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Solid State Magnetic Resonance Investigation of the Thermally-Induced Structural Evolution of Silicon Oxide-Doped Hydrogenated Amorphous Carbon

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Abstract

Due to their increased stability in extreme environments, relative to amorphous hydrogenated carbons (a-C:H), amorphous thin film silicon oxide-doped hydrogenated amorphous carbons (a-C:H:Si:O) are being commercially developed as solid lubricants and protective coatings. Although various properties of a-C:H:Si:O have been investigated, no definitive structure of a-C:H:Si:O has ever been proposed, nor has its thermally-induced structural evolution been thoroughly studied. The aim of this work is to better understand the structure of a-C:H:Si:O through solid-state nuclear magnetic resonance (NMR) and electron paramagnetic resonance (EPR) spectroscopies. Deeper insights into the thermally-driven structural evolution are obtained by annealing a-C:H:Si:O between 50°C and 300°C under anaerobic conditions and taking NMR/EPR measurements after each step. EPR results show that the number of paramagnetic defects decreases by 70% with annealing at 300°C. ¹H NMR shows the hydrogen concentration decreases with annealing temperature from $2 \times 10^{22} \text{ g}^{-1}$, and then levels off at approximately $0.7 \times 10^{22} \text{ g}^{-1}$ for anneals between 200°C and 300°C. The carbon-silicon-oxygen network exhibits some structural reorganization, seen directly as a slight increase in the sp^2/sp^3 ratio in the ¹³C NMR with annealing. These results combined with relaxation data are interpreted according to a two-component structure largely defined by differences in hydrogen and defect contents.

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1. Introduction

Amorphous materials are ubiquitous in nature and in synthetic systems [1]. In light of many unique mechanical, optical, magnetic, and electronic properties, they are attractive materials for current and emergent technologies, including photovoltaics, thin-film transistors, p-n diodes, light valves, spacecraft components, springs, biomedical implants, and energy-absorbing structures [1-4]. The structural characterization of amorphous solids constitutes a challenging materials science problem, since the lack of crystallinity in these materials hinders the use of diffraction methods, and the structures cannot be described by simple symmetry rules, nor do they form stable, well-defined low-energy configurations. Furthermore, while the chemical composition of these solids can be readily determined using standard analytical methods, such as energy dispersive spectroscopy or secondary ion mass spectroscopy, the investigation of the bonding configuration of the elements constituting the amorphous network is rather difficult due to the broad range of bond lengths and angles present. This inhibits the use of simple structural models, which are usually employed for investigating crystalline materials, for obtaining insights into the structure of amorphous solids.

Among the several amorphous materials that have been synthesized in the last decades, carbon-based materials have been used in a particularly wide range of technologically important applications thanks to their impressive properties, notably their high strength and strain to failure, ability to withstand harsh physical and chemical conditions, their ability to form smooth, continuous, ultra-thin, conformal coatings, as well as their outstanding tribological performance (i.e., low friction, wear, and adhesion) thus rendering them appealing as protective coatings and as solid lubricants [5, 6]. The most well-known class of carbon-based materials for these applications is composed almost purely of amorphous carbon (a-C) and is usually referred to as diamond-like carbon (DLC). Thin-film a-C materials containing some hydrogen are usually referred to as amorphous hydrogenated carbon (a-C:H), and are typically grown by chemical or physical vapor deposition. The highly non-equilibrium conditions in these deposition methods result in the presence of carbon atoms in different hybridization states (mainly sp^3 and sp^2 , with a small fraction of sp) [5, 7-10]. Depending on the growth method and precursors, hydrogen can be included in the disordered network with amounts ranging from less than 5 at.% to about 50 at.%. Hydrogen modification significantly affects the resulting physico-chemical properties, including optical gap, electrical resistivity, internal stresses, elastic moduli, strength, and tribological properties [9].

To achieve multifunctionality, as well as to boost existing properties or introduce new ones, the synthesis procedure of amorphous carbon-based materials can be tailored by introducing dopants or alloying elements [11]. Silicon oxide-doped hydrogenated amorphous carbon (a-C:H:Si:O), sometimes referred to as diamond-like nanocomposites (DLNs), are a particularly promising class of multicomponent carbon-based materials for several engineering applications because they may

have a higher thermal stability compared to hydrogenated amorphous carbon. The composition of this material can vary depending on deposition method, precursors, and parameters (indeed, different compositions are commercially available), but it has been reported in several cases to be approximately $(\text{CH}_{0.15})_{0.7}(\text{SiO}_{0.3})_{0.3}$ [12]. As discussed below, the material in the present investigation substantially differs from this previously reported composition. It is well known that a-C:H, upon heating above 150°C, undergoes degradation that starts with the out-diffusion of hydrogen and is followed by the conversion of sp^3 bonds to sp^2 at higher temperatures [13]. a-C:H:Si:O's maintain very good tribological properties across a broader range of conditions and environments than a-C:H films. The structure of a-C:H:Si:Os films, although fully amorphous, has been proposed to consist of two interpenetrating, interbonded networks, one being a-C:H, and the other a silica glass (SiO_x) network [14]. Even though the interpretation of the two networks constituting a-C:H:Si:O, i.e., a-C:H and SiO_x , has been postulated to be complete [12, 15], no definitive model for the bulk structure(s) of a-C:H:Si:O has been adopted, nor has the thermally-induced evolution of its bulk structure been studied. This lack of knowledge inhibits developing a fundamental understanding of the mechanisms by which the excellent thermal stability and tribological performance of a-C:H:Si:O are achieved. To gain insights into the structure and composition of DLCs, some of the most powerful tools in the material characterization arsenal have been used, including Raman spectroscopy [9, 16-19], X-ray photoelectron spectroscopy (XPS) [13, 20, 21], near edge X-ray absorption fine structure (NEXAFS) spectroscopy [22-24], electron energy loss spectroscopy (EELS) [25], Fourier-transform infrared spectroscopy (FT-IR) [26], X-ray reflectivity (XRR) [25], forward recoil elastic scattering (FRES) [27], nuclear magnetic resonance (NMR) spectroscopy [27-41], and electron paramagnetic resonance (EPR) spectroscopy [42-46]. Among them, the most direct analytical techniques that allow for quantitative structural characterization of DLCs are NMR and EPR spectroscopies.

The power of solid state NMR spectroscopy for the determination of the bonding configuration of carbon in DLCs derives from the presence of two well-separated, resolvable peaks in ^{13}C NMR spectra, as confirmed by ab initio calculations [47]. Pan et al. [39], Golzan et al. [34] and Jäger et al. [36] effectively employed NMR spectroscopy for gaining insights into the carbon hybridization states in sputtered a-C and tetrahedral amorphous carbon (ta-C). Besides providing information about the carbon hybridization state, NMR can also be used for investigating the evolution of the local structure of ta-C upon annealing [28, 29]: for example, on the basis of the peak lineshape and width, Alam et al. concluded that the reordering of sp^2 - and sp^3 -bonded carbon atoms, rather than rehybridization from fourfold- to threefold-coordinated carbon, which is known to occur at much higher temperatures, is the mechanism leading to stress relaxation in ta-C upon annealing. The availability of high-power proton decoupling (HPDEC) and cross-polarization magic-angle

spinning (CP-MAS) methods in NMR spectroscopy [27, 30-32, 37, 40, 41] and also EPR [43, 45] has enabled a thorough structural characterization of hydrogenated amorphous carbon (a-C:H) materials as well as DLC and Si-DLC films [27, 35, 44].

This present work is an effort to better understand the structure of as-deposited a-C:H:Si:O and its evolution upon annealing at moderate temperatures. Generally, the structural evolution of a-C:H occurs via: passivation of defects/mending of broken bonds, diffusion/effusion of hydrogen, carbon sp^3 to sp^2 conversion, and clustering and ordering of sp^2 hybridized carbon atoms. Some questions have been answered regarding the energetics of these processes [13, 48], but several questions remain concerning the interdependence of these phenomena on each other. This is the first report on the thermally-induced evolution (via annealing performed between 20°C and 300°C) of the structure of a-C:H:Si:O as ascertained through a combination of NMR and EPR. ^1H , ^{13}C , and ^{29}Si NMR is used for the quantitative determination of the distributions of sp^3 - and sp^2 -bonded carbon, the concentration of hydrogen, and to some lesser extent the bonding state of Si in the as-grown film. EPR spectroscopic analyses were carried out to investigate the number density of unpaired electron spins (dangling-bond defects).

2. Experimental

2.1 Preparation of a-C:H:Si:O film

Silicon oxide-doped hydrogenated amorphous carbon (a-C:H:Si:O) coatings were deposited on aluminum foils by Sulzer-Metco Inc. (Amherst, NY, USA) using a proprietary plasma-enhanced chemical vapor deposition (PECVD) process, whose details are described elsewhere [49-57]. Briefly, a plasma discharge was formed from a proprietary siloxane precursor by means of a hot filament, whose temperature ranged between 2073 K and 2273 K. During the deposition, a negative radio frequency (RF) bias voltage between -300 and -500 V was applied to the substrate. Although the substrate temperature was not deliberately increased during the deposition process, the near-surface region could increase due to ion impingement; the temperature rise is expected to be no more than 200 K above room temperature. The thickness of the a-C:H:Si:O coating was 2 μm . The chemical composition of the films was: [C] = 57 ± 3 at.%; [O] = 3 ± 1 at.%; [Si] = 6 ± 1 at.%; [H] = 34 ± 3 at.%, measured by Rutherford backscattering spectrometry (RBS) and hydrogen forward scattering (HFS) spectrometry (Evans Analytical Group, Sunnyvale, CA, USA). The composition of this a-C:H:Si:O material is different from the one reported for some similar films in the literature, $(\text{CH}_{0.15})_{0.7}(\text{SiO}_{0.3})_{0.3}$ [12]. This difference likely derives simply from the use of different deposition

conditions (e.g., chemistry of the precursors, parameters such as substrate bias voltage). The film density, determined by X-ray reflectivity, was 1.8 ± 0.1 g/cm³.

The a-C:H:Si:O films were removed from the substrate by dissolving the aluminum foil in a 25% v/v solution of hydrochloric acid (HCl, Fisher Scientific). Etching the aluminum substrate left flakes of a-C:H:Si:O films, which were then filtered from the solution, washed with distilled water (Fisher Scientific), and dried with nitrogen. The chemical etching of the aluminum substrate did not affect the surface chemistry and structure of a-C:H:Si:O, as indicated by control XPS and NEXAFS experiments (not shown).

2.2 Annealing Experiments

The hydrogen concentration (N_H), paramagnetic content (N_S), and carbon sp^2 and sp^3 fractions were monitored stepwise by examining samples of as-prepared a-C:H:Si:O heated to 50°C and subsequently to 100°C in a nitrogen atmosphere for 14 h using a Büchi model B-580 glass oven. The oven enclosure was initially evacuated by rough pumping to ~ 88 kPa then backfilled with N₂ gas at standard pressure prior to the heat treatments. Since the initial assumption was that the material contained an intrinsic proton concentration of ‘fixed’ hydrogen along with a more volatile hydrogen component (i.e., unbound molecular species), it was necessary to perform the EPR and NMR measurements after driving off any ambient water and superficial hydrocarbon impurities. To follow any further H₂ effusion, the sample was subsequently annealed at 150°C, 200°C and 300°C for 14 h. EPR and NMR measurements were carried out under N₂ gas and at room temperature after each heating period.

2.3 Characterization

2.3.1 Electron Paramagnetic Resonance (EPR) Spectroscopy

EPR measurements were performed on a Bruker EMX electron paramagnetic resonance spectrometer operating at X-band (9.74 GHz continuous wave, field swept). Small amounts of a-C:H:Si:O (~ 1 mg) were placed at the bottom of quartz EPR tubes and measured at ambient lab temperature ($\sim 20^\circ\text{C}$). Spectra were acquired with 100 kHz field modulation, 0.25 mW microwave power, 3.00 Gauss modulation amplitude, 20.48 ms time constant, and 81.92 ms conversion time. The choice of modulation amplitude was guided by several considerations, mainly to obtain sufficient signal to noise in one scan without significantly distorting the EPR lineshape. In cases where changes in linewidth were observed under annealing, spectra acquired with smaller modulation amplitude were checked but not found to differ substantially from the ones shown later. Under these experimental conditions EPR signals exhibited no saturation. In order to ascertain the unpaired spin density in a-C:H:Si:O from the EPR spectra, a calibration was made using 4-hydroxy-

TEMPO (C₉H₁₈NO₂ 4-hydroxy-2,2,6,6-tetramethylpiperidin-1-oxyl). TEMPO signal intensities (integrals of absorption spectra) were plotted versus number of radical TEMPO units, and the calibration (EPR signal intensity/spin) was obtained from the slope. Calibration samples were made using 0.02, 0.04, 0.06 ml aliquots of a freshly prepared 0.026 M TEMPO/toluene solution.

2.3.2 Nuclear Magnetic Resonance (NMR) Spectroscopy

¹H NMR spectra were for the most part recorded at 300 MHz using a ¹H-free static probe. A spin-echo pulse sequence ($\pi/2 - \tau - \pi - \tau - \text{acquire}$) was employed to record these data where: $\pi/2 = 4.75 \mu\text{s}$, $\tau = 15 \mu\text{s}$ to 5 ms, with a recycle delay of 4 s. Spin-spin relaxation times (T_2) were extracted from these data, whereas a saturation-recovery sequence was used to obtain spin-lattice relaxation profiles (T_1). The absolute number of protons in the sample (N_H) was obtained through comparison with results from known quantities of standard materials, i.e., glycine or polymethylmethacrylate, etc. The hydrogen content calibration (¹H NMR intensity per proton, I_{proton}) was determined by: 1) obtaining a set of static ¹H spin-echo spectra with respect to (w.r.t.) pulse separation (i.e., $\tau = \text{echo dephasing time in the CPMG method [58]}$ for substances with a known hydrogen content; 2) integrating these spectra; 3) plotting the natural log of the integrals w.r.t. τ to get the intercept, $\ln[I_c(\tau = 0)]$; and 4) using this $I_c(0)$ to obtain the NMR signal intensity per proton ($I_{\text{proton}} = I_c(0) \div \#\text{protons in reference}$). N_H is therefore obtained by first measuring the sample echo signal $I(\tau)$. The absolute intensity, $I(0)$, which cannot be measured directly, is extrapolated from a bi-exponential fitting function (eqn. 1, see below). The final value for N_H is obtained by dividing $I(0)$ by the calibration and sample mass, $N_H = [I(0) \div (I_{\text{proton}} \times \text{mass})]$.

¹³C magic angle spinning (MAS) NMR measurements were carried out on a Varian Inova solid state NMR spectrometer operating near 125 MHz (11.8 T) using a 4.0 mm DOTY MAS probe and silicon nitride rotors. In order to minimize background ¹³C and ¹H NMR signals, the probe was modified, as practical, by removal of fluorinated plastics (PTFE, Teflon) and hydrogen-containing plastics, epoxies and fabrics. ¹³C chemical shifts are given relative to tetramethylsilane (TMS, (CH₃)₄Si), whose position is set to 0 ppm. ¹³C NMR data were collected using a spin-echo pulse sequence, where the pulse parameters were: $\pi/2 = 5 \mu\text{s}$, $\tau = 62.5 \mu\text{s}$ (= 1/16 kHz for rotosynchronization). As a practical matter for acquiring spectra, shorter excitation pulses were used (i.e., 3 μs) to reduce the signal saturation limit and to improve the excitation bandwidth. Using these parameters, no significant differences in signal strength were observed with recycle delays greater than 7 s. ¹³C MAS NMR spectra of a-C:H:Si:O samples are similar to those observed previously for amorphous hydrogenated carbon films [27, 29, 32, 41]. The isotropic chemical shift ranges are well known for the carbon sp² site (105 to 145 ppm) and sp³ site (30 to 70 ppm), and their spectral components can be integrated to give the relative concentration of carbon hybridizations [27, 30,

32, 33, 37, 41]. ^{13}C spin-lattice relaxation times (T_1) were measured using a saturation recovery method with echo detection: $[\pi/2]_n - \tau_{\text{rec}} - \pi/2 - \tau - \pi - \tau - \text{acquire}$, where $n = 25$ was chosen for complete signal saturation and $10 \text{ ms} < \tau_{\text{rec}} < 10 \text{ s}$. ^{13}C CP-MAS can give insight into dipolar couplings between ^{13}C nuclei and nearby protons. For these measurements a suitable Hartmann-Hahn match was obtained using a proton $\pi/2$ -pulse of $4 \mu\text{s}$ and spinning speed of 8.5 kHz . A recycle delay of 3.5 s was sufficient to prevent signal saturation and about 13000 scans were accumulated for reasonable signal-to-noise. In order to gauge the strength of the interactions, the contact time was varied between $500 \mu\text{s}$ and 6 ms . Two samples were studied by CP: unannealed (as-prepared) a-C:H:Si:O and a-C:H:Si:O annealed at 50°C for 14 h.

^{29}Si NMR measurements were carried out at 60 MHz (7.1 T) using a Varian/Chemagnetics 3.2 mm MAS probe (zirconia rotors) with a spinning rate of 20 kHz . ^{29}Si chemical shifts are also given relative to TMS (i.e., $(\text{CH}_3)_4\text{Si}$). Echos were collected using a spin-echo pulse sequence ($\pi/2 - \tau - \pi - \tau - \text{acquire}$) with $\pi/2 = 4 \mu\text{s}$, $\tau = 50 \mu\text{s}$ ($= 1/20 \text{ kHz}$ for rotosynchronization). Due to the very low signal strength (even upon acquiring data for about 18000 scans), no comprehensive ^{29}Si spin-lattice relaxation measurements were performed. However, a recycle delay of 3.5 s appeared to be sufficient for the prevention of signal saturation. ^{29}Si CP-MAS was performed on the as-prepared a-C:H:Si:O sample with a spinning rate of 7.4 kHz and ^1H $\pi/2$ of $4 \mu\text{s}$. For these CP experiments roughly 5100 scans were accumulated.

3. Results

3.1 EPR

The primary objectives of this study are to use isotropic shifts, spin counts and relaxation data to gain insights into the structural changes that occur within a-C:H:Si:O films due to lower-temperature annealing. Any structural picture must take account of sp^2 and sp^3 hybridized carbon, as well as hydrogen content and defects. Broken bond structural defects in a-C:H:Si:O materials are associated with unpaired electronic spins, which can be monitored by EPR. The right side of Figure 1 displays the EPR spectrum for a-C:H:Si:O. This and the other single-featured EPR spectra gathered after annealing were centered near $g = 2.0039$ with peak-to-antipeak linewidths of about 4 G to 4.5 G . The fact that the spectra are relatively narrow with no additional discernable features, suggests that the resonances are not indicative of strong hyperfine interactions with protons or transition metal impurities. The powder pattern spectra do not display anisotropy, if at all present, most likely because of strong homogeneous paramagnetic dipolar distributions present in the material.

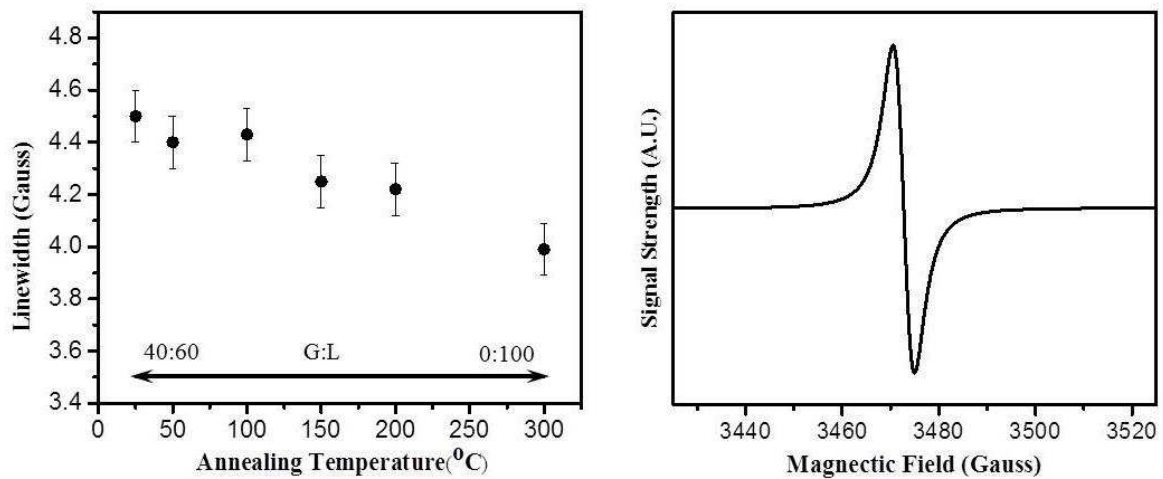


Figure 1. EPR spectrum for the as-prepared a-C:H:Si:O sample (right), and the peak-to-antipeak linewidth (G) w.r.t. annealing temperature (left). The Voigt EPR line shape description is indicated by the bar insert, from 40:60 (G:L) to purely Lorentzian 0:100 (L).

Upon annealing, peak positions did not vary (within experimental uncertainty), although linewidths decreased by about 10% (left side of Figure 1). The lineshape, initially Voigt-like (convoluted by 40:60 Gaussian to Lorentzian contributions), became increasingly Lorentzian to almost 100% upon annealing at 200°C and 300°C. These empirical differences mark substantial changes within the defect distribution as the material evolves. For example, a non-uniform distribution resulting in clustering could be related to the Gaussian character of the lineshape through enhanced spin-spin coupling. The g -value, being very much toward the high end of the typical range associated with thin-film hydrogenated amorphous carbons, indicates the resonance is more likely the result of a distribution of unpaired electrons in primarily broken non-graphitic carbon bond defects [9, 33, 45, 46]. Some amount of paramagnetic contribution from π -bond graphitic networks might also be present, considering the carbon sp^2 content of these films (Fig. 8) [43]. However, if present, the crystalline graphitic content must be very small due to the fact that EPR spectra of a-C:H:Si:O do not show any asymmetry or large distributions in g -values, which are characteristic of graphitic EPR powder patterns [44, 59].

The integrated EPR signal intensity (2^{nd} integral of the derivative lineshape) is proportional to the number of detected unpaired spins. Therefore the sample spin density (N_s) can be computed (this can be obtained by comparing the integral with that of a standard sample containing a known number of spins (TEMPO calibration, see Experimental Section)). This analysis shows that the spin number density N_s in a-C:H:Si:O progressively decreases upon annealing (Fig. 2). For comparison, the N_s data compiled by Barklie for carbon films fabricated by a variety of methods [42] show a relatively constant N_s for annealing temperatures between 20°C and 300°C. On the other hand, the

temperature dependence of N_s data presented in Fig. 2 appears to be closer to that of hydrogenated tetrahedral amorphous carbon (ta-C:H) materials prepared by Conway et. al. [60, 61]. A possible mechanism for the decrease in N_s in a-C materials upon annealing is the reduction of internal stresses and decrease in hydrogen content. These processes involve the scission of C-H bonds and passivation of defects, which results in an increased sp^2 content. However, this description does not completely account for the data presented here, which were gathered at lower annealing temperatures. Although a defect passivation mechanism (i.e., coalescence of carbon defects, atomic hydrogen recombination and/or capture at carbon defect sites) is likely responsible for the N_s behavior, the required mechanism must not rely significantly on covalent bond breaking, carbon rehybridization and carbon sp^2 clustering for the following reasons: 1) the EPR signal is not consistent with a graphitic interpretation (although the carbon sp^2 content increases slightly upon annealing at 200-300°C); 2) while N_s continues to decrease, the hydrogen content (N_H) decreases to a lower extent with increasing annealing temperature (Fig. 4).

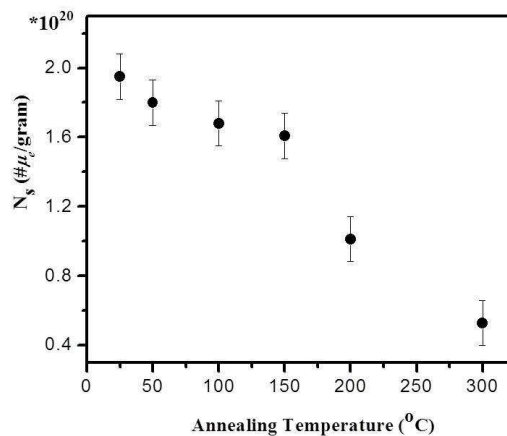


Figure 2. N_s (unpaired spin density) in units of # unpaired electron magnetic moments (μ_e) per g of a-C:H:Si:O w.r.t. annealing temperature. The data in this figure have an uncertainty of about $\pm 7\%$.

3.2 ^1H NMR

Investigating the correlation between carbon hybridization, hydrogen content, structural defects, topological disorder (i.e., clustering of sp^2 carbons) and macroscopic behavior is of primary importance in characterizing a-C:H films [62]. Along these lines ^1H NMR was employed to probe magnetic environments and motional dynamics for hydrogen in the material.

Room temperature static and MAS ^1H spectra of the unannealed a-C:H:Si:O is displayed in Fig. 3. The static lineshape reflects a large structural distribution of hydrogen sites containing both relatively narrow and broad components. The MAS lineshape displays a single isotropic peak (~ 0

ppm) flanked symmetrically by sidebands. Even though the proton chemical shift range is not large enough to provide resolution of specific hydrogen sites (CH, CH₂ and CH₃) even under MAS, dynamic information and absolute content can be obtained from these spectra.

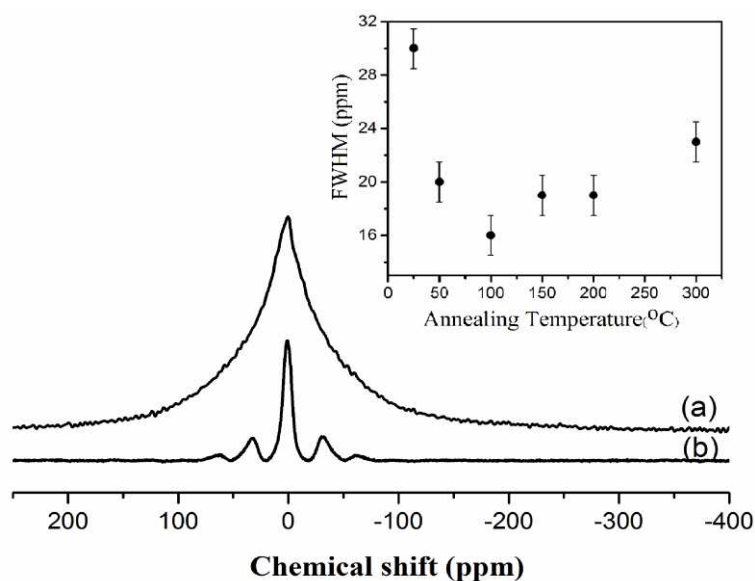


Figure 3. (a) Static and (b) MAS ¹H NMR echo spectrum with $\tau = 35 \mu\text{s}$ for the as-prepared a-C:H:Si:O sample; the insert is the resonance linewidth w.r.t. annealing temperature for the static case. The linewidth data has an uncertainty of about $\pm 5\%$.

After an initial dramatic decrease of about 1/2 in full-width at half maximum (FWHM) upon annealing beyond 50°C, the general lineshape for the most part decreases in intensity w.r.t. annealing temperature, whereas linewidths appear to increase only slightly upon annealing between 50°C and 300°C. Low temperature spectra (at -50°C, not shown) of the unannealed sample are roughly twice as broad, and therefore indicate the presence of mobile hydrogen-containing species at room temperature. The results indicate that initial annealing at 50°C gives substantial molecular effusion, in the form of ambient water, and/or simple hydrocarbons. Effusion of molecular hydrogen (and perhaps other hydrocarbons) is known to occur more prominently with annealing at much higher temperatures due to the recombination of atomic hydrogen by thermally-activated structural changes [60, 61].

The observation of two very different time scales in the spin-echo results of Figure 4 leads to the bi-exponential proton relaxation formulation of Eqn. 1. It is from this analysis by which both characteristic spin-spin relaxation times T_2' , T_2'' (short and long resp.) and the weightings f are determined (Table I).

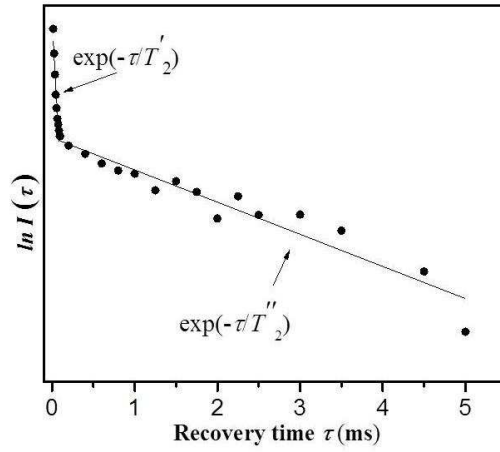


Figure 4. Hydrogen heterogeneity is evident by the two recovery components in the ^1H NMR echo intensity (logarithm) vs. τ (dephasing time) for the as-prepared a-C:H:Si:O sample. The two asymptotic rates, $1/T_2'$ and $1/T_2''$, are clearly apparent in the bi-exponential linear regression analysis as exhibited by the solid line curve. The T_2 values and weightings are presented in Table 1 and used for Fig. 5.

Table 1. T_1 (C), T_2 (C), T_1 (H), and T_2 (H) of annealed a-C:H:Si:O*

Annealing temp.	as-prep.	50°C	100°C	150°C	200°C	300°C	
^{13}C	sp^2 T_1	0.95s (52%)	1.03s (59%)	1.11s (62%)	1.36s (62%)	1.42s (60%)	1.60s (67%)
	(f)	0.08s (48%)	0.04s (41%)	0.04s (38%)	0.09s (38%)	0.10s (40%)	0.12s (33%)
^{13}C	sp^3 T_1	0.90s (58%)	1.14s (59%)	1.15s (59%)	1.45s (64%)	1.50s (61%)	1.57s (65%)
	(f)	0.06s (42%)	0.06s (41%)	0.05s (41%)	0.04s (36%)	0.06s (39%)	0.07s (35%)
^1H	T_1	0.023s (48%)	0.334s (18%)	0.353s (10%)	0.434s (10%)	0.410s (8%)	0.529s (8%)
	(f _H)	0.012s (52%)	0.013s (82%)	0.015s (90%)	0.016s (90%)	0.016s (92%)	0.017s (92%)
T_2		0.99ms (3%)	0.96ms (8%)	1.08ms (6%)	0.94ms (8%)	1.16ms (11%)	0.86ms (10%)
	(f)	15 μs (97%)	15 μs (92%)	14 μs (94%)	16 μs (92%)	16 μs (89%)	14 μs (90%)

*Results of bi-exponential expressions, Eqns. 1 and 2.

The majority of protons ($\geq 90\%$) are characterized by very short spin-spin relaxation times near $15 \mu\text{s}$, whereas the remaining 10% or less have $T_2 \sim 1 \text{ ms}$. There are some interesting trends in the data. For instance, the fraction of short- T_2 protons decreases slightly upon annealing (unlike the T_1 data). This proton population experiences strong interactions with neighboring paramagnetic dangling-bond defects, yet their fraction will decrease as the paramagnetic content becomes less concentrated with annealing (N_s data of Fig. 2). There is hydrogen loss as well, and this can be monitored through N_H , which is obtained according to the procedure outlined above from extrapolated $I(0)$ values via Eqn. 1. The results for N_H are plotted in Fig. 5 at each annealing temperature.

$$I(\tau) = I(0) \left[f e^{-\frac{\tau}{T_2}} + (1 - f) e^{-\frac{\tau}{T_2''}} \right] \quad (1)$$

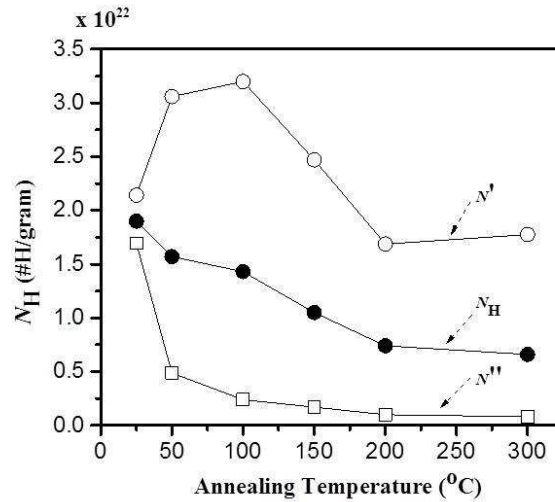


Figure 5. Total hydrogen concentration (N_H as measured via NMR) of a-C:H:Si:O samples w.r.t. annealing temperature (filled circles, ●). N_H is determined from the intercept of spin-echo data, via Eqn. 1). The data in this figure have an error of about $\pm 10\%$ and the lines are guides for comparison. N' and N'' are the hydrogen concentrations derived respectively for the $(sp^2-sp^3)_{T1}$ and $(sp^2-sp^3)_{T1'}$ carbon-silica groups (see discussion).

Additional insight can be gained through spin-lattice relaxation measurements (T_1). Previous T_1 analyses of a-C:H materials have used bi-exponential recovery profiles to evaluate proton magnetic relaxation [32, 41]. For this analysis of saturation recovery data, a bi-exponential formulation is used as well (Eqn. 2), where characteristic relaxation times T_1' , T_1'' (short and long resp.) and the weightings f are determined accordingly (Fig. 6, top).

$$I(\tau) = I(\infty) \left[f \left(1 - e^{-\frac{\tau}{T_1'}} \right) + (1 - f) \left(1 - e^{-\frac{\tau}{T_1''}} \right) \right] \quad (2)$$

The reliance upon a bi-exponential magnetic relaxation recovery is not unique, as this approach has been consistently used in many magnetic resonance relaxation studies of sputtered and CVD a-C:H materials. Stretched-exponential schemes have been applied as well, although the formalism of its direct application to magnetization data is less grounded. It has been used nevertheless to account for the effect on relaxation due to very broad and heterogeneous distributions of paramagnetic spins [41, 63].

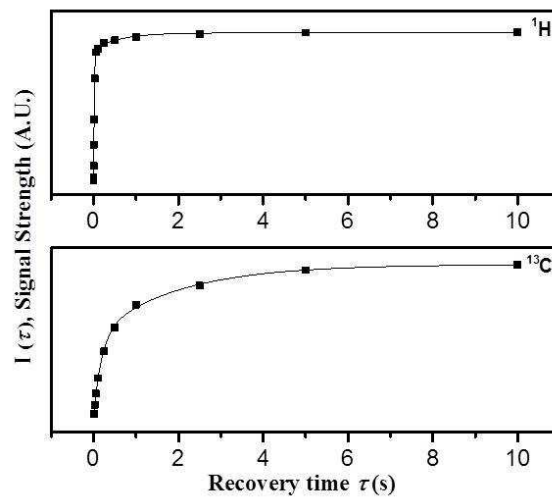


Figure 6. ^1H (top) and ^{13}C (bottom) spin-lattice relaxation (T_1) profiles (signal strength, $I(\tau)$ vs. τ) expressed in arbitrary units, for the 150°C annealed a-C:H:Si:O sample. The solid curve is the bi-exponential “best-fit” obtained using Eqn. 2.

The fitting results given in Table I reveal that a large fraction of protons are characterized by short T_1 values (~ 10 ms). An apparent difference with the T_2 behavior is that the short- T_1 proton fraction increases with the sample annealing temperature. This is perhaps better understood considering the decreasing long- T_1 fraction, i.e., the result when more mobile long- T_1 protons leave due to effusion, defect passivation and consolidation of hydrogen-free domains. The presence of surface adsorbed molecular entities (e.g., water) will tend to enhance the long- T_1 fraction; therefore, as these volatile species leave the material at $50^\circ\text{C} - 100^\circ\text{C}$, the less volatile short- T_1 proton fraction increases. The as-prepared a-C:H:Si:O has a hydrogen concentration of about $1.9 \times 10^{22} \text{ g}^{-1}$; however, as the data reveal (considering the difference between the first values, $\Delta N_{\text{H}} \sim 0.3 \times 10^{22} \text{ g}^{-1}$), a significant portion of N_{H} is due to the ambient water content. In other words, the change of the hydrogen content for temperatures less than about 100°C is largely associated with the desorption of water and other surface hydrogen-containing species. Also, due to hydrogen effusion there is a steady reduction of N_{H} through anneals up to 200°C , after which the concentration appears to level off near $0.7 \times 10^{22} \text{ g}^{-1}$. These data are averaged over both short and long- T_1 populations, yet the

proposed structure (see discussion below) allows for a separated analysis of these components, as N_H can be decomposed into proton populations associated with T'_1 and T''_1 , given as N' and N'' in Fig. 5. We next discuss the ^{13}C relaxation and it will be seen that there are also two populations with distinct relaxation behavior. However it is important not to impute a simple one-to-one relationship between the ^1H and ^{13}C results because unlike for protons discussed above, there are no volatile effusing carbon species with increasing annealing temperature.

3.3 ^{13}C NMR

The ^{13}C MAS NMR spectrum in Fig.7 for the as-prepared a-C:H:Si:O reveals solid-state chemical shift anisotropy/distributions and magnetic dipolar interactions between ^{13}C and surrounding spins. These dominant interactions account for the peak positions and side band patterns observed. Unlike some previous ^{13}C results published in the literature, no significant variations in the spectra were observed using proton decoupling, although cross-polarization was observed. It is assumed that higher power decoupling can improve overall signal strength for hydrogen-containing amorphous carbon materials. Nevertheless, all data in this study were obtained without proton decoupling. The well-established ^{13}C chemical shifts for carbon hybridizations in a-C materials assign the peak at 140 ppm to sp^2 carbons and the more shielded peak at 56 ppm to sp^3 carbons. No variation of peak position was observed due to annealing. Integration of these spectral signatures gives the fractions of carbons in sp^2 and sp^3 environments, as shown in Table II and Fig. 8 left. The results indicate that the sp^2 content starts at about 65% for the as-prepared material and slightly increases to just over 70% for the 300°C annealed sample.

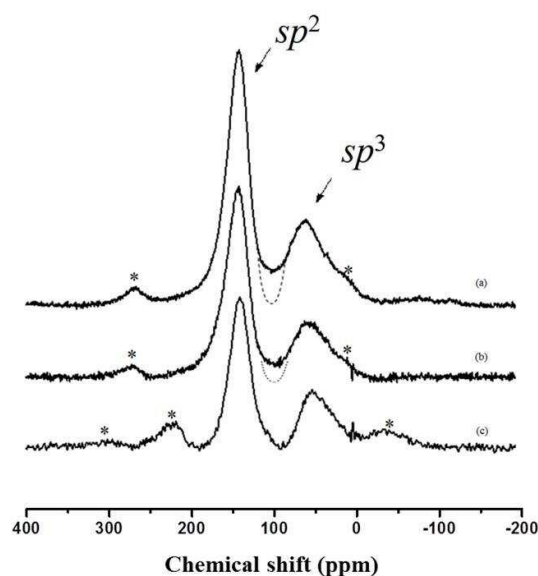


Figure 7. ^{13}C MAS NMR spectra (scale relative to TMS) of the as-prepared (unannealed) a-C:H:Si:O sample. Top spectrum (a) is the spin-echo ($\tau = 35 \mu\text{s}$), middle spectrum (b) single-pulse (DP), and bottom spectrum (c) obtained using CP. Note the varied signal strengths within the dotted curve (see text). *denotes spinning sidebands.

Comparison of the spectra collected via spin-echo, direct polarization (DP) and ^1H - ^{13}C CP measurements (also shown in Fig. 7) indicates the presence/absence of certain spectral features within the region bordered by the sp^2 and sp^3 peaks (~ 100 ppm). Among the three methods, the echo provides the most accurate estimation of the sp^2 and sp^3 resonance intensities. However, it is noted that significant paramagnetic density is encountered for this sample ($\sim 10^{20} \mu_e/\text{g}$, where μ_e is the number of unpaired electron magnetic moments) and undoubtedly some of the ^{13}C NMR signal is rendered unobservable due to extremely short transverse magnetic relaxation, regardless of DP, CP or echo. This issue will be revisited below in light of the experimental results. The more attenuated signal intensity around 100 ppm observed in the DP spectrum suggests a very short spin-spin interaction for associated carbons (e.g., carbon $T_2 \leq 15 \mu\text{s}$, within the instrument deadtime after the pulse). In the CP spectrum, the almost complete absence of ^{13}C signal in this region indicates zero correlation between the associated carbons and their closest protons. This ^{13}C signal is largely composed of unprotonated and highly disordered sp^2 carbons characterized by very short T_2 s. A consistent assignment for this spectral component, made by Xu et al. near 105 ppm, is for disordered non-graphitic sp^2 carbons [41].

Table 2. Fraction of carbon atoms in sp^2 and sp^3 hybridization state together with the unpaired spin density (N_s) and the number of hydrogen atoms (N_H). Additionally, the computed z values (for the

formula $(\text{SiO}_x)_y\text{-CH}_z$ and the number of unpaired electron spins per carbon ($\mu_e/[\text{C}]$, μ_e is the number of unpaired electron magnetic moments) are reported.

annealing temp.	$f_{\text{sp}2}$	$f_{\text{sp}2}/f_{\text{sp}3}$ (*)	$N_S \times 10^{20} \text{g}^{-1}$	$N_H \times 10^{22} \text{g}^{-1}$	z	$\mu_e/[\text{C}] \times 10^{-3}$
as-prepared	0.658±0.050	1.92	1.95±0.13	1.90±0.19	0.52±0.04	5.3
50°C	0.662	1.99	1.80	1.57	0.43	4.9
100°C	0.665	2.01	1.68	1.43	0.39	4.6
150°C	0.667	2.00	1.61	1.05	0.28	4.4
200°C	0.685	2.17	1.01	0.74	0.20	2.7
300°C	0.727	2.66	0.53	0.66	0.18	1.4

* $f_{\text{sp}3} = 1 - f_{\text{sp}2}$

The ability of resolving sp^2 and sp^3 carbons in ^{13}C MAS spectra allows for independent T_1 measurements, which thereby can provide further insights into the carbon environments. The results of a bi-exponential analysis (Eqn. 2) on the saturation-recovery data (e.g., bottom of Fig. 6), as compiled in Table I, show that the ^{13}C spin-lattice relaxation does not discriminate unequivocally between sp^2 and sp^3 carbons. As the overall fraction of carbons characterized by $T_1' (\sim 40\text{-}120 \text{ ms})$ decreases somewhat from the as-prepared value, T_1'' for the remaining majority of carbons ($\sim 60\%$) increases slightly. This is not surprising, since the ^{13}C relaxation is enhanced by dangling-bond paramagnetic defects whose concentration (N_S) also decreases with annealing. Although there is no discernable contrast in the relaxation between sp^2 and sp^3 carbons, a different association can be made between separate carbon groups, due to the very different relaxation characteristics that they exhibit. In this way, the data allows for the identification of two carbon groups characterized by short and long- T_1 , namely $(\text{sp}^2\text{-sp}^3)_{T_1'}$ and $(\text{sp}^2\text{-sp}^3)_{T_1''}$. The results from Tables I and II can be used to monitor the fractions of carbon in these groups w.r.t. annealing (labeled f' and f'' respectively), as compiled in Table 3.

Table 3. Fraction of carbon atoms with long and short T_1

Annealing temp.	$f'_{\text{sp}2}$	$f'_{\text{sp}3}$	$f''_{\text{sp}2}$	$f''_{\text{sp}3}$	$f'_{\text{sp}2}/f'_{\text{sp}3}$	$f''_{\text{sp}2}/f''_{\text{sp}3}$	$f'_{(\text{sp}^2\text{-sp}^3)_{T_1'}}$	z'	z''
as-prep.	0.316	0.144	0.342	0.198	2.2	1.7	0.46	0.59	0.46
50°C	0.271	0.139	0.391	0.199	2.0	2.0	0.41	0.86	0.13
100°C	0.253	0.137	0.412	0.198	1.8	2.1	0.39	0.90	0.06
150°C	0.253	0.120	0.414	0.213	2.1	1.9	0.37	0.68	0.05
200°C	0.274	0.123	0.411	0.192	2.2	2.1	0.40	0.46	0.03
300°C	0.240	0.096	0.487	0.177	2.5	2.7	0.34	0.49	0.02

* $f'_{\text{sp}2} + f'_{\text{sp}3} + f''_{\text{sp}2} + f''_{\text{sp}3} = 1$, $f''_{(\text{sp}^2\text{-sp}^3)_{T_1''}} = 1 - f'_{(\text{sp}^2\text{-sp}^3)_{T_1'}}$

Fig. 8 (right) shows through the ratio, f''/f' , how annealing enhances the $(\text{sp}^2\text{-sp}^3)_{T_1''}$ content at the expense of the $(\text{sp}^2\text{-sp}^3)_{T_1'}$ content. Some insight into the internal make-up of these carbon networks may be obtained by considering the effect of annealing on their respective $f_{\text{sp}2}/f_{\text{sp}3}$ ratios.

As shown in Fig. 9, there appears to be slight enhancement in the sp^2 content at the 300°C annealing temperature in f'' relative to f' . These data reveal an important aspect of the structural evolution within the material, and will be discussed below.

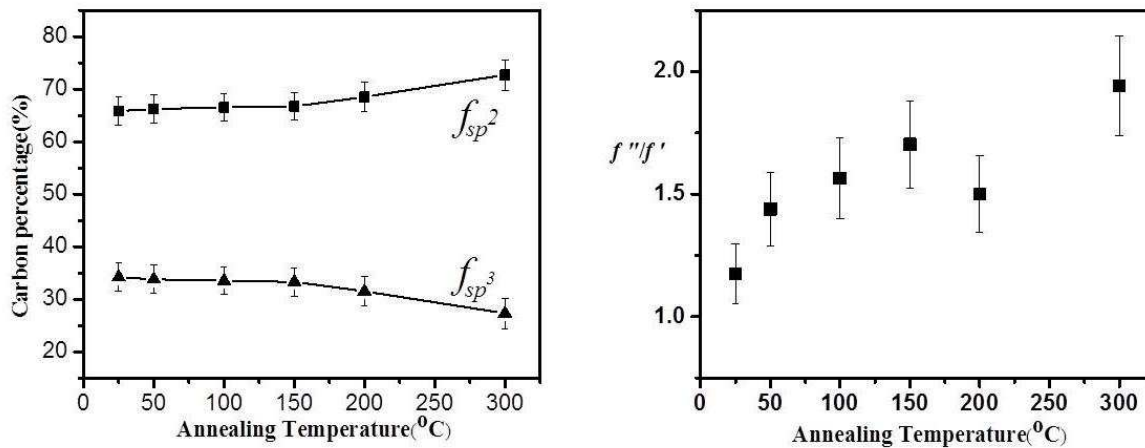


Figure 8. Left: The fractional components of carbon hybridized as sp^2 and sp^3 in a-C:H:Si:O samples w.r.t. annealing temperature. The lines are guides for comparison and the error bars represent an uncertainty of about $\pm 4\%$. Right: The ratio of carbon groups characterized by short ($f' = f_{sp^2}' + f_{sp^3}'$) and long ($f'' = f_{sp^2}'' + f_{sp^3}''$) spin-lattice relaxation times (uncertainty of about $\pm 6\%$).

The issue regarding the effect on the NMR by large paramagnetic concentrations, i.e., the sp^2/sp^3 evaluation, refers to signal wipeout which is typically encountered in paramagnetic systems, as electron-nuclear dipolar couplings can shorten T_2 to less than a few μs . Since the NMR signal decays at a rate proportional to $1/T_2$, significant spectral information can be lost within the instrument deadtime, which is in the best of circumstances typically on the order of 10 μs or so. The problem could be exacerbated in the present case, as previously reported 1H and ^{13}C T_1 values [32, 41] are generally longer than those reported here for a-C:H:Si:O films. This is believed to be an effect of larger dangling bond paramagnetic content in the a-C:H:Si:O material. Concerning the proton counts, via spin-echo results analyzed with Eqn. 1, it is assumed that the linear extrapolation to the intercept, $I(0)$, gives a reasonably accurate measure of the proton magnetic moments, including the undetected 1H short- T_2 components. On the other hand, the breakdown of protons into weightings according to Eqn. 2 is less reliable, since the saturation method becomes more difficult to implement for $T_1 < 1 \times 10^{-4}$ s. Nevertheless, an important outcome from the 1H T_1 analyses is that upon annealing, an increasingly large fraction of protons (up to over 90% at the higher annealing temperatures) are characterized by a fast-relaxation mechanism. ^{13}C NMR signal intensities can also be adversely affected by large paramagnetic interactions [64]. For instance, Cho et al.[32] have reported signal losses of about 50% due to high paramagnetic content for a variety of sputtered a-C:H samples. It is therefore likely that not all ^{13}C nuclei are represented in the a-C:H:Si:O spectra.

As stated, the interpretation given here envisions the carbon group in terms of distinct relaxation subdivisions of similar f_{sp^2}/f_{sp^3} ratios (i.e. $f_{sp^2}/f_{sp^3} \approx f'_{sp^2}/f'_{sp^3} \approx f''_{sp^2}/f''_{sp^3}$), which includes any undetected (sp^2 - sp^3) fractions with extremely short T_2 s. Since the relaxation does not discriminate between sp^2 and sp^3 carbons, even within the undetected fractions, the quantitative sp^2/sp^3 analysis is not significantly affected by paramagnetic wipeout effects.

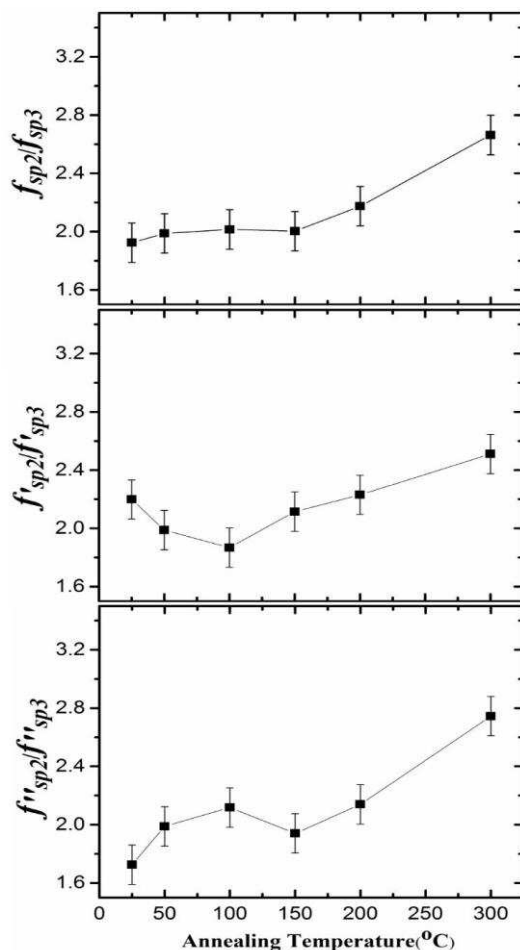


Figure 9. Ratio of the fraction of all sp^2 and sp^3 carbons: f_{sp^2}/f_{sp^3} from integrated ^{13}C spectra (top); f'_{sp^2}/f'_{sp^3} from short-relaxation time data (center); and f''_{sp^2}/f''_{sp^3} from long-relaxation time data (bottom). The center and bottom plots are generated using the ^{13}C T_1 weightings (f) from table 1 and carbon hybridization weightings (f_{sp^2} and f_{sp^3}) from Table 2, i.e., $f'_{sp^2} = f \times f_{sp^2}$. The lines are guides for comparison.

Magnetic dipolar interactions between nearby protons and ^{13}C nuclei in sp^2 and sp^3 hybridizations can be probed individually by CP-MAS. Since the efficiency of the polarization transfer depends on the strength of the H-C coupling, the contact time can be varied to optimize the signal intensity [65]. Select CP-MAS experiments were performed on the as-prepared and 50°C annealed a-C:H:Si:O samples using a variety of contact times between 0.5 ms and 6.0 ms. The results displayed in Fig. 10 show that the signal strength of sp^2 carbons is maximized near 2 ms, whereas sp^3 carbons appear to have a maximum below 1 ms. In that the magnetic dipolar relaxation

rate during CP varies inversely with the ^1H - ^{13}C distance to the sixth power [66, 67], it is generally understood that the CP effect is more efficient at short dipolar interaction distances, i.e., for immobile protons within a van der Waals contact distance and for direct C-H bonds. In order to optimize CP for longer interaction distances (a few Å), for suitably long rotating frame relaxation times, the power and/or Hartmann-Hahn match duration (contact time) is usually adjusted gradually to larger values. In this way, an evaluation of the CP optimization profile can provide a qualitative assessment of the relative ^{13}C - ^1H distances for sp^2 and sp^3 carbons [68]. The results shown in Fig. 9 indicate that the observed sp^3 carbons with contact times less than 1 ms, can be characterized as having immobilized hydrogen atoms as close as a single bond length away, whereas sp^2 carbons with contact times greater than 2 ms may be better described as having neighboring hydrogen atoms further away, at distances of a few Å (two or three bond lengths). The greater affinity for hydrogen to be associated with sp^3 over sp^2 carbons can be partially addressed using purely statistical reasoning [69]; however, a full description requires consideration of nano-clustering and heterogeneous structural distributions. Unfortunately, CP doesn't seem to provide much contrast specifically regarding the f' and f'' content. Overall, these results are consistent with CP-MAS studies of a-C:H [27, 32, 41] and Si-amorphous carbon [35] materials.

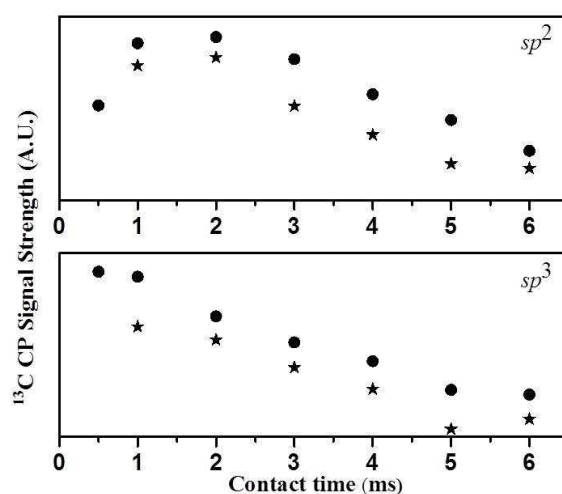


Figure 10. Normalized sp^2 and sp^3 ^{13}C peak intensities for the as-prepared material (●) and the 50°C annealed sample (★) as determined using the CP-MAS experiments as a function of the contact time.

3.4 ^{29}Si NMR

Several conclusions about silicon sites can be inferred from the results. The analysis of ^{13}C NMR results in PECVD grown a-C:H:Si films by Iseki et al. [35] shows that the resonance becomes more shielded with Si content, although those materials contain no oxygen. According to that trend, the ^{13}C peak positions reported here at 140 ppm and 56 ppm for respectively sp^2 and sp^3 carbon,

imply a low Si content for the a-C:H:Si:O material under investigation. This is in agreement with the outcomes of the chemical analysis of the as-deposited materials by Rutherford backscattering spectrometry (RBS). Based on the observed ^{29}Si chemical shift (-11 ppm, Fig. 11), the silicon site appears to be covalently situated within the carbon ($\text{sp}^2\text{-sp}^3$) group; quite possibly maintaining at least 3 carbon neighbors [35], and at most one hydrogen. For comparison, SiC is known to give shifts within the range of -14 to -25 ppm depending on the crystal environment about silicon atoms, and the cubic form gives a resonance near -18 ppm [70]. The data are not conclusive concerning the presence of Si-O bonds, as the resonance of the SiC_3O unit is expected to be near -6 ppm, and other oxycarbides (SiC_2O_2 , SiCO_3 , SiO_4) typically reside beyond -30 ppm [71]. Since the width of the MAS spectrum is about 90 ppm, the existence of some of these units cannot be categorically discounted. There is no strong evidence for the existence of larger silicon groupings, i.e., $\text{SiSi}_{4-n}\text{C}_n$, as they generally give more shielded ^{29}Si resonances within -34 ppm to -136 ppm [72].

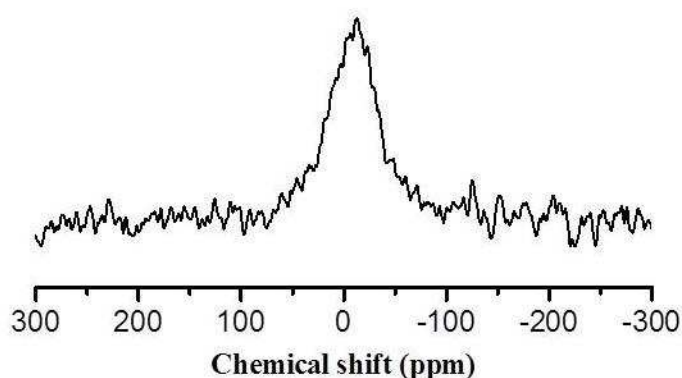


Figure 11. ^{29}Si MAS NMR spectrum for the as-prepared a-C:H:Si:O sample.

Considering the ^1H - ^{29}Si CP results summarized in Fig. 12, an interpretation analogous to that of carbon can be made where the maximizing contact time of about 2.8 ms indicates that direct Si-H bonds are not abundant and of the ^1H -coupled silicon atoms, most are probably associated with an immobile proton at least two bond lengths away (i.e., hydrogen bound to a neighboring carbon or oxygen atom).

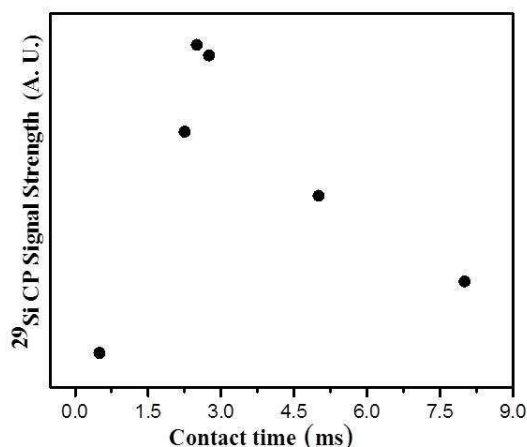


Figure 12. ²⁹Si CP-MAS NMR peak intensity for the as-prepared a-C:H:Si:O sample as a function of the contact time.

4. Discussion

The NMR and EPR data presented here is now used to obtain a structural perspective of the PECVD grown a-C:H:Si:O film and how its structure evolves under moderate heating. The average number density of dangling-bonds, hydrogen content and carbon sp^2/sp^3 profile in as-prepared material appears to be typical for amorphous hydrogenated carbon materials; however, certain stand-out features are evident: 1) the heterogeneity in the hydrogen distribution; and/or 2) the dangling-bond distribution; and 3) the absence of graphitic sp^2 nanoclusters. The interpretation given here is of two silicon- and oxygen-infused (sp^2 - sp^3) carbon groups with somewhat similar sp^2/sp^3 ratios, i.e., similar carbon composition within experimental uncertainty, yet very different in their respective defect and hydrogen contents. Since the identification is largely based on magnetic relaxation, there is some uncertainty in describing the overall structure this way. For instance, the long-range structure could be viewed as a random arrangement of large segregated silicon oxide-carbon (sp^2 - sp^3) networks. On the other hand, the picture could be that of a more integrated arrangement of smaller silicon oxide-doped f' clusters within a matrix of silicon oxide-doped f'' content. This point will be discussed below.

Annealing has the effect of increasing f_{sp^2} , and decreasing f_{sp^3} , N_S and N_H . Also, the main dynamical argument, which correlates both ¹H and ¹³C spins with unpaired electron spins, is a normal interpretation of events where relaxation times expectedly tend to get longer as N_S decreases. The thermally-induced structural changes within the hydrogen population appear to occur along two fronts: 1) emission of more weakly bound hydrogen-containing species (between 20° and 100°C); and 2) thermally-induced effusion of hydrogen (higher temperatures). Structural

interpretation in terms of coexisting carbon groups shows that the f'' content increases with annealing, at the expense of the f' content. Yet there might be small differences in the sp^2/sp^3 ratios between the two groups, which would indicate differences in the internal structural conversions (i.e., $sp^3 \rightarrow sp^2$) occurring with annealing. The structural role of Si and O are less clear. In spite of the low S/N in the ^{29}Si spectra, the data is consistent with the interpretation of tetrahedral SiC_3H and SiC_3O - structural units comprising the bulk of silicon sites in the as-prepared material. It is assumed that these units do not change considerably during annealing up to 300°C . The discussion below considers the stoichiometry $(\text{SiO}_x)_y\text{-CH}_z$, the hydrogen content, the defect distributions and how the carbon structure evolves, as monitored through the experimentally determined values for N_{H} , N_{S} , f_{sp^2} and f_{sp^3} .

First, the composition parameters (x , y , z) are computed and comparisons are made between the HFS and NMR data. If the ^{29}Si spectrum center-of-gravity at -11 ppm can be treated as the result of a linear superposition of two structural units, say SiC_3O at -6 ppm and SiC at -18 ppm, then a crude estimation for the number of O per Si atoms can be obtained, namely $x = 7/12 \approx 0.58$. Upon comparison with the RBS values (see experimental section), one obtains $x = [\text{O}]/[\text{Si}] = 0.50 \pm 0.19$, and it is clear that the selection of these particular silicon environments is reasonable. As mentioned above, in comparison with the lowest Si content DLC film ($[\text{Si}]/[\text{C}] = 4/66 = 0.06$) studied by Iseki *et al.* [35], the sp^2 and sp^3 ^{13}C peak positions for a-C:H:Si:O imply a similarly low value for y . Indeed, the RBS values for $[\text{Si}]$ and $[\text{C}]$ given here show this: $y = 0.11 \pm 0.02$. Furthermore, using the HFS value for $[\text{H}]$, one obtains $z = [\text{H}]/[\text{C}] = 0.60 \pm 0.02$. Now, using the RBS and HFS values for x , y , z and some algebraic analysis,

$$N_{\text{H}} = \frac{z N_{\text{A}}}{12.01 \frac{\text{g}}{\text{mol}} + xy \left(16.09 \frac{\text{g}}{\text{mol}}\right) + y \left(28.09 \frac{\text{g}}{\text{mol}}\right) + z \left(1.01 \frac{\text{g}}{\text{mol}}\right)} \quad (3)$$

where N_{A} is Avogadro's number and the atomic weights of H, C, O and Si have been used, the average hydrogen concentration for the as-prepared material is computed: $N_{\text{H}} = 2.19 \pm 0.03 \times 10^{22} \text{ g}^{-1}$. In comparison, the NMR value, reflecting about a 10% uncertainty, is: $N_{\text{H}} = 1.90 \pm 0.19 \times 10^{22} \text{ g}^{-1}$, which is about 15% lower than the compositionally determined value. It is highly likely that the discrepancy is more related to the fact that HFS is a strong measure for surface hydrogen down to about 300 \AA , whereas NMR in principle measures surface and bulk hydrogen. The average number of hydrogen atoms per carbon, determined using x , y and the NMR value for N_{H} , is therefore: $z = 0.52 \pm 0.04$. These results show in another way how the hydrogen content, being a bit less concentrated within the bulk of the film, is heterogeneously distributed throughout the material. The computed z values for the specified annealings are compiled in Table II.

To get a better sense of the defect content, a similar computation can be made for the number of unpaired electron spins per carbon ($\mu_e/[C]$):

$$\frac{\mu_e}{[C]} = \left[12.01 \frac{g}{mol} + xy \left(16.09 \frac{g}{mol} \right) + y \left(28.09 \frac{g}{mol} \right) \right] \frac{N_S}{(N_A - N_H (1.01 g/mol))}. \quad (4)$$

Application of Eqn. 4 to the as-prepared a-C:H:Si:O material, using the RBS values for x and y, $N_S = 1.95 \pm 0.13 \times 10^{20}$ unpaired spins/g and $N_H = 1.90 \pm 0.19 \times 10^{22}$ protons/g, one obtains: $\mu_e/[C] = 5.35 \times 10^{-3}$, or about one broken bond defect per 187 carbon atoms. The results for the 300°C annealed material yields, $\mu_e/[C] = 1.42 \times 10^{-3}$ or about one broken bond defect per 704 carbon atoms on average. Evidently, the defect distribution is heterogeneous as well, since separate relaxation regimes are observed in all 1H and ^{13}C T_1 and T_2 measurements. Generally, it is understood that homogeneous magnetic dipole distributions yield classical single-exponential relaxation profiles. Related to this is the evolution of the EPR lineshape from a broader Voigt (60:40 Lorentzian:Gaussian) lineshape towards a purely Lorentzian lineshape upon annealing, where the number of dangling bond defects decreases with annealing temperature. The associated trend in the NMR is the emerging prominence of one component from the bi-exponential at higher annealing temperature (which is more pronounced as the short- T_1 component in the 1H data, but more subtle in the ^{13}C data as the long- T_1 component). The simplest interpretation is that of defect annihilation within clusters, leaving behind smaller groups surrounded by large regions of more rarefied defect populations. Extensive low temperature EPR, 1H and ^{13}C NMR relaxation measurements made by Blinc et al. [63] on a-C:H with roughly 35 at.% hydrogen prepared by CVD provide evidence of paramagnetic clustering. The phenomenon is probably more distinct in their work, since the reported EPR widths are somewhat larger (6G) while their paramagnetic density is lower (2.5×10^{19} μ_e/g) than what is reported here for a-C:H:Si:O. The implied picture of a more clustered defect distribution, in the case of the as-prepared material, gives a defect-to-defect distance (within clusters) of less than about 4 or 5 C-C bond lengths. This distance increases as the defect population lowers such that for the 300°C annealed material a defect-to-defect distance of at most 7 or 8 C-C bond lengths is found.

It is reasonable to link the hydrogen distribution and the silicon oxide-doped carbon groups via the strong paramagnetic interactions that more or less govern relaxations in both. The proposed structure therefore is based on two assumptions:

- 1) the short- T_1 (sp^2-sp^3) T_1 group (f') is structurally associated with short- T_1 hydrogen atoms (f_H) and a greater density of paramagnetic defects; and likewise the long- T_1 (sp^2-sp^3) T_1

group (f'') is structurally associated with long- T_1 hydrogen atoms and a smaller density of paramagnetic defects;

- 2) the silicon and oxygen content is homogeneously distributed throughout both f' and f'' and does not change with annealing.

The second assumption is another way of stating that the substantive compositional differences between f' and f'' are solely due to their respective hydrogen and defect contents. This is corroborated by in situ XPS measurements performed under high vacuum conditions (subject of a separate publication), which demonstrated that upon annealing at temperatures above 200°C the composition of a-C:H:Si:O changed very slightly (variation of [C], [O], and [Si] between 25°C and 300°C less than 2 at.%). Furthermore, the similar behavior of their respective sp^2/sp^3 ratios (table III and Fig. 9) shows that their carbon structures are similar. Considering only these, the following relation can be made,

$$(\text{SiO}_x)_y\text{-CH}_z = f' (\text{SiO}_x)_y\text{-CH}_{z'} + (1 - f') (\text{SiO}_x)_y\text{-CH}_{z''}$$

where z' is the number of hydrogen atoms per carbon in the f' content, and z'' is the number of hydrogen atoms per carbon in the f'' content. But also, the fraction of hydrogen atoms subject to short- T_1 relaxation can be used (f_H from Table 1) to separate z' from z'' through the following identifications:

$$z f_H = f' z' \quad \text{and} \quad z (1 - f_H) = (1 - f') z'',$$

or

$$z' = z \frac{f_H}{f'} \quad \text{and} \quad z'' = z \frac{(1 - f_H)}{(1 - f')}. \quad (5)$$

The number of hydrogen atoms per carbon (z), thereby obtained for the two silicon oxide-doped carbon groups are compiled in Table III. These results can in turn be used with Eqn. 3 to obtain the respective concentrations of protons in the two groups, N' and N'' , which are plotted with the average hydrogen concentration N_H in Fig. 5.

This last analysis shows the difference in hydrogen content between the two coexisting silicon oxide-doped carbon groups. As mentioned earlier, the first two sets of data points are adversely affected by the additional long- T_1 fraction ($1 - f_H$) from protons in spectator water molecules, and as a result N' and N'' for the as-prepared and 50°C data are lower and higher,

respectively, than their projected values. The proposed structure does not consider the ambient water content, therefore after annealing at 100°C a more reliable picture of the intrinsic hydrogen concentration emerges: a very high hydrogen concentration of around $3 \times 10^{22} \text{ g}^{-1}$ assigned to the f' content, and correspondingly, the f'' content has a value below $0.3 \times 10^{22} \text{ g}^{-1}$. Under these considerations, the analysis indicates that the as-prepared material must have at least 90% of its intrinsic hydrogen content bound within about 45% of the silicon oxide-doped carbon matrix (i.e. the defect-laden silicon oxide-doped f' content).

While N_S and N_H generally decrease with annealing, it seems the two quantities are fairly independent. As pointed out earlier, each display a different behavior at the higher annealing temperatures, i.e., the rate of hydrogen loss appears to abate somewhat, whereas the defect content continues to fall. Nevertheless, it is interesting that the bulk of the hydrogen content is found within the same proximity of the defect clusters. This reflects on the manner in which the f' and f'' contents are dispersed (see Fig. 13). The f'' contents comprises those parts of the film where a much lower concentration of paramagnetic broken bond defects resides. This picture seems favored in consideration of the starkly separated components in the proton T_2 relaxation profiles, which imply highly segregated relaxation domains within the material. On the other hand, the N_H value for the as-prepared material (based on HFS measurements of the film's hydrogen content) is larger than the bulk NMR value, but is not as large as expected in consideration of the projected N' value. Therefore, this scenario for the silicon oxide-doped f' and f'' contents is probably more nuanced than that implied by the relaxation data.

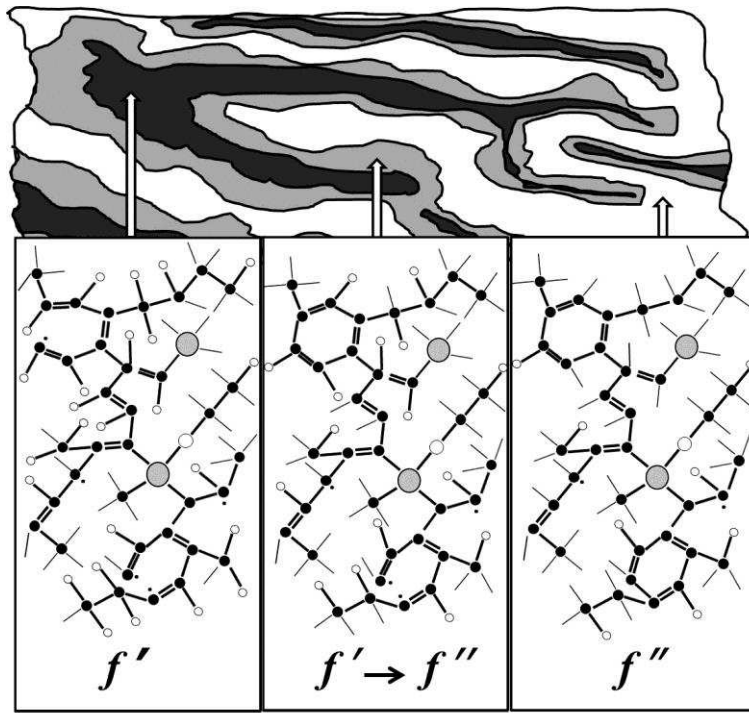


Figure 13. Illustration for the 20°C – 300°C ($f' \rightarrow f''$) structural evolution of a-C:H:Si:O.
Legend: C = ●, Si = ●, H = ◦, O = ◦, and defect sites are indicated with dots.

5. Conclusions and Summary

The a-C:H:Si:O silicon oxide-carbon network exhibits long-range structural disorder, and is understood in terms of its basic $sp^2:sp^3 \sim 65:35$ carbon constituents interspersed randomly with $SiC_{4-x}O_x$ entities (most populated by $x = 0$ and 1). The silicon oxide-carbon network, in a structural sense, is viewed here as a stage for defect and hydrogen distributions. The relaxation data indicate two distinct networks (f' and f''), as defined solely by their defect and hydrogen distributions. It follows for the as-prepared material that a significantly large amount of protons and dangling bond defects are concentrated to within about 45% of the a-C:Si:O matrix. The remaining 55% of the material has the same $sp^2:sp^3$ carbon content, is not graphitic, and has a significantly lower concentration of hydrogen and defects.

Upon thermal treatment, the structure evolves towards a more thermodynamically favorable state. The first step (with the lowest activation energy) involves hydrogen effusion and emission. Associated with this structural reorganization is a moderate level of defect reduction. This is not highly evident in the sp^2 and sp^3 singular specie trends, but is nicely summarized within the f' and f'' data of Fig. 8. The second step occurs during higher temperature annealing (150°C to 300°C), where hydrogen emission appears to lessen, as most of the more volatile atoms have left the

material, and a marked increase in sp^2 content occurs, as well as a greater rate of defect annihilation. Although carbon $sp^3 \rightarrow sp^2$ conversion is known to occur at higher annealing temperatures (where the activation energy requirements are more likely met), the increased sp^2 signal will also include contributions from sp^2 entities formed as a result of defect passivation during annealing, e.g., $\text{defect-}sp^2 + \text{H-}sp^2 \rightarrow \text{H} \cdot + sp^2\text{-}sp^2$. Carbon defect- sp^2 belong to a population of species that are very close to or are directly involved with paramagnetic defects, and as defects disappear the resonances of these nearby ^{13}C nuclei become increasingly observable. The implication here is that these NMR results may provide at least qualitative information regarding lower energy conversion of defect carbon states to sp^2 .

Even though no evidence for significant clustering and ordering of sp^2 -bonded carbon appears in this work, as this has been reported for a-C:H materials at higher annealing temperatures [13], XPS and NEXAFS data acquired while annealing a-C:H:Si:O under vacuum conditions, which will be the subject of a separate publication, indicate that two structural changes occur at elevated temperatures, namely clustering and ordering of sp^2 carbon and transformation of sp^3 - to sp^2 -hybridized carbon (through the scission of C-H, C-Si, and C-C bonds). While the present study provides clear evidence of the thermally-activated processes taking place in a-C:H:Si:O at low temperatures, additional experimental work at higher temperatures should be performed to elucidate other thermally-activated processes occurring in the bulk of this material, while enabling the comparison of NMR/EPR results with the outcomes of surface-sensitive analytical techniques (e.g., XPS and NEXAFS spectroscopy).

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