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1 Design and experiment of thermoelectric asphalt pavements with power-generation 2 and temperature-reduction functions

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9 **ABSTRACT:** Asphalt pavements tend to absorb solar energy and accumulate heat, which results in
10 several negative effects. They contribute to the urban heat-island effect, plastic deformation of
11 pavements, and aging of asphalt materials. One solution is to convert or transfer the pavement heat. A
12 brand new road thermoelectric generator system (RTEGS) is designed for this purpose. The system
13 added three modules to the traditional asphalt pavement structure: heat-conduction,
14 thermoelectric-conversion, and cold-end cooling. The modules convert heat absorbed in asphalt
15 pavements to electrical energy and reduce the pavement surface temperature. Field testing of the new
16 system subject to a full seasonal change (half a year) was conducted. The data of temperature reduction
17 and voltage output in a field environment were obtained. The results showed that the system reduced
18 the pavement surface temperature by 8–9°C in hot seasons, and the electrical output from an asphalt
19 pavement of size 300 mm × 300 mm × 100 mm reached 0.564 V. At this output, a 10,000 m² (1 km long
20 and 10 m wide) pavement area would generate about 33 kWh of electrical energy in a single day in the
21 summer, not considering the scale effects of the RTEGS. The system provides a new approach to
22 alleviate the urban heat-island effect, and to convert and utilize solar heat absorbed in asphalt
23 pavement.

24 **Key words:** Asphalt pavement, Energy harvesting, Thermoelectric, Heat-island effect, Temperature
25 reduction

26 27 1 Introduction

28 Asphalt pavements are the primary type of urban roads and highways on account of their low cost,
29 less tyre-road noise as well as riding quality. However, black asphalt pavement materials tend to absorb
30 solar radiation energy and accumulate heat. The pavement temperature can reach 60°C or higher in
31 summer [1], bringing negative effects to the environment and the pavements themselves. These effects
32 include: 1) Aggravating the urban heat-island effect [2-4]. Roads generally account for over 30% of a
33 city's area [5]. The ratio can be higher in big cities [6-8]. In summer, a large amount of heat is absorbed
34 and accumulated by asphalt pavements in the daytime [9]. The pavement temperature is generally 20°C
35 higher than the environmental temperature at mid-day during sunny summer months. At night, the heat
36 absorbed by pavement is transmitted to the surroundings. For above reasons, asphalt pavements are the

37 main cause for the urban heat-island effect. 2) Exacerbating pavement rutting and other heat induced
38 damage [10]. Under high temperatures, asphalt mixtures are prone to irreversible plastic deformation
39 under repetitive wheel loadings. Rutting, shoving and upheaval can occur, affecting functionality and
40 safety of the pavement [11-13]. 3) Accelerating the thermal aging of asphalt pavement materials.
41 Continuous high temperatures increase the oxidation of bitumen and the volatilization of its light
42 components. The ductility of bitumen decreased as a result of aging. Crack- and fatigue-resistance of
43 the bitumen is thus reduced, and the service life of pavements shortened [14-16].

44 For the above reasons, temperature within the asphalt pavement needs to be reduced in
45 high-temperature seasons from the perspectives of the environment, pavement performance, and
46 materials durability [17, 18]. Accordingly, researchers and engineers have developed light-colored
47 pavements, water-retentive pavements and permeable pavements [19]. The mechanism for reducing
48 temperature of light-colored pavements is to increase heat reflectivity of road surface materials [20, 21].
49 The water-retentive pavements have the capability of absorbing and preserving water from rainwater or
50 artificially sprayed water. The temperature of pavement will be reduced by the water evaporation
51 during high temperature seasons [22]. The permeable pavements, which is connected with the natural
52 ground due to its large inter-connected void, reduce road and ambient temperature by improving
53 moisture circulation between the underground and aboveground spaces [18, 23].

54 Some related projects have been implemented successfully. Toraldo et al. discovered that
55 lighter-colored pavements can have temperatures 14°C lower than those of conventional asphalt
56 pavements [24], and Karasawa found that temperatures of light-colored and water-retentive concrete
57 pavements can be 7.2–16.6°C lower [25]. Yamagata et al. concluded that the temperature of
58 water-retentive pavements can be reduced by 8°C on average in the daytime and 3°C at night by
59 spraying recycled water onto them, and thus alleviate the urban heat-island effect [26]. The ambient
60 temperature can be effectively reduced as a result of reduction in temperature of the road surface [27].
61 Santamouris et al. investigated the cooling effect of reflective pavements in an urban park. Their results
62 showed that, reflective pavements contribute to the reduction of the ambient temperature during a
63 typical summer day, by up to 1.9°C while the surface temperature in the park was reduced by up to
64 12°C [28].

65 On the other hand, heat retained in the pavement can be utilized as energy from the perspective of
66 resource conservation [29-32]. There are usually two major approaches. One is to directly collect solar
67 energy from the pavement surface and convert it to electrical energy [33]. A common method is to pave
68 photovoltaic panel on the pavement surface [34-36]. For example, the TNO company in the Netherland
69 paved a crystalline silicon solar panel at 10 mm depth on a bicycle lane located in Krommenie, a town
70 northwest of Amsterdam [37]. Another method is to embed pipelines in pavement structure. Flowing
71 liquids in the pipelines will absorb pavement heat and take it out of the pavement, which can then be

72 utilized [38, 39]. For example, Sullivan proposed a pavement-heat utilization system composed of
73 asphalt pavement layers and water pipes [40]. At high temperatures in summer, water in pipes can
74 absorb and transfer the pavement heat. The heat is stored in soil or storage tanks, which can be used in
75 winter to melt snow on the road and heat nearby buildings. Hasebe et al. laid water pipes under asphalt
76 pavements to absorb heat, which was used for electric power generation [41]. It is worth noting that
77 most of these researches used thermal (and not electric) conversion from heat stored in roads.

78 Overall, a variety of methods can be used to reduce pavement temperatures. Yet very few
79 approaches to utilize pavement heat have been discussed. This is because pavement heat can be
80 dispersed easily, and is hard to collect and utilize. As a result, very few literatures on the
81 comprehensive study of pavement temperature reduction and heat utilization are found. To fill the
82 research gap, we designed a novel set of road thermoelectric generator system (RTEGS) to reduce
83 pavement surface temperature and utilize pavement heat. The system can partially convert pavement
84 heat to electrical energy, reducing pavement temperature while utilizing solar energy stored in
85 pavement. A field experiment was conducted to test the effectiveness of RTEGS in generating power
86 and reducing temperature. Findings from this study will provide a new approach to alleviate urban
87 heat-island effect and utilize asphalt pavement heat.

88 **2 RTEGS Design**

89 The main concept of RTEGS design was to convert the heat absorbed by asphalt pavements to
90 electrical energy. Resultantly, the pavement temperature would decrease. In addition to materials used
91 in the conventional asphalt pavement, RTEGS included heat-conduction, thermoelectric-conversion,
92 and cold-end cooling modules. Details of each module are described as follows:

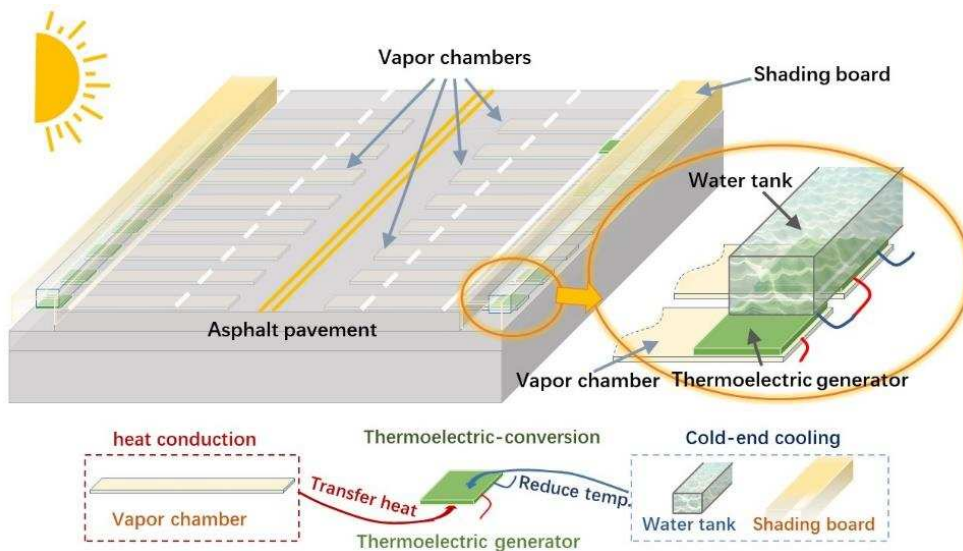
93 (1) The main function of the heat-conduction module was to collect heat absorbed in pavement
94 and transfer it outside the pavement structure. To attain this, a highly efficient vapor chamber was
95 embedded in pavement at a depth of 20–30 mm. One end of the vapor chamber was buried in the
96 pavement, and the other end was exposed outside the pavement.

97 (2) The role of the thermoelectric-conversion module was to convert the pavement heat energy
98 from the vapor chamber into electrical energy. To achieve this, a thermoelectric generator (TEG) was
99 arranged on the exposed end of the vapor chamber. The TEG could convert heat energy to electrical
100 energy. The premise was that a temperature difference existed between the two sides (cold and hot) of
101 TEG. Generally, the larger the temperature difference, the higher the voltage output is. To maintain a
102 temperature difference, the hot side of the TEG was connected to the exposed end of the vapor chamber.
103 In this way, the pavement heat was continuously transferred to the hot side of the TEG.

104 (3) The cold-end cooling module was designed to reduce the temperature of the cold side of the
105 TEG, and therefore to increase the voltage outputs of the TEG. The cold-end cooling module could use

106 air or water for cooling. Generally, water cooling is more effective. Therefore, a water tank was
 107 installed at the cold side of the TEG. The bottom of the tank was made of a material with good thermal
 108 conductivity, such as vapor chamber or aluminum, and was bonded to the cold side of the TEG. The
 109 side walls of the tank were made of materials with good heat-dissipation performance. A shading board
 110 was erected on the outside of the tank to avoid direct sunshine that would increase the water
 111 temperature.

112 When the asphalt pavement temperature was increased by solar radiation, the heat would be
 113 transferred to the hot side of the TEG by the vapor chamber, creating a temperature difference between
 114 the hot and cold sides, and a voltage output would be generated, while the pavement temperature was
 115 reduced. In normal conditions, the asphalt pavement temperature was generally higher than the
 116 environmental temperature [32]. The mechanism of RTEGS was to make use of the temperature
 117 difference and to realize the conversion of heat energy to electrical energy by using the TEG. Fig. 1
 118 illustrates the design of the RTEGS.



119

120 **Fig. 1.** Schematic of RTEGS design.

121 3 Experiment materials and method

122 3.1 Experiment materials

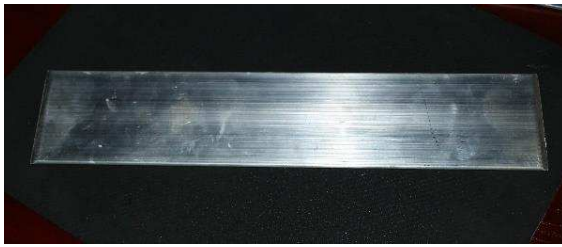
123 (1) Pavement structure and materials

124 The asphalt pavement model in this experiment used a double-layer slab specimen with a size of
 125 300 mm × 300 mm and 100 mm thick. The top layer was SBS (styrene–butadiene–styrene) modified
 126 asphalt concrete (AC-13) with 40 mm thickness. The bottom layer was asphalt concrete (AC-20) with
 127 60 mm thickness. Both layers were made of conventional asphalt pavement materials.

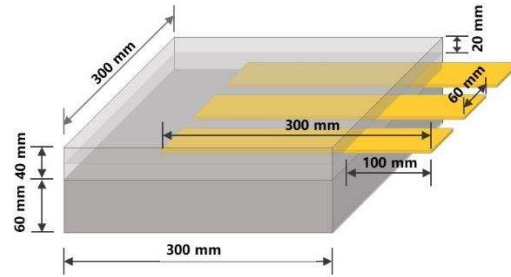
128 (2) Heat-conduction materials

129 Aluminum vapor chambers (Fig. 2a) were used as the heat-conduction module. One reason for

130 using aluminum was their good pressure-bearing capacity. The aluminum vapor chamber can bear a
131 uniform pressure of 4 MPa, which is higher than the loading requirements for traffic. Also, with a heat
132 transfer coefficient of 106 W/m·K, aluminum vapor chambers have good heat-transfer performance.
133 The aluminum vapor chamber used in our experiment was 3 mm thick, 300 mm long, and 60 mm wide.
134 As shown in Fig. 2b, they were evenly arranged in the slab specimen at 20 mm depth with 200 mm
135 embedded within the specimen and 100 mm exposed outside the specimen.



(a) Aluminum vapor chamber

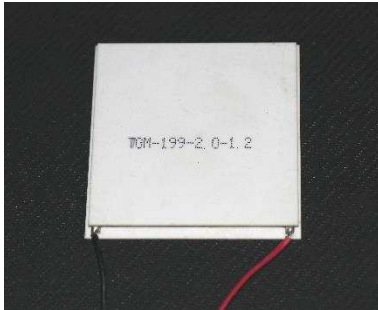


(b) Aluminum vapor chambers arrangement

136 **Fig. 2.** Aluminum vapor chamber and their arrangement in the slab specimen.

137 (3) Thermoelectric-conversion module

138 TEG-199 (Fig. 3a) used 199 pairs of thermoelectric components inside as the
139 thermoelectric-conversion module. The hot side of the TEG was bonded to the exposed end of the
140 aluminum vapor chamber on one side of the specimen by thermally conductive silica gel.



141

142 (a) TEG.



143

144 (b) Water tank

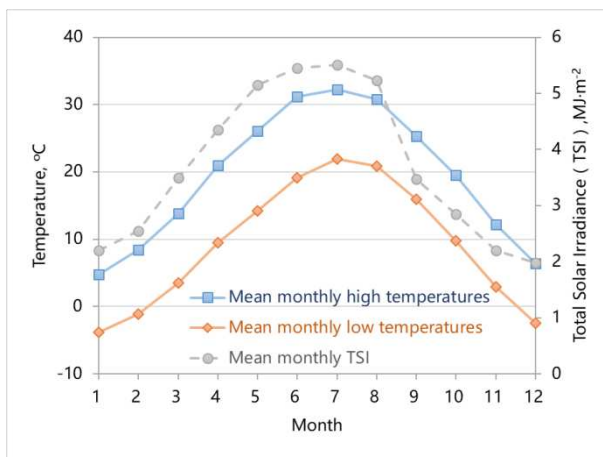
145 **Fig. 3.** TEG and Water tank.

146 (4) Cold-end cooling module

147 An organic glass water tank (Fig. 3b) was used to reduce the temperature of the cold side of TEG.
148 The water tank was 350 mm long, 150 mm wide, and 160 mm high. The bottom of the tank was an
149 aluminum vapor chamber, which could exchange heat efficiently between the TEG and the water in the
150 tank. The tank's sidewalls were heat sinks that could exchange heat between the water and the air,
151 keeping the water temperature consistent with the environmental temperature. The cold side of the TEG
152 was bonded with the aluminum vapor chamber on the bottom of the water tank by thermally conductive
153 silica gel. In field test, a shading board was used above the water tank to avoid direct sunshine that
154 would increase the water temperature.

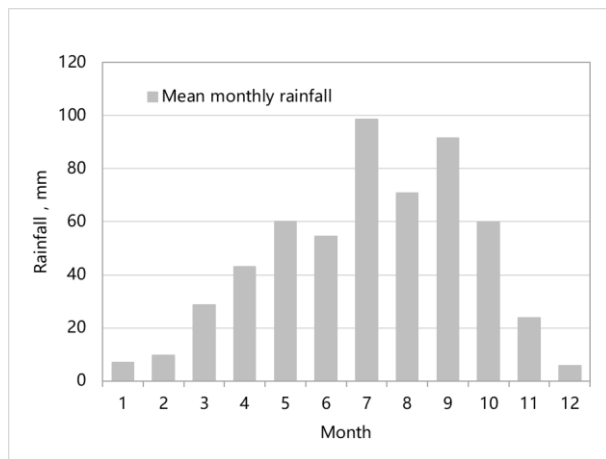
155 3.2 Testing methods

156 Field testing was conducted in Xi'an City, China, at 107.40–109.49° east longitude and 33.42–
157 34.45° north latitude, where the climate is temperate with four distinct seasons. The highest
158 temperature in summer can reach 40°C, and the lowest temperature in winter is generally –5°C. The
159 average annual relative humidity is about 70%. The climate is representative of several main cities in
160 China of similar size, population and land use. Fig. 4a and Fig. 4b illustrate the mean monthly high and
161 low temperature, total solar irradiance and rainfall in Xi'an [42]. In field test, the slab specimen was
162 placed outdoor. The TEG generated voltage under the solar radiation. A data-acquisition instrument was
163 used to collect data.



164

165 (a) Mean monthly high and low temperature, total solar irradiance



(b) Mean monthly rainfall

Fig. 4. Mean monthly high and low temperature, total solar irradiance and rainfall in Xi'an.

An Avio R300 thermal infrared imager was used to capture the surface temperature of the specimen every 10 minutes. The average temperature obtained by the infrared imager was used in data analysis. A PT100 temperature sensor and a data-acquisition instrument were used to collect the water temperature in the water tank. A mobile weather station was used to measure the environmental temperature. As shown in Fig. 5a, to reduce the heat exchange between the specimen and the surroundings, the specimen was wrapped with cotton heat insulator, and a wood panel was placed under the bottom of the specimen to separate it from the ground.

In order to analyze the effects of RTEGS on the pavement temperature, a conventional slab of the same size was fabricated using the same materials as the RTEGS specimen. The surface temperatures of the RTEGS specimen and the conventional slab were compared in the same field conditions. Testing was conducted from February to July 2017. A series of environmental temperatures in a full seasonal change were collected. Due to weather conditions in the field, not all days (the same day in every month) were suitable for measurement. As shown in Table 1, six testing days were selected for data analysis. These days were in similar intervals. They were all sunny during measurement and could be considered representative. Continuous observations and measurements of the temperature and voltage output were conducted on the RTEGS and conventional specimens. The duration of solar radiation changes with the season, thus data collection times varied slightly in different months. The data collection took place from 8:00 am to 10:00 pm from May to July, since solar radiation is longer during this season. The data collection was from 8:00 am to 7:00 pm from February to April, since solar radiation is relatively shorter in this season.

Table 1

Weather conditions of six testing days.

Date	Air temperature (°C)	Peak radiation Intensity (W/m ²)	Weather	Wind direction	Wind scale
Feb. 24 th , 2017	0-11	779	Sunny	West	1
Mar. 22 nd , 2017	5-16	902	Cloudy	Southwest	3

Apr. 22 nd , 2017	8-25	992	Sunny	West	2
May 26 th , 2017	18-32	1038	Sunny	North	3
Jun. 26 th , 2017	23-35	1022	Sunny	Southeast	2
Jul. 24 th , 2017	27-40	999	Sunny	South	1

191 An iodine-tungsten lamp was used for indoor test, to simulate the solar radiation to heat the slab
 192 specimens, as shown in Fig. 5b. The temperatures (specimen surface and water) and the testing period
 193 were in a better-controlled environment compared with field testing.



194
 195 (a) Field testing of RTEGS specimen.



196
 197 (b) Indoor testing

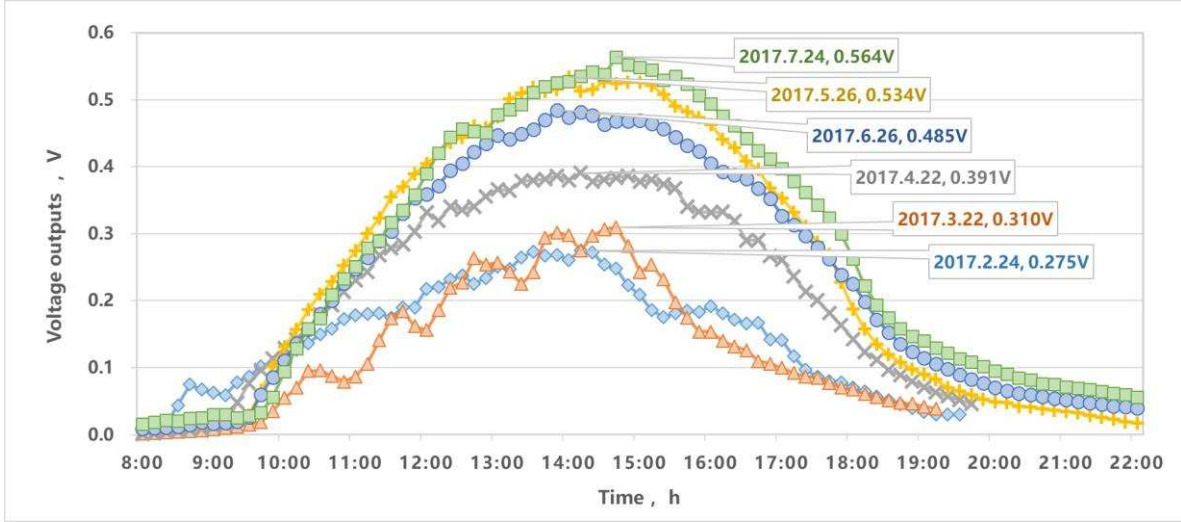
198 **Fig. 5.** Field and indoor testing of RTEGS specimen.

199 **4 Testing results**

200 4.1 Power-generation

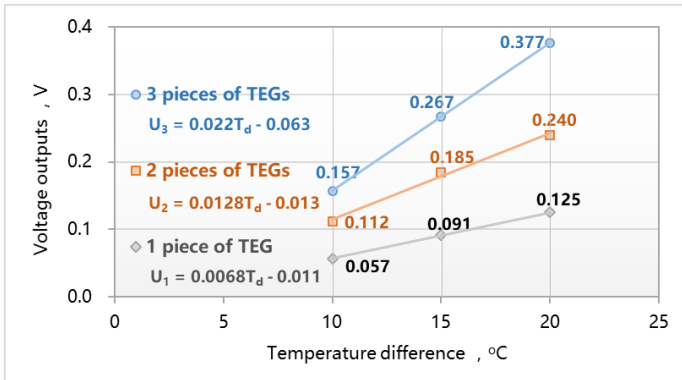
201 Fig. 6 illustrates the voltage output of the RTEGS specimen in the six testing days from February
 202 to July. The change of the voltage outputs over time exhibited a parabolic shape. The voltage outputs
 203 increased from about 10:00 am to 3:00 pm, and then decreased. Environmental conditions in different
 204 seasons significantly affected the voltage outputs. In May, June, and July when temperatures and solar

205 radiation were higher, voltage output of the RTEGS specimen was higher and of longer duration. For
 206 example, on July 24, the measured peak voltage output was 0.564 V. Voltage outputs greater than 0.3 V
 207 lasted for more than 8 hours. In February, March and April when temperatures and solar radiation were
 208 lower, voltage outputs of the RTEGS specimen was smaller, and the voltage outputs period was shorter.
 209 For example, on February 24, the measured peak voltage output was 0.275 V.



210
 211 **Fig. 6.** Voltage outputs of the RTEGS specimen in different seasons.

212 The temperature difference between the specimen surface and the water in the tank can be
 213 controlled through the indoor test, in order to further analyze the influencing factors of the power
 214 generation. By adjusting the height of the light source, the surface temperature of the specimen was
 215 kept at 40°C; the temperature of the water in the sink can be kept at 20°C, 25°C and 30°C. The power
 216 generation of the RTEGS was measured at the temperature difference of 10°C, 15°C and 20°C,
 217 respectively. The effects of temperature difference and TEG number on voltage output of the RTEGS
 218 specimen are shown in Fig. 7. It can be seen that the voltage outputs of the system increase with an
 219 increase in temperature difference and the quantities of TEG, and there is a positive linear relationship
 220 between the voltage outputs and the temperature difference.



221
 222 **Fig. 7.** Effects of temperature difference and TEG number on voltage output of the RTEGS specimen.

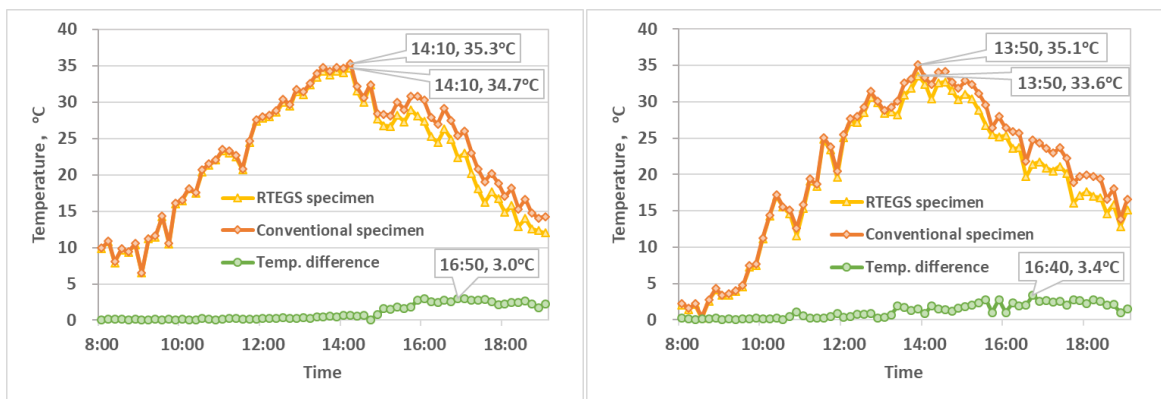
223 where U_i is the voltage outputs for i piece(s) of TEG(s); T_d is the temperature difference between the specimen surface

224 and water in the tank.

225 4.2 Temperature-reduction

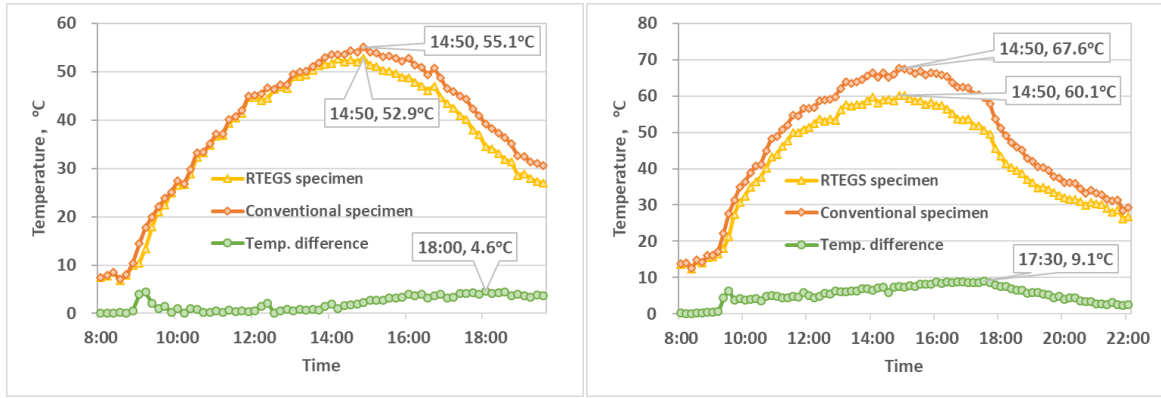
226 Fig. 8 illustrates the temperature of the RTEGS and conventional specimen in the six testing days
227 from February to July 2017. The surface temperatures of the RTEGS specimen were significantly lower
228 than those of the conventional specimen. In May, June, and July when temperatures and solar radiation
229 were higher, temperature reduction in the RTEGS specimen was obvious. Peak reduction reached 8–
230 9°C, and the reduction period was longer. For example, on May 26 (Fig. 8d), June 26 (Fig. 8e), and
231 July 27 (Fig. 8f), temperature reduction above 5°C in the RTEGS specimen lasted for 7 hours, and
232 temperature reduction above 3°C lasted for approximately 11 hours. In February, March, and April
233 when temperatures and solar radiation were lower, the magnitude of temperature reduction in the
234 RTEGS specimen was small. The maximum reduction was around 3–4°C, and the reduction was of
235 short duration. For example, on February 24 (Fig. 8a), March 22 (Fig. 8b) and April 22 (Fig. 8c), the
236 temperature reduction above 2°C lasted for approximately 3 hours. These magnitudes of temperature
237 reductions are compatible with the pavement functionality requirements for different seasons. The
238 pavement temperature needs to decrease significantly in summer to reduce plastic deformation and the
239 urban heat-island effect, whereas in winter there is no need for reducing the pavement temperature.

240 In addition, as shown in Fig. 8, the temperature generally reached peak value between 2:00 pm
241 and 3:00 pm. The maximum temperature difference between the two specimens occurred later,
242 generally between 4:00 pm. and 6:00 pm. The results indicated that the temperature reduction by the
243 RTEGS was lagging by approximately 2 to 3 hours behind the time of peak temperature.
244



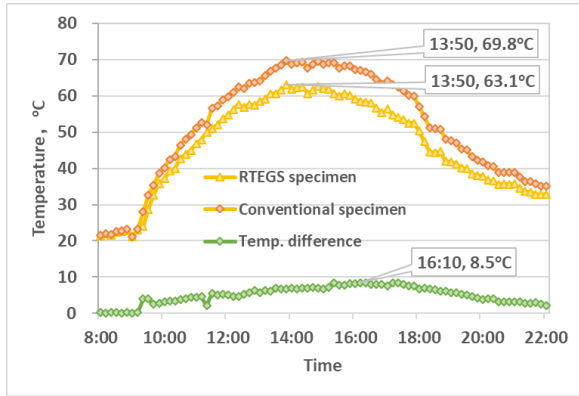
(a) February 24th, 2016.

(b) March 22nd, 2017.

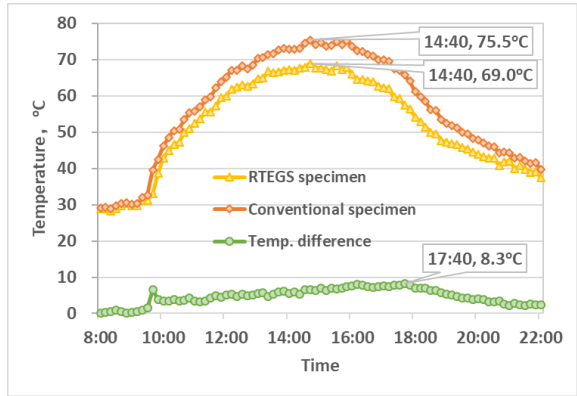


(c) April 22nd, 2017.

(d) May 26th, 2017.



(e) June 26th, 2017.



(f) July 24th, 2017.

245 **Fig. 8.** Temperature of the RTEGS specimen and the conventional specimen in different seasons.

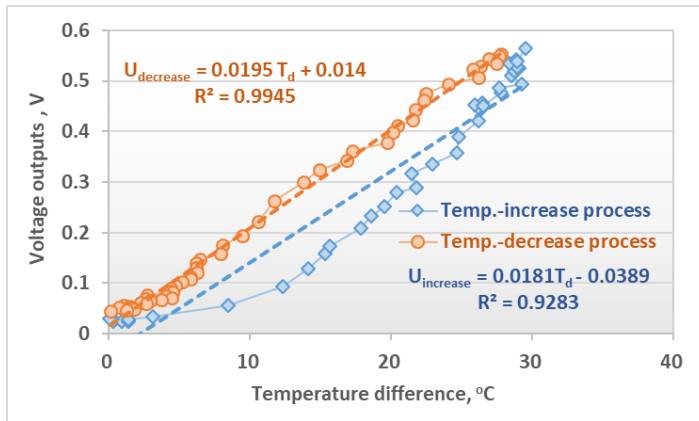
246 **5 Results Analysis**

247 **5.1 Influence factors of power-generation**

248 **(1) Environmental temperature**

249 The voltage output of the RTEGS specimen changed with the environmental temperature and solar
 250 radiation. But the temperature difference between the cold and hot sides of the TEG directly affected
 251 the voltage outputs. Fig. 9 illustrates the relationship between the measured voltage outputs and the
 252 temperature difference on May 26. The temperature difference is the difference between the
 253 temperature of water in the water tank and the surface temperature of the RTEGS specimen. The
 254 relationship between the temperature difference and the voltage outputs exhibits two trajectories, both
 255 largely linear. This is because the aluminum vapor chambers were embedded in the RTEGS specimen
 256 at a depth of 20 mm. The temperature change at this depth lagged behind the temperature changes of
 257 the specimen at surface. When the temperature increased, the temperature of the aluminum vapor
 258 chamber was lower than the specimen's surface temperature, whereas when the temperature decreased,
 259 the temperature of the aluminum vapor chamber was higher than that of the specimen's surface.
 260 Therefore, the lower trajectory represents the relationship between the temperature difference and

261 voltage outputs in the temperature-increase process, and the upper trajectory represents the relationship
262 in the temperature-decrease process.



263

264 **Fig. 9.** Relationship between temperature difference and voltage output of RTEGS.

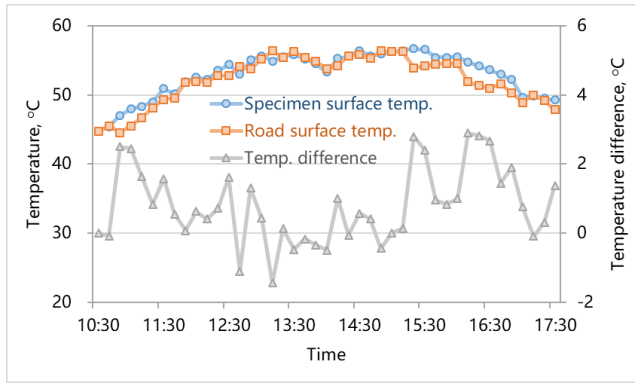
265 where U_{increase} is the voltage output in the temperature-increase process; U_{decrease} is the voltage output in the
266 temperature-decrease process; T_d is the temperature difference between the specimen surface and water in tank.

267 (2) Traffic loading

268 The influence of traffic on power generation is also the focus of study which are two-fold. On the
269 one hand, the influence comes from traffic loading on the devices (aluminum vapor chambers)
270 embedded in the road. Aluminum vapor chambers used in this research can bear a uniform pressure of
271 4 MPa, which is higher than the loading requirements for traffic. Moreover, no damage was found
272 during the slab specimen (include vapor chambers) compaction, which also proves its adequate bearing
273 capacity. Other materials with good thermal conductivity and bearing strength, such as aluminum and
274 iron, or flexible thermal conductive materials, such as thermal graphite film, can also be considered in
275 subsequent research.

276 On the other hand, the influence comes from the traffic on power generation efficiency. The power
277 generation efficiency of RTEGS is mainly related to the temperature difference, which is not directly
278 affected by the load from traffic. However, due to the abrasion of black binder and dust deposition, the
279 color of asphalt pavement may turn gray gradually and the temperature of road surface may slightly
280 decrease. To verify this, a comparison test of the temperature of newly formed asphalt mixture
281 specimens and old pavement (open to traffic for about 10 years) was carried out, the results were
282 shown in Fig. 10. The temperature data were obtained by infrared thermal imager and tested on 24th
283 August, 2016. Results showed that, in most of the testing period, surface temperature of the new
284 specimens was slightly higher than the old pavement, but the temperature difference was mostly within
285 2°C. There was also a small period when the temperature of the old pavement was slightly higher,
286 which is believed to be caused by the heat generated from the friction between the wheel and road
287 surface. However, this amount of heat is relatively small compared with the solar radiation heat, and

288 thus was not considered in the study. Overall, the influence of traffic on power generation is limited.



289

290 **Fig. 10.** Temperature of the newly formed asphalt mixture specimens and the old pavement surface.

291 (3) Scale of experiment

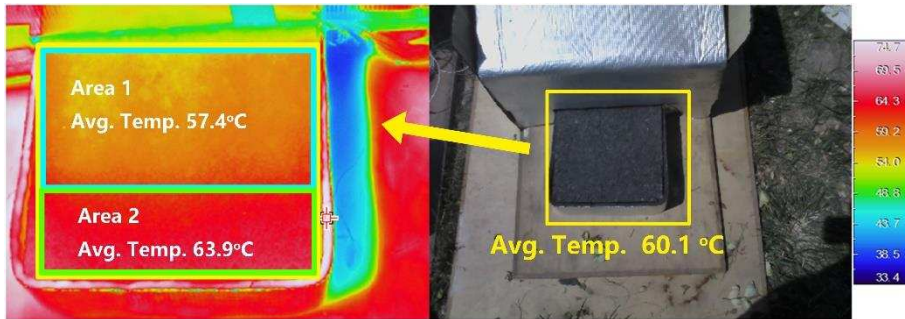
292 Scale of the RTEGS is another factor affecting the efficiency of power generation. For this reason,
293 indoor tests with the voltage outputs of 1, 2, and 3 pieces of TEG(s) in series were carried out.
294 According to the test results, the voltage output of 3 pieces of TEGs has no significant attenuation.
295 However, when the TEG modules are further increased, the voltage outputs of the system may decrease.
296 Moreover, it is necessary to evaluate the power generation efficiency of different scales through
297 experimental tests in further study.

298 Results showed that RTEGS had voltage outputs in both summer and winter. The electrical
299 resistance of the TEG was 1.25Ω at 20–60°C. The electrical current and power generated by RTEGS
300 can be calculated according to Ohm's law. Based on the field data on May 26, the electrical energy
301 generated by the 300 mm × 300 mm RTEGS specimen was approximately 1,080 J. At this rate, an
302 asphalt pavement of 1 km long and 10 m wide can generate approximately 1.2×10^8 J of energy (33
303 kWh electrical energy) each day without considering the scale effects of RTEGS. The testing site is in a
304 temperate climate. It is foreseeable that the system can be more productive in tropical and subtropical
305 climates that have abundant sunlight and solar heat resources. Through conversion and storage by
306 appropriate electronic instruments, the generated electrical energy can be used for roadside lighting,
307 signals, electronic information boards, communication, nearby residential use, or automobile charging
308 in the future.

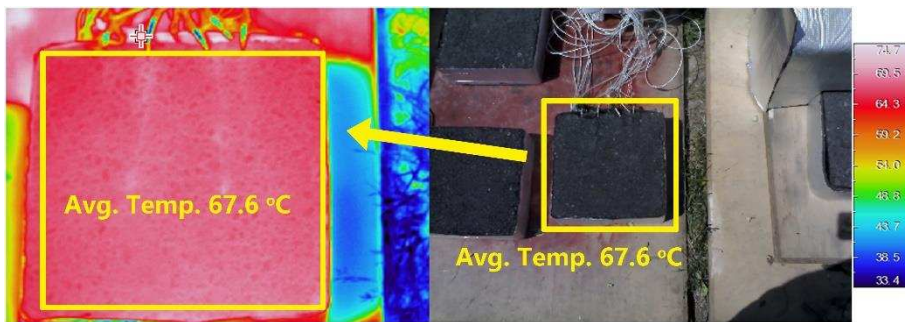
309 5.2 Temperature-reduction analysis

310 Fig. 11 shows thermal infrared images of the RTEGS specimen and the conventional specimen.
311 The image capture was at 2:50 p.m. on May 26, 2017, which coincided with the peak surface
312 temperature on that day. Fig. 11a shows the surface temperature of the RTEGS specimen; the average
313 temperature was 60.1°C. Fig. 11b shows the surface temperature of the conventional specimen; the
314 average temperature was 67.6°C. There were two obvious temperature ranges in the RTEGS specimen,
315 illustrated as Area 1 and 2 in Fig. 11a. The temperatures of nearly two-thirds of the area with aluminum

316 vapor chambers were lower, with an average of 57.4°C. The average temperature of the remaining area
317 was 63.9°C. The results demonstrated that the aluminum vapor chambers could efficiently transfer heat
318 in asphalt mixtures. The temperature of the pavement implemented with the aluminum vapor chambers
319 was greatly reduced. Due to heat transfer, the temperatures of surrounding areas were also lower than
320 those of conventional pavements.



321
322 (a) RTEGS specimen.

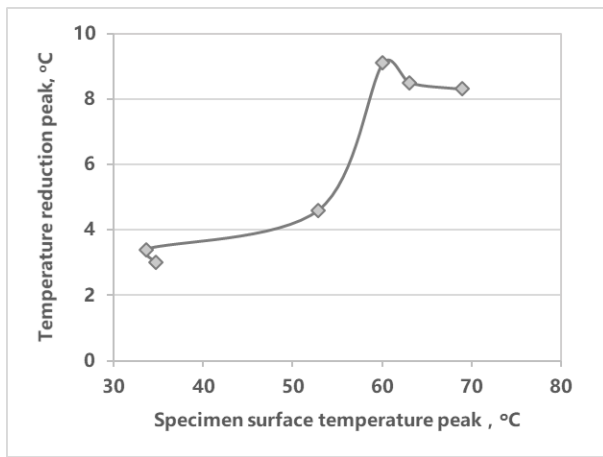


323
324 (b) Conventional specimen.

325 **Fig. 11.** Surface thermal infrared images of the RTEGS specimen and the conventional specimen (14:50, May 26th,
326 2017).

327 Results showed that RTEGS can significantly reduce pavement surface temperature by converting
328 heat to electrical energy. The magnitude of temperature reduction depended on the environmental
329 temperature and solar radiation. Fig. 12 illustrates the relationships between the surface temperature
330 and the temperature reduction in the RTEGS specimen. With the surface temperature increased from
331 30°C to 60°C, the temperature reduction also increased. In particular, when the surface temperature
332 increased from 50°C to 60°C, the temperature reduction increased from 4°C to 8°C. When the surface
333 temperature further increased from 70°C to 75°C with the increase of environmental temperature and
334 solar radiation, the magnitude of temperature reduction remained constant at 8–9°C. The above results
335 indicate that the temperature reduction by the RTEGS has a limit. This is because the system has
336 limited ability to convert heat to electrical energy. When the available heat energy from the
337 environment is beyond the system's conversion capacity, additional radiation energy will increase the
338 surface temperature of the specimen.

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Fig. 12. Relationships between the surface temperature and the temperature reduction of the RTEGS specimen.

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5.3 Application prospect

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Based on the cost of the current laboratory establishment and the power generation capacity, the direct economic benefit generated by this system is less than the construction cost. The main reason is that the efficiency of the thermoelectric power generation device is relatively low. However, this technology has its prospect of changing the cost-benefit scenarios due to the following reasons. 1) In remote areas far away from power supply facilities, this system can provide sufficient power to meet the energy demand for communication, monitoring and signal transmission on the highway, so as to save the laying and construction cost of the power line; 2) The power generation capability and efficiency in low latitude areas, as well as in areas with abundant sunlight and solar heat resources, are expected to be higher; 3) With the advancement of thermoelectric power generation technology, the power generation efficiency of this system will be improved; 4) In addition to power generation, the reduction in pavement temperature and plastic deformation, as well as the alleviation of urban heat island effect as a result of using RTEGS in cities, have wider and important social benefits which can be quantified in life cycle cost analysis; 5) The system proposed in this paper provides an innovative way of using pavement thermal energy. Further research and industry-scale trial use should be able to improve the power generation efficiency.

358

6 Conclusion

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Asphalt pavements tend to absorb solar energy and accumulate heat in high temperatures during summer, which aggravates pavement rutting, aging of pavement materials, and the urban heat-island effect. A reasonable arrangement of a heat-to-electrical energy conversion module in pavements can partially convert heat absorbed in the pavement to electrical energy, and thus reduce pavement temperatures.

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In this study, we designed a new thermoelectric generator (TEG) system for roads. The system transfers pavement heat by aluminum vapor chambers embedded in the pavement, and generates

366 voltage by the TEG making use of the temperature difference between the pavement and the
367 environment. A water tank for temperature reduction was arranged at the cold side of the TEG to
368 increase and maintain the temperature difference. The system provides a new approach to utilizing heat
369 absorbed in asphalt pavement.

370 Results showed that the surface temperature of the TEG asphalt specimen was significantly lower
371 than that of a conventional asphalt specimen. From June to July (in summer), the system's
372 temperature-reduction peak was approximately 8–9°C, and a temperature reduction of greater than 5°C
373 lasted 7 hours in a day. In February to March (in winter), the temperature reduction of the system was
374 less in both magnitude and duration. These results are compatible with the needs for pavement
375 temperature reduction.

376 RTEGS can convert pavement heat to electrical energy. Voltage outputs of the RTEGS specimen
377 changed with the environmental temperature and solar radiation. The temperature difference between
378 the cold and hot sides of the TEG directly affected the voltage output. A slab specimen size of 300 mm
379 × 300 mm × 100 mm had a voltage peak of 0.564 V on July 24. For comparison, the measured peak value
380 on February 24 was 0.275 V.

381 Future studies can aim to enhance the heat-to-electrical energy conversion efficiency of the TEG,
382 such as an increase of the temperature difference between the two ends of the TEG, implementation of
383 the new system in a real pavement structure, and to evaluate the impact of traffic loading on its
384 efficiency and durability.

385

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391

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