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1	Inorganically modified clay minerals: preparation, characterization, and arsenic adsorption
2	in contaminated water and soil
3	
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16	
17	Abstract
18	The use of modified clay minerals for adsorbing arsenic (As) in contaminated soils is an
19	underexplored area of research. The adsorption behavior of As onto inorganically modified

smectite and kaolinite both in aqueous and soil media was studied. X-ray diffraction, infra-red
 spectroscopy, scanning and transmission electron microscopy studies confirmed successful
 modification of smectite through Fe-exchange and Ti-pillaring, and kaolinite through phosphate

23 binding. The modified smectites were more efficient than phosphate-bound kaolinite in adsorbing

24 As both in water and soil systems. Kinetic study revealed that the clay products reached adsorption equilibrium within 3 h, and the data well fitted to the power function and simple Elovich equation 25 $(R^2 > 0.90)$. The Freundlich isotherm model best described the As adsorption data $(R^2 > 0.86)$ of 26 27 the modified clay products in both the systems. The Ti-pillared smectite exhibited the highest As adsorption capacity (156.54 μ gg⁻¹) in the aqueous medium, while the Fe-exchanged smectite was 28 the best material in the soil system (115.63 μ gg⁻¹). The partition coefficient (K_d) and adsorption 29 efficiency (%) data also maintained the similar trend. Precipitation of As and binuclear complex 30 formation also took place in the soil system which made the metalloid non-labile as the time 31 32 passed. The inorganically modified clay products reported here hold a great potential to adsorb As in contaminated groundwater, drinking water as well as soil. 33

Key words: Arsenic, inorganic modification, smectite, kaolinite, Freundlich isotherm, adsorption

36 **1. Introduction**

37 Arsenic (As) has become a major pollutant in soil and drinking water in many parts of the world. Despite being relatively scarce in the natural environment (0.0005%; 20th abundant element in the 38 continental crust), arsenic is widely distributed over the globe (Gebreyowhannes, 2009). All over 39 40 the world where arsenic contamination in groundwater and its potentially severe human health effects have been reported, the impact has been the highest in Bangladesh and the Bengal delta 41 42 basin of West Bengal, India (Chowdhury et al., 2000; Mukhopadhyay et al., 2002). More than 90% 43 of the total groundwater in West Bengal is affected by arsenic contamination (Sanyal and Nasar 2002). The contamination of water occurs due to the dissolution of minerals like arsenopyrites 44 45 from parent materials, geochemical reactions, biological activities and/or from anthropogenic 46 sources such as the leaching of manmade arsenic compounds from smelting of metal ores, and

wood preservatives (Shevade and Ford, 2004). There are two chemical hypotheses, namely arsenopyrite oxidation hypothesis (Mandal et al., 1996) and ferric oxyhydroxide reduction hypothesis (Bhattacharyya et al., 1997), which explains the widespread arsenic occurrence in the groundwater of Bengal delta basin and Bangladesh. The latter hypothesis proved more consistent according to some literature (Sanyal 1999; Aziz et al., 2016). According to this hypothesis, anoxic condition of the aquifers caused the mobilization of arsenic from arsenic bearing minerals into the groundwater.

Buildup of arsenic in soil due to the use of contaminated groundwater for irrigation has led to a 54 55 global environmental concern, especially for rice production and food security in South Asia (India and Bangladesh) (Das et al., 2008; Khan et al., 2009). In addition, drinking of arsenic contaminated 56 groundwater is a direct health threat to the people in this region and other parts of the world (Liu 57 et al., 2002; Ng et al., 2003; Das et al., 2011; Sarkar et al., 2016). Consumption of arsenic 58 contaminated drinking water may cause kidney, urinary tract, liver, skin, and rectum cancers in 59 60 humans (Pontius, 1994). Non-carcinogenic diseases related to arsenic exposure are hypertension, diabetes mellitus, cerebrovascular and cardiovascular systems, and dysfunction of respiratory 61 system (Thomas et al., 2001). 62

Arsenic is dominantly present in soils in inorganic forms which are a function of redox potential and pH of the medium. Arsenate (As (V)) is the major arsenic species in surface water over the pH range of 5 to 12 (Zeng, 2004). Arsenite (As (III)) is mostly found under reducing conditions, and thus is the most dominant species in groundwater over the pH range of 2 to 9 (Zeng, 2004). Anion exchange, adsorption, reverse osmosis, coagulation, co-precipitation and solvent extraction are commonly known methods for removing arsenic from aqueous systems (Mohan and Pittman,

69 2007; Jadhav et al., 2015; Shakoor et al., 2016; Vithange et al., 2017). Various adsorbents

70 including activated carbon, biochar, agricultural and industrial byproducts, zeolite and clay minerals, metal oxides and hydroxides, nanomaterials and resins were reported to remove arsenic 71 from contaminated water (Mohan and Pittman, 2007; Sharma et al., 2014). However, available 72 technologies for removing arsenic from soils are very limited. Phytoremediation of As from soil 73 could be carried out through plants such as Pteris vittata (Mandal et al., 2012; 2017; Fayiga and 74 75 Saha, 2016; Niazi et al., 2016). Ghosh et al. (2012) used farm yard manure and compost to make chelation of arsenic with humate compounds and immobilize it in soils. While the influence of 76 organic matter on the mobility and bioavailability of arsenic species are ambiguous (Suda and 77 78 Makino, 2016; Wang et al., 2016), some inorganic amendments such as iron compounds, phosphates, alkaline compounds, gypsum, biosolid, red mud, fly ash and clay minerals were found 79 effective in immobilizing As in soils (Lombi et al., 2004; Kumpiene et al., 2008; Miretzky and 80 Cirelli, 2010; Lee et al., 2011; Lim et al., 2016). However, many of these materials are expensive 81 and still do not have standard protocol of practical soil application. 82

Due to their low cost, worldwide distribution and superior physico-chemical properties (e.g., high specific surface area, ion-exchange capacity, mechanical stability and lamellar structure), clay minerals (with or without modification) have also found widespread research attention in the remediation of metals and metalloids in water and soil (Sarkar et al., 2012; 2013; Sun et al., 2013; Perelomov et al., 2016; Kumararaja et al., 2017). In addition, such materials are ideal for one-time use requiring no regeneration.

Clay minerals modified with different inorganic ions like Fe, Al, Ti, organic acids, mineral acids,
polymers, surfactants and nanoparticles were found promising for As remediation in contaminated
water (Li et al., 2007; Boddu et al., 2008; Doušová et al., 2009; Akpomie and Dawodu 2016;
Sarkar et al., 2016). Ti-pillared smectite was considered in the present investigation due to its high

93 adsorption affinity towards arsenic in aqueous system as it forms a polyhydroxy stable complexation with arsenic. Similarly the Fe-exchanged smectite forms stable iron-arsenate which 94 enhanced arsenic adsorption efficiency in aqueous system. However, use of these modified clay 95 minerals for the adsorption of As in contaminated soils is still an underexplored area of research. 96 There is an urgent need to develop cost-effective methods for the removal/immobilization of As 97 98 in contaminated soils. Therefore, the present study aimed to prepare and characterize three different inorganically modified clay minerals (Fe-exchanged and Ti-pillared smectite, and 99 phosphate-bound kaolinite), and compare their As adsorption behavior in contaminated water and 100 101 soil.

102

103 2. Materials and Methods

104 2.1 Chemicals and clay minerals

Potassium dihydrogen phosphate (KH₂PO₄), iron sulphate heptahydrate (FeSO₄. 7H₂O), calcium 105 chloride dihydrate (CaCl₂.2H₂O) and other chemicals were of analytical grade and purchased from 106 Merck Millipore, Mumbai, India. Sodium arsenate heptahydrate (Na₂HAsO₄.7H₂O), and titanium 107 chloride (TiCl₄) were purchased from Sigma-Aldrich Chemicals Pvt. Ltd., New Delhi, India. The 108 As stock solution (1000 mgL⁻¹) was prepared using Na₂HAsO₄.7H₂O in 0.01 M CaCl₂ in double 109 distilled water. The working solutions of As were freshly prepared by diluting the stock solution 110 111 in 0.01 M CaCl₂ solution. 0.1 N HNO₃ and 0.1 N NaOH were used to adjust the pH of As solutions 112 as necessary.

113 The smectite and kaolinite samples in the form of bentonite and kaolin were purchased respectively 114 from S D Fine-Chem Limited, Mumbai, India and Molychem, Mumbai, India. The clay samples 115 contained 88% smectite (kaolinite and quartz as impurities) and 86% kaolinite (Fe-oxides and quartz as impurities), respectively, as the main mineral composition. The average particle size of unmodified, Fe-exchanged and Ti-pillared smectite was 158.10, 169.30 and 174.60 nm, respectively, while this values was 189.40 and 171.70 nm, respectively, for unmodified and phosphate-bound kaolinite. In order to reduce the cost of production, the raw materials were used as received without any purification.

121

122 2.2 Soil sample

Arsenic contaminated soil sample was collected (0-15 cm depth, order: Inceptisol) from Mitrapur, West Bengal, India (22.9981° N and 88.6121° E). The collected soil sample was air dried under shade and ground with mortar and pestle. The ground sample was passed through 2-mm sieve for further analysis purposes. The As content and other physico-chemical characteristics of the soil are given in Table 1.

128

129 2.3 Preparation of inorganically modified clay minerals

130 2.3.1 Preparation of iron-exchanged smectite

The smectite sample was treated with 0.1 M FeSO₄ solution in double distilled water (Te et al., 131 132 2015). In brief, 20 g of dried smectite was mixed with 200 mL of 0.1 M FeSO₄ in a 250 mL conical flask and stirred for 24 h in a mechanical shaker with a speed of 200 rpm at room temperature. The 133 solid smectite was separated using centrifugation technique (4000 rpm for 5 min) and dried at 134 135 105°C for 24 h. The dried smectite sample was further heated to 350°C in a muffle furnace for 3 h and cooled to room temperature. Furthermore, the sample was washed with double distilled water 136 137 until no reddish colour appeared upon addition of 1:10 phenanthroline (negative test for Fe) and 138 dried at 60°C for overnight in a hot air oven.

139

140 2.3.2 Preparation of Ti- pillared smectite

At first, Na-smectite was prepared by adding 0.1 M NaOH drop by drop to a smectite suspension 141 (10% w/v) under continuous stirring in a magnetic stirrer for 16 h. The saturated particles were 142 separated through centrifugation (5000 rpm for 10 min) and washed with double distilled water 143 144 until it became chloride free (no white precipitation upon the addition of a drop of 0.1 N AgNO_3 solution). Then Na-smectite was dried at 80°C for 4 h for further use. Ti-pillaring of Na-smectite 145 followed the procedure of hydrolysis of TiCl₄ in reaction with HCl as described by Na et al. (2010). 146 147 In short, 100 mL of TiCl₄ was dissolved in 200 mL of 3 M HCl solution under vigorous stirring for 2 h. The resultant solution was mixed with a 0.5 M HCl solution (1:2.5 ratio), and the pillaring 148 agent was obtained. Na-smectite (10 g) was slowly added to 490 mL of double distilled water 149 150 under stirring at 2000 rpm for 1 h. Then the mixture was aged for 12 h at 25°C. The pillaring agent was then added into this mixture over a period of 1 h under vigorous stirring at about 3000 rpm. 151 Afterwards, the mixture was transferred to a bottle and treated in a water bath at 80°C for 6 h. The 152 product obtained was then filtered and washed with distilled water, dried, ground to powder. 153

154

155 2.3.3 Preparation of phosphate-bound kaolinite

The kaolinite sample was modified with KH_2PO_4 solution following the procedure of Amer et al. (2010). Kaolinite (100 g) was equilibrated with 1 L of 200 mgL⁻¹ KH₂PO₄ in a rotary orbital shaker at 150 rpm for 24 h. The sample was then washed several times with double distilled water to remove excess phosphate from the mineral surface. Phosphate in the washout solution was found negative, and the clay sample was dried in the oven at 105°C for 24 h.

162 2.4 Characterization

The cation exchange capacity (CEC) of the clay minerals (modified and unmodified) was determined by CaCl₂-MgCl₂ method (Alexiades and Jackson, 1965) and specific surface area was calculated using EGME (ethylene glycol monoethyl ether) adsorption method (Heilman et al., 166 1965).

167 X-ray diffraction analyses of the powdered samples were performed using a Philips PW1710 X-168 ray diffractometer with a monochromatic Cu-K α ($\lambda = 1.5418$ Å) source operating at 40 kV and 20 169 mA. The diffraction pattern recorded from 4° to 30° with a scan rate of 1.5° 20 min⁻¹.

Fourier transform infra-red spectroscopy (FTIR) of the samples was carried out in the form of KBr pellets using Bruker ALPHA, FTIR/ATR system (typically 64 scans, resolution 4 cm⁻¹), and samples were scanned in 4,000-600 cm⁻¹ region. Scanning electron microscopy (SEM) images of the clay products were taken using a VEGA3 LM scanning electron microscope (Tescan Orsay Holding Instrument, Czech Republic) equipped with backscattered electron (BSE) and secondary electron (SE) detectors.

Transmission electron microscopy (TEM) images of all the modified clay products were takenusing a JEOL TEM model JEM-1101 (JEOL Ltd., Japan).

178

179 2.5 Adsorption studies

180 2.5.1 Adsorption kinetics

181 The kinetics of As adsorption was performed at room temperature $(25\pm1^{\circ}C)$ and pH 6.2 182 (maintained with 0.1 N NaOH and 0.1 N HNO₃) with an As (arsenate) concentration of 50 µg mL⁻ 183 ¹. Each type of unmodified and modified clay mineral (0.5 g) (solid: solution=1:20) was 184 equilibrated in triplicate with the As solution in plastic centrifuge tubes (50 mL) on an end over 185 end shaker (225 rpm). Two blanks (without adsorbent and water without As) were taken as controls. The samples were equilibrated for different time intervals (20, 40, 60, 80, 100, 120, 140, 186 160 and 180 min). After equilibration, the clay samples were centrifuged at 10,000 rpm for 10 min 187 using a REMI-24 research centrifuge (REMI, Mumbai, India). The supernatant was immediately 188 filtered through 0.45-µm membrane filter. Final volume of the filtrate was made up using 2% 189 190 HNO_3 to avoid any damage to the interface on the instrument. The concentration of As in the filtrate was analyzed against a standard As solution provided by the National Institute of Standards 191 and Technology (NIST) (purchased from Merck Millipore, Mumbai, India) using an inductively 192 coupled plasma mass spectrophotometer (ICP-MS) (Perkin Elmer NexION 300X, USA). The 193 amount of As adsorbed at time t (q_t) ($\mu g g^{-1}$) was calculated from the mass balance relationship 194 195 using Eq. 1:

196
$$qt = \frac{(c0 - ct) v}{m}$$
 (Eq. 1)

where, C_0 and C_t are the concentrations of As (μ g mL⁻¹) at time zero and t, respectively; v is the volume of As solution (mL); and m is the mass (g) of adsorbent. At equilibration, q_t was called as the equilibrium adsorption and C_t was known as the equilibrium concentration.

200

201 2.5.2 Adsorption isotherm in aqueous system

Various clay adsorbents (1 g) were weighed and taken in plastic centrifuge tubes (50 mL). Arsenic solutions (20 mL) of various concentrations (2.5 to 50 μ g mL⁻¹ in 0.01 M CaCl₂) were then added into the tubes. The suspensions were equilibrated for 24 h on an end over end shaker (225 rpm) to ensure the equilibrium. All the experiments were conducted in triplicate at room temperature (25 \pm 1°C) and pH 6.2 (maintained with 0.1 N HNO₃ and 0.1 N NaOH). After equilibration, the supernatants were separated and analyzed for As concentrations by ICP-MS as described earlier. Blank tests under the same conditions revealed no As adsorption on the tube wall during the reaction period. The amount of As adsorbed was calculated using Eq. 1, and the As adsorption efficiency (%) was calculated using Eq. 2:

211 Adsorption efficiency (%) =
$$\frac{(C0-Ce)}{C0} \times 100$$
 (Eq. 2)

where, C_0 is the As concentration (µg mL⁻¹) at time zero; C_e is the equilibrium As concentration (µg mL⁻¹) at time t.

214

215 2.5.3 Adsorption isotherm in soil system

The As contaminated soil (1.5 g) was amended with each type of clay products at 0.25% (w/w) 216 application rate in plastic centrifuge tubes. Then, 30 mL aqueous solutions of As (2.5 to 50 µg mL⁻ 217 ¹ in 0.01 M CaCl₂) were added to the soil. Further experimental procedures and conditions were 218 219 maintained similar to those described earlier. All experiments were conducted in triplicate. Two 220 blank tests were conducted with soil (absence of clay products) and without soil (absence of both 221 soil and clay product). No As was adsorbed on the wall of the tubes. The amount of As adsorbed by the clay products was calculated by subtracting the amount adsorbed by the soil (absence of 222 clays) from the amount adsorbed by the soil amended with the clay products using the mass balance 223 relationship (Eq. 1). Similarly, the As adsorption efficiency (%) of different clay products in the 224 soil system was calculated using Eq. 2. 225

226

227 2.5.4 Partition coefficient (K_d)

The K_d value (partition coefficient) of As adsorption on different modified clay minerals in the
aqueous and soil system was calculated using Eq. 3:

230

 $Kd = qe/Ce \tag{Eq. 3}$

where, K_d (mL g⁻¹) is the partition coefficient of As adsorption; q_e is the amount of As adsorbed per unit mass of adsorbent at equilibrium ($\mu g g^{-1}$); C_e is the equilibrium As concentration ($\mu g m L^{-1}$).

234

235 2.6 Statistical analyses

The kinetic and isotherm data of As adsorption were fitted to model equations (power function and simple Elovich model for adsorption kinetic study, and Freundlich model for adsorption isotherm study) by nonlinear regression using least squares method. The correlation coefficients (R²) obtained from the regressions analyses were used to evaluate the applicability of the model equations.

241

242 **3. Results and Discussion**

243 3.1 Characterization of clay products

244 3.1.1 General properties

Selected physico-chemical properties of the unmodified and modified clay minerals are given in 245 Table 2. The raw smectite was alkaline in nature (pH 8.20), while the kaolinite was neutral in 246 reaction (pH 6.75). After reactions of smectite with FeSO₄ and TiCl₄, the products' pH values 247 decreased drastically to 3.93 and 5.95, respectively. This was because of saturation of the clay 248 mineral with cations (Fe^{2+} and Ti^{4+}) and also hydrolysis in the case of Ti-pillaring in the presence 249 250 of HCl. The pH of the kaolinite changed only slightly (pH 6.50) following the modification with phosphate. The specific surface area (SSA) of the unmodified smectite was 202.69 m² g⁻¹, whereas 251 252 it had increased up to 2-folds in Fe-exchanged smectite and Ti-pillared products (485.62 and 437.06 $m^2 g^{-1}$, respectively). The SSA of kaolinite also increased by five times from 18.40 to 89.08 253

m² g⁻¹ after the modification with phosphate (Adebowale et al., 2006). The SSA increase in the 254 clay products was likely due to the removal of impurities from the clay minerals (Rusmin et al., 255 2016). Additionally, the replacement of exchangeable cations, particularly with Fe^{2+} and Ti^{4+} . 256 might have exposed the clay edges and increased the SSA (Akpomie and Dawodu, 2016). The 257 cation exchange capacity (CEC) of the unmodified smectite and kaolinite was 118.50 and 22.25 258 cmol (p^+) kg⁻¹, respectively, whereas the value was 115.75, 105.75 and 40.50 cmol (p^+) kg⁻¹ for 259 Fe-exchanged smectite, Ti-pillared smectite and phosphate-bound kaolinite, respectively. The 260 CEC of smectite decreased after the exchange and pillaring reactions because the guest cations 261 262 and polyhydroxy titanium might have blocked the adsorption sites (Karamanis et al., 1997). However, CEC of kaolinite was increased due to ligand adsorption of phosphate on to the clay 263 mineral surface (Ioannou and Dimirkou, 1997). 264

265

266 3.1.2. X-ray diffraction (XRD)

The XRD patterns of the unmodified and modified clay products are given in Fig. 1. The d(001)267 value (basal spacing) was calculated from the corresponding first order reflection of the 001 plane. 268 A successful modification of the interlayer environment of the smectite was confirmed by the 269 deviation in the 2θ angle of the corresponding 001 reflection. The d(001) value of the unmodified 270 smectite was 14.24 Å (Fig. 1; Table 2) which was comparable to the d (001) value of a typical 271 montmorillonite. Both the Fe-exchanged and Ti-pillaring modifications resulted in an increase of 272 the d(001) value (interlayer expansion) (Fig. 1). The increase in d(001) value of Fe-exchanged and 273 Ti-pillared smectite was 2.11 and 2.73 Å, respectively (Table 2), which was in alignment with 274 previous reports (Karamanis et al., 1997; El Miz et al., 2014). Conversely, the d(001) values of the 275

276

kaolinite and phosphate-bound kaolinite were 7.25 and 7.13 Å, respectively (Fig. 1), indicating that phosphate might have attached only on broken edges of the kaolinite (Bidwell et al., 1970). 277

278

279 3.1.3 Functional group analysis

The FTIR bands at 3642 and 3452 cm⁻¹ (Fig. 2) in the spectra of unmodified smectite were 280 attributed to -OH bending mode of the adsorbed water (Farmer, 1974). Two other bands at 2435 281 and 1654 cm⁻¹ were ascribed to the basic layer silicate structure of smectite (Madejova and 282 Komadel, 2001). The bands at 1037 and 959 cm⁻¹ were due to the stretching vibration of Si-O-Si 283 groups and bending vibration of Al-O(OH)-Al groups, respectively (Madejova and Komadel, 284 2001). In the FTIR spectrum of Ti-pillared smectite (Fig. 2), the band at 3642 cm⁻¹ shifted to 3696 285 cm⁻¹, and the band due to vibration of water molecules in interlayer shifted to 3397 cm⁻¹ (Zhang et 286 287 al., 2008). Similarly, in the spectrum of Fe-exchanged smectite (Fig. 2), the band at 3642 shifted to 3690 cm⁻¹, and the water molecules band moved to 3394 cm⁻¹. The shifting of bands from 3696 288 cm⁻¹ to the region of 3390 cm⁻¹ in both of the modified clay products suggested the H-bond 289 formation (Zhang et al., 2008). The presence of bands around 2419 cm⁻¹, 2412 cm⁻¹ and 1698 cm⁻¹ 290 ¹ in both spectra of the modified clay products proved that their layer silicate structures were 291 preserved. The band around 1037 cm⁻¹ indicated Si-O-Si bonding in both the modified smectites. 292 The band at 962 cm⁻¹ in the spectrum of Fe-exchanged smectite confirmed the presence of Al-O-293 Al bonding which was minimized in the case of Ti-pillared smectite. The presence of new bands 294 at 621cm⁻¹ in the spectrum of Ti-pillared smectite and at 634 cm⁻¹ in Fe-exchanged smectite might 295 be due to the formation of Si-O-Ti and Si-O-Fe bonds, respectively (Zhang et al., 2008). In both 296 unmodified and modified kaolinites, the appearance of the bands around 3690 and 3680 cm⁻¹, 297 298 which were attributed to the stretching vibration of inner surface hydroxyl groups (Fig. 2)

(Unuabonah et al., 2008; Amer et al., 2010). The band at 3551 cm⁻¹ was attributed to the OH 299 stretching vibration of inner hydroxyl group (Unuabonah et al., 2007). The band at 3551 cm⁻¹ in 300 the spectrum of kaolinite was splited to 3503 and 3464 cm⁻¹ in the phosphate-bound product (Fig. 301 2). The bands at 2414 and 1717 cm^{-1} in the unmodified kaolinite attributed to the typical layer 302 silicate structures and were found unchanged after the phosphate modification. The bands at 1035, 303 916 and 697 cm⁻¹ in kaolinite were ascribed to Si-O-Si bond, Al-O(OH)-Al bond and Al-O bond, 304 respectively (Unuaboanh et al., 2008). Only the band for Si-O-Si bond shifted from 1035 to 1027 305 cm⁻¹ after phosphate modification (Amer et al., 2010). 306

307

308 3.1.4 SEM characterization

The surface of the unmodified smectite was smooth and crystalline in structure (Fig. 3). However, 309 310 after modification, the Ti-pillared and Fe-exchanged smectite became swollen, fluffy and slightly clustered (Akpomie and Dawodu, 2016). Swollenness and fluffiness occurred likely due to 311 increase in d(001) values of the clay mineral following modification. These changes were very 312 clear in Ti-pillared and Fe-exchanged smectite (Fig. 3). The SEM image of the unmodified 313 kaolinite was very tiny and thin plate like structural surface (Fig. 3). The kaolinite also became 314 little bit aggregated in its surface morphology after the phosphate modification (Fig. 3) 315 (Unuabonah et al., 2008). 316

317

318 3.1.5. TEM characterization

The approximate shape and size of the clay products were determined through TEM images (Fig. 4). The shape of smectite particle appeared as a clear crystalline structure with an approximate length 41.82 nm (in one dimension) (Fig. 4). But after modification, the shapes of Ti-pillared and

322 Fe-exchanged smectite (Fig. 4) particles became cloudy, fluffy, swollen and slightly clustered due to increase in basal spacing (Seki and Yurdakoc, 2007), as was also observed in SEM images. The 323 approximate one dimensional length of Ti-pillared and Fe-exchanged smectite particles was 47.50 324 and 44.87 nm, respectively. The unmodified kaolinite particles appeared as a clear hexagonal, thin 325 plate like structure (Fig. 4) with approximate length of 275.78 nm (Ma and Eggleton, 1999). The 326 327 shape of phosphate-bound kaolinite (Fig. 4) did not change significantly, but remained clustered. The approximate length of phosphate-bound kaolinite particle was 150.59 nm. This huge variation 328 in the length of kaolinite minerals before and after the phosphate modification might be due to 329 330 their irregular shaped particle distribution (Hassan and Abdu, 2014). Therefore, the TEM images substantiated the SEM surface morphology results discussed earlier. 331

332

333 3.2. Arsenic adsorption kinetics

The initial adsorption of As on Ti-pillared smectite was slightly lesser than Fe-exchanged and 334 unmodified smectite (Fig. 5). The amount of As adsorbed were 448.0, 536.0 and 479.2 µgg⁻¹ by 335 Ti-pillared, Fe-exchanged and unmodified smectite at initial 20 min of adsorption (Fig. 5), which 336 suggested that Fe-exchanged smectite required less contact time to remove As from aqueous 337 338 system than the other two clay products. The exchanged iron (Fe) in the interlayer of smectite probably formed iron hydroxides and oxides through oxidation and hydration processes during 339 reaction with water in the interlayer and the oxygen atoms at the end of each sheet of the clay 340 341 mineral (Stucki et al., 2002). The faster adsorption mechanism was in agreement with previous reports using crystalline hydrous ferric oxide (Manna et al., 2003). Moreover, Fe had greater 342 343 affinity to adsorb As species than Ti (Lenoble et al., 2002). The Ti-pillared smectite started rapid 344 adsorption after a slow start. But from 40 minutes onwards, the Fe-exchanged smectite exhibited

more or less uniform adsorption rate and the trend continued throughout the rest of the reaction period. In aqueous medium, Ti-pillared smectite adsorbed As by chemisorption mechanism (Lenoble et al., 2002; Na et al., 2010). The chemisorption reaction mechanism of arsenate adsorption onto Ti-pillared smectite in aqueous system is as follow:

349
$$M(OH)_{(s)} + H^+ \leftrightarrow M(OH_2)^+_{(s)}$$
 (Eq. 4)

$$350 \qquad M(OH)_{(s)} + H_2AsO_{4}_{(aq)} \leftrightarrow MHAsO_{4}_{(s)} + H_2O_{(aq)}$$
(Eq. 5)

351
$$M(OH)_{(s)} + H_2AsO_4(aq) \leftrightarrow MHAsO_4(s) + H^+(aq) + H_2O_{(aq)}$$
 (Eq. 6)

352
$$M(OH_2)^+_{(s)} + H_2AsO_4^-_{(aq)} \leftrightarrow M(OH_2)_{(s)} - H_2AsO_4^-_{(s)}$$
 (Eq. 7)

where, $M(OH)_{(s)}$ represents a hydroxy group of the Ti-pillared smectite; $H^+_{(aq)}$ is the solution pH; MHAsO_{4(s)} and MAsO_{4(s)} the inner sphere complex, and $M(OH_2^+) - H_2AsO_{4(s)}$ the outer sphere complex of arsenate.

After 3 h of reaction, Fe-exchanged smectite indicated a higher As adsorption (582.8 µgg⁻¹) than 356 unmodified (530.8 μ gg⁻¹) and Ti-pillared smectite (490.0 μ gg⁻¹). The arsenate species (H₂AsO₄⁻) 357 in aqueous phase is mostly dominant in between pH 2.2 to 6.98. Surface of the Fe-exchanged 358 smectite became more positively charged due to acidic nature of Fe-exchanged smectite and the 359 medium, which formed stable iron arsenate (Te et al., 2015). This might be a probable mechanism 360 of As adsorption by Fe-exchanged smectite. On the other hand, phosphate-bound kaolinite also 361 adsorbed a lesser amount of As (454.0 μ gg⁻¹) than unmodified kaolinite (467.6 μ gg⁻¹) initially at 362 20 min of reaction (Fig. 5), which indicated kaolinite's greater initial As removal capacity than the 363 364 modified product. It was likely due to the presence of some positive surface charges on broken edges of the kaolinite as a function of mild acidic reaction (pH 6.2). It was reported that As 365 adsorption was regulated by its type of solution species, especially As (V) and surface charge (Xu 366 367 et al., 1988; Manning and Goldberg, 1996). But from 60 min onwards, unmodified kaolinite started

adsorbing considerably less amount than the phosphate-bound kaolinite. At equilibration, phosphate-bound kaolinite adsorbed (502.2 μ gg⁻¹) more than the unmodified kaolinite (495.0 μ gg⁻¹). The results demonstrated that all these clay minerals and their products increased As removal at equilibrium (3 h). A similar inference was drawn by several researchers (Zeng, 2004; Mohapatra et al., 2007; Na et al., 2010) who used different types of smectite and kaolinite. However, among all the clay minerals, Fe-exchanged smectite exhibited the maximum As adsorption (582.8 μ gg⁻¹) and highest As removal capacity.

Two adsorption kinetic models (power function and simple Elovich) were used to fit the kinetic
data by nonlinear regression (Sparks, 1989). These models are expressed respectively by Eq. 8 and
9:

378 Power function equation:
$$q = a t^b$$
 (Eq. 8)

where, $q = adsorbed As (\mu gg^{-1})$ at time t (min); a and b are the constants; b is positive and less than 1.

381 Elovich equation:
$$q = a + b lnt$$
 (Eq. 9)

where, q = adsorbed As (μ gg⁻¹) at time t (min); a is intercept and b is the slope. The simple Elovich parameters were estimated without using the origin (q = 0, t = 0).

On the basis of R² values (>0.90), the kinetics of As adsorption onto different clay minerals could be described by both the model equations (Table 3). A similar kind of inference about well fitted kinetics model of As adsorption was drawn by Zeng (2004) using a Fe (III)-Si binary oxide adsorbent. The higher value of 'a' in the power function equation suggested the higher adsorbed amount of adsorbate with time. Similarly, in simple Elovich equation, high value of slope 'b' and intercept 'a' implied higher adsorption rate with time (Sparks, 1989).

391 3.3. Adsorption isotherm study in aqueous system

The unmodified smectite was a poor adsorbent of As in aqueous system because of its low 392 adsorption efficiency (48.56%) (Table 4). The Fe-exchanged and Ti-pillared smectites gave 73.64 393 and 78.82% sorption efficiency, respectively. The adsorption efficiencies were 66.07 and 79.05% 394 in unmodified kaolinite and phosphate-bound kaolinite, respectively. High adsorption efficiency 395 396 of modified smectite can be explained by high specific surface area and more availability of exchangeable sites. Earlier, Grygar et al. (2007) reported that As adsorption was enhanced due to 397 the presence of high amount of Fe in Fe-exchanged smectite. Ti-pillared smectite gave the highest 398 399 adsorption efficiency among all the smectites. Owing to the expansion of the interlayer after Tipillaring. The polyhydroxy titanium cations led to the generation of many active OH⁻ ions. Later 400 on, As species formed complexation with OH⁻ ions of smectite in the aqueous system (Na et al., 401 2010). The adsorption efficiency of unmodified kaolinite was higher than unmodified smectite. 402 The edges of kaolinite might have provided some positive surface charges due to the presence of 403 mild acidic aqueous medium (pH 6.2) and As could form an aqua complexation (Mohapatra et al., 404 2007). The phosphate-bound kaolinite accounted for higher adsorption efficiency likely due to its 405 higher surface area and the ligand exchange between phosphate and solution As species. Like the 406 adsorption efficiency, average partition coefficient $[K_d (mLg^{-1})]$ followed a similar trend. The Ti-407 pillared smectite exhibited the maximum K_d value (175.77) followed by Fe-exchanged smectite 408 (121.89), phosphate-bound kaolinite (109.46), unmodified kaolinite (85.20) and unmodified 409 410 smectite (67.30) (Table 4). Ramesh et al. (2007) reported that the K_d value increased for As adsorption because of the increased surface area and availability of more exchangeable sites in 411 412 polymeric Fe-modified montmorillonite. Therefore, variations in K_d values of different modified 413 clay products might be supported by the reasons explained for the adsorption efficiencies. Simply,

higher the sorption efficiency, higher is the partition coefficient. However, in general, with the
increasing equilibrium concentration of As, the adsorption amount decreased onto the clay
products in the aqueous system.

Freundlich adsorption isotherm has more flexibility. Any changes in adsorption behavior can be best described by Freundlich isotherm. Data for As adsorption onto different clay minerals in aqueous system (Fig. 6) was fitted to the Freundlich isotherm model only (Eq. 10) due to surface heterogeneity of the modified clays and high significant coefficient of determination (R²).

421
$$q = K C^{1/n}$$
 (Eq. 10)

where, q is the amount of adsorbed As on different clay minerals at equilibrium (μgg^{-1}), and C is the As equilibrium concentration in solution ($\mu g m L^{-1}$), K and (1/n) are the Freundlich constants. K represents the adsorption of As at equilibrium concentrations, and (1/n) indicates the degree to which adsorption is a function of As concentration (Table 5).

The 1/n values signify the degree of the intensity of adsorption. The 1/n values for As adsorption
on the modified clay minerals were less than unity indicating L-type isotherms (Giles et al., 1960).
L-type isotherms are characterized by the decrease in the adsorption at higher aqueous
concentrations of the solute. This suggests a greater competition for adsorption sites which become
limited as solute concentration in solution increases.

To obtain a meaningful comparison of their K values, the 1/n values for all modified clay minerals should nearly be equivalent. The K (μ gg⁻¹) value or As adsorption capacity was the maximum in Ti-pillared smectite (156.54), followed by Fe-exchanged smectite (127.63), phosphate-bound kaolinite (124.43), unmodified kaolinite (93.82) and unmodified smectite (66.03). The higher K value might be explained by the respective K_d values. The higher partition coefficient (K_d) suggested higher As adsorption capacity (K) by the modified clay products. The other reason might 437 be the surface complexation which is one of the stable bond formations that occurred in the case of Ti-pillared smectite. The R² obtained for Freundlich model fitting were more than 0.90 for all 438 modified clays except the unmodified smectite and kaolinite (Table 5). Arsenate and arsenite 439 adsorption on iron oxide-coated sand and ferrihydrite was also best described earlier by the 440 Freundlich isotherm model (Thirunavukkarasu et al., 2001). The Freundlich isotherm model fitted 441 442 the experimental data very well due to the heterogeneous distribution of active sites on the modified clay mineral surfaces. The 1/n values of all the clay minerals were less than 1 (Table 5), 443 which suggested that the adsorption process was favorable (Treybal, 1980). Similar results of 444 445 Freundlich model fitting and 1/n values less than unity for the adsorption of As (V), As (III) and organic As species on polymeric Al/Fe-modified montmorillonite was reported by Ramesh et al. 446 (2007). Among all the smectites, Ti-pillared smectite adsorbed the maximum amount of As, 447 followed by Fe-exchanged and unmodified smectite (Fig. 6). The phosphate-bound kaolinite 448 adsorbed more As than unmodified kaolinite (Fig. 6). The reason might be that As has more spatial 449 compatibility with the adsorption sites of modified clay minerals because of their high surface 450 area. Therefore, the highest As adsorption capacity (K) onto the modified clay minerals in aqueous 451 system maintained the order: Ti-pillared smectite > Fe-exchanged smectite > phosphate-bound 452 453 kaolinite > unmodified kaolinite > unmodified smectite.

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455 3.4 Adsorption isotherm study in soil system

Very few studies so far focused on the adsorption of As by modified clay minerals in contaminated soils (Sarkar et al., 2012). The adsorption behavior of different modified clay minerals in the soil system was slightly different from that of the aqueous system (Table 4). The adsorption efficiencies were in the order: Fe-exchanged smectite > Ti-pillared smectite > phosphate-bound 460 kaolinite > unmodified kaolinite > unmodified smectite (Table 4). The maximum adsorption efficiency of the Fe-exchanged smectite could be explained by higher surface area and higher 461 positive charge of Fe-exchanged smectites due to reduction in pH (Table 2). Similarly, the 462 increased surface area and ligand exchange reaction imparted greater adsorption efficiency by 463 phosphate-bound kaolinite than the unmodified kaolinite. Phosphate and arsenate ions could 464 465 compete non-specifically for ligand exchange and complexation sites on kaolinite when present simultaneously in the soil system (Goldberg, 2002). But following modification with phosphate, 466 the kaolinite adsorbed more As than the unmodified counterpart. Earlier, Violante and Pinga 467 468 (2002) also reported a higher affinity of kaolinite to adsorb arsenate than phosphate. The adsorption mechanism of Ti-pillared smectite would be the same as discussed in the aqueous 469 system. Partition coefficient $[K_d (mLg^{-1})]$ values also followed the same trend of adsorption 470 efficiencies (Table 4). The Fe-exchanged smectite had the maximum K_d (100.13) value (Table 4). 471 However, adsorption efficiencies (except in unmodified smectite) and K_d values for all clay 472 products became lower in the soil system than the aqueous system because the former system was 473 more heterogeneous than the latter. In soil system several factors (e.g., clay type and content, 474 amorphous Fe content, total Fe content, soil pH and organic carbon) (Table 1) (Rivaz-Perez et al., 475 476 2015) along with competitive ions might have influenced arsenic adsorption behavior on modified 477 clay minerals.

Arsenic adsorption data in the soil system were also fitted to the Freundlich equation (Eq. 10) having $R^2 > 0.85$. Like the aqueous system, here also the 1/n values were less than unity (Table 5). The Freundlich coefficient K (μ gg⁻¹) was the highest in Fe-exchanged smectite (115.63) followed by other clay products and maintained the same trends of adsorption efficiency and partition coefficient (K_d) (Table 5). The pH of contaminated soil was 6.49, which was almost equal to the pH value (6.2) maintained in the solid-solution interaction experiment. Mohapatra et al. (2007)
reported that montmorillonite and kaolinite adsorbed the maximum amount of arsenate at pH 6.0
and 5.0, respectively. As a result, the modified kaolinite accounted for a lesser K value for As
adsorption than the modified smectite.

Fig. 7 depicted some irregular or discontinuous adsorption trend followed in the soil system. With 487 488 the increase in solute concentration, there were breaks and reverse turns in the adsorption curves for both smectite and kaolinites. The Fe-exchanged smectite and unmodified kaolinite exhibited a 489 more continuous increasing trend of adsorption than the other clay products (Fig. 7). The 490 491 deviations were greater at relatively higher equilibrium concentration of As. Ti-pillared smectite, unmodified smectite and phosphate-bound kaolinite started showing the reverse breaks after 14.3, 492 22.74 and 12.11 µg mL⁻¹ equilibrium concentrations, respectively. This discontinuous trend of 493 solute concentration could be explained by the formation of binuclear As complexes and As 494 precipitation in the soil system (Datta 2002). In a similar fashion, phosphorus solution 495 concentration sharply decreased after attaining a maximum value due to the precipitation of 496 phosphorus in soil (Datta 2002). The non-labile P formation took place due to binuclear complex 497 formation and precipitation (Datta 2002). The precipitated phosphorus became crystallized and 498 499 non-labile with time (Datta 2002). Arsenic is also analogous to phosphorus (Marschner, 1995), and probably followed the same mechanism in the soil system. Therefore, binuclear complexes 500 and precipitation might have taken place on the surfaces of these modified clay products in soil as 501 502 a function of soil constituents and competitive anions. Thus, precipitation or binuclear complex formation of As by these modified clay products was quite effective to immobilize As from labile 503 504 form to non-labile form in the soil.

506 **4. Conclusions**

Modifications of smectite and kaolinite through Fe-exchange, Ti-pillaring and phosphate binding 507 were confirmed by XRD, FTIR, SEM and TEM characterization techniques. The smectite products 508 (Fe-exchanged and Ti-pillared) were more efficient in As adsorption than phosphate-bound 509 kaolinite in both soil and aqueous systems. While the Ti-pillared smectite was the most suitable 510 511 product for As adsorption in the aqueous system due to surface complex formation, the Feexchanged smectite showed the best effectiveness in the soil system because of its high surface 512 area (485.62 m² g⁻¹) and higher affinity to As. The phosphate-bound kaolinite adsorbed As to a 513 514 greater extent than unmodified kaolinite through ligand exchange mechanism in both the systems. One of the most important properties exhibited by some of the clay minerals was As precipitation 515 and/or binuclear complex formation in the soil system. This made As non-labile in soil with time 516 517 passed, which was most desirable and effective in remediating the metalloid. Thus, the application of these modified clay products hold a great potential to immobilize As not only in contaminated 518 groundwater and drinking water, but also in contaminated soil. 519

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Tables

Properties	Values
Clay (%)	26.5
Sand (%)	23.2
Silt (%)	50.3
Textural Class	Silty clay loam
pH (1:2.5)	6.49
$EC (dS m^{-1})$	0.26
Organic carbon (g kg ⁻¹)	4.50
Amorphous Fe (%)	0.29
Total Fe (%)	1.31
Total As (mg kg ⁻¹)	14.1
Olsen extractable As (mg kg ⁻¹)	3.6
CEC [cmol (p^+) kg ⁻¹]	24.7

Table 1: Physico-chemical properties of arsenic contaminated soil (Mitrapur, West Bengal, India)

Table 2: Characteristics of unmodified and modified clay minerals

Clay minerals	pН	Specific surface	Cation exchange capacity	d(001)
	(1:2.5)	area (m 2 g $^{-1}$)	$[\text{cmol}(p^+) \text{ kg}^{-1}]$	(Å)
Unmodified smectite	8.20	202.69	118.50	14.24
Fe-exchanged smectite	3.93	485.62	115.75	16.35
Ti-pillared smectite	5.95	437.06	105.75	16.97
Unmodified kaolinite	6.75	18.40	22.25	7.25
Phosphate-bound	6.50	89.08	40.50	7.13
kaolinite				

Table 3: Estimated kinetic model parameters for arsenic adsorption on unmodified and modified clay minerals in aqueous medium

Models	Parameter	Ti-	Fe-	Unmodified	Phosphate-	Unmodified
		pillared	exchanged	smectite	bound	kaolinite
		smectite	smectite		kaolinite	
Power	а	398.66	475.78	408.56	397.2	435.18
function	b	0.039	0.038	0.051	0.047	0.026
	\mathbb{R}^2	0.92	0.95	0.97	0.98	0.96
Simple	а	392.88	469.12	398.2	389.43	432.76
Elovich	b	18.31	21.04	25.56	22.35	12.48
	\mathbb{R}^2	0.92	0.94	0.97	0.98	0.96

The initial As addition was 50 μ g As mL⁻¹, solid: solution = 1: 20, and pH maintained at 6.2

Table 4: Average partition coefficient (K_d) and adsorption efficiency of arsenic for different unmodified and modified clay minerals in aqueous and soil systems

Clays	K _d (mL g ⁻¹) in aqueous system	K _d (mL g ⁻¹) in soil system	Adsorption efficiency in aqueous system (%)	Adsorption efficiency in soil system (%)
Unmodified smectite	67.30	47.15	48.56	53.80
Fe-exchanged smectite	121.89	100.13	73.64	72.08
Ti-pillared smectite	175.77	85.45	78.82	68.58
Unmodified kaolinite	85.20	54.48	66.07	58.36
Phosphate-bound kaolinite	109.46	70.70	79.05	66.90

Adsorption	Parameters	Ti-	Fe-	Unmodified	Phosphate-	Unmodified
system		pillared	exchanged	smectite	bound	kaolinite
		smectite	smectite		kaolinite	
Aqueous	K (µg/g	156.54	127.63	66.03	124.43	93.82
	$(mL/\mu g)^{1/n}$)					
	1/n	0.46	0.46	0.39	0.62	0.50
	\mathbb{R}^2	0.91	0.93	0.48	0.92	0.65
Soil	K (µg/g	104.19	115.63	65.54	95.05	68.65
	$(mL/\mu g)^{1/n})$					
	1/n	0.48	0.49	0.46	0.49	0.53
	\mathbb{R}^2	0.86	0.85	0.63	0.85	0.66

Table 5: Freundlich isotherm model constants for arsenic adsorption on different unmodified and modified clay minerals in aqueous and soil systems





Fig. 1 X-ray diffraction patterns of unmodified smectite (Sm), Ti-pillared smectite (Ti-sm), Feexchanged smectite (Fe-sm), unmodified kaolinite (Kaol) and phosphate-bound kaolinite (Phkaol)



Fig. 2 FT-IR spectra of unmodified smectite (Sm), Ti-pillared smectite (Ti-sm), Fe-exchanged smectite (Fe-sm), unmodified kaolinite (Kaol) and phosphate-bound kaolinite (Ph-kaol)



Fig. 3 SEM images of unmodified smectite (Sm), Ti-pillared smectite (Ti-sm), Fe-exchanged smectite (Fe-sm), unmodified kaolinite (Kaol) and phosphate-bound kaolinite (Ph-kaol)



Fig. 4 TEM images of unmodified smectite (Sm), Ti-pillared smectite (Ti-sm), Fe-exchanged smectite (Fe-sm), unmodified kaolinite (Kaol) and phosphate-bound kaolinite (Ph-kaol)



Fig. 5 Kinetics of arsenic adsorption onto unmodified, Ti-pillared, Fe-exchanged smectites, and unmodified and phosphate-bound kaolinites in aqueous system (the fitting curves represent the power function equation).



Fig. 6 Arsenic adsorption isotherm onto unmodified, Ti-pillared and Fe-exchanged smectites, and unmodified and phosphate-bound kaolinites in aqueous system (the curves were best fitted in Freundlich adsorption isotherm).



Fig. 7 Arsenic adsorption isotherm onto unmodified, Ti-pillared and Fe-exchanged smectites, and unmodified and phosphate-bound kaolinites in soil system (the curves were best fitted in Freundlich adsorption isotherm).