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# Inducing locally structured ion energy distributions in intermediate-pressure plasmas

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## Abstract

Ion energy distribution functions (IEDFs) incident upon material surfaces in radio-frequency capacitively coupled plasmas (rf CCPs) are coupled to the spatial and temporal sheath dynamics. Tailoring the ion energy distribution function within intermediate-pressure plasmas ( $\approx 133$  Pa, 1 Torr), finding application in surface modification and aerospace industries, is challenging due to the collisional conditions. In this work, experimentally benchmarked fluid/Monte-Carlo simulations are employed to demonstrate the production of structured IEDFs in a collisional (200 Pa 1.5 Torr argon) rf hollow cathode discharge. The formation of structures within the IEDFs is explained by an increase in the  $\text{Ar}^+$  ion-neutral mean-free-path and simultaneous decrease in the phase-averaged sheath extension as the rf voltage frequency increases over 13.56 - 108.48 MHz for a constant rf voltage amplitude (increasing plasma power) and gas flow rate. Two distinct transitions in the shape of the IEDF are observed at 450 V, corresponding to the formation of ‘mid-energy’ (60 - 180 eV) structures between 40.68 - 54.24 MHz and additional ‘high energy’ ( $\gtrsim 180$  eV) structures between 81.36 - 94.92 MHz, the structures within each region displaying a distinct sensitivity to the applied

voltage amplitude. Transitions between these energy ranges occurred at lower applied voltages for increased applied voltage frequencies, providing increased control of the mean and modal ion energy over a wider voltage range. Capability to extend the range of access to an operational regime where the structured IEDFs are observed is desirable for applications that require control of the ion-bombardment energy under collisional plasma conditions.

# 1 Introduction

The enhancement of capacitively coupled plasma (CCP) sources through the implementation of hollow cathode (HC) geometries represents an area of recent interest<sup>1-4</sup>. Applications of HC sources range from scalable arrays for homogeneous surface modification<sup>5,6</sup> to micro-discharge sources for spacecraft propulsion<sup>7-9</sup>. Control of the ion energy distribution function (IEDF) throughout the plasma has been found to be important for these applications<sup>1,10</sup>. For example, in the semiconductor industry the IEDF incident upon material surfaces plays a crucial role in the quality and homogeneity of etching and deposition processes<sup>6,11</sup>. Ions that are accelerated through sheaths adjacent to plasma facing surfaces impact the wall with an energy distribution that is dependant upon the ion-neutral collision frequencies, the phase-averaged sheath width and the sheath potential<sup>12</sup>. The resulting mean and modal ion-bombardment energies can therefore be significantly affected by the amplitude and frequency of the applied voltage waveform<sup>13</sup>.

Structured IEDFs differ from unstructured distributions as they exhibit additional characteristic peaks, typically associated with the radio-frequency modulation of the sheath potential<sup>14</sup>. Previous works related to structured IEDFs in rf plasmas were primarily focused over the range from low to intermediate pressure discharges (0.65 - 67 Pa, 5 - 500 mTorr) at applied voltage frequencies of 13.56 MHz<sup>14-17</sup> and 27.12 MHz<sup>18</sup>. More recent work has demonstrated control of the IEDF in low-pressure (0.65 - 1.3 Pa, 5 - 10mTorr) plasmas through application of higher applied voltage frequencies in the range 12 MHz - 100 MHz<sup>12,19,20</sup>. For applications involving higher-pressure discharges (above 200 Pa, 1.5 Torr) the increased ion-neutral collision frequency results in a collisionally dominated IEDF at the wall, the shape of which is largely independent of the voltage amplitude, limiting the range of accessible ion energies<sup>12</sup>. At these pressures, heating and rarefaction of the neutral gas plays a substantial role in determining the heavy particle collision rates and mean-free-paths<sup>21,22</sup>. Therefore, to adequately model the IEDF at these pressures, it is necessary to self consistently solve for the change in neutral gas density that mediates the transfer of energy through ion-neutral collisions.

In this work, the formation of structured IEDFs with increasing driving frequency (13.56 - 108.48 MHz) in a collisional (200 Pa, 1.5 Torr argon) capacitively coupled hollow-cathode microdischarge is investigated through the application of an experimentally validated two-dimensional fluid/Monte-Carlo model. A brief description of the experimental set up and numerical model are given in section 2. Agreement between the measured and simulated Ar( $2p_1 - 1s_2$ ) electron impact excitation rates is demonstrated for 13.56 MHz, 27.12 MHz and 40.68 MHz applied voltage frequencies at 450 V applied voltage in section 3. Additional simulations are employed to draw conclusions up to 108.48 MHz, where the evolution of the IEDFs with respect to applied voltage amplitude and frequency is presented in

section 4. The corresponding variation in the  $\text{Ar}^+$  mean-free-path and radial sheath extension, and how these drive the formation of the structured IEDFs, is discussed in section 5.

## 2 Experimental Method and Simulation Model

The hollow cathode microdischarge source, shown in figure 1, employs an annular powered electrode surrounding a 4.2 mm inner-diameter alumina tube through which 100 sccm of argon gas is supplied<sup>23–29</sup>. During steady-state operation, an axial pressure gradient exists between the plenum at 200 Pa (1.5 Torr) and expansion region at 113 Pa (0.85 Torr).

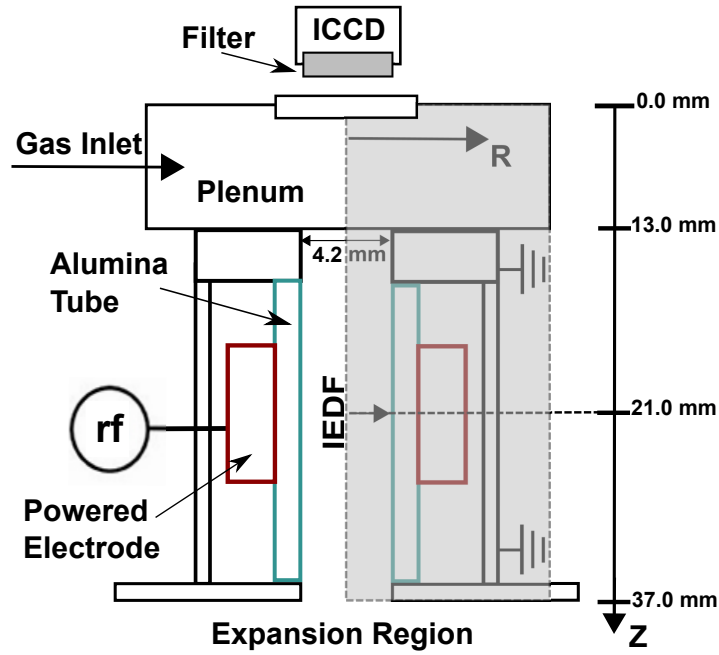


Figure 1: Schematic of the experimental setup (not to scale), where the simulated region is denoted by the shaded grey area. The imaging plane of the ICCD camera is centered on the midplane of the powered electrode ( $Z = 21$  mm). Simulated IEDFs are obtained from  $\text{Ar}^+$  ions incident on the radial wall ( $R, Z = 2.1$  mm, 21 mm) as denoted by the solid arrow.

In the experiment, power is supplied via an arbitrary waveform generator (Keysight 33621A, 120 MHz), broadband amplifier (IFI SCCX100, 0.01 - 220 MHz) and matching network connected in series with the powered electrode. The grounded electrode area in contact with the plasma exceeds the powered electrode area. Therefore, to maintain current continuity through both the powered and grounded surfaces, a dc self-bias voltage forms on the surface of the alumina wall adjacent to the powered electrode<sup>30,31</sup>. Argon ions are accelerated radially through the sheath adjacent to the powered electrode and undergo ion-neutral charge exchange collisions, resulting in significant neutral gas heating within the powered electrode sheath<sup>21,22,25,32</sup>. Secondary electrons, released through positive ion bombardment, are accelerated back into the plasma bulk at high, non-thermal energies (above 50 eV), representing an efficient additional ionisation mechanism<sup>33,34</sup>.

Two-dimensional, fluid-kinetic simulations were undertaken using the Hybrid Plasma Equipment Model (HPEM)<sup>35</sup>. A full description of the mesh and numerical methods applied can be found in Refs. 22 and 36, a summary is provided here. The simulated region is shown in figure 1 as the shaded grey area. The simulation mesh consisted of a rectilinear grid of  $64 \times 152$  ( $R \times Z$ ) cells in a cylindrically symmetric geometry, corresponding to a radial resolution of 0.125 mm per cell and an axial resolution of 0.5 mm per cell. A higher radial resolution was employed to enable a discussion of the phase-resolved sheath dynamics perpendicular to the dielectric surface. The sheath extension is calculated as in Ref. 36, where the radial sheath edge  $S_R$  is determined as the radius  $R$  that satisfies the Brinkmann criterion<sup>37</sup>.

Species considered within the model are Ar, Ar(4s), Ar(4p), Ar(4d), Ar<sub>2</sub><sup>\*</sup>, Ar<sup>+</sup>, Ar<sub>2</sub><sup>+</sup> and e<sup>-</sup>, where the reaction mechanism is as discussed in Ref. 38. Gas-phase electron-neutral and electron-ion collisions include elastic, excitation and ionisation reactions<sup>38</sup>. Cascade processes, multi-step ionisation and heavy particle mixing between excited species are also included, the interaction cross-sections for which are obtained from Refs. 39–43. Ion-neutral charge exchange collisions are employed with a rate coefficient of  $5.66 \times 10^{-10} \text{ cm}^{-3} \text{ s}^{-1} (T_g/300)^{0.5}$  where  $T_g$  is the neutral-gas temperature<sup>44</sup>. The energy distribution functions for all gas-phase heavy particle species are assumed to be Maxwellian and are obtained from a two-term approximation of the Boltzmann equation. Ion energy distributions for Ar<sup>+</sup> incident on the radial wall at ( $R, Z = 2.1 \text{ mm}, 21 \text{ mm}$ ) are obtained via a kinetic Monte-Carlo algorithm employing the same reaction mechanism as used in the gas phase<sup>35</sup>.

Phase-resolved optical emission spectroscopy (PROES)<sup>45,46</sup> was performed to enable a comparison of the measured and simulated electron heating mechanisms, and hence also the phase-resolved sheath dynamics. For further details see Ref. 22. Images were acquired with an ICCD camera (Andor iStar DH344T-18U-73,  $1024 \times 1024$  array, pixel size:  $13 \times 13 \mu\text{m}^2$ ) employing an optical gate width of 1.7 ns and a 750.466 nm bandpass filter (LOT-QuantumDesign, 1 nm FWHM). A depth of field of 24 mm, corresponding to the axial length of the source region, was applied to the simulated PROES images through a top hat integration along the line of sight<sup>47</sup>. Previous work has demonstrated agreement between the measured and simulated phase-resolved, Ar( $2p_1$ ) electron impact excitation rates in this source<sup>22,36</sup>. Here, experimental comparisons are presented for 13.56 MHz, 27.12 MHz and 40.68 MHz applied voltage frequencies at an applied voltage amplitude of  $\phi_{\text{rf}} = 450 \text{ V}$ . Additional simulations are employed to draw conclusions up to 108.48 MHz.

### 3 Electron-Impact Excitation Rate: Simulations and Experiments

The measured and simulated Ar( $2p_1$ ) excitation rates for 13.56 MHz, 27.12 MHz and 40.68 MHz driving frequency discharges at 450 V applied voltage amplitude are shown in figure 2.

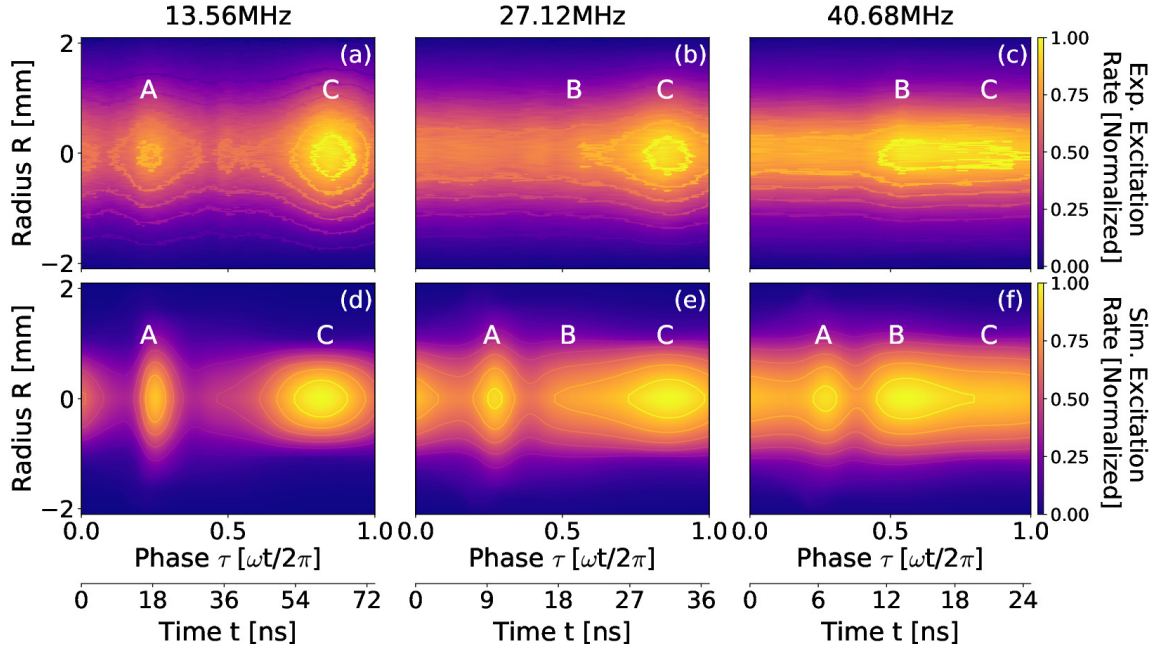


Figure 2: Ar( $2p_1$ ) excitation rates for 13.56 MHz, 27.12 MHz and 40.68 MHz applied voltage frequencies as measured experimentally (a-c), and via simulation (d-f). Plenum pressure 200 Pa (1.5 Torr) argon, applied voltage  $\phi_{rf} = 450$  V.

At 13.56 MHz, (figures 2 (a) and (d)), close agreement is observed between simulation and experiment and a similarly high level of agreement is observed over a wider voltage range of 150 - 450 V (not shown), representing the full operational range of the experiment. Here, peak A represents electron heating due to the collapsing sheath edge<sup>48</sup>, while peak C represents secondary electron impact excitation<sup>49</sup> at the phase of most negative dielectric surface potential,  $\tau = 0.75$ .

Similar spatio-temporal heating mechanisms are observed for 27.12 MHz, shown in figures 2 (b) and (e). Secondary electron excitation (peak C) remains the dominant electron heating mechanism in both the measurement and simulation. Sheath expansion heating<sup>50</sup> (peak B) is observed in both simulation and experiment over the phase interval  $0.4 \leq \tau \leq 0.7$ . Although close agreement is observed between simulation and experiment at 27.12 MHz for peaks B and C, sheath collapse heating (peak A) is overestimated in the simulation. The degree of excitation during sheath collapse is proportional to the mean electron velocity out of the plasma bulk, where the total electron flux during the phase of sheath collapse must balance the positive ion loss during phases where the sheath extent is greater than zero<sup>30</sup>. For a given electron-neutral collision frequency, a reduction in the electron density will enforce an increase in the average electron velocity to maintain the same flux. Therefore, the overestimation in sheath collapse heating may indicate an underestimated plasma density in the simulation as compared

to the experiment<sup>51,52</sup>.

As the driving frequency is increased to 40.68 MHz, the dominant electron heating mechanism shifts from secondary electron heating (peak C) to sheath expansion heating (peak B), shown in figures 2 (c) and (f). This transition occurs as sheath expansion heating is dependant upon the expanding sheath velocity, which increases with increasing driving frequency. In contrast, the reduction in the secondary electron excitation arises from a reduction in the absolute time for which the sheath is fully extended. Sheath collapse heating (peak A) remains overestimated through the same reasoning as for 27.12 MHz. Sheath expansion heating and heating via secondary electrons are less sensitive to changes in the plasma density as they are to variations in the sheath dynamics<sup>48</sup>. Therefore, as close agreement is observed between simulation and experiment with respect to sheath expansion and secondary electron heating, and their transition at 40.68 MHz, it may be inferred that the phase-resolved sheath dynamics are being modelled appropriately. Note that an underestimation of the  $\text{Ar}^+$  ion density will likely result in a slight systematic overestimation of the sheath extent<sup>31</sup>.



## 4 Evolution of Ion Energy Distribution Functions

Figure 3 shows the evolution of the  $\text{Ar}^+$  IEDFs incident on the alumina wall adjacent to the powered electrode ( $R, Z = 2.1 \text{ mm}, 21 \text{ mm}$ ) with respect to applied voltage for 13.56 - 108.48 MHz over the voltage range 150 - 450 V.

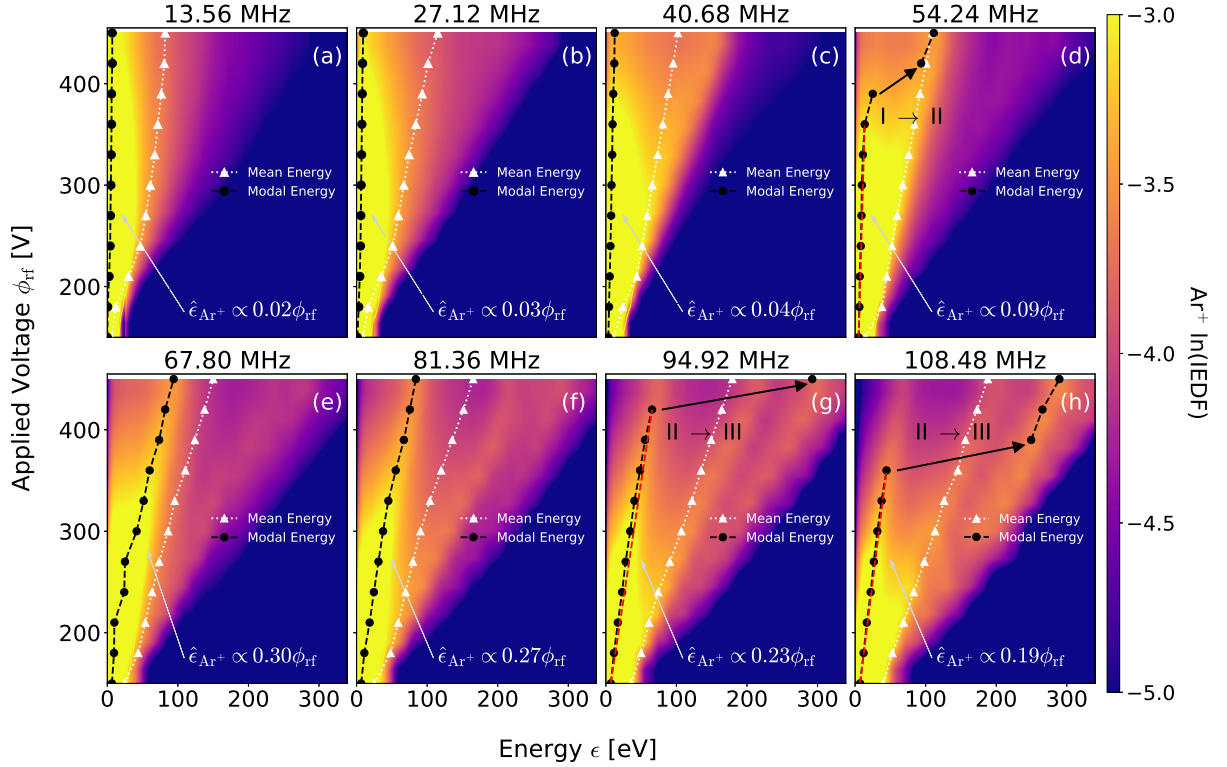


Figure 3:  $\text{Ar}^+$  ion energy distribution functions incident on the dielectric radial wall adjacent to the powered electrode ( $R, Z = 2.1 \text{ mm}, 21 \text{ mm}$ , see figure 1), for applied voltage amplitudes of 150 - 450 V and applied voltage frequencies of 13.56 - 108.48 MHz, (a-h). The mean and modal  $\hat{\epsilon}_{\text{Ar}^+}$  ion energies are indicated by dotted and dashed lines, respectively, where discontinuous transitions in the modal  $\text{Ar}^+$  energy are denoted by the black arrows in panels (d), (g) and (h). The modal energy proportionalities to the applied voltage are obtained from linear fits over the full voltage range, with the exception of 54.24 MHz, 94.92 MHz and 108.48 MHz, which are performed over the voltage ranges 150 - 360 V, 150 - 420 V and 150 - 360 V, respectively, as denoted by the red dashed lines in the associated panels. The colourbar scale has been reduced, omitting IEDF fractions above  $10^{-3}$  and below  $10^{-5}$  for clarity. Plenum pressure 200 Pa (1.5 Torr) argon,  $\phi_{\text{rf}} = 150 - 450 \text{ V}$ .

In figure 3, the mean and modal  $\hat{\epsilon}_{\text{Ar}^+}$  ion energies are denoted by the black and white lines, respectively. Here, the modal ion energy represents the most populous structure within the distribution, while the mean more generally characterises the entire distribution. The 13.56 MHz IEDFs in figure 3 (a) exhibit profiles where the majority of  $\text{Ar}^+$  ions are maintained at low energies ( $0.6 \text{ eV} \leq \hat{\epsilon}_{\text{Ar}^+} \leq 6 \text{ eV}$ ), supplemented by a high energy (50 - 200 eV) tail containing relatively few ions. This structure is expected for the relatively high pressure (200 Pa, 1.5 Torr) discharge conditions, where the ion-neutral collision frequency is high<sup>10,12,53</sup>. As a result, the mean and modal ion energies exhibit little change

with varying applied voltage amplitude. Note however, that an increase in the fraction of ions within the high energy tail is observed with increasing applied voltage amplitude.

Increasing the driving frequency to 27.12 MHz, figure 3 (b), results in much the same behaviour as observed for the 13.56 MHz case. The first notable change in the shape of the IEDFs occurs between 40.68 MHz and 54.24 MHz, figures 3 (c) and (d), respectively, where the IEDFs exhibit an additional mid-energy ( $\approx 60 - 180$  eV) structure in addition to the low energy ( $\leq 60$  eV) structure observed previously. The modal ion energy transitions into this structure for applied voltage amplitudes above 390 V at 54.24 MHz, denoted by “I  $\rightarrow$  II” in figure 3 (d), representing a distinct transition in the distribution of energies within the IEDF.

For applied voltage frequencies of 67.80 MHz and 81.36 MHz, figures 3 (e) and (f), the modal ion energy sits within the mid-energy structure for almost the entire voltage range. This represents an increased sensitivity of the modal ion energy to the applied voltage amplitude. In addition, an increase in the fraction of ions within the high energy tail of the distribution ( $\gtrsim 180$  eV) is observed. The high energy tail begins to stratify into two further structures, positioned either side of the mean energy of the distribution, for applied voltage frequencies of 94.92 MHz and 108.48 MHz in figures 3 (g) and (h). Here, a structure refers to a sub-component of the IEDF that can be best approximated via a Gaussian or Lorentzian distribution as opposed to a Maxwell-Boltzmann distribution. The fraction of ions within these structures increases in proportion to the applied voltage amplitude, until the modal ion energy exhibits a transition into the highest energy structure at 450 V for 94.92 MHz (“II  $\rightarrow$  III” in figure 3 (g)). This transition occurs at a lower voltage of 390 V for 108.48 MHz.

The trends observed in figures 3 (a - h) indicate the formation of ‘mid-energy’ ( $\approx 60 - 180$  eV) and ‘high energy’ ( $\gtrsim 180$  eV) structures (II and III, respectively) in the IEDFs, the formation and evolution of which vary with both the driving frequency and amplitude. To further characterise these structures, the IEDFs incident on the alumina wall adjacent to the powered electrode ( $R, Z = 2.1$  mm, 21 mm), for varying applied voltage frequencies between 13.56 - 108.48 MHz at an applied voltage amplitude of 450 V, are shown in figure 4.

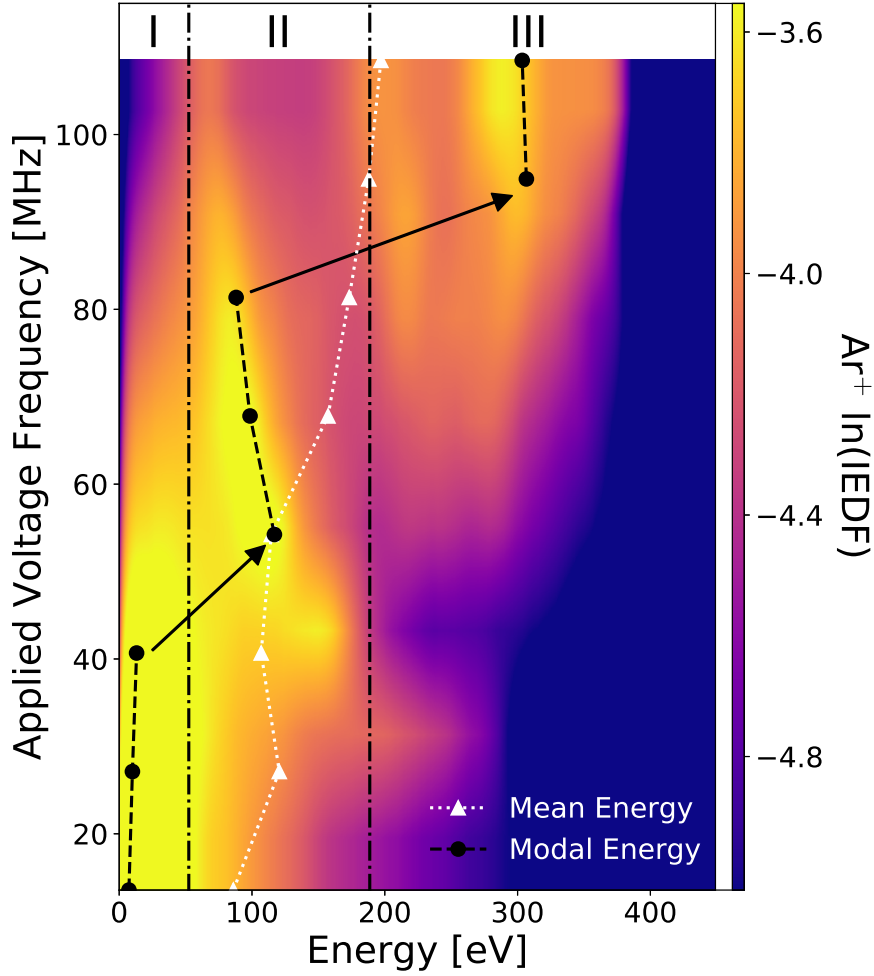


Figure 4:  $\text{Ar}^+$  ion energy distribution functions incident on the dielectric radial wall adjacent to the powered electrode ( $R, Z = 2.1 \text{ mm}, 21 \text{ mm}$ , see figure 1), for applied voltage frequencies between 13.56 - 108.48 MHz and an applied voltage amplitude of 450 V. The modal  $\hat{\epsilon}_{\text{Ar}^+}$  and mean  $\text{Ar}^+$  ion energies are denoted by the black dashed and white dotted lines, respectively. The IEDFs can be broadly described by structures in three energy regions, separated by the dash-dotted lines, which correspond to: I (0 - 60 eV), II (60 - 180 eV) and III ( $\geq 180 \text{ eV}$ ). For clarity, the colourbar dynamic scale has been reduced, omitting IEDF fractions below  $10^{-5}$ . Plenum pressure 200 Pa (1.5 Torr) argon, 450 V applied voltage amplitude.

The structures within the IEDFs presented in figure 4 can be categorised into three energy ranges: Region I (0 - 60 eV) contains the largest fraction of ions for applied voltage frequencies between 13.56 - 40.68 MHz. This region consists primarily of low energy ions where the modal ion energy  $\hat{\epsilon}_{\text{Ar}^+}$  is far below the phase-averaged sheath potential ( $\approx -350 \text{ V}$ ), indicating a regime in which this is determined primarily through the high ion-neutral collision frequency. Region II (60 - 180 eV) contains the largest fraction of the IEDF for applied voltage frequencies between 54.24 - 81.36 MHz, this structure becoming visible above 40.68 MHz. This region consists of a single ‘mid-energy’ structure, the magnitude of which increases until approximately 67.80 MHz, and decreases thereafter. The modal energy in this region is inversely proportional to the driving frequency, levelling off at  $\approx 80 \text{ eV}$  for frequencies above 94.92 MHz.

For applied voltage frequencies of 67.80 - 108.48 MHz two additional ‘high energy’ peaks begin to

form in region III, above 180 eV. The formation of these structures is observed for applied voltage frequencies above 67.80 MHz as a single broadband (80 eV energy range) structure, the centre of which approximately corresponds to 240 eV. The magnitude and energy range of this structure increases with increasing driving frequency. At and above 94.92 MHz, this structure stratifies into two distinct components, with the higher energy of the two components representing the modal  $\text{Ar}^+$  ion energy. The formation of these discrete high-energy peaks represents an increasing fraction of ions exhibiting reduced collisional losses within the sheath volume.

The modal  $\text{Ar}^+$  ion energy exhibits sharp transitions between regions I - II (40.68 - 54.24 MHz) and II - III (81.36 - 94.92 MHz), observed previously in figures 3 (d), (g) and (h). A variation of 280 eV in the modal ion energy  $\hat{\epsilon}_{\text{Ar}^+}$  is achieved over the driving frequency range 13.56 -108.48 MHz. In comparison, the mean ion energy increases in proportion with the driving frequency, varying by 106 eV over the same frequency range. The mean energy exhibits an increased proportionality to the applied voltage amplitude at applied voltage frequencies between 54.24 - 108.36 MHz, correlating with the formation of the structured IEDFs. At 94.92 MHz and upwards the modal ion energy exceeds the mean ion energy as it transitions into region III, which increasingly represents the defining region of the IEDF.

## 5 Mechanism for the Formation Structured IEDFs

The formation of the structures observed previously in figures 4 and 5 (g) and (h), suggests a reduction in the ion-neutral collision frequency within the sheath. To investigate this, IEDFs incident upon the alumina wall ( $R, Z = 2.1$  mm, 21 mm) for 13.56 MHz and 108.48 MHz applied-voltage frequencies and 150 V, 300 V and 450 V applied voltages are shown in figures 5 (a) and (b). The sheath averaged neutral argon density  $n_{\text{Ar}}$  and argon ion density  $n_{\text{Ar}^+}$  are shown with respect to driving frequency in figure 5 (c) and the associated  $\text{Ar}^+$  mean-free-path  $\lambda_{\text{mfp}}$  and phase-averaged sheath extent  $S_R$  are shown in figure 5 (d). The  $\text{Ar}^+$  mean-free-path was calculated by employing an Ar -  $\text{Ar}^+$  cross-section corresponding to the mean  $\text{Ar}^+$  ion velocity at the sheath edge, where the energy resolved cross-section was obtained from Ref. 54.

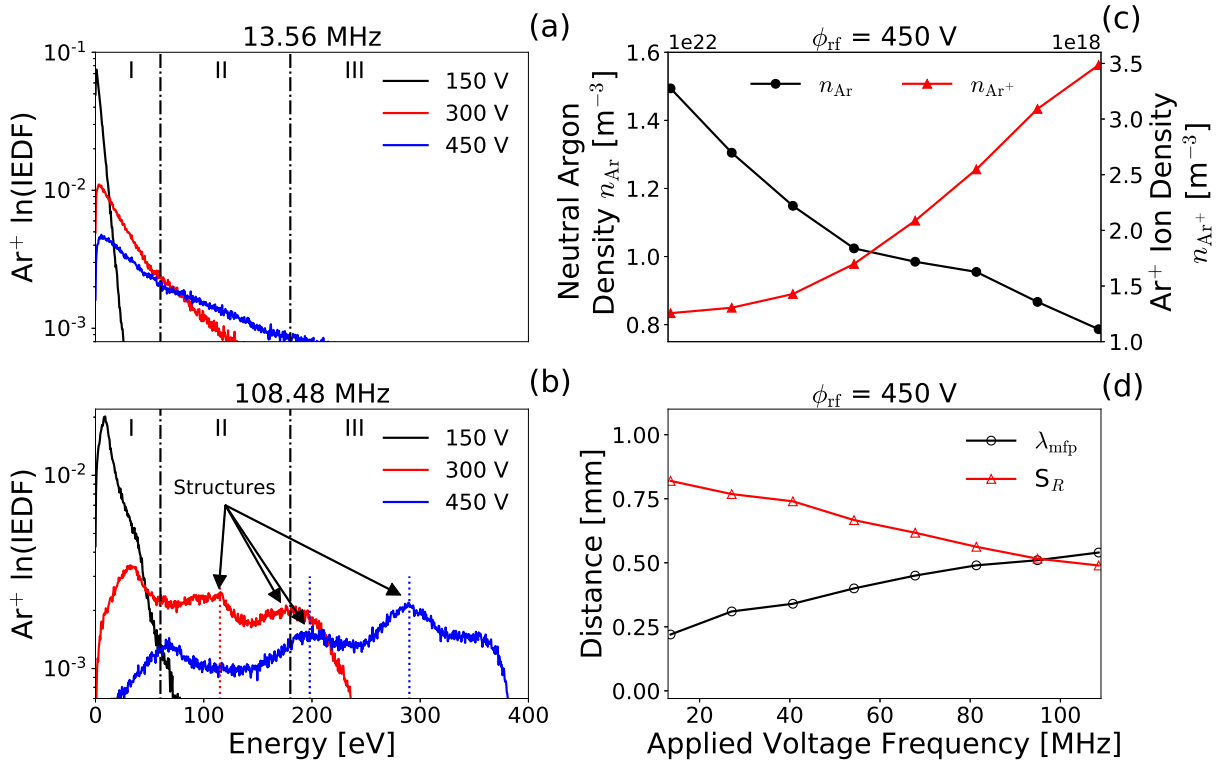


Figure 5:  $\text{Ar}^+$  ion energy distribution functions incident on the dielectric radial wall adjacent to the powered electrode ( $R, Z = 2.1$  mm, 21 mm, see figure 1) for applied voltage frequencies of (a) 13.56 MHz and (b) 108.48 MHz and increasing voltage amplitude. Panels (c) and (d) show the effects of varying the driving frequency for a 450 V discharge on the (c) sheath averaged neutral argon  $n_{\text{Ar}}$  and argon ion  $n_{\text{Ar}^+}$  densities, and (d)  $\text{Ar}^+$  mean-free-path  $\lambda_{\text{mfp}}$  and phase-averaged sheath extent  $S_R$ . Energy regions I, II, and III are separated by dash-dotted lines, while IEDF structures are denoted by dotted lines in (a) and (b). Plenum pressure 200 Pa (1.5 Torr) argon,  $\phi_{\text{rf}} = 150 - 450$  V.

The shape of the IEDFs at 13.56 MHz in figure 5 (a) are approximately independent of the applied voltage. The variation in the modal  $\text{Ar}^+$  ion energy at this frequency is predominately controlled by the neutral argon density (figure 5 (c)), which alters the ion-neutral collision rate. Increasing the applied voltage results in an increased maximum ion energy, while the modal energy, denoted by the

dashed lines, is not significantly affected ( $1.9 \text{ eV} \leq \hat{\epsilon}_{\text{Ar}^+} \leq 7.7 \text{ eV}$ ). Increasing the applied voltage primarily results in a broadening of the distribution function, resulting in a longer high-energy tail.

In contrast to 13.56 MHz, the shapes of the IEDFs at 108.48 MHz, shown in figure 5 (b), exhibit a strong dependence on the applied voltage. At 150 V the IEDF is similar to 13.56 MHz, where the relatively low modal  $\text{Ar}^+$  ion energy ( $\hat{\epsilon}_{\text{Ar}^+} = 9 \text{ eV}$ ) is dictated primarily by the high ion-neutral collision frequency and the majority of the distribution is within region I. Increasing the voltage from 150 V to 300 V results in a relatively flat distribution, now predominately within region II, exhibiting an increased modal  $\text{Ar}^+$  ion energy of  $\hat{\epsilon}_{\text{Ar}^+} = 34 \text{ eV}$  and evidence of two additional higher energy structures between 60 - 180 eV. The central and most well defined structure at 108 eV is highlighted in figure 5 (b) by the red dotted line. At an applied voltage of 450 V the IEDF consists of three distinct structures, a relatively low-energy peak in region II at 88 eV and two additional higher energy structures in region III at 190 eV and 291 eV, denoted by the blue dotted lines. The modal  $\text{Ar}^+$  ion energy has transitioned from the low-energy region I structure into the highest energy of the two region III structure and the distribution is now weighted towards the high energy ions as shown previously in figure 4. In this regime, the central energies at which the IEDF structures form are observed to be significantly influenced by the sheath potential via the dc self-bias voltage. The ion-neutral collision frequency within the sheath primarily determines the range of energies within these structures, i.e. their broadening. Note that the dc self-bias voltage  $\phi_{\text{dc}}$  remains approximately constant over the range of applied voltage frequencies employed, varying between  $-303 \text{ V} \leq \phi_{\text{dc}} \leq 282 \text{ V}$  at 450 V applied voltage amplitude.

The sheath averaged neutral argon and plasma densities are shown with respect to driving frequency in figure 5 (c) for an applied voltage of 450 V. Increasing the driving frequency for a fixed applied voltage increases the plasma density and reduces the neutral argon density. The neutral density decreases by approximately 50% from 13.56 MHz to 108.48 MHz. This rarefaction arises from increased neutral gas heating as the deposited power increases with driving frequency. A reduction in the neutral argon density reduces the  $\text{Ar} - \text{Ar}^+$  collision frequency within the sheath, resulting in an increase in the  $\text{Ar}^+$  mean-free-path, shown in figure 5 (d). While this increase in the mean-free-path can account for broadening of the IEDFs in figure 5 (a), it cannot independently account for the narrow and distinct structures observed in figure 5 (b). To describe the formation of these structures, the properties of the sheath adjacent to the powered electrode, through which ions are accelerated, is considered.

The variation in the phase-averaged sheath extension  $S_R$  with respect to driving frequency is shown in figure 5 (d). As noted previously, increasing the driving frequency leads to an increased  $\text{Ar}^+$

density adjacent to the powered electrode, giving rise to a reduced sheath width and an increase in the sheath capacitance<sup>31</sup>. The negative dc self-bias voltage at the radial wall enforces an relatively phase-independent radial Ar<sup>+</sup> ion flux<sup>31,36,55</sup>. A reducing sheath extension, coupled with an increasing Ar<sup>+</sup> mean-free-path results in a reduced chance for ion-neutral collisions within the sheath volume as the driving frequency increases. Therefore, ion populations that are less influenced by collisions (region II) and effectively collisionless ion populations (region III) may be induced at relatively high (above 94.92 MHz at 1.5 Torr) applied voltage frequencies, enabling a greater degree of control of the range of energies within the IEDF.

## 6 Conclusions

To conclude, control of the shape of IEDFs incident on plasma facing material surfaces has been demonstrated via 2D fluid/Monte-Carlo simulations of a radio-frequency (13.56 - 108.48 MHz, 150 - 450 V) hollow cathode micro-discharge operating in argon at 200 Pa (1.5 Torr). Close agreement between simulation and experiment was observed over the range 13.56 - 40.68 MHz and a transition from collisional IEDFs to structured multi-peaked IEDFs exhibiting collisionless effects is observed for applied voltage frequencies above 54.24 MHz at 450 V in simulation. Two distinct transitions in the structure of the IEDF are observed at 450 V, corresponding to the formation of a single ‘mid-energy’ (90 - 150 eV) structure between 40.68 - 54.24 MHz, and two additional ‘high energy’ ( $\approx 210$  eV,  $\approx 290$  eV) structures which form at frequencies above 81.36 MHz. A significant degree of control of the mean and modal Ar<sup>+</sup> energies is achieved, varying by 106 eV and 280 eV, respectively. The formation of high energy structures within the IEDFs is attributed to the Ar - Ar<sup>+</sup> mean-free-path increasing beyond the phase-averaged sheath extent as the driving frequency is increased between 13.56 - 108.48 MHz. Supported by self-consistent modelling of the neutral gas temperature, the increased Ar - Ar<sup>+</sup> mean-free-path is explained by a reduction in the neutral gas density localised to the region adjacent to the powered electrode as a result of gas heating. Inducing structured IEDFs through application of higher applied voltage frequencies enables enhanced control of the ion-bombardment energy via the applied voltage amplitude under collisional plasma conditions.

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