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**The field and microstructural signatures of deformation-  
assisted melt transfer: Insights from magmatic arc lower  
crust of New Zealand**

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Keywords:	reactive melt flow, dissolution-precipitation, melt-rock interaction, hornblende

1 **THE FIELD AND MICROSTRUCTURAL SIGNATURES OF DEFORMATION-**  
2 **ASSISTED MELT TRANSFER: INSIGHTS FROM MAGMATIC ARC LOWER**  
3 **CRUST, NEW ZEALAND**

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8 **Short title: Channelized reactive melt flow in lower crust**

## 9 ABSTRACT

10 Melt must transfer through the lower crust, yet the field signatures and mechanisms involved  
11 in such transfer zones (excluding dykes) are still poorly understood. We report field and  
12 microstructural evidence of a deformation-assisted melt transfer zone that developed in the  
13 lower crustal magmatic arc environment of Fiordland, New Zealand. A 30–40m wide  
14 hornblende-rich body comprising hornblende  $\pm$  clinozoisite and/or garnet exhibits ‘igneous-  
15 like’ features and is hosted within a metamorphic, two-pyroxene-pargasite gabbroic gneiss.  
16 Previous studies have interpreted the hornblende-rich body as an igneous cumulate or a mass  
17 transfer zone. We present field and microstructural characteristics supporting the later and  
18 indicating the body has formed by deformation-assisted, channelized, reactive porous melt  
19 flow. The host granulite facies gabbroic gneiss contains distinctive rectilinear dykes and garnet  
20 reaction zones (GRZ) from earlier in the geological history; these form important reaction and  
21 strain markers. Field observations show that the mineral assemblages and microstructures of  
22 the gabbroic gneiss and GRZ are progressively modified with proximity to the hornblende-rich  
23 body. At the same time GRZ bend systematically into the hornblende-rich body on each side  
24 of the unit, showing apparent sinistral shearing. Within the hornblende-rich body itself,  
25 microstructures and EBSD mapping show evidence of the former presence of melt including  
26 observations consistent with melt crystallisation within pore spaces, elongate pseudomorphs of  
27 melt films along grain boundaries, minerals with low dihedral angles  $<10$ – $<60^\circ$ , and  
28 interconnected 3D melt pseudomorph networks. Reaction microstructures with highly irregular  
29 contact boundaries are observed at the field and thin-section scale in remnant islands of original  
30 rock and replaced grains, respectively. We infer that the hornblende-rich body was formed by  
31 modification of the host gabbroic gneiss in-situ due to reaction between an externally-derived,  
32 reactive, hydrous gabbroic to intermediate melt percolating via porous melt flow through an  
33 actively deforming zone. Extensive melt-rock interaction and metasomatism occurred via

34 coupled dissolution-precipitation, triggered by chemical disequilibrium between the host rock  
35 and the fluxing melt. As a result, the host plagioclase and pyroxene became unstable and were  
36 reacted and dissolved into the melt, while hornblende and to a lesser extent clinozoisite and  
37 garnet grew replacing the unstable phases. Our study shows that hornblendite rocks commonly  
38 observed within deep crustal sections, and attributed to cumulate fractionation processes, may  
39 instead delineate areas of deformation-assisted, channelized reactive porous melt flow formed  
40 by melt-mediated coupled dissolution-precipitation replacement reactions.

41

42 Keywords: reactive melt flow, dissolution-precipitation, melt-rock interaction, hornblendite

## 43 INTRODUCTION

44 It is well established that heat transfer from the Earth's mantle to the surface is crucial for  
45 continental differentiation and driving plate tectonics, and thus must involve significant mass  
46 transfer (via migration of melt) through the crust (Bercovici, 2003; Brown, 2010; Gurnis, 1988;  
47 Schubert, Turcotte, & Olson, 2001). Our understanding of the mechanisms of melt transfer in  
48 crustal zones is limited to channelled melt transfer through dykes and melt-bearing shear zones,  
49 yet the number and volume of these pathways are too small to accommodate the heat and mass  
50 transfer necessary for chemical differentiation (Rudnick, 1995). Pervasive melt movement  
51 (Brown, 2010; Hasalová, Schulmann, et al., 2008a; Sawyer, 1999; Weinberg, 1999) is not well  
52 understood, but may explain the discrepancy between recognized former melt pathways and  
53 necessary melt transfer needed within our Earth system. This discrepancy focusses attention  
54 on an existing gap in our ability to identify former melt pathways in the geological record.

55 To identify these cryptic melt pathways, indicative field relationships and microstructures need  
56 to be established. While the signatures related to melt flux through dykes (Sleep, 1988; Spence,  
57 Sharp, & Turcotte, 1987; Weinberg, 1996) or melt-bearing shear zones (Beach & Fyfe, 1972;  
58 Carter & Dworkin, 1990; Cartwright & Barnicoat, 2003; Lee, Torvela, Lloyd, & Walker, 2018;  
59 Streit & Cox, 1998; Stuart, Piazzolo, & Daczko, 2018) have been well-documented in the  
60 continental crust, those associated with the third possible pervasive movement mechanism of  
61 porous melt flow, are largely lacking. The latter process involves melt flow along grain  
62 boundaries and within grain triple junctions, where the melt forms a highly connected network  
63 (Scott & Stevenson, 1986; Turcotte & Ahern, 1978). This contrasts to easily recognised field  
64 relationships where melt segregated to form a dyke or in the case of shear zones that preserve  
65 a high proportion of crystallised melt (Vanderhaeghe, 1999; Weinberg & Searle, 1998). Porous  
66 melt flow can be buoyancy-driven (Solano, Jackson, Sparks, Blundy, & Annen, 2012) or stress-  
67 driven via deformation (Hasalová, Schulmann, et al., 2008a).

68 There are several styles of porous melt flow where intragranular melt movement is diffusive  
69 (passive movement along grain boundaries), channelized (restricted within channels,  
70 commonly physically or chemically armoured), and/or reactive (reactions at grain boundaries  
71 between melt and mineral) (Stuart, Meek, Daczko, Piazzolo, & Huang, 2018).

72 Porous melt flow styles have been largely invoked for melt movement in the mantle, where the  
73 associated chemical and mineralogical changes are well documented (Dijkstra, Barth, Drury,  
74 Mason, & Vissers, 2003; Kelemen, Dick, & Quick, 1992; Kelemen, Shimizu, & Salters, 1995;  
75 Rampone, Piccardo, Vannucci, Bottazzi, & Zanetti, 1994). In particular, formation of dunite  
76 channels (Aharonov, Whitehead, Kelemen, & Spiegelman, 1995; Braun & Kelemen, 2002;  
77 Kelemen et al., 1995; Spiegelman, Kelemen, & Aharonov, 2001) and harzburgite channels  
78 (Kelemen et al., 1992) in the mantle have been attributed to formation via porous melt flow,  
79 and subsequent metasomatism. The increased interest in porous melt flow processes in the  
80 mantle occurred where classic mantle geochemical signatures were not found, for example  
81 where geochemical compositions of mafic rocks were too enriched or depleted in major, trace  
82 or rare earth elements to be derived from primitive mantle. In many cases, melt-rock  
83 interactions induced metasomatism of the mantle via coupled dissolution-precipitation  
84 replacement reactions, all facilitated by porous melt flow.

85 More recently, porous melt flow has also been suggested for melt movement in the Earth's  
86 oceanic crust (Collier & Kelemen, 2010; Coogan, Saunders, Kempton, & Norry, 2000;  
87 Lissenberg, MacLeod, Howard, & Godard, 2013; Lissenberg & Dick, 2008; Rampone et al.,  
88 2016; Sanfilippo et al., 2015) and arc crust (Cashman, Sparks, & Blundy, 2017; Daczko,  
89 Piazzolo, Meek, Stuart, & Elliott, 2016; Smith, 2014; Stuart, Daczko, & Piazzolo, 2017; Stuart,  
90 Meek, et al., 2018; Stuart, Piazzolo, & Daczko, 2016; Wu et al., 2018; Závada et al., 2018).  
91 Many of these studies have focussed primarily on the geochemical signatures found in lower  
92 arc and oceanic crustal sequences, which could not be explained by typical crystal fractionation

93 from primitive magmas. Due to the relatively low viscosity contrasts of melt and rock within  
94 the lower arc crust, porous melt flow within the crust is believed to require deformation to  
95 proceed efficiently (Hasalová, Schulmann, et al., 2008a). However, porous melt flow has been  
96 shown to occur in both static and dynamic environments (Stuart et al., 2017; Stuart, Meek, et  
97 al., 2018; Stuart et al., 2016).

98 The aim of this contribution is to develop an in-depth understanding of the mechanisms  
99 involved in deformation-assisted, channelized reactive porous melt flow in lower arc crust and  
100 therefore identify its expression from the field to the micron scale. We examine a hornblende-  
101 rich body (i.e. hornblendite), commonly found in mafic crust (e.g. Daczko, Emami, Allibone,  
102 & Turnbull, 2012; Debari, Kay, & Kay, 1987; Fanka et al., 2016; Pál-Molnár et al., 2015)  
103 typically characterised as igneous cumulates. We show in this study, a hornblendite which  
104 exhibits features that preclude an igneous cumulate origin and instead presents evidence for  
105 formation via reactive porous melt flow through lower crustal gabbroic gneiss, accommodated  
106 by shear zone deformation and chemical armouring, that results in grain-scale coupled  
107 dissolution-precipitation replacement reactions. Within this contribution, we refer to the host  
108 rock as gabbroic gneiss, and the hornblende-rich body or hornblendite as the reaction product.  
109 Our results suggest that porous melt flow may play a larger role within lower arc crustal  
110 environments as well as early earth crustal formation (Sizova, Gerya, Stüwe, & Brown, 2015)  
111 and invites further work in identifying cryptic mass transfer zones and their expression.

## 112 **REGIONAL GEOLOGY AND PREVIOUS WORK**

113 We chose the field area due to its exceptional exposure, absence of post-melt flux overprint  
114 and frequency of such melt transfer zones from the cm to 10s m scale (e.g. Daczko et al. 2016,  
115 Stuart et al. 2018). The field area lies in the Pembroke Valley located in New Zealand's South  
116 Island (Fig. 1a) and represents one of the few exposed lower crustal sections of magmatic arc

117 crust that preserves nearly exclusively deep arc conditions (Allibone et al., 2009; Blattner,  
118 1991; Chapman, Clarke, & Daczko, 2016; Chapman, Clarke, Piaolo, & Daczko, 2017; Clarke,  
119 Fitzherbert, Milan, Daczko, & Degeling, 2010; Clarke, Klepeis, & Daczko, 2000; De Paoli,  
120 Clarke, & Daczko, 2012; Milan, Daczko, & Clarke, 2017; Milan, Daczko, Clarke, & Allibone,  
121 2016; Mortimer et al., 1999). Within the Pembroke Valley, the so-called Pembroke Granulite  
122 is exposed. This granulite is part of the Median Batholith, comprising Carboniferous to Early  
123 Cretaceous magmatic arc rocks which were rapidly exhumed with little to no  
124 tectonometamorphic overprint (Blattner, 1976; Bradshaw, 1990; Clarke et al., 2000; Daczko,  
125 Clarke, & Klepeis, 2001a; Daczko, Klepeis, & Clarke, 2001b).

126 The Pembroke Granulite is a low-strain gabbroic gneiss (GG) with pervasive foliation,  
127 exhibiting a two-pyroxene-pargasite-plagioclase assemblage. Its igneous protolith was  
128 emplaced at 139–129 Ma (Hollis, Clarke, Klepeis, Daczko, & Ireland, 2003) or 163–150 Ma,  
129 (Stowell, Tulloch, Zuluaga, & Koenig, 2010).

130 The gabbroic igneous assemblage (enstatite, diopside, pargasite, plagioclase, ilmenite) was  
131 variably recrystallised during  $D_1$ , forming a strongly aligned, steeply dipping  $S_1$  gneissosity  
132 striking NE. The granulite facies gneissosity is defined by alignment of pargasite and preferred  
133 orientation of recrystallized clusters of enstatite, diopside and plagioclase (Clarke et al., 2000).  
134 Similar syn-deformational metamorphic assemblages in nearby orthogneiss bodies formed at  
135 lower crustal conditions of 850°C and <11 kbar (Daczko & Halpin, 2009). A recent study  
136 showed that the  $S_1$  assemblage records a post-tectonic partial hydration during an early episode  
137 of incipient melt-assisted diffuse porous melt flow (Stuart, Meek, et al., 2018). During melt-  
138 rock interaction with an externally-derived, hydrous melt, the  $S_1$  assemblage became partially  
139 hydrated post- $D_1$ , to pargasite, quartz, clinozoisite and plagioclase at 630–710°C and 8.8–12.4  
140 kbar (Stuart et al., 2017; Stuart et al., 2016).

141 A second tectonometamorphic event ( $D_2$ ) is characterized by brittle fracturing associated with  
142 sub-vertical felsic dykes cutting the  $S_1$  gneissosity. Two orthogonal rectilinear dyke  
143 orientations dominate (Daczko, Clarke, et al., 2001a). Within a halo of 1-10 cm associated with  
144 the crosscutting dykes, melt-rock dehydration reactions partially replace the  $S_1$  and early  
145 porous melt flow assemblages, and transformed it nearly isochemically into garnet granulite  
146 (Blattner, 1976; Bradshaw, 1989a; Daczko, Clarke, et al., 2001a; Smith, Piazzolo, Daczko, &  
147 Evans, 2015). Termed garnet reaction zones (GRZ) in previous literature, the melt-rock  
148 reactions occur as a result of volatile scavenging by the anhydrous trondhjemitic melt during  
149 melt flux through the dykes (Clarke et al., 2005). Melt-rock interaction conditions occurred at  
150 720–890°C and 12–16 kbar (Daczko & Halpin, 2009).  $D_3$  deforms both  $D_1$  and  $D_2$  fabrics at  
151 granulite facies ( $676 \pm 34^\circ\text{C}$  and  $14 \pm 1.26$  kbar) forming narrow (cm–m) variably dipping  
152 shear zones (Daczko, Klepeis, et al., 2001b).

153 Besides the Pembroke Granulite of gabbroic composition, granulite with dioritic and ultramafic  
154 compositions have been reported, and the observed compositional range was attributed to  
155 variations in igneous protolith (Clarke et al., 2000; Daczko, Clarke, et al., 2001). However,  
156 recently the occurrence of these dioritic and ultramafic bodies have been reinterpreted to be  
157 indicative for moderate to extensive melt-rock interactions between gabbroic gneiss protoliths  
158 and externally-derived reactive melts (Daczko et al., 2016; Stuart, Meek, et al., 2018). The  
159 lenses of ultramafic composition, termed hornblende-rich bodies in this study, cut  $D_1$ - $D_2$ , and  
160 is considered to be associated with either  $D_3$  deformation or forms as the last deformational  
161 event ( $D_4$ ) within the Pembroke Granulite geological history prior to rapid uplift.

162 The geochemical signatures of the hornblende-rich body are discussed in another contribution  
163 and there is referred to as Style 4 (Stuart, Meek, et al. (2018). Whole rock REE patterns of the  
164 hornblende-rich body show a middle-REE hump typical of hornblende cumulates. Amphibole  
165 in the hornblende-rich body is predominantly pargasite, with REE distributions increasing from

166 La to Eu (0.04-2.6 times chondrite, a positive Eu anomaly, then flat yet enriched (up to 6 times  
167 chondrite) MREE and HREE patterns. Clinzoisite (pistacite content between 12 and 18) is  
168 found across all four porous melt flow styles within the Pembroke Granulite (Stuart et al., 2018)  
169 with little appreciable changes in composition. REE patterns are typical of igneous clinzoisite,  
170 where LREE are significantly enriched, followed by a flat and steep HREE trend (Stuart et al.,  
171 2018).

## 172 **METHODS**

173 Petrographic analysis was completed using a petrographic microscope in combination with the  
174 Virtual Petrographic Microscope (Tetley & Daczko, 2014) on polished thin (30 µm) sections  
175 made from blocks cut from representative samples. Mineral identification and microstructural  
176 relationships of the samples were determined using plane-polarised light microscopy and back-  
177 scatter electron (BSE) imaging. BSE imaging was performed on a Hitachi Desktop Scanning  
178 Electron microscope (SEM; OptoFab node of the Australian National Fabrication Facility,  
179 Macquarie University) run at low vacuum, 15 kV accelerating voltage and working distances  
180 between 9–11 mm. Higher resolution imaging (15–30 kV, 10 nA beam current and working  
181 distances between 10–12.5 mm) was completed using a Carl Zeiss IVO scanning electron  
182 microscope (Macquarie University Geoanalytical (MQGA)).

183 Electron back-scatter diffraction (EBSD) analysis was performed on selected samples using  
184 the Carl Zeiss IVO SEM (MQGA) at 20kV and 8.0 nA. Patterns were acquired with HKL  
185 NordlysNano high sensitivity EBSD detector and indexed using AzTec analysis software  
186 (Oxford Instruments). Samples were tilted at 70° and analysed at working distances between  
187 11–24.5 mm. Step sizes ranged between 1–8 µm dependent on the spatial resolution required.  
188 Channel 5 software was used for post-processing and all maps were cleaned using a “standard”  
189 noise reduction following Prior, Wheeler, Peruzzo, Spiess, and Storey (2002), Bestmann and

190 Prior (2003) and Piazzolo, Bestmann, Prior, and Spiers (2006). Grain boundaries and subgrain  
191 boundaries have misorientations larger than  $2^\circ$  and less than  $10^\circ$ , respectively. Pole figures are  
192 equal area projections. EBSD mapping and analysis is applied to all samples used in the study,  
193 for consistency throughout the project.

194 Whole rock major element compositions were determined by XRF at the Mark Wainwright  
195 Analytical Centre, University of New South Wales (UNSW), Australia. Samples were  
196 processed using a PW2400 WDXRF Spectrometer. Whole rock powders were crushed using a  
197 hydraulic press with tungsten carbide plates and then reduced to a fine powder in a tungsten  
198 carbide barrel and ring Tema mill. Powders were fused into glass discs using lithium borate at  
199  $1050^\circ\text{C}$  for major element analysis. Loss on ignition (LOI) was established by heating the  
200 samples to  $1050^\circ\text{C}$  for 1 hour.

## 201 **FIELD RELATIONSHIPS**

202 We report results from several occurrences of hornblende-rich rocks that cut the two-pyroxene-  
203 pargasite components of the Pembroke Granulite (Figure 1a inset). Samples are taken from two  
204 main sites. Site 1 exhibits a 30–40 m wide hornblende-rich body extending for  $>250$  m along  
205 strike across the Pembroke Valley (Figure 1a). The outcrop was mapped in detail (Fig. 1b) and  
206 shows that the body consists of an irregularly shaped hornblende-rich rock body, surrounded  
207 by a 2–7 m wide zone characterized by hydration of the otherwise largely anhydrous host  
208 gabbroic gneiss. In the following, the latter zone is termed the transition zone. Samples were  
209 extracted in-situ from the main hornblende-rich body of this study (site 1), and are  
210 supplemented with samples from a smaller, 0.5–20 cm thick, continuous band of hornblendite  
211 that occurs over a distance of more than 100 m (site 2, Fig. 1c, d).

## 212 **Characteristics of the host two-pyroxene-pargasite gabbroic gneiss (GG)**

213 In outcrop, the host rock type is a two-pyroxene-pargasite gneiss (Pembroke Granulite). It has  
214 a pervasive  $S_1$  gneissosity defined by preferred orientation of coarse-grained and partially  
215 recrystallized igneous pyroxenes (enstatite, diopside), pargasitic hornblende and plagioclase  
216 (Fig. 2a, 2a inset, 2b, 2c, Table 1). Recrystallization is most pronounced in plagioclase. A  
217 common feature of the Pembroke Granulite is the occurrence of wide-spread rectilinear dyking  
218 (Fig. 2a). This dyking pattern is easily discernible in the field as dykes are always associated  
219 with 2–5 cm wide garnet reaction zones (GRZ) either side of the dykes (Fig. 2a, Table 1). The  
220  $S_1$  gneissic foliation is often partially preserved both in the gabbroic gneiss (Fig. 2b) and GRZ  
221 (Fig. 2c) (Fig. 2a-c).

#### 222 **Characteristics of the hornblende-rich bodies (H)**

223 The hornblende-rich bodies strike at an angle to the gneissosity of the gabbroic gneiss and  
224 GRZ. The hornblende-rich bodies are typically composed of >50–90% hornblende (pargasitic)  
225 with minor minerals (clinozoisite, garnet and plagioclase). Three main rock types of the  
226 hornblende-rich bodies are distinguished: (i) clinozoisite-hornblendite (H(Cz-Hbl)) (>10 area  
227 % clinozoisite), (ii) hornblendite sensu stricto (H(Hbl)) (<10 area % clinozoisite) and (iii)  
228 pegmatite (P) (Fig. 1b). In addition, throughout the hornblende-rich body, cm-wide bands of  
229 garnetite ( $\pm$  rare plagioclase and hornblende) are present within all rock types (Table 1).

230 Clinozoisite-hornblendite (H(Cz-Hbl)) is the dominant rock type, yet in places is cut by  
231 anastomosing zones of hornblendite (Fig. 1b., 3a). Hornblende is dark-coloured and coarse-  
232 grained (up to 5mm width) in both clinozoisite-hornblendite and hornblendite (Fig. 3a).  
233 Clinozoisite grains are pale green and elongate (up to 5mm length) with aspect ratios of 2–5.  
234 They are found randomly oriented (Fig. 3a), except close the hornblendite body–transition zone  
235 boundary where they are mapped to delineate high-strain zones based on their shape preferred

236 orientation subparallel to the boundaries of the hornblendite body (Fig. 1b). Plagioclase (< 5  
237 area %) occurs as an interstitial mineral in both rock types (Fig. 3a).

238 Pegmatite bodies are found throughout the Site 1 hornblendite; these vary in size from small  
239 pegmatitic domains (cm-scale) to extensive pegmatite bodies (m-scale) (Fig. 1b, 3b, 3b inset).

240 Pegmatite consists of elongate, euhedral crystals of hornblende (up to 10 cm length), tabular  
241 plagioclase (up to 10 cm length) and euhedral garnet (1–10 cm) (Fig. 3b, 3b inset). Pegmatite  
242 is hosted within both clinozoisite-hornblendite and hornblendite. Pegmatite bodies are  
243 generally irregularly shaped on all scales (cm-m scale) (Fig. 3b) and may completely embody  
244 and surround areas of the hornblende-rich body (Fig. 3b, 3b inset).

245 Garnet is the main constituent of distinct bands of garnetite, named garnetite stringers (Fig.  
246 3c). The garnetite stringers are thin (<2–5cm wide), medium to coarse grained, and dominated  
247 by ~90–95 area % garnet, with minor fine-grained plagioclase and hornblende (Fig. 3c, Table  
248 1). Garnetite stringers are continuous over several meters to tens of meters, found within both  
249 clinozoisite-hornblendite and hornblendite (Fig. 3a, c, d, Fig. 4f) and as fragments in the  
250 pegmatitic bodies (Fig. 3b).

251 In some areas, single, isolated euhedral (1–10 cm) garnet grains are seen in the hornblende-  
252 rich body (Fig. 3c, Table 1). These garnets are dark red in colour, notably inclusion free and  
253 may be surrounded by a thin 1–5 mm rim of plagioclase aggregates (Fig. 3d, 3d inset). These  
254 isolated garnets may also occur within or in close proximity to pegmatite bodies (Fig. 3b) and  
255 are found frequently close to the boundary of these rock units to the transition zone (Fig. 3d).

### 256 **Characteristics of the transition zone (TZ)**

257 The transition zone forms an irregular halo either side of the hornblende-rich body, ranging  
258 between 2–7 m in width for Site 1 (Fig. 1b) and more than 5 m for Site 2. This zone is defined  
259 as a portion of host two-pyroxene-pargasite gneiss (i.e. Pembroke Granulite), where the mineral

260 assemblages of both the gneiss and GRZ (*sensu stricto*) have been hydrated. The transition  
261 zone is formed by a hornblende-feldspar gneiss where, instead of pyroxene clusters, elongate  
262 clusters of hornblende pseudomorph the variably transposed  $S_1$  gneissosity (Fig. 2a, 10a, Table  
263 1). The prevalent GRZ markers from the two pyroxene-pargasite gneiss are found to be  
264 progressively mineralogically modified (Fig. 4a, Fig. 5c, d). The typical 5 cm wide GRZ (*sensu*  
265 *stricto*) becomes thinner, reduced to ~1–2 cm widths (Fig. 4a, 5a, b), and is surrounded by  
266 either feldspar or hornblende (Fig. 4a, Fig. 5c,d). Individual GRZ from the host rock (two-  
267 pyroxene-pargasite gneiss) can be traced continuously through the transition zone and directly  
268 into the hornblende-rich body (Fig. 5a, b) where they become the garnetite stringers, discussed  
269 above (Fig. 3a–d). Furthermore, the  $S_1$  gneissic foliation present in the host rock can be traced  
270 into the foliated transition zone. However, the two-pyroxene assemblage has been hydrated to  
271 pargasite (Table 1).

272 There are several distinct, angular to rounded “islands” of transition zone within the  
273 hornblende-rich body ranging in scale from 30 cm–8 m length (Fig. 1b, 3e, f). They are  
274 generally lozenge-shaped, low-strain bodies exhibiting as the rest of the transition zone with a  
275 distinct pargasite defined gneissic foliation, inferred to be a transposed, pseudomorphed and  
276 hydrated  $S_1$  fabric (Fig. 3e, f).

### 277 **Contact Relationships**

278 The boundaries between the transition zone and hornblende-rich body are irregular, but sharp,  
279 and easily discernible due to the pronounced colour change and complete loss of the gneissic  
280 foliation seen within the transition zone but not in the hornblende-rich body (Fig. 4b, c, Table  
281 1). The boundary is characterized by finger-like protrusions of hornblende-rich body into the  
282 transition zone which gradually thin to a sharp point (Fig. 4b, c, d, Fig. 5a). These sharp points  
283 are spatially associated with the mineralogically modified GRZ in the transition zone (Fig. 5a).

284 These modified GRZ are continuous to garnetite stringers in the hornblende-rich body. While  
285 the highly irregular boundary is a common feature, some contact boundaries are regular and  
286 lack hornblende-rich body protrusions (Fig. 1b, Fig. 4d, Fig. 5b). In these cases, GRZ are sub-  
287 parallel to parallel to the boundary between transition zone and the hornblende-rich body (Fig.  
288 5a, b).

289 The boundary between the host gneiss and transition zone is less well-defined in the field. It is  
290 characterized by two main features; a distinct change in mineralogy of the GRZ and loss of  
291 pyroxene (as described above) resulting in hornblende being the main mafic mineral. Different  
292 to the boundary between hornblende-rich body and the transition zone, the gneissic  $S_1$  foliation  
293 is continuous across the boundary (Fig. 4c, d).

#### 294 **Strain variations**

295 The fact that GRZ have a well-defined rectilinear pattern within the host rock and can be  
296 continuously traced into the transition zone and hornblende-rich body, allows their use as  
297 reaction and strain markers utilizing the orientation and relative angles of different GRZ sets.  
298 Within the transition zone and hornblende-rich body, modified GRZ are variably deformed  
299 (Fig. 4a, 5a,b). Here, the intensity of deformation generally increases towards and within the  
300 hornblende-rich body (Fig. 5a, b). Strain intensity is observed to be independent from  
301 discernible mineralogical differences (i.e. garnet-rich stringers surrounded by felsic or mafic  
302 minerals). At both the northern and southern sides of the hornblende-rich body, modified GRZ  
303 are deflected when entering the transition zone, suggesting apparent sinistral displacement (Fig.  
304 1b, 5a, b). This deflection in the transition zone is accompanied by deflection and transposition  
305 of the  $S_1$  foliation (Fig. 5a). Modified GRZ continue into the hornblende-rich body, now  
306 garnetite stringers, where they are variably deformed (Fig. 5a). Within the hornblende-rich  
307 body, the observed angles between different garnetite stringers show that strain levels are

308 highly variable. Some domains show low-strain, where garnetite stringers preserve near-  
309 rectilinear patterns, with angles similar to those found in GRZ throughout the Pembroke Valley  
310 (compare Figs. 2 & 5e). Open to tight folds of garnetite stringers form symmetric (Fig. 5f) and  
311 asymmetric folds (Fig. 5g) and indicate moderate to high-strain. Sheath folds occur in zones  
312 interpreted as high-strain zones close to the boundary to the transition zone (Fig. 5h). In these  
313 zones, clinozoisite shows a distinct shape preferred orientation (Fig. 5b).

#### 314 **WHOLE ROCK CHEMISTRY**

315 Whole rock XRF chemistry of major element compositions of the host gabbroic gneiss,  
316 transition zone and the hornblende-rich body (separated into sub-units as clinozoisite-  
317 hornblendite and hornblendite) shows that the host gneiss and the rocks within the transition  
318 zone have very similar whole rock chemistry in terms of SiO<sub>2</sub>, MgO, Fe<sub>2</sub>O<sub>3</sub> and Na<sub>2</sub>O except  
319 a slight increase (from 0.4 to 0.9) in LOI in the transition zone rocks (Fig. 6). This stands in  
320 stark contrast to the clinozoisite-hornblendite and hornblendite rock types which exhibit a  
321 marked decrease in silica content and Na<sub>2</sub>O, and an increase in MgO and Fe<sub>2</sub>O<sub>3</sub> (Fig. 6). Further  
322 to this, LOI values of the hornblende-rich body are increased further to 1.4–2.0. Further details  
323 regarding whole rock REE patterns are provided by Stuart, Meek, et al. (2018).

#### 324 **DETAILED PETROGRAPHY AND QUANTITATIVE ORIENTATION ANALYSIS** 325 **OF THE MAIN ROCK TYPES**

##### 326 **Clinozoisite-hornblendite**

327 The clinozoisite-hornblendite rock is dominated by green hornblende (up to ~80 area %) and  
328 clinozoisite (up to ~50 area %) (Fig. 7a, Table 1). Hornblende grains are subhedral to anhedral  
329 and locally display a narrow Gaussian grain size distribution, with a grain size range of 0.5–5  
330 mm and an average grain size around 3 mm. Hornblende is inclusion-free and has no shape  
331 preferred orientation (Fig. 7a, b). Clinozoisite grains are elongate, euhedral crystals with

332 rounded tips, and have a narrow Gaussian grain size distribution between 1–5 mm in length  
333 and peak size 2.5 mm. Crystals are no more than 1–3 mm wide with aspect ratios between 2  
334 and 3. Clinozoisite grains regularly have inclusions of rounded green hornblende (<0.05 mm)  
335 (Fig. 7a). Some clinozoisite grains have more complex, equidimensional multiphase inclusions  
336 of hornblende, plagioclase, clinocllore and K-feldspar (Fig. 7c, d, e). Clinozoisite is commonly  
337 randomly orientated (Fig. 3a, c). However, they can also have a distinct shape preferred  
338 orientation in higher strain areas (Fig. 5a, b, Fig. 7a).

339 Plagioclase is a minor mineral (< 5 area %) of the clinozoisite hornblendite. It is found only as  
340 small grains along grain boundaries of hornblende, clinozoisite and garnet (in the case of the  
341 garnetite stringers) and at triple junctions of the latter (Fig. 7a, b, e, f, h, i). They do not display  
342 the rectangular shape typical for euhedral, igneous plagioclase crystals. Instead, they are  
343 elongate grains, with pointed ends, with some grains exhibiting low apparent dihedral angles  
344 of between <10°—<60° (Fig. 7b, e, f, g, h) giving them an interstitial appearance. There is an  
345 abundance of low dihedral angles <60°, however, of particular interest are several very low  
346 apparent dihedral angles <10° (Fig. 7f, g). Measurements of apparent low dihedral angles are  
347 made using BSE images via ImageJ. A histogram of the apparent angles shows a relatively  
348 even spread of angles between <10°—<60° (Fig. S1). Plagioclase grains display no shape  
349 preferred orientation. EBSD analyses show that small plagioclase grains at clinozoisite and/or  
350 hornblende boundaries are often connected in 3D, even if not connected in 2D (Fig. 7b inset).  
351 This is shown by plagioclase grains showing the same crystallographic orientation including  
352 twin relationships across several small nearby plagioclase grains (Fig. 7b inset).

353 Multiphase inclusions within clinozoisite show that clinozoisite hosting the inclusion and the  
354 clinozoisite “within” the inclusions have the same crystallographic orientation (Fig. 7e). Within  
355 a single inclusion, hornblende and clinocllore each exhibit, per phase, the same  
356 crystallographic orientation (Fig. 7 e). Plagioclase also has similar orientations including some

357 twin orientations (Fig. 7e). Within these multiphase inclusions, mineral grain boundaries are  
358 interlobate–amoeboid, rarely displaying crystal faces (Fig. 7c–e) where hornblende is seen to  
359 have the largest grain size with other minerals being finer grained (Fig. 7d–e).

360 In some cases, plagioclase grains are associated with near circular domains made of a mixture  
361 of biotite, hornblende, garnet, apatite and oxides (rutile or ilmenite) (Fig. 7h). Also, in these  
362 cases, EBSD analyses confirm the plagioclase to be a single grain, i.e., with the same  
363 crystallographic orientation including twin boundaries (Fig. 7i).

### 364 **Hornblendite**

365 The hornblendite is dominated by green hornblende (~95 area %) (Table 1). Subhedral to  
366 anhedral hornblende displays a bimodal grain size distribution (large grains up to 5 mm  
367 length/width, with smaller grains >0.5–2 mm) with near equant grains (Fig. 8a). Hornblende is  
368 inclusion free and has no shape preferred orientation (Fig. 8a). By definition, less than 10 area  
369 % of clinozoisite is present (Table 1). Plagioclase is a minor constituent (<5 area %), present  
370 only as distinct highly elongate grains along grain boundaries of hornblende, between 1–5 mm  
371 length (Fig. 8a, b). They similarly have pointed tips and commonly display low apparent  
372 dihedral angles of <10° (Fig. 8a, b). Plagioclase is generally inclusion-free. However, some  
373 plagioclase grains situated at hornblende triple junctions (~650 µm wide) have inclusions of  
374 biotite, garnet and oxides (e.g. rutile) (Fig. 8b, c). In this case, plagioclase exhibits highly  
375 irregular boundaries, with several boundaries ending in pointed ends, some with very low  
376 apparent dihedral angles of <10° (Fig. 8b–d). Euhedral to subhedral, tabular biotite inclusions  
377 (50–450 µm length) are randomly orientated within the plagioclase cluster and are found both  
378 within the plagioclase as well as in contact with the surrounding hornblende (Fig. 8b). Within  
379 these clusters, garnet (50–150µm) is generally rounded with cusped–lobate grain edges and  
380 completely enclosed by plagioclase (Fig. 8b). All garnet grains within the plagioclase cluster

381 have the same crystallographic orientation (Fig. 8d and inset). However, plagioclase shows two  
382 main orientations ignoring their respective twins (Fig. 8d).

### 383 **Garnetite stringers**

384 Garnetite stringers are present within both clinozoisite-hornblendite and hornblendite; they  
385 exhibit the same characteristics in both rock types (Fig. 7a, 8a). Garnetite stringers are  
386 comprised predominantly of medium–coarse grained (100–700  $\mu\text{m}$ ), inclusion-free garnet (~95  
387 area %) (Fig. 9a–e, Table 1). Garnet grains have highly irregular shapes, interlocking  
388 amoeboidal grain boundaries and no shape preferred orientation. Garnet crystallographic  
389 orientation data highlight the lack of any crystallographic preferred orientation; e.g. grain  
390 orientations have a wide spread (Fig. 9d, pole figure, all data). Within individual grains, sub-  
391 grain boundaries ( $>5\text{--}10^\circ$  misorientation) and irregular intra-grain lattice distortions are seen  
392 (Fig. 9d,e, pole figure, blue grain). Both features show a distinct lack of clear dispersion  
393 patterns, i.e., small circle dispersions seen in pole figures (Fig. 9d).

394 Plagioclase (<5 area %, Table 1) within garnetite stringers is present as elongate grains along  
395 garnet grain boundaries, with pointed ends, and some ending in very low apparent dihedral  
396 angles of  $<10^\circ$  (Fig. 9a–c). Plagioclase is sometimes interlocked with hornblende (Fig. 9a–c).  
397 Plagioclase around surrounding hornblende grains shows crystallographic continuity (Fig. 9b).  
398 Hornblende may exhibit subhedral to anhedral shapes (Fig. 9c).

### 399 **Transition zone hornblende-feldspar gneiss and its contact with hornblende-rich body** 400 **rock types**

401 Both hornblendite and clinozoisite-hornblendite are in contact with the transition zone (Figs  
402 1b, 5a–b). This section focusses on the details of the boundary between the transition zone  
403 gneiss and hornblendite units. Hornblende grains found at the boundary of the two rock types  
404 are finer grained (up to 2mm length) than those found in the hornblende-rich rock types and

405 the gabbroic gneiss (compare Fig. 2b & Fig. 7a, 8a, 10a). At the boundary, hornblende within  
406 the hornblendite is inclusion-free and exhibits a weak shape-preferred orientation, similar to  
407 the foliation in the transition zone hornblende-feldspar gneiss. As typical for the transition  
408 zone, this hornblende-feldspar gneiss is very similar to the two pyroxene-pargasite gneiss (Fig.  
409 2b) where elongate clusters of hornblende define the gneissosity within a plagioclase-rich  
410 matrix, except hornblende has replaced the two-pyroxene assemblage (Fig. 2a, 10a, Table 1).

411 The boundary between the two rock types is abrupt, with a mineralogical change at a single-  
412 grain-scale (Fig. 10a–c). Plagioclase mode decreases from 45 area% in the hornblende-feldspar  
413 gneiss of the transition zone to <5 area% in the hornblendite, while hornblende mode increases  
414 from 45 area% to >95 area% (Fig. 10a, Table 1). Directly at the boundary, hornblende in the  
415 transition zone and within the hornblende-rich body are similar in orientation and size.  
416 However, while plagioclase is present as both large (mm sized) porphyroclasts and small,  
417 recrystallized grains within the transition zone, at the boundary it is seen as small grains or  
418 “partially replaced remnants” surrounded by hornblende (Fig. 10b).

419 The immediate contact boundary is irregular at the grain-scale. Here, hornblende and  
420 plagioclase grain boundaries are highly irregular exhibiting a strongly corroded, cusped-lobate  
421 nature (Fig. 10a–c, 10b inset). Plagioclase has a bimodal grain size distribution (Fig. 10b,  
422 inset). Larger plagioclase grains (>100  $\mu\text{m}$ ) resemble those seen in the transition zone  
423 hornblende-feldspar gneiss where they exhibit tapered and bent twins (Fig. 10b). Where  
424 plagioclase and hornblende are in direct contact, clusters of smaller grains of plagioclase are  
425 present (< 50–100  $\mu\text{m}$ ) (Fig. 10b inset). They show no internal deformation features or  
426 crystallographic preferred orientation (Fig. 10b). Hornblende also shows a bimodal grain size  
427 distribution where large grains are up to 2mm in length and smaller grains of hornblende (<50–  
428 100  $\mu\text{m}$ ) occur in clusters (Fig. 10c). Plagioclase remnants found within hornblende grains  
429 exhibit crystallographic orientations continuous with plagioclase adjacent to the hornblende

430 grain (arrow on Fig. 10b). Small hornblende grains are seen between plagioclase grains and in  
431 rare cases along twin planes (Fig. 10c). Interestingly, hornblende is commonly seen to occur  
432 between grain boundaries of large plagioclase grains (Fig. 10b–e), irrespective of twin plane  
433 orientation. In rare instances, hornblende is found along sub-grain boundaries of plagioclase  
434 (Fig. 10e).

## 435 **DISCUSSION**

436 The Pembroke Granulite, Fiordland, provides an exceptionally well exposed window into the  
437 lower arc crust, and therefore has been extensively investigated in earlier literature in the light  
438 of its tectonometamorphic evolution (Blattner, 1976; Bradshaw, 1989a; Bradshaw, 1989b;  
439 Clarke, Daczko, Klepeis, & Rushmer, 2005; Clarke et al., 2000; Daczko, Clarke, et al., 2001;  
440 Daczko, Clarke, & Klepeis, 2002; Daczko, Klepeis, et al., 2001; Gardner, Piazzolo, & Daczko,  
441 2016; Klepeis, Clarke, & Rushmer, 2003; Mortimer et al., 1999; Schröter et al., 2004; Smith et  
442 al., 2015; Stevenson, Daczko, Clarke, Pearson, & Klepeis, 2005; Stuart et al., 2017). Different  
443 to previous studies, this study focusses on the hornblende-rich bodies, which in earlier studies  
444 have not been considered in detail and been referred to as ‘ultramafic pods or bodies’ (Clarke  
445 et al., 2000; Daczko, Clarke, et al., 2001). We discuss below evidence for the protolith of the  
446 hornblende-rich body, and likely formation processes. Hornblendites have been shown to form  
447 from fractional crystallisation (Jagoutz, Müntener, Schmidt, & Burg, 2011) as well as hydration  
448 of gabbroic gneiss igneous protolith (Wade, Dyck, Palin, Moore, & Smye, 2017). We show  
449 that while there are several ‘igneous-like’ characteristics suggesting a potential cumulate  
450 fractionation origin (part 1), other features preclude this interpretation (part 2), and instead  
451 point to a melt-rock interaction process.

452 **Hornblende-rich body: a late tectonic “igneous body” hosted in an actively deforming**  
453 **zone that cuts a metamorphic terrain**

454 We discuss features of the hornblende-rich body typical for an ‘igneous-like’ body post-dating  
455 the main regional tectonometamorphic events. This interpretation is based on three key  
456 observations:

457 I. Field relationships suggest that the hornblendite postdates the two earliest  
458 tectonometamorphic events in the Pembroke Granulite. The boundaries of the  
459 hornblendite cross-cuts the regional  $S_1$  foliation,  $D_2$  formation of garnet reaction zones  
460 (GRZ) and  $D_3$  shear zones.

461 II. The hornblende-rich body has an igneous character in terms of cumulate-like  
462 mineralogy (up to ~50-95% hornblende), presence of pegmatites that are spatially  
463 linked to the hornblende-rich body (Fig. 1b, Fig. 3b) and microstructures indicative of  
464 the former presence of melt.

465 III. The whole-rock geochemistry of the hornblende-rich body is distinct from the gabbroic  
466 gneiss exhibiting characteristics typical for igneous ultramafic lenses (Fig. 6) (Clarke  
467 et al., 2005; Daczko, Klepeis, et al., 2001).

468 The hornblende-rich body is present within the regional gabbroic gneiss which records three  
469 early deformation events ( $D_{1-3}$ ).  $D_1$  is a high temperature tectonometamorphic event, resulted  
470 in solid-state crystal plasticity (Fig. 10b, e, Smith et al., 2015).  $D_2$  is recorded by rectilinear  
471 dyking, where anhydrous melt infiltrates through a dyke network and reacts with host gneiss,  
472 transforming the adjacent rock to garnet granulite in distinct 2–5 cm garnet reaction zones  
473 (GRZ) (Blattner, 1976; Clarke et al., 2005; Daczko, Clarke, et al., 2001; Schröter et al., 2004).

474 In contrast, the hornblende-rich body commonly lacks a well-developed foliation, except in  
475 high-strain areas, where moderate to strongly developed shape preferred orientations can be  
476 seen in both hornblende and clinozoisite (Fig. 1b, Fig.8a, Fig. 10a).

477 Field relationships suggest that the hornblende-rich body is hosted within a post- $D_2$   
478 deformation zone. This is illustrated by systematic bending of the  $S_1$  gneissosity and the pre-

479 existing D<sub>2</sub> GRZ into the hornblendite body (particularly those oriented perpendicular to the  
480 hornblende-rich body–host boundary (Fig. 1b, 5a,b) indicating a component of sinistral  
481 shearing (Fig. 1b, 5 a, b). The relative timing of the hornblende-rich body is either syn-  
482 deformational with respect to D<sub>3</sub> shear zones, or is post-D<sub>3</sub> deformation (Stuart, Meek, et al.,  
483 2018).

484 Furthermore, within the hornblende-rich body, strain variation is apparent: (i) anastomosing  
485 near pure hornblendite areas are seen within a predominantly hornblende-clinzoisite rock and  
486 are oriented subparallel to the transition zone – hornblende-rich body boundary (Fig. 1b) and  
487 (ii) simple folding and stretching to sheath folding of modified GRZ are common within the  
488 hornblendite-rich body (Fig. 5e-h). The consistency of displacement structures at the contact  
489 between the host gneiss and the hornblende-rich body, and parallelism of structures within the  
490 body with body boundaries suggests an external stress regime causing sinistral shearing  
491 associated with hornblende-rich body formation.

492 The locally near-chaotic folding suggests that some volume loss occurred, however, the  
493 continuity of GRZ from outside to within the hornblende-rich body precludes high volume  
494 losses which would result in disjunct collapse structures (Bons, Druguet, Castaño, & Elburg,  
495 2008) or avalanches of instabilities with hydrofractures (Bons et al., 2004).

496 Microstructures related to the *former* presence of melt in a rock have been widely characterised  
497 and a set of criteria agreed upon in the literature. They have been characterised extensively in  
498 migmatites (Hasalová, Schulmann, et al., 2008a; Holness & Sawyer, 2008; Vernon, 2011) and  
499 cumulate rocks (Holness, Cheadle, & McKenzie, 2005; Holness, Clemens, & Vernon, 2018).  
500 Key microstructures include: 1) interstitial, often monomineralic films present along grain  
501 boundaries (e.g. hornblende and/or garnet, Figs 7b, h, Fig. 8b, Fig. 9a), 2) low dihedral angles  
502 (<60°) of minerals representing pseudomorphs of former melt in equilibrium with solid

503 minerals (e.g. plagioclase, Figs 7b, f, g, h, Fig. 8b, Fig. 9a), 3) irregularly shaped pockets  
504 (cuscate-lobate or embayed boundaries) commonly containing blocky, euhedral minerals  
505 inferred to have grown from the melt (e.g. Fig. 7h, i, Fig. 8b–d), 4) neoblasts growing into  
506 indentations (embayments) of melt-filled boundaries (e.g. plagioclase neoblasts interpreted to  
507 represent pseudomorphed interconnected 3D melt networks (Fig. 7b, inset, Fig. 9b)), and 5)  
508 mineral growths with orientations sub-perpendicular or perpendicular to neighbouring minerals  
509 (Hasalová, Schulmann, et al., 2008a; Holness, 2006; Holness & Sawyer, 2008; Marchildon &  
510 Brown, 2002; Sawyer, 1999; Sawyer, 2001; Vernon, 2011). Although these textures are used  
511 to identify the former presence of a melt at some point in the rocks' geological history, they  
512 are rarely linked to melt-rock interaction and/or melt movement through a host rock.  
513 Consequently, linking microstructures indicative of the former presence of melt to the  
514 mechanisms of pervasive melt migration and porous melt flow replacement reactions is  
515 desirable.

516 The dihedral angle of a melt between two solid minerals has a primary control on the  
517 permeability of the rock and hence, controls the connectivity of melt distribution and enhances  
518 melt migration (Holness, 2006; Vernon, 2011). Therefore, melt-solid-solid dihedral angles of  
519  $60^\circ$  or less have been shown to allow interconnected melt networks to flow in geological  
520 systems (Holness, 2006), as opposed to isolated melt-filled pores ( $>60^\circ$ ) which stagnates melt  
521 and prevents flow. During cooling, melt will solidify into these pore networks, and  
522 pseudomorph the pore space used during melt movement (Hasalová, Schulmann, et al., 2008a;  
523 Holness, 2006; Sawyer, 2001; Vernon, 2011). In the studied system, apparent dihedral angles  
524 are as low as  $10^\circ$  (Fig. 7b, f, g, h, 8b, 9a).

525 When melt-solid-solid dihedral angles approach zero, grain boundary melt films are  
526 pseudomorphed by highly elongate grains of the interstitial phase along grain boundaries  
527 (Rosenberg & Riller, 2000). Hence, films of primarily plagioclase (Fig. 7b, f, g, h, 8b, 9a, and

528 in rarer instances, hornblende, Fig. 7h, 9a-c) along grain boundaries of hornblende, clinozoisite  
529 and garnet, are interpreted to indicate pseudomorphs of grain boundary melt networks. Pore  
530 spaces bound by fewer than four surrounding solid grains will typically be pseudomorphed by  
531 single grains (i.e. plagioclase in this example; Hasalová et al 2008). However, as pore size  
532 increases between solid grains, so does the ability of polymineralic aggregates to crystallize.  
533 Multiphase crystal aggregates (biotite, garnet, apatite, rutile in this study) hosted within single  
534 plagioclase grains are interpreted to indicate late stage crystallization of melt-filled pores  
535 during cooling (Fig. 7h, i, Fig. 8b-d) (Holness & Sawyer, 2008; Sawyer, 2001). As plagioclase  
536 crystallizes (generally 1–2 main grains depending on the pore size), other minerals are able to  
537 crystallize from the melt composition, leading to multiphase crystal aggregates that replace  
538 former melt pockets (Holness & Sawyer, 2008).

539 Discontinuous films of interstitial plagioclase along grain boundaries, are sometimes shown to  
540 be connected in 3D (due to their single, consistent twin set orientations) even when not  
541 connected in 2D (Fig. 7b, inset, Fig. 9b). These results are consistent with melt crystallizing  
542 and pseudomorphing an interconnected melt porosity (Holness & Sawyer, 2008) forming an  
543 interstitial texture. Low nucleation rates are also likely to play a role (Vernon, 2004).

544 The very coarse grained pegmatitic patches are only seen within the hornblende-rich body (Fig.  
545 1b, Fig. 3b). These are characterized by typical igneous textures with plagioclase as an  
546 interstitial mineral (Fig. 3b). This, along with the fact that these pegmatitic bodies have very  
547 diffuse, irregular boundaries and comprise the same mineral assemblage as the rest of the  
548 hornblende-rich body suggests that the pegmatite is part of the hornblende-rich body.  
549 Consequently, these pegmatites are likely to represent the accumulation and final precipitation  
550 of the melt associated with the formation of the hornblende-rich body, as late-stage low  
551 pressure zones. In summary, the abundant microstructures indicative of the former presence of

552 melt and pegmatitic bodies within the hornblende-rich body are consistent with an igneous  
553 origin.

554 **Hornblende-rich body: A product of melt-rock interaction involving melt-mediated**  
555 **reactions**

556 Field relationships indicate that the hornblende-rich body cannot have intruded as a dyke or  
557 hydrofracture into the pre-existing two-pyroxene-pargasite gneiss as there is no definitive or  
558 clear structural break between the different rock types. Furthermore, the continuity and  
559 modification of previously existing GRZ from the host gneiss through the transition zone into  
560 the hornblende-rich body necessitates the hornblende-rich body to be a product of extreme  
561 modification of the host gneiss (Daczko et al., 2016). This modification must have occurred *in*  
562 *situ* to enable the observed structural continuity (Fig. 4a, b, 5c, d). Porphyroblastic growth of  
563 euhedral garnet (some with surrounding feldspar rich rims, see Fig. 3d inset) are common  
564 within the transition zone, particularly close to the contact of the hornblende-rich body, as well  
565 as within the hornblende-rich body and pegmatite domains (Fig. 3b-d). These large euhedral  
566 garnets point to the growth of minerals in the presence of a melt (Stuart et al., 2017). The  
567 leucosome material closely associated with these euhedral garnets (Fig. 3d inset) are consistent  
568 with felsic pseudomorphs after melt (Stuart et al. 2017).

569 Microstructures within the hornblende-rich body show unequivocally that it formerly contained  
570 melt and that the microstructural development is closely related to reactive melt-rock  
571 interactions and melt crystallisation. This is particularly clear at the contact boundary between  
572 the transition zone and the hornblende-rich body where microstructures are consistent with  
573 plagioclase being dissolved and replaced by hornblende (Fig. 10b–e). Boundaries between  
574 plagioclase and hornblende are highly irregular. Orientation mapping shows the older, remnant  
575 plagioclase of the gabbroic gneiss retains deformation twinning, while newly grown

576 hornblende shows no evidence of high-grade solid-state deformation (Fig. 10b). As strained  
577 crystal lattices and deformation twinning are typical in the host gneiss and absent within the  
578 hornblendite body, the hornblendite is post-tectonic (post-S<sub>1</sub>). The remnants of old plagioclase  
579 within newly formed hornblende grains at the hornblendite–transition zone boundary are  
580 interpreted to reflect a disequilibrium texture, where the plagioclase was unstable and dissolved  
581 to produce hornblende. We suggest that this disequilibrium was induced by interaction with an  
582 externally-derived reactive melt. At the contact between a reactive melt and the pre-existing  
583 two-pyroxene-pargasite gneiss, coupled dissolution-precipitation replacement reactions  
584 occurred (Putnis, 2009). In such reactions, the phase that is chemically unstable (i.e.  
585 undersaturated within the fluid/melt) is dissolved into the fluid/melt and the phase that is  
586 oversaturated with respect to the fluid grows (Spruzeniece, Piazzolo, Daczko, Kilburn, & Putnis,  
587 2017). If these processes are coupled, the new phase replaces the volume occupied by the  
588 dissolving phase (Putnis, 2009). If this process occurs in an open fluid system, the original  
589 material will show a marked decrease in the abundance of the unstable phase and an increase  
590 in the stable phase. In our example, modal percentages (Table 1) of plagioclase and hornblende  
591 of the host gneiss (45, 20% respectively, with 25% pyroxenes present), moderately change in  
592 the transition zone (45, 45% respectively, pyroxenes absent) before dramatically changing in  
593 the hornblende-rich body (<5, up to 95% respectively), as a result of melt-mediated  
594 replacement reactions within an open system. Interestingly, plagioclase twin boundaries appear  
595 to have no influence on melt infiltration or reaction, as we do not see any preferred plagioclase  
596 dissolution and hornblende crystallization along these twins (Fig. 10a-e).

597 Within the hornblende-rich body, hornblende grains exhibit subhedral to anhedral grain shapes,  
598 with some euhedral crystal faces; whereas, clinozoisite exhibits euhedral grain boundaries with  
599 poikilitic structures, similar to a weakly ophitic texture caused by low nucleation rates (Vernon,  
600 2004). Neither mineral exhibits compositional zoning. We interpret these features may indicate

601 rapid growth within a confined space after nucleation, or sparse nucleation within a melt-  
602 present system. Garnet grains within garnetite stringers exhibit unusual amoeboid grain shapes,  
603 which we also interpret to occur due to melt-mediated reactions (Figs 9d, e). We infer that  
604 garnetite stringers are where melt has reacted with and intensely modified pre-existing GRZ.  
605 In this case, the melt dissolves plagioclase and pyroxene from GRZ and replaces these with  
606 garnet, forming amoeboid garnet grain shapes. Of note are the frequent subgrain boundaries  
607 and lattice distortions within the garnet (Fig. 9d, e). Further to this, garnetite stringers are  
608 corroded and warped by melt-rock reactions, associated strain and deformation, and are  
609 therefore significantly thinner within the hornblende-rich body compared to the width of the  
610 original GRZ (Figs 2a versus Figs 5e-h). In summary, we suggest that these features are a  
611 product of rapid replacement reactions which are found to be similar to the microstructures  
612 formed during experimental fluid-mediated replacement reaction in salts (Spruzeniec,  
613 Piazzolo, & Maynard-Casely, 2017).

614 Our microstructural observations at the boundary between the hornblende-rich body and the  
615 transition zone demonstrate that the host gneiss reacted with the melt, in the following reaction  
616 involving reactive flow of an externally-derived melt:  $\text{Cpx} + \text{Opx} + \text{Pl} + \text{melt}_1 \rightarrow \text{Hbl} \pm \text{Cz} \pm$   
617  $\text{Grt} + \text{melt}_2$ . Relevant melt-rock reaction experiments are lacking and are needed to explore  
618 these processes. However, igneous phase equilibria experiments investigating the stabilities of  
619 ferromagnesian silicates (pyroxene, hornblende, clinozoisite, biotite) and plagioclase (+ quartz)  
620 within H<sub>2</sub>O-rich granodioritic melt (8–11 wt.% H<sub>2</sub>O), indicate that these minerals are co-stable  
621 within  $T = \sim 675\text{--}720$  °C at 8 kbar (Naney, 1983), possibly pointing toward an intermediate  
622 composition melt being involved in the formation of the clinozoisite-bearing hornblendite  
623 rocks. Other experiments that investigated phase equilibria for gabbroic and andesitic melts  
624 (with up to  $\sim 5$  wt. % H<sub>2</sub>O) found that the addition of water depresses the solidus and liquidus  
625 of the system and increases the stability of hydrous minerals (Green 1982). This is consistent

626 with our interpretation that melt-mediated replacement reactions can occur between rocks with  
627 little chemical variation (i.e. hydrous gabbroic melt reacting with gabbroic rock may form  
628 hornblende at high-T conditions near the liquidus of the hydrous melt).

629 Hornblende in this study is pargasite amphibole (Stuart, Meek, et al., 2018) which is known to  
630 be a high P-T amphibole (Niida & Green, 1999). The abundance of clinozoisite within the  
631 hornblende-rich body, with euhedral crystal faces and abundant pargasite hornblende  
632 inclusions suggests they crystallised together (Figure 7a). Although clinozoisite is found  
633 regularly in lower temperature epidote-amphibolite facies, numerous studies, both  
634 experimental (Johnston & Wyllie, 1988; Naney, 1983) and in natural samples (Evans & Vance,  
635 1987; Zen & Hammarstrom, 1984) have shown that it can also form magmatically at higher  
636 pressures and temperatures (Schmidt & Poli, 2004). Textural criteria are established to infer  
637 magmatic epidote: (i) euhedral to subhedral grain shapes with clear grain boundaries and (ii)  
638 mineral associations with primary hornblende (Pandit, Panigrahi, & Moriyama, 2014). Primary  
639 magmatic clinozoisite has also been identified petrographically in ultramafic rocks where  
640 euhedral grains consist of inclusions of hornblende (and minor garnet), as is similar to our case  
641 (Bazylev, Ledneva, Kononkova, & Ishiwatari, 2013). Geochemically, pistacite (Ps) content is  
642 used to attempt and distinguish magmatic from metamorphic epidote. However, this has not  
643 proven to be a useful indicator due to indistinguishable data (Schmidt & Poli, 2004). In  
644 contrast, rare earth element patterns have been shown to be distinct for igneous versus  
645 metamorphic epidote and the clinozoisite grains in the hornblende-rich body of this study have  
646 rare earth element patterns consistent with them being of igneous origin (Stuart et al., 2018b).

647 The composition of the fluxing melt was likely a hydrous granodioritic to gabbroic magma.  
648 This conclusion is consistent with the mineralogical assemblage found in the hornblende-rich  
649 body (hornblende and clinozoisite) and the melt pockets (plagioclase-hosted with  
650 crystallizations of biotite, garnet, hornblende, apatite and oxides) as well as the mineral

651 assemblage of plagioclase, hornblende, garnet and clinozoisite observed in the pegmatitic  
652 bodies. Our results also agree with experimental data (i.e. Naney, 1983; Green, 1982). A  
653 granodioritic to gabbroic magma is also more probable as mafic melts have lower viscosities  
654 (Leshner & Spera, 2015; Shaw, 1972). The presence of co-existing garnet and biotite within  
655 some melt pockets may indicate either simultaneous crystallization from a possible  
656 granodioritic composition or may show a late-stage back-reaction of garnet and melt to biotite  
657 (Fig. 8b–e).

658 To summarize, we suggest that the influx of an externally-derived, hydrous silicate melt of  
659 varying granodioritic to gabbroic composition, has induced melt-mediated coupled dissolution-  
660 precipitation replacement reactions, replacing an anhydrous gabbroic gneiss and GRZ. In this  
661 scenario, where the reacting melt infiltrates at the grain-scale, pyroxene and plagioclase react  
662 with the melt and are dissolved, preferentially along grain and sub-grain boundaries (Fig. 10b,  
663 e, Fig. 11). At the same time, hornblende with or without clinozoisite and garnet precipitate *in*  
664 *situ* (Fig. 10c, e, Fig. 11) forming a coupled dissolution-precipitation reaction (Putnis, 2009).  
665 Hornblende growth is seen along grain and sub-grain boundaries of plagioclase (Fig. 10c, e)  
666 (Levine, Mosher, & Rahl, 2016) resulting in remnants or “islands” of plagioclase within an  
667 undeformed hornblende grain (Fig. 10b, c). The observation of finer grained hornblende at the  
668 transition zone-hornblendite boundary suggests there is high reaction affinity and a strong  
669 driving force to nucleate hornblende in place of plagioclase. In contrast to relatively rapid  
670 heating, as seen in contact aureoles, high reaction affinity and overstepping reactions can also  
671 be produced by extreme chemical disequilibrium (Roselle, Baumgartner, & Chapman, 1997).  
672 Small plagioclase grains are also found, suggesting that locally the melt composition changes  
673 and/or connectivity to the open system is hindered, resulting in local re-precipitation of fine-  
674 grained plagioclase (Fig. 10b, Fig. 11). Similarly, garnet grows within the pre-existing GRZ.

675 Here plagioclase is dissolved but garnet grows as pre-existing garnet likely acts as easy  
676 nucleation sites. Hence, local kinetics must govern their growth.

677 Evidence of both high-variance hornblende-only and hornblende-clinozoisite-rich areas  
678 suggests melt-mediated metasomatism (Korzhinskiĭ, 1959) involving variable melt  
679 compositions, which occurred due to an evolving melt composition from progressive melt-rock  
680 reactions and/or a change in temperature regimes. Clinozoisite-rich areas are likely later in the  
681 progression of evolving melt compositions or P-T changes, where clinozoisite nucleates within  
682 predominantly hornblende-rich body, replacing hornblende with euhedral grains. This is a more  
683 likely scenario than forming epitaxial clinozoisite grains on hornblende.

684 **Deformation-assisted, channelized reactive porous melt flow: a mechanism of mass**  
685 **transfer within the lower arc crust**

686 Successful melt-mediated replacement reactions require an efficient process for melt  
687 migration, otherwise the reaction will stall (Jonas, Müller, Dohmen, Baumgartner, & Putlitz,  
688 2015). In other words, if the reactive melt cannot access the reactive host rock, no reaction can  
689 take place. We propose that the mechanism facilitating melt migration and open system  
690 behaviour involves pervasive melt movement along grain boundaries during deformation in a  
691 shear zone. During melt-present deformation, melt infiltrates along grain boundaries and within  
692 triple junctions, forming an interconnected, highly permeable network of melt movement (Scott  
693 & Stevenson, 1986; Turcotte & Ahern, 1978). This mechanism of porous melt flow is  
694 commonly invoked for lower strain formation of mantle melt conduits, as well as transporting  
695 melt through focused channels within the mantle (Dijkstra et al., 2003; Kelemen et al., 1995).  
696 In these scenarios, the viscosity and density contrast between host rock and migrating melt are  
697 larger compared to within the Earth's crust. Our study suggests that a similar mechanism is an  
698 important process of pervasive melt migration through generally anhydrous lower arc crust but

699 requires accompanying deformation to proceed. For porous melt flow to be effective, there  
700 must be a driving force for melt migration and pathways, i.e. porosity that does not close as a  
701 result of the melt-rock reaction and a permeable interconnected network. Porosity and  
702 permeability are likely to be maintained during ongoing deformation.

703 Movement of melt via porous flow can be, in principle, buoyancy-driven (Solano et al., 2012),  
704 or stress-driven via deformation (Hasalová, Schulmann, et al., 2008a). In situations where  
705 deformation-assisted melt percolation occurs (e.g. in shear zones), porosity is dynamically  
706 produced (Fusseis, Regenauer-Lieb, Liu, Hough, & De Carlo, 2009; Hasalová, Schulmann, et  
707 al., 2008a). If the migrating melt is mafic and has a high water content, porous melt flow is  
708 easier to achieve, as elevated water contents lower melt viscosity by several orders of  
709 magnitude (Richet, Lejeune, Holtz, & Roux, 1996; Shaw, 1972; Stuart et al., 2016). At the  
710 same time, hydrous melt would result also in a decrease of the dihedral angle between minerals  
711 and melt allowing better grain-scale connectivity (Fujii, Osamura, & Takahashi, 1986). Still,  
712 the density contrast between the host rock and melt may not be sufficiently large to allow  
713 buoyancy-driven porous melt flow in the crust. Hence, the necessary additional factor enabling  
714 significant porous melt flow in the lower arc crust is deformation (Hasalová, Schulmann, et al.,  
715 2008a). In our case, the fact that the reactive melt must have been mafic–intermediate, hydrous  
716 and occurred in a shear zone, supports the interpretation that a combination of buoyancy and  
717 deformation-driven porous melt flow facilitated melt migration. Here, sinistral shearing (as  
718 seen by the deflection of GRZ into the transition zone and hornblende-rich body in the field,  
719 Fig. 1b, Fig. 5a, b) has resulted in dynamic porosity generation and therefore assisted porous  
720 melt flow through the system; this allowed reactions to occur geologically fast.

721 We suggest that the melt-rock reaction occurred dominantly at grain boundaries. In the case of  
722 a coupled dissolution-precipitation replacement reaction, dissolution of the unstable phases  
723 will create porosity and therefore permeability, further allowing the migrating melt to move

724 through the constantly evolving grain boundary networks (Kelemen et al., 1995). Similar to  
725 scenarios advocated for e.g. dunite channel production in the mantle (Braun & Kelemen, 2002),  
726 minerals in equilibrium with the melt will not only nucleate and grow, but importantly  
727 dissolution of minerals creates space, allowing the process to occur *in situ*. The dissolution-  
728 precipitation process increases permeability and helps drive a continuous melt flux through the  
729 system. Volume changes involved in melt-rock interactions may additionally create space or  
730 increase melt fluid pressure, resulting in fracturing and further reaction (Jamtveit, Putnis, &  
731 Malthe-Sørensen, 2009).

732 The model of melt-mediated dissolution-precipitation replacement reactions presented here,  
733 closely resembles field and experimental studies on mantle rocks. As such, several studies have  
734 characterized the formation of dunite (Ol) (Kelemen et al., 1995; Morgan & Liang, 2003; Pec,  
735 Holtzman, Zimmerman, & Kohlstedt, 2017), lherzolite (Ol + Opx + Cpx) (Morgan & Liang,  
736 2005) and harzburgite (Ol + Opx) (Kelemen et al., 1992) via reaction with a silica over- or  
737 under-saturated melt. Typically, the composition of the melt that migrates through a host rock,  
738 the composition of the host rock (i.e. mantle peridotite), and P-T conditions dictates which  
739 minerals will dissolve and precipitate. For mantle conditions, this process is thought to be  
740 initiated by geochemical melt compositions (basalt or fractionated versions thereof)  
741 significantly different to the host rock compositions (peridotite, dunite, harzburgite). The vast  
742 geochemical differences can easily initiate chemical disequilibrium, as there are large  
743 differences in the relative solubility of the dissolving versus precipitating minerals in the melt  
744 that will drive melt-mediated replacement reactions. Interestingly, field studies of these  
745 processes in mantle rocks (Kelemen et al., 1995) show the same angular remnants or “islands”  
746 of un-reacted host material within the reacted zones as we observe in our field example of lower  
747 crust (Fig. 1b, Fig. 4e, f).

748 In summary, we propose the development of the melt flux zone to occur in the following way,  
749 (i) an influx of an externally-derived, hydrous silicate melt (of approximate gabbroic to  
750 granodioritic composition) into the anhydrous gabbroic gneiss occurs during high-strain  
751 deformation, (ii) melt migrates via porous melt flow along grain boundaries, (iii) the melt is  
752 reactive with the host gneiss and dissolves pyroxene and plagioclase, starting at grain or sub-  
753 grain boundaries (Levine et al., 2016) (Fig. 11), (iv) this increases porosity and permeability,  
754 enhancing large volumes of melt flow through the system, (v) hornblende ( $\pm$  clinozoisite,  
755 garnet) replaces pyroxene/plagioclase *in situ* via a coupled dissolution-precipitation  
756 replacement-reaction (Fig. 11), which is dependent on the stability regime of minerals involved  
757 and melt composition, (vi) the reaction occurs preferentially at grain and subgrain boundaries  
758 where transport is fastest until the mineral is completely replaced; this results in cusped-lobate  
759 and embayed reaction fronts at the melt-grain interface, (vii) the growing minerals may form  
760 some igneous-like crystal facets, (viii) as the melt-rock interactions mature, the melt flow is  
761 focused into a channel-like structure which become chemically armoured where the migrating  
762 melt is no longer in contact with the host gabbroic gneiss. This results in the arrest of further  
763 melt-rock interaction at the observed structural level and the unreactive flow of the melt  
764 through the armoured channel (Daczko et al., 2016).

765 Geochemical studies comparing the “host” and “reacted” rock types formed from crustal  
766 porous melt flow have shown little to no chemical differences between the identified rock  
767 types, which has been suggested as evidence for low melt fractions (Hasalová, Schulmann, et  
768 al., 2008a; Stuart, Meek, et al., 2018; Stuart et al., 2016). In our example, the hornblende-rich  
769 body is interpreted to have formed by extensive reactive modification of the enclosing  
770 anhydrous gabbroic gneiss, surrounded by a transition zone ‘halo’, where pyroxene grains have  
771 reacted to hornblende (Daczko et al., 2016). We interpret the hornblendite to indicate high  
772 time-integrated volumes of melt flux and melt-rock interactions that have run to completion,

773 due to the lack of any precursor rock found within main hornblende-rich body, with the  
774 exception of isolated remnants of the transition zone (Stuart, Meek, et al., 2018). These  
775 remnants, along with the surrounding transition zone, are characterized by a lack of pyroxene  
776 and the growth of peritectic garnet with leucosome, and these features indicate lower melt-rock  
777 interactions compared with the main hornblende-rich body.

778 Our study shows that the presence of hornblende-rich rocks does not necessitate a cumulate  
779 origin. Instead, hornblendite rocks may be produced by melt transfer and melt-mediated  
780 replacement reactions. Furthermore, reaction softening by growth of rheologically “soft”  
781 minerals (in our case, hornblende and clinozoisite) (Brodie & Rutter, 1985) is shown by  
782 garnetite stringers deflecting around transition zone remnants in the hornblende-rich body (see  
783 Fig. 4f) and alignment of clinozoisite in folded garnetite stringers (Fig. 5b). However, once  
784 melt flux stops, remnant melt will crystallize and locally cause rheological hardening (Prakash  
785 et al., 2018). Hence, softening may be intermittent and upon cooling and crystallisation of the  
786 melt, the zone is likely to be preserved as subsequent deformation will localize in rheologically  
787 softer domains (Diener & Fagereng, 2014; Gardner, Piazzolo, Evans, & Daczko, 2017). The  
788 recognition that hornblende-rich bodies and their surrounding (e.g. hydrated neighbouring  
789 rocks) may be formed by melt-rock interaction has important implications for the interpretation  
790 of geochronological data derived from these rocks. For example, Langone et al. (2018) showed  
791 that melt-rock (and fluid-rock) interactions affect zircon geochronology by altering mineral  
792 isotopic and REE-element compositions and the ages derived from such rocks.

793 Nonetheless, our model is applicable to mafic bodies hosted within lower arc crustal  
794 environments (ancient and present) as we invite the re-evaluation of igneous-like bodies that  
795 may have formed by a similar mechanism to the hornblende-rich body in this study. We provide  
796 field and microstructural criterion that can be used to identify the origin of such bodies.  
797 Geochemical signatures are provided in a separate contribution (Stuart, Meek, et al., 2018). We

798 suggest this mechanism is applicable to hot, mafic crust that may be fluxed by hydrous melts  
799 of almost similar composition, where melt moves via porous melt flow. We show that hydrous  
800 versus anhydrous compositions can provide enough disequilibrium to initiate grain-scale melt-  
801 rock reactions.

## 802 **How to recognise zones of former melt flux in lower crustal terranes**

803 In conclusion, we propose the following features of field, microstructural, and whole rock  
804 chemical characteristics as indicative for mass melt transfer within lower arc crust. Field  
805 observations show a body with a high variance assemblage with igneous features within a  
806 metamorphic rock. However, different to a dyke, the body does not crosscut structural features  
807 but instead results in significant yet progressive changes in mineral assemblage and bulk  
808 composition. Specifically, field signatures of such melt flux include (i) finger-like apophyses  
809 or highly irregular contact boundaries, formed via melt-mediated, coupled dissolution-  
810 precipitation replacement reactions and associated localized porosity generation, (ii) the  
811 occurrence of a hydrated halo (i.e. transition zone), triggering partial replacement and localized  
812 partial melting evidenced by growth of peritectic minerals i.e. porphyroblastic euhedral garnet  
813 surrounded by leucosome, (iii) modification of pre-existing features (if available, such as  
814 previous dykes), in mineralogy, shape, orientation, etc., and the loss or addition of minerals  
815 while preserving their structural continuity, (iv) presence of pegmatite components that shows  
816 evidence of syn-deformational emplacement, (v) remnant bodies of less reacted sections of  
817 original host rock within the hornblende-rich body. Whole rock chemistry of the zone of former  
818 melt flux is distinct from that of host rocks, even when structural continuity can be seen  
819 between the rock types. Within the zones of former mass transfer, microstructures indicating  
820 the former presence of melt include (i) elongate films along grain boundaries, (ii) melt pockets  
821 (iii) low dihedral angles  $<60^\circ$ , as well as 3D melt network connectivity seen from orientation  
822 mapping indicates the ability of the melt to flow within a system. Reaction microstructures

823 including (i) instability fronts between reacting minerals, where heavily cusped-lobate or  
824 amoeboid grain boundaries show evidence of disequilibrium, allowing dissolution of unstable  
825 minerals to occur, and precipitation or replacement by stable minerals, (ii) lattice distortion  
826 with no systematic orientation (i.e. stress, strain, deformation) indicating melt-mediated  
827 replacement reactions, and (iii) irregular grain boundaries and “remnants” of old grains within  
828 new grains, indicate melt-rock interactions. These signatures, along with high melt fractions  
829 (as seen in this case) have allowed the reaction to run to completion. As the underlying process  
830 of melt-mediated replacement reactions occurs exceptionally fast and in a confined space,  
831 crystal shapes will not be euhedral, but have some subhedral to anhedral crystal faces, and  
832 limited compositional zoning develops if the geochemistry of the fluxing melt remains  
833 relatively similar throughout the event.

834 In this present work, we concentrate on an example of deformation-assisted migration of a  
835 hydrous mafic melt through relatively anhydrous mafic arc crust. However, similar  
836 microstructures and reaction textures should be expected in more felsic, granitic orogenic lower  
837 crustal systems of melt transfer, though reaction products and interstitial minerals will be  
838 different. We suggest that in regions where melt networks are pre-existing and/or where  
839 deformation forms pressure gradients and facilitates permeable connection with a melt source,  
840 pervasive melt flow could proceed. As mineral stabilities are dependent on the externally  
841 derived melt composition and the host rock composition, as well as the P-T conditions of the  
842 system, we suggest that biotite will be an important product of hydration crystallisation  
843 reactions in felsic systems. The interstitial minerals are also likely to involve quartz and/or K-  
844 feldspar, in addition to plagioclase. The interested reader is pointed to research focussing on  
845 the rheology of felsic granitic systems with interstitial melt flow (Hasalová, Janoušek,  
846 Schulmann, Štípská, & Erban, 2008b; Hasalová, Schulmann, et al., 2008a; Hasalová, Štípská,

847 et al., 2008c; Schulmann et al., 2008; Štípská et al., 2019; Závada, Schulmann, Konopásek,  
848 Ulrich, & Lexa, 2007; Závada et al., 2018).

849 Understanding this process allows for better understanding of lower crustal rheology; where  
850 deformation assisted, channelized reactive melt flow produces a transient rheologically soft  
851 unit, where post-crystallization and post-melt flux hardening allows preservation of mass melt  
852 transfer conduits and their delicate microstructures.

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### 1232 **FIGURE CAPTIONS**

1233 Figure 1. Field relationships of the hornblende-rich bodies studied, Pembroke Valley,  
 1234 Fiordland, New Zealand. a) Aerial view of the site 1 hornblende-rich body (H, white dashed  
 1235 lines) hosted within two-pyroxene-pargasite gneiss. Structural map 1b marked by white  
 1236 rectangle. Inset: locality of field area (red star) within northern part of the Fiordland  
 1237 Magmatic Provenance (black). b) Structural field map of the site 1 hornblende-rich body,  
 1238 showing hornblende-rich body (H), surrounded by a hydration halo termed Transition Zone  
 1239 (TZ) within two-pyroxene-pargasite, gabbroic gneiss (GG) c,d), Field photographs of site 2  
 1240 hornblende-rich body, surrounded by TZ, located a few hundred metres lower in the valley.  
 1241 This body is much thinner than the site 1 hornblende-rich body; note camera cap (diameter 5  
 1242 cm) for scale.

1243 Figure 2: Field relationships and microstructures of the two pyroxene-pargasite-gneiss,  
 1244 gabbroic gneiss (GG) which forms the host and precursor rock. a) Outcrop photograph of the  
 1245 host with  $S_1$  gneissosity, featuring rectilinear garnet reaction zones (GRZ). Inset shows  
 1246 gneissosity is unaffected by GRZ i.e. it is continuous from host into GRZ. b)  
 1247 Photomicrograph showing mafic clusters of enstatite, diopside and pargasite defining the  $S_1$   
 1248 gneissosity, hosted within a predominantly plagioclase-rich matrix, plane polarised light, c)  
 1249 Photomicrograph of a garnet reaction zone (GRZ), showing partial replacement of diopside  
 1250 and enstatite by garnet, plane polarised light.

1251 Figure 3: Field characteristics of the hornblende-rich body. a) Clinzoisite-hornblendite  
 1252 (>10% cz, H(Cz-Hbl)) and hornblendite (H(Hbl)) (<10% cz)), contact highlighted by dashed

1253 white line. Garnetite stringers are present in both rock units (double white arrows). b)  
 1254 Pegmatite bodies within, and enclosing, both H(Hbl) and H(Cz-Hbl) (inset). Pegmatite  
 1255 consists of coarse-grained hornblende (yellow arrows), garnet (white arrows) and plagioclase  
 1256 (red arrows). Garnetite stringers found throughout. The boundaries of the pegmatite are  
 1257 diffuse. c) Close-up of garnetite stringer predominantly consisting of garnet (H(Grt)) within  
 1258 hornblende-rich body, large 1 cm wide garnet porphyroblasts (white arrow) are present. d)  
 1259 Garnet porphyroblasts within the transition zone (white arrows), close to the boundary of the  
 1260 two units (separated by white dashed lines). Inset shows several garnet euhedral  
 1261 porphyroblasts which are surrounded by thin felsic rims; a common feature within the TZ;  
 1262 garnet is up to 10 cm wide.

1263 Figure 4: Field characteristics of the transition zone and hornblende-rich body relationship. a)  
 1264 Modified garnet reaction zones (GRZ) in transition zone. Garnet surrounded by either  
 1265 plagioclase or hornblende (white arrows) or both (red arrows). Contact boundary highlighted  
 1266 by white dashed line. b) Highly irregular contact boundary between hornblende-rich body (H)  
 1267 and TZ. In this area, H protrudes out in a finger-like pattern, often linked to modified GRZ in  
 1268 the TZ. c) Another hornblende-rich body in the valley with protrusions at the TZ-H boundary.  
 1269 d) Regular contact boundary between H and TZ (white line) as is the contact between TZ and  
 1270 GG (black line). e) Large lozenge-shaped TZ “remnants” within the H body (also refer to Fig.  
 1271 1b). f) Small rounded TZ “remnant” within H (near H-TZ boundary) where garnetite stringers  
 1272 appear to deflect around (double white arrows). Porphyroblastic garnet abundant here (white  
 1273 arrows).

1274 Figure 5: Field characteristics of the GRZ and their relationship to different main lithologies.  
 1275 a) Field map of close-up relationships of the northern side of the hornblende-rich body (area  
 1276 marked in Fig. 1b). Modified GRZ (grey) within the transition zone swing in and become  
 1277 sub-parallel to the hornblende-rich body, as a result of sinistral shearing. Several of these

1278 modified GRZ can be traced directly into the hornblende-rich body where they are  
1279 transformed to garnetite stringers (white), and are intensely deformed, dismembered and  
1280 folded. Porphyroblastic garnets found throughout the TZ. b) Field map of the southern side of  
1281 the hornblende-rich body (area marked in Fig. 1b; note: GRZ within the two-pyroxene-  
1282 pargasite gneiss in three orientations (light grey). GRZ perpendicular to the hornblende-rich  
1283 body are bent due to strain from sinistral shearing. They are complexly deformed within the  
1284 TZ (grey) and some lead directly into the hornblende-rich body (white). Porphyroblastic  
1285 garnets found throughout the TZ. c) Close-up of modified GRZ within the TZ; these are  
1286 typically surrounded by either hornblende (upper) or plagioclase (lower). d) Modified GRZ;  
1287 note that a single GRZ may be surrounded by hornblende (hbl) and then plagioclase (pl)  
1288 along strike. e) Modified GRZ seen within the hornblende-rich body where they are now  
1289 garnetite stringers. In this image, garnetite stringers preserve orientation relationships closely  
1290 resembling those seen in the host rock; i.e. they are rectilinear. f), g), h) Garnetite stringers  
1291 are variably deformed, where they show apparent “M” folds (f), “S” and “Z” open to tight  
1292 folds (g), to sheath folds (h).

1293 Figure 6: Whole rock geochemistry of gabbroic gneiss (1 sample) transition zone (1 sample),  
1294 clinzoisite-hornblendite (3 samples) and hornblendite (3 samples). Harker style diagram with  
1295 SiO<sub>2</sub> content on the x-axis and weight percent oxide (wt. %) for Fe<sub>2</sub>O<sub>3</sub>, Na<sub>2</sub>O and MgO on the  
1296 y-axis. LOI values presented by white box per sample with values corresponding to right-hand  
1297 side.

1298 Figure 7: Microstructural characteristics of clinzoisite-hornblendite rock and garnetite  
1299 stringer a) Photomicrograph in plane polarised light of clinzoisite-hornblendite H(Cz-Hbl)  
1300 and a garnetite stringer H(Grt). Scale bar is 1mm. BSE and EBSD areas are marked and  
1301 boundary between the two is outlined by a dashed line. b) BSE of H(Cz-Hbl) area showing  
1302 interstitial plagioclase (pl) films along grain boundaries of both clinzoisite (cz) and

1303 hornblende (hbl). White arrows indicate dihedral angles as low as  $<10^\circ$ . Inset shows  
 1304 crystallographic orientation map for pl, (cz and hbl phase colours), note plagioclase is not  
 1305 connected in 2D but has the same crystallographic orientation, hence must be connected in  
 1306 3D. Area for c) marked. c) Inclusions within cz grain are often hbl (see a)). However, in this  
 1307 area they are multiphase crystallisations. d) EBSD based phase map of clinzoisite-hosted  
 1308 multiphase inclusion mineral phases (cz, pl, hbl, clinochlore, K-feldspar), scale bar 50  $\mu\text{m}$ . e)  
 1309 crystallographic orientation map of clinzoisite-hosted multiphase inclusions. Cz host and cz  
 1310 within inclusions have same orientation. Pl twin set (noted) and hbl each have their own  
 1311 orientation that is the same (i.e. there is one main pl twin set, hbl has the same orientation  
 1312 throughout). Clinochlore exhibits the same orientation where found. Sale bar 50  $\mu\text{m}$ . f) & g)  
 1313 Example BSE images of low dihedral angles of pl, where white arrows indicate angles as low  
 1314 as  $10^\circ$ . Scale bars 100  $\mu\text{m}$ . h) BSE image of contact with garnetite stringer. Note irregularly  
 1315 shaped plagioclase grain with some very low dihedral angles of plagioclase and hornblende  
 1316 (white arrows). Hosted within the plagioclase is rutile (rt) and apatite (ap). i) Crystallographic  
 1317 orientation map for plagioclase, note plagioclase is a single grain with a consistent twin set  
 1318 orientation (see pole figure, twin shown by colours).

1319 Figure 8: Microstructural characteristics of hornblendite and garnetite stringer. a)  
 1320 Photomicrograph plane polarised light of hornblendite H(Hbl) and a garnetite stringer H(Grt).  
 1321 Scale bar is 1mm. BSE and EBSD areas are marked. b) BSE of multiphase crystallisations  
 1322 found within hornblendite. Note very low dihedral angles at several ends,  $<10^\circ$  (white  
 1323 arrows). Phases found are plagioclase (pl), biotite (bt), garnet (grt) and rutile (rt). Note that  
 1324 plagioclase is irregularly shaped. Bt have nice crystal faceting and garnet has corroded crystal  
 1325 shapes. c) EBSD-based phase map. d) Same area as shown in (c), crystallographic  
 1326 orientations for plagioclase and garnet shown as varying colours; hornblende is shown as a

1327 phase in green. Note there are two main plagioclase twin sets that are found (marked). Garnet  
1328 orientation colouring and pole figure shows garnet grains have the same orientation.

1329 Figure 9: Microstructural characteristics of garnetite stringers within hornblende-rich body. a)  
1330 BSE image of garnetite stringer showing garnet (grt), hornblende (hbl) grains and interstitial  
1331 plagioclase (pl), and minor ilmenite (ilm). White arrows point to very low dihedral angles of  
1332 plagioclase and hornblende ( $<10^\circ$ ). Box outlines area of b-d. b) Garnet (red) and hornblende  
1333 (green) with interstitial plagioclase. Plagioclase crystallographic orientation colouring shows  
1334 two interconnected grain networks (black arrows, 1 & 2) where plagioclase grains not  
1335 connected in 2D show the same orientation, hence must be connected in 3D. c) Garnet (red)  
1336 and plagioclase (blue) as phase colours. Crystallographic orientations of hornblende show three  
1337 separate grains which each exhibit anhedral hornblende crystal shapes. d) Hornblende and  
1338 plagioclase, from above, in white. Garnet crystallographic orientation colouring shows a mix  
1339 of rounded garnets, to amoeboidal grain shapes and sub-grains. Severe lattice distortion  
1340 showing no systematic preference of orientation are highlighted with low degree boundaries.  
1341 A  $\langle 111 \rangle$  pole figure of blue strongly distorted grain shows an irregular orientation spread,  
1342 within slightly distorted intracrystal misorientations. Comparatively, crystallographic  
1343 orientations of all garnet grains (as one point per grain) showing there is a lack of preferred  
1344 orientation across garnetite stringers; note that the same colour scheme is used in the pole  
1345 figures and (d). e) Hornblende and plagioclase (from 7h) in phase colours. Crystallographic  
1346 orientation colouring shown for garnet only. Note lattice distortions within individual grains.

1347 Figure 10: Microstructural characteristics of hornblendite (Hbl) – transition zone (TZ)  
1348 boundary. a) Photomicrograph showing boundary, plane polarised light; note  $S_1$  gneissosity;  
1349 scale bar is 1 cm and SEM and EBSD areas are marked as black boxes. b) Plagioclase  
1350 orientation map shows two main plagioclase grains within the transition zone. Two main twin  
1351 sets reveal deformation twinning with tapered twins. Small plagioclase grains show no

1352 deformation twinning or other deformation features (inset). Remnant islands of plagioclase  
1353 grains found enclosed within hornblende are shown with black arrows; c) Hornblende  
1354 orientation colour map (inset, BSE image of EBSD area with shape marked). Note various  
1355 crystallographic orientations of hornblende grains, independent of the plagioclase grain it  
1356 surrounds. Hornblende is found surrounding plagioclase and at triple junctions (top, smaller  
1357 grains) and at a plagioclase twin boundary. Similar to b) small grains showing random  
1358 orientations occur at pl-hbl boundaries. d) BSE image near contact boundary, marked in a)  
1359 showing enclosure of plagioclase grain in hornblende grain. e) Hornblende in white and  
1360 plagioclase crystallographic orientations shown. Note a remnant sub-grain of plagioclase,  
1361 surrounded by hornblende (black arrow). Hornblende has irregular cusped-lobate boundaries,  
1362 atypical of hornblende crystal shapes.

1363 Figure 11: Evolution of the microstructure with increasing melt flux leading to the identified  
1364 microstructural characteristics. Stage 1: Externally-derived melt infiltrates the pre-existing  
1365 gabbroic gneiss via porous melt flow (likely deformation-assisted), where melt moves along  
1366 grain boundaries; Stage 2: at the immediate contact boundary between the transition zone and  
1367 hornblende-rich body; (i) remnant islands of old plagioclase sub-grains, (ii) local precipitation  
1368 of new, fine-grained plagioclase of evolving composition, (iii) some equilibrated hornblende-  
1369 plagioclase boundaries, (iv) pointed melt films at melt front, and (v) highly irregular  
1370 hornblende-plagioclase grain boundaries along reaction front. Stage 3: During increased melt  
1371 flux and melt-rock reactions, microstructures evolve from  $\mu\text{m}$ - $\text{mm}$  scale instabilities to  
1372 subhedral to anhedral, igneous-like crystal faces of hornblende and clinozoisite. Clinozoisite  
1373 with hornblende inclusions, due to coeval crystallisation, and garnetite. Microstructures  
1374 indicative of the former presence of melt include (vi) plagioclase melt films along grain  
1375 boundaries, some with low dihedral angles as low as  $<10^\circ$  (where growth twin crystallographic  
1376 orientations indicate interconnected 3D melt networks), (vii) plagioclase and hornblende films

1377 within garnetite, with some low dihedral angles, (viii) melt pocket crystallisations and (ix)  
1378 severe crystallographic lattice distortions.

1379 **TABLE CAPTIONS**

1380 Table 1. Characteristics of the main rock types of this study.

1381 **SUPPORTING INFORMATION**

1382 Additional Supporting Information may be found in the online version of this article at the  
1383 publisher's web site:

1384 Figure S1. Histogram of measured apparent low dihedral angles (200 measurements). Note  
1385 that some apparent low dihedral angles are as low as  $<10^\circ$  and that there is a relatively even  
1386 spread of apparent low dihedral angles between those  $<10^\circ$  and those  $<60^\circ$ . BSE images from  
1387 which the apparent low dihedral angles were measured are shown as examples. White arrows  
1388 point to the examples of measured angles.

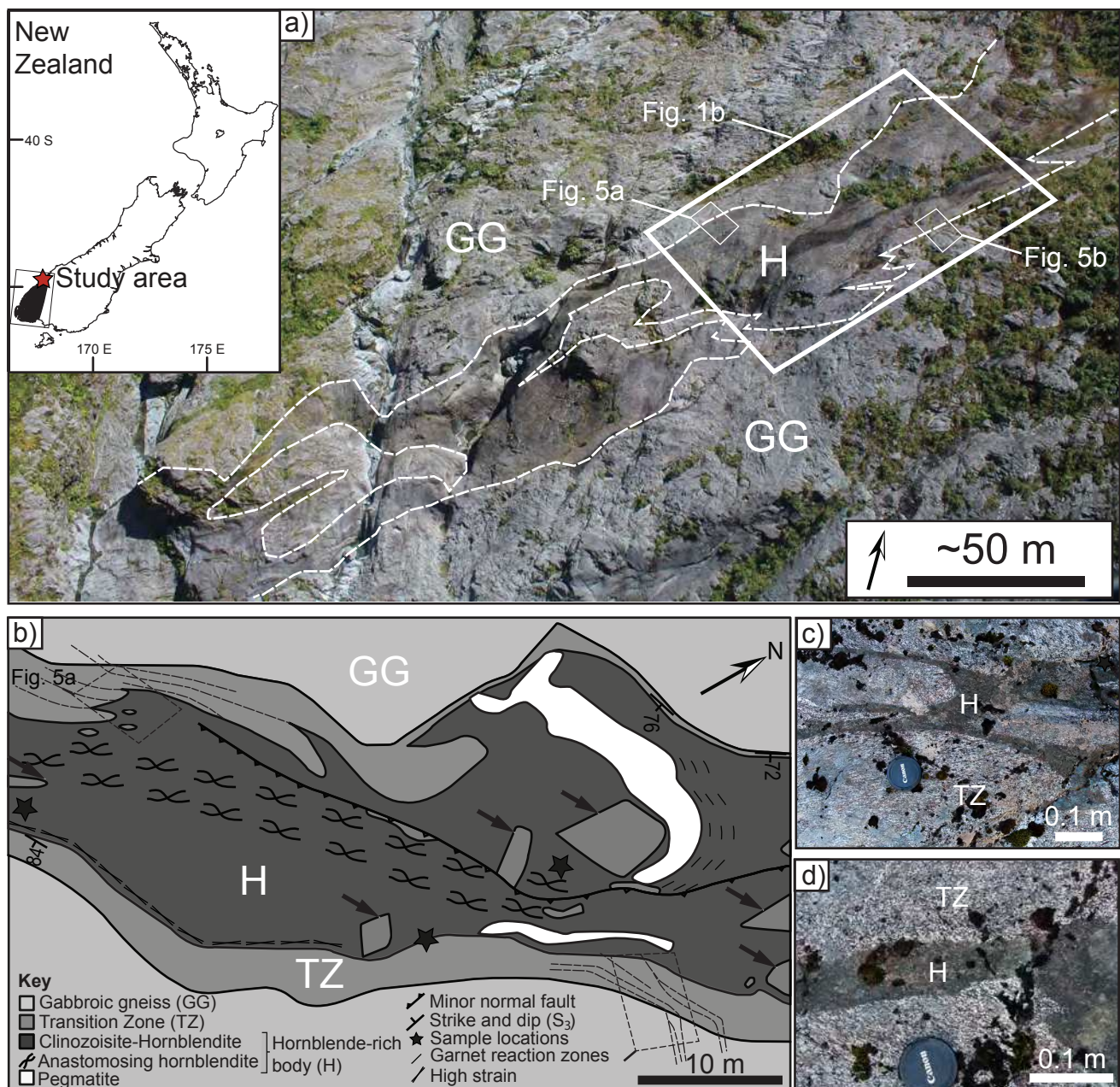


Figure 1

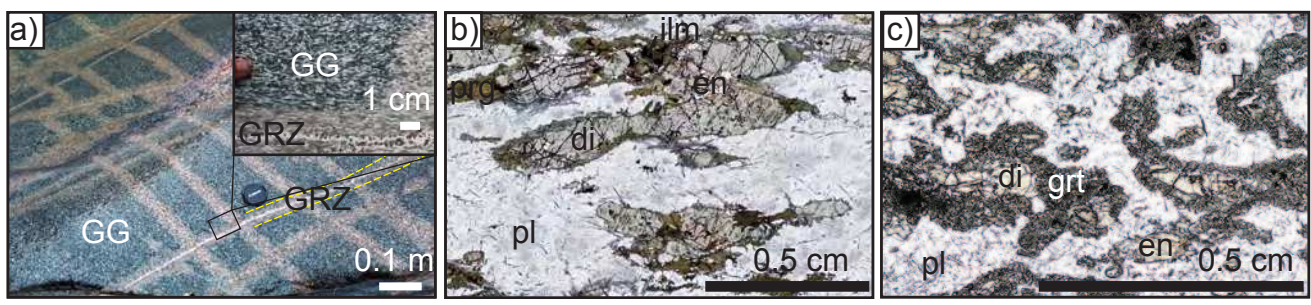


Figure 2

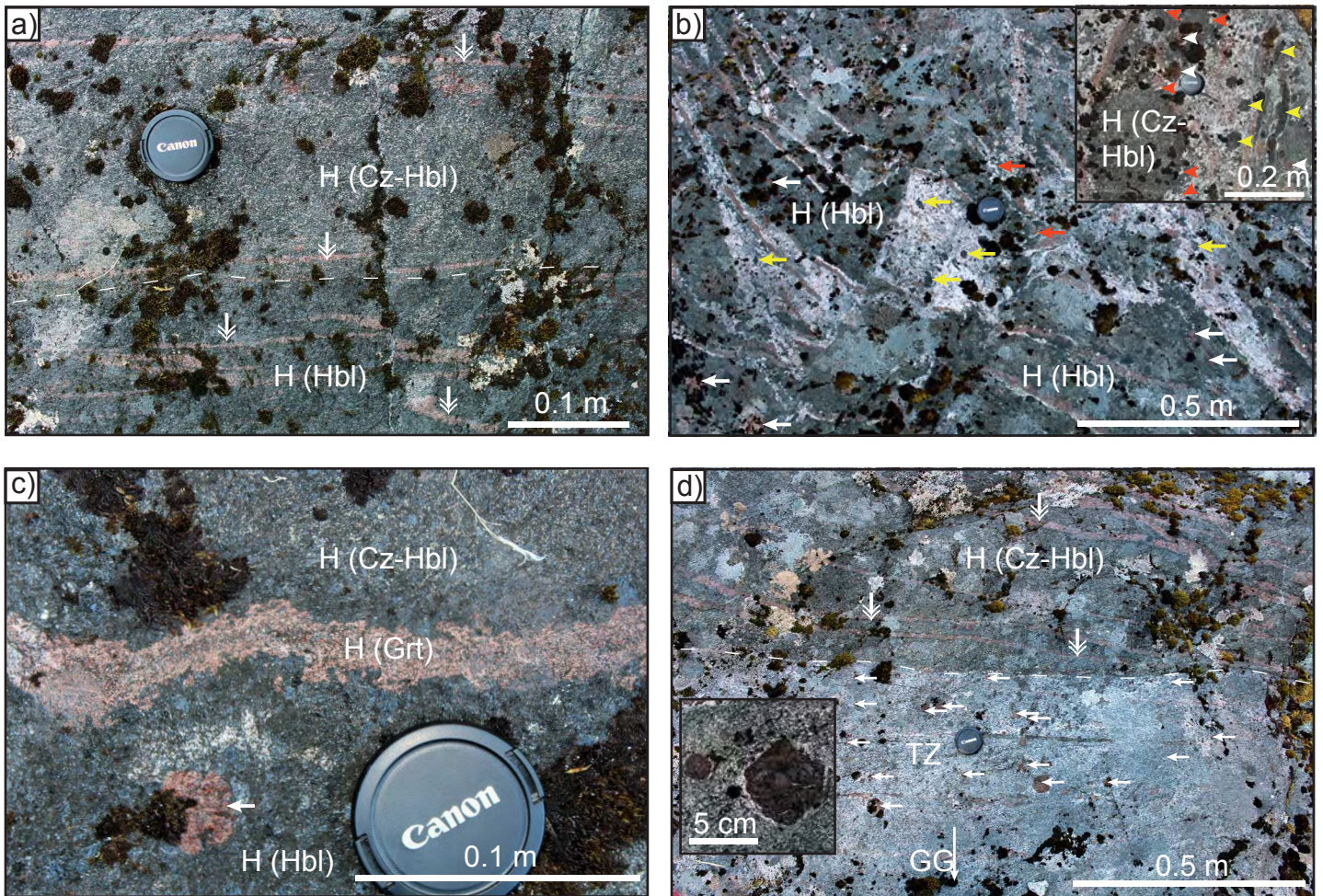


Figure 3

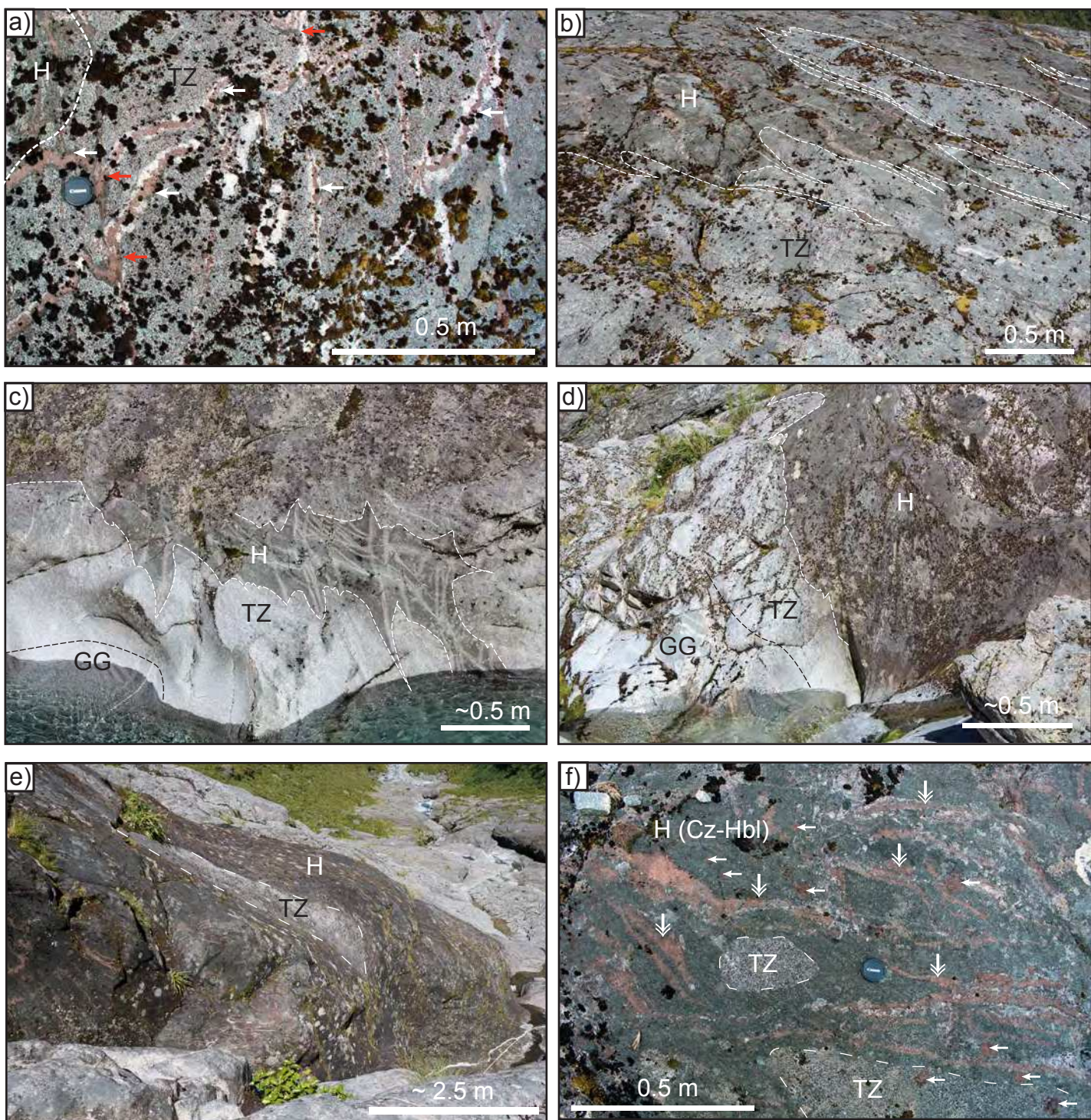


Figure 4

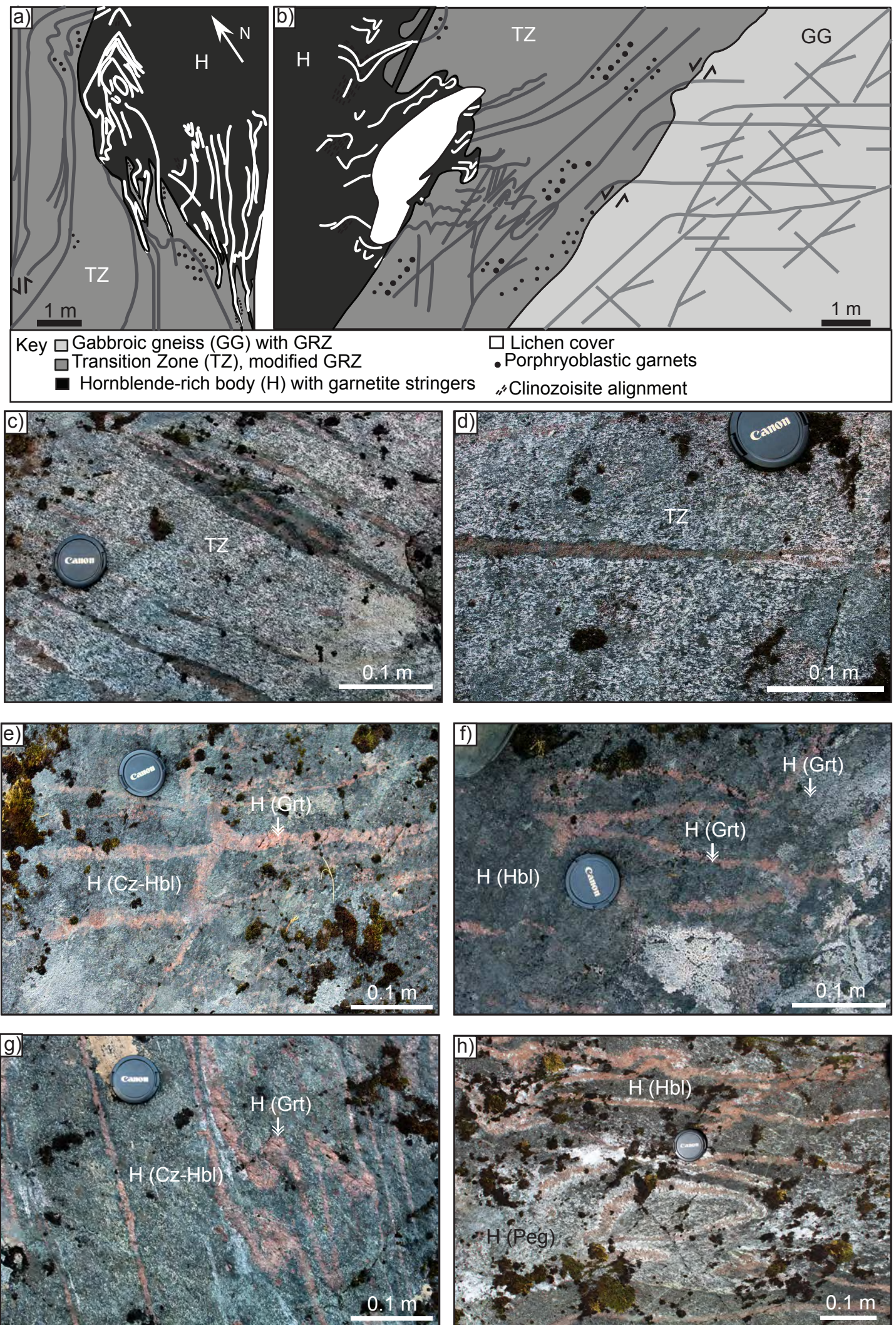


Figure 5

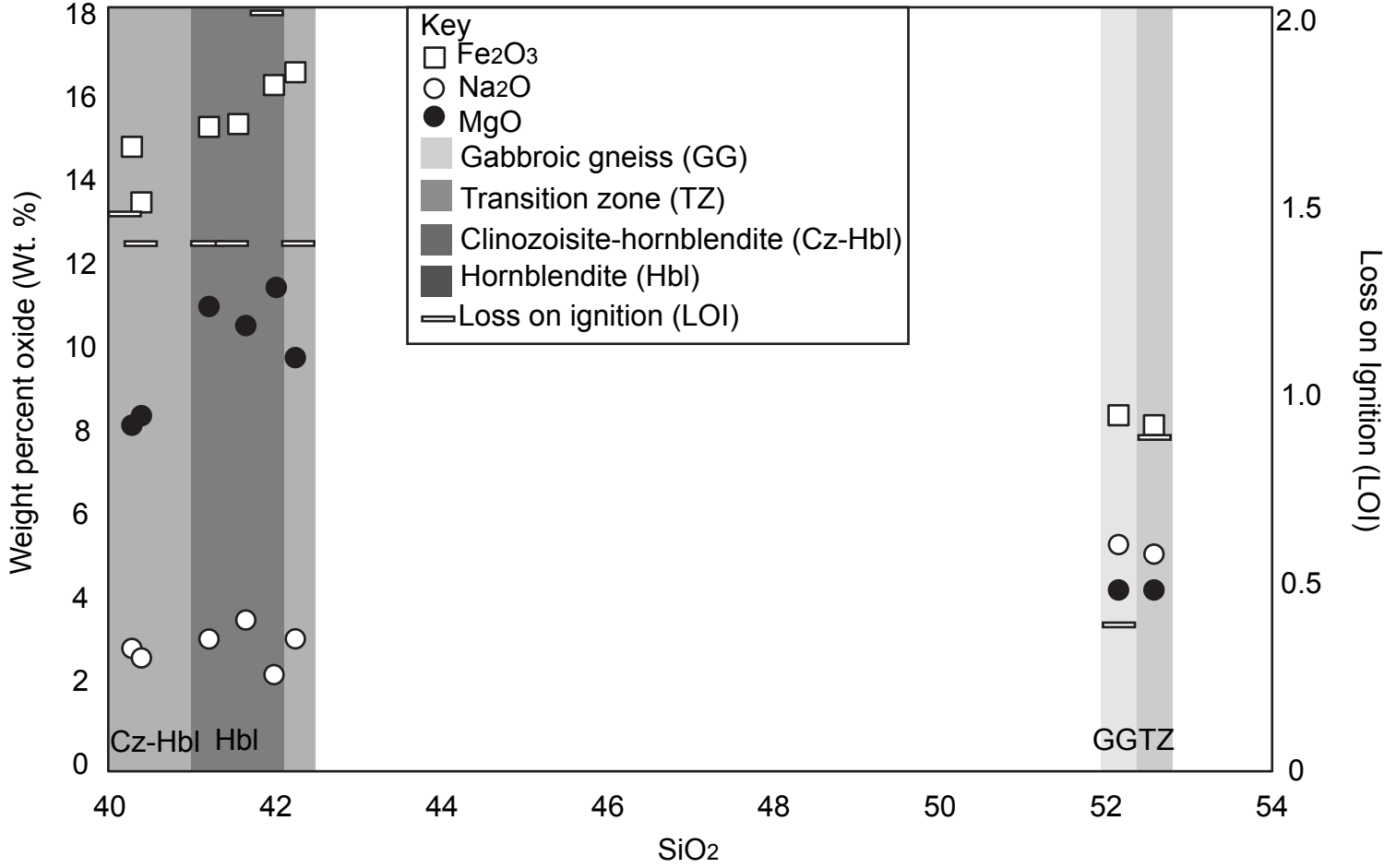


Figure 6

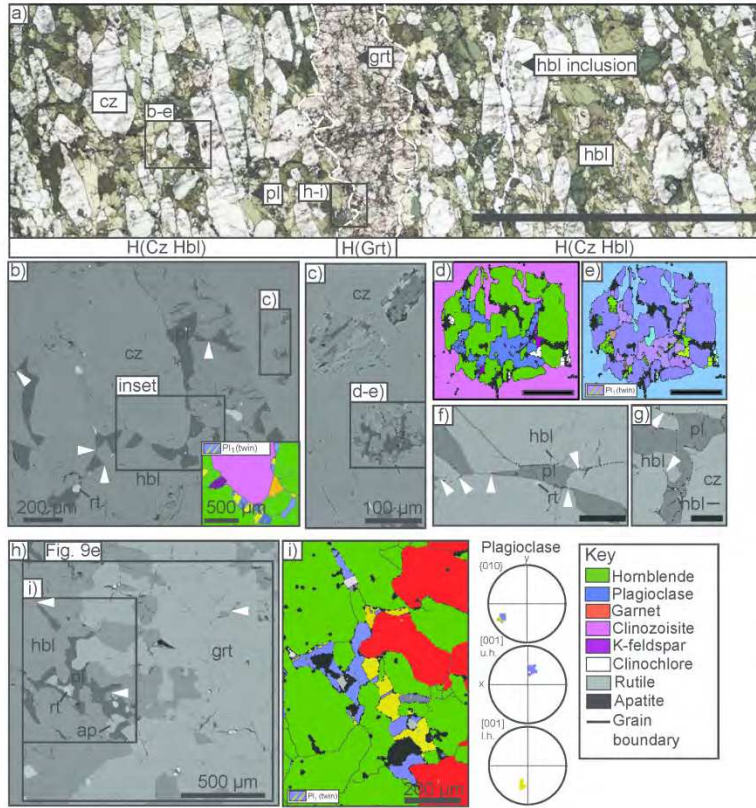


Figure 7

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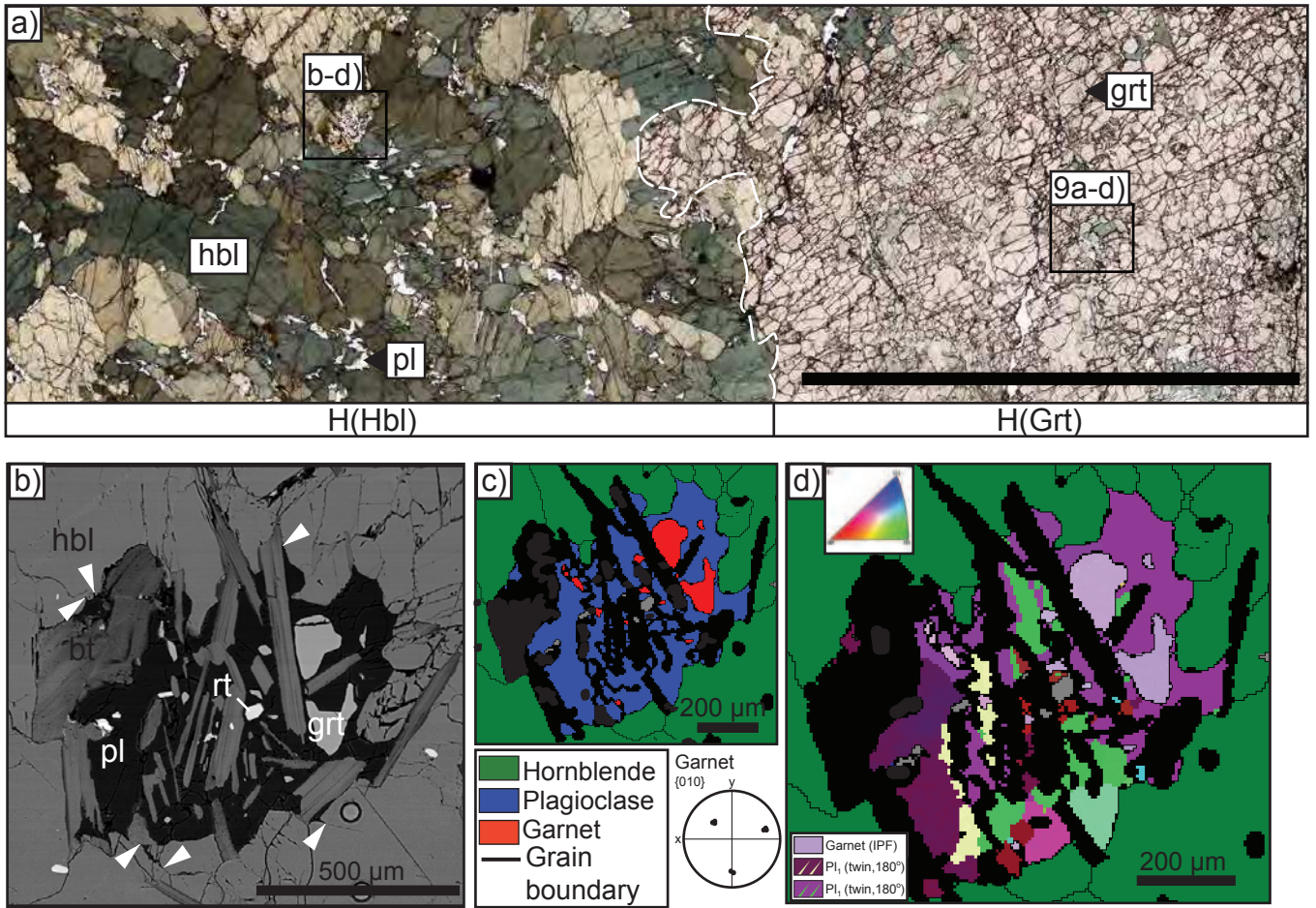


Figure 8

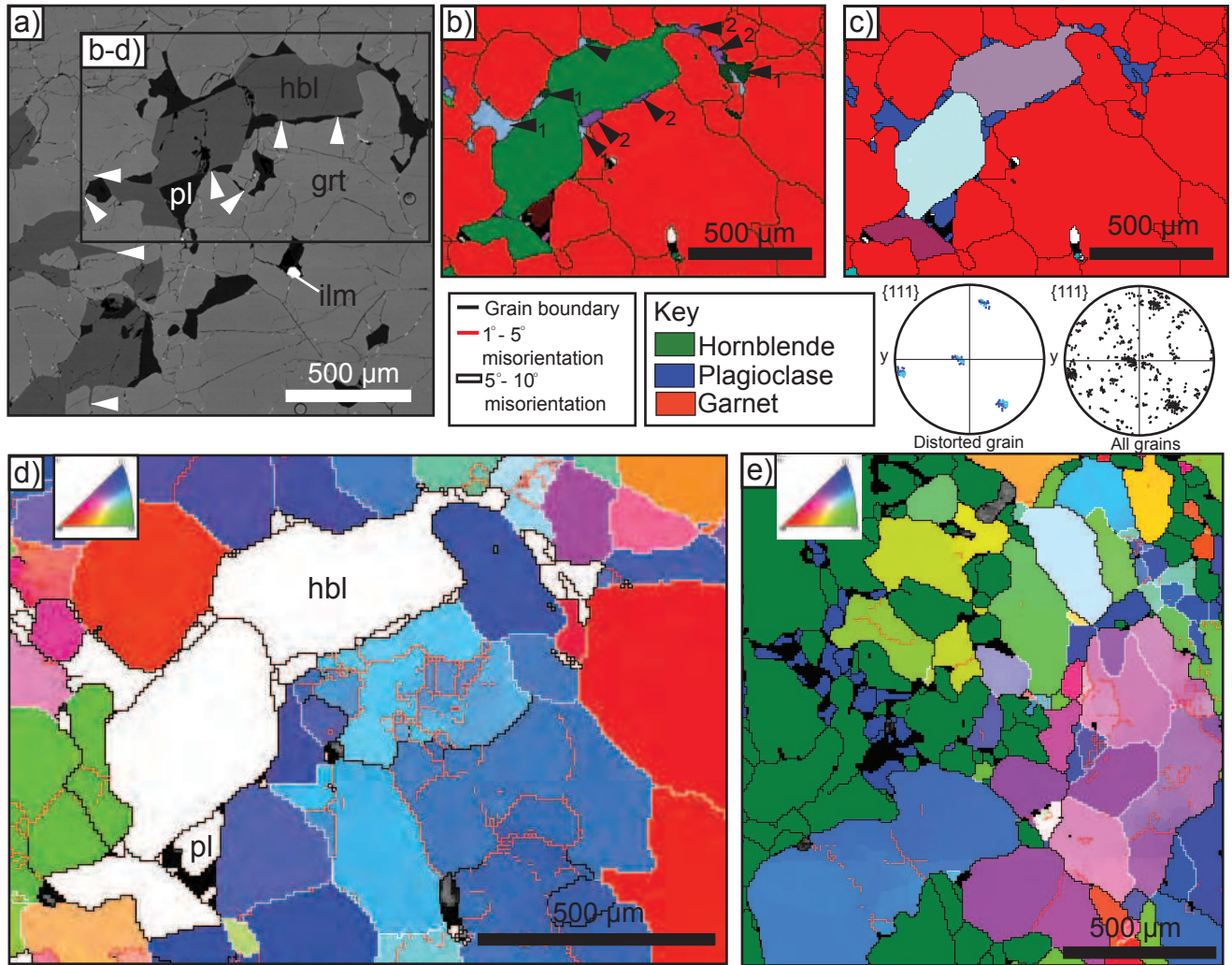


Figure 9

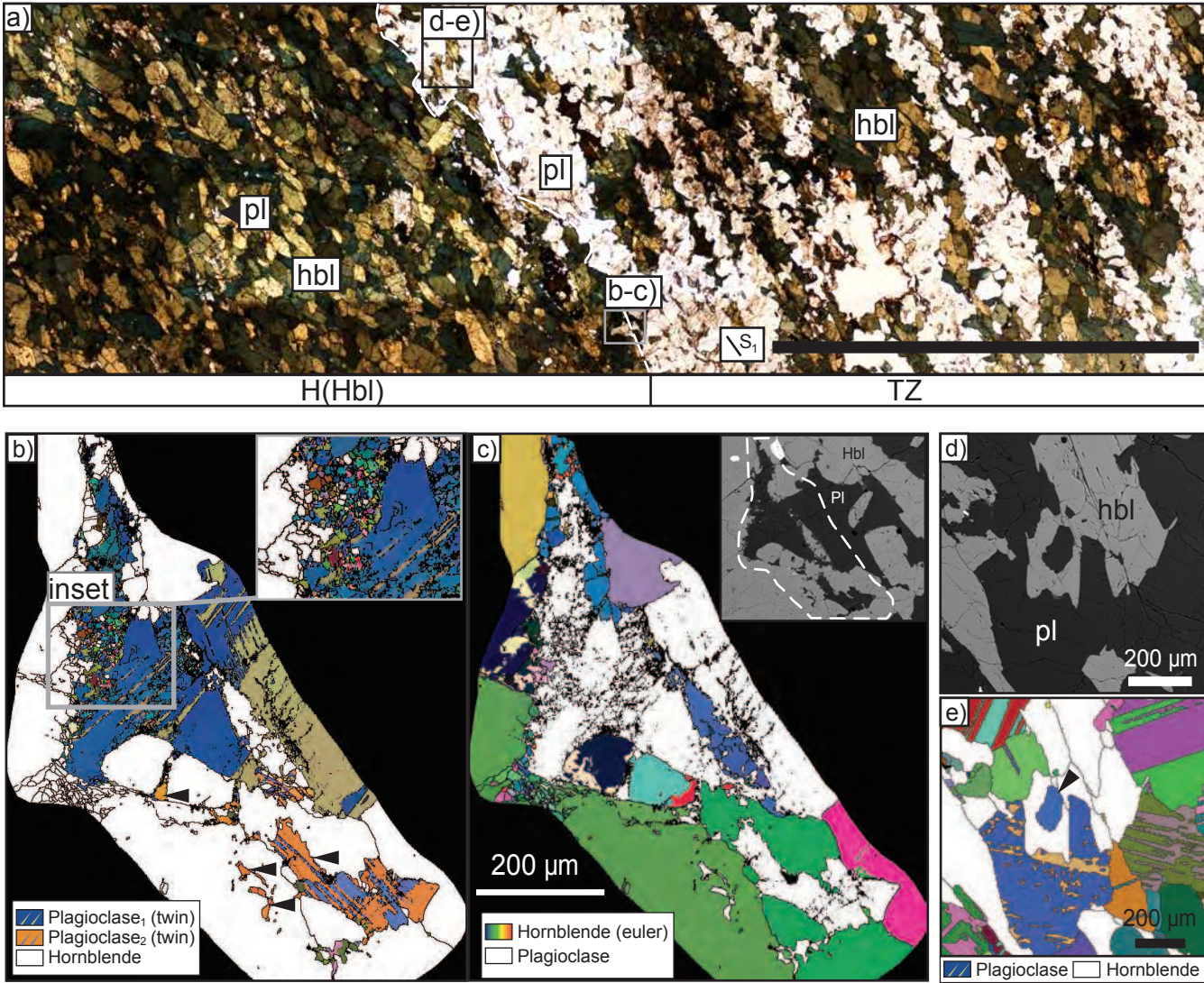


Figure 10

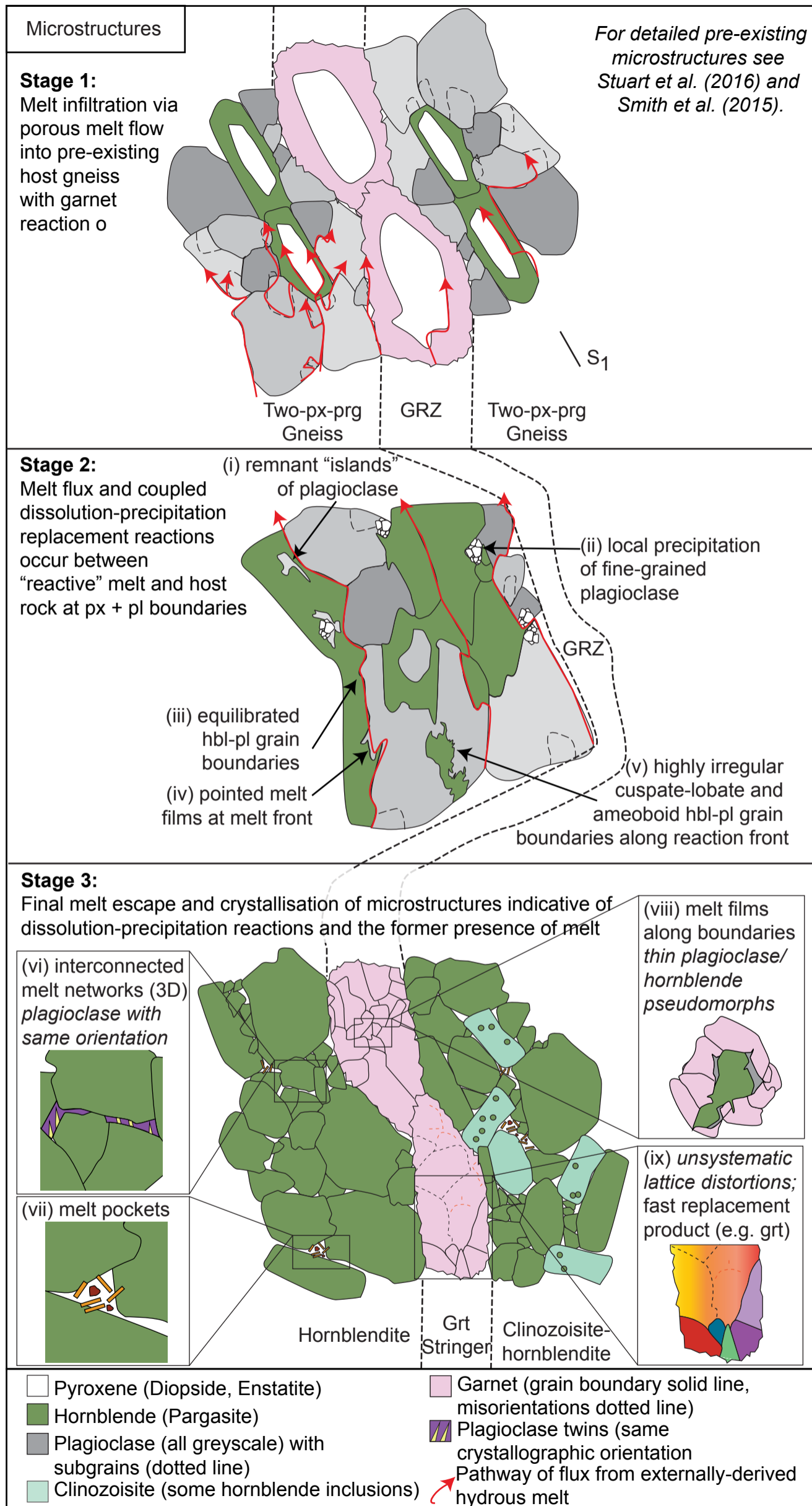


Figure 11

Table 1. Characteristics of the main rock types of this study.

Rock unit	Rock type	Mineralogy (area %)	Ductile features	Presence of GRZ (original bold, modified italic)	Microstructures indicative of the former presence of melt
<i>Gabbroic Gneiss (GG)</i>	<i>Two pyroxene-pargasite gneiss</i>	~45 pl 20 hbl ( $\pm$ minor qtz sym) ~15 cpx ~10 opx Minor cz, ky, ap, ru, ilm	Yes - $S_1$ magmatic foliation	<b>GRZ</b>	No
<i>Hornblende-rich body (H)</i>	<i>Clinozoisite-hornblendite (H(Cz-Hbl))</i>	10–50 cz 50–95 hbl Minor pl, grt	No	<i>GRZ</i>	Yes - pl films - 3D networks - melt pocket
	<i>Hornblendite (H(Hbl))</i>	95 hbl Minor pl, grt	No	<i>GRZ</i>	Yes - pl films - 3D networks - melt pocket
	<i>Garnetite</i>	90–95 grt Minor hbl, pl	No	<i>GRZ</i>	Yes - pl/hbl films - 3D networks - grt lattice distortion
<i>Transition Zone (TZ)</i>	<i>Hornblende-feldspar gneiss</i>	~45 pl 45 hbl ( $\pm$ minor qtz sym) Minor cz, ky, ap, ru, ilm	Yes - $S_1$ magmatic foliation - $S_3$ shear zone foliation	<i>GRZ</i>	Yes - large grt with surrounding leucosome - unreacted remnant bodies

