been gradually reduced (Appendix A). 158

The national regulations also drove the changes in waste collection and 159 classification. The Household Waste Recycling Act 2003 required local authorities 160 to collect at least two types of recyclables together or individually separated from 161 the rest of the household waste by the end of 2010; this separate collection of 162 recyclables, through the kerbside Collection Scheme, was progressively provided 163 to every household (DEFRA, 2005). This resulted in an improvement in waste 164 165 recycling and a reduction in landfill volume, especially the landfilled BMW fraction by separating green garden waste. As results, the recycling and composting 166 share of household waste in England increased from around 10% in 2001 to 44% 167 168 in 2015 (DEFRA, 2016), the landfill share of MSW reduced from 84% in 1996/7 to 44% in 2015 (Ryu et al., 2007, EA, 2016), and the landfilled BMW in 2016 169 reduced to 21% of that in 1995 (DEFRA, 2018a). 170

171 2.2. Local strategies in response to EU and England policies

Nottingham is one of the core cities in England. Around two-thirds of Nottinghamshire's population lives in, or close to, Nottingham. In 2016, Nottingham had a population of 325,282 comprised of 135,000 households occupying 7,538 hectares of land. Since the launch of ELD, a series of actions have been undertaken in Nottingham to prevent unnecessary waste generation and to divert waste from landfill to material recycling and energy recovery in response to the EU and national policies (Fig. 1) (NCC, 2006, NCC, 2009, NCC, 2010). An

179 Integrated Waste Management Strategy based on the waste management hierarchy was proposed by Nottingham City Council and Nottinghamshire County Council, 180 upon the launch of the Waste Strategy for England 2000 (NCCE, 2002). Waste 181 182 prevention was especially emphasised and reduction targets were set in local waste management strategies (Appendix A) (NCC, 2010). Initially, sustainable MSW 183 184 management strategies were proposed by local government and a variety of public 185 related engagements and education were carried out to promote waste prevention (Fig. 1) (NCC, 2000). However, the projects were mostly voluntary; there was no 186 legal basis for enforcing the change of consumption behaviours. It was worth noting 187 188 that the household waste production in Nottingham was 414 kg per capita per year 189 in 2008/09, already much lower than that in other core cities in England (NCC, 190 2010). It is possible that in the long term these initiatives may have contributed to waste reduction. 191

In addition to these initiatives and waste reduction programmes, waste 192 193 management schemes introduced to supplement the waste management hierarchy 194 includes kerbside collection, EfW and production of RDF. Kerbside collection was 195 introduced in 2002, then the number of households served by it and the types of 196 recyclables to be collected have expanded annually (NCC, 2006, NCC, 2009). For 197 the waste that may not be recycled, alternative solutions for waste treatment other 198 than landfilling have been developed. Eastcroft EfW built in the early 1970s, was retrofitted and upgraded in 1998 to generate energy from waste in the form of 199

combined heat and power. It is able to incinerate 170,000 tonnes waste per year
(FCC Environment, 2015). The technologies of producing RDF were introduced in
2009 to improve the energy recovery efficiency. These investments in waste
treatment infrastructure did not only reduce the amount of landfilled waste to fulfil
the national and EU targets, but also provide new resources for energy generation.

3. Materials and methods

206 *3.1. The definition of MSW*

There are various definitions of MSW (Buenrostro and Bocco, 2003, Masebinu et al., 2017, Tang and Huang, 2017). MSW defined among EU members of states or their municipalities may not be consistent. Indeed, the ambiguity and inconsistency of the definitions may affect the way the EU directive is implemented and the management progress can be compared among countries or cities (Buenrostro et al., 2001, Buenrostro and Bocco, 2003, Masebinu et al., 2017).

MSW is generally defined as the solid waste collected by (or on behalf of) a local authority from all the households and part of the industrial, commercials and institutional entities, so long as the waste produced by these sources is of a similar nature and composition as household waste (Burnley, 2001, Shekdar, 2009, Masebinu et al., 2017). In Nottingham, MSW is defined as all the solid wastes including household waste and any other wastes collected by a Waste Collection Authority, or its agents, or managed by the Waste Disposal Authority (NCC, 2010).

Separately collected hazardous waste and healthcare waste are normally excluded 220 from the scope of MSW in all definitions. In practical, the collection of industrial 221 and commercial waste is different and separate from that of household waste in 222 Nottingham. Therefore, in this study, we take conceptualised MSW as household 223 waste (i.e. excluding hazardous, healthcare, industrial and commercial wastes), for 224 which we have been able to obtain relatively complete statistics in Nottingham and 225 226 assessed the MSW management performance using the household waste centred targets set in the EU Directives and national plans. 227

228 *3.2. Data Collection*

229 Quarterly data on MSW waste collection, recycling and disposal from April 2006 to March 2017 (earliest and latest data available at the time for writing) in 230 231 Nottingham has been recorded in the WasteDataFlow Database 232 (www.wastedataflow.org). To fill the data gap between the year when ELD started and 2006, around fifty related documents recorded during the period 2000-2016, 233 including meeting records and governments plans, were obtained from local 234 government websites. These documents were critically reviewed by comparing the 235 data from different sources to confirm the reliability of these documents, for further 236 understanding the transition of local MSW management after ELD came into force. 237 National statistical data was also collected to complement and/or verify the analysis 238

in this study. Detailed data and data sources used for MFA are depicted in AppendixA.

MSW Composition in England in 2006 (Table 1) published by Department for Environment, Food & Rural Affairs (2009) and local MSW Composition in 2013 (Table 1) recorded in an unpublished government report (NCC, 2013) were adopted for our MFA in year 2006/07 and 2016/17 because the data of MSW composition in these two years for Nottingham was unavailable.,

246 3.3. Boundary for Waste Inventory in MFA

The spatial boundary of the MSW management system was the administrative boundary of Nottingham City Council. The temporal boundary was the statistical year from April to March of the next year; for example, April 2016 – March 2017. The processes analysed included in the MSW management system comprise generation, collection, treatment and disposal. Waste treatment facilities were identified from WasteDataFlow (www.wastedataflow.org). Reprocessing and utilization of secondary materials were not included in the assessment.

254 *3.4. Historical states and alternative scenario of MSW management*

Three historical situations (S1 - S3) and an alternative scenario (S4) of MSW management were assessed and compared to assess the transition of MSW

management and to facilitate the future improvement for meeting the targets set inwaste management regulations.

S1 The historical state of MSW management in 2001/02. This was the year when 259 EU Landfill Directive put into enforcement in Nottingham and the earliest year 260 recorded the amount of waste generated and disposed. In 2001/02, weekly house-261 to-house collection without separation was provided by the local authority (Parfitt 262 et al., 2001). Landfill was the main waste disposal method, followed by incineration 263 with energy recovery (NCC, 2005). Recyclable materials were collected at Civic 264 265 Amenity (CA) site (also known as Household Waste Recycling Centre) and bring sites (also known as Mini Recycling Centres) (NCC, 2005). 266

S2 The historical state of MSW management in 2006/07. This was the year 267 268 before the enforcement of the Waste Framework Directive and the earliest year documented waste flows. In S2, waste management initiatives, such as kerbside 269 collection, bespoke bulky waste collection and material recovery facility (MRF), 270 had been introduced to separate recyclable materials at source and prepare materials 271 for recycling, but not fully implemented. Incineration with energy recovery became 272 273 the dominate method for the disposal of MSW, followed by landfilling. Metal from bottom ash was recycled. Garden waste was separately collected and treated via 274 open windrow composting. 275

S3 The historical state of MSW management in 2016/17. This was the year with
the latest data at the time for analysis. Hundred percent of households were served
by kerbside collection. Only residual waste from MRF and fly ash from incinerator
were landfilled. Production of RDF had been introduced. Bottom ash was recycled
for aggregates.

S4 An alternative scenario based on the same quantity and quality of waste in S3 with improved source segregation and alternative waste treatment. Food waste is separately collected. Textile is added into the categories of waste collected through kerbside collection. AD replaces open windrow composting for treating food and garden waste. Biogas from AD is utilized for power and heat generation. Residual waste used to be incinerated is pre-treated in residual MRF for material recycling and RDF production before incineration.

288 3.5. Selection of performance indicators

As listed in Table 2, five indicators based on the waste management hierarchy and targets set in waste management regulations were selected to evaluate the performance of MSW management in Nottingham. Waste prevention ranks the highest on the waste management hierarchy and is regarded as the most desirable option to divert waste from landfill (Gertsakis and Lewis, 2003); besides, reduction targets are set in local waste management plans. The effectiveness of waste prevention policies could be measured by calculating the waste generation per

capita (GPC) (Desmond, 2006). Recycling is at the second top on the waste 296 management hierarchy and recycling targets are often defined in waste regulations 297 and management strategies (EC, 1999, DEFRA, 2007). Recycling rate (RCR) 298 299 reflects the collective efficiency during sorting and selection steps to prepare the recyclable materials for reprocessing (Zaccariello et al., 2015). Source-separated 300 collection, measured by separate delivery rate (SDR), is a critical component of an 301 302 effective MSW management system (Zhuang et al., 2008) and identified as the effective mean in landfilled waste minimization and resource utilization; it may 303 304 increase the quantity and quality of well sorted waste (Rigamonti et al., 2009, 305 Zhuang et al., 2008), so as to improve RCR (Ghani et al., 2013, Tai et al., 2011). Besides, recovering energy from waste which can be measured by recovery rate 306 (RECR), is another important function of MSW management (Othman et al., 2013). 307 The last option for waste management is landfill, which can be measured by landfill 308 rate (LCR). 309

Generally, smaller values on GPC and LCR or higher values on RCR, SDR and RECR indicate a better performance of an MSW management system. To make the research results comparable to the targets which are usually set as the recycling and composting rates in waste management regulations, RCR has been adjusted to combine the share of recycled and composted waste. Waste sent to residual MRF is separately collected street waste, bulky waste and residual waste from CA site, but they are not included in the calculation of SDR because the waste from these sources are mixed waste with heterogeneous materials and the recycling potentialof them is low.

319 4. Results and Discussions

320 Fig. 2 and 3 illustrate the material flows in S2 and S3. The major improvements in S3 identified are the increase of SDR and the reduction of waste sent to landfill. 321 322 Other notable improvements include the reduction of waste generation (from 129,814 tonnes to 115,170 tonnes) and the amount of incinerated waste (from 323 73,333 tonnes to 66,287 tonnes). Thus, the reduction of landfilled waste is achieved 324 325 by measures in all levels of waste management hierarchy. The results of MFA are presented in detail in the following sections to demonstrate in what way the values 326 of those indicators are changed under the driving of waste management regulations. 327

328 *4.1. Waste prevention*

GPC increased slightly from 463 kg in 2001/02 to 466 kg in 2006/07, then decreased to 361 kg in 2016/17 (Fig. 4), which was significantly lower than the national level (412 kg) (DEFRA, 2018b). This contributed to the total MSW reduction from 123,615 tonnes to 115,170 tonnes although population increased by 19.4% during the study period (Table 3). Since 2011/12, GPC was lower than the target (390 kg) to be met by local government by 2025 (Fig. 4).

The improvement of public awareness on waste prevention played an important 335 role in waste reduction. Both national and local waste prevention programmes, such 336 as WRAP, and public education initiatives raised public awareness to reuse 337 338 products before their disposal. As a result, the waste generation in the city significantly reduced under most waste categories and as a whole (Fig 4 and Table 339 3). The recent policy to charge for single-use carrier bags, which was introduced in 340 341 October 2015, reduced the generation of plastic waste as can be seen in Table 3. By contrast, a notable increase in textile waste was observed during the study period, 342 which might be attributed to the development of fast fashion industry in recent years 343 (Perry, 2018, Wicher, 2016, Morgan and Birtwistle, 2009). 344

Social and economic developments are other possible factors affecting waste 345 346 generation and reduction in a number of ways. GPC is generally regarded as positively correlated with the income, population and population density (Dahlén, 347 et al., 2009, Das, et al., 2019). The average earnings without taking inflation into 348 349 account increased during the study period; however, the 'real' earnings adjusted for inflation have declined in every year since 2009 and are at levels last seen in the 350 351 early 2000s (NCC, 2015). The decrease of 'real' earnings seems potentially reduced 352 the GPC, but positive correlation between the number and percentage of workless 353 households and the GPC was observed (Fig. 4 and Appendix A). Besides, the GPC 354 declined steadily during the study period and was remarkably lower in 2016/17 than that in 2001/02 and 2006/07. The GPC is not always correlated with income 355

because decoupling of income and waste generation might occur (Namlis and 356 Komilis, 2019). Some researchers also reported that the correlation between income 357 and GPC sometimes is weak in developed countries (Dahlén, et al., 2009, Passarini, 358 359 et al., 2011, Namlis and Komilis, 2019), even in developing countries (Miezah, et al., 2015). The population and population density increased from 278,700 and 37 360 persons/ha in 2006 to 318,901 and 42 persons/ha in 2014, but they had not resulted 361 362 in the increase on waste generation. The average family size increased from 2.2 persons/household to 2.4 persons/household from 2006 to 2016. It is believed that 363 bigger family size might lead to smaller GPC (Miezah, et al., 2015). The social and 364 365 economic factors influence waste generation from different directions. Overall, the GPC showed a decreasing trend during the study period. 366

4.2. Separate delivery

SDR in Nottingham increased from 22.2% in 2006/07 to 33.3% in 2016/17 due 368 to the introduction and expansion of kerbside collection, and resulted in the 369 improved recycling share, and a high interception of garden waste (90.0%) (Fig. 2 370 and 3). Kerbside collection has been demonstrated to be the most efficient and 371 sustainable separate collection scheme (Tucker et al., 1998, Larsen et al., 2010). It 372 was introduced to Nottingham in 2002 for separating paper at source. Thereafter, 373 the categories of material collected in the scheme and spatial extent of the scheme 374 were increased year by year. The expansion was so significant that in 2008, the 375

local authority started to offer three types of wheeled bin for waste containment to 376 households for free for separating recyclable materials and garden waste at sources 377 (Fig. 1). From 2006/07 to 2016/17, the percentage of households served by kerbside 378 379 collection increased from 4.7% to 100%, and the proportion of households received separate garden waste collection increased from 32.7% to 74.4%. Other types of 380 containment, such as orange survival bags, communal bins, refuse bins and plastic 381 382 sacks were offered in areas not covered by kerbside collection but the number of bring sites where recyclable materials used to be collected reduced from 88 to 17. 383 It is also noted that the quantity of street waste and other waste received by residual 384 385 MRF site all reduced. The improvement of source-separated collection in the past decades was directly related to the implementation of kerbside collection in 386 387 Nottingham.

The SDR of textiles was very low and reduced from 5.2% to 1.3% during 388 2006/07 - 2016/17. Textile is not included in the waste categories collected by 389 390 kerbside collection. Recyclable textile was usually collected at bring sites and CA sites. The reduction of the number of bring sites may have reduced accessibility to 391 392 facilities for textile recycling without replacement, as the average distance between 393 households and bring sites increased. Further, usually the second-hand textile 394 products that are reusable with minimal fixation can be accepted in charity shops, 395 rather than being brought to the recycle centres; clothes that cannot be worn any longer may be put in a residual bin and sent to the incineration plant intuitively by 396

the owners, while in fact, these disposed unwearable cloth could have been used as 397 wiping and polishing cloth, or reprocessed into textile products such as nonwovens 398 and mats (Wang, 2010). Recycled polymers could be used as matrices in glass fibre 399 400 reinforced composites or to make producers in a moulding process (Wang, 2010). Recycling textile can contribute to reduce the environmental burden compared to 401 using virgin materials (Woolridge et al., 2006). However, for the time being, the 402 403 increased textile waste has been used more for the energy recovery (RECR 96.90%) for S3, Table 3). 404

405 *4.3. Recycling and composting*

RCR in Nottingham has significantly increased from 3.4% in 2001/02 to 406 17.6% in 2006/07, then to 31.9% in 2016/17. The values are higher when including 407 408 the composted waste (Table 3), but another over 5% of waste needs to be recycled or composted to reach the national and local targets of recycling and composting 409 50% of household waste by 2020. The recycling and composting rate in 2016/17 in 410 Nottingham, taking recycled bottom ash into account, was equal to the national 411 level of 44.9% which excludes the recycled bottom ash (DEFRA, 2017). It is 412 possible to meet the target if separate source collection is further improved. On the 413 other hand, based on the relatively low GPC (section 4.1), we cannot exclude the 414 possibility that public awareness of prevention and reuse before recycling 415 contributed to the declined proportion of recyclable materials in MSW. The positive 416

effort in prevention is also reflected in the declined amount of glass, paper andcardboard with increased RCRs.

The improvement of public awareness on waste recycling and the improved 419 420 technologies and techniques on waste collection, sorting and treatment driven by the waste management regulations are the factors contributing to the improvement 421 of RCR. The combination of the kerbside collection and public education on waste 422 recycling leaded the improvement of waste separation at source, especially for 423 garden waste, thus the improvement of RCR. Recycling materials from residual 424 waste through residual MRF and bottom ash utilization further improved the RCR. 425 However, the improved RCR often sacrifices the quality of secondary materials due 426 to the accumulation of hazardous substances (Kral et al., 2013), and the 427 428 accumulation of hazardous substances is more likely to happen when materials are recycled from residual waste or bottom ash. Apart from improving the public 429 awareness on waste recycling and classification to reduce the contamination of 430 431 recyclables, more attention should also be paid on improving the quality of 432 secondary products rather than meeting the quantitative targets.

RCRs of all waste categories, except textile, were maintained if not improved (based on the RCR values in S2 and S3, Table 3), although still a large fraction of metal and glass were addressed to landfill or recycled as aggregates with bottom ash. To further reduce the landfill volume, plans and actions relating to recycling

textile, glass and metal may be needed in future waste management. Unrecyclable
plastic materials such as plastic film, packaging waste and single-use carrier bags
account for a big proportion in plastic waste, making the RCR of plastics low (3.8%
in S2 and increased to 17. 6% in S3). Most of them were treated for energy recovery
in both historical states of MSW management. Since plastic waste normally has a
high energy content, recovering energy from it is deemed to be an appropriate way
of disposing it.

Garden waste accounted for around 15% of MSW in Nottingham. It shares the 444 highest SDR among all waste categories in both S2 and S3. Most garden waste was 445 separately collected at source and sent to farm for fertilisation after being 446 composted. The adoption of composting did reduce the quantity of BMW sent to 447 448 landfill, but the GHG emission factor of composting is four to five times higher than AD (Fong et al., 2015). Capturing methane from composters or adopting 449 advanced technology to treat garden waste is recommended for reducing the global 450 451 impact of waste management.

452 Processing efficiency of separately collected mixed recyclables in MRF reduced 453 from 99.6% in 2006/07 to 81.8% in 2016/17 as the kerbside collection expanded. 454 This most likely is the results of the misclassification at sources, which lead to a 455 high contamination of 14.2% in comingled recyclables. This misclassification 456 might be due to the comparatively low level of outreach or education of households

that were new to the extended kerbside collection scheme. This, in combination 457 with the introduction of additional types of recyclable materials and collection bins, 458 might have confused citizens regarding the ways of classifying and recycling the 459 materials. Thus, an increased portion of unrecyclable materials was mixed with the 460 comingled recyclable collections (BBC, 2017), and around 17% of the materials 461 placed into the residual waste bin were actually recyclable (Appendix A). 462 463 Educational campaigns combined with economic incentives or punishment to improve waste classification are recommended, to improve the quality of recyclable 464 wastes and thus RCR. On the other hand, in S3, the increased misclassified 465 466 unrecyclable wastes were sent for producing RDF as a means for energy recovery, instead of being sent to landfill. The development of new technology somewhat 467 made up for the lack of sufficient outreach in this way. 468

469 *4.4. Energy from waste*

The implementation of EfW incineration and RDF leads a high RECR in Nottingham, 56.5% and 61.9% in both historical situations (Table 3). Residual waste was incinerated in Eastcroft EfW for recovery energy. This has contributed remarkably to reducing the volume of waste sent to landfill and played an important role in improving the performance of the MSW management system in Nottingham. The facility produces nearly 20 MW of thermal energy displacing non-renewable methods for generating electricity and serving around 4,600 homes for heating

(FCC Enviroment, 2015). This contributed to the 3% of the energy consumed in
Nottingham in 2006, making it the most energy self-sufficient city in the UK at that
time (NEP, 2010). The production of RDF is considered a good way to enhance
energy recovery. The proportion of waste separated to produce RDF was increased
to 4% in 2016/17.

However, it is undeniable that over half of MSW in Nottingham city was directly 482 incinerated without sorting in 2016/17. Food waste made the greatest proportion of 483 the incinerated residual waste (33.4%) for energy recovery. However, food waste 484 is not suitable for incineration because its high moisture content reduces the 485 calorific value of the waste mixture (Zhang et al., 2010, Bai et al., 2012) and 486 increases the chances of incomplete combustion that produces pollutants such as 487 488 dioxins and carbon monoxide (McKay, 2002, Tsai and Chou, 2006). Food waste may be better used for making fertilizers after composted, which also produces 489 biogas for energy production (World Energy Council, 2016). Therefore, more effort 490 491 should be made to separate food waste from residual waste to improve the energy recovery efficiency. By doing so, the food waste is also dealt with using a more 492 493 favourable (composting or AD) methods based the waste management hierarchy.

494 *4.5. Landfill*

The improvement of recycling and recovery, also prevention, potentially lead to a remarkable reduction of LCR in Nottingham from 54.7% in 2001/02 to

35.3% in 2006/07 and further to as low as 7.3% in 2016/17 (Table 3). In the S3,
only the residual waste from residual MRF that cannot be recycled or processed to
RDF was landfilled. It is believed that with continued improvement of separated
source collection to prevent cross contamination, the LCR can be further reduced
to approach the zero landfill target set by the Nottingham Waste Strategy 20102030.

503 *4.6. MAF and evaluation of the alternative scenario (S4)*

90% of food waste and reusable textiles are assumed to be separated at source 504 505 considering the SDR of some waste streams, for instance garden waste, could reach 90%. By taking these actions, the SDR of the MSW management system can be 506 improved to 51.4% (Fig. 5). The composting of garden waste is replaced by 507 508 controlled AD to produce biogas in addition to fertilizer. The biogas is assumed to be produce with a yield of 20% by weight, of which, 63% is methane (Zaccariello 509 et al., 2015, Turner et al., 2016). The collection of biogas for energy generation 510 may reduce the GHG like methane being directly released into the atmosphere as it 511 would be during the composting process. Residual waste is admitted to MRF first 512 513 to recycle materials as much as possible. In this process, 80% of recyclable materials in residual waste is assumed to be recycled by considering that the 514 processing efficiency of mixed recyclables in MRF is over 80%. After separating 515 516 these recyclable materials, 80% of unrecyclable but combustible materials with a 517 high calorific value, namely plastics, textiles, paper and card, and 20% of combustible materials with a lower calorific value, namely garden waste, food 518 waste and combustible miscellaneous are processed to produce RDF. Then the 519 520 remaining combustible residual waste is incinerated for volume reduction and energy recovery. Non-combustible waste is sent to landfill. Bottom ash from the 521 incinerator is recycled for aggregates or road construction. In this way, the total 522 523 recycling and composting rate can reach 63.7% and the LCR will be reduced to as low as 3.6% (Table 3). In S4, the RECR is reduced to 44.8%, 13.4% of which is 524 525 derived from the organic waste treated in AD. As the reduction of RECR indicates 526 only the reduction of the amount of waste treated for energy recovery, the decreased volume may not be viewed as negative because the quality of waste treated in 527 energy recovery process (heating value) is expected to be improved due to the 528 production of RDF and biogas. The good results in terms of the recycling and 529 composting rate obtained by moving from S3 to S4 demonstrate a waste 530 531 management with better performance can be achieved by improving separating at source as well as bettering sorting process. 532

533 4.7. Opportunities and challenges for future improvements

Waste prevention is the key to decouple the correlation between economic growth and waste generation. Absolute decoupling between waste growth and economic growth has not been demonstrated in Europe so far (Zorpas, et al., 2014),

but the reduction on the number and percentage of workless households did not
result in a growth of GPC in Nottingham. Waste prevention actions such as food
waste prevention and establishment of the reuse or exchange networks underpin the
waste reduction in Nottingham and should be promoted in future MSW
management.

Enhancing source separation seem to play an important role in improving the 542 performance of MSW management in Nottingham, and the public participation will 543 be the most important factor influences the MSW management. On the one hand, 544 most citizens in Nottingham have been well educated for waste minimization, 545 separation and recycling, and kerbside collection system have been well established 546 and implemented. Households are actively involved in the separation and collection 547 548 process. This is facilitating the separate collection of food waste and textile. On the other hand, the incorporation of the separate collection of food waste changes the 549 550 current waste management habits of households. The willingness of public to 551 change will be a decisive factor determining the success of this strategy. The study conducted by Bernad-Beltrán, et al. (2014) in Spain demonstrated a high 552 553 willingness to separate food waste if supportive facilities, for instance, bins are 554 provided by local authority. Besides, adding more waste categories in the kerbside 555 collection list causes confusion easily and increases the difficulty and 556 inconvenience of householders to separate waste at source. This might hinder the public engagements in waste management, and potentially increase the 557

contamination of separated recyclables, hence reduce the efficiency of sorting and
processing and the quality of recycled materials. Therefore, public education and
facilities supporting source separation should be strengthened.

561 Economic development provides opportunities, as well as challenges on MSW management. Local authorities in numerous countries seek partnerships with 562 private enterprises to cut the increasing cost and enhancing the efficiency of MSW 563 management (Massoud and EI-Fadel, 2002). By-products from MSW management 564 bring profits to waste management entities, but the limited market for these 565 products and the poor source separation of waste might have constrained the entry 566 of private entities into the waste management sector (Banerjee and Sarkhel, 2019). 567 At the meantime, increased separated streams requires more investment on 568 569 technologies, facilities and workers to treat or process them. This will increase the financial burden on local government, as well as entities. Therefore, the improved 570 MSW management should be associated with the expansion and management of 571 572 the market for secondary products from waste management sector and cost reduction measures such as ensuring the low transaction costs through improving 573 the transparency and effectiveness of market signals (Banerjee and Sarkhel, 2019). 574

To introduce MRF for the pre-treatment of the waste that was sent to incineration
could potentially increase the RCR by recovering recyclables from residuals waste.
However, the quantity and quality of recycled materials will be reduced because

recyclable materials are contaminated easily by mixed waste. Alternatively,
production of RDF might be possible to improve the RECR of the MSW
management system.

581 *4.8. Uncertainties and limitations*

National average value of the household waste composition in 2006 and local 582 583 waste composition in 2013 were acquired to present the waste composition in Nottingham in 2006/07 and 2016/17 respectively due to the data unavailability. It 584 is acknowledged that using this data could introduce uncertainties of the MFA 585 586 results. The variation on waste composition might change the values of indicators assessing the management on specific waste streams, for instance, paper and 587 plastics, but it does not change the results of the evaluation of the MSW 588 management system as a whole. 589

The indicators selected in this study well assessed the performance of the MSW 590 management following the rule of the waste management hierarchy and the targets 591 in waste regulation. However, they have limitations to assess the sustainability of 592 MSW management system. An MSW management system with higher RCR is not 593 594 necessarily more sustainable than the one with lower RCR because the actually recycled secondary material is also related to the efficiency of reprocessing and the 595 replacement of primary materials (Haupt, et al., 2017). Besides, the quality of 596 recycled materials is not guaranteed with the improved RCR. Kral et al., 2013 597

pointed out that high recycling rates often contradict high product qualities. A 598 comprehensive assessment on the sustainability of an MSW management systems 599 should always be complemented with a life cycle analysis, and more attention 600 601 should be paid on the quality of secondary products. Even though, the improvement indeed reflects a level of resources utilization efficiency that has positive 602 consequences of environmental conditions. Furthermore, the improvement of waste 603 604 collection and recycling system that leads to the reduction of landfilled waste is a reflection of the effectiveness of the EU directives on the improvement of the MSW 605 management. 606

607 **5.** Conclusions

Since 2000, Nottingham has implemented a variety of MSW management 608 609 policies, regulations and infrastructure to fulfil the EU and national targets. The comparison between historical states of MSW management in Nottingham suggests 610 that the policies and regulations implemented to respond to EU Directives have 611 considerably reduced the waste generation and improved the recycling and energy 612 recovery from waste for the city, but the loopholes in treating the textile waste and 613 food waste were identified. ELD only focus on the reduction of the landfilled 614 615 materials. Fulfilling the target does not mean the waste management system performs very well. The implementation of Waste Framework Directive which 616 617 established the "waste management hierarchy" improved on the ELD by focussing

on the performance of the whole system. Nottingham City Council may now
consider that a more sophisticated strategy goes beyond the objective of fulfilling
the target of the ELD. The system can be further improved by better allocating
wastes in the upper layers of the waste management hierarchy and in the layers
where the wastes may maximise its potential to be converted into resources (energy
and materials).

Waste separation at source is the key to improve the efficiency of waste 624 treatment methods. Hence, at all layers of the waste management hierarchy, 625 effective public education and supportive facilities on waste classification are 626 recommended to accompany the expansion of kerbside collection and the future 627 separation of food waste, so as to reduce the misclassification of the recyclable and 628 629 recoverable materials. Besides, economic instruments should follow up to manage the secondary products from waste management sector. Waste generation could 630 also be further reduced by decoupling the correlation between economic 631 632 development and waste generation through waste prevention actions.

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- 641 Nomenclature

642	ELD	EU Landfill Directive (EU Directive 99/31/EC)
643	MFA	Materials flow analysis
644	MSW	Municipal solid waste
645	AD	Anaerobic digestion
646	GHG	Greenhouse gas
647	BMW	Biodegradable municipal waste
648	WRAP	Waste and Resource Action Programme
649	LATS	Landfill Allowance Trading Scheme
650	RDF	Refuse derived fuel
651	EfW	Energy from Waste
652	WEEE	Waste Electrical and Electronic Equipment
653 654	DEFRA GPC	Department for Environment, Food & Rural Affairs Waste generation per capita
655	SDR	Separate delivery rate
656	RCR	Recycling rate
657	RECR	Recovery rate
658	LCR	Landfill rate
659	NCC	Nottingham City Council
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Table 1. The composition of MSW

Composition category	2006	2013
Paper & card	22.7%	14.4%
Food	17.8%	21.3%
Garden waste	15.8%	14.9%
Plastics	10.0%	8.6%
Glass	6.6%	5.5%
Metals	4.3%	3.7%
Wood	3.7%	2.7%
Textiles	2.8%	5.8%
WEEE	2.2%	2.8%
Other	14.0%	20.3%

977

WEEE: Waste electrical and electronic equipment.

Table 2. List of indicators selected

Descriptio	Acrony	Definition	Application	Reference
n	m			
Waste generation per capita	GPC	TheMSWgeneratedby eachresidentinaspecificplace(inthiscaseisNottingham)inastatisticalyear.	GPC is the quotient of the total MSW generation divided by the total population in an area. When the collection coverage is 100%, the total amount of waste generated equals the total amount of waste collected.	Makarichi et al. (2018)
Recycling rate	RCR	The ratio between the amount of waste prepared for recycling or the waste sent to producing secondary material and the total amount of waste generated.	It counts all material prepared for recycling from all sources including materials separated at source, at material recovery plant, and waste treatment and disposal plant, i.e. metal recovery from bottom ash at incineration plant.	(Haupt et al., 2017).
Separate delivery rate	SDR	The ratio between the amount of waste collected as separated streams and the total amount of waste generated.	It counts all separately collected recyclables and green waste, either alone or co-mingled. This indicator only takes the separately collected waste streams into account, without considering the quantity or percentage of waste actually addressed to recycling and recovery.	(Zaccariell o et al., 2015)

Recovery rate	RECR	The ratio between the amounts of waste used for recovery options and the total amount of waste generated.	It counts waste sent to all types of treatment where energy is recovered, such as incineration with energy recovery and biogas production. Composting is usually not counted because no energy has been recovered, but landfill should be counted when landfill gas is recovered.	(Zaccariell o et al., 2015)				
Landfill rate	LCR	The ratio between the amount of waste disposed in landfill and the total amount of waste generated.	It counts all waste sent to landfill including the rejected and residual waste from waste treatment facilities, such as the rejected waste from composting plant, bottom ash and fly ash from incineration plant.	(Zaccariell o et al., 2015)				
979	Note:	The sum of RCR, RECR a	nd LCR is normally equal to or greater the	an 100%				
980	because the waste formulating bottom ash and fly ash counted twice by RECR and LCR.							

981 In calculation, the total amount of waste generated equals the total amount of waste

982 collected when the collection coverage is 100%.

	Waste	Metal	Garden	Plastics	Paper &	Textile	Glass	Wood	MSW
	category								
S1	Generated amount (t)	9,889	N/A	13,598	39,557	2472	11,125	N/A	123,615
	Percentage (%)	8.0	N/A	11.0	32.0	2.0	9.0	N/A	100.0
	GPC (kg/y)	37.0	N/A	50.9	148.2	9.3	41.7	N/A	463.0
	RCR (%)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	3.4 (4.6)
	RECR (%)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	40.7
	LCR (%)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	54.7
S2	Generated amount (t)	5,582	20,523	12,968	29,454	3,674	8,620	4,842	129,814
	Percentage (%)	4.3	15.8	10.0	22.7	2.8	6.6	3.7	100.0
	GPC (kg/y)	20.0	73.6	46.5	105.7	13.2	30.9	17.4	465.8
	Recycled amount (t)	3,599	11,171	496	9,571	193	2,672	1,935	22,831
	RCR (%)	64.5	54.4	3.8	32.5	5.3	31.0	40.0	17.6 (26.2)
	Recovered amount (t)	0	477	11,814	15,261	2,413	0	191	73,333
	RECR (%)	0	2.3	91.1	51.8	65.7	0	3.9	56.5
	Disposed amount (t)	1,983	8,875	658	4,622	1,068	5,948	2,716	45,786
	LCR (%)	35.5	43.2	5.1	15.7	29.1	69.0	56.1	35.3
S3	Generated amount (t)	4,312	16,212	10,708	16,582	7,161	6,115	4,294	115,170
	Percentage (%)	3.7	14.1	9.3	14.4	6.2	5.3	3.7	100.0
	GPC (kg/y)	13.5	50.8	33.6	52.0	22.5	19.2	13.5	361.2
	Recycled amount (t)	2,681	14,899	1,880	7,881	95	3,625	4,110	36,760
	RCR (%)	62.2	91.9	17.6	47.5	1.3	59.3	95.7	31.9(44.9)
	Recovered amount (t)	0	1122	8623	7808	6940	0	92	71,267
	RECR (%)	0	6.9	80.5	47.1	96.9	0	2.2	61.9
	Disposed amount (t)	1,631	191	205	893	127	2,490	92	8,422
	LCR (%)	37.8	1.2	1.9	5.4	1.8	40.7	2.1	7.3

Table 3. Results of the performance assessment of MSW management system for total MSW and selected classes of wastes

<u>S4</u>	Generated amount (t)	4 312	41 070*	10 708	16 582	7 161	6 1 1 5	4 294	115 170
54		7,512	41,070	10,700	10,302	7,101	0,115	7,277	113,170
	Percentage (%)	3.7	35.7*	9.3	14.4	6.2	5.3	3.7	100.0
	GPC (kg/y)	13.5	128.8*	33.6	52.0	22.5	19.2	13.5	361.2
	Recycled amount (t)	3,149	35,079*	3,900	11,768	1,050	4,967	4,110	38,847
	RCR (%)	73.0	85.4*	36.4	71.0	14.7	81.2	95.7	33.7 (63.7)
	Recovered amount (t)	0	13,007*	6,808	4,814	6,111	0	184	51,594
	RECR (%)	0	31.7*	63.6	29.0	85.3	0	4.3	44.8
	Disposed amount (t)	1,163	0*	0	0	0	1,148	0	4,093
	LCR (%)	27.0	0*	0	0	0	18.8	0	3.6

984 Note: values in brackets () represent the quantity and percentage of recycled waste plus the composted green garden waste. *: The sum

985 of food waste and garden waste in S4. GPC: waste generation per capita, RCR: Recycling rate, RECR: Recovery rate, LCR: landfill

986

rate.

- Fig. 1. Timeline for national and local strategies, policies and actions for wastemanagement responding to EU directives.
- Fig. 2. Material flow analysis of situation 2. Dash lines are used to distinguish thepathways of material flow. The square in bold represents the boundary of inventory.
- 991 Fig. 3. Material flow analysis of situation 3. Dash lines are used to distinguish the
- pathways of material flow. The square in bold represents the boundary of inventory.
- Fig. 4. MSW generation during 2001/02 2016/17 in Nottingham (Adapted from
 Wang *et al.* 2018 with additional data).
- Fig. 5. Material flow analysis of the future scenario. Dash lines are used to
 distinguish the pathways of material flow. The square in bold represents the
 boundary of inventory.



999 Fig. 1







1003 Fig. 3.





1005 Fig. 4.



1007 Fig. 5.