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# Initial Operation of the Recoil Mass Spectrometer EMMA at the ISAC-II Facility of TRIUMF

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## Abstract

The Electromagnetic Mass Analyser (EMMA) is a new vacuum-mode recoil mass spectrometer currently undergoing the final stages of commissioning at the ISAC-II facility of TRIUMF. EMMA employs a symmetric configuration of electrostatic and magnetic deflectors to separate the products of nuclear reactions from the beam, focus them in both energy and angle, and disperse them in a focal plane according to their mass/charge (m/q) ratios. The spectrometer was designed to accommodate the  $\gamma$ -ray detector array TIGRESS around the target position in order to provide spectroscopic information from electromagnetic transitions. EMMA is intended to be used in the measurement of fusion evaporation, radiative capture, and transfer reactions for the study of nuclear structure and astrophysics. Its complement of focal plane detectors facilitates the identification of recoiling nuclei and subsequent recoil decay spectroscopy. Here we describe the facility and report on commissioning efforts.

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*Keywords:* Recoil mass spectrometer, electromagnetic separator, recoil separator

## 1 1. Introduction

The Electromagnetic Mass Analyser (EMMA) [1] has been installed at 2 the ISAC-II facility of TRIUMF [2]. EMMA is a vacuum-mode recoil mass 3 spectrometer designed to separate the recoils of nuclear reactions from the 4 primary beam, focus them in energy and angle, and disperse them in a focal 5 plane according to their mass/charge (m/q) ratios. The spectrometer is fixed 6 at  $0^{\circ}$  with respect to the beam axis and is mounted on a common support 7 platform with 1.5 m of longitudinal travel, allowing for the positioning of 8 various detector arrays at the target position, including the  $\gamma$ -ray spectrom-9 eter TIGRESS [3] and the Si charged particle detector array SHARC [4]. As 10 depicted in Figure 1, EMMA uses a symmetric configuration of two electro-11 static deflectors and a dipole magnet to focus reaction products in kinetic 12 energy/charge (E/q). Angular focusing is achieved via quadrupole doublets 13 at the entrance and exit of the spectrometer, the latter of which enables vari-14 able m/q dispersion. A photograph of the spectrometer taken in December 15 2016 is shown in Figure 2. 16

## 17 2. Ion Optics

The ion optical design of EMMA is similar to those of the Rochester RMS [5, 6], CAMEL at Legnaro [7, 8, 9], the Oak Ridge RMS [10, 11, 12], HIRA at IUAC [13, 14], the JAERI RMS [15, 16, 17], and the Argonne Fragment Mass Analyzer (FMA) [18, 19, 20]; it was optimized to provide large



Figure 1: Schematic side view of EMMA, showing the target chamber, quadrupole and dipole magnets, electrostatic deflectors, and focal plane detector chamber surrounded by  $\gamma$ -ray detectors. The spectrometer is mounted on a platform capable of 1.5 m of travel along the beam direction.

acceptance without unduly compromising the resolving power necessary to 22 study transfer reactions in inverse kinematics as well as fusion evaporation 23 reactions. To that end, EMMA features electrodes with larger bending radii 24 and a shorter first quadrupole magnet than the FMA. The EMMA electrodes 25 have the same bending radii as those of HIRA and are smaller than those of 26 the Oak Ridge RMS. For ions of a given electrostatic rigidity, larger electrode 27 bending radii allow operation at lower voltages. The ion optics code GIOS 28 [21] was used to design the spectrometer, both initially and again after the 29 electromagnetic elements were fabricated, to take account of the differences 30 between their specified and as-built properties. The standard achromatic ion 31 optical tune has a vertical crossover in the centre of the dipole magnet and 32 m/q dispersion  $(x|\delta_m) \equiv \frac{\partial x}{\partial \delta_m}$  of 10 mm/%. Here, x is the horizontal displace-33 ment with respect to the optic axis in the focal plane and  $\delta_m \equiv \frac{m/q - m_0/q_0}{m_0/q_0}$  is 34 the fractional m/q deviation with respect to that of the central reference tra-35 jectory,  $m_0/q_0$ . Two quadrupole doublets permit variable angular focussing 36



Figure 2: Photograph of EMMA taken in December 2016.

<sup>37</sup> modes; by changing the fields in the second doublet, the m/q dispersion can <sup>38</sup> be varied continuously between 0 and 20 mm/%.

To first order, given the bending angles and radii of curvature of the 39 electrostatic deflectors and the dipole magnet as well as the edge angles 40 of the latter, EMMA achieves energy focusing on account of the 1225 mm 41 separation between the effective field boundaries of the dipole magnet and the 42 electrostatic deflectors on either side of it. Mathematically this is expressed 43 as  $(x|\delta_E) \equiv \frac{\partial x}{\partial \delta_E} = 0$  and  $(a|\delta_E) = 0$ . The fractional kinetic energy/charge 44 deviation with respect to that of the central reference trajectory,  $E_0/q_0$ , is 45 defined as  $\delta_E = \frac{E/q - E_0/q_0}{E_0/q_0}$  and  $a \equiv p_x/p_0 \approx \theta$ , the horizontal angle with 46

Table 1:	As-Built	EMMA	Dimensions	and	Maximum	Fields
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Length from target to focal plane (m)	9.143		
Dipoles	MD	ED1, ED2	
Radius of curvature (m)	1.0	5.0	
Deflection angle (°)	40.11	20.05	
Entrance and exit inclination angles (°)	7.93,  8.67		
Effective field boundary radii (m)	3.472		
Pole gap (cm)	12	12.5	
Maximum field	1.0 T	$40~{\rm kV/cm}$	
Maximum rigidity	$1.0 \mathrm{T} \mathrm{m}$	$20 \mathrm{MV}$	
Magnetic lenses	Q1	Q2, Q3	Q4
Bore diameter (cm)	7	15	20
Effective length (cm)	14.0	30.0	40.2
Maximum pole tip field (T)	1.21	0.84	0.80
Maximum field gradient (T/m)	35	12	8.1

respect to the optic axis. Here  $p_x$  is the horizontal projection of the ion 47 momentum and  $p_0$  is the total momentum of the reference trajectory. In 48 the horizontal direction the angular acceptance is defined by the gap of the 49 first electrostatic deflector and in the vertical direction it is defined by the 50 vacuum chamber of the first quadrupole magnet. The standard distance from 51 the target to the effective field boundary of the first quadrupole is 25 cm and 52 the focal plane position is variable but in the standard tune lies 32 cm from 53 the effective field boundary of the fourth quadrupole. 54

#### 55 3. Electromagnetic Elements

The quadrupole and dipole magnets, their power supplies, and most of the 56 components of the electrostatic deflectors were fabricated by Bruker BioSpin, 57 S. A. S. of Karlsruhe, Germany, whereas the other custom hardware was 58 constructed at TRIUMF, including the high voltage power supplies for the 59 deflectors. Each of the magnetic elements was mapped by the manufacturer 60 with a Hall effect magnetometer prior to shipment. All of the fringing fields 61 were mapped along with the central fields. The as-built properties of the 62 electromagnetic elements are given in Table 1. 63

### 64 3.1. Quadrupole Lenses

EMMA's first quadrupole lens (Q1) was designed to have high pole tip 65 fields and a short effective length to minimize chromatic aberrations. Its 66 cantilevered support was built so as not to interfere with the placement of 67 12 of the 16 TIGRESS high purity germanium (HPGe) detectors around the 68 target position while simultaneously keeping the target to Q1 effective field 60 boundary separation small, thereby maximizing angular acceptance. The 70 quadrupoles are arranged in two doublets, Q1-Q2 and Q3-Q4. Both Q2 and 71 Q3 were fabricated according to the same design, while Q1 is smaller; Q4 72 is larger in order to transmit m/q-dispersed ions. Field clamps installed on 73 the upstream and downstream sides of each doublet limit the extent of the 74 fringing fields, which is particularly important given the presence of HPGe 75 detector photomultiplier tubes nearby at the target and focal plane positions. 76 At the factory, the higher multipole components, effective field boundaries, 77 and deviations between the mechanical and magnetic axes were measured

<sup>79</sup> with the field clamps in place and found to meet our specifications.

A transverse Hall probe inserted just below the bore of each quadrupole 80 is used as a reference to set and monitor its field. The Hall effect mag-81 netometers used in all the magnets are model FM-3000-BB-10 Teslameters 82 produced by Projekt Elektronik Mess- und Regelungstechnik GMBH. The 83 field gradient was measured as a function of the reference Hall probe voltage. 84 For each quadrupole, a cylindrical holder with multiple Hall probe positions 85 was precisely machined and aligned, via a laser tracker, to make these mea-86 surements. Corrections due to the < 0.1 mm offset between the mechanical 87 and magnetic axes obtained from the factory field map were neglected. This 88 method produced a calibration that allows the field gradient to be inferred 89 from the reference probe voltage to a precision of 0.1%. Accurate calibration 90 of the Hall effect magnetometers was confirmed by comparing with an NMR 91 magnetometer using a uniform dipole reference field. 92

#### 93 3.2. Dipole Magnet

The dipole magnet is a 40° homogeneous field magnetic sector that was 94 specified to have effective field boundaries (EFBs) inclined by 8.3° with re-95 spect to normal incidence. In order to reduce the horizontal focussing of 96 the sector and increase its vertical focussing, these inclinations are such that 97 ions following trajectories with large bending radii pass through less field and 98 those on small-radius trajectories pass through more field than they would 99 in the case of normal incidence. The poles of the magnet were designed in 100 101 a three-piece arrangement with small pole edge inserts on either side of a large central piece. These pole edge inserts were machined and re-machined 102 until the measured inclinations of the entrance and exit EFBs were  $7.93^{\circ}$ 103

and  $8.67^{\circ}$ , respectively. The average of the two is  $8.3^{\circ}$ ; the effect of these 104 distinct entrance and exit angles on the overall ion optical performance of 105 the spectrometer was studied using GIOS and found to be compatible with 106 the design requirements after a slight (< 1 mm) adjustment to the sepa-107 rations between the effective field boundaries of the magnet and the EDs. 108 Each effective field boundary is curved with a radius of 3.47 m to provide a 109 second order correction designed to minimize the  $(x|\delta_E^2)$  term. An 8 mm ver-110 tical gap between the bottom pole and the vacuum chamber was preserved 111 to allow the placement of thin correction coils on the pole face should they 112 be deemed necessary. A decision to fabricate and install such coils would 113 be made only after a detailed study of ion optical aberrations, which is not 114 currently planned. The field is measured by a Hall probe fixed to the bottom 115 pole piece at a location well within the uniform field region. 116

The dipole magnet vacuum chamber has rectangular entrance and exit 117 apertures that measure 205 mm horizontally and 92 mm vertically. In the 118 central region the chamber expands to a maximum horizontal extent of 491 110 mm. Two straight-through ports aligned with the incoming and outgoing 120 beam axes proved useful when aligning the slit systems located at the en-121 trance and exit of the chamber. Sheets of aluminum honeycomb cores made 122 by Plascore line the vertical walls and bottom surface of the vacuum chamber 123 to minimize scattering of ions on grazing trajectories. The honeycomb cells 124 are 6.35 mm in diameter and the sheets are 3.2 mm thick. 125

126 3.3. Electrostatic Deflectors

Each of the two electrostatic deflectors (EDs) includes a pair of polished solid titanium electrodes backed by an array of Ti ribs intended to provide

structural stability. The ribs and the 25 mm thick electrode of each cathode 129 were machined from a single piece of Ti, as were the 20 mm thick, rib-backed 130 anodes, which were bolstered from behind with an additional ribbed piece 131 of Ti. Each of the four electrodes is supported by four cylindrical ceramic 132 insulators. The insulators were brazed into Ti feet that attach to adjustable, 133 polished Al mounting blocks connected to an Al support frame that rests 134 in a stainless steel vacuum vessel. The vacuum-insulator-conductor triple 135 points are shielded by Al corona rings and all sharp corners and edges are 136 concealed behind polished electrostatic shields fashioned from Al. Figure 3 137 shows the interior of the ED2 vacuum tank. All the components subject to 138 high electric fields were polished extensively using a combination of fine grit 139 sandpaper and a succession of five varying grades of diamond pastes from 140 9  $\mu$ m down to 0.25  $\mu$ m grit sizes. For the rounded electrode surfaces that 141 sustain the highest fields, an additional phase of polishing with a colloidal 142 silica suspension was employed. 143

The electrode support structures were assembled in a clean room to min-144 imize dust deposition on the surfaces. Alignment of the electrode pairs was 145 done to a precision of 0.1 mm inside the clean room using a FARO coordinate 146 measuring machine with an articulating arm and a Leica laser tracker. Dur-147 ing the alignment procedure a significant discrepancy was discovered between 148 the measured and specified radii of curvature of the anodes; they are listed 149 for comparison in Table 2. The electrodes were positioned such that the gap 150 between them is 125 mm in the centre, which results in a reduction of the gap 151 at the electrode edges compared with the design due to the smaller radii of 152 curvature of the anodes. This manufacturing defect means that the electric 153



Figure 3: Photograph of the interior of the 2nd electrostatic deflector vacuum vessel.

fields in the gap are not as homogeneous as specified and that unanticipated second- and higher-order ion optical aberrations are present in the system; it also implies that the first order energy dispersion  $(x|\delta_E)$  is not quite as small as planned. These flaws were highly impractical to correct, as the polished, cleaned, and aligned electrodes would have had to be removed, re-machined, and re-polished.

High voltage is provided to the electrodes via internal, 40 stage fullwave Cockcroft-Walton DC multipliers built at TRIUMF. The multipliers are
driven by external 1 kW Glassman High Voltage Inc. PG010K100JD2DRV
DC supplies that allow for constant voltage or constant current operation.

Table 2: EMMA Electrode Radii of Curvature in mm

Electrode	ED1	ED2	Specification
Anode	5007.3(55)	4977.1(55)	5062.5
Cathode	4953.3(55)	4952.0(55)	4937.5

Each multiplier has been tested without a load to a maximum potential dif-164 ference of at least 325 kV. To prevent breakdown the multipliers are housed 165 within re-entrant ceramic vessels pressurized with 3 bar of electrically in-166 sulating  $SF_6$  gas. As bias is applied during conditioning, steady state load 167 currents can reach as much as  $35 \ \mu A$ , leading to the emission of X-rays. For 168 shielding purposes, the entire surface of the stainless steel dipole vacuum ves-169 sels are covered with 6.35 mm thick lead sheets cut and pounded into various 170 shapes that were affixed using epoxy. All the ports and windows are covered 171 with caps containing the same thickness of Pb. Thus far, the first and second 172 electrostatic deflectors have been conditioned to maximum stable potential 173 differences of 340 kV and 440 kV, respectively. We plan to condition them 174 further to a potential difference of 500 kV. 175

Each electrostatic deflector vacuum tank is pumped by an Agilent TV1001 1000 L/s turbomolecular pump, an Oxford Instruments CryoPlex 8 1500 L/s cryopump, and a Gamma Vacuum TiTan 600L 500 L/s ion pump. The ion pumps run on a diesel-generator-backed uninterruptible electric power circuit in order to ensure high vacuum continuously through electric power bumps and failures. Pressures in the mid  $10^{-9}$  Torr range are typically observed with only two pumps running in each isolated vessel.

#### 183 4. Experimental Apparatus

Two 10" OD ConFlat vacuum crosses mounted symmetrically between 184 the electrostatic deflectors and the dipole magnet house horizontal slit sys-185 tems that can block ions on unwanted trajectories. The two 1.6 mm thick 186 stainless steel plates that make up each slit system can be driven indepen-187 dently to create an opening from 0-180 mm wide. The opening need not be 188 centred on the optic axis. One cross has a 1500 L/s cryopump and the other 189 has a 1000 L/s turbomolecular pump. When either of these pumps is used 190 to evacuate the isolated MD vacuum chamber section a pressure in the low 191  $10^{-9}$  Torr range is typically observed. 192

Several experimental systems have been designed and installed at EMMA while others are still under construction. These include target and focal plane detector systems and their associated chambers and accessories. Notably, some are being developed with off-site collaborators, such as those at the University of York in the UK.

A 20 cm diameter spherical target chamber couples to the vacuum cham-198 ber of the first quadrupole magnet. The chamber is designed to accommodate 199 12 TIGRESS detectors in a closely packed configuration. It contains a ro-200 tary target mechanism that allows for the manual positioning of up to three 201 target foil positions into the beam path. The target chamber also houses an 202 integral, suppressed Faraday cup on a separate rotary actuator; a Ta aper-203 ture plate at its entrance lies in the same plane as the target foils. The Ta 204 plate has a 1 mm diameter aperture through which the beam is tuned by 205 maximizing the current on the Faraday cup while minimizing that on the 206 aperture plate. 207

The target chamber has provisions for mounting two  $150 \text{ mm}^2$  silicon 208 surface barrier detectors centred at  $20^{\circ}$  angles with respect to the beam 209 axis downstream of the target. They are used to monitor the beam flux 210 and target condition via elastic scattering and are primarily intended for 211 the normalization of reaction cross section measurements. Additionally, a 212 highly-segmented, annular silicon detector can be mounted 33 mm upstream 213 or downstream of the target position to detect light charged particles. A thin 214 C foil can be positioned 116 mm downstream of the target position in order 215 to restore the charge state distributions of transmitted ions to equilibrium 216 through charge-changing collisions following possible internal conversion de-217 cays. Similarly, an energy degrader foil can be mounted 68 mm downstream 218 of the target. To exclude ions on trajectories outside of the angular ac-219 ceptance of the spectrometer, a circular aperture at the exit of the target 220 chamber defines a cone of half-angle  $4.2^{\circ}$  and a solid angle of 17 msr; an ad-221 ditional, optional  $\pm 2^{\circ}$  aperture can be used to restrict the horizontal angular 222 acceptance when high m/q resolving power is required, as described in Ref. 223 [1].224

A separate target chamber designed to accommodate highly-segmented rectangular and annular silicon detectors as well as 12 TIGRESS detectors, dubbed SHARC-II, has been designed at the University of York and is in the final stages of fabrication. It can be positioned so that the target is separated from the Q1 effective field boundary by the standard 25 cm.

The focal plane station has a modular design in which detectors may be inserted and removed easily according to the experimental requirements. A position-sensitive parallel grid avalanche counter (PGAC) and an energy-

sensitive ionization chamber (IC) make up the standard complement of focal 233 plane detectors. They are mounted in separate vacuum chambers that can be 234 joined together, allowing for the use of the PGAC without the IC if energy 235 loss signals are not required. In the current configuration, the use of the 236 PGAC is mandatory while the IC is optional. A 3000 mm<sup>2</sup> ion-implanted Si 237 detector can be mounted directly behind the PGAC, as can a double-sided 238 Si strip detector. The latter can also be mounted behind or inside the IC. All 239 of the detectors are read out using a version of the MIDAS data acquisition 240 system. 241

Both the PGAC and the IC are filled with isobutane as an ionization 242 medium and have an active area of 154 mm by 54 mm, with a larger extent 243 in the horizontal, dispersive direction than in the vertical direction. The 244 PGAC, which measures 73 mm between entrance and exit foils, operates at 245 pressures between 2 and 4 Torr while the 40 cm long, 16 anode segment IC 246 is designed to operate at pressures of 10 - 100 Torr. Provisions have been 247 made to mount up to 4 clover-shaped HPGe detectors of the type used in the 248 GRIFFIN spectrometer [22] at the focal plane to study isomers and delayed 240 activities. 250

The focal plane station has a set of 4 independently actuated 1.6 mm thick stainless steel plates just upstream of the PGAC that together constitute a slit system. Two of the plates are mounted on combined rotary and linear motion feedthroughs that present different profiles to the incident ions depending on their angle. In this way the focal plane slit system can obscure the entire focal plane except for 1 - 3 openings of continuously variable position and width, enabling the simultaneous transmission of up to 3 charge <sup>258</sup> states.

#### **5.** Initial Measurements

Due to a flurry of last minute activity on the focal plane station vacuum 260 and control systems just prior to its first scheduled beam time, there was no 261 opportunity to first test the spectrometer with an alpha source. Hence initial 262 focussing and dispersion tests were carried out by bombarding a 4.5  $\mu$ m thick 263 Au foil with an 80 MeV <sup>36</sup>Ar beam. The spectrometer was initially set to 264 transmit multiply scattered, 19 MeV <sup>36</sup>Ar<sup>13+</sup> ions. The foil was sufficiently 265 thick that the multiply scattered Ar ions filled the angular and energy accep-266 tances of the spectrometer. After observing a single, well-defined m/q peak 267 we set the fields for the same energy but charge state  $13.5^+$  and transmit-268 ted the  $13^+$  and  $14^+$  charge states simultaneously. As shown in Figure 4, 269 the peaks of the two charge states were separated by the expected 66 mm 270 distance corresponding to the design m/q dispersion of 10 mm/%. The dif-271 ferent peak heights reflect the charge state distribution of the transmitted 272  $^{36}$ Ar ions. 273

Following this initial in-beam test, we carried out a series of ion optical 274 studies with a <sup>148</sup>Gd  $\alpha$  source to study the angular focussing, m/q disper-275 sion, and energy dispersion cancellation. These tests will be described in a 276 forthcoming publication. The spectrometer was further tested when we bom-277 barded a 900  $\mu g$  cm<sup>-2</sup> natural Cu target foil with both stable and radioactive 278 Na beams and set the spectrometer to detect fusion products. In these mea-279 surements the  $\pm 2^{\circ}$  horizontal aperture was in place, the PGAC was operated 280 at a pressure of 2 Torr, and the  $3000 \text{ mm}^2$  Si detector was positioned directly 281



Figure 4: First m/q spectrum obtained with EMMA; it resulted from bombarding a 4.5  $\mu$ m Au foil with an 80 MeV <sup>36</sup>Ar beam. Multiply-scattered Ar ions filled both the angular and energy acceptances of the spectrometer. The two detected charge states are separated by the 66 mm expected from the tuned m/q dispersion of 10 mm/%.

<sup>282</sup> behind the PGAC to aid in distinguishing fusion products from scattered
<sup>283</sup> beam ions. We first bombarded the Cu target with an 84 MeV <sup>23</sup>Na beam
<sup>284</sup> from the ISAC offline ion source [23] and set the spectrometer for 18.4 MeV,
<sup>285</sup> 81 u, 10<sup>+</sup> recoils.

After we obtained m/q spectra of the fusion products with several overlapping spectrometer settings, the operations group delivered an 87 MeV, radioactive <sup>24</sup>Na beam produced in a SiC target by TRIUMF's 500 MeV proton beam and doubly ionized by a forced electron beam induced arc discharge ion source [24]. The operators succeeded in tuning more than 90% of the radioactive beam through the 1 mm aperture of EMMA's Faraday cup. Beam intensities on target ranged from 1 to  $4 \times 10^7$  s<sup>-1</sup> and spectra were measured at several field settings. Figure 5 shows that obtained when the spectrometer was set for 17.1 MeV, 82 u, 10<sup>+</sup> recoils. Beam suppression at these settings exceeded a factor of 10<sup>9</sup> and the m/q resolving power was measured to be as large as 240 (FWHM), which is more than adequate to resolve masses around A = 90.



Figure 5: First m/q spectrum obtained using EMMA to detect products of reactions induced by a radioactive beam. A 900  $\mu$ g cm<sup>-2</sup> natural Cu foil was bombarded with an 87 MeV <sup>24</sup>Na beam and the spectrometer was tuned to transmit 17.1 MeV, 82 u, 10<sup>+</sup> recoils. This position spectrum from the PGAC was gated to include only events with an energy signal in the Si detector corresponding to fusion residues.

#### <sup>298</sup> 6. Status and Future Plans

High voltage conditioning is expected to be completed within the next 2 299 months, at which point the spectrometer will have been fully commissioned. 300 Four EMMA experiments and two letters of intent have been approved by 301 the TRIUMF subatomic physics experiment evaluation committee. All are 302 motivated by nuclear astrophysics and all but one of them require the in-303 stallation of the TIGRESS  $\gamma$ -ray spectrometer around the EMMA target 304 position to provide spectroscopic information. This installation is planned 305 to be completed in the spring of 2019, at which point the EMMA scientific 306 program can begin in earnest. 307

# 308 7. Acknowledgements

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