

This is a repository copy of Novel colorimetric films based on starch/polyvinyl alcohol incorporated with roselle anthocyanins for fish freshness monitoring.

White Rose Research Online URL for this paper: http://eprints.whiterose.ac.uk/112889/

Version: Accepted Version

Article:

Zhai, X, Shi, J, Zou, X et al. (6 more authors) (2017) Novel colorimetric films based on starch/polyvinyl alcohol incorporated with roselle anthocyanins for fish freshness monitoring. Food Hydrocolloids, 69. pp. 308-317. ISSN 0268-005X

https://doi.org/10.1016/j.foodhyd.2017.02.014

© 2017 Elsevier Ltd. This manuscript version is made available under the CC-BY-NC-ND 4.0 license http://creativecommons.org/licenses/by-nc-nd/4.0/

Reuse

Unless indicated otherwise, fulltext items are protected by copyright with all rights reserved. The copyright exception in section 29 of the Copyright, Designs and Patents Act 1988 allows the making of a single copy solely for the purpose of non-commercial research or private study within the limits of fair dealing. The publisher or other rights-holder may allow further reproduction and re-use of this version - refer to the White Rose Research Online record for this item. Where records identify the publisher as the copyright holder, users can verify any specific terms of use on the publisher's website.

Takedown

If you consider content in White Rose Research Online to be in breach of UK law, please notify us by emailing eprints@whiterose.ac.uk including the URL of the record and the reason for the withdrawal request.



Accepted Manuscript

Novel colorimetric films based on starch/polyvinyl alcohol incorporated with roselle anthocyanins for fish freshness monitoring

Xiaodong Zhai, Jiyong Shi, Xiaobo Zou, Sheng Wang, Caiping Jiang, junjun Zhang, Xiaowei Huang, Wen Zhang, Mel Holmes

PII:	S0268-005X(16)30955-9	
DOI:	10.1016/j.foodhyd.2017.02.014	
Reference:	FOOHYD 3804	
To appear in:	Food Hydrocolloids	
Received Date:	05 December 2016	
Revised Date:	20 February 2017	
Accepted Date:	20 February 2017	

Please cite this article as: Xiaodong Zhai, Jiyong Shi, Xiaobo Zou, Sheng Wang, Caiping Jiang, junjun Zhang, Xiaowei Huang, Wen Zhang, Mel Holmes, Novel colorimetric films based on starch /polyvinyl alcohol incorporated with roselle anthocyanins for fish freshness monitoring, *Food Hydrocolloids* (2017), doi: 10.1016/j.foodhyd.2017.02.014

This is a PDF file of an unedited manuscript that has been accepted for publication. As a service to our customers we are providing this early version of the manuscript. The manuscript will undergo copyediting, typesetting, and review of the resulting proof before it is published in its final form. Please note that during the production process errors may be discovered which could affect the content, and all legal disclaimers that apply to the journal pertain.



Graphical abstract



Highlights

- Colorimetric films were developed by using roselle anthocyanins, starch and PVA.
- Roselle anthocyanins improved the compatibility between starch and PVA.
- The colorimetric films had good color stabilities within 14 days at 4°C and 25°C.
- The colorimetric film with fewer roselle anthocyanins was more sensitive to NH₃.
- The colorimetric films can be used to monitor the fish freshness at 4°C.

1	Novel colorimetric films based on starch/polyvinyl alcohol incorporated with					
2	roselle anthocyanins for fish freshness monitoring					
3						
4	Xiaodong Zhai ^{#1} Jiyong Shi ^{#1} Xiaobo Zou ^{#*1} Sheng Wang ¹ Caining Jiang ¹ juniun Zhang ¹					
5	Xiaowei Huang ¹ Wen Zhang ¹ Mel Holmes ²					
6	¹ Agricultural Product Processing and Storage Lab, School of Food and Biological					
7	Engineering, Jiangsu University, Zhenjiang, Jiangsu 212013, China					
8	² School of Food Science and Nutrition, the University of Leeds, Leeds LS2 9JT, United					
9	Kingdom					
10	# These authors contributed equally to this study					
11	* Corresponding author. Tel.: +86 511 88780174; fax: +86 511 88780201. Email:					
12	zou_xiaobo@ujs.edu.cn					

14 Abstract

Novel colorimetric films were developed for real-time monitoring of fish freshness 15 based on starch/polyvinyl alcohol (SPVA) incorporated with roselle (Hibiseus 16 sabdariffa L.) anthocyanins (RACNs). Firstly, RACNs were extracted from roselle 17 dehydrated calyxes. Secondly, SPVA aqueous solution was obtained with a mass rate 18 of 2:1 (starch/PVA). Thirdly, the colorimetric films were fabricated by immobilizing 19 30, 60 and 120 mg RACNs/100 g starch into SPVA matrix with casting/solvent 20 evaporation method. FTIR spectra of the colorimetric films showed that RACNs were 21 successfully immobilized into the SPVA matrix. X-ray diffraction spectra and SEM 22 micrographs indicated that the crystallinity of PVA was reduced during the film-23 forming process and the compatibility between starch and PVA was improved, owing 24 to the presence of RACNs. The incorporation of RACNs led to a decrease of water 25 content and tensile strength and an increase of elongation at break of the colorimetric 26 films compared with the SPVA film. The color stability test showed that the 27 colorimetric films were stable at refrigeration temperature and room temperature up to 28 29 14 days with relative color changes below than 5%. The colorimetric films with lower content of RACNs were found more sensitive towards ammonia. An application trial 30 was conducted to monitor the freshness of silver carp (Hypophthalmichthys molitrix) at 31 refrigeration temperature. The colorimetric films presented visible color changes over 32 time due to a variety of basic volatile amines known as total volatile basic nitrogen 33 (TVB-N). Hence, these colorimetric films can be used to monitor the real-time fish 34 freshness for intelligent packaging. 35

36

Keywords: Colorimetric film; Fish freshness; Roselle anthocyanins; Starch; Polyvinyl
alcohol; Intelligent packaging.

40 **1. Introduction**

Fish is highly perishable due to enzymatic reaction and microbial contamination 41 (Zhang, Sun, Xiao, Liu, & Zheng, 2016). Considering the food quality and safety, it is 42 essential to evaluate the fish freshness during the supply chain. TVB-N has been widely 43 regarded as an useful indicator of the fish freshness for a long period (Olafsdóttir, et al., 44 1997). It is comprised of ammonia (NH₃), trimethylamine (TMA) and dimethylamine 45 (DMA) generated by the enzymatic decomposition of trimethylamine oxide (TMAO) 46 (Byrne, Lau, & Diamond, 2002). A variety of approaches have been developed to 47 determine the TVB-N level. Chemical methods such as Kjeldahl method can provide 48 precise results, but they are generally time consuming and destructive to samples. Other 49 rapid and non-destructive detection methods, such as FTIR spectroscopy, can also 50 provide satisfactory results (Cai, Chen, Wan, & Zhao, 2011), whereas they need 51 advanced instruments and highly skilled operators. Consequently, these methods are 52 not suitable for consumers to evaluate the real-time freshness. 53

54 In the last decades, there was a rapidly growing interest in developing intelligent packaging systems for 'on-package' tracing the real-time food quality. Particularly, 55 colorimetric indicators have received wide attentions because they can exhibit 56 straightforward information by visible color changes. As regard to evaluating the fish 57 freshness, Pacquit, et al. (2007) developed a colorimetric indicator by spin-coating 58 bromocresol green onto a PET substrate. The color of the indicator gradually changed 59 from yellow to green in response to the increasing TVB-N level at room temperature. 60 Similarly, polyaniline-based colorimetric indicator has also been demonstrated to detect 61 the fish spoilage (Kuswandi, et al., 2012). These colorimetric indicators fixed in the 62 63 headspace of the packaged fish presented specific color changes upon reaction with the TVB-N in the form of gas sensors. In this way, these intelligent packaging systems had 64 great potential to indicate the real-time fish freshness. 65

66 Recently, more researches have focused on the natural pigments as a source of 67 color agents, because they are safer and more eco-friendly as compared to 68 chemosynthetic dyes. Anthocyanins are natural water-soluble pigments that have wide

response ranges to pH variation. Several kinds of anthocyanins have been utilized to 69 fabricate the colorimetric indicators for sensing the food quality, such as anthocyanins 70 extracted from red cabbage (Pereira, de Arruda, & Stefani, 2015), grape skin (Ma & 71 Wang, 2016) and purple sweet potato (Choi, Lee, Lacroix, & Han, 2017). Zhang, Lu, 72 and Chen (2014) developed a pH sensing film by incorporating anthocyanins extracted 73 from Bauhinia blakeana Dunn with chitosan and the pH sensing film presented a 74 distinguishable color change from purple to green due to the basic volatile gases 75 generated from the fish, suggesting that the anthocyanins-based colorimetric films were 76 good candidates of gas sensors for monitoring fish freshness. When a constant amount 77 of fish samples was stored in a specific circumstance (e.g. temperature, packaging 78 volume), the concentration of the TVB-N in the headspace was definite after a specific 79 period of storage. Therefore, the extent of color change of the colorimetric film was 80 related to the content of the anthocyanins. However, the effect of the anthocyanins 81 content on color rendering properties of the colorimetric film has not been investigated 82 83 yet.

Roselle (Hibiseus sabdariffa L.) is an herbaceous plant, cultivated largely in 84 tropical and subtropical areas of both hemispheres (Sinela, et al., 2017). Its calyxes 85 contain high amounts of anthocyanins up to 1.5 g/100 g on dry weight basis 86 (Degenhardt, Knapp, & Winterhalter, 2000). The biological activities of roselle 87 anthocyanin (RACNs), such as antioxidant activity (Tsai, McIntosh, Pearce, Camden, 88 & Jordan, 2002) and anti-hypertensive effect (Ajay, Chai, Mustafa, Gilani, & Mustafa, 89 2007) have been widely studied, while the potential use of RACNs for the development 90 of colorimetric indicators has not been explored. In order to immobilize the 91 92 anthocyanins, several natural polymers have been used for making different colorimetric films, including chitosan (Zhang, et al., 2014), starch (Choi, et al., 2017; 93 Golasz, Silva, & Silva, 2013) and cellulose (Ma, et al., 2016). Among them, starch has 94 received greater attention because of its stability to heat, acid and base conditions. 95 96 However, pure starch film generally lacks the strength and processability, which can be alternatively addressed by adding polyvinyl alcohol (PVA) (Sin, Rahman, Rahmat, & 97 Mokhtar, 2011). Since 1980s, starch/polyvinyl alcohol (SPVA) films have been studied 98

99 for packaging applications (Tang, Zou, Xiong, & Tang, 2008; Tang & Alavi, 2011).

100 They have good transparency (Cano, Cháfer, Chiralt, & González-Martínez, 2015),

101 which is beneficial for the development of colorimetric films. Furthermore, starch and

PVA are both non-toxic, renewable and biodegradable (Lu, Xiao, & Xu, 2009; Rezaei,
Nasirpour, & Fathi, 2015), which can eliminate the public concerns over food safety

and environmental problems.

105 Therefore, in this study, we aimed to develop new colorimetric films by 106 incorporating various content of RACNs into SPVA matrix through casting/solvent 107 evaporation method. The microstructure of colorimetric films was studied by using X-108 ray diffractometer and SEM. The effect of the RACNs content on mechanical 109 properties, color stability and sensitivity toward ammonia of the colorimetric films was 110 investigated. Finally, the colorimetric films were employed to monitor the freshness of 111 silver carp (*Hypophthalmichthys molitrix*) at refrigeration temperature (4°C).

112 2. Material and methods

113 2.1. Materials

Roselle dehydrated calyxes and live silver carp were obtained from the local market 114 in Zhenjiang, China. Other materials including soluble starch, polyvinyl alcohol (MW: 115 1750 ± 50), ethyl alcohol (C₂H₆O), potassium chloride (KCl), sodium acetate 116 (CH₃COONa·3H₂O), magnesium oxide (MgO), methyl red (C₁₅H₁₅N₃O₂), methylene 117 blue (C₁₆H₁₈ClN₃S), boric acid (H₃BO₃), ammonia solution (NH₃·H₂O, 25%~27%), 118 acetic acid (CH₃COOH) and hydrochloric acid (HCl) were all purchased from 119 Sinopharm Chemical Reagent Co., Ltd (Shanghai, China). Plastic Petri dishes were 120 purchased from Sigma Chemical Co. (St. Louis, MO, USA). 121

122 2.2. Extraction of anthocyanins from roselle dehydrated calyxes

The anthocyanins were extracted according to Chang, et al. (2012) with a slight modification. The roselle dehydrated calyxes were crushed and blended with 75% ethanol aqueous solution at a solid–liquid ratio of 1:10 for 2 h at 25°C. The extract was centrifuged at 8000 rpm for 20 min. The extraction procedure was repeated three times.

Ethanol in filtrate was removed with a rotary evaporator at 35°C in dark. Finally, the solution was freeze-dried under vacuum and the obtained anthocyanins extract powder was stored in sample vials at 4°C in the nitrogen atmosphere.

130 2.3. Determination of total anthocyanins content in extract powder

The anthocyanins content in extract powder was measured by pH differential 131 method (Wang, Li, Chen, Xin, & Yuan, 2013) using a UV-Vis spectrophotometry 132 (Agilent CARY 100, Varian Corporation, USA). The anthocyanins extract powder (20 133 mg) was dissolved in 10 mL distilled water, and 1 mL anthocyanins solution was 134 dissolved in 9 mL of 0.025 M potassium chloride buffer (pH 1.0) and 9 mL of 0.4 M 135 sodium acetate buffer (pH 4.5) respectively in separate test tubes. Absorbance of 136 137 sample was measured at 520 and 700 nm. The anthocyanins content was expressed in 138 mg/g.

139 2.4. Preparation of the colorimetric films

Firstly, 100 mL aqueous dispersion containing 2 g starch and 1 g PVA was heated 140 at 100°C in a water bath and stirred with a magnetic stirrer until it was completely 141 142 dissolved. Based on the calculated anthocyanins content $(9.51 \pm 0.41 \text{ mg/g})$ (refer to section 2.3), a certain amount of anthocyanins extract powder was then added to the 143 cooled SPVA solution at 30, 60 and 120 mg RACNs/100 g starch, expressed as 144 RACNs-30, RACNs-60 and RACNs-120, respectively. The mixtures were then 145 homogenized (Ultra Turrax IKA T25 digital, Germany) at 8000 rpm for 5 min and 146 degassed with a sonicator (Branson CPX5800H, USA) for 5 min at room temperature. 147 Each film was prepared by casting 10 mL of the film-forming solution into a clean and 148 149 smooth plastic Petri dish with a 53 mm diameter. The Petri dishes were placed on a level surface in an incubator at 35°C with 50% RH for 36 h. After that, the films were 150 peeled from the Petri dishes and stored at 4°C with 75% RH for further use. 151

152 2.5. Spectral characteristic of RACNs

153 The color and spectra of RACNs solution at different pH (2-12) were recorded 154 using a UV-Vis Spectrophotometer (Agilent CARY 100, Varian Corporation, USA) in

- the range of 400-800 nm.
- 156 2.6. Characterization of the colorimetric films
- 157 2.6.1. FTIR spectroscopy

Fourier transform infrared (FTIR) spectra of the films were determined with a FTIR spectrometer (Perkine Elmer 16 PC spectrometer, Boston, USA). Spectra were recorded at the absorbance mode from 4000 to 650 cm⁻¹ at a resolution of 4 cm⁻¹ and the total number of scans was 32. OMNIC Spectra software (Thermo Scientific Co., USA) was used to configure the FTIR spectrometer for scanning and mathematical processing.

164 2.6.2. X-ray diffraction spectra

165 X-ray diffraction (XRD) spectra of films were measured using an X-ray 166 diffractometer (D8 ADVANCE, Bruker, Germany) with a reference of target of Cu Ka 167 radiation, voltage of 40 kV, current of 30 mA. The films were measured at an angle 168 from 5° to 40° (2θ) with steps of 2° (2θ)/min.

169 2.6.3. Scanning electron microscopy (SEM)

The micrographs of the films were recorded by a field emission scanning electron microscopy (FE-SEM) (S-4800, Hitachi High-Technologies corporation, Japan). The films were first freeze-fractured by liquid nitrogen before measurement. Samples were attached to double-sided adhesive tape and mounted on the specimen holder, then sputtered and coated with gold under vacuum.

175 2.6.4. Thickness, water content and mechanical properties of the films

The thickness of the films was measured by a hand-held digital micrometer (Sanfeng Group Co., Ltd., Taiwan, China). The thickness was measured at 20 random positions on the films.

To determine the moisture content (MC), the films were dried to an equilibrium weight at 105°C in an oven. MC was calculated according to the following equation:

181
$$MC(\%) = 100 \times (M_i - M_f) / M_i$$
 (1)

where M_i was the initial weight of films stored in 75% RH to moisture equilibrium (g) 182 and M_f was the final weight of films dried at 105°C (g). 183

Tensile strength (TS) and elongation at break (EB) were measured with an Instron 184 Universal Testing Machine (Model 4500, Instron Corporation, Canton, MA, USA) 185 using a modified ASTM D882-00 (ASTM, 2000b) procedure. Each film was cut in 186 rectangular strips with 40 mm length and 20 mm width. The initial grip separation and 187 crosshead speed were set at 20 mm and 0.6 mm/s, respectively. Measurements represent 188 an average of three samples. The TS and EB were calculated as the following equations: 189 $TS = F_{\text{max}} / S$ (2) 190

$$EB = 100 \times \Delta l/l_0 \tag{3}$$

where TS was the tensile strength (MPa); F_{max} was the maximum load (N); S was the 192 initial cross-sectional area of the film sample (mm²); *EB* was the elongation at break; 193 Δl was the extension of the films (mm) and l_0 was the initial length of the films (20 mm). 194

2.6.5. Color stability of the colorimetric films 195

The colorimetric films were stored in incubators at 4°C and 25°C with 75% RH 196 under fluorescent lights. The images of the colorimetric films were captured every day 197 for two weeks by an optical scanner (Scanjet G4050, HP) and analyzed by a user 198 program in Matlab R2012a (Matworks Inc., Natick, MA, USA). The stability of the 199 colorimetric films was difined as the relative color change (Xiaowei, et al., 2015): 200

$$\Delta R = |R_0 - R_1| \tag{4}$$

$$\Delta G = |G_0 - G_1|$$

$$\Delta B = |B_0 - B_1|$$
(5)
(6)

$$S = \frac{\Delta R + \Delta G + \Delta B}{R_0 + G_0 + B_0} \times 100\%$$
⁽⁷⁾

(6)

204

where R_0 , G_0 , B_0 were the initial gray values of the red, green and blue, R_1 , G_1 , B_1 were 205 the gray values of the red, green and blue after storage. S was the relative color change 206

207 of *R*, *G* and *B* values.

208 2.6.6. Response of the colorimetric films to ammonia

Response of the colorimetric films toward volatile ammonia in term of their color changes was performed using absorbance measurements (Kuswandi, et al., 2012). The colorimetric films were cut into squares $(10 \times 10 \text{ mm})$ and hang up in an erlenmeyer flask (500 mL) at 1 cm above the ammonia solution (80 mL, 8 mM) for 24 min at 25°C. UV-vis spectra of the films in the range of 400-800 nm were recorded every 2 min by a hand-held fiber optical vis-NIR spectrometer (Ocean Optics Co., ltd, USA).

215 2.7. Application of the colorimetric films for monitoring fish freshness

216 2.7.1. Fish spoilage trial

Live silver carp was cut into strips after removing its innards, head, tail and feathers. Then, 20 g of silver carp was immediately transferred into covered Petri dishes with 90 mm diameters. The colorimetric films were placed in the headspace of the Petri dish. The Petri dishes were stored in a refrigerator at 4°C for 165 h. The color of the colorimetric films was recorded after every 15 h by using the optical scanner.

222 2.7.2. Determination of TVB-N

The TVB-N level of the fish sample was measured by a stream distillation method 223 (Cai, et al., 2011). The 10 g portion was placed in a beaker, blended with 100 mL 224 distilled water, then grounded by using a tissue homogenizer (A-88, Jintan medical 225 instrument plant, China). The homogenate was filtered by using filter papers. Then, 5.0 226 mL filtrare was transfered to Kjeldahl distillation unit (ZLQ03, East China Glass Co. 227 Ltd., China) with addition of 5 mL 1% magnesium oxide suspension (1 g/L). The 228 distillate was collected in a flask containing 10 mL 2% aqueous solution of boric acid 229 and 3 droplets of mixed indicator produced from dissolution of 0.2 g of methyl red and 230 0.1 g of methylene blue to 100 mL of ethanol. After that, the boric acid solution was 231 titrated with a 0.01 M hydrochloric acid solution. TVB-N value was determined by the 232 hydrochloric acid used during titration. 233

234 **3. Results and discussion**

235 3.1. Color and spectral properties of RACNs

236 Fig. 1a shows the color change of RACNs solutions in the pH range of 2 to 12. It can be seen that the color of RACNs solutions was pink at pH lower than 5, and changed 237 gradually to purple at pH 6-7. When the solutions were basic, the color altered to blue 238 and yellow at pH 8-9 and 10-12, respectively. The UV-vis spectra of RACNs solutions 239 corresponding with color changes were recorded, as shown in Fig. 1b. When the pH 240 value was lower than 4, the maximum absorption peak was obtained at 520 nm and the 241 absorbance gradually decreased with the increase of pH value. As the pH increased 242 from 5 to 8, the maximum absorption peak showed a bathochromic shift from 540 to 243 244 580 nm, accompanied with an increase of maximum absorbance. Furthermore, the absorbance at 580 nm decreased with the increase of pH in the range of 8-12. 245

The color variation and the corresponding peak shift was originated by their structure transformation (Castañeda-Ovando, Pacheco-Hernández, Páez-Hernández, Rodríguez, & Galán-Vidal, 2009). Different anthocyanins generally demonstrate different color response to pH variation (Garber, Odendaal, & Carlson, 2013). Herein, the color response of the crude RACNs extract solution was an integrated color response of several kind of anthocyanins, mainly including delphinidin-3-sambubioside and cyanidin-3-O-sambubioside (Grajeda-Iglesias, et al., 2016).

253

Fig. 1

254 3.2. Characterization of the colorimetric films

255 3.2.1. FTIR analysis

Fig. 2 shows FTIR spectra of the starch, PVA, RACNs, SPVA film and the colorimetric films. In the spectrum of starch, the broad band at 3289 cm⁻¹ and the peak at 1639 cm⁻¹ were attributed to the stretching vibration and bending vibration of O-H, respectively. The peak at 2924 cm⁻¹ corresponded to bending vibration of C-H. The characteristic peak occurred at 1639 cm⁻¹ was the feature of tightly bound water present in starch. The bands from 761 to 1077 cm⁻¹ corresponded to the C-O bond stretching

(Xu, Kim, Hanna, & Nag, 2005). The spectrum for PVA showed the maximum 262 absorption peak at 1086 cm⁻¹ resulting from the C-O bond stretching and the peak at 263 1416 cm⁻¹ corresponding to bending vibration of CH-CH₂ certified the basic carbon 264 skeleton of PVA (Pereira, et al., 2015). In terms of RACNs spectrum, the peaks between 265 2800-3300 cm⁻¹, and the peaks at 1709 and 923 cm⁻¹ were the three characteristic bands 266 for the recognition of carboxyl group, assigned to the stretching vibration of O-H and 267 C=O, and the out-of-plane bending vibration of -OH, respectively. The peak at 1596 268 cm⁻¹ was related to the combinations and overtones of aromatic compounds (Pereira, et 269 al., 2015). The anthocyanins spectrum showed the maximum absorption peak at 1023 270 cm⁻¹, corresponding to aromatic ring C-H deformation. No significant difference 271 between the spectra of colorimetric films could be observed. However, compared with 272 the spectrum of SPVA film, a new peak around 1627 cm⁻¹ which was related to the 273 combinations and overtones of aromatic compounds appeared in the spectra of the 274 colorimetric films, certifying that RACNs have been incorporated into the starch/PVA 275 276 matrix.

Fig. 2

277

278 3.2.2. XRD analysis

For starch granules, there are usually A, B, and C-type by XRD spectra because 279 of their different crystalline structures (Buléon, Colonna, Planchot, & Ball, 1998; Tian, 280 Rickard, & Blanshard, 1991). A-type starch has strong diffraction peaks at about 15° 281 and 23° and unresolved doublet at around 17° and 18°, while B-type starch possess the 282 strongest diffraction peak at around 17°, some small peaks at around 15°, 20°, 22° and 283 24°, and a characteristic peak at about 5.6° (Guo, Liu, Lian, Li, & Wu, 2014). C-type 284 starch is a mixture of A and B-type starch. As shown in Fig. 3, the starch showed the 285 strongest diffraction peaks at 17.1°, and weak peaks at 15.1°, 19.8°, 22.2° and 24.1°. 286 The weakest characteristic peak at 5.7° was also observed. The results indicated that 287 the starch granules were B-type. In the diffractogram of PVA, the peaks at around 11.6°, 288 19.4°, 23.0° and the small hump at around 40.8° were associated to its crystalline 289 structure (Sreekumar, Al-Harthi, & De, 2012). 290

As to the X-ray diffraction of SPVA film, no characteristic peak of starch granule 291 appeared, which indicated that starch was well-dispersed in the SPVA film without 292 crystalline structure, because the crystalline regions of starch granules were destroyed 293 by heating and mechanical stirring during gelatinization. The broad peak in the range 294 of 10-17° resulted from the amorphous state of starch in the SPVA film. However, there 295 was a characteristic peak of PVA at 19.4°, indicating that there was partial crystal 296 structure of PVA remained during the film-forming process. As regarded to the 297 colorimetric films, the peak areas at 19.4° were smaller than that of SPVA film, and 298 decreased with the increase of RACNs content. This indicated that there were fewer 299 rearrangement of PVA molecules to crystallization. This phenomenon was probably 300 due to the hydrogen bond formed between hydroxyl groups of anthocyanins and PVA. 301 The dispersed phase of PVA molecules would be beneficial for the uniformity of films. 302

303

Fig. 3

304 3.2.3. SEM micrographs analysis

The cross-section of the SPVA film and colorimetric films are shown in Fig. 4. It 305 could be observed that the SPVA film showed a two-phase structure. The continuous 306 phase on the left was the starch-rich phase, while the network-like phase on the right 307 was the PVA-rich phase. This structure was due to a certain degree of immiscibility 308 between starch and PVA, which was also observed in a previous research (Cano, 309 Cháfer, Chiralt, & González-Martínez, 2015). However, when RACNs were 310 incorporated into the SPVA film, the cross-section of colorimetric films became 311 homogeneous without phase separation. This implied that RACNs had excellent 312 compatibility with SPVA, and simultaneously improved the compatibility between 313 starch and PVA. Generally, the compatibility of starch and PVA can be improved by 314 plasticizers such as glycerol, sorbitol, poly(ethylene glycol) and adding 315 monosaccharides (Jiang, et al., 2012). These plasticizers contain a number of hydroxyl 316 groups that can form intermolecular hydrogen bonds with the hydroxyl groups of starch 317 and PVA and thus reduce the intermolecular hydrogen bonds and entanglements 318 between polymer chains (Jiang, et al., 2012). In this work, the enhanced compatibility 319

between starch and PVA may also be ascribed to the hydrogen bonds between the hydroxyl groups of RACNs, starch and PVA. Furthermore, the cross-sections of the colorimetric films became more compact as a result of an increasing content of RACNs, indicating the more intensive interactions.

324

Fig. 4

325 3.2.4. Thickness, water content and mechanical properties of the films

Table 1 shows the thickness, water content and the mechanical properties of the 326 SPVA film and the colorimetric films. The SPVA/RACNs-120 film had the highest 327 thickness, and no significant difference was observed between the thicknesses of the 328 SPVA film, SPVA/RACNs-30 film and SPVA/RACNs-60 film. The water content 329 (WC) of SPVA/RACNs-30 film was close to the SPVA film. However, when the 330 RACNs content was higher than 60 mg/100 g starch, the WC of films significantly 331 decreased with the increase of RACNs content. This was probably because the 332 interaction between SPVA and RACNs could lower the availability of hydroxyl groups 333 334 of SPVA, which would in turn limit the SPVA-water interactions (Wang, Dong, Men, Tong, & Zhou, 2013). The content of RACNs also had significant effect on the 335 mechanical properties of the films. As can be seen, the tensile strength (TS) decreased 336 with RACNs addition increasing from 30 to 120 mg/100 g starch, while the elongation 337 at break (EB) increased with the increase of RACNS content. A similar behavior was 338 found in SPVA films incorporated with hydroxyl group-riched glycerol (Yoon, 339 Chough, & Park, 2006). The decrease of TS could be due to that the intramolecular 340 interaction of starch molecules and PVA molecules was interrupted by the RACNs 341 342 molecules, whereas the increase of *EB* was because the RACNs improved the compatibility of starch and PVA so that the films became more homogeneous, as shown 343 in section 3.2.3, which resulted in enhanced extensibility. 344

345

Table 1

346 3.2.5. Color stabilities of the colorimetric films

347

The self-stabilities of the colorimetric films were essential to their color

performance. Fig. 5 shows the relative color changes (S) of the colorimetric films. It 348 can be seen that the colorimetric films stored at 4°C had small S values which were 349 lower than 1% within 14 days, showing that they had excellent color stabilities. There 350 was no obvious difference between the S values of the colorimetric films with different 351 content of RACNs. By contrast, the colorimetric films had higher S values when they 352 were stored at 25°C. Obvious increase of S values can be observed in the first day, which 353 may be due to the moisture equilibrium process of the colorimetric films with the 354 surrounding environment. After that, the S values gradually increased with time, this 355 was owing to that RACNs were partially oxidized by the oxygen. Furthermore, the S 356 values of the colorimetric films decreased with the increase of RACNs content, 357 indicating that the colorimetric films with more RACNs possessed greater color 358 stabilities. Nevertheless, the S values were overall lower than 5%, implying that the 359 colorimetric films had great color stabilities at 25°C as well. 360

Generally, the isolated anthocyanins are highly unstable and their stabilities are 361 affected by several factors such as pH, storage temperature, chemical structure, light, 362 oxygen, and their concentration (Castañeda-Ovando, et al., 2009). The color stability 363 of RACNs solution stored at different temperatures has been studied by Sinela, et al. 364 (2017) who found that the RACNs solution had great stability at 4°C. Apart from the 365 storage temperature, in this work, the great color stabilities of the colorimetric films 366 may be, on one hand, owing to the low water content of the colorimetric films that 367 reduced the hydration of anthocyanins thus preserving the color (Lewis, Walker, & 368 Lancaster, 1995). On the other hand, starch and PVA may protect the anthocyanins 369 from being oxidized to some extent by entrapping the anthocyanins. Moreover, the 370 RACNs incorporated into the colorimetric films were crude extract, in which the co-371 pigments such as sugar and phenolic acids could contribute to the color stability of 372 anthocyanins (Sui, Bary, & Zhou, 2016). 373

374

Fig. 5

375 3.2.6. Response of colorimetric films to ammonia vapor

376

In order to find out the response behavior of the colorimetric films towards the

volatile basic gas, the colorimetric films were exposed to the ammonia generated from 377 the 8 mM ammonia solution under 25°C for 24 min and UV-vis spectra were recorded. 378 The initial maximum absorption peak were all observed at 540 nm for these three 379 colorimetric films as shown in Fig. 6a, b and c, indicating a red shift compared with the 380 RACNs solution (520 nm). Similar red shift was also observed in chitosan films 381 containing bauhinia blakeana dunn anthocyanins (Zhang, et al., 2014). The absorption 382 peak at 540 nm decreased and another absorption peak at 640 nm gradually increased 383 with reaction time. These results indicated that the colorimetric films gradually 384 transferred to be more basic. The absorbance ratio at 640 nm versus 540 nm (A_{640}/A_{540}) 385 represented the green color intensity compared to the red color intensity (Choi, et al., 386 2017), which increased with time as shown in Fig. 6d. The calibration curves showed 387 that A_{640}/A_{540} increased exponentially with the reaction time as the following formulas, 388 where x was the reaction time and y was A_{640}/A_{540} . 389

390
$$y = 0.1235e^{0.0644x}, R^2 = 0.992$$
, for SPVA/RACNs-30 film; (8)

391
$$y = 0.0917e^{0.0611x}, R^2 = 0.9965$$
, for SPVA/RACNs-60 film; (9)

392
$$y = 0.0505e^{0.0059x}, R^2 = 0.9819$$
, for SPVA/RACNs-120 film. (10)

The slope of calibration curve represented the rate of color variation from red to 393 green, a greater slope indicated a higher variation rate. At a certain reaction time, the 394 SPVA/RACNs-30 film had the highest color variation rate, followed by the 395 SPVA/RACNs-60 film and then the SPVA/RACNs-120 film. This result indicated that 396 the colorimetric film with fewer RACNs was more sensitive to NH₃. The color variation 397 mechanism of the colorimetric films was that the volatiled NH₃ firstly combained with 398 H₂O contained in the colorimetric film to form NH₃·H₂O which then hydrolyzed to 399 produce NH₄⁺ and OH⁻, the latter of which induced the color change of RACNs. The 400 higher color variation rate occored in the colorimetric films with fewer RACNs was 401 due to that the discolored RACNs took higher proportions of the total RACNs within 402 403 the same reaction time. It was generally expected that gas sensors could have fast response to the analytes. Hence, the SPVA/RACNs-30 film that exhibited the highest 404 color variation rate would contribute to its application as a gas sensor. 405

406

Fig. 6

407 3.3. Trials on monitoring the fish freshness

TVB-N level was used as the indicator to determine the fish freshness. As shown in Fig. 7a, the initial TVB-N value of the fresh fish was 6.61 mg/100 g, and then it increased up to 28.53 mg/100 g at 165 h. According to Chinese Standard (GB 2733-2015), the rejection limit of TVB-N level for silver carp is 20 mg/100 g. This implied that the fish sample could not be consumed almost after 135 h.

The color changes of the colorimetric films were shown in Fig. 7b. The 413 SPVA/RACNs-30 film presented a purple color at the beginning, then green color at 414 90 h and finally yellow color after 135 h, while the SPVA/RACNs-60 film changed its 415 color from initial pink to purple at 90 h and green after 150 h. As to the SPVA/RACNs-416 60 film, it showed a red color at first which turned to pink at 105 h and purple after 135 417 h. These color changes indicated that the colorimetric films became more basic due to 418 the increasing TVB-N. However, it can be observed that the SPVA/RACNs-30 film 419 420 exhibited the highest color change rate, followed by the SPVA/RACNs-60 film and then the SPVA/RACNs-120 film. This was in consist with the results found in 3.2.5 421 section in which the colorimetric films with lower content of RACNs had higher color 422 change rates. 423

All of the colorimetric films displayed continuous color changes within the shelf 424 life of fish (135 h), suggesting that they were capable to indicate the real-time fish 425 freshness. Furthermore, it was well received for the colorimetric films to have rapid 426 427 response to the TVB-N so that they could indicate the fish freshness in the early stages of storage. From this aspect, the SPVA/RACNs-30 film and SPVA/RACNs-60 film 428 which presented earlier color variation were superior to the SPVA/RACNs-120 film, 429 because the SPVA/RACNs-120 film did not show discriminative color changes until 430 75 h. However, it was worth mentioning that the colors displayed by the 431 SPVA/RACNs-30 film were not deep enough to be easily seen by naked eyes. These 432 results suggested that the colorimetric film with an appropriate content of anthocyanins 433 would be favorable to its practical application for real-time monitoring the fish 434

- freshness. The colorimetric film with a high content of anthocyanins would take a long
- time for its color shift, while the colorimetric film containing an extremely low content

Fig. 7

- 437 of anthocyanins would present weak colors although it had rapid color changes.
- 438

439 **4.** Conclusions

Novel colorimetric films were successfully developed by incorporating 30, 60 and 440 120 mg RACNs/100 g starch with SPVA through casting/solvent evaporation method. 441 The FTIR spectra of the colorimetric films certified that RACNs were successfully 442 immobilized into the SPVA matrix. X-ray diffraction spectra and SEM micrographs 443 indicated that the crystallinity of PVA was reduced during the film-forming process 444 and the compatibility between starch and PVA was improved, owing to the presence of 445 RACNs. The incorporation of RACNs led to a decrease of water content and tensile 446 strength, and an increase of elongation at break. The color stability test showed that the 447 colorimetric films were stable within 14 days at 4°C and 25°C. The colorimetric film 448 449 with lower content of RACNs was more senisitive to ammonia. The results of the application trial showed that the SPVA/RACNs-60 film were able to indicate the real-450 time fish freshness by visible color changes. All the materials used to fabricate the 451 colorimetric films were nontoxic and biodegradable. Hence, the colorimetric films can 452 be used as safe and eco-friendly fish freshness indicators for intelligent packaging. 453 454

455 Acknowledgment

The authors gratefully acknowledge the financial support provided by the national 456 science and technology support program (2015BAD17B04, 2015BAD19B03), the 457 national natural science foundation of China (Grant No.61301239), China postdoctoral 458 science foundation (2013M540422, 2014T70483, 2016M590422), the national natural 459 science foundation of China (31601543), the natural science foundation of Jiangsu 460 province (BK20160506), science foundation for postdoctoral in Jiangsu province 461 (1301051C), Suzhou science and technology project (SNG201503), international 462 science and technology cooperation project of Zhenjiang (GJ2015010), research 463 foundation for advanced talents in Jiangsu University (13JDG039) and Priority 464 Academic Program Development of Jiangsu Higher Education Institutions (PAPD). We 465 also would like to thank our colleagues in School of Food and Biological Engineering 466 who provided assistance in this study. 467

468 Notes

469 The authors declare no competing financial interest.

470 **Reference**

- Ajay, M., Chai, H. J., Mustafa, A. M., Gilani, A. H., & Mustafa, M. R. (2007). Mechanisms of the antihypertensive effect of Hibiscus sabdariffa L. calyces. *Journal of Ethnopharmacology*, *109*(3), 388-393.
- 474 Buléon, A., Colonna, P., Planchot, V., & Ball, S. (1998). Starch granules: structure and biosynthesis.
 475 *International Journal of Biological Macromolecules*, 23(2), 85-112.
- 476 Byrne, L., Lau, K. T., & Diamond, D. (2002). Monitoring of headspace total volatile basic nitrogen from
 477 selected fish species using reflectance spectroscopic measurements of pH sensitive films. *The*478 *Analyst, 127*(10), 1338-1341.
- Cai, J., Chen, Q., Wan, X., & Zhao, J. (2011). Determination of total volatile basic nitrogen (TVB-N)
 content and Warner–Bratzler shear force (WBSF) in pork using Fourier transform near infrared
 (FT-NIR) spectroscopy. *Food Chemistry*, *126*(3), 1354-1360.
- 482 Cano, A., Cháfer, M., Chiralt, A., & González-Martínez, C. (2015). Physical and Antimicrobial
 483 Properties of Starch-PVA Blend Films as Affected by the Incorporation of Natural
 484 Antimicrobial Agents. *Foods*, 5(1), 3.
- 485 Cano, A. I., Cháfer, M., Chiralt, A., & González-Martínez, C. (2015). Physical and microstructural
 486 properties of biodegradable films based on pea starch and PVA. *Journal of Food Engineering*,
 487 167, 59-64.
- 488 Castañeda-Ovando, A., Pacheco-Hernández, M. d. L., Páez-Hernández, M. E., Rodríguez, J. A., &
 489 Galán-Vidal, C. A. (2009). Chemical studies of anthocyanins: A review. *Food Chemistry*,
 490 *113*(4), 859-871.
- Chang, X. L., Wang, D., Chen, B. Y., Feng, Y. M., Wen, S. H., & Zhan, P. Y. (2012). Adsorption and
 desorption properties of macroporous resins for anthocyanins from the calyx extract of roselle
 (Hibiscus sabdariffa L.). *Journal of Agricultural and Food Chemistry*, *60*(9), 2368-2376.
- Choi, I., Lee, J. Y., Lacroix, M., & Han, J. (2017). Intelligent pH indicator film composed of agar/potato
 starch and anthocyanin extracts from purple sweet potato. *Food Chemistry*, 218, 122-128.
- 496 Degenhardt, A., Knapp, H., & Winterhalter, P. (2000). Separation and Purification of Anthocyanins by
 497 High-Speed Countercurrent Chromatography and Screening for Antioxidant Activity. *Journal* 498 of Agricultural and Food Chemistry, 48(2), 338-343.
- Garber, K. C. A., Odendaal, A. Y., & Carlson, E. E. (2013). Plant Pigment Identification: A Classroom
 and Outreach Activity. *Journal of Chemical Education*, *90*(6), 755-759.
- Golasz, L. B., Silva, J. D., & Silva, S. B. D. (2013). Film with anthocyanins as an indicator of chilled
 pork deterioration. *Ciência E Tecnologia De Alimentos*, 33(2), 155-162.
- 503 Grajeda-Iglesias, C., Figueroa-Espinoza, M. C., Barouh, N., Barea, B., Fernandes, A., de Freitas, V., &
 504 Salas, E. (2016). Isolation and Characterization of Anthocyanins from Hibiscus sabdariffa
 505 Flowers. *Journal of Natural Products*, *79*(7), 1709-1718.
- Guo, J., Liu, L., Lian, X., Li, L., & Wu, H. (2014). The properties of different cultivars of Jinhai sweet
 potato starches in China. *International Journal of Biological Macromolecules*, 67, 1-6.
- Jiang, X., Jiang, T., Gan, L., Zhang, X., Dai, H., & Zhang, X. (2012). The plasticizing mechanism and
 effect of calcium chloride on starch/poly(vinyl alcohol) films. *Carbohydrate Polymers*, 90(4),
 1677-1684.
- 511 Kuswandi, B., Jayus, Restyana, A., Abdullah, A., Heng, L. Y., & Ahmad, M. (2012). A novel
 512 colorimetric food package label for fish spoilage based on polyaniline film. *Food Control*,

513	25(1), 184-189.
514	Lewis, C. E., Walker, J. R. L., & Lancaster, J. E. (1995). Effect of polysaccharides on the colour of
515	anthocyanins. Food Chemistry, 54(3), 315-319.
516	Lu, D. R., Xiao, C. M., & Xu, S. J. (2009). Starch-based completely biodegradable polymer materials.
517	Express Polymer Letters, 3(6), 366-375.
518	Ma, Q., & Wang, L. (2016). Preparation of a visual pH-sensing film based on tara gum incorporating
519	cellulose and extracts from grape skins. Sensors and Actuators B: Chemical, 235, 401-407.
520	Olafsdóttir, G., Martinsdóttir, E., Oehlenschläger, J., Dalgaard, P., Jensen, B., Undeland, I., Mackie, I.
521	M., Henehan, G., Nielsen, J., & Nilsen, H. (1997). Methods to evaluate fish freshness in research
522	and industry. Trends in Food Science & Technology, 8(8), 258-265.
523	Pacquit, A., Frisby, J., Diamond, D., Lau, K., Farrell, A., Quilty, B., & Diamond, D. (2007). Development
524	of a smart packaging for the monitoring of fish spoilage. Food Chemistry, 102(2), 466-470.
525	Pereira, V. A., de Arruda, I. N. Q., & Stefani, R. (2015). Active chitosan/PVA films with anthocyanins
526	from Brassica oleraceae (Red Cabbage) as Time-Temperature Indicators for application in
527	intelligent food packaging. Food Hydrocolloids, 43, 180-188.
528	Rezaei, A., Nasirpour, A., & Fathi, M. (2015). Application of Cellulosic Nanofibers in Food Science
529	Using Electrospinning and Its Potential Risk. Comprehensive Reviews in Food Science and
530	Food Safety, 14(3), 269-284.
531	Sin, L. T., Rahman, W. A. W. A., Rahmat, A. R., & Mokhtar, M. (2011). Determination of thermal
532	stability and activation energy of polyvinyl alcohol-cassava starch blends. Carbohydrate
533	<i>Polymers</i> , 83(1), 303-305.
534	Sinela, A., Rawat, N., Mertz, C., Achir, N., Fulcrand, H., & Dornier, M. (2017). Anthocyanins
535	degradation during storage of Hibiscus sabdariffa extract and evolution of its degradation
536	products. Food Chemistry, 214, 234-241.
537	Sreekumar, P. A., Al-Harthi, M. A., & De, S. K. (2012). Studies on compatibility of biodegradable
538	starch/polyvinyl alcohol blends. <i>Polymer Engineering & Science</i> , 52(10), 2167-2172.
539	Sui, X., Bary, S., & Zhou, W. (2016). Changes in the color, chemical stability and antioxidant capacity
540	of thermally treated anthocyanin aqueous solution over storage. Food Chemistry, 192, 516-524.
541	Tang, S., Zou, P., Xiong, H., & Tang, H. (2008). Effect of nano-SiO2 on the performance of
542	starch/polyvinyl alcohol blend films. <i>Carbohydrate Polymers</i> , 72(3), 521-526.
543	Tang, X., & Alavi, S. (2011). Recent advances in starch, polyvinyl alcohol based polymer blends,
544	nanocomposites and their biodegradability. <i>Carbohydrate Polymers</i> , 85(1), 7-16.
545	Tian, S. J., Rickard, J. E., & Blanshard, J. M. V. (1991). Physicochemical properties of sweet potato
546	starch. Journal of the Science of Food and Agriculture, 57(4), 459-491.
547	I sai, PJ., McIntosh, J., Pearce, P., Camden, B., & Jordan, B. R. (2002). Anthocyanin and antioxidant
548	capacity in Roselle (Hibiscus Sabdariffa L.) extract. Food Research International, 35(4), 351-
549	
550	Wang, L., Dong, Y., Men, H., Tong, J., & Zhou, J. (2013). Preparation and characterization of active
551	films based on chitosan incorporated tea polyphenols. Food Hydrocolloids, $32(1)$, $35-41$.
552	wang, Z., Li, Y., Chen, L., Xin, X., & Yuan, Q. (2013). A study of controlled uptake and release of
553	antnocyanins by oxidized starch microgels. Journal of Agricultural and Food Chemistry,
554	01(24), 5880-5887. Vienne 7, Vienne 7, Vienne 9, 71 ihren 1, 9, 75 ihren 9, (2015) M, it is the
222	Alaowei, n., Alaobo, Z., Jiewen, Z., Jiyong, S., Zhinua, L., & Lingting, S. (2015). Monitoring the

biogenic amines in Chinese traditional salted pork in jelly (Yao-meat) by colorimetric sensor

556

- array based on nine natural pigments. *International Journal of Food Science & Technology*,
 50(1), 203-209.
- Xu, Y. X., Kim, K. M., Hanna, M. A., & Nag, D. (2005). Chitosan–starch composite film: preparation
 and characterization. *Industrial Crops and Products*, 21(2), 185-192.
- Yoon, S.-D., Chough, S.-H., & Park, H.-R. (2006). Effects of additives with different functional groups
 on the physical properties of starch/PVA blend film. *Journal of Applied Polymer Science*, *100*(5), 3733-3740.
- Zhang, X., Lu, S., & Chen, X. (2014). A visual pH sensing film using natural dyes from Bauhinia
 blakeana Dunn. *Sensors and Actuators B: Chemical, 198*, 268-273.
- Zhang, X., Sun, G., Xiao, X., Liu, Y., & Zheng, X. (2016). Application of microbial TTIs as smart label
 for food quality: Response mechanism, application and research trends. *Trends in Food Science & Technology*, *51*, 12-23.
- 569

Figure captions

Fig. 1. (a) Color and (b) UV-vis spectra of RACNs solution (0.12 mg/mL) at pH 2-12.

Fig. 2. FTIR spectra of (a) starch, (b) PVA, (c) RACNs, (d) SPVA film, (e) SPVA/RACNs-30 film, (f) SPVA/RACNs-60 film and (g) SPVA/RACNs-120 film.

Fig. 3. XRD spectra of starch, PVA, SPVA film, SPVA/RACNs-30 film, SPVA/RACNs-60 film and SPVA/ RACNs-120 film.

Fig. 4. SEM micrographs of the cross sections of (a) SPVA film, (b) SPVA/RACNs-30 film, (c) SPVA/RACNs-60 film, and (d) SPVA/RACNs-120 film.

Fig. 5. The relative color change (S) of the colorimetric films stored at 4°C and 25°C for 14 d.

Fig. 6. UV-vis spectra of (a) SPVA/RACNs-30 film, (b) SPVA/RACNs-60 film and (c) SPVA/RACNs-120 film when exposed to ammonia generated from a 8 mM ammonia solution at 25°C for 24 min, and (d) the change of the absorbance ratio at 640 nm versus 540 nm (A_{640}/A_{540}).

Fig. 7. (a) The change of TVB-N level of stored silver carp within 165 h at 4°C and (b) the corresponding color changes of the colorimetric films.























Fig. 7



SPVA/RACNs-30 film SPVA/RACNs-60 film SPVA/RACNs-120 film

(b)

colorimetric films.							
Films	Thickness	Water content	Tensile strength	Elongation at break			
	(µm)	(%)	(MPa)	(%)			
SPVA	88.06 ± 3.10^{b}	25.50 ± 0.98^{a}	48.97 ± 2.36^{a}	44.15 ± 2.42^{d}			
SPVA/RACNs-30	88.40 ± 3.21^{b}	25.21 ± 1.47^{a}	48.21 ± 2.60^a	$49.12\pm2.09^{\rm c}$			
SPVA/RACNs-60	89.25 ± 2.57^{b}	22.04 ± 1.33^{b}	45.17 ± 1.78^{b}	60.24 ± 3.18^{b}			
SPVA/RACNs-120	93.89 ± 3.13^a	$18.50 \pm 0.98^{\circ}$	$41.85 \pm 2.03^{\circ}$	88.28 ± 3.51^{a}			

Thickness, water content, tensile strength and elongation at break of the SPVA film and the colorimetric films.

Data were presented as mean \pm standard deviation of three samples.

Table 1

Data in the same column with different letter were significantly different (p < 0.05).