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1 **Summer Conference 2018 on ‘Getting energy balance right’**

2 **Symposium 3: Dietary factors in energy metabolism**

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4 **Oral processing in elderly: Understanding eating capability to**
5 **drive future food texture modifications**

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24 **Shortened version of the title: Oral processing in Elderly: A Review**

25 **Keywords: Oral processing; Older adults; Eating capability; Food texture**

26 **Abstract**

27 Ageing population suffer from increased risk of malnutrition which is a major determinant of
28 accelerated loss of autonomy, adverse health outcomes and substantial health-care costs. Malnutrition
29 is largely attributed to reduced nutrient intake, latter may be associated with several endogenous
30 factors, such as, decline of muscle mass, oral functions and coordination that can make the eating
31 process, difficult. From an exogenous viewpoint, nutritionally-dense foods with limited innovations
32 in food texture have been traditionally offered to elderly population that negatively affected pleasure
33 of eating and ultimately, nutrient intake. Recent research has recognised that older adults within the
34 same age group are not homogenous in terms of their preferences, nutritional needs, capabilities and
35 impediments in skill-sets. Hence, a new term ‘eating capability’ has been coined to describe various
36 quantifiable endogenous factors in the well-coordinated eating process that may permit
37 characterisation of the capabilities of elderly individuals in food handling and oral processing. This
38 review covers current knowledge on eating capability focusing on parameters, such as hand and oro-
39 facial muscle forces. Although limited in literature, eating capability score measured using a
40 comprehensive toolkit has shown promise to predict eating difficulty perception and oral processing
41 behaviour. Further systematic studies are required to explore relationships between
42 individual/multiple constituents of eating capability and oral comfort. Such knowledgebase is needed
43 to underpin the creation of next generation of personalised texture-modified foods for elderly
44 population using sophisticated technologies, such as 3D printing to enhance eating pleasure, increase
45 nutrient intake that will ultimately contribute to tackling malnutrition.

46

47

48

49 Globally, the age demographic structure is changing with a rapid rise in the ageing population.
50 Presently, 0.9 billion people in the world are 60 years or older and this population is projected to rise
51 to 2.1 billion by 2050 ⁽¹⁾. In the UK, there is an increase in the older population with 18% aged 65
52 and over and 2.4% aged 85 and over. Malnutrition (in this review, we only refer to “undernutrition”)
53 is a common clinical and public health challenge, particularly in older adults that results in accelerated
54 loss of independence, compromised quality of life, adverse health conditions leading to increase in
55 hospital admissions, length of stay, as well as hospital readmission following discharge. Nearly, 1.3
56 million people aged 65 years and over suffer from malnutrition in UK, whilst 93% of those affected
57 are reported to live in the community ^(2; 3). Malnutrition poses a major economic threat to UK
58 healthcare, with an estimated cost of over £10 billion in England in 2011–12 ⁽³⁾. Elderly malnutrition
59 is multifactorial and is generally associated with ‘anorexia of ageing’ i.e. lack of appetite and reduced
60 nutrient intake ^(4; 5).

61 Besides ageing related physiological changes in gut and onset of early satiety ⁽⁶⁾, such reduced
62 nutrient intake in elderly individuals is directly or indirectly associated with progressive loss of
63 muscle mass, decline of oral functions and coordination capabilities, all of which partly or as a whole
64 affect the intricate process of eating ^(7; 8; 9). These complex physiological age-related changes are not
65 yet fully understood but are thought to be related to lifelong accumulation of impairments at
66 molecular, tissue and organ level. Although the process of eating is often underestimated, it involves
67 a systematic series of well-coordinated unit operations, such as opening a package, lifting objects,
68 cutlery manipulation, transporting the food to the mouth, closing the mouth, chewing, saliva
69 incorporation, bolus formation and swallowing. An older adult may find difficulties in executing one
70 or more of these important unit operations in the overall eating process that can result in reduced food
71 intake. Indeed, there has been vast amount of literature on dysphagia (swallowing disorder) ^(10; 11; 12),
72 however, focussing only on swallowing can underestimate the challenges that one might face during
73 the entire eating process, such as transporting food to mouth.

74 For this reason, a new term ‘eating capability’ has been coined by Laguna et al. (2015)⁽⁸⁾ and
75 Laguna and Chen (2016) ⁽⁹⁾ to collectively represent a healthy individual’s endogenous capability that
76 is directly or indirectly associated with food handling and oral management. The individual
77 parameters needed for the eating process can probably be grouped into the following four categories:
78 i) hand manipulation, ii) oral manipulation, iii) oral sensation and iv) cognition and coordination
79 capabilities (Fig. 1). Under-representation of such quantitative capabilities might not be always linked
80 to age-dependent physiological decline that has somehow been over-emphasised in literature ⁽¹³⁾ but
81 may be also associated with particular conditions, such as chronic diseases, multiple morbidity
82 conditions or polypharmacy (Fig. 1). This review paper will explore the present data on eating
83 capability, its individual constituents, eating capability score and how these capabilities are linked.

84 We will specifically focus on hand capabilities (hand gripping force, finger force, finger touch
85 sensitivity) and oral capabilities (bite force, tongue pressure, lip sealing pressure) with reference to
86 the diagnostic devices (Fig. 2) that are used for their quantitative measurements. Detailed reviews on
87 other endogenous factors, such as salivary quantity and quality ⁽¹⁴⁾ and taste modification ⁽¹⁵⁾ are
88 reported elsewhere.

89 From an exogenous viewpoint, nutritionally-dense foods have been traditionally offered to
90 older adults with little emphasis on the texture and associated pleasure of eating these food items that
91 can affect food consumption. In particular, such foods are mostly ‘pureed’ and have been designed
92 without taking into account the individual needs and abilities of older adult consumers. Hence, this
93 review will discuss how one’s eating capability measure can be used as objective ‘data inputs’ to
94 design personalised food with tailored textural properties that can act as an ‘enabler’ to ensure safe
95 food consumption and optimise food intake by an individual elderly consumer (Fig. 1). In this review,
96 we will especially emphasise two key research works ^(8; 16) carried out in our laboratory with elderly
97 individuals aged 65 years and older within the frame of EU FP7 Project OPTIFEL (2014-17). This is
98 because these were the first two experimental works that have formalised eating capability for older
99 adults, calculated eating capability scores to cluster older adults into capability-based ‘archetypes’
100 and have shown promising results for the prediction of eating difficulty perception and real oral
101 processing behaviour.

102

103 **Age-related change in measures of eating capability**

104 Hand gripping force, finger force and finger tactile threshold

105 For hand capability measurements, the hand gripping force is an important parameter that is a reliable
106 indicator of upper limb function, general muscle strength and health status. Hand gripping force has
107 been frequently used a diagnostic parameter in clinical studies ^(17; 18). This objective measure can give
108 useful information about an individual’s ability to do a range of unit operations effectively in the
109 eating process, such as holding a coffee mug, opening a jam jar, grasping an apple to lift it and
110 transport it from the plate to mouth. Hand gripping force is measured using an adjustable handheld
111 dynamometer (Fig. 2a) ⁽⁹⁾ that is squeezed by the older adults with maximum effort for a few seconds
112 with elbow flexed at 90 degrees and forearm, wrist in relaxed position. Bohannon et al. (2006) ⁽¹⁹⁾
113 presented a multinational meta-analysis of the normative values for hand grip strength obtained with
114 this dynamometer from 12 studies (3317 subjects) and concluded that age group, gender, tested side
115 (left or right hand), affected the hand gripping force. The mean right hand values for people aged 65
116 years and older were 28-41.7 kg and 18-24.2 kg for males and females, respectively, as compared to
117 younger adults aged 20-40 years (53.3-54.1 kg and 30.6-33.2 kg for males and females, respectively).
118 In a recent study conducted on eating capability ⁽⁸⁾, we measured right hand gripping force in healthy

119 British and Spanish older adults (203 subjects) and demonstrated that although age had an influence
120 on reduction of hand gripping strength, the decline was prominent only in participants above 80 years
121 (Fig. 3a). Interestingly, these values were in line with normative data for the functional grip strength
122 of elderly population in a Singapore population (233 subjects) measured using a custom-made hand
123 strength measurement device.

124 Finger force is an equally important parameter as decline in finger dexterity might impact
125 one's ability to perform the eating process effectively, such as, cutlery manipulation, pulling the lid
126 of a packaged yogurt or ready meal's foil lid, holding a cracker or a biscuit to transport it to mouth.
127 We measured finger gripping force in older adults ⁽⁸⁾ using a thin flexible force transducer connected
128 to a multimeter with neoprene disc (Fig. 2a), the latter was squeezed by the elderly subjects with their
129 thumb and index finger to record resistance. This resistance is converted into finger grip force using
130 appropriate calibration. Based on results from 203 elderly subjects ⁽⁸⁾, it can be observed that finger
131 force decreased with age (Fig. 3a), however, the relationship was not definitive. In fact, this result
132 contradicts previous literature ⁽²⁰⁾, where it has been proposed that elderly subjects generally produce
133 more finger grip force in excess of the slip force (the "margin of safety" needed to prevent slipping
134 of an object) to compensate for the reduced friction and tactile sensitivity. Besides evaluating finger
135 grip force, researchers have emphasised the importance of tangential lift i.e. load force to the grip
136 surface ⁽²¹⁾ as well as tangential torques ⁽²²⁾. The finger grip-to-load force balance has been proposed
137 to be automatically adjusted to a given finger-surface frictional condition. In other words, finger grip-
138 to-load force balance is known to be largely associated with age-related changes in the surface
139 properties of skin ⁽²³⁾. As ageing progresses, the skin becomes drier with reduction in skin hydration
140 of the outermost layer that may in turn reduce the friction at the contact surfaces between the object
141 and the finger. Thus, an elderly person might exert more finger grip force to hold the object to
142 compensate for the decline in the friction force. Noteworthy that the friction coefficient is not an
143 intrinsic property of the skin but is highly dependent on the material chemistry and microgeometry
144 of the surfaces, such as plastic, metals, glass, fabric with which the skin is in contact ⁽²⁴⁾. For instance,
145 the average friction coefficients can be low and range from 0.27 to 0.7 when skin comes in contact
146 with textile materials ⁽²⁴⁾. On the other hand, considerably high friction coefficients of skin can be
147 encountered against dry, smooth glass (2.18 ± 1.09 ; range: 0.39–5) whereas lower coefficients on wet
148 smooth glass (0.61 ± 0.37 ; range: 0.07–2.12). Hence, it is important not only to understand the finger
149 grip force but also to examine the friction force against a variety of surfaces which an older adult may
150 encounter.

151 Finger tactile sensitivity is crucial for identifying food texture and can lead to food rejection.
152 Older adults often suffer from marked degradation in tactile sensitivity as a function of normal ageing
153 process that can result in slipping objects. In other words, the mechanoreceptor tactile thresholds may

154 increase with ageing. Finger tactile sensitivity measurements is generally measured using Semmes-
155 Weinstein Monofilament test (Fig. 2c). The monofilament of different forces is pressed in
156 perpendicular direction against the surface by elderly participants and the first monofilament that is
157 detected by the participant is recorded as the tactile threshold. Thornbury et al. (1981)⁽²⁵⁾ suggested
158 that touch sensitivity decreases i.e. the threshold increases with age significantly. However, in touch
159 sensitivity trial conducted in our laboratory⁽⁸⁾, most of the elderly individuals had a relatively low
160 threshold and most participants were able to detect < 0.16 g of force (Fig. 3c). And, tactile sensitivity
161 did not correlate with age or gender, but was largely associated with some health conditions, such as
162 arthritis, Parkinson.

163

164 Bite force, tongue pressure and lip sealing pressure

165 Optimum oro-facial muscle force involving lips, tongue and teeth are of central importance to a
166 normal eating process. Once the food is consumed, it is accommodated inside the mouth with lip
167 closure, chewed by exerting appropriate bite force to experience the texture of the product and
168 subsequently reduce the structural size of the ingested food, dilution and lubrication by saliva,
169 compression between the tongue and oral palate by a range of tongue forces and other orofacial
170 muscular forces followed by swallowing of the bolus^(26; 27; 28). Consequently, any decline in oro-facial
171 muscular capability can directly affect one's eating process and in turn reduce food intake.

172 Maximum bite force is used as a capability measure, which can directly influence
173 fragmentation of food, chewing and mastication. To ensure safe food mastication, one's bite force
174 should be higher than the yield force require to fragment a food material. For instance, a food with a
175 yield force of 100 N, may be sensed as soft by a person who can exert 300 N force, but will be
176 perceived as hard and almost not friable to the one who could only apply a maximum of 110 N⁽²⁹⁾.
177 In general, bite force is measured using a flexible transducer (Fig. 2d) that is placed between a pair
178 of teeth⁽³⁰⁾, similar to the sensor used for finger force measurement. We demonstrated that bite force
179 decreased with age (Fig. 3d), however, influence of preserving natural teeth was the deterministic
180 factor for higher bite force as compared to that of the age⁽⁸⁾. This is in line with previous studies,
181 where bite force was significantly smaller among the denture wearers than among the dentate persons
182⁽³¹⁾. In other words, the greater number of natural teeth, greater is the bite force and ease of food
183 mastication. Another study conducted with 850 independently-living people over the age of 60 years,
184 also postulated that tooth loss is not a consequence of physiological ageing but pathological ageing,
185 and thus, reduction of bite force cannot be considered as a natural effect of ageing⁽³²⁾.

186 During the process of swallowing, the tongue positions the food bolus and plays a critical role
187 in the propulsion of the bolus with the help of tongue pressure arising from its contact against the
188 hard palate^(33; 34). Obviously, optimal swallowing performance requires the complex movements of

189 the tongue to transport the bolus safely and efficiently. Maximum isometric tongue pressure can be
190 measured using a simple clinical device with a disposable tongue bulb (Fig. 2e) that can be placed in
191 the mouth between the tongue and the palate, which is linked to a pressure transducer recording the
192 maximum tongue-palate isometric pressure. Unlike other oro-facial muscle forces, tongue pressure
193 parameter has emerged as a measure of considerable clinical and research interest in the field of
194 dysphagia over the past two decades ⁽³⁵⁾. Lip closure is another crucial oral function that helps to
195 retain the food or beverages inside the mouth. This is even more critical during swallowing when the
196 pressure is elevated within the oral cavity ⁽⁹⁾. The lip sealing capability can be measured by
197 quantifying the magnitude of maximal closing force that is held between the upper and lower lips
198 using the same sensor that is used to measure tongue pressure (Fig. 2e). Both tongue and lip sealing
199 pressure showed no correlation with age increment in the study conducted with 203 elderly
200 participants (Figs. 3 e and f) ⁽⁸⁾. A recent study with 201 older adults aged ≥ 65 years demonstrated
201 that magnitude of tongue and lip pressure were inversely correlated with food intake ⁽³⁶⁾. The same
202 group of authors conducted a cross-sectional study ⁽³⁷⁾ with 174 older adults aged 65 years and older
203 in rehabilitation and demonstrated that isometric tongue strength was associated with nutritional
204 status assessed (β -coefficient = 0.74, 95 % CI 0.12–1.35, $p = 0.019$), latter was assessed using mini
205 nutritional assessment. It is worth pointing out that tongue plays a crucial role in controlling the flow
206 of food-saliva mixture (bolus) and fragments of, within the oral cavity as well as swallowing. Tongue
207 plays a series of well-coordinated roles in mastication and swallowing by controlling the pressure
208 against the hard palate ⁽³⁸⁾. Decreased tongue strength and consequently tongue pressure exerted
209 against the oral palate can result in limited or abnormal transportation of the food bolus to the
210 oesophagus, which can lead to aspiration, oral residues, longer meal times, and finally low food
211 consumption ⁽³⁷⁾. Overall, this suggests that objective eating capability measures can be used not only
212 to understand health status but also to get indications about nutrient intake. Also, focussing on
213 objective eating capability measure rather than age might help to design personalised food for elderly,
214 however, the research evidences in this area is at its infancy and expected to grow considering the
215 rapid rise in ageing population and associated malnutrition challenges.

216

217 Relationship between hand and oro-facial muscle forces

218 Although oro-facial muscle force measures can be directly useful to understand effectiveness to
219 perform oral functions and eating process, a major issue is that many of these devices are not easy to
220 use in care homes. Hence, studies have been attempted to understand whether hand grip strength can
221 be used as an indirect measure for oral functions. For example, Sakai et al. (2017) ⁽³⁷⁾ conducted a
222 multivariate linear regression analysis and revealed that isometric tongue strength was correlated with
223 grip strength (β -coefficient = 0.33, 95 % confidence interval (CI) 0.12–0.54, $p = 0.002$) in older adults.

224 Similarly research work in our laboratory ⁽⁸⁾ also demonstrated strong linear relationships between
225 hand-gripping strength and most of the oro-facial muscle forces (bite force, tongue pressure, lip
226 sealing pressure) in UK (Fig. 4a) and Spanish (Fig. 4b) subjects (except for lip sealing pressure, where
227 it was a polynomial relationship in the latter). A related study was conducted in 381 persons older
228 adults aged 67–74 years to understand the relationship between hand grip strength and self-reported
229 chewing ability ⁽³⁹⁾. The masticatory ability was classified into three groups: 1) ability to chew all
230 kinds of food, 2) slightly hard food and 3) only soft or pureed foods. As can be expected, handgrip
231 strength was significantly lower in those individuals who could chew only soft or pureed food than
232 in those individuals who could chew all kinds of food inferring that chewing ability was significantly
233 related to handgrip strength after adjusting for the skeletal muscle mass, dentition status and
234 background factors. In another study in Japan ⁽⁴⁰⁾ with independent 159 community-dweller elderlies
235 of 65 years old and above showed that maximum occlusal force was significantly correlated with the
236 handgrip strength ($r = 0.382$, $p < 0.01$). All these observed relationships between hand grip and oro-
237 facial muscle strengths indicate possibilities of using hand gripping force by the carers as a non-
238 invasive parameter to predict oral functions.

239

240 **Eating capability (EC) score**

241 The literature on elderly population have mostly examined a defined older group and compare their
242 behaviour with younger groups. However, it must be recognised that elderly population of 65 years
243 and older are not homogenous in their needs, expectations, capabilities and frailty within the same
244 age group. For example, a recent European survey (Finland, France, Poland, Spain and United
245 Kingdom) was conducted with over 400 elderly people aged 65 years and older and they were
246 categorised into three groups based on their different levels of dependency (category 1: participants
247 living at home needing help for food purchasing; category 2: participants living at home needing help
248 for meal preparation or meal delivery; category 3: participants living in nursing homes/ sheltered
249 accommodation) ^(41; 42). Laguna et al. (2016) ⁽⁴²⁾ suggested that category 1 participants did not
250 perceive difficulties during meal preparation and reported some level of difficulties in hand
251 manipulation and oral processing (<30%), whereas the ~ 60% of older adults in categories 2 and 3
252 suffered from such eating difficulties. Besides these self-reported studies, structured protocols of
253 observation of meals have been used to detect eating difficulty ^(43; 44). For instance, Jacobsson et al.
254 (2000) ⁽⁴⁴⁾ used observational experiments together with video-recording and interviews during meal
255 consumption in a small group of older adults aged 70 years and older to understand eating difficulties.
256 Authors reported not only swallowing-related difficulties but also other issues in terms of preparing
257 and transporting the food to the mouth. As one might recognise, assessment of capability of an
258 individual has been largely based on subjective measurements traditionally.

259 Hence, a composite score termed as ‘eating capability score’ was developed ^(7; 8; 16) that can
 260 serve as a reliable multifactorial objective score to categorise elderly populations into different groups
 261 based on their individual abilities rather than age. To do the same, five measurable parameters i.e.
 262 right hand gripping force, right hand finger gripping force, finger tactile threshold, bite force, tongue
 263 pressure) were selected to calculate a composite eating capability (EC) score (equation 1) ⁽⁸⁾, where
 264 each of these parameters was normalised versus the strength of the strongest participant within that
 265 measured parameter:

266

$$267 \quad EC \text{ score} = \left(\frac{RH_{Par}}{RH_{Str \ Par}} \right) + \left(\frac{RF_{Par}}{RF_{Str \ Par}} \right) + \left(\frac{TS_{Par}}{TS_{Str \ Par}} \right) + \left(\frac{BF_{Par}}{BF_{Str \ Par}} \right) + \left(\frac{TP_{Par}}{TP_{Str \ Par}} \right) \quad (1)$$

268

269 where, RH is the right hand gripping force (kg), RF is the right hand finger gripping force (kg), TS is
 270 the tactile sensitivity threshold (g), BF is the bite force (kg), TP is the tongue pressure (kPa),
 271 subscripts _{Par} and _{Str Par} represent the individual and strongest individual scoring the highest in that
 272 particular test, respectively. The EC score was used to characterise participants from weakest to
 273 strongest in groups i.e. participants with $EC \leq 2$ were placed in group one (the weakest group);
 274 participants with $EC > 2$ and ≤ 4 were placed in group two, and so on ⁽⁸⁾.

275 The EC score was further updated using equation (2) considering the importance of
 276 coordination capability ^(7; 16), importance of both right and left hand forces rather than just right hand
 277 force as used in equation (1) and removing the less reproducible parameters from equation (1), such
 278 as finger force and tactile sensation:

279

$$280 \quad EC \text{ score} = \frac{\left(\frac{RH_{Par}}{RH_{Str \ Par}} \right) + \left(\frac{LH_{Par}}{LH_{Str \ Par}} \right)}{2} + \left(\frac{BF_{Par}}{BF_{Str \ Par}} \right) + \left(\frac{TP_{Par}}{TP_{Str \ Par}} \right) + \frac{\left(\frac{RD}{RD_{Str \ Par}} \right) + \left(\frac{LD_{Par}}{LD_{Str \ Par}} \right)}{2} \quad (2)$$

281

282 where, LH is the left hand gripping force (kg), RD is the right hand dexterity count and LD is the left
 283 hand dexterity count (using manual dexterity kit). The role of EC score on difficulty perception and
 284 oral processing of real food and gels is discussed in the next section.

285

286 **EC score as predictor of eating difficulty perception/ real-life oral processing** 287 **behaviour**

288 To understand the application of eating capability, tests ⁽⁴⁵⁾ were conducted with 11 young subjects
 289 with a range of food with different textural complexity to understand if individual physical forces
 290 (hand or oral forces) were important to understand food difficulty perception. Interestingly, no
 291 relationship could be established between individual’s dominant hand grip force, isometric tongue

292 pressure, bite force and food perception difficulty for the young participants. This was attributed to
293 the selected young population having significantly higher hand force/tongue force ratio, which might
294 not interfere with their eating process. It appeared obvious that eating capability measurement might
295 be more useful for the elderly population, where one or more capability parameters can be limiting.
296 To understand the relevance of EC score for elderly participants, Laguna et al. (2015)^(8; 46) grouped
297 British and Spanish participants into four independent groups based on EC score using equation (1)
298 and older adults rated food images on how difficult they perceived them to be manipulated by hand
299 (e.g. cutlery manipulation, cutting or lifting the food) or in mouth (e.g. chewing, biting, swallowing).
300 It was demonstrated that participants from the weakest EC groups having composite EC score less
301 than 6.64 perceived fibrous and hard food products significantly more difficult to eat than participants
302 with higher EC score (9.95). This strongly suggested that EC score can be an input feature for
303 personalised food product design for the elderly population.

304 To validate whether eating capability concept holds promise for predicting eating difficulty in
305 real-life food oral processing scenarios i.e. chewing cycles, bolus-swallowing time⁽¹⁶⁾ rather than
306 subjective perception as studied previously⁽⁸⁾, 31 elderly subjects were asked to eat model and real
307 foods. These model foods were hydrogels⁽⁴⁷⁾ that were designed in our laboratory with different
308 degrees of inhomogeneity (i.e. the inclusion of different sizes of calcium alginate microgel particles
309 to a κ -carrageenan continuous network). As can be observed in Fig. 5a⁽¹⁶⁾, the number of chews
310 needed to fracture the gels did not correlate significantly with the instrumental hardness of the gels.
311 The gels chosen were harder than the food products (Fig. 5b). However, when the maximum force at
312 break was similar, the time in mouth was dependent on the food structural heterogeneity, and the time
313 in mouth increased with the heterogeneity increment (e.g. number of beads). In this study, it was
314 demonstrated that although EC score allowed grouping of the elderly participants it was not suitably
315 stratified and all the groups had relatively low EC score with the most capable group having EC score
316 of 3.23. The EC score was not sufficiently correlated to real eating difficulty perception. Interestingly,
317 the bite force was the key discriminating parameter in distinguishing bite, oral processing time,
318 number of chews, and preference. This suggests a non-composite scoring system beyond EC score,
319 such as an individual measure (e.g. bite force or tongue pressure) may be more important in predicting
320 eating difficulty, however this cannot be generalised at this early stage. Also, it is worth pointing out
321 that EC score might require further refinement to categorise elderly individuals of similar capability
322 into independent groups that can be beneficial to develop the creation of food of just-right texture and
323 desired oral processing properties (chew cycles, swallowing time). Besides eating capability, another
324 concept termed as “oral comfort” has also been coined⁽⁴⁸⁾ recently that covers multidimensional oral
325 sensations perceived by older adults including ease of chewing, humidifying and swallowing as well
326 as oral pain sensations that might occur due to decline in oral comfort, for e.g., oral comfort may be

327 lower for dry textures. Oral comfort has been defined using a set of factors determined from a
328 discriminable questionnaire. Future work is needed to explore the relationship between oral health,
329 oral comfort and eating capability to generate a clear brief for food design for older adults from texture
330 viewpoints.

331

332 **Future perspectives on food texture modification**

333 In general, texture modified foods designed for the elderlies are the foods that are softened by
334 processing, such as pureed as well as liquids that have been modified in viscosity to various extents
335 by physical or chemical means ⁽⁴⁹⁾. Since, the rationale behind such softer food development is to
336 address dysphagia patients, the main textural parameters used for such texture modified food design
337 includes hardness (hard to soft) and cohesiveness (ability of food particles to stick to each other to
338 form a swallowable bolus) ⁽⁵⁰⁾. However, it has been elucidated that not only endogenous factors such
339 as bite force, and exogenous factors such as consistency (hardness) of food but also the heterogeneity
340 of the matrix affect food oral processing behaviour (number of chews and time in mouth) ⁽⁸⁾. This
341 suggests that optimised food design for the elderly should not only focus on just-right texture but also
342 attempt just-right structural heterogeneity that can act as an enabler to increase food intake in people
343 with low EC score or reduced individual eating capability measures (Fig. 1).

344 Besides modifying viscosity by using thickeners, one of the strategies that can be used to create
345 pleasurable texture can be to use microgel particles as discussed previously with calcium alginate
346 particles. Such soft microgel particles made up of alginate, whey protein or starch with or without
347 oil can be used not only to have an impact on increasing viscosity but also to modify the lubrication
348 aspects of the food ^(47; 51; 52; 53; 54; 55) for older adults, who generally suffer from dry mouth conditions
349 due to lack of secretion of bio-lubricant saliva ^(14; 28). Besides textural properties, such microgel
350 particles can be used to modify food structural complexity and also to encapsulate and deliver
351 essential fat soluble vitamins, such as vitamin D, which is much needed for older adults suffering
352 from vitamin D deficiency or insufficiency ⁽⁵⁶⁾.

353 It is well known that pureed foods are often associated with a decreased food intake due to the
354 unpleasant changes in appearance, texture and mouthfeel and thus may result in increased incidences
355 of malnutrition ⁽⁵⁷⁾. Hence, there has been increased research efforts to convert pureed foods into a
356 three-dimensional (3D) forms via appropriate viscosity enhancement and moulding so that the food
357 resembles its natural shape. Studies ^(58; 59) have demonstrated that using a moulded smooth puree diet
358 can increase nutrient intake as compared to the non-moulded pureed version in a nursing home
359 setting. Recently, texture modification has achieved attention due to recent advancements in
360 sophisticated technologies, such as 3D printing and food-grade printable materials for innovative food
361 textural design ^(60; 61). In particular, scientists in EU Project PERFORMANCE have developed

362 customised nutrition of the elderly using 3D printed food, where the pureed food is endowed with
363 ‘the best clone possible’ i.e. transformed into its original shape via jet printing technology, providing
364 the same texture and appearance, with added health benefits. Although this is still in the early stages
365 of development, 3D printing can be immensely useful to design precision foods with just-right texture
366 and just-right structure created with optimised nutrient levels for elderly population with known
367 eating capability.

368 In summary, eating capability is a relatively recent undertaking in elderly food management.
369 There are still large gaps in knowledge related to ageing and eating capability and the role these may
370 play in predicting oral functions and ultimately oral comfort and eating difficulty. As our ageing
371 population increases, more research studies may help us to better understand those capabilities,
372 irrespective of age groups within the elderly population. Ultimately, such data inputs from eating
373 capability measures should be used to drive objective food texture modifications using sophisticated
374 technologies, such as 3D printing in order to design personalised food and optimise food intake rather
375 than designing ‘blanket’ unplesurable pureed food for the entire elderly population.

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383

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388

389 **Conflict of Interest**

390 None.

391

392 **Authorship**

393 The author had sole responsibility for all aspects of literature search and preparation of the paper.

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530

531 **Captions for Figures**

532

533 Fig. 1. (Colour online) Schematic overview of eating capability measurements that provide design
534 ‘inputs’ to food texture modifications, latter may act as ‘enabler’ to drive ‘output’ of optimised
535 nutrient intake and eating capability can be negatively affected by ‘input’ conditions of chronic
536 diseases and polypharmacy.

537

538 Fig 2. (Colour online) Devices used for measuring eating capability including JAMAR dynamometer
539 for hand gripping force (a), Flexisensor with neoprene disc for finger gripping force (b), Semmes–
540 Weinstein Monofilament (SWM) for touch sensitivity (c), Flexisensor with silicone disc for bite force
541 (d), and Iowa Oral Performance Instrument for tongue and lip sealing pressure measurements (e);
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543

544 Fig. 3. Age dependency of eating capability parameters, showing right hand gripping force (a), finger
545 force (b), finger tactile sensitivity (c), bite force (d), tongue pressure (e) and lip sealing pressure (f)
546 as a function of age in older adults from UK (n=103) (black bars) and Spain (n=100) (white bars);
547 Copyright© 2015 Elsevier, Data used with permission ⁽⁸⁾.

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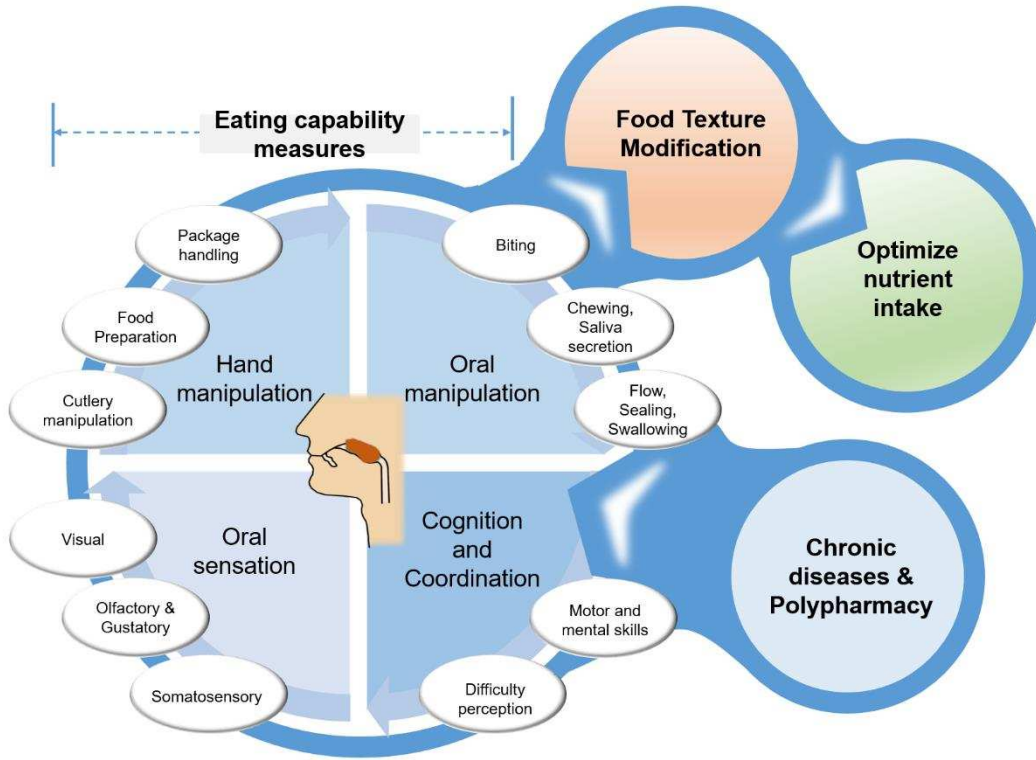
550 Fig. 4. (Colour online) Relation of right hand gripping force with oro-facial muscle forces (maximum
551 bite force (▲), maximum tongue pressure (●) and lip sealing pressure (■) of older adults in UK
552 (closed symbols); (a) and Spain (open symbols) (b), respectively. Each data point represents the mean
553 data of forces from participants in each of the age classes (years old) i.e. 65-70, 70-75, 75-80, 80-85,
554 85-90 and 90+. We have now mentioned this in caption of Figure 4 in the revised manuscript. Black
555 lines show linear-regression best fits to the observed values except for lip sealing pressure relationship
556 in Spain, latter shows a polynomial-fit. Copyright© 2015 Elsevier, Data used with permission ⁽⁸⁾ for
557 (a) and Copyright© 2015 Cambridge University Press, Reproduced with permission ⁽⁶²⁾ for (b).

558

559 Fig. 5. Relation among samples, number of chew and maximum force at break during oral processing
560 by older adults (n=30) for model foods (hydrogels) with controlled mechanical properties with visual
561 corresponding images (a) and food products (b). Nomenclatures 1κ and 2κ represent hydrogels
562 containing 1 wt% and 2 wt% κ-carrageenan, respectively, M-κSAI represents mixed hydrogel
563 containing 2 wt% κ-carrageenan + sodium alginate, B-κCAI represents hydrogel with structural
564 inhomogeneity containing 1 wt% κ-Carrageenan + big calcium alginate beads (mean size 1210 μm)
565 and S-κCAI represents hydrogels with structural inhomogeneity containing 1 wt% κ-carrageenan +

566 small calcium alginate beads of mean size 1210 μm . Copyright[©] 2016 Elsevier. Used with permission
567 (16; 47).
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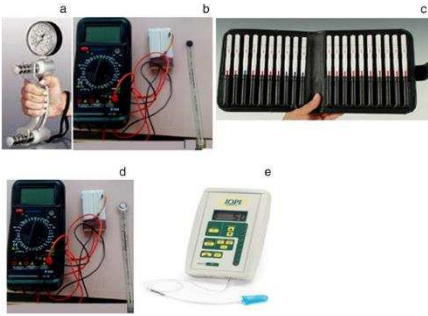
570 **Figure 1.**



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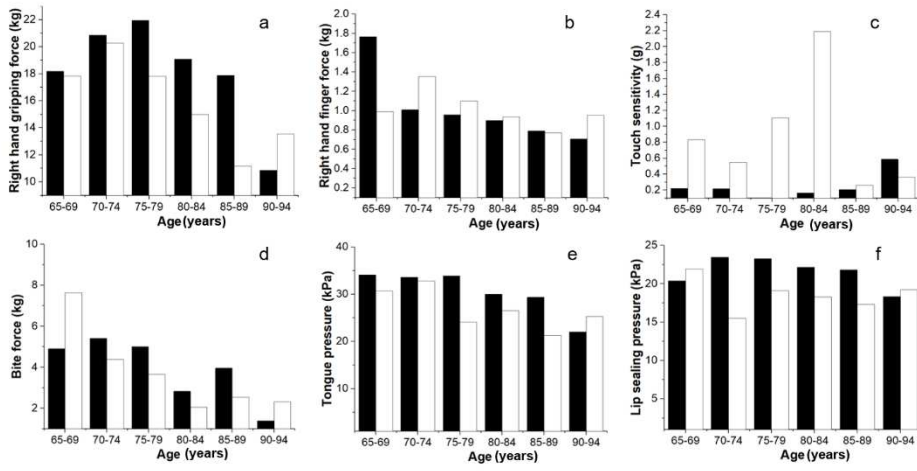
573 **Figure 2.**



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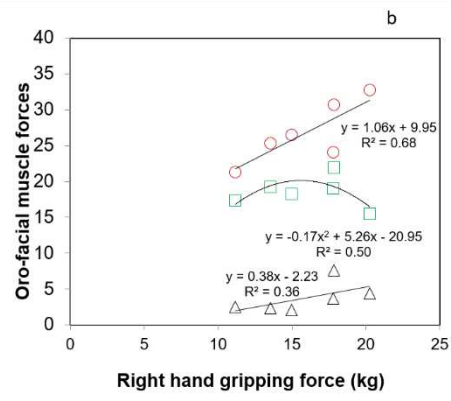
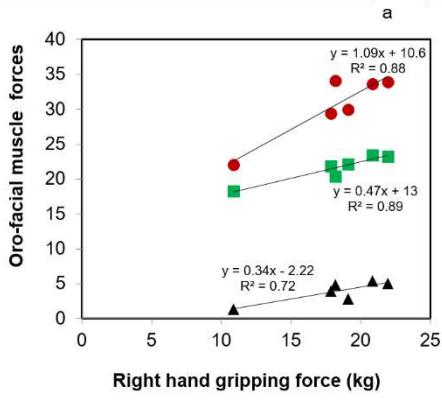
576 **Figure 3.**



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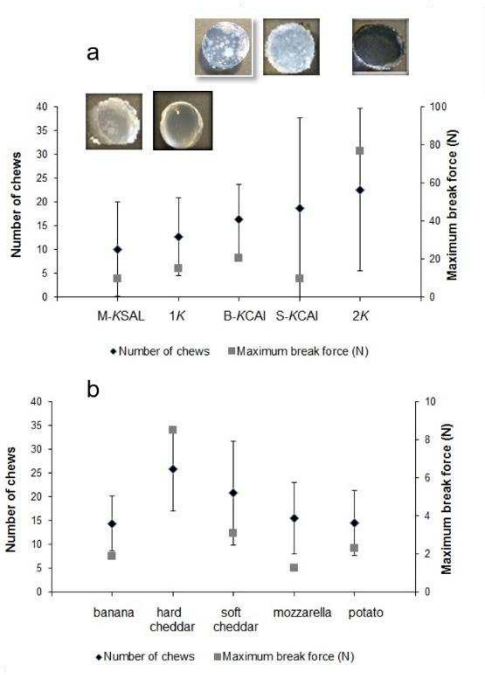
579 **Figure 4.**



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582 **Figure 5.**



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