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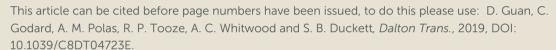
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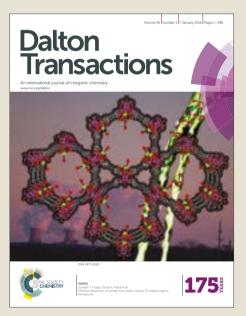


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Using *Para*hydrogen Induced Polarization to Study Steps in the Hydroformylation Reaction.

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A range of iridium complexes, $Ir(\Pi^3-C_3H_5)(CO)(PR_2R')_2$ (1a-1e) [where 1a, $PR_2R' = PPh_3$, 1b $P(p-tol)_3$, 1c $PMePh_2$, 1d PMe_2Ph and 1e PMe_3] were synthesized and their reactivity as stoichiometric hydroformylation precursors studied. Para-hydrogen assisted NMR spectroscopy detected the following intermediates: $Ir(H)_2(\eta^3-C_3H_5)(CO)(PR_2R')$ (2a-e), $Ir(H)_2(\eta^1-C_3H_5)(CO)(PR_2R')$ (10a-e), $Ir(H)_2(CO-C_3H_5)(CO)_2(PR_2R')$ (11a-c), $Ir(H)_2(CO-C_3H_7)(CO)_2(PR_2R')$ (12a-c) and $Ir(H)_2(CO-C_3H_5)(CO)(PR_2R')_2$ (13d-e). Some of these species exist as two geometric isomers according to their multinuclear NMR characteristics. The NMR studies suggest a role for the following 16 electron species in these reactions: $Ir(\Pi^3-C_3H_5)(CO)(PR_2R')$, $Ir(\Pi^1-C_3H_5)(CO)(PR_2R')$, $Ir(\Omega^1-C_3H_5)(CO)_2(PR_2R')$, $Ir(CO-C_3H_5)(CO)_2(PR_2R')$, $Ir(CO-C_3H_5)(CO)_2(PR_2R')$ and $Ir(CO-C_3H_5)(CO)(PR_2R')_2$. Their role is linked to several 18 electron species in order to confirm the route by which hydroformylation and hydrogenation proceeds.

Introduction

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Gaining a firm understanding of the mode of catalyst action is important when optimal atom efficiency is desired for a transformation. Mechanistic studies underpin this process and normally involve a combination¹⁻³ of chemical,⁴⁻⁷ analytical,⁸⁻¹² and theoretical work.¹³⁻¹⁹ *In situ* NMR methods are gaining in importance^{1, 20-24} in this regard despite the techniques inherent low sensitivity. This change is a result of improved hardware,²⁵ novel *in situ* high pressure methods^{20, 21, 26} and *in situ* photochemical approaches,^{27, 28} with hyperpolarization methods in the solid and solution phases adding a further level of refinement.^{23, 24}

Hydroformylation reflects a widely used industrial reaction that converts a range of alkenes into aldehydes, esters and other important chemical feedstocks.²⁹⁻³² In hydroformylation, both linear and branched products form and their ratio is an important parameter in maximising commercial return.^{33, 34} While many experimental and theoretical studies have been undertaken to probe hydroformylation, most have been based on cobalt³⁵⁻³⁹ or rhodium.⁴⁰⁻⁴³ Surprisingly, iridium⁴⁴ has been shown to transform 1-hexene and 1-octene with an activity

Earlier studies in our group used an array of $Co(n^3-C_3H_5)(CO)_2(phosphine)$ complexes in conjunction with the *para*-hydrogen induced polarization (PHIP) effect to assist in the NMR spectroscopy examination of hydroformylation.^{24, 55} We employ the PHIP effect here to detect further species in this iridium study. This works because when p- H_2 is introduced into a material, the resulting PHIP effect facilitates the detection of low concentration reaction intermediates, whilst also provides a route to obtain additional kinetic information on their role in a reaction.^{53,54} In the case of $Co(n^3$ - $C_3H_5)(CO)_2(PPh_3)$, harnessing the unsaturated allyl centre as a p- H_2 acceptor allows the intermediates $Co(C_3H_7)(CO)_2(PPh_3)$ and $Co(CO-C_3H_7)(CO)_2(PPh_3)$ to be detected and characterized by NMR methods during catalysis through a PHIP response.^{24, 55} Interestingly at higher temperatures, rapid equilibration

Electronic Supplementary Information (ESI) available: [details of any supplementary information available should be included here]. See DOI: 10.1039/x0xx00000x

that is just 8 times slower^{45, 46} than that seen for rhodium. However, hydrogenation, as a side reaction, leads to reduced atom efficiency. 47 Both CO and PPh₃ ligand exchange processes at rhodium have been explored by Brown and co-workers RhH(CO)(PPh₃)₃ that underpin its hydroformylation⁶ and studies on related phosphine and phosphite based systems have also been undertaken for related hydride, alkyl, allyl and acyl substituted complexes. 48, 49 Such species are often more stable for iridium which therefore reflects a good starting point from which to study this reaction.50, 51 This is reflected in the fact that Ir(CO-Et)(H)₂(dppe)(CO) and Ir(CO-Et)(H)₂(Xantphos)(CO) have been isolated and characterised by Eisenberg.⁵² In fact, one of the earliest mechanistic studies on hydroformylation using nuclear magnetic resonance (NMR) spectroscopy involved Ir(η³- $C_3H_5)(CO)(PPh_3)_2$. In this case, $Ir(\eta^1-C_3H_5)(CO)_2(PPh_3)_2$ and $Ir(CO-\eta^1-C_3H_5)(CO)_2(PPh_3)_2$ were isolated.

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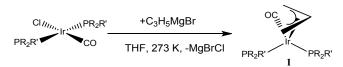
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between a number of reaction intermediates suggested that the linear to branched product ratio was controlled by thermodynamic stability. As PHIP enables the detection of scalar coupled heteronuclei through polarisation transfer the reliable characterisation of such species can be achieved. 56 This method has also been used to examine a range of heterogeneous reactions $^{57-61}$ and some that don't involve a metal centre. $^{62-65}$ It has therefore developed substantially from the starting point of Weitekamp, $^{66, 67}$ Eisenberg $^{68, 69}$ and Bargon, $^{70, 71}$ and has been reviewed. $^{72-74}$ Here the reactivity of Ir(η^3 -C₃H₅)(CO)(PR₂R')₂ (1a-1e) [where PR₂R' is PPh₃ (1a), P(p-tol)₃ (1b), PMePh₂ (1c), PMe₂Ph (1d) and PMe₃ (1e)] towards CO and p-H₂ is examined and a number of new species characterised.

Results and discussion

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Synthesis and characterisation of Ir(η³-C₃H₅)(CO)(PR₂R')₂ (1a-1e)



Scheme 1 Synthesis of 1a-1e, where PR_2R' is PPh_3 (1a), $P(p\text{-tol})_3$ (1b), $PMePh_2$ (1c), PMe_2Ph (1d) and PMe_3 (1e).

The synthesis of complexes 1a-1e was achieved according to Scheme 1. This reaction involves the addition of allyl magnesium bromide to the appropriate analogue of Vaska's complex IrCl(CO)(PR₂R')₂ in THF.^{5, 75-77} The ¹H and ³¹P NMR spectra of the crude reaction products obtained for 1a and 1b revealed the formation of ca. 15 % of the side-products IrH(CO)(PPh₃)₃ and IrH(CO)(P-p-toly₃)₃ respectively, whereas 1c-1e formed in sufficient purity for further NMR study without further separation. Purification of 1a and 1b was achieved though by washing the crude product with pentane under an inert atmosphere. Subsequently, 1a-1e were characterised by multinuclear NMR spectroscopy, as detailed in the ESI. In addition, crystals of **1a**, $Ir(\eta^3-C_3H_5)(CO)(PPh_3)_2^{23}$ and **1b**, $Ir(\eta^3-C_3H_5)(CO)(P-p-tolyl_3)_2$ that were suitable for X-ray crystallography were grown from diethyl ether at room temperature while crystals of IrH(CO)(PPh₃)₃ were obtained from pentane. The structures of 1a and 1b are illustrated in Fig. 1 while that of IrH(CO)(PPh₃)₃ is presented in the ESI.

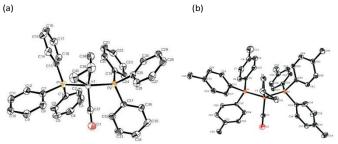


Fig. 1 ORTEP diagrams of (a) $Ir(\eta^3-C_3H_5)(CO)(PPh_3)_2$ (**1a**) and (b) $Ir(\eta^3-C_3H_5)(CO)(P(p-tolyl)_3)_2$ (**1b**), with ellipsoids drawn at 50 % probability level.

These structures reveal that **1a** and **1b** adopt, distorted piano-stool geometries with capping n³-allyl-ligates/fireals/firea

Table 1 Selected bond lengths (Å) and angles (°) for 1a					
Ir(1)-P(2)	2.2953(7)	Ir(1)-C(40)	2.209(3)		
Ir(1)-P(1)	2.3456(7)	C(37)-O(1)	1.159(4)		
Ir(1)-C(37)	1.862(3)	C(38)-C(39)	1.440(5)		
Ir(1)-C(39)	2.127(3)	C(39)-C(40)	1.422(5)		
Ir(1)-C(38)	2.204(3)	C(37)-Ir(1)-P(2)	92.47(8)		
P(2)-Ir(1)-P(1)	112.79(3)	C(40)-C(39)-C(38)	113.3(3)		
C(37)-Ir(1)-P(1)	100.79(9)	O(1)-C(37)-Ir(1)	178.7(2)		
C(37)-Ir(1)-C(40)	98.90(13)	C(37)-Ir(1)-C(39)	117.28(14)		
C(39)-Ir(1)-C(40)	38.24(12)	C(37)-Ir(1)-C(38)	155.14(13)		
C(38)-Ir(1)-C(40)	65.62(13)	C(39)-Ir(1)-C(38)	38.81(13)		

Table 2 Selected bond lengths (Å) and angles (°) for 1b					
Ir(1)-C(1)	1.861(4)	Ir(1)-P(2)	2.3520(10)		
Ir(1)-C(3)	2.120(5)	O(1)-C(1)	1.161(6)		
Ir(1)-C(2)	2.189(5)	C(2)-C(3)	1.445(7)		
Ir(1)-C(4)	2.194(5)	C(3)-C(4)	1.448(7)		
Ir(1)-P(1)	2.2952(12)	C(2)-C(3)-C(4)	113.1(4)		
C(1)-Ir(1)-C(3)	115.7(2)	O(1)-C(1)-Ir(1)	176.3(4)		
P(1)-Ir(1)-P(2)	112.02(4)	C(1)-Ir(1)-C(2)	96.0(2)		
C(1)-Ir(1)-P(2)	103.20(14)	C(3)-Ir(1)-C(4)	39.18(19)		
C(1)-Ir(1)-P(1)	94.88(15)	C(1)-Ir(1)-C(4)	154.2(2)		
C(2)-Ir(1)-C(4)	66.8(2)	C(3)-Ir(1)-C(2)	39.14(19)		

Fluxional behaviour of Ir(η³-C₃H₅)(CO)(PR₂R')₂ (1a-1e)

Fluxionality in the ¹H NMR spectrum of **1a** has been described previously.⁵ However modern NMR methods offer the opportunity to re-examine this property at higher field. We obtained kinetic information on this process by EXSY methods. We first describe the temperature dependence of the NMR signals that are seen for **1a** and **1e** before detailing these results

Two broad multiplets at δ 1.18 (syn) and δ 2.44 (anti) are seen alongside a sharper multiplet at δ 4.32 (meso) for the η^3 -allyl ligand in the 400 MHz 1 H NMR spectrum of **1a**, recorded in d_8 -toluene at 295 K. Upon cooling to 203 K, both the δ 1.18 and the δ 2.44 signals split into two as the four methylene protons of the η^3 -allyl ligand become inequivalent. In contrast, the only ally ligand signal for **1e** that is visible at 295 K corresponds to that of the H_{meso} resonance, the methylene protons remaining invisible until 233 K is reached. Now 2D-

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COSY experiments located two signals at δ 2.76 and δ 1.08 for the H_{syn} and H_{anti} resonance of **1e**, which split into four signals at δ 2.90, 1.70, 1.17 and 0.62 when the sample is cooled further to 203 K. Similar effects have been seen with ($^{t-Bu}POCOP$)Ir($n^3-C_3H_5$)(H).⁸⁰

This behaviour can also be viewed in the corresponding $^{31}P^{20}$ NMR spectra which change from a single broad peak at δ -57.5 and 295 K, to two mutually coupled signals at δ -52.1 and δ -59.3 and 203 K in the case of 1e. These observations match those previously reported for $Ir(\eta^3\text{-}C_3H_4Ar)(CO)(PPh_3)_2.^{81}$ The inequivalence of these groups, as revealed by these NMR data, is matched by the solid state structures shown in Fig. 1.

The process by which the proton and phosphorus sites interconvert was monitored by EXSY spectroscopy between 193 K and 223 K for **1a**. Identical rates of site interchange were obtained for the two different nuclei by simulation, and the associated activation parameters were determined to be: ΔH^{\neq} = 34 \pm 1 kJ mol $^{-1}$, ΔS^{\neq} = -43 \pm 3 J mol $^{-1}$ K $^{-1}$ and ΔG^{\neq}_{203K} = 44.2 \pm 0.5 kJ mol $^{-1}$ (see ESI). These results are detailed in Table 3. This process proved to be unaffected by the addition of pyridine and hence we can rule out the involvement of an η^1 -allyl intermediate. The negative entropy of activation suggests that the interchange process simply corresponds to η^3 -allyl rotation as described in **Scheme 1**.

Scheme 1 Mechanism of ally-proton and phosphorus ligand exchange as seen for complexes 1a-1e by NMR.

1b-1e show similar fluxional behaviour according to our NMR studies. The kinetics of the corresponding rotations in **1b-1e** were determined by monitoring the corresponding ³¹P NMR changes from 203 K to 293 K. Results for these processes are summarized in the ESI and Table 3.

The free energy barriers to η^3 -allyl rotation at 203 K were found to decrease in the order PPh₃ ~ PMePh₂ > P-(p-tol)₃ > PMe₂Ph > PMe₃ and follow the electron donating power of the phosphine.⁸² Unfortunately, the corresponding ΔH^{\neq} values are not clearly differentiated, although that for PMe₃ is larger than that for PPh₃, while the ΔS^{\neq} values suggest that bulkier PPh₃ involves a more ordered transition state than smaller PMe₃. As no clear trend is evident in these data, we conclude that both steric and electronic effects must play their part in contributing to the activation barrier for this process.

Table 3 Activation parameters for 1a-1e, as determined from a visemes is less possible and 293 K DOI: 10.1039/C8DT04723E

Species	ΔH≠ (kJ mol ⁻¹)	ΔS≠ (J mol ⁻¹ K ⁻¹)	ΔG≠ 203 K (kJ mol ⁻¹)
1a	34 ± 1	-43 ± 3	44.2 ± 0.05
1b	31 ± 3	-63 ± 14	43.3 ± 0.05
1c	41 ± 2	-14 ± 10	44.2 ± 0.05
1d	33 ± 6	-46 ± 14	43.0 ± 0.05
1e	39 ± 2	-14 ± 6	42.2 ± 0.05

Reactivity of 1a-1e towards H_2 at low temperature: detection of $Ir(H)_2(CO)(PR_2R')(\eta^3-C_3H_5)$.

We then examined the addition of $p\text{-H}_2$ to a series of NMR samples of **1b-1e**. The reactions involving **1a** and **1b** were initially undertaken at 273 K, while that for **1c** employed 253 K, that for **1d** 233 K and that for **1e** 203 K. This change in temperature reflects the different reactivity of these complexes and we note that by subsequently varying the temperature we detect an array of PHIP enhanced hydride signals for several reactions intermediates that lie on the pathway to formation of the corresponding *fac* and *mer* isomers of $\text{Ir}(H)_3(\text{CO})(\text{PR}_2\text{R}')_2$.

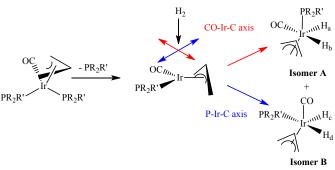
Initially, all of these reactions with H_2 proceed to form two isomers of $Ir(H)_2(CO)(PR_2R')(\eta^3-C_3H_5)$ (2_A and 2_B) as detailed in the ESI and Table 4. These complexes are not stable and maintain their PHIP enhancements for long periods of time as the H_2 addition step is reversible. When these reactions are examined under normal hydrogen these products are not visible due to the fact that these reaction products are only formed in small amounts. Additionally, the observation that the formation of both isomers is suppressed by the addition of phosphine (PR_2R') suggests they result from the corresponding 16-electron phosphine loss products according to Scheme 2.

Table 4 Comparison of the ratios of 2_A and 2_B that are formed when 1a-1e react with p-H₂ at the indicated temperature, and the steric and electronic properties of the corresponding phosphine ligand⁸²

Species	Ratio	cone angle	υ_{CO} (cm ⁻¹) for Ni(PR ₂ R')(CO) ₃
2a _A : 2a _B (273 K)	1:1.8	145	2068.9
2b _A : 2b _B (273 K)	1:1.7	145	2066.7
2c _A : 2c _B (253 K)	1:1.5	136	2067.0
2d _A : 2d _B (233 K)	1:1	122	2065.3
2e _A : 2e _B (203 K)	1: 0.6	118	2064.1

We start by describing these observations in more detail for complex ${\bf 1e}$ because this reaction proceeds clearly at 203 K and provides some of the most interesting and readily understandable observations. In fact, the PHIP enhanced signals for the hydride resonances of ${\bf 2e}$ appear with the strongest signal intensities when these systems are compared. The hydride signals of the two mono phosphine products ${\bf 2e}_{\bf A}$ and ${\bf 2e}_{\bf B}$ are, however, complicated by resonance overlap unless $^{31}{\rm P}$ decoupling is applied. This overlap is detailed in Fig. 2. The hydride signal of ${\bf 2e}_{\bf A}$, at δ –11.7 (H_b), exhibits a *trans* J_{HC} coupling of 45.2 Hz when $^{13}{\rm CO}$ is employed, and both it, and its partner that appears at δ -11.4 (H_a) exhibits a single *cis*

phosphorus coupling. In contrast, the hydride signal of 2e_B which appears at δ -11.6 (H_d), possesses a large trans J_{HP} coupling of 148 Hz while its partner at δ –12.0 (H_c) exhibits a cis J_{HP} coupling of 16 Hz, in addition to the J_{HH} splitting of -6 Hz which both hydride ligands experience. These characteristics differentiate the ligand arrangements of these isomeric products, as detailed in Scheme 3, and it is notable that the ratio of the hydride ligand signals for 2e_A:2e_B at 203 K is 5:3. Table 4 presents the corresponding signal intensity ratios that were observed for the analogous A and B isomers of 2b-2e at the indicated temperatures (see ESI and Table 5 for more details). It is clear that, as expected, when the electron donating power of the phosphine increases,82,83 H2 addition over the CO-Ir-C axis of the intermediate Ir(n³-C₃H₅)(CO)(PR₂R')₂ becomes favoured.⁸⁴



Scheme 2 The reaction of **1a-1e** with H_2 at leads to two isomeric forms of $Ir(H)_2(CO)(PR_2R')(\eta^3-C_3H_5)$ (**2**_A and **2**_B) after phosphine loss whose ratio depends on the identify of PR_2R' .

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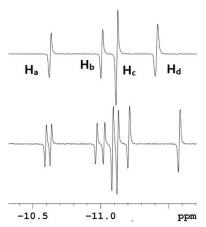


Fig. 2 1 H (lower) and 1 H(31 P) (upper) NMR spectra detailing the hydride region under PHIP enhancement during p-H $_2$ addition to $\bf 1e$ at 203 K. Signals for $\bf 2e_A$ and $\bf 2e_B$ are indicated using the labels H $_3$ -H $_4$ as described in the text and Scheme 3.

Reactivity of 1e towards H_2 at 233 K: detection of $Ir(H)_3(CO)(PMe_3)_2$ ($3e_F$ and $3e_M$) and $Ir(H)_2(\eta^1-C_3H_5)(CO)(PMe_3)_2$

We then re-examined the reaction of $\bf 1e$ with $p\text{-H}_2$ at 233 K. Now stronger PHIP can be seen in the corresponding hydride ligand signals for $\bf 2e_A$ and $\bf 2e_B$. However, removing this cold NMR sample from the NMR spectrometer and rapidly shaking it at room temperature before returning it to the cold NMR probe as series of changes become evident. These correspond

to the observation of a number of additional PHIP, enhanced hydride ligand signals as shown in Fig. 3b and 3t 3 merces for the sample has cooled back to 233 K, only the signals for $2e_A$ and $2e_B$ remain strongly polarised (Fig. 3d). This confirms the reversibility of the H_2 addition step that forms them and suggests that the other species are produced at higher temperature. Based on the earlier work of Wilkinson we expected to see evidence for the *fac* and *mer* isomers of $Ir(H)_3(CO)(PMe_3)_2$ ($3e_F$ and $3e_M$) amongst these signals and we now consider these changes for the 1e system in more detail before considering those seen with the other complexes.⁵

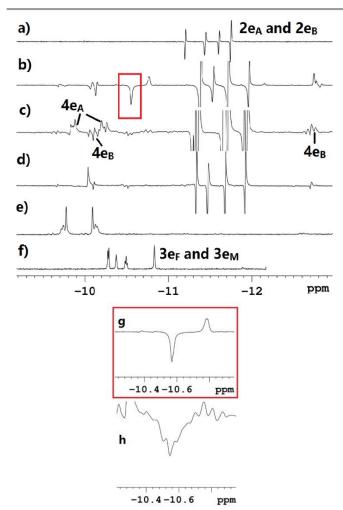


Fig. 3 Hydride region of a series of ${}^{1}H$ NMR spectra (a)-(h) that were recorded when **1e** reacts with p-H₂ under the indicated conditions. a) Reference spectrum showing signals for **2a**_A and **2a**_B at 203 K; b) ${}^{1}H{}^{(31P)}$ trace at 233 K, recorded immediately after shaking and reintroduction; c) corresponding ${}^{1}H$ trace; d) ${}^{1}H{}^{(31P)}$ trace one hour later; e) ${}^{1}H$ trace 12 hours later; f) ${}^{1}H$ NMR reference showing signals for **3e**_E and **3e**_M at 298 K; g) expansion of the ${}^{1}H{}^{(31P)}$ result for the hydride signal of ${}^{1}H{}^{(CO)}(PMe_3)_2$ and h) expansion of the ${}^{1}H$ trace of the hydride signal for ${}^{1}H{}^{(CO)}(PMe_3)_2$. Red box identifies the region used in the expansion.

Firstly, we note that the additional signal at δ –10.0 of Fig. 3 is diagnostic of an [AX]₂ spin system and is therefore associated with the formation of a dihydride complex which contains an Ir(H)₂(PMe₃)₂ core where |J_{HP(trans)}+J_{HP(cis)}| is 126 Hz. Consequently, if this species is formed from **2e**, rebinding of the initially liberated PMe₃ is required. A single ³¹P environment was detected at δ –57.9 for this product through

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HMQC methods and further characterization was achieved by successful nOe transfer from the hydride ligand signal to a δ 1.26 signal for bound PMe3, with additional peaks being detected at δ 1.95 (JHP = 6.6 and JHH = 7 Hz), 4.60, 4.76 and 6.94 due to an $\eta^1\text{-CH}_2\text{CH}=\text{CH}_2$ group. This reaction product therefore corresponds to Ir(H)2($\eta^1\text{-C}_3\text{H}_5$)(CO)(PMe3)2 (4eA) and reflects an intermediate that forms on the route to 3 and propene/propane. Its formation from 2 would be expected to occur after $\eta^3\text{-}\eta^1$ allyl rearrangement.

Fig. 4 Ligand arrangements within $Ir(H)_2(\eta^1-C_3H_5)(CO)(PMe_3)_2$ (4e_A and 4e_B).

The formation of a second isomer of $4e_A$, $4e_B$ was confirmed in a further series of measurements (Fig. 4). This second species yields two antiphase hydride signals at δ –12.67 and δ –10.06 which both contain cis couplings to two equivalent phosphorus centres that were shown to resonate at δ –47.2; the latter hydride signal overlaps with the unique signal of $4e_A$ but its presence can be readily seen in the fully coupled ¹H NMR spectrum (Fig. 3c). The ratio of $4e_A$ to $4e_B$ proved to be 1:1.4 according to the observed signal intensities, but these signals are over 20 times smaller than those of $2e_A$. We note that $4e_A$ is thermally stable (Fig. 3e) while $4e_B$ is only seen through the PHIP effect.

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A further hydride resonance is observed in these ¹H NMR spectra as an emission signal at $\sim \delta$ –10.56 which possesses a triplet multiplicity in a fully coupled proton spectrum where JPH is 16 Hz. This resonance is detected through the one-proton PHIP effect of Eisenberg⁵² and arises from a monohydride complex, most likely HIr(CO)(PMe₂)₂, or its solvent adduct, that results from the loss of propene from 4e. The observation of a signal with these characteristics has been suggested to originate in a second order spin system as exemplified by 4. Its observation here therefore corresponds to the detection of a reaction intermediate that lies on the route to the final reaction product, the trihydride, Ir(H)₃(CO)(PMe₃)₂ which exists in fac ($3e_F$) and mer ($3e_M$) forms (Fig 3f). Furthermore, when such a sample is kept at 233 K without warming, 4eA becomes the dominant species in solution, and upon warming the sample to 298 K propane readily forms alongside the two trihydride products $3e_M$ and $3e_F$. We have therefore detailed a series of observations that map the conversion of 1e into 3e.

Reactivity of 1a-1d towards H₂ at moderate temperatures

Similar observations were made when the reaction with 1d was examined at 233 K (see ESI and Table 5 and 6 for details). When, however, the analogous reaction with 1b is monitored at 273 K, resonances of $2b_A$ and $2b_B$ are readily seen alongside signals for $3b_M$ at δ –9.25 and δ –9.89 (Fig. 5a and Table 6). This higher temperature is needed to facilitate the initial detection of 2 and logically reflects the point at which 1b undergoes phosphine loss. Unfortunately, 2 is then highly reactive, and while the intensity difference between the hydride signals of $2b_A$ and $3b_M$ is 7 fold in favour of the former

 $\textbf{Table 5} \ \ \text{Multinuclear NMR data for the two isomers of the allyl dihydride complexes Ir(H)}_2(CO)(PR_2R')(\eta^3-C_3H_5) \ \ \textbf{(2a-2e)} \ \ \text{of Scheme 3, couplings in Hz.}$

Complex	Temperature /K	¹ H, δ, hydride (multiplicity)	¹³ C{¹H}, δ, CO	$^{31}P\{^{1}H\}$, δ , $PR_{2}R^{2}$
2a _A		-10.8, dd, J _{PH} = 15, J _{HH} = -5, H _a	174.7 °, d, J _{PC} = 9	14.00, (s)
	273	-11.2 , dd, $J_{PH} = 25$, $J_{HH} = -5$, H_b		
2a _B		-11.3 , dd, $J_{PH} = 16$, $J_{HH} = -5$, H_c	175.5 a, d, $J_{PC} = 8$	3.77, (s)
		-11.6 , dd, $J_{PH} = 151$, $J_{HH} = -5$, H_d		
2b _A		-11.2, dd, J _{PH} = 23, J _{HH} = -4, H _a	176.4^{a} (d, $J_{PC} = 5$)	11.2 (s)
21.	273	-10.6 , dd, $J_{PH} = 15$, $J_{HH} = -4$, H_b	470.20/4.1	4.0 (-)
2b _B		-11.1, dd, J _{PH} = 15, J _{HH} = -5, H _c -11.4, dd, J _{PH} = 149, J _{HH} = -5, H _d	178.2 a (d, $J_{PC} = 5$)	1.9 (s)
2c _A		-11.4 , dd, $J_{PH} = 149$, $J_{HH} = -5$, Π_d -11.0 , dd, $J_{PH} = 16$, $J_{HH} = -5$, H_a	175.3 a (d, J _{PC} = 5)	-11.3 (s)
ZCA		-11.5, dd, J _{PH} = 24, J _{HH} = -4, H _b	173.3 (d, Jpc - 3)	11.5 (3)
2c _B	253	-11.6 , dd, $J_{PH} = 17$, $J_{HH} = -4$, H_c	175.5° (d, $J_{PC} = 6$)	-15.7 (s)
G		-11.3, dd, J _{PH} = 150, J _{HH} = -4, H _d		
2d _A		-11.2 , dd, $J_{PH} = 12$, $J_{HH} = -5$, H_a	b	-32.8 (s)
	273	-11.6 , dd, $J_{PH} = 17$, $J_{HH} = -5$, H_b		
2d _B	2/3	-11.4 , dd, J_{PH} = 18, J_{HH} = -4, H_c	b	-39.5 (s)
		-11.7 , dd, $J_{PH} = 148$, $J_{HH} = -4$, H_d		
2e _A		-11.4 , dd, $J_{PH} = 17$, $J_{HH} = -7$, H_a	175.6° (d, $J_{PC} = 6$)	-47.47 (s)
_	233	-11.7 , dd, $J_{PH} = 24$, $J_{HH} = -7$, H_b		
2e _B		-12.00 , dd, $J_{PH} = 16$, $J_{HH} = -6$, H_c	175.8° (d, $J_{PC} = 6$)	–56.97 (s)
		-11.60 , dd, $J_{PH} = 148$, $J_{HH} = -6$, H_d		

a): detected when the reaction of 1a-c with ¹³COand p-H₂ is undertaken; b): not detect due to unsuccessful labelling, see ESI for details; c): detected using ¹³CO enriched 1e

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the reaction system is no longer stable. Furthermore, product **4b**, is much harder to detect than was the case for **1e** because of the higher temperatures needed. These effects are portrayed in the series of NMR spectra that are illustrated in Fig. 5.

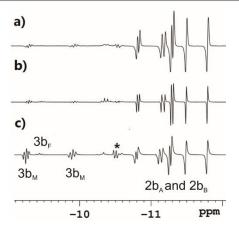


Fig. 5 Hydride region of a series of ^1H NMR spectra (a)-(c) that were recorded as 1d reacts with $p\text{-H}_2$ at (a) 273 K, (b) 283 K and (c) 298 K. Signals for 2b_A , 2b_B , 3b_F and 3b_M are indicted. *is unassigned and due to a dihydride species that yields signals at δ –10.48 (J_{PH} = 18 Hz) and δ –13.25 (J_{PH} = 137.7 Hz) and contains a single phosphine ligand.

By comparison to the 273 K data, at 283 K the PHIP enhanced NMR signals all grow in relative intensity, while those for ${\bf 3b_F}$ ultimately appear without polarisation as it now accumulates to the point it is seen as a stable product. At 298 K, strongly polarised signals for the hydride ligands of ${\bf 3b_M}$ are seen alongside weak signals for ${\bf 3b_F}$ which do not exhibit PHIP. The ratio of the *fac* and *mer* products proved to be 1:2.6 in the

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early stages of this reaction, however, when the sample was warmed to 373 K, and cooled back to 298 K, the ratio of ${\bf 3b_M}$: ${\bf 3b_F}$ changed to 1:1.2. Hence we can conclude the formation of ${\bf 3b_M}$ is kinetically favoured. He ESI contains the associated NMR data for the corresponding reaction with ${\bf 1a}$. These data reveal that the ratio of the *mer* and *fac* isomers changes with phosphine such that the *fac* isomer is favoured for PMe3 in accordance with its high electron donating power and small size. Equilibria between ${\bf 3a_M}$ and ${\bf 3a_F}$ have been explored recently using FTIR and *in-situ* high pressure NMR methods. He

Reactivity of 1 towards H2 at 298 K

We then prepared a further series of samples of **1a-1e** and monitored their reaction with $p\text{-H}_2$ at 298 K. Collectively, while good PHIP enhancements were seen for the hydrogenation product propane at δ 0.9 and δ 1.34 in the corresponding ^1H NMR spectra they were far more limited for propene (Fig. 6).

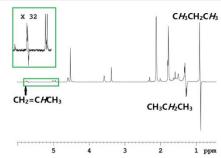


Fig. 6 Typical ^1H NMR spectrum showing the organic region that is observed when **1c** reacts with $p\text{-H}_2$ at 298 K. The PHIP enhanced signals of propene and propane are indicated.

Table 6 Multinuclear NMR data for the *fac* and *mer* isomers of $Ir(H)_3(CO)(PR_2R')_2$ (3) that are produced by the reaction of **1a-1e** with p-H₂ at the indicated temperature with their relative proportions, couplings in Hz.

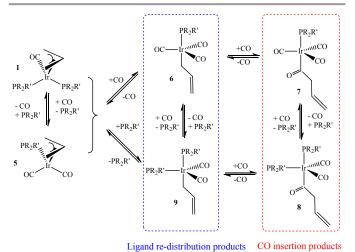
Species	fac : mer	temperature	^{1}H (δ) multiplicity and couplings at 298 K		³¹ P{¹H}, δ
	ratio	/K			
	6: 1	298	3a _f	-9.3 (1H, tt, $J_{PH} = 16.8$, $J_{HH} = -4.5$)	16.9
3a				-10.8 (2H, m, $ J_{HP(trans)} + J_{HP(cis)} = 107$)	
Sa	1.4: 1	363	3a _m	-10.0 (2H, dt, $J_{PH} = 19.5$, $J_{HH} = -4.4$)	7.8
				-9.5 (1H, tt, $J_{PH} = 18$, $J_{HH} = -4.4$)	
	2.6: 1	298	3b _f	-9.4 (1H, tt, $J_{PH} = 18.8$, $J_{HH} = -4.5$)	-
21-				-10.4 (2H, m, $ J_{HP(trans)} + J_{HP(cis)} $ is 106)	
3b	1.2: 1	363	3b _m	-9.3 (2H, dt, $J_{PH} = 16.7$, $J_{HH} = -4.5$)	13.8
				-9.9 (1H, tt, $J_{PH} = 20$, $J_{HH} = -4.5$)	
	3.7: 1	298	3c _f	-10.1 (1H, tt, $J_{PH} = 21$, $J_{HH} = -3.3$)	-
				-10.6 (2H, m, $ J_{HP(trans)} + J_{HP(cis)} = 107$)	
3c	3.7: 1	363	3c _m	-9.8 (2H, dt, $J_{PH} = 16.8$, $J_{HH} = -4.6$)	-18.3
				-10.6 (1H, tt, $J_{PH} = 20.8$, $J_{HH} = -4.6$)	
	3.8: 1	298	3d _f	-10.3 (1H, tt, $J_{PH} = 21.4$, $J_{HH} = -5$ z)	-41.3
2.1				-11.0 (2H, m, $ J_{HP(trans)} + J_{HP(cis)} = 104$)	
3d	3.8: 1	363	3d _m	-10.2 (dt, $J_{PH} = 17$, $J_{HH} = -4.6$)	-30.2
				-10.7 1H, tt, $J_{PH} = 21$, $J_{HH} = -5$)	
	1.05 : 1	298	3e _f	-10.4 (1H, tt, J _{PH} = 21, J _{HH} = −3.3)	-59.3
_				-10.8 (2H, m, $ J_{HP(trans)} + J_{HP(cis)} = 102$)	
3e	1.05: 1	363	3e _m	-10.3 (2H, dt, $J_{PH} = 17$, $J_{HH} = -4.0$)	-49.6
			"	-10.5 (1H, tt, $J_{PH} = 20$, $J_{HH} = -4.0$)	

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This indicates that when pairwise hydride migration from a single p-H₂ molecule into the η^3 -allyl ligand proceeds to form propane, it is effectively irreversible. We note that the corresponding cobalt^{24, 55} complexes yield strong PHIP polarisation in the ¹H NMR signals of propene during analogous measurements which now indicate a high level of reversibility in the hydride transfer step. This process is needed in order to place two protons from a single p-H₂ molecule into a single molecule of propene. As expected, signals for 3 were also visible under these conditions.

Reactivity of 1a-1d towards CO

Before studying the reaction of 1a-1e with CO and H2 we examined their reactions with CO alone. We first looked at 1a at 298 K and observed the facile formation of a mixture of $Ir(\eta^3-C_3H_5)(CO)_2(PPh_3)$ (5a), $Ir(CO)_3(PPh_3)(\eta^1-CH_2CH=CH_2)$ (6a), $Ir(CO)_3(PPh_3)(COCH_2=CHCH_2)$ (7a) Ir(CO)₂(PPh₃)₂(COCH₂CH=CH₂) (8a). These observations match with those of Wilkinson and confirm that the reactions with both CO and PPh₃ are highly reversible.^{5, 6} The proportion of these species is highly dependent on the CO pressure and the reaction time. Complexes 1b-1c proved to show similar reactivity and NMR data for the corresponding species detected in this study are detailed in the ESI.



Scheme 4 Reactivity of 1a-1e towards CO, proportions differ according to PR₂R'

When a sample of 1e was exposed to CO at 203 K, the only detected product corresponds to **9e**, $Ir(CO)_2(PMe_3)_2(\eta^{1}$ CH₂CH=CH₂). This complex yields two 31 P signals at δ -63.3 and δ -53.9 and a ^{13}C CO signal at δ 190.5, as detailed in Fig. 7. When ¹³CO was used, additional J_{PC} couplings were seen of 32 and 11 Hz respectively. 9e remained dominant up to 263 K, under CO (or synthetic gas), but beyond this point, the formation of the analogous complexes 6e, 7e and 8e were indicated. The analogous reaction with 1d at 203 K again led selectively to 9d but when 1c was examined, 9c and 6c proved to form in the ratio 12:1 at 203 K. Consequently, we examined the reactions of 1a and 1b at 203 K and observed the

formation of 5 and 6, in a ratio of 2:1 in both cases. 9 was not seen to form and hence the identity of the phosphine used in these reactions introduces an element of selectivity. These results are detailed in Scheme 4.

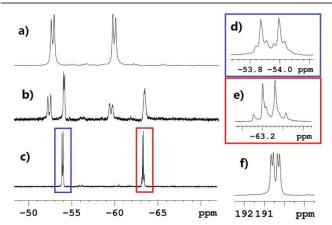


Fig. 7 Key NMR signals seen during the selective formation of 9e when 1e reacts with ^{13}CO at 203 K. a) $^{31}P\{^{1}H\}$ signals of $\bf{1e}$, b) effect of ^{13}CO addition, c) $^{31}P\{^{1}H\}$ signals of 9e, d) and e) reflect expansions of the 31P{1H} signals of 9e and show the additional ¹³C couplings, f) ¹³C{¹H} NMR peak of the CO ligand in **9e** showing the analogous 31P couplings

Reactions of 1a-1e with 13CO and H₂

We then set out to explore the reactions of 1a-1e with CO and H₂. These studies will be presented using 1b as the example, the corresponding reactions with 1a and 1c behaving in a similar manner with directly analogous species being detected. We use 13CO to ensure that we break the dihydride ligand symmetry in order to ensure that there is a PHIP response from the $Ir(H)_2(^{13}CO)_2$ core in these reactions.⁸⁶

The reaction of **1b** with a mixture of ${}^{13}CO/p$ -H₂ (1:2 ratio with a total pressure of 3 atm.) was followed by ¹H NMR spectroscopy at 295 K as detailed in Fig 8. The sample was initially cooled, prior to filling with gas and placing it into the spectrometer in order to restrict the reactions starting point. As shown in Fig. 8a, hydride ligand signals for **2b_A** and **2b_B** were detected with low intensity. A stronger PHIP enhanced hydride ligand signal appeared at δ –8.8, alongside two much weaker signals at δ -8.0 and δ -8.2. Furthermore, the formation of the hydrogenation products propene and propane was suppressed by the addition of CO.

These three hydride peaks are split by a single cis phosphine and arise from dihydrides with the predicted square planar cis, cis-(Ir)(13CO)₂(H)₂ core and hence possess features that are consistent with the those of an [AX]₂ spin system. Based on the requirements of electron counting, a further anionic ligand such as an alkyl or acyl group is required. 13C information was obtained via HMQC methods that showed that the δ –8.8 signal connects to a terminal carbonyl resonance at δ 174.0 and no acyl resonance. In contrast, the δ -8.2 signal correlated to two signals at δ 171.9 (terminal CO) and δ 210.3 (acyl) and the δ –8.0 signal correlated to two signals at δ 172.5 (terminal CO) and δ 208.7 (acyl) respectively.

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Hence the latter two resonances belong to acyl complexes. We propose therefore that the signal at δ –8.8 arises from $Ir(H)_2(^{13}CO)_2(P(p\text{-tol})_3)(\eta^1\text{-CH}_2CH=CH_2)$ (10b) of Scheme 5 and Table 7. It can be formed by $p\text{-H}_2$ addition to the $\eta^1\text{-isomer}$ of 5b or after CO loss from 6b or $P(p\text{-tol})_3$ loss from 9b. The latter two resonances reflect different acyl species with the same core $Ir(H)_2(CO)_2(P(p\text{-tol})_3)(COR)$ structure that must differ according to the identity of the alkyl group R. We propose that they are due to $Ir(H)_2(^{13}CO)_2(P(p\text{-tol})_3)(COC(H_2CH=CH_2)$ (11b_L) and $Ir(H)_2(^{13}CO)_2(P(p\text{-tol})_3)(COC(CH_3)=CH_2)$ (11b_B). We note that the related complex, $Ir(dppe)(CO)(H)_2(COEt)$, has been seen by Eisenberg and exhibits similar characteristics to these. 52

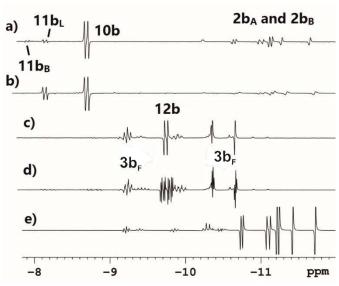


Fig. 8 Hydride region of a series of ^1H NMR spectra, (a)-(d), that were recorded at 295 K as **1b** reacts with p-H₂ and CO with resonances for the products **3b**_F, **10b**, **11b**_L and **11b**_B and **12b** indicated. a) $^1\text{H}\{^{31}\text{P}\}$ NMR trace, b) $^1\text{H}\{^{31}\text{P}\}$ NMR trace after a shake, c) $^1\text{H}\{^{31}\text{P}\}$ NMR trace at 315 K, d) corresponding ^1H NMR trace and e) corresponding $^1\text{H}\{^{31}\text{P}\}$ NMR trace without CO as a reference point.

One further important observation that lends support to these conclusions stems from the fact that PHIP enhanced signals are also seen in the organic region of these NMR spectra at δ 3.05 and δ 3.74 as shown in Fig. 10a. This figure

details how complexes 10b and 11b, yield an observable spinspin coupling between their hydride resonances/Gand od 7047044 based signal. Both of the associated protons that give rise to these PHIP enhanced signals must originate in a single molecule of p-H2 as they are connected by an antiphase H-H splitting in an analogous way to the inequivalent hydride ligands of 2b_A and 2b_B shown in Fig. 8a. They correspond to hydride and bound CH_2 proton signals (δ 3.05) in the η^1 -allyl ligand of ${\bf 10b}$ and hydride and acyl (δ 3.74) ligand signals in 11b. A series of 1D EXSY experiments, where the hydride resonance of 10b was selectively excited showed that although 10b eliminates H₂, there is no exchange between the hydride and the site corresponding to the δ 3.05 signal. This confirms that the required hydride/CH2 scrambling occurs prior to the formation of 10b, most likely via the reversible generation of a labile propene hydride intermediate. This explanation also accounts for the act that propene itself shows weak PHIP in its ¹H NMR response as detailed earlier.

After several minutes in the spectrometer at 295 K, the enhanced hydride signal for $\mathbf{11b_L}$ grows in size relative to that of $\mathbf{11b_B}$ which almost disappears (Fig. 8b). However, upon taking the sample out of the spectrometer and repeating the shake process prior to re-observation, the ratio of the signal intensities for $\mathbf{10b}$ and $\mathbf{11b}$ change as the gas mixture is depleted.

Fig. 9 Structures of 10b, 11b_L, 11b_B and 12b that are detected when 1b reacts with CO and H₂ at 295 K.

Table 7 Multinuclear NMR data for the acyl and alkenyl dihydride complexes **10**, **11** and **12** that are detected with through a p-H₂ response at 295 K upc reaction of **1** with CO and p-H₂, couplings in Hz.

Species	¹H δ (multiplicity)	¹³ C{ ¹ H}	³¹ P{ ¹ H}
10a _A	-8.9 (2 nd order, J _{HH} = 4, J _{PH} = 18)	173.7 (d, J _{PC} = 6 Hz, CO _{terminal})	2.54 (s)
11a	-8.4 (2 nd order, J _{HH} = 4, J _{PH} = 19)	171.6 (d, $J_{PC} = 5$, $CO_{terminal}$)	-8.4 (s)
		209.5 (dd, $J_{PC} = 76$, CO_{acyl})	
10b _A	-8.8 (2 nd order, J _{HH} = 5, J _{PH} = 19)	174.0 (d, $J_{PC} = 3$, $CO_{terminal}$)	-8.22 (s)
11b	-8.2 (2 nd order, J _{HH} = 5, J _{PH} = 19)	171.9 (d, $J_{PC} = 4$, $CO_{terminal}$)	-1.3 (s)
		210.3 (dd, $J_{PC} = 78$, CO_{acyl})	
10c _A	-9.2 (2 nd order, J _{HH} = 5, J _{PH} = 20)	173.1 (d, $J_{PC} = 5$, $CO_{terminal}$)	-23.4 (s)
11c	-8.7 (2 nd order, J _{HH} = 4, J _{PH} = 20)	170.9 (d, $J_{PC} = 3$, $CO_{terminal}$)	-30.7 (s)
		210.3 (dd, $J_{PC} = 77$, CO_{acyl})	
12e _A	$-9.7 \text{ (m, } J_{P(trans)H} + J_{P(cis)H} = 104)$	178.7 (d, $J_{PC} = 5.0$ Hz, $CO_{terminal}$)	-47.5
12d _A	$-9.7 \text{ (m, } J_{P(trans)H} + J_{P(cis)H} = 120)$	-	-44.6
12d _B	-9.7 (m, $J_{PH} = 122$ and 20)	177.6 (d, $J_{PC} = 5.0$, $CO_{terminal}$)	-43.3
	-8.6 (m, $J_{PH} = 20$)		-52.5
10e _A	-9.6 (2 nd order, J _{HH} = 4, J _{PH} = 22.8)	173.2 (d, $J_{PC} = 4.8$, $CO_{terminal}$)	-58.9 (s)
10e _B	-9.5 (dd, $J_{HH} = -5$, $J_{PH} = 135.5$)	172.6 (CO _{terminal})	-60.4(s)
	-9.6 (dd, $J_{HH} = -5$, $J_{PH} = 25.3$)		

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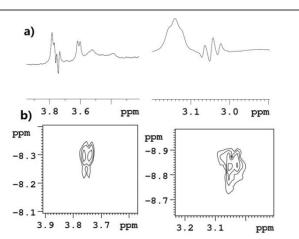


Fig. 10 a) Expansions of two ^1H NMR spectra showing how the PHIP effect is manifest in the IrCH $_2$ - and IrCOCH $_2$ - signals of **10b** and **11b** $_U$ b) two $^1\text{H-}^1\text{H}$ COSY expansions which show correlations between these signals and the hydride ligand signals in these complexes to confirm these assignments.

When this sample is warmed to 315 K, a further dihydride signal began to appear at δ –9.80 which eventually became dominant. Its splitting pattern is very similar to that of **10b** and **11b**. 2D-HMQC experiments link this hydride signal to those of two ¹³C centres, at δ 172.3 (terminal CO) and an acyl signal at δ 197.5, and a ³¹P centre at δ –0.03 respectively. It is therefore likely to arise from the saturated acyl complex **12b** of Fig. 9 with the change in acyl chemical shift, relative to those of **11**, reflecting the change in saturation of the alkyl group.

The analogous reactions with complexes 1d and 1e were then examined, starting at 203 K. No new reactivity was seen until 263 K. At this point, with 1e, a weak polarised hydride signal can be detected at δ –9.60 that has similar characteristics to those of 10b. When this sample was warmed to 283 K, the signal for 10eA becomes much stronger (Fig. 11a), full characterisation data for 10eA is provided in ESI. A second set of hydride signals are detected at δ –9.48 (dd, J_{PH} = 135.5 Hz, J_{HH} = -5 Hz) and δ -9.60 (dd, J_{PH} = 25.3 Hz, J_{HH} = -5 Hz) due to a second isomer of $Ir(H)_2(^{13}CO)_2(PMe_3)(\eta^1-CH_2CH=CH_2)$, **10e**_B. We note that although the hydride signals for $10e_A$ and $10e_B$ overlap they can be differentiated in a 2D $^{1}\text{H-}^{31}\text{P}$ HMQC measurement. We located partner ^{31}P signals at δ –59.0 for **10e**_A and at δ –60.4 for **10e**_B through this approach. **10e**_A and 10e_B are expected to form from 1e after ally ligand isomerisation and H₂ addition over the CO-Ir-CO axis or P-Ir-CH₂ axes respectively, a process which proceeds with a selectivity of 2:1. It is notable that PMe₃ loss from **9e** and CO loss from **6e** would lead to the same product.

The corresponding 283 K 1 H NMR spectrum also contains evidence for two further products. These reflect poorly enhanced hydride signals at δ –9.7 and δ –10.1 for the acyl complex Ir(H)₂(CO)(PMe₃)₂(CO-CH₂-CH=CH₂) (**12e**) and **3e**_A respectively. These complexes were identified on the basis of the corresponding 1 H NMR spectrum at 303 K (Fig. 11b). We note the signal at δ –9.68 linked to a proton signal at δ 3.88 (J_{HH} = 5 Hz and J_{HH(hydride)} 1.4 Hz) in accordance with this.

Previously we saw that $3e_A$ was stable at 298 K under H_2 but adding CO changes this situation and now $3e_A$ transforms into $13e_A$ at 303 K through ligand exchange and when this sample is warmed

to 333 K, or kept at 303 K overnight, the acylarcomplex $Ir(H)_2(CO)_2(PMe_3)(COCH_2CH=CH_2)$ (13e_A) dominates (Fig. 811d). We note 1d proved to react in a similar fashion to 1e. However, two isomers of the analogous acyl complex, 13d_A and 13d_B, are now produced in the ratio of 1.4:1. Neither 11e, nor 11d were seen in these studies.

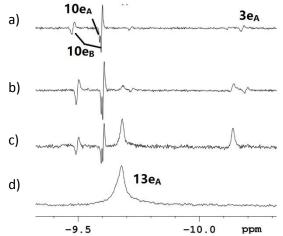
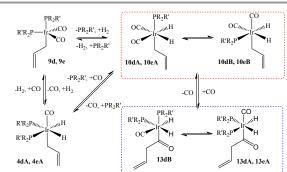


Fig. 11 Series of 1 H(31 P) NMR spectra showing how the signals in the hydride region change with temperature when the reaction of **1e**, H₂ and CO is followed. a) at 283 K, b) at 303 K, c) at 303 K, ca. one hour later and d) at 333 K.

We conclude therefore that when the phosphine is PMe₃ or PMe₂Ph, the fragment Ir(H)₂(CO)(COCH₂CH=CH₂) is optimally stabilized by two phosphine ligands.



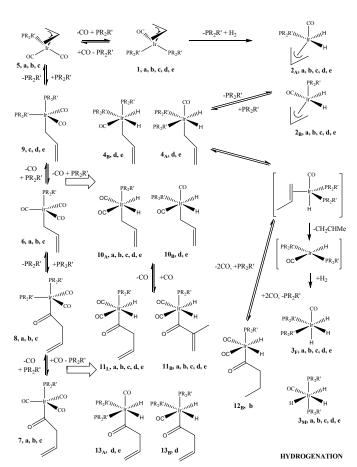
Scheme 5 Reaction pathways involving **9d**, **9e**, H₂ and CO

Conclusions

In conclusion we have demonstrated that the iridium allyl complexes $Ir(CO)(PR_2R')_2(\eta^3-C_3H_5)$ (1a-1e) [where PR_2R' is PPh_3 (1a), $P(p\text{-tol})_3$ (1b), $PMePh_2$ (1c), PMe_2Ph (1d) and PMe_3 (1e)] reflect suitable precursors to study the hydroformylation reaction in conjunction with $p\text{-}H_2$ as a range of reaction intermediates can be detected by PHIP assisted NMR spectroscopy. These products and their interconnectivity are illustrated in Scheme 6 and their detection serves to illustrate the successful mapping of the hydroformylation process. These studies have harnessed the differing reactivity conveyed by the phosphine variation to change the associated rates of reaction in

order to enable the efficient tracking of this process. Consequently, the identity of the phosphine can be concluded to play a significant role in controlling reactivity.

Reaction of 1 with $p-H_2$ at low temperatures typically revealed the formation of two isomers of the η^3 -allyl dihydride species $Ir(H)_2(PR_2R')(CO)(\eta^3-C_3H_5)$ which is formed by phosphine loss. This reaction is favoured for electron rich phosphines such as PMe₃ and upon warming further reactions yield propene and propane alongside fac and mer isomers of $Ir(H)_3(CO)(PR_2R')_2$. Upon reaction with CO alone, equilibria are established between species such as $Ir(CO)_2(PPh_3)(\eta^3-C_3H_5),$ $Ir(\eta^{1}-C_{3}H_{5})(CO)_{3}(PPh_{3}),$ Ir(COC. $\label{eq:h2CH=CH2} \text{H}_2\text{CH}=\text{CH}_2)(\text{CO})_2(\text{PPh}_3)_2 \quad \text{and} \quad \text{Ir}(\text{COCH}_2\text{CH}=\text{CH}_2)(\text{CO})_3(\text{PPh}_3) \quad \text{that}$ confirm CO insertion into an Ir-C bond is possible. This reactivity results in the suppression of alkene hydrogenation when a mixture of CO and H₂ is examined and species such as cis-cis Ir(COCH₂CHCH₂)(H)₂(CO)(PR₂R') and cis-cis Ir(H)₂(n¹-C H₂CH=CH₂)(CO)₂(PR₂R') are detected. These products subsequently eliminate C₄-aldehydes on warming to 318 K. Collectively the products detected here therefore map the hydroformylation mechanism for an iridium monohydride based catalyst as shown in Scheme 6. Given the ability of these systems to undergo CO and phosphine loss, roles for mono phosphine dicarbonyl and bisphosphine mono carbonyl intermediates are evident.



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